```
; generated by Slic3r 0.9.10b on 2013-10-06 at 15:55:25

; layer_height = 0.4
; perimeters = 3
; top_solid_layers = 3
; bottom_solid_layers = 3
; fill_density = 0.3
; perimeter_speed = 30
; infill_speed = 60
; travel_speed = 130
; nozzle_diameter = 0.4
; filament_diameter = 1.70
; extrusion_multiplier = 1
; perimeters extrusion width = 0.42mm
; infill extrusion width = 0.42mm
; solid infill extrusion width = 0.42mm
; top infill extrusion width = 0.42mm
; first layer extrusion width = 0.70mm

G21 ; set units to millimeters
M107 ; disable fan
;M190 S5 ; wait for bed temperature to be reached
M104 S195 ; set temperature
G28 ; home all axes
G1 Z5 F5000 ; lift nozzle
M109 S195 ; wait for temperature to be reached
G90 ; use absolute coordinates
G92 E0 ; reset extrusion distance
M82 ; use absolute distances for extrusion
G1 F1800.000 E-1.00000 ; retract
G92 E0 ; reset extrusion distance
G1 Z0.350 F7800.000 ; move to next layer (0)
G1 X61.229 Y39.865 ; move to first skirt point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X61.939 Y39.035 F600.000 E1.10705 ; skirt
G1 X62.519 Y38.495 E1.18472 ; skirt
G1 X63.049 Y38.105 E1.24922 ; skirt
G1 X64.059 Y37.435 E1.36801 ; skirt
G1 X64.739 Y37.045 E1.44484 ; skirt
G1 X65.459 Y36.725 E1.52207 ; skirt
G1 X66.389 Y36.445 E1.61726 ; skirt
G1 X67.239 Y36.315 E1.70154 ; skirt
G1 X68.059 Y36.265 E1.78206 ; skirt
G1 X69.169 Y36.355 E1.89121 ; skirt
G1 X70.099 Y36.565 E1.98465 ; skirt
G1 X70.989 Y36.835 E2.07581 ; skirt
G1 X72.169 Y37.365 E2.20259 ; skirt
G1 X72.689 Y37.675 E2.26193 ; skirt
G1 X78.049 Y41.235 E2.89259 ; skirt
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G1 X78.959 Y42.015 E3.01006 ; skirt
G1 X79.709 Y42.955 E3.12792 ; skirt
G1 X80.349 Y43.915 E3.24100 ; skirt
G1 X80.729 Y44.555 E3.31395 ; skirt
G1 X81.029 Y45.235 E3.38680 ; skirt
G1 X81.109 Y45.445 E3.40882 ; skirt
G1 X81.449 Y46.665 E3.53296 ; skirt
G1 X81.539 Y47.925 E3.65676 ; skirt
G1 X81.529 Y48.475 E3.71068 ; skirt
G1 X80.759 Y61.635 E5.00272 ; skirt
G1 X80.609 Y63.055 E5.14267 ; skirt
G1 X80.519 Y63.655 E5.20213 ; skirt
G1 X80.419 Y64.155 E5.25211 ; skirt
G1 X80.189 Y65.005 E5.33842 ; skirt
G1 X79.799 Y65.925 E5.43635 ; skirt
G1 X79.299 Y66.855 E5.53984 ; skirt
G1 X78.819 Y67.625 E5.62878 ; skirt
G1 X78.249 Y68.325 E5.71725 ; skirt
G1 X77.579 Y68.975 E5.80875 ; skirt
G1 X76.899 Y69.495 E5.89265 ; skirt
G1 X75.969 Y70.045 E5.99854 ; skirt
G1 X74.639 Y70.685 E6.14321 ; skirt
G1 X73.889 Y70.985 E6.22238 ; skirt
G1 X73.109 Y71.185 E6.30130 ; skirt
G1 X70.109 Y71.775 E6.60097 ; skirt
G1 X69.469 Y71.865 E6.66431 ; skirt
G1 X68.829 Y71.905 E6.72716 ; skirt
G1 X67.829 Y71.865 E6.82525 ; skirt
G1 X67.109 Y71.745 E6.89679 ; skirt
G1 X66.279 Y71.515 E6.98121 ; skirt
G1 X65.579 Y71.225 E7.05547 ; skirt
G1 X64.809 Y70.825 E7.14052 ; skirt
G1 X64.469 Y70.625 E7.17918 ; skirt
G1 X63.839 Y70.205 E7.25339 ; skirt
G1 X63.259 Y69.715 E7.32781 ; skirt
G1 X62.849 Y69.325 E7.38327 ; skirt
G1 X62.129 Y68.525 E7.48876 ; skirt
G1 X61.529 Y67.675 E7.59073 ; skirt
G1 X61.189 Y67.085 E7.65747 ; skirt
G1 X60.119 Y65.055 E7.88238 ; skirt
G1 X59.929 Y64.675 E7.92402 ; skirt
G1 X59.469 Y63.645 E8.03459 ; skirt
G1 X59.149 Y62.745 E8.12821 ; skirt
G1 X57.489 Y56.905 E8.72327 ; skirt
G1 X57.259 Y55.695 E8.84399 ; skirt
G1 X57.269 Y54.455 E8.96552 ; skirt
G1 X57.429 Y52.815 E9.12703 ; skirt
G1 X57.559 Y51.985 E9.20937 ; skirt
G1 X59.929 Y42.565 E10.16141 ; skirt
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G1 X60.229 Y41.645 E10.25625 ; skirt
G1 X60.509 Y41.025 E10.32293 ; skirt
G1 X60.619 Y40.815 E10.34617 ; skirt
G1 X61.177 Y39.945 E10.44747 ; skirt
G1 F1800.000 E9.44747 ; retract
G92 E0 ; reset extrusion distance
G1 X66.606 Y57.358 F7800.000 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X67.373 Y57.726 F600.000 E1.08337 ; perimeter
G1 X67.618 Y57.749 E1.10747 ; perimeter
G1 X67.818 Y57.793 E1.12748 ; perimeter
G1 X68.382 Y57.737 E1.18310 ; perimeter
G1 X68.940 Y57.581 E1.23984 ; perimeter
G1 X69.451 Y57.234 E1.30041 ; perimeter
G1 X69.615 Y57.308 E1.31800 ; perimeter
G1 X69.972 Y57.414 E1.35455 ; perimeter
G1 X70.403 Y57.427 E1.39677 ; perimeter
G1 X70.743 Y57.470 E1.43038 ; perimeter
G1 X71.182 Y57.410 E1.47382 ; perimeter
G1 X71.739 Y57.218 E1.53150 ; perimeter
G1 X71.870 Y57.762 E1.58634 ; perimeter
G1 X71.901 Y58.148 E1.62435 ; perimeter
G1 X71.993 Y58.501 E1.66002 ; perimeter
G1 X72.028 Y58.962 E1.70536 ; perimeter
G1 X72.214 Y59.595 E1.77006 ; perimeter
G1 X72.299 Y59.701 E1.78331 ; perimeter
G1 X72.298 Y59.782 E1.79129 ; perimeter
G1 X72.480 Y60.098 E1.82706 ; perimeter
G1 X72.538 Y60.290 E1.84666 ; perimeter
G1 X72.557 Y60.479 E1.86527 ; perimeter
G1 X72.575 Y60.862 E1.90287 ; perimeter
G1 X72.436 Y62.196 E2.03434 ; perimeter
G1 X72.311 Y62.402 E2.05798 ; perimeter
G1 X72.205 Y62.664 E2.08570 ; perimeter
G1 X71.681 Y62.820 E2.13924 ; perimeter
G1 X71.411 Y62.943 E2.16833 ; perimeter
G1 X71.308 Y62.901 E2.17925 ; perimeter
G1 X70.909 Y62.816 E2.21925 ; perimeter
G1 X70.386 Y62.813 E2.27049 ; perimeter
G1 X69.950 Y62.943 E2.31510 ; perimeter
G1 X69.706 Y63.080 E2.34256 ; perimeter
G1 X69.298 Y63.367 E2.39142 ; perimeter
G1 X69.222 Y63.497 E2.40614 ; perimeter
G1 X68.796 Y63.637 E2.45011 ; perimeter
G1 X68.561 Y63.398 E2.48293 ; perimeter
G1 X68.538 Y62.926 E2.52928 ; perimeter
G1 X68.442 Y62.630 E2.55973 ; perimeter
G1 X68.301 Y62.310 E2.59404 ; perimeter
G1 X68.052 Y61.968 E2.63548 ; perimeter
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G1 X67.897 Y61.659 E2.66940 ; perimeter
G1 X67.589 Y61.268 E2.71819 ; perimeter
G1 X67.431 Y61.132 E2.73862 ; perimeter
G1 X67.305 Y60.620 E2.79034 ; perimeter
G1 X66.967 Y60.105 E2.85065 ; perimeter
G1 X66.901 Y59.916 E2.87033 ; perimeter
G1 X66.857 Y59.613 E2.90031 ; perimeter
G1 X66.790 Y59.322 E2.92957 ; perimeter
G1 X66.783 Y58.994 E2.96172 ; perimeter
G1 X66.735 Y58.706 E2.99038 ; perimeter
G1 X66.561 Y58.176 E3.04502 ; perimeter
G1 X66.551 Y57.950 E3.06723 ; perimeter
G1 X66.597 Y57.453 E3.11610 ; perimeter
G1 X65.944 Y57.603 F7800.000 ; move to first perimeter point
G1 X65.901 Y56.728 F600.000 E3.20200 ; perimeter
G1 X65.760 Y55.894 E3.28484 ; perimeter
G1 X65.612 Y55.464 E3.32940 ; perimeter
G1 X65.304 Y54.950 E3.38815 ; perimeter
G1 X65.142 Y54.743 E3.41384 ; perimeter
G1 X65.166 Y54.526 E3.43530 ; perimeter
G1 X65.030 Y54.102 E3.47899 ; perimeter
G1 X64.976 Y53.692 E3.51948 ; perimeter
G1 X65.205 Y53.459 E3.55148 ; perimeter
G1 X65.276 Y53.289 E3.56952 ; perimeter
G1 X65.570 Y53.159 E3.60104 ; perimeter
G1 X65.919 Y53.384 E3.64181 ; perimeter
G1 X65.964 Y53.634 E3.66671 ; perimeter
G1 X66.075 Y53.960 E3.70040 ; perimeter
G1 X66.122 Y54.295 E3.73358 ; perimeter
G1 X66.265 Y54.735 E3.77894 ; perimeter
G1 X66.301 Y55.055 E3.81047 ; perimeter
G1 X66.303 Y55.260 E3.83060 ; perimeter
G1 X66.339 Y55.543 E3.85857 ; perimeter
G1 X66.396 Y55.757 E3.88023 ; perimeter
G1 X66.540 Y56.101 E3.91678 ; perimeter
G1 X66.835 Y56.606 E3.97412 ; perimeter
G1 X67.218 Y56.943 E4.02410 ; perimeter
G1 X67.551 Y57.104 E4.06038 ; perimeter
G1 X67.860 Y57.151 E4.09095 ; perimeter
G1 X68.270 Y57.110 E4.13135 ; perimeter
G1 X68.655 Y57.003 E4.17059 ; perimeter
G1 X68.955 Y56.798 E4.20616 ; perimeter
G1 X69.126 Y56.601 E4.23167 ; perimeter
G1 X69.325 Y56.626 E4.25140 ; perimeter
G1 X69.616 Y56.611 E4.27990 ; perimeter
G1 X69.828 Y56.707 E4.30277 ; perimeter
G1 X70.090 Y56.783 E4.32952 ; perimeter
G1 X70.450 Y56.790 E4.36479 ; perimeter
G1 X70.736 Y56.828 E4.39311 ; perimeter
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G1 X71.045 Y56.786 E4.42366 ; perimeter
G1 X71.318 Y56.694 E4.45183 ; perimeter
G1 X71.591 Y56.560 E4.48162 ; perimeter
G1 X71.866 Y56.387 E4.51349 ; perimeter
G1 X71.996 Y56.250 E4.53205 ; perimeter
G1 X72.132 Y56.071 E4.55407 ; perimeter
G1 X72.293 Y55.760 E4.58840 ; perimeter
G1 X72.495 Y55.110 E4.65510 ; perimeter
G1 X72.538 Y54.753 E4.69030 ; perimeter
G1 X72.631 Y54.398 E4.72629 ; perimeter
G1 X72.807 Y54.128 E4.75790 ; perimeter
G1 X73.195 Y53.926 E4.80082 ; perimeter
G1 X73.580 Y54.421 E4.86221 ; perimeter
G1 X73.369 Y54.762 E4.90156 ; perimeter
G1 X73.220 Y55.189 E4.94580 ; perimeter
G1 X73.148 Y55.271 E4.95656 ; perimeter
G1 X72.957 Y55.646 E4.99776 ; perimeter
G1 X72.455 Y57.102 E5.14876 ; perimeter
G1 X72.455 Y57.476 E5.18545 ; perimeter
G1 X72.512 Y57.750 E5.21283 ; perimeter
G1 X72.530 Y58.048 E5.24215 ; perimeter
G1 X72.626 Y58.441 E5.28179 ; perimeter
G1 X72.659 Y58.850 E5.32196 ; perimeter
G1 X72.786 Y59.293 E5.36714 ; perimeter
G1 X72.936 Y59.480 E5.39063 ; perimeter
G1 X72.935 Y59.610 E5.40334 ; perimeter
G1 X73.088 Y59.895 E5.43506 ; perimeter
G1 X73.168 Y60.161 E5.46233 ; perimeter
G1 X73.210 Y60.755 E5.52064 ; perimeter
G1 X73.176 Y61.272 E5.57144 ; perimeter
G1 X73.059 Y62.314 E5.67426 ; perimeter
G1 X73.009 Y62.517 E5.69468 ; perimeter
G1 X72.863 Y62.731 E5.72004 ; perimeter
G1 X72.622 Y63.271 E5.77802 ; perimeter
G1 X72.331 Y63.332 E5.80711 ; perimeter
G1 X72.153 Y63.348 E5.82471 ; perimeter
G1 X71.868 Y63.433 E5.85380 ; perimeter
G1 X71.481 Y63.609 E5.89553 ; perimeter
G1 X71.257 Y63.541 E5.91843 ; perimeter
G1 X70.834 Y63.450 E5.96091 ; perimeter
G1 X70.478 Y63.449 E5.99581 ; perimeter
G1 X70.199 Y63.532 E6.02426 ; perimeter
G1 X70.045 Y63.619 E6.04163 ; perimeter
G1 X69.778 Y63.807 E6.07368 ; perimeter
G1 X69.660 Y64.010 E6.09666 ; perimeter
G1 X69.384 Y64.112 E6.12552 ; perimeter
G1 X68.697 Y64.314 E6.19564 ; perimeter
G1 X68.405 Y64.141 E6.22889 ; perimeter
G1 X68.055 Y63.788 E6.27760 ; perimeter
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G1 X67.924 Y63.357 E6.32446 ; perimeter
G1 X67.908 Y63.046 E6.35502 ; perimeter
G1 X67.755 Y62.648 E6.39680 ; perimeter
G1 X67.495 Y62.288 E6.44031 ; perimeter
G1 X67.360 Y62.004 E6.47118 ; perimeter
G1 X67.128 Y61.710 E6.50788 ; perimeter
G1 X66.813 Y61.460 E6.54735 ; perimeter
G1 X66.799 Y61.215 E6.57134 ; perimeter
G1 X66.714 Y60.875 E6.60575 ; perimeter
G1 X66.504 Y60.554 E6.64336 ; perimeter
G1 X66.406 Y60.460 E6.65663 ; perimeter
G1 X66.269 Y60.009 E6.70283 ; perimeter
G1 X66.235 Y59.745 E6.72889 ; perimeter
G1 X66.153 Y59.385 E6.76508 ; perimeter
G1 X66.148 Y59.049 E6.79797 ; perimeter
G1 X66.113 Y58.837 E6.81909 ; perimeter
G1 X66.032 Y58.567 E6.84670 ; perimeter
G1 X65.898 Y58.231 E6.88217 ; perimeter
G1 X65.922 Y58.114 E6.89380 ; perimeter
G1 X65.935 Y57.698 E6.93465 ; perimeter
G1 X65.307 Y57.584 F7800.000 ; move to first perimeter point
G1 X65.269 Y56.798 F600.000 E7.01175 ; perimeter
G1 X65.170 Y56.190 E7.07211 ; perimeter
G1 X65.097 Y55.906 E7.10087 ; perimeter
G1 X65.033 Y55.733 E7.11892 ; perimeter
G1 X64.792 Y55.331 E7.16487 ; perimeter
G1 X64.554 Y55.028 E7.20265 ; perimeter
G1 X64.442 Y54.952 E7.21591 ; perimeter
G1 X64.516 Y54.815 E7.23123 ; perimeter
G1 X64.520 Y54.592 E7.25308 ; perimeter
G1 X64.409 Y54.242 E7.28912 ; perimeter
G1 X64.366 Y53.948 E7.31816 ; perimeter
G1 X64.351 Y53.708 E7.34174 ; perimeter
G1 X64.362 Y53.420 E7.36997 ; perimeter
G1 X64.410 Y53.326 E7.38034 ; perimeter
G1 X64.666 Y53.102 E7.41371 ; perimeter
G1 X64.807 Y52.799 E7.44643 ; perimeter
G1 X64.913 Y52.654 E7.46400 ; perimeter
G1 X65.079 Y52.660 E7.48027 ; perimeter
G1 X65.174 Y52.639 E7.48988 ; perimeter
G1 X65.571 Y52.452 E7.53282 ; perimeter
G1 X65.760 Y52.526 E7.55272 ; perimeter
G1 X66.248 Y52.835 E7.60941 ; perimeter
G1 X66.449 Y53.034 E7.63712 ; perimeter
G1 X66.537 Y53.234 E7.65851 ; perimeter
G1 X66.582 Y53.476 E7.68269 ; perimeter
G1 X66.699 Y53.831 E7.71933 ; perimeter
G1 X66.736 Y54.129 E7.74876 ; perimeter
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G1 X67.330 Y56.199 E7.96252 ; perimeter
G1 X67.445 Y56.306 E7.97797 ; perimeter
G1 X67.560 Y56.401 E7.99249 ; perimeter
G1 X67.729 Y56.482 E8.01091 ; perimeter
G1 X67.901 Y56.509 E8.02800 ; perimeter
G1 X68.157 Y56.483 E8.05318 ; perimeter
G1 X68.371 Y56.425 E8.07493 ; perimeter
G1 X68.534 Y56.314 E8.09422 ; perimeter
G1 X68.824 Y56.007 E8.13565 ; perimeter
G1 X68.951 Y55.930 E8.15018 ; perimeter
G1 X69.352 Y55.989 E8.18993 ; perimeter
G1 X69.748 Y55.970 E8.22874 ; perimeter
G1 X70.042 Y56.106 E8.26046 ; perimeter
G1 X70.208 Y56.153 E8.27741 ; perimeter
G1 X70.512 Y56.154 E8.30715 ; perimeter
G1 X70.730 Y56.187 E8.32876 ; perimeter
G1 X70.999 Y56.133 E8.35566 ; perimeter
G1 X71.281 Y56.005 E8.38600 ; perimeter
G1 X71.457 Y55.894 E8.40645 ; perimeter
G1 X71.511 Y55.837 E8.41414 ; perimeter
G1 X71.679 Y55.576 E8.44451 ; perimeter
G1 X71.874 Y54.966 E8.50726 ; perimeter
G1 X71.909 Y54.655 E8.53800 ; perimeter
G1 X71.969 Y54.379 E8.56560 ; perimeter
G1 X72.040 Y54.159 E8.58833 ; perimeter
G1 X72.335 Y53.680 E8.64342 ; perimeter
G1 X72.735 Y53.432 E8.68957 ; perimeter
G1 X73.034 Y53.140 E8.73055 ; perimeter
G1 X73.151 Y53.081 E8.74339 ; perimeter
G1 X73.676 Y53.393 E8.80323 ; perimeter
G1 X73.796 Y53.518 E8.82022 ; perimeter
G1 X73.928 Y53.833 E8.85371 ; perimeter
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G1 X73.946 Y55.033 E8.98658 ; perimeter
G1 X73.821 Y55.395 E9.02410 ; perimeter
G1 X73.571 Y55.849 E9.07489 ; perimeter
G1 X73.090 Y57.210 E9.21641 ; perimeter
G1 X73.089 Y57.397 E9.23473 ; perimeter
G1 X73.148 Y57.687 E9.26373 ; perimeter
G1 X73.160 Y57.948 E9.28934 ; perimeter
G1 X73.246 Y58.244 E9.31950 ; perimeter
G1 X73.289 Y58.738 E9.36812 ; perimeter
G1 X73.359 Y58.991 E9.39378 ; perimeter
G1 X73.550 Y59.212 E9.42246 ; perimeter

G1 X73.572 Y59.437 E9.44460 ; perimeter
G1 X73.696 Y59.691 E9.47230 ; perimeter
G1 X73.775 Y59.971 E9.50077 ; perimeter
G1 X73.802 Y60.101 E9.51380 ; perimeter
G1 X73.846 Y60.730 E9.57561 ; perimeter
G1 X73.848 Y60.922 E9.59444 ; perimeter
G1 X73.750 Y61.917 E9.69241 ; perimeter
G1 X73.690 Y62.402 E9.74032 ; perimeter
G1 X73.638 Y62.634 E9.76361 ; perimeter
G1 X73.585 Y62.818 E9.78237 ; perimeter
G1 X73.486 Y62.937 E9.79757 ; perimeter
G1 X73.416 Y63.060 E9.81137 ; perimeter
G1 X73.180 Y63.567 E9.86625 ; perimeter
G1 X73.015 Y63.738 E9.88957 ; perimeter
G1 X72.747 Y63.883 E9.91936 ; perimeter
G1 X72.454 Y63.956 E9.94900 ; perimeter
G1 X72.268 Y63.978 E9.96739 ; perimeter
G1 X71.959 Y64.090 E9.99955 ; perimeter
G1 X71.783 Y64.235 E10.02190 ; perimeter
G1 X71.744 Y64.362 E10.03496 ; perimeter
G1 X71.473 Y64.260 E10.06329 ; perimeter
G1 X71.110 Y64.160 E10.10025 ; perimeter
G1 X70.759 Y64.083 E10.13548 ; perimeter
G1 X70.569 Y64.085 E10.15405 ; perimeter
G1 X70.449 Y64.121 E10.16634 ; perimeter
G1 X70.257 Y64.246 E10.18883 ; perimeter
G1 X70.123 Y64.437 E10.21162 ; perimeter
G1 X69.915 Y64.590 E10.23699 ; perimeter
G1 X69.093 Y64.874 E10.32220 ; perimeter
G1 X68.782 Y64.951 E10.35361 ; perimeter
G1 X68.563 Y64.942 E10.37514 ; perimeter
G1 X68.323 Y64.830 E10.40103 ; perimeter
G1 X68.024 Y64.656 E10.43493 ; perimeter
G1 X67.569 Y64.198 E10.49820 ; perimeter
G1 X67.366 Y63.895 E10.53395 ; perimeter
G1 X67.277 Y63.700 E10.55498 ; perimeter
G1 X67.258 Y63.601 E10.56486 ; perimeter
G1 X67.288 Y63.328 E10.59176 ; perimeter
G1 X67.279 Y63.166 E10.60768 ; perimeter
G1 X67.210 Y62.986 E10.62657 ; perimeter
G1 X66.935 Y62.600 E10.67302 ; perimeter
G1 X66.823 Y62.349 E10.69994 ; perimeter
G1 X66.667 Y62.152 E10.72457 ; perimeter
G1 X66.361 Y61.914 E10.76265 ; perimeter
G1 X66.266 Y61.808 E10.77654 ; perimeter
G1 X66.197 Y61.645 E10.79386 ; perimeter
G1 X66.169 Y61.311 E10.82675 ; perimeter
G1 X66.124 Y61.130 E10.84505 ; perimeter
G1 X66.015 Y60.966 E10.86434 ; perimeter

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G1 X65.833 Y60.796 E10.88879 ; perimeter
G1 X65.637 Y60.089 E10.96069 ; perimeter
G1 X65.613 Y59.877 E10.98156 ; perimeter
G1 X65.521 Y59.471 E11.02239 ; perimeter
G1 X65.513 Y59.105 E11.05826 ; perimeter
G1 X65.490 Y58.968 E11.07184 ; perimeter
G1 X65.265 Y58.318 E11.13924 ; perimeter
G1 X65.254 Y58.252 E11.14584 ; perimeter
G1 X65.283 Y58.065 E11.16442 ; perimeter
G1 X65.298 Y57.679 E11.20229 ; perimeter
G1 X65.852 Y57.257 F7800.000 ; move inwards before travel
G1 F1800.000 E10.20229 ; retract
G92 E0 ; reset extrusion distance
G1 X67.202 Y44.872 F7800.000 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X67.127 Y44.588 F600.000 E1.02884 ; perimeter
G1 X67.853 Y44.215 E1.10881 ; perimeter
G1 X68.232 Y43.921 E1.15586 ; perimeter
G1 X68.628 Y44.827 E1.25283 ; perimeter
G1 X67.298 Y44.868 E1.38328 ; perimeter
G1 X66.897 Y45.121 F7800.000 ; move to first perimeter point
G1 X66.803 Y44.976 F600.000 E1.40026 ; perimeter
G1 X66.605 Y44.559 E1.44545 ; perimeter
G1 X66.642 Y44.374 E1.46399 ; perimeter
G1 X66.704 Y44.202 E1.48188 ; perimeter
G1 X66.781 Y44.056 E1.49807 ; perimeter
G1 X66.918 Y43.897 E1.51859 ; perimeter
G1 X67.061 Y43.822 E1.53447 ; perimeter
G1 X67.343 Y43.755 E1.56287 ; perimeter
G1 X67.510 Y43.677 E1.58091 ; perimeter
G1 X67.699 Y43.506 E1.60592 ; perimeter
G1 X67.881 Y43.244 E1.63716 ; perimeter
G1 X68.118 Y43.238 E1.66036 ; perimeter
G1 X68.304 Y43.384 E1.68361 ; perimeter
G1 X68.432 Y43.415 E1.69650 ; perimeter
G1 X68.516 Y43.429 E1.70479 ; perimeter
G1 X68.792 Y43.407 E1.73197 ; perimeter
G1 X68.837 Y43.724 E1.76334 ; perimeter
G1 X68.893 Y43.882 E1.77977 ; perimeter
G1 X68.961 Y44.001 E1.79321 ; perimeter
G1 X69.166 Y44.242 E1.82422 ; perimeter
G1 X69.213 Y44.344 E1.83526 ; perimeter
G1 X69.224 Y44.464 E1.84700 ; perimeter
G1 X68.903 Y45.388 E1.94289 ; perimeter
G1 X68.753 Y45.617 E1.96977 ; perimeter
G1 X68.523 Y45.608 E1.99234 ; perimeter
G1 X68.414 Y45.532 E2.00532 ; perimeter
G1 X68.204 Y45.466 E2.02687 ; perimeter
G1 X67.985 Y45.473 E2.04834 ; perimeter
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G1 X67.691 Y45.525 E2.07764 ; perimeter
G1 X67.595 Y45.525 E2.08708 ; perimeter
G1 X67.041 Y45.326 E2.14476 ; perimeter
G1 X66.948 Y45.201 E2.15999 ; perimeter
G1 X66.974 Y44.966 F7800.000 ; move inwards before travel
G1 F1800.000 E1.15999 ; retract
G92 E0 ; reset extrusion distance
G1 X73.008 Y47.827 F7800.000 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X73.520 Y47.407 F600.000 E1.06492 ; perimeter
G1 X73.715 Y47.740 E1.10283 ; perimeter
G1 X73.980 Y48.063 E1.14375 ; perimeter
G1 X73.047 Y49.036 E1.27584 ; perimeter
G1 X72.921 Y48.250 E1.35387 ; perimeter
G1 X72.984 Y47.919 E1.38686 ; perimeter
G1 X72.357 Y47.804 F7800.000 ; move to first perimeter point
G1 X72.412 Y47.609 F600.000 E1.40673 ; perimeter
G1 X72.512 Y47.441 E1.42588 ; perimeter
G1 X72.588 Y47.349 E1.43759 ; perimeter
G1 X72.901 Y47.093 E1.47720 ; perimeter
G1 X73.203 Y46.729 E1.52359 ; perimeter
G1 X73.558 Y46.830 E1.55976 ; perimeter
G1 X73.969 Y46.872 E1.60022 ; perimeter
G1 X74.238 Y47.376 E1.65626 ; perimeter
G1 X74.477 Y47.632 E1.69059 ; perimeter
G1 X74.608 Y47.887 E1.71870 ; perimeter
G1 X74.570 Y48.415 E1.77050 ; perimeter
G1 X74.531 Y48.548 E1.78415 ; perimeter
G1 X74.275 Y48.674 E1.81210 ; perimeter
G1 X74.107 Y48.849 E1.83582 ; perimeter
G1 X74.080 Y49.142 E1.86467 ; perimeter
G1 X73.718 Y49.401 E1.90830 ; perimeter
G1 X73.592 Y49.407 E1.92071 ; perimeter
G1 X73.477 Y49.389 E1.93209 ; perimeter
G1 X73.100 Y49.402 E1.96903 ; perimeter
G1 X72.850 Y49.335 E1.99446 ; perimeter
G1 X72.662 Y49.216 E2.01624 ; perimeter
G1 X72.376 Y48.717 E2.07264 ; perimeter
G1 X72.344 Y48.628 E2.08188 ; perimeter
G1 X72.278 Y48.264 E2.11821 ; perimeter
G1 X72.334 Y47.896 E2.15461 ; perimeter
G1 X72.551 Y47.747 F7800.000 ; move inwards before travel
G1 F1800.000 E1.15461 ; retract
G92 E0 ; reset extrusion distance
G1 X71.361 Y57.885 F7800.000 ; move to first fill point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X71.326 Y57.850 F1048.295 E1.00489 ; fill
G1 X70.466 Y57.899 E1.09037 ; fill
G1 X71.568 Y59.001 E1.24494 ; fill
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G1 X72.086 Y60.429 E1.39563 ; fill
G1 X69.444 Y57.786 E1.76633 ; fill
G1 X68.835 Y58.088 E1.83368 ; fill
G1 X72.065 Y61.318 E2.28680 ; fill
G1 X71.951 Y62.114 E2.36655 ; fill
G1 X68.068 Y58.230 E2.91134 ; fill
G1 X67.116 Y58.188 E3.00583 ; fill
G1 X71.372 Y62.444 E3.60284 ; fill
G1 X70.370 Y62.352 E3.70264 ; fill
G1 X67.256 Y59.238 E4.13949 ; fill
G1 X67.799 Y60.691 E4.29338 ; fill
G1 X69.676 Y62.568 E4.55670 ; fill
G1 X69.037 Y62.839 E4.62555 ; fill
G1 X69.094 Y62.895 E4.63350 ; fill
G1 X65.678 Y54.409 F7800.000 ; move to first fill point
G1 X65.577 Y54.307 F600.000 E4.64027 ; fill
G1 X65.554 Y53.853 E4.66173 ; fill
G1 X65.507 Y53.805 E4.66489 ; fill
M106 S255 ; enable fan
M104 S190 ; set temperature
G1 F1800.000 E3.66489 ; retract
G92 E0 ; reset extrusion distance
G1 Z0.750 F7800.000 ; move to next layer (1)
G1 X65.242 Y53.582 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X65.360 Y53.236 F600.000 E1.02683 ; perimeter
G1 X65.845 Y53.473 E1.06636 ; perimeter
G1 X65.931 Y53.652 E1.08094 ; perimeter
G1 X66.121 Y54.436 E1.14003 ; perimeter
G1 X66.140 Y54.848 E1.17025 ; perimeter
G1 X66.212 Y55.268 E1.20139 ; perimeter
G1 X66.293 Y55.560 E1.22363 ; perimeter
G1 X66.534 Y56.062 E1.26443 ; perimeter
G1 X66.975 Y56.677 E1.31987 ; perimeter
G1 X67.157 Y56.852 E1.33838 ; perimeter
G1 X67.447 Y57.050 E1.36410 ; perimeter
G1 X67.610 Y57.089 E1.37633 ; perimeter
G1 X67.779 Y57.163 E1.38988 ; perimeter
G1 X68.261 Y57.136 E1.42525 ; perimeter
G1 X68.557 Y57.032 E1.44824 ; perimeter
G1 X68.841 Y56.877 E1.47196 ; perimeter
G1 X69.142 Y56.618 E1.50100 ; perimeter
G1 X69.532 Y56.684 E1.53001 ; perimeter
G1 X69.946 Y56.877 E1.56348 ; perimeter
G1 X70.214 Y57.041 E1.58650 ; perimeter
G1 X70.517 Y57.128 E1.60957 ; perimeter
G1 X70.867 Y57.181 E1.63555 ; perimeter
G1 X71.275 Y57.040 E1.66715 ; perimeter
G1 X71.514 Y56.933 E1.68636 ; perimeter
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G1 X71.762 Y56.763 E1.70834 ; perimeter
G1 X71.958 Y56.591 E1.72746 ; perimeter
G1 X72.126 Y56.379 E1.74728 ; perimeter
G1 X72.280 Y56.143 E1.76790 ; perimeter
G1 X72.374 Y55.957 E1.78319 ; perimeter
G1 X72.485 Y55.571 E1.81259 ; perimeter
G1 X72.562 Y54.653 E1.88006 ; perimeter
G1 X72.683 Y54.344 E1.90440 ; perimeter
G1 X72.944 Y54.203 E1.92612 ; perimeter
G1 X73.258 Y53.980 E1.95437 ; perimeter
G1 X73.445 Y54.312 E1.98232 ; perimeter
G1 X73.597 Y54.489 E1.99945 ; perimeter
G1 X73.431 Y54.835 E2.02752 ; perimeter
G1 X73.256 Y55.480 E2.07651 ; perimeter
G1 X72.975 Y56.129 E2.12832 ; perimeter
G1 X72.650 Y56.949 E2.19294 ; perimeter
G1 X72.603 Y57.163 E2.20896 ; perimeter
G1 X72.580 Y57.755 E2.25240 ; perimeter
G1 X72.510 Y58.017 E2.27228 ; perimeter
G1 X72.421 Y58.541 E2.31124 ; perimeter
G1 X72.413 Y59.118 E2.35351 ; perimeter
G1 X72.341 Y59.348 E2.37109 ; perimeter
G1 X72.299 Y59.572 E2.38784 ; perimeter
G1 X72.284 Y59.815 E2.40564 ; perimeter
G1 X72.315 Y60.118 E2.42798 ; perimeter
G1 X72.362 Y60.212 E2.43568 ; perimeter
G1 X72.388 Y60.325 E2.44417 ; perimeter
G1 X72.524 Y60.615 E2.46763 ; perimeter
G1 X72.735 Y60.902 E2.49375 ; perimeter
G1 X73.090 Y61.180 E2.52678 ; perimeter
G1 X73.077 Y61.643 E2.56065 ; perimeter
G1 X73.026 Y62.095 E2.59399 ; perimeter
G1 X72.868 Y62.858 E2.65108 ; perimeter
G1 X72.819 Y63.204 E2.67668 ; perimeter
G1 X72.597 Y63.362 E2.69667 ; perimeter
G1 X71.866 Y63.371 E2.75018 ; perimeter
G1 X71.674 Y63.485 E2.76652 ; perimeter
G1 X71.467 Y63.388 E2.78328 ; perimeter
G1 X71.080 Y63.268 E2.81296 ; perimeter
G1 X70.664 Y63.268 E2.84340 ; perimeter
G1 X70.375 Y63.336 E2.86520 ; perimeter
G1 X70.239 Y63.413 E2.87664 ; perimeter
G1 X69.886 Y63.534 E2.90400 ; perimeter
G1 X69.609 Y64.137 E2.95256 ; perimeter
G1 X69.531 Y64.195 E2.95972 ; perimeter
G1 X69.147 Y64.282 E2.98853 ; perimeter
G1 X68.854 Y64.382 E3.01122 ; perimeter
G1 X68.641 Y64.387 E3.02688 ; perimeter
G1 X68.367 Y64.213 E3.05065 ; perimeter
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G1 X68.010 Y63.866 E3.08717 ; perimeter
G1 X67.852 Y63.673 E3.10542 ; perimeter
G1 X67.888 Y63.356 E3.12878 ; perimeter
G1 X67.875 Y63.091 E3.14822 ; perimeter
G1 X67.764 Y62.602 E3.18490 ; perimeter
G1 X67.656 Y62.363 E3.20410 ; perimeter
G1 X67.308 Y61.790 E3.25328 ; perimeter
G1 X66.779 Y61.240 E3.30914 ; perimeter
G1 X66.509 Y60.738 E3.35091 ; perimeter
G1 X66.441 Y60.151 E3.39423 ; perimeter
G1 X66.434 Y59.858 E3.41564 ; perimeter
G1 X66.206 Y58.791 E3.49558 ; perimeter
G1 X65.984 Y57.972 E3.55775 ; perimeter
G1 X65.857 Y56.830 E3.64196 ; perimeter
G1 X65.752 Y56.174 E3.69058 ; perimeter
G1 X65.651 Y55.746 E3.72281 ; perimeter
G1 X65.510 Y55.405 E3.74982 ; perimeter
G1 X65.407 Y55.248 E3.76357 ; perimeter
G1 X65.212 Y54.818 E3.79817 ; perimeter
G1 X65.145 Y54.743 E3.80560 ; perimeter
G1 X65.050 Y53.819 E3.87360 ; perimeter
G1 X65.202 Y53.630 E3.89141 ; perimeter
G1 X64.875 Y53.372 F7800.000 ; move to first perimeter point
G1 X64.972 Y53.084 F600.000 E3.91371 ; perimeter
G1 X64.991 Y52.877 E3.92894 ; perimeter
G1 X65.246 Y52.856 E3.94764 ; perimeter
G1 X65.437 Y52.781 E3.96272 ; perimeter
G1 X65.667 Y52.924 E3.98256 ; perimeter
G1 X65.963 Y53.064 E4.00657 ; perimeter
G1 X66.143 Y53.174 E4.02201 ; perimeter
G1 X66.287 Y53.412 E4.04236 ; perimeter
G1 X66.395 Y53.787 E4.07100 ; perimeter
G1 X66.530 Y54.358 E4.11397 ; perimeter
G1 X66.548 Y54.476 E4.12273 ; perimeter
G1 X66.547 Y54.739 E4.14198 ; perimeter
G1 X66.597 Y55.077 E4.16701 ; perimeter
G1 X66.685 Y55.419 E4.19290 ; perimeter
G1 X66.760 Y55.589 E4.20645 ; perimeter
G1 X66.894 Y55.853 E4.22820 ; perimeter
G1 X67.284 Y56.397 E4.27719 ; perimeter
G1 X67.422 Y56.528 E4.29112 ; perimeter
G1 X67.622 Y56.665 E4.30891 ; perimeter
G1 X67.851 Y56.741 E4.32659 ; perimeter
G1 X68.177 Y56.723 E4.35049 ; perimeter
G1 X68.393 Y56.647 E4.36727 ; perimeter
G1 X68.607 Y56.530 E4.38516 ; perimeter
G1 X68.804 Y56.362 E4.40412 ; perimeter
G1 X68.952 Y56.191 E4.42067 ; perimeter
G1 X69.220 Y56.199 E4.44033 ; perimeter
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G1 X69.457 Y56.259 E4.45824 ; perimeter
G1 X69.666 Y56.279 E4.47364 ; perimeter
G1 X69.812 Y56.368 E4.48615 ; perimeter
G1 X70.125 Y56.498 E4.51102 ; perimeter
G1 X70.385 Y56.658 E4.53336 ; perimeter
G1 X70.605 Y56.721 E4.55015 ; perimeter
G1 X70.829 Y56.755 E4.56673 ; perimeter
G1 X71.313 Y56.568 E4.60473 ; perimeter
G1 X71.498 Y56.441 E4.62118 ; perimeter
G1 X71.653 Y56.305 E4.63630 ; perimeter
G1 X71.789 Y56.134 E4.65231 ; perimeter
G1 X71.989 Y55.796 E4.68107 ; perimeter
G1 X72.071 Y55.514 E4.70255 ; perimeter
G1 X72.156 Y54.555 E4.77311 ; perimeter
G1 X72.337 Y54.112 E4.80816 ; perimeter
G1 X72.444 Y54.000 E4.81952 ; perimeter
G1 X72.722 Y53.851 E4.84264 ; perimeter
G1 X72.918 Y53.711 E4.86023 ; perimeter
G1 X73.146 Y53.493 E4.88337 ; perimeter
G1 X73.434 Y53.596 E4.90578 ; perimeter
G1 X73.598 Y53.622 E4.91793 ; perimeter
G1 X73.681 Y53.883 E4.93802 ; perimeter
G1 X73.787 Y54.072 E4.95390 ; perimeter
G1 X74.043 Y54.333 E4.98067 ; perimeter
G1 X73.994 Y54.594 E5.00016 ; perimeter
G1 X73.823 Y54.975 E5.03075 ; perimeter
G1 X73.649 Y55.618 E5.07957 ; perimeter
G1 X73.359 Y56.287 E5.13299 ; perimeter
G1 X73.046 Y57.083 E5.19559 ; perimeter
G1 X73.016 Y57.218 E5.20573 ; perimeter
G1 X73.010 Y57.678 E5.23946 ; perimeter
G1 X72.989 Y57.832 E5.25081 ; perimeter
G1 X72.916 Y58.107 E5.27170 ; perimeter
G1 X72.835 Y58.577 E5.30659 ; perimeter
G1 X72.824 Y59.190 E5.35154 ; perimeter
G1 X72.746 Y59.455 E5.37181 ; perimeter
G1 X72.701 Y59.806 E5.39773 ; perimeter
G1 X72.721 Y60.001 E5.41209 ; perimeter
G1 X72.883 Y60.402 E5.44373 ; perimeter
G1 X73.032 Y60.605 E5.46217 ; perimeter
G1 X73.506 Y60.982 E5.50655 ; perimeter
G1 X73.493 Y61.663 E5.55646 ; perimeter
G1 X73.435 Y62.168 E5.59371 ; perimeter
G1 X73.255 Y63.090 E5.66255 ; perimeter
G1 X73.271 Y63.218 E5.67199 ; perimeter
G1 X73.246 Y63.454 E5.68932 ; perimeter
G1 X73.106 Y63.510 E5.70038 ; perimeter
G1 X72.875 Y63.675 E5.72116 ; perimeter
G1 X72.710 Y63.758 E5.73468 ; perimeter

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G1 X72.601 Y63.778 E5.74282 ; perimeter
G1 X71.984 Y63.785 E5.78801 ; perimeter
G1 X71.704 Y63.950 E5.81183 ; perimeter
G1 X71.315 Y63.776 E5.84306 ; perimeter
G1 X71.014 Y63.683 E5.86610 ; perimeter
G1 X70.716 Y63.682 E5.88792 ; perimeter
G1 X70.529 Y63.727 E5.90206 ; perimeter
G1 X70.411 Y63.794 E5.91200 ; perimeter
G1 X70.189 Y63.870 E5.92917 ; perimeter
G1 X69.972 Y64.343 E5.96734 ; perimeter
G1 X69.859 Y64.469 E5.97969 ; perimeter
G1 X69.730 Y64.566 E5.99150 ; perimeter
G1 X69.636 Y64.608 E5.99904 ; perimeter
G1 X69.257 Y64.683 E6.02733 ; perimeter
G1 X68.958 Y64.787 E6.05053 ; perimeter
G1 X68.877 Y64.797 E6.05652 ; perimeter
G1 X68.510 Y64.800 E6.08342 ; perimeter
G1 X68.124 Y64.552 E6.11705 ; perimeter
G1 X67.683 Y64.126 E6.16196 ; perimeter
G1 X67.554 Y63.965 E6.17709 ; perimeter
G1 X67.455 Y63.786 E6.19203 ; perimeter
G1 X67.443 Y63.587 E6.20661 ; perimeter
G1 X67.471 Y63.343 E6.22465 ; perimeter
G1 X67.460 Y63.136 E6.23979 ; perimeter
G1 X67.365 Y62.728 E6.27054 ; perimeter
G1 X67.287 Y62.556 E6.28436 ; perimeter
G1 X66.975 Y62.042 E6.32838 ; perimeter
G1 X66.689 Y61.759 E6.35785 ; perimeter
G1 X66.431 Y61.469 E6.38629 ; perimeter
G1 X66.096 Y60.841 E6.43842 ; perimeter
G1 X66.026 Y60.191 E6.48634 ; perimeter
G1 X66.019 Y59.896 E6.50793 ; perimeter
G1 X65.801 Y58.885 E6.58370 ; perimeter
G1 X65.576 Y58.052 E6.64692 ; perimeter
G1 X65.444 Y56.880 E6.73330 ; perimeter
G1 X65.346 Y56.264 E6.77901 ; perimeter
G1 X65.253 Y55.872 E6.80857 ; perimeter
G1 X65.142 Y55.603 E6.82984 ; perimeter
G1 X65.028 Y55.421 E6.84563 ; perimeter
G1 X64.865 Y55.054 E6.87502 ; perimeter
G1 X64.695 Y54.855 E6.89419 ; perimeter
G1 X64.724 Y54.707 E6.90528 ; perimeter
G1 X64.635 Y53.956 E6.96069 ; perimeter
G1 X64.636 Y53.802 E6.97200 ; perimeter
G1 X64.661 Y53.631 E6.98462 ; perimeter
G1 X64.834 Y53.420 E7.00465 ; perimeter
G1 X64.507 Y53.162 F7800.000 ; move to first perimeter point
G1 X64.562 Y52.998 F600.000 E7.01735 ; perimeter
G1 X64.605 Y52.680 E7.04085 ; perimeter
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G1 X64.758 Y52.473 E7.05971 ; perimeter
G1 X65.146 Y52.447 E7.08820 ; perimeter
G1 X65.431 Y52.332 E7.11074 ; perimeter
G1 X65.545 Y52.363 E7.11936 ; perimeter
G1 X65.647 Y52.416 E7.12783 ; perimeter
G1 X65.870 Y52.560 E7.14723 ; perimeter
G1 X66.147 Y52.691 E7.16969 ; perimeter
G1 X66.404 Y52.842 E7.19154 ; perimeter
G1 X66.543 Y53.018 E7.20793 ; perimeter
G1 X66.667 Y53.238 E7.22650 ; perimeter
G1 X66.728 Y53.409 E7.23978 ; perimeter
G1 X66.938 Y54.280 E7.30543 ; perimeter
G1 X66.965 Y54.453 E7.31822 ; perimeter
G1 X66.965 Y54.739 E7.33916 ; perimeter
G1 X67.021 Y55.073 E7.36402 ; perimeter
G1 X67.078 Y55.279 E7.37964 ; perimeter
G1 X67.255 Y55.645 E7.40941 ; perimeter
G1 X67.593 Y56.116 E7.45195 ; perimeter
G1 X67.797 Y56.279 E7.47110 ; perimeter
G1 X67.923 Y56.319 E7.48078 ; perimeter
G1 X68.093 Y56.310 E7.49320 ; perimeter
G1 X68.229 Y56.262 E7.50378 ; perimeter
G1 X68.373 Y56.184 E7.51584 ; perimeter
G1 X68.469 Y56.103 E7.52502 ; perimeter
G1 X68.690 Y55.858 E7.54916 ; perimeter
G1 X68.854 Y55.790 E7.56214 ; perimeter
G1 X68.969 Y55.775 E7.57064 ; perimeter
G1 X69.274 Y55.787 E7.59301 ; perimeter
G1 X69.536 Y55.849 E7.61276 ; perimeter
G1 X69.807 Y55.875 E7.63268 ; perimeter
G1 X70.008 Y56.000 E7.65009 ; perimeter
G1 X70.300 Y56.116 E7.67304 ; perimeter
G1 X70.556 Y56.274 E7.69515 ; perimeter
G1 X70.694 Y56.314 E7.70567 ; perimeter
G1 X70.791 Y56.329 E7.71285 ; perimeter
G1 X71.112 Y56.204 E7.73808 ; perimeter
G1 X71.349 Y56.019 E7.76007 ; perimeter
G1 X71.453 Y55.889 E7.77228 ; perimeter
G1 X71.605 Y55.635 E7.79393 ; perimeter
G1 X71.657 Y55.457 E7.80750 ; perimeter
G1 X71.717 Y54.684 E7.86431 ; perimeter
G1 X71.755 Y54.442 E7.88228 ; perimeter
G1 X71.912 Y54.031 E7.91451 ; perimeter
G1 X71.982 Y53.893 E7.92586 ; perimeter
G1 X72.081 Y53.766 E7.93762 ; perimeter
G1 X72.218 Y53.651 E7.95070 ; perimeter
G1 X72.501 Y53.498 E7.97430 ; perimeter
G1 X72.654 Y53.389 E7.98802 ; perimeter
G1 X72.949 Y53.120 E8.01734 ; perimeter
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G1 X73.252 Y53.067 E8.04058 ; perimeter
G1 X73.545 Y53.193 E8.06392 ; perimeter
G1 X73.731 Y53.214 E8.07761 ; perimeter
G1 X73.856 Y53.259 E8.08735 ; perimeter
G1 X73.902 Y53.299 E8.09178 ; perimeter
G1 X73.952 Y53.389 E8.09936 ; perimeter
G1 X74.064 Y53.717 E8.12475 ; perimeter
G1 X74.129 Y53.833 E8.13445 ; perimeter
G1 X74.310 Y54.027 E8.15389 ; perimeter
G1 X74.412 Y54.186 E8.16776 ; perimeter
G1 X74.443 Y54.290 E8.17569 ; perimeter
G1 X74.449 Y54.426 E8.18565 ; perimeter
G1 X74.392 Y54.717 E8.20738 ; perimeter
G1 X74.215 Y55.115 E8.23936 ; perimeter
G1 X74.042 Y55.758 E8.28809 ; perimeter
G1 X73.744 Y56.446 E8.34304 ; perimeter
G1 X73.443 Y57.216 E8.40362 ; perimeter
G1 X73.420 Y57.495 E8.42412 ; perimeter
G1 X73.427 Y57.702 E8.43929 ; perimeter
G1 X73.250 Y58.612 E8.50717 ; perimeter
G1 X73.236 Y59.262 E8.55481 ; perimeter
G1 X73.124 Y59.703 E8.58815 ; perimeter
G1 X73.127 Y59.884 E8.60146 ; perimeter
G1 X73.242 Y60.189 E8.62527 ; perimeter
G1 X73.329 Y60.307 E8.63603 ; perimeter
G1 X73.880 Y60.736 E8.68723 ; perimeter
G1 X73.935 Y61.025 E8.70875 ; perimeter
G1 X73.907 Y61.704 E8.75854 ; perimeter
G1 X73.845 Y62.244 E8.79836 ; perimeter
G1 X73.676 Y63.084 E8.86113 ; perimeter
G1 X73.690 Y63.241 E8.87267 ; perimeter
G1 X73.667 Y63.409 E8.88508 ; perimeter
G1 X73.624 Y63.599 E8.89933 ; perimeter
G1 X73.567 Y63.709 E8.90845 ; perimeter
G1 X73.495 Y63.793 E8.91656 ; perimeter
G1 X73.307 Y63.877 E8.93168 ; perimeter
G1 X72.998 Y64.088 E8.95900 ; perimeter
G1 X72.813 Y64.160 E8.97358 ; perimeter
G1 X72.632 Y64.193 E8.98711 ; perimeter
G1 X72.101 Y64.198 E9.02595 ; perimeter
G1 X71.943 Y64.297 E9.03967 ; perimeter
G1 X71.848 Y64.442 E9.05230 ; perimeter
G1 X71.663 Y64.385 E9.06653 ; perimeter
G1 X71.163 Y64.164 E9.10658 ; perimeter
G1 X70.949 Y64.098 E9.12299 ; perimeter
G1 X70.769 Y64.097 E9.13618 ; perimeter
G1 X70.683 Y64.118 E9.14267 ; perimeter
G1 X70.492 Y64.205 E9.15802 ; perimeter
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G1 X70.373 Y64.489 E9.18057 ; perimeter
G1 X70.310 Y64.587 E9.18913 ; perimeter
G1 X70.128 Y64.786 E9.20884 ; perimeter
G1 X69.954 Y64.917 E9.22480 ; perimeter
G1 X69.755 Y65.007 E9.24081 ; perimeter
G1 X69.368 Y65.084 E9.26975 ; perimeter
G1 X69.076 Y65.187 E9.29237 ; perimeter
G1 X68.911 Y65.212 E9.30466 ; perimeter
G1 X68.326 Y65.219 E9.34750 ; perimeter
G1 X68.190 Y65.086 E9.36144 ; perimeter
G1 X67.881 Y64.890 E9.38825 ; perimeter
G1 X67.729 Y64.765 E9.40263 ; perimeter
G1 X67.370 Y64.400 E9.44019 ; perimeter
G1 X67.212 Y64.203 E9.45862 ; perimeter
G1 X67.070 Y63.943 E9.48037 ; perimeter
G1 X67.028 Y63.693 E9.49896 ; perimeter
G1 X67.054 Y63.330 E9.52561 ; perimeter
G1 X67.046 Y63.182 E9.53646 ; perimeter
G1 X66.965 Y62.853 E9.56128 ; perimeter
G1 X66.918 Y62.748 E9.56971 ; perimeter
G1 X66.642 Y62.295 E9.60859 ; perimeter
G1 X66.391 Y62.050 E9.63425 ; perimeter
G1 X66.080 Y61.697 E9.66872 ; perimeter
G1 X65.876 Y61.337 E9.69902 ; perimeter
G1 X65.870 Y61.295 E9.70218 ; perimeter
G1 X65.689 Y60.956 E9.73029 ; perimeter
G1 X65.612 Y60.232 E9.78367 ; perimeter
G1 X65.604 Y59.935 E9.80544 ; perimeter
G1 X65.396 Y58.979 E9.87704 ; perimeter
G1 X65.167 Y58.127 E9.94173 ; perimeter
G1 X65.031 Y56.931 E10.02987 ; perimeter
G1 X64.940 Y56.354 E10.07266 ; perimeter
G1 X64.855 Y55.997 E10.09954 ; perimeter
G1 X64.774 Y55.801 E10.11508 ; perimeter
G1 X64.648 Y55.591 E10.13302 ; perimeter
G1 X64.518 Y55.289 E10.15711 ; perimeter
G1 X64.399 Y55.150 E10.17053 ; perimeter
G1 X64.319 Y55.105 E10.17728 ; perimeter
G1 X64.123 Y55.066 E10.19188 ; perimeter
G1 X64.269 Y54.863 E10.21017 ; perimeter
G1 X64.305 Y54.684 E10.22351 ; perimeter
G1 X64.220 Y53.989 E10.27485 ; perimeter
G1 X64.221 Y53.768 E10.29105 ; perimeter
G1 X64.245 Y53.591 E10.30413 ; perimeter
G1 X64.280 Y53.448 E10.31492 ; perimeter
G1 X64.466 Y53.210 E10.33705 ; perimeter
G1 X64.680 Y53.148 F7800.000 ; move inwards before travel
G1 F1800.000 E9.33705 ; retract
G92 E0 ; reset extrusion distance
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G1 X73.107 Y48.713 F7800.000 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X72.986 Y48.466 F600.000 E1.02015 ; perimeter
G1 X72.920 Y48.281 E1.03459 ; perimeter
G1 X72.962 Y48.120 E1.04674 ; perimeter
G1 X73.018 Y47.977 E1.05800 ; perimeter
G1 X73.166 Y47.886 E1.07073 ; perimeter
G1 X73.402 Y47.627 E1.09642 ; perimeter
G1 X73.545 Y47.909 E1.11954 ; perimeter
G1 X73.700 Y48.071 E1.13597 ; perimeter
G1 X73.520 Y48.721 E1.18535 ; perimeter
G1 X73.345 Y48.702 E1.19830 ; perimeter
G1 X73.169 Y48.710 E1.21113 ; perimeter
G1 X73.153 Y49.127 F7800.000 ; move to first perimeter point
G1 X72.891 Y49.090 F600.000 E1.23059 ; perimeter
G1 X72.809 Y49.015 E1.23870 ; perimeter
G1 X72.667 Y48.768 E1.25957 ; perimeter
G1 X72.549 Y48.489 E1.28177 ; perimeter
G1 X72.489 Y48.288 E1.29715 ; perimeter
G1 X72.590 Y47.903 E1.32628 ; perimeter
G1 X72.712 Y47.680 E1.34492 ; perimeter
G1 X72.899 Y47.562 E1.36108 ; perimeter
G1 X73.089 Y47.364 E1.38123 ; perimeter
G1 X73.112 Y47.309 E1.38555 ; perimeter
G1 X73.267 Y47.110 E1.40404 ; perimeter
G1 X73.733 Y47.171 E1.43848 ; perimeter
G1 X73.761 Y47.421 E1.45690 ; perimeter
G1 X73.888 Y47.666 E1.47712 ; perimeter
G1 X74.118 Y47.901 E1.50118 ; perimeter
G1 X74.261 Y47.990 E1.51358 ; perimeter
G1 X74.282 Y48.457 E1.54778 ; perimeter
G1 X73.997 Y48.555 E1.56984 ; perimeter
G1 X73.891 Y48.939 E1.59907 ; perimeter
G1 X73.717 Y49.024 E1.61324 ; perimeter
G1 X73.573 Y49.144 E1.62701 ; perimeter
G1 X73.216 Y49.124 E1.65321 ; perimeter
G1 X73.164 Y49.543 F7800.000 ; move to first perimeter point
G1 X73.060 Y49.545 F600.000 E1.66083 ; perimeter
G1 X72.757 Y49.485 E1.68347 ; perimeter
G1 X72.540 Y49.342 E1.70249 ; perimeter
G1 X72.341 Y49.041 E1.72893 ; perimeter
G1 X72.222 Y48.793 E1.74906 ; perimeter
G1 X72.093 Y48.415 E1.77832 ; perimeter
G1 X72.078 Y48.293 E1.78737 ; perimeter
G1 X72.088 Y48.182 E1.79553 ; perimeter
G1 X72.203 Y47.743 E1.82881 ; perimeter
G1 X72.352 Y47.472 E1.85140 ; perimeter
G1 X72.437 Y47.364 E1.86150 ; perimeter
G1 X72.632 Y47.238 E1.87844 ; perimeter
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G1 X72.736 Y47.130 E1.88943 ; perimeter
G1 X73.002 Y46.762 E1.92276 ; perimeter
G1 X73.223 Y46.569 E1.94421 ; perimeter
G1 X73.467 Y46.713 E1.96502 ; perimeter
G1 X73.646 Y46.736 E1.97822 ; perimeter
G1 X73.827 Y46.719 E1.99151 ; perimeter
G1 X73.972 Y46.743 E2.00227 ; perimeter
G1 X74.043 Y46.778 E2.00814 ; perimeter
G1 X74.121 Y46.994 E2.02497 ; perimeter
G1 X74.165 Y47.297 E2.04740 ; perimeter
G1 X74.231 Y47.424 E2.05781 ; perimeter
G1 X74.369 Y47.567 E2.07243 ; perimeter
G1 X74.511 Y47.663 E2.08493 ; perimeter
G1 X74.677 Y47.887 E2.10538 ; perimeter
G1 X74.696 Y48.447 E2.14642 ; perimeter
G1 X74.638 Y48.771 E2.17053 ; perimeter
G1 X74.340 Y48.876 E2.19374 ; perimeter
G1 X74.224 Y49.268 E2.22362 ; perimeter
G1 X74.083 Y49.305 E2.23434 ; perimeter
G1 X73.944 Y49.375 E2.24574 ; perimeter
G1 X73.789 Y49.517 E2.26111 ; perimeter
G1 X73.691 Y49.579 E2.26963 ; perimeter
G1 X73.226 Y49.540 E2.30379 ; perimeter
G1 X73.113 Y49.452 F7800.000 ; move inwards before travel
G1 F1800.000 E1.30379 ; retract
G92 E0 ; reset extrusion distance
G1 X68.296 Y44.941 F7800.000 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X68.108 Y44.927 F600.000 E1.01377 ; perimeter
G1 X67.795 Y44.947 E1.03675 ; perimeter
G1 X67.571 Y44.939 E1.05322 ; perimeter
G1 X67.337 Y44.535 E1.08740 ; perimeter
G1 X67.671 Y44.373 E1.11455 ; perimeter
G1 X67.960 Y44.269 E1.13708 ; perimeter
G1 X68.212 Y43.937 E1.16759 ; perimeter
G1 X68.342 Y44.329 E1.19789 ; perimeter
G1 X68.457 Y44.483 E1.21194 ; perimeter
G1 X68.316 Y44.882 E1.24292 ; perimeter
G1 X68.676 Y45.082 F7800.000 ; move to first perimeter point
G1 X68.537 Y45.285 F600.000 E1.26092 ; perimeter
G1 X68.374 Y45.354 E1.27388 ; perimeter
G1 X68.116 Y45.344 E1.29283 ; perimeter
G1 X67.735 Y45.365 E1.32081 ; perimeter
G1 X67.537 Y45.353 E1.33527 ; perimeter
G1 X67.430 Y45.323 E1.34348 ; perimeter
G1 X67.217 Y45.157 E1.36325 ; perimeter
G1 X66.910 Y44.620 E1.40854 ; perimeter
G1 X66.846 Y44.422 E1.42382 ; perimeter
G1 X67.049 Y44.153 E1.44846 ; perimeter
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G1 X67.113 Y44.037 E1.45814 ; perimeter
G1 X67.349 Y44.067 E1.47560 ; perimeter
G1 X67.703 Y43.920 E1.50367 ; perimeter
G1 X67.880 Y43.687 E1.52509 ; perimeter
G1 X68.014 Y43.406 E1.54787 ; perimeter
G1 X68.437 Y43.577 E1.58123 ; perimeter
G1 X68.578 Y43.600 E1.59170 ; perimeter
G1 X68.624 Y43.876 E1.61221 ; perimeter
G1 X68.716 Y44.134 E1.63224 ; perimeter
G1 X68.914 Y44.404 E1.65678 ; perimeter
G1 X68.702 Y45.026 E1.70487 ; perimeter
G1 X69.110 Y45.132 F7800.000 ; move to first perimeter point
G1 X68.992 Y45.371 F600.000 E1.72442 ; perimeter
G1 X68.858 Y45.549 E1.74073 ; perimeter
G1 X68.767 Y45.635 E1.74995 ; perimeter
G1 X68.567 Y45.734 E1.76629 ; perimeter
G1 X68.435 Y45.768 E1.77623 ; perimeter
G1 X67.739 Y45.781 E1.82727 ; perimeter
G1 X67.462 Y45.766 E1.84755 ; perimeter
G1 X67.277 Y45.712 E1.86167 ; perimeter
G1 X67.157 Y45.652 E1.87150 ; perimeter
G1 X67.007 Y45.531 E1.88562 ; perimeter
G1 X66.887 Y45.417 E1.89774 ; perimeter
G1 X66.779 Y45.238 E1.91304 ; perimeter
G1 X66.538 Y44.810 E1.94902 ; perimeter
G1 X66.498 Y44.706 E1.95722 ; perimeter
G1 X66.434 Y44.429 E1.97805 ; perimeter
G1 X66.443 Y44.297 E1.98771 ; perimeter
G1 X66.538 Y44.138 E2.00132 ; perimeter
G1 X66.788 Y43.795 E2.03235 ; perimeter
G1 X66.852 Y43.735 E2.03879 ; perimeter
G1 X67.085 Y43.624 E2.05774 ; perimeter
G1 X67.279 Y43.639 E2.07199 ; perimeter
G1 X67.446 Y43.571 E2.08521 ; perimeter
G1 X67.523 Y43.469 E2.09457 ; perimeter
G1 X67.622 Y43.268 E2.11095 ; perimeter
G1 X67.778 Y43.111 E2.12719 ; perimeter
G1 X68.006 Y42.980 E2.14648 ; perimeter
G1 X68.084 Y42.975 E2.15219 ; perimeter
G1 X68.207 Y43.001 E2.16142 ; perimeter
G1 X68.372 Y43.102 E2.17558 ; perimeter
G1 X68.550 Y43.174 E2.18965 ; perimeter
G1 X68.778 Y43.207 E2.20648 ; perimeter
G1 X68.973 Y43.303 E2.22241 ; perimeter
G1 X69.034 Y43.785 E2.25799 ; perimeter
G1 X69.089 Y43.939 E2.26998 ; perimeter
G1 X69.259 Y44.154 E2.29006 ; perimeter
G1 X69.319 Y44.395 E2.30827 ; perimeter
G1 X69.308 Y44.536 E2.31863 ; perimeter
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G1 X69.131 Y45.073 E2.36003 ; perimeter
G1 X68.845 Y45.161 F7800.000 ; move inwards before travel
G1 F1800.000 E1.36003 ; retract
G92 E0 ; reset extrusion distance
G1 X66.455 Y56.490 F7800.000 ; move to first fill point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X66.155 Y56.790 F927.343 E1.03136 ; fill
G1 X66.214 Y57.324 E1.07107 ; fill
G1 X66.710 Y56.827 E1.12297 ; fill
G1 X67.013 Y57.118 E1.15395 ; fill
G1 X66.272 Y57.858 E1.23130 ; fill
G1 X66.401 Y58.323 E1.26690 ; fill
G1 X67.380 Y57.343 E1.36926 ; fill
G1 X67.855 Y57.462 E1.40539 ; fill
G1 X66.512 Y58.805 E1.54572 ; fill
G1 X66.623 Y59.286 E1.58225 ; fill
G1 X68.556 Y57.353 E1.78428 ; fill
G1 X69.494 Y57.008 E1.85807 ; fill
G1 X66.726 Y59.777 E2.14732 ; fill
G1 X66.767 Y60.328 E2.18820 ; fill
G1 X69.896 Y57.199 E2.51514 ; fill
G1 X70.307 Y57.381 E2.54835 ; fill
G1 X66.887 Y60.801 E2.90563 ; fill
G1 X67.121 Y61.160 E2.93728 ; fill
G1 X70.805 Y57.476 E3.32214 ; fill
G1 X71.705 Y57.169 E3.39244 ; fill
G1 X67.411 Y61.462 E3.84107 ; fill
G1 X67.667 Y61.800 E3.87234 ; fill
G1 X72.308 Y57.158 E4.35732 ; fill
G1 X72.255 Y57.804 E4.40522 ; fill
G1 X67.891 Y62.169 E4.86124 ; fill
G1 X68.069 Y62.583 E4.89456 ; fill
G1 X72.120 Y58.533 E5.31773 ; fill
G1 X72.084 Y59.161 E5.36426 ; fill
G1 X68.176 Y63.070 E5.77260 ; fill
G1 X68.206 Y63.632 E5.81419 ; fill
G1 X71.985 Y59.853 E6.20903 ; fill
G1 X72.086 Y60.345 E6.24613 ; fill
G1 X68.504 Y63.927 E6.62047 ; fill
G1 X69.016 Y64.008 E6.65876 ; fill
G1 X69.609 Y63.415 E6.72072 ; fill
G1 X69.768 Y63.256 F7800.000 ; move to first fill point
G1 X72.260 Y60.763 F927.343 E6.98114 ; fill
G1 X72.511 Y61.106 E7.01249 ; fill
G1 X70.650 Y62.967 E7.20689 ; fill
G1 X71.215 Y62.995 E7.24864 ; fill
G1 X72.784 Y61.426 E7.41263 ; fill
G1 X72.721 Y62.082 E7.46134 ; fill
G1 X71.667 Y63.136 E7.57147 ; fill
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G1 X72.349 Y63.047 E7.62228 ; fill
G1 X72.571 Y62.824 E7.64557 ; fill
G1 X72.611 Y56.259 F7800.000 ; move to first fill point
G1 X72.442 Y56.429 F600.000 E7.65478 ; fill
G1 X72.719 Y55.843 E7.67971 ; fill
G1 X72.820 Y55.741 E7.68522 ; fill
G1 X73.068 Y54.620 F7800.000 ; move to first fill point
G1 X72.989 Y54.699 F600.000 E7.69343 ; fill
G1 F1800.000 E6.69343 ; retract
G92 E0 ; reset extrusion distance
G1 X66.248 Y56.142 F7800.000 ; move to first fill point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X66.072 Y56.318 F600.000 E1.00952 ; fill
G1 X66.023 Y56.058 E1.01967 ; fill
G1 X66.144 Y55.938 E1.02621 ; fill
G1 X65.964 Y55.809 E1.03470 ; fill
G1 X66.047 Y55.726 E1.03924 ; fill
G1 X65.721 Y54.853 F7800.000 ; move to first fill point
G1 X65.704 Y54.869 F600.000 E1.04095 ; fill
G1 X65.537 Y54.443 F7800.000 ; move to first fill point
G1 X65.664 Y54.316 F600.000 E1.05411 ; fill
G1 F1800.000 E0.05411 ; retract
G92 E0 ; reset extrusion distance
G1 Z1.150 F7800.000 ; move to next layer (2)
G1 X66.083 Y54.220 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X66.113 Y54.885 F600.000 E1.04876 ; perimeter
G1 X66.168 Y55.108 E1.06559 ; perimeter
G1 X66.391 Y55.734 E1.11430 ; perimeter
G1 X66.545 Y56.070 E1.14132 ; perimeter
G1 X66.929 Y56.694 E1.19500 ; perimeter
G1 X67.111 Y56.885 E1.21438 ; perimeter
G1 X67.330 Y57.062 E1.23495 ; perimeter
G1 X67.797 Y57.270 E1.27246 ; perimeter
G1 X68.184 Y57.254 E1.30078 ; perimeter
G1 X68.427 Y57.207 E1.31892 ; perimeter
G1 X68.858 Y56.996 E1.35408 ; perimeter
G1 X69.201 Y56.704 E1.38709 ; perimeter
G1 X69.393 Y56.722 E1.40124 ; perimeter
G1 X69.478 Y56.807 E1.41000 ; perimeter
G1 X69.973 Y57.110 E1.45250 ; perimeter
G1 X70.282 Y57.240 E1.47711 ; perimeter
G1 X70.661 Y57.324 E1.50554 ; perimeter
G1 X71.085 Y57.280 E1.53673 ; perimeter
G1 X71.375 Y57.180 E1.55924 ; perimeter
G1 X71.736 Y56.967 E1.58997 ; perimeter
G1 X72.002 Y56.687 E1.61825 ; perimeter
G1 X72.343 Y56.165 E1.66396 ; perimeter
G1 X72.534 Y55.740 E1.69807 ; perimeter
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G1 X72.569 Y55.036 E1.74967 ; perimeter
G1 X72.609 Y54.665 E1.77704 ; perimeter
G1 X72.653 Y54.492 E1.79012 ; perimeter
G1 X73.242 Y54.056 E1.84381 ; perimeter
G1 X73.383 Y54.423 E1.87264 ; perimeter
G1 X73.513 Y54.630 E1.89049 ; perimeter
G1 X73.439 Y54.878 E1.90944 ; perimeter
G1 X73.318 Y55.421 E1.95021 ; perimeter
G1 X73.266 Y55.532 E1.95922 ; perimeter
G1 X73.048 Y56.344 E2.02080 ; perimeter
G1 X72.814 Y56.811 E2.05908 ; perimeter
G1 X72.737 Y57.135 E2.08348 ; perimeter
G1 X72.683 Y57.498 E2.11033 ; perimeter
G1 X72.686 Y57.764 E2.12983 ; perimeter
G1 X72.588 Y58.117 E2.15669 ; perimeter
G1 X72.460 Y58.927 E2.21673 ; perimeter
G1 X72.399 Y59.190 E2.23654 ; perimeter
G1 X72.348 Y59.630 E2.26895 ; perimeter
G1 X72.234 Y59.911 E2.29117 ; perimeter
G1 X72.073 Y60.676 E2.34847 ; perimeter
G1 X72.099 Y60.789 E2.35697 ; perimeter
G1 X72.097 Y60.922 E2.36675 ; perimeter
G1 X72.229 Y61.426 E2.40489 ; perimeter
G1 X72.418 Y61.634 E2.42545 ; perimeter
G1 X72.568 Y61.845 E2.44445 ; perimeter
G1 X72.875 Y61.974 E2.46883 ; perimeter
G1 X73.039 Y62.074 E2.48294 ; perimeter
G1 X72.856 Y62.931 E2.54715 ; perimeter
G1 X72.864 Y63.277 E2.57248 ; perimeter
G1 X72.680 Y63.401 E2.58870 ; perimeter
G1 X72.275 Y63.380 E2.61836 ; perimeter
G1 X71.787 Y63.400 E2.65418 ; perimeter
G1 X71.484 Y63.250 E2.67894 ; perimeter
G1 X71.136 Y63.144 E2.70562 ; perimeter
G1 X70.757 Y63.137 E2.73334 ; perimeter
G1 X70.348 Y63.226 E2.76404 ; perimeter
G1 X69.858 Y63.476 E2.80428 ; perimeter
G1 X69.606 Y63.994 E2.84649 ; perimeter
G1 X69.559 Y64.324 E2.87092 ; perimeter
G1 X69.195 Y64.372 E2.89785 ; perimeter
G1 X68.800 Y64.530 E2.92902 ; perimeter
G1 X68.492 Y64.555 E2.95162 ; perimeter
G1 X68.165 Y64.263 E2.98376 ; perimeter
G1 X67.838 Y63.893 E3.01992 ; perimeter
G1 X67.765 Y63.784 E3.02953 ; perimeter
G1 X67.753 Y63.670 E3.03798 ; perimeter
G1 X67.804 Y63.468 E3.05321 ; perimeter
G1 X67.833 Y63.138 E3.07748 ; perimeter
G1 X67.767 Y62.750 E3.10635 ; perimeter

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G1 X67.681 Y62.465 E3.12809 ; perimeter
G1 X67.397 Y61.889 E3.17518 ; perimeter
G1 X67.235 Y61.640 E3.19694 ; perimeter
G1 X67.071 Y61.451 E3.21524 ; perimeter
G1 X66.720 Y61.135 E3.24986 ; perimeter
G1 X66.478 Y60.844 E3.27760 ; perimeter
G1 X66.422 Y60.286 E3.31870 ; perimeter
G1 X66.405 Y59.712 E3.36076 ; perimeter
G1 X66.371 Y59.424 E3.38198 ; perimeter
G1 X66.197 Y58.633 E3.44133 ; perimeter
G1 X66.053 Y58.168 E3.47698 ; perimeter
G1 X65.995 Y57.884 E3.49820 ; perimeter
G1 X65.843 Y57.341 E3.53952 ; perimeter
G1 X65.620 Y55.987 E3.64010 ; perimeter
G1 X65.267 Y54.920 E3.72240 ; perimeter
G1 X65.128 Y54.707 E3.74102 ; perimeter
G1 X65.118 Y54.273 E3.77283 ; perimeter
G1 X65.148 Y54.125 E3.78392 ; perimeter
G1 X65.422 Y53.429 E3.83866 ; perimeter
G1 X65.729 Y53.623 E3.86523 ; perimeter
G1 X65.799 Y53.688 E3.87222 ; perimeter
G1 X65.992 Y53.918 E3.89424 ; perimeter
G1 X66.076 Y54.158 E3.91288 ; perimeter
G1 X66.484 Y54.072 F7800.000 ; move to first perimeter point
G1 X66.516 Y54.340 F600.000 E3.93268 ; perimeter
G1 X66.527 Y54.828 E3.96841 ; perimeter
G1 X66.567 Y54.990 E3.98070 ; perimeter
G1 X66.772 Y55.569 E4.02565 ; perimeter
G1 X66.916 Y55.882 E4.05088 ; perimeter
G1 X67.245 Y56.419 E4.09700 ; perimeter
G1 X67.399 Y56.581 E4.11344 ; perimeter
G1 X67.562 Y56.712 E4.12877 ; perimeter
G1 X67.874 Y56.851 E4.15377 ; perimeter
G1 X68.135 Y56.840 E4.17292 ; perimeter
G1 X68.297 Y56.809 E4.18496 ; perimeter
G1 X68.628 Y56.647 E4.21194 ; perimeter
G1 X69.025 Y56.306 E4.25027 ; perimeter
G1 X69.175 Y56.275 E4.26154 ; perimeter
G1 X69.565 Y56.331 E4.29037 ; perimeter
G1 X69.737 Y56.479 E4.30699 ; perimeter
G1 X70.176 Y56.745 E4.34455 ; perimeter
G1 X70.409 Y56.843 E4.36306 ; perimeter
G1 X70.685 Y56.904 E4.38380 ; perimeter
G1 X70.994 Y56.872 E4.40658 ; perimeter
G1 X71.205 Y56.799 E4.42293 ; perimeter
G1 X71.472 Y56.642 E4.44559 ; perimeter
G1 X71.671 Y56.433 E4.46674 ; perimeter
G1 X71.986 Y55.948 E4.50908 ; perimeter
G1 X72.127 Y55.633 E4.53434 ; perimeter
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G1 X72.155 Y55.003 E4.58056 ; perimeter
G1 X72.197 Y54.604 E4.60996 ; perimeter
G1 X72.259 Y54.361 E4.62831 ; perimeter
G1 X72.350 Y54.213 E4.64110 ; perimeter
G1 X72.794 Y53.873 E4.68203 ; perimeter
G1 X73.124 Y53.578 E4.71447 ; perimeter
G1 X73.272 Y53.624 E4.72582 ; perimeter
G1 X73.621 Y53.682 E4.75174 ; perimeter
G1 X73.658 Y53.978 E4.77358 ; perimeter
G1 X73.757 Y54.237 E4.79384 ; perimeter
G1 X73.910 Y54.474 E4.81456 ; perimeter
G1 X73.921 Y54.727 E4.83312 ; perimeter
G1 X73.842 Y54.979 E4.85245 ; perimeter
G1 X73.719 Y55.544 E4.89481 ; perimeter
G1 X73.662 Y55.666 E4.90464 ; perimeter
G1 X73.445 Y56.468 E4.96554 ; perimeter
G1 X73.376 Y56.645 E4.97944 ; perimeter
G1 X73.206 Y56.962 E5.00581 ; perimeter
G1 X73.100 Y57.520 E5.04740 ; perimeter
G1 X73.114 Y57.806 E5.06841 ; perimeter
G1 X72.996 Y58.199 E5.09844 ; perimeter
G1 X72.872 Y59.001 E5.15787 ; perimeter
G1 X72.811 Y59.256 E5.17708 ; perimeter
G1 X72.796 Y59.500 E5.19502 ; perimeter
G1 X72.753 Y59.735 E5.21252 ; perimeter
G1 X72.630 Y60.038 E5.23648 ; perimeter
G1 X72.498 Y60.667 E5.28355 ; perimeter
G1 X72.513 Y60.872 E5.29859 ; perimeter
G1 X72.606 Y61.222 E5.32515 ; perimeter
G1 X72.839 Y61.508 E5.35218 ; perimeter
G1 X73.064 Y61.603 E5.37010 ; perimeter
G1 X73.415 Y61.836 E5.40095 ; perimeter
G1 X73.446 Y62.126 E5.42230 ; perimeter
G1 X73.368 Y62.582 E5.45619 ; perimeter
G1 X73.273 Y62.970 E5.48546 ; perimeter
G1 X73.277 Y63.144 E5.49819 ; perimeter
G1 X73.324 Y63.496 E5.52424 ; perimeter
G1 X73.145 Y63.586 E5.53891 ; perimeter
G1 X72.850 Y63.795 E5.56537 ; perimeter
G1 X72.586 Y63.821 E5.58481 ; perimeter
G1 X72.267 Y63.797 E5.60823 ; perimeter
G1 X71.943 Y63.811 E5.63201 ; perimeter
G1 X71.822 Y63.894 E5.64277 ; perimeter
G1 X71.403 Y63.668 E5.67760 ; perimeter
G1 X71.072 Y63.559 E5.70318 ; perimeter
G1 X70.787 Y63.554 E5.72401 ; perimeter
G1 X70.497 Y63.616 E5.74577 ; perimeter
G1 X70.173 Y63.781 E5.77237 ; perimeter
G1 X70.008 Y64.121 E5.80007 ; perimeter
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G1 X69.982 Y64.301 E5.81338 ; perimeter
G1 X69.992 Y64.472 E5.82598 ; perimeter
G1 X69.858 Y64.621 E5.84070 ; perimeter
G1 X69.698 Y64.736 E5.85511 ; perimeter
G1 X69.309 Y64.773 E5.88375 ; perimeter
G1 X68.863 Y64.945 E5.91875 ; perimeter
G1 X68.328 Y64.983 E5.95801 ; perimeter
G1 X67.865 Y64.551 E6.00440 ; perimeter
G1 X67.502 Y64.138 E6.04464 ; perimeter
G1 X67.396 Y63.972 E6.05910 ; perimeter
G1 X67.351 Y63.837 E6.06953 ; perimeter
G1 X67.336 Y63.637 E6.08419 ; perimeter
G1 X67.393 Y63.398 E6.10223 ; perimeter
G1 X67.415 Y63.152 E6.12028 ; perimeter
G1 X67.362 Y62.846 E6.14307 ; perimeter
G1 X67.297 Y62.630 E6.15958 ; perimeter
G1 X67.027 Y62.081 E6.20435 ; perimeter
G1 X66.908 Y61.897 E6.22045 ; perimeter
G1 X66.771 Y61.739 E6.23575 ; perimeter
G1 X66.440 Y61.442 E6.26829 ; perimeter
G1 X66.070 Y60.993 E6.31094 ; perimeter
G1 X66.005 Y60.292 E6.36254 ; perimeter
G1 X65.990 Y59.742 E6.40283 ; perimeter
G1 X65.961 Y59.494 E6.42111 ; perimeter
G1 X65.793 Y58.735 E6.47811 ; perimeter
G1 X65.652 Y58.279 E6.51303 ; perimeter
G1 X65.592 Y57.990 E6.53469 ; perimeter
G1 X65.437 Y57.433 E6.57702 ; perimeter
G1 X65.214 Y56.078 E6.67765 ; perimeter
G1 X64.892 Y55.106 E6.75263 ; perimeter
G1 X64.699 Y54.810 E6.77855 ; perimeter
G1 X64.720 Y54.616 E6.79285 ; perimeter
G1 X64.703 Y54.203 E6.82307 ; perimeter
G1 X64.760 Y53.976 E6.84030 ; perimeter
G1 X64.963 Y53.464 E6.88059 ; perimeter
G1 X65.022 Y53.157 E6.90352 ; perimeter
G1 X65.037 Y52.942 E6.91930 ; perimeter
G1 X65.427 Y52.834 E6.94897 ; perimeter
G1 X65.832 Y53.197 E6.98878 ; perimeter
G1 X65.974 Y53.286 E7.00110 ; perimeter
G1 X66.107 Y53.407 E7.01424 ; perimeter
G1 X66.344 Y53.693 E7.04141 ; perimeter
G1 X66.470 Y54.011 E7.06650 ; perimeter
G1 X66.878 Y53.928 F7800.000 ; move to first perimeter point
G1 X66.932 Y54.314 F600.000 E7.09499 ; perimeter
G1 X66.941 Y54.770 E7.12844 ; perimeter
G1 X67.130 Y55.344 E7.17268 ; perimeter
G1 X67.288 Y55.693 E7.20080 ; perimeter
G1 X67.489 Y56.036 E7.22986 ; perimeter
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G1 X67.561 Y56.143 E7.23937 ; perimeter
G1 X67.795 Y56.363 E7.26289 ; perimeter
G1 X67.951 Y56.432 E7.27537 ; perimeter
G1 X68.167 Y56.411 E7.29125 ; perimeter
G1 X68.398 Y56.298 E7.31006 ; perimeter
G1 X68.752 Y55.993 E7.34430 ; perimeter
G1 X68.834 Y55.942 E7.35142 ; perimeter
G1 X68.953 Y55.896 E7.36073 ; perimeter
G1 X69.180 Y55.847 E7.37774 ; perimeter
G1 X69.717 Y55.936 E7.41761 ; perimeter
G1 X69.997 Y56.150 E7.44345 ; perimeter
G1 X70.379 Y56.379 E7.47606 ; perimeter
G1 X70.535 Y56.445 E7.48848 ; perimeter
G1 X70.709 Y56.483 E7.50154 ; perimeter
G1 X70.904 Y56.463 E7.51590 ; perimeter
G1 X71.035 Y56.418 E7.52608 ; perimeter
G1 X71.208 Y56.317 E7.54068 ; perimeter
G1 X71.339 Y56.178 E7.55470 ; perimeter
G1 X71.628 Y55.732 E7.59366 ; perimeter
G1 X71.720 Y55.527 E7.61009 ; perimeter
G1 X71.740 Y54.973 E7.65073 ; perimeter
G1 X71.786 Y54.544 E7.68234 ; perimeter
G1 X71.821 Y54.380 E7.69463 ; perimeter
G1 X71.867 Y54.219 E7.70687 ; perimeter
G1 X71.965 Y54.030 E7.72245 ; perimeter
G1 X72.110 Y53.860 E7.73882 ; perimeter
G1 X72.516 Y53.562 E7.77571 ; perimeter
G1 X72.798 Y53.308 E7.80358 ; perimeter
G1 X72.979 Y53.204 E7.81882 ; perimeter
G1 X73.092 Y53.167 E7.82753 ; perimeter
G1 X73.235 Y53.177 E7.83809 ; perimeter
G1 X73.787 Y53.307 E7.87959 ; perimeter
G1 X73.894 Y53.368 E7.88860 ; perimeter
G1 X74.015 Y53.528 E7.90327 ; perimeter
G1 X74.064 Y53.877 E7.92907 ; perimeter
G1 X74.130 Y54.050 E7.94266 ; perimeter
G1 X74.308 Y54.353 E7.96843 ; perimeter
G1 X74.330 Y54.550 E7.98292 ; perimeter
G1 X74.330 Y54.823 E8.00296 ; perimeter
G1 X74.246 Y55.081 E8.02281 ; perimeter
G1 X74.120 Y55.662 E8.06633 ; perimeter
G1 X74.059 Y55.800 E8.07739 ; perimeter
G1 X73.842 Y56.592 E8.13761 ; perimeter
G1 X73.751 Y56.826 E8.15601 ; perimeter
G1 X73.599 Y57.113 E8.17981 ; perimeter
G1 X73.517 Y57.542 E8.21178 ; perimeter
G1 X73.522 Y57.901 E8.23806 ; perimeter
G1 X73.404 Y58.281 E8.26720 ; perimeter
G1 X73.284 Y59.075 E8.32601 ; perimeter

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G1 X73.222 Y59.321 E8.34463 ; perimeter
G1 X73.203 Y59.590 E8.36440 ; perimeter
G1 X73.157 Y59.847 E8.38352 ; perimeter
G1 X73.027 Y60.166 E8.40874 ; perimeter
G1 X72.922 Y60.658 E8.44556 ; perimeter
G1 X72.930 Y60.821 E8.45752 ; perimeter
G1 X72.982 Y61.018 E8.47250 ; perimeter
G1 X73.110 Y61.171 E8.48707 ; perimeter
G1 X73.434 Y61.342 E8.51395 ; perimeter
G1 X73.789 Y61.608 E8.54643 ; perimeter
G1 X73.858 Y61.968 E8.57329 ; perimeter
G1 X73.861 Y62.154 E8.58689 ; perimeter
G1 X73.776 Y62.664 E8.62479 ; perimeter
G1 X73.689 Y63.008 E8.65078 ; perimeter
G1 X73.737 Y63.475 E8.68514 ; perimeter
G1 X73.699 Y63.611 E8.69544 ; perimeter
G1 X73.557 Y63.820 E8.71397 ; perimeter
G1 X73.089 Y64.135 E8.75533 ; perimeter
G1 X72.976 Y64.191 E8.76454 ; perimeter
G1 X72.773 Y64.228 E8.77969 ; perimeter
G1 X72.079 Y64.221 E8.83055 ; perimeter
G1 X71.882 Y64.352 E8.84779 ; perimeter
G1 X71.778 Y64.325 E8.85569 ; perimeter
G1 X71.559 Y64.225 E8.87333 ; perimeter
G1 X71.160 Y64.018 E8.90626 ; perimeter
G1 X71.008 Y63.973 E8.91787 ; perimeter
G1 X70.710 Y63.987 E8.93974 ; perimeter
G1 X70.489 Y64.086 E8.95746 ; perimeter
G1 X70.410 Y64.248 E8.97066 ; perimeter
G1 X70.408 Y64.547 E8.99261 ; perimeter
G1 X70.380 Y64.640 E8.99966 ; perimeter
G1 X70.137 Y64.931 E9.02747 ; perimeter
G1 X69.902 Y65.099 E9.04859 ; perimeter
G1 X69.737 Y65.149 E9.06129 ; perimeter
G1 X69.423 Y65.174 E9.08436 ; perimeter
G1 X68.947 Y65.353 E9.12157 ; perimeter
G1 X68.388 Y65.396 E9.16264 ; perimeter
G1 X68.141 Y65.441 E9.18107 ; perimeter
G1 X68.052 Y65.286 E9.19415 ; perimeter
G1 X67.565 Y64.839 E9.24258 ; perimeter
G1 X67.307 Y64.558 E9.27050 ; perimeter
G1 X67.075 Y64.249 E9.29885 ; perimeter
G1 X66.970 Y64.025 E9.31696 ; perimeter
G1 X66.940 Y63.905 E9.32605 ; perimeter
G1 X66.921 Y63.599 E9.34848 ; perimeter
G1 X66.982 Y63.327 E9.36888 ; perimeter
G1 X66.996 Y63.166 E9.38071 ; perimeter
G1 X66.913 Y62.794 E9.40865 ; perimeter
G1 X66.658 Y62.274 E9.45110 ; perimeter
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G1 X66.581 Y62.154 E9.46155 ; perimeter
G1 X66.470 Y62.028 E9.47384 ; perimeter
G1 X66.053 Y61.633 E9.51591 ; perimeter
G1 X65.727 Y61.228 E9.55401 ; perimeter
G1 X65.660 Y61.060 E9.56725 ; perimeter
G1 X65.587 Y60.298 E9.62336 ; perimeter
G1 X65.596 Y60.160 E9.63349 ; perimeter
G1 X65.551 Y59.564 E9.67724 ; perimeter
G1 X65.390 Y58.836 E9.73189 ; perimeter
G1 X65.251 Y58.388 E9.76621 ; perimeter
G1 X65.032 Y57.525 E9.83150 ; perimeter
G1 X64.808 Y56.169 E9.93218 ; perimeter
G1 X64.517 Y55.292 E9.99984 ; perimeter
G1 X64.406 Y55.122 E10.01471 ; perimeter
G1 X64.182 Y55.005 E10.03322 ; perimeter
G1 X64.278 Y54.808 E10.04922 ; perimeter
G1 X64.292 Y54.701 E10.05720 ; perimeter
G1 X64.297 Y54.115 E10.10009 ; perimeter
G1 X64.370 Y53.832 E10.12153 ; perimeter
G1 X64.561 Y53.353 E10.15928 ; perimeter
G1 X64.609 Y53.101 E10.17808 ; perimeter
G1 X64.643 Y52.722 E10.20594 ; perimeter
G1 X64.684 Y52.620 E10.21402 ; perimeter
G1 X64.726 Y52.575 E10.21851 ; perimeter
G1 X64.818 Y52.528 E10.22608 ; perimeter
G1 X64.906 Y52.504 E10.23278 ; perimeter
G1 X65.054 Y52.500 E10.24360 ; perimeter
G1 X65.391 Y52.380 E10.26979 ; perimeter
G1 X65.526 Y52.403 E10.27983 ; perimeter
G1 X65.581 Y52.435 E10.28452 ; perimeter
G1 X66.411 Y53.124 E10.36355 ; perimeter
G1 X66.695 Y53.467 E10.39619 ; perimeter
G1 X66.780 Y53.630 E10.40962 ; perimeter
G1 X66.864 Y53.868 E10.42809 ; perimeter
G1 X66.586 Y54.185 F7800.000 ; move inwards before travel
G1 F1800.000 E9.42809 ; retract
G92 E0 ; reset extrusion distance
G1 X73.083 Y48.768 F7800.000 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X72.982 Y48.422 F600.000 E1.02639 ; perimeter
G1 X73.314 Y48.168 E1.05704 ; perimeter
G1 X73.661 Y48.777 E1.10846 ; perimeter
G1 X73.145 Y48.769 E1.14630 ; perimeter
G1 X73.130 Y49.185 F7800.000 ; move to first perimeter point
G1 X72.901 Y49.155 F600.000 E1.16324 ; perimeter
G1 X72.759 Y49.032 E1.17701 ; perimeter
G1 X72.688 Y48.937 E1.18564 ; perimeter
G1 X72.575 Y48.511 E1.21794 ; perimeter
G1 X72.556 Y48.375 E1.22801 ; perimeter
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G1 X72.578 Y48.110 E1.24747 ; perimeter
G1 X72.864 Y47.989 E1.27027 ; perimeter
G1 X73.032 Y47.860 E1.28579 ; perimeter
G1 X73.108 Y47.771 E1.29433 ; perimeter
G1 X73.622 Y47.626 E1.33347 ; perimeter
G1 X73.703 Y47.973 E1.35962 ; perimeter
G1 X73.743 Y48.082 E1.36808 ; perimeter
G1 X73.878 Y48.318 E1.38804 ; perimeter
G1 X74.174 Y48.584 E1.41719 ; perimeter
G1 X73.944 Y48.929 E1.44750 ; perimeter
G1 X73.572 Y49.204 E1.48144 ; perimeter
G1 X73.193 Y49.186 E1.50930 ; perimeter
G1 X73.107 Y49.600 F7800.000 ; move to first perimeter point
G1 X72.844 Y49.568 F600.000 E1.52869 ; perimeter
G1 X72.678 Y49.510 E1.54154 ; perimeter
G1 X72.424 Y49.278 E1.56677 ; perimeter
G1 X72.318 Y49.141 E1.57945 ; perimeter
G1 X72.290 Y49.061 E1.58570 ; perimeter
G1 X72.167 Y48.595 E1.62099 ; perimeter
G1 X72.140 Y48.372 E1.63742 ; perimeter
G1 X72.215 Y47.823 E1.67806 ; perimeter
G1 X72.344 Y47.746 E1.68904 ; perimeter
G1 X72.650 Y47.629 E1.71303 ; perimeter
G1 X72.745 Y47.556 E1.72180 ; perimeter
G1 X72.808 Y47.482 E1.72899 ; perimeter
G1 X72.900 Y47.261 E1.74650 ; perimeter
G1 X73.036 Y47.012 E1.76726 ; perimeter
G1 X73.228 Y46.724 E1.79263 ; perimeter
G1 X73.280 Y46.738 E1.79661 ; perimeter
G1 X73.294 Y46.976 E1.81405 ; perimeter
G1 X73.427 Y47.249 E1.83628 ; perimeter
G1 X73.730 Y47.163 E1.85940 ; perimeter
G1 X73.863 Y47.039 E1.87271 ; perimeter
G1 X74.030 Y47.553 E1.91231 ; perimeter
G1 X74.121 Y47.905 E1.93896 ; perimeter
G1 X74.209 Y48.060 E1.95202 ; perimeter
G1 X74.542 Y48.353 E1.98449 ; perimeter
G1 X74.607 Y48.509 E1.99686 ; perimeter
G1 X74.634 Y48.677 E2.00936 ; perimeter
G1 X74.583 Y48.877 E2.02446 ; perimeter
G1 X74.418 Y48.974 E2.03843 ; perimeter
G1 X74.241 Y49.227 E2.06108 ; perimeter
G1 X73.669 Y49.653 E2.11332 ; perimeter
G1 X73.457 Y49.611 E2.12916 ; perimeter
G1 X73.169 Y49.601 E2.15024 ; perimeter
G1 X72.996 Y49.359 F7800.000 ; move inwards before travel
G1 F1800.000 E1.15024 ; retract
G92 E0 ; reset extrusion distance
G1 X68.188 Y44.942 F7800.000 ; move to first perimeter point
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G1 F1800.000 E1.00000 ; compensate retraction
G1 X67.945 Y45.056 F600.000 E1.01967 ; perimeter
G1 X67.591 Y45.115 E1.04598 ; perimeter
G1 X67.364 Y44.691 E1.08120 ; perimeter
G1 X67.715 Y44.518 E1.10989 ; perimeter
G1 X68.019 Y44.291 E1.13769 ; perimeter
G1 X68.239 Y44.714 E1.17263 ; perimeter
G1 X68.204 Y44.881 E1.18515 ; perimeter
G1 X68.599 Y45.012 F7800.000 ; move to first perimeter point
G1 X68.555 Y45.144 F600.000 E1.19534 ; perimeter
G1 X68.479 Y45.245 E1.20463 ; perimeter
G1 X68.176 Y45.414 E1.23007 ; perimeter
G1 X68.074 Y45.454 E1.23808 ; perimeter
G1 X67.705 Y45.519 E1.26551 ; perimeter
G1 X67.464 Y45.529 E1.28321 ; perimeter
G1 X67.352 Y45.507 E1.29158 ; perimeter
G1 X67.145 Y45.176 E1.32015 ; perimeter
G1 X66.964 Y44.821 E1.34937 ; perimeter
G1 X66.874 Y44.466 E1.37617 ; perimeter
G1 X67.137 Y44.302 E1.39883 ; perimeter
G1 X67.328 Y44.245 E1.41344 ; perimeter
G1 X67.497 Y44.162 E1.42723 ; perimeter
G1 X67.648 Y44.049 E1.44104 ; perimeter
G1 X67.899 Y43.776 E1.46822 ; perimeter
G1 X68.012 Y43.537 E1.48755 ; perimeter
G1 X68.476 Y43.683 E1.52323 ; perimeter
G1 X68.481 Y44.186 E1.56009 ; perimeter
G1 X68.525 Y44.364 E1.57353 ; perimeter
G1 X68.666 Y44.634 E1.59585 ; perimeter
G1 X68.615 Y44.952 E1.61938 ; perimeter
G1 X69.021 Y45.044 F7800.000 ; move to first perimeter point
G1 X68.944 Y45.295 F600.000 E1.63856 ; perimeter
G1 X68.842 Y45.469 E1.65338 ; perimeter
G1 X68.745 Y45.568 E1.66350 ; perimeter
G1 X68.610 Y45.659 E1.67544 ; perimeter
G1 X68.340 Y45.797 E1.69767 ; perimeter
G1 X68.203 Y45.851 E1.70845 ; perimeter
G1 X67.756 Y45.932 E1.74172 ; perimeter
G1 X67.448 Y45.946 E1.76430 ; perimeter
G1 X67.290 Y45.919 E1.77606 ; perimeter
G1 X67.149 Y45.866 E1.78707 ; perimeter
G1 X67.082 Y45.815 E1.79323 ; perimeter
G1 X66.968 Y45.679 E1.80628 ; perimeter
G1 X66.770 Y45.356 E1.83402 ; perimeter
G1 X66.584 Y44.988 E1.86424 ; perimeter
G1 X66.508 Y44.750 E1.88256 ; perimeter
G1 X66.465 Y44.525 E1.89932 ; perimeter
G1 X66.473 Y44.355 E1.91182 ; perimeter
G1 X66.519 Y44.254 E1.91995 ; perimeter
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G1 X66.671 Y44.090 E1.93627 ; perimeter
G1 X66.964 Y43.922 E1.96104 ; perimeter
G1 X67.278 Y43.806 E1.98556 ; perimeter
G1 X67.433 Y43.684 E2.00000 ; perimeter
G1 X67.544 Y43.553 E2.01256 ; perimeter
G1 X67.686 Y43.297 E2.03403 ; perimeter
G1 X67.868 Y43.083 E2.05462 ; perimeter
G1 X67.992 Y42.987 E2.06610 ; perimeter
G1 X68.105 Y42.956 E2.07467 ; perimeter
G1 X68.252 Y43.026 E2.08657 ; perimeter
G1 X68.307 Y43.123 E2.09473 ; perimeter
G1 X68.421 Y43.230 E2.10619 ; perimeter
G1 X68.546 Y43.269 E2.11575 ; perimeter
G1 X68.842 Y43.251 E2.13752 ; perimeter
G1 X68.942 Y43.332 E2.14692 ; perimeter
G1 X68.947 Y43.484 E2.15803 ; perimeter
G1 X68.894 Y43.827 E2.18344 ; perimeter
G1 X68.896 Y44.086 E2.20242 ; perimeter
G1 X68.926 Y44.234 E2.21347 ; perimeter
G1 X69.068 Y44.538 E2.23807 ; perimeter
G1 X69.082 Y44.642 E2.24575 ; perimeter
G1 X69.035 Y44.984 E2.27104 ; perimeter
G1 X68.769 Y45.116 F7800.000 ; move inwards before travel
G1 F1800.000 E1.27104 ; retract
G92 E0 ; reset extrusion distance
G1 X66.065 Y56.166 F7800.000 ; move to first fill point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X66.513 Y56.614 F908.398 E1.04680 ; fill
G1 X66.067 Y56.761 E1.08150 ; fill
G1 X72.374 Y63.068 E1.74048 ; fill
G1 X71.763 Y63.049 E1.78565 ; fill
G1 X66.195 Y57.482 E2.36737 ; fill
G1 X66.404 Y58.284 E2.42858 ; fill
G1 X70.960 Y62.840 E2.90460 ; fill
G1 X70.420 Y62.892 E2.94470 ; fill
G1 X66.603 Y59.075 E3.34350 ; fill
G1 X66.709 Y59.774 E3.39570 ; fill
G1 X70.000 Y63.066 E3.73964 ; fill
G1 X69.619 Y63.278 E3.77185 ; fill
G1 X66.736 Y60.394 E4.07316 ; fill
G1 X67.826 Y62.077 E4.22135 ; fill
G1 X69.424 Y63.675 E4.38827 ; fill
G1 X69.204 Y64.048 E4.42027 ; fill
G1 X68.106 Y62.950 E4.53498 ; fill
G1 X68.098 Y63.535 E4.57818 ; fill
G1 X68.778 Y64.215 E4.64922 ; fill
G1 X67.258 Y57.359 F7800.000 ; move to first fill point
G1 X72.597 Y62.698 F908.398 E5.20709 ; fill
G1 X71.917 Y61.425 E5.31368 ; fill
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G1 X68.053 Y57.561 E5.71745 ; fill
G1 X68.561 Y57.477 E5.75552 ; fill
G1 X71.766 Y60.681 E6.09033 ; fill
G1 X71.857 Y60.180 E6.12797 ; fill
G1 X68.959 Y57.281 E6.43083 ; fill
G1 X69.357 Y57.087 E6.46359 ; fill
G1 X71.987 Y59.717 E6.73835 ; fill
G1 X72.091 Y59.228 E6.77528 ; fill
G1 X70.449 Y57.586 E6.94683 ; fill
G1 X71.044 Y57.587 E6.99074 ; fill
G1 X72.186 Y58.730 E7.11010 ; fill
G1 X72.268 Y58.219 E7.14832 ; fill
G1 X71.503 Y57.454 E7.22824 ; fill
G1 X71.871 Y57.228 E7.26009 ; fill
G1 X72.379 Y57.737 E7.31321 ; fill
G1 X72.365 Y57.130 E7.35807 ; fill
G1 X72.238 Y57.003 E7.37132 ; fill
G1 X72.534 Y56.727 F7800.000 ; move to first fill point
G1 X72.528 Y56.721 F600.000 E7.37163 ; fill
G1 X72.463 Y56.656 F7800.000 ; move to first fill point
G1 X72.405 Y56.598 F600.000 E7.37478 ; fill
G1 X72.524 Y56.408 E7.38339 ; fill
G1 X72.641 Y56.525 E7.38975 ; fill
G1 X72.746 Y56.321 E7.39857 ; fill
G1 X72.641 Y56.217 E7.40426 ; fill
G1 X72.819 Y56.087 E7.41276 ; fill
G1 X72.737 Y56.004 E7.41722 ; fill
G1 X72.887 Y55.846 E7.42561 ; fill
G1 X72.823 Y55.781 E7.42914 ; fill
G1 X73.023 Y54.824 F7800.000 ; move to first fill point
G1 X73.013 Y54.814 F600.000 E7.43022 ; fill
G1 F1800.000 E6.43022 ; retract
G92 E0 ; reset extrusion distance
G1 X65.685 Y54.600 F7800.000 ; move to first fill point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X65.548 Y54.463 F600.000 E1.01422 ; fill
G1 F1800.000 E0.01422 ; retract
G92 E0 ; reset extrusion distance
G1 Z1.550 F7800.000 ; move to next layer (3)
G1 X65.309 Y54.356 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X65.531 Y53.835 F600.000 E1.04152 ; perimeter
G1 X65.979 Y54.241 E1.08578 ; perimeter
G1 X65.968 Y54.607 E1.11267 ; perimeter
G1 X65.988 Y54.906 E1.13461 ; perimeter
G1 X66.089 Y55.305 E1.16478 ; perimeter
G1 X66.425 Y56.121 E1.22939 ; perimeter
G1 X66.724 Y56.665 E1.27491 ; perimeter
G1 X66.923 Y56.929 E1.29908 ; perimeter
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G1 X67.241 Y57.261 E1.33275 ; perimeter
G1 X67.486 Y57.417 E1.35407 ; perimeter
G1 X67.779 Y57.521 E1.37681 ; perimeter
G1 X68.052 Y57.554 E1.39700 ; perimeter
G1 X68.330 Y57.542 E1.41732 ; perimeter
G1 X68.624 Y57.454 E1.43987 ; perimeter
G1 X69.007 Y57.223 E1.47263 ; perimeter
G1 X69.299 Y57.009 E1.49915 ; perimeter
G1 X69.515 Y57.170 E1.51886 ; perimeter
G1 X69.822 Y57.315 E1.54375 ; perimeter
G1 X70.236 Y57.426 E1.57517 ; perimeter
G1 X70.695 Y57.486 E1.60906 ; perimeter
G1 X71.068 Y57.443 E1.63654 ; perimeter
G1 X71.257 Y57.391 E1.65089 ; perimeter
G1 X71.523 Y57.267 E1.67240 ; perimeter
G1 X71.696 Y57.151 E1.68767 ; perimeter
G1 X71.875 Y56.994 E1.70509 ; perimeter
G1 X72.147 Y56.675 E1.73583 ; perimeter
G1 X72.312 Y56.560 E1.75057 ; perimeter
G1 X72.563 Y56.186 E1.78353 ; perimeter
G1 X72.660 Y55.848 E1.80930 ; perimeter
G1 X72.673 Y55.502 E1.83468 ; perimeter
G1 X72.755 Y55.091 E1.86535 ; perimeter
G1 X72.773 Y54.841 E1.88372 ; perimeter
G1 X73.072 Y54.566 E1.91352 ; perimeter
G1 X73.261 Y55.042 E1.95105 ; perimeter
G1 X73.269 Y55.399 E1.97723 ; perimeter
G1 X73.237 Y55.483 E1.98382 ; perimeter
G1 X73.107 Y56.158 E2.03415 ; perimeter
G1 X72.996 Y56.534 E2.06286 ; perimeter
G1 X72.837 Y56.900 E2.09212 ; perimeter
G1 X72.739 Y57.416 E2.13061 ; perimeter
G1 X72.751 Y57.696 E2.15112 ; perimeter
G1 X72.635 Y58.206 E2.18940 ; perimeter
G1 X72.577 Y58.765 E2.23061 ; perimeter
G1 X72.396 Y59.544 E2.28919 ; perimeter
G1 X72.103 Y60.459 E2.35955 ; perimeter
G1 X72.005 Y60.893 E2.39216 ; perimeter
G1 X71.978 Y61.100 E2.40750 ; perimeter
G1 X71.974 Y61.441 E2.43245 ; perimeter
G1 X72.011 Y61.923 E2.46789 ; perimeter
G1 X72.191 Y62.161 E2.48973 ; perimeter
G1 X72.346 Y62.418 E2.51174 ; perimeter
G1 X72.896 Y62.703 E2.55710 ; perimeter
G1 X72.859 Y62.884 E2.57067 ; perimeter
G1 X72.786 Y63.094 E2.58696 ; perimeter
G1 X72.555 Y63.344 E2.61190 ; perimeter
G1 X72.175 Y63.287 E2.64004 ; perimeter
G1 X71.930 Y63.351 E2.65854 ; perimeter
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G1 X71.251 Y63.073 E2.71291 ; perimeter
G1 X71.005 Y63.060 E2.73097 ; perimeter
G1 X70.569 Y63.126 E2.76326 ; perimeter
G1 X70.173 Y63.319 E2.79558 ; perimeter
G1 X69.798 Y63.631 E2.83130 ; perimeter
G1 X69.709 Y63.898 E2.85195 ; perimeter
G1 X69.601 Y64.121 E2.87009 ; perimeter
G1 X69.620 Y64.456 E2.89465 ; perimeter
G1 X69.346 Y64.492 E2.91486 ; perimeter
G1 X69.084 Y64.558 E2.93461 ; perimeter
G1 X68.789 Y64.678 E2.95796 ; perimeter
G1 X68.384 Y64.701 E2.98769 ; perimeter
G1 X68.211 Y64.492 E3.00756 ; perimeter
G1 X67.842 Y64.123 E3.04579 ; perimeter
G1 X67.686 Y63.882 E3.06682 ; perimeter
G1 X67.666 Y63.699 E3.08030 ; perimeter
G1 X67.751 Y63.533 E3.09391 ; perimeter
G1 X67.797 Y63.052 E3.12931 ; perimeter
G1 X67.690 Y62.662 E3.15895 ; perimeter
G1 X67.612 Y62.250 E3.18965 ; perimeter
G1 X67.483 Y61.990 E3.21092 ; perimeter
G1 X67.309 Y61.749 E3.23269 ; perimeter
G1 X67.031 Y61.454 E3.26241 ; perimeter
G1 X66.840 Y61.283 E3.28115 ; perimeter
G1 X66.446 Y60.775 E3.32826 ; perimeter
G1 X66.346 Y60.571 E3.34495 ; perimeter
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G1 X66.375 Y59.742 E3.40582 ; perimeter
G1 X66.266 Y58.734 E3.48006 ; perimeter
G1 X66.097 Y57.962 E3.53797 ; perimeter
G1 X65.921 Y57.304 E3.58783 ; perimeter
G1 X65.762 Y56.023 E3.68246 ; perimeter
G1 X65.694 Y55.756 E3.70262 ; perimeter
G1 X65.585 Y55.447 E3.72663 ; perimeter
G1 X65.398 Y55.002 E3.76197 ; perimeter
G1 X65.270 Y54.767 E3.78158 ; perimeter
G1 X65.289 Y54.660 E3.78952 ; perimeter
G1 X65.263 Y54.427 E3.80668 ; perimeter
G1 X65.275 Y54.408 E3.80834 ; perimeter
G1 X64.946 Y54.152 F7800.000 ; move to first perimeter point
G1 X65.058 Y53.896 F600.000 E3.82885 ; perimeter
G1 X65.136 Y53.471 E3.86047 ; perimeter
G1 X65.344 Y53.382 E3.87707 ; perimeter
G1 X65.472 Y53.380 E3.88645 ; perimeter
G1 X65.605 Y53.282 E3.89860 ; perimeter
G1 X66.019 Y53.720 E3.94277 ; perimeter
G1 X66.387 Y54.036 E3.97825 ; perimeter
G1 X66.400 Y54.844 E4.03745 ; perimeter
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G1 X66.803 Y55.947 E4.12365 ; perimeter
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G1 X67.248 Y56.668 E4.18589 ; perimeter
G1 X67.499 Y56.933 E4.21259 ; perimeter
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G1 X69.062 Y56.667 E4.34006 ; perimeter
G1 X69.165 Y56.626 E4.34815 ; perimeter
G1 X69.302 Y56.606 E4.35829 ; perimeter
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G1 X70.315 Y57.017 E4.43961 ; perimeter
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G1 X71.851 Y56.374 E4.57073 ; perimeter
G1 X72.007 Y56.265 E4.58468 ; perimeter
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G1 X73.499 Y54.417 E4.86780 ; perimeter
G1 X73.558 Y54.664 E4.88638 ; perimeter
G1 X73.690 Y54.967 E4.91060 ; perimeter
G1 X73.675 Y55.082 E4.91906 ; perimeter
G1 X73.680 Y55.488 E4.94884 ; perimeter
G1 X73.640 Y55.592 E4.95699 ; perimeter
G1 X73.511 Y56.259 E5.00674 ; perimeter
G1 X73.382 Y56.693 E5.03989 ; perimeter
G1 X73.238 Y57.017 E5.06586 ; perimeter
G1 X73.156 Y57.445 E5.09780 ; perimeter
G1 X73.168 Y57.751 E5.12026 ; perimeter
G1 X73.045 Y58.276 E5.15976 ; perimeter
G1 X72.990 Y58.825 E5.20014 ; perimeter
G1 X72.823 Y59.561 E5.25543 ; perimeter
G1 X72.645 Y60.168 E5.30178 ; perimeter
G1 X72.505 Y60.567 E5.33280 ; perimeter

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G1 X72.641 Y62.102 E5.45114 ; perimeter
G1 X73.386 Y62.496 E5.51284 ; perimeter
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G1 X73.225 Y63.098 E5.55860 ; perimeter
G1 X73.223 Y63.329 E5.57553 ; perimeter
G1 X73.017 Y63.456 E5.59321 ; perimeter
G1 X72.741 Y63.795 E5.62526 ; perimeter
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G1 X70.154 Y63.877 E5.82960 ; perimeter
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G1 X67.910 Y64.780 E6.06302 ; perimeter
G1 X67.523 Y64.390 E6.10332 ; perimeter
G1 X67.380 Y64.196 E6.12092 ; perimeter
G1 X67.284 Y63.994 E6.13736 ; perimeter
G1 X67.272 Y63.922 E6.14271 ; perimeter
G1 X67.245 Y63.609 E6.16571 ; perimeter
G1 X67.344 Y63.415 E6.18165 ; perimeter
G1 X67.376 Y63.085 E6.20596 ; perimeter
G1 X67.291 Y62.781 E6.22907 ; perimeter
G1 X67.214 Y62.384 E6.25870 ; perimeter
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G1 X66.983 Y62.008 E6.29113 ; perimeter
G1 X66.745 Y61.756 E6.31653 ; perimeter
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G1 X65.917 Y60.431 E6.43414 ; perimeter
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G1 X65.691 Y58.056 E6.60995 ; perimeter
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G1 X65.371 Y56.192 E6.74898 ; perimeter
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G1 X65.013 Y55.165 E6.82881 ; perimeter
G1 X64.836 Y54.834 E6.85634 ; perimeter
G1 X64.869 Y54.646 E6.87030 ; perimeter
G1 X64.845 Y54.308 E6.89517 ; perimeter
G1 X64.912 Y54.204 E6.90418 ; perimeter
G1 X64.583 Y53.948 F7800.000 ; move to first perimeter point
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G1 X64.778 Y53.099 E6.96831 ; perimeter
G1 X64.871 Y53.031 E6.97674 ; perimeter
G1 X64.943 Y53.013 E6.98221 ; perimeter
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G1 X65.256 Y52.968 E7.00566 ; perimeter
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G1 X66.812 Y54.782 E7.22167 ; perimeter
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G1 X67.421 Y56.206 E7.33552 ; perimeter
G1 X67.573 Y56.408 E7.35408 ; perimeter
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G1 X72.892 Y53.410 E7.91673 ; perimeter
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G1 X73.574 Y57.474 E8.29002 ; perimeter
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G1 X73.045 Y60.279 E8.50017 ; perimeter
G1 X72.907 Y60.676 E8.53099 ; perimeter
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G1 X72.825 Y61.621 E8.60094 ; perimeter
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G1 X73.702 Y63.568 E8.78187 ; perimeter
G1 X73.284 Y63.780 E8.81625 ; perimeter
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G1 X70.511 Y64.124 E9.04609 ; perimeter
G1 X70.443 Y64.291 E9.05929 ; perimeter
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G1 X69.502 Y65.310 E9.17538 ; perimeter
G1 X69.335 Y65.352 E9.18799 ; perimeter
G1 X68.995 Y65.490 E9.21488 ; perimeter
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G1 X66.955 Y63.117 E9.50781 ; perimeter
G1 X66.891 Y62.900 E9.52439 ; perimeter
G1 X66.816 Y62.517 E9.55294 ; perimeter
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G1 X65.011 Y56.675 E10.01745 ; perimeter
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G1 X64.815 Y55.763 E10.08604 ; perimeter
G1 X64.629 Y55.328 E10.12069 ; perimeter

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G1 X64.418 Y54.816 E10.16881 ; perimeter
G1 X64.449 Y54.633 E10.18246 ; perimeter
G1 X64.430 Y54.461 E10.19512 ; perimeter
G1 X64.443 Y54.198 E10.21441 ; perimeter
G1 X64.549 Y54.001 E10.23080 ; perimeter
G1 X64.878 Y53.914 F7800.000 ; move inwards before travel
G1 F1800.000 E9.23080 ; retract
G92 E0 ; reset extrusion distance
G1 X72.761 Y49.096 F7800.000 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X72.652 Y48.423 F600.000 E1.04999 ; perimeter
G1 X72.877 Y48.319 E1.06811 ; perimeter
G1 X73.038 Y48.213 E1.08230 ; perimeter
G1 X73.187 Y48.064 E1.09771 ; perimeter
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G1 X72.520 Y49.459 F7800.000 ; move to first perimeter point
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G1 X72.248 Y48.540 E1.37307 ; perimeter
G1 X72.248 Y48.209 E1.39737 ; perimeter
G1 X72.362 Y48.106 E1.40859 ; perimeter
G1 X72.774 Y47.889 E1.44274 ; perimeter
G1 X72.998 Y47.620 E1.46837 ; perimeter
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G1 X73.646 Y49.719 E1.71358 ; perimeter
G1 X73.247 Y49.861 E1.74454 ; perimeter
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G1 X72.880 Y49.757 E1.77316 ; perimeter
G1 X72.565 Y49.502 E1.80280 ; perimeter
G1 X72.576 Y49.280 F7800.000 ; move inwards before travel
G1 F1800.000 E0.80280 ; retract
G92 E0 ; reset extrusion distance
G1 X68.205 Y45.373 F7800.000 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X68.049 Y45.512 F600.000 E1.01531 ; perimeter
G1 X67.877 Y45.580 E1.02886 ; perimeter
G1 X67.684 Y45.616 E1.04323 ; perimeter
G1 X67.459 Y45.623 E1.05974 ; perimeter
G1 X67.378 Y45.561 E1.06723 ; perimeter
G1 X67.219 Y45.361 E1.08594 ; perimeter
G1 X67.155 Y45.237 E1.09614 ; perimeter
G1 X67.089 Y44.989 E1.11498 ; perimeter
G1 X67.069 Y44.809 E1.12825 ; perimeter
G1 X67.255 Y44.718 E1.14343 ; perimeter
G1 X67.435 Y44.592 E1.15948 ; perimeter
G1 X67.645 Y44.360 E1.18243 ; perimeter
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G1 X68.324 Y45.212 E1.33228 ; perimeter
G1 X68.242 Y45.323 E1.34241 ; perimeter
G1 X68.593 Y45.548 F7800.000 ; move to first perimeter point
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G1 X68.010 Y45.974 E1.39640 ; perimeter
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G1 X67.397 Y46.036 E1.44171 ; perimeter
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G1 X67.044 Y44.358 E1.59946 ; perimeter
G1 X67.225 Y44.211 E1.61662 ; perimeter
G1 X67.714 Y43.581 E1.67501 ; perimeter
G1 X67.769 Y43.468 E1.68422 ; perimeter
G1 X68.018 Y43.202 E1.71092 ; perimeter
G1 X68.158 Y43.530 E1.73708 ; perimeter
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G1 X68.335 Y43.659 E1.75317 ; perimeter
G1 X68.513 Y43.633 E1.76631 ; perimeter
G1 X68.730 Y43.560 E1.78308 ; perimeter
G1 X68.753 Y43.765 E1.79814 ; perimeter
G1 X68.734 Y43.989 E1.81460 ; perimeter
G1 X68.610 Y44.504 E1.85342 ; perimeter
G1 X68.597 Y44.693 E1.86731 ; perimeter
G1 X68.624 Y44.845 E1.87862 ; perimeter
G1 X68.724 Y45.105 E1.89898 ; perimeter
G1 X68.737 Y45.203 E1.90626 ; perimeter
G1 X68.708 Y45.359 E1.91784 ; perimeter
G1 X68.630 Y45.497 E1.92952 ; perimeter
G1 X68.468 Y45.538 F7800.000 ; move inwards before travel
G1 F1800.000 E0.92952 ; retract
G92 E0 ; reset extrusion distance
G1 X66.282 Y56.663 F7800.000 ; move to first fill point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X66.092 Y56.853 F826.241 E1.01962 ; fill
G1 X66.224 Y57.314 F7800.000 ; move to first fill point
G1 X66.561 Y56.976 F826.241 E1.05457 ; fill
G1 X66.841 Y57.289 F7800.000 ; move to first fill point
G1 X66.356 Y57.774 F826.241 E1.10484 ; fill
G1 X66.469 Y58.254 F7800.000 ; move to first fill point
G1 X67.158 Y57.565 F826.241 E1.17623 ; fill
G1 X67.555 Y57.761 F7800.000 ; move to first fill point
G1 X66.571 Y58.745 F826.241 E1.27815 ; fill
G1 X66.637 Y59.272 F7800.000 ; move to first fill point
G1 X68.054 Y57.855 F826.241 E1.42500 ; fill
G1 X68.806 Y57.696 F7800.000 ; move to first fill point
G1 X66.670 Y59.832 F826.241 E1.64627 ; fill
G1 X66.633 Y60.462 F7800.000 ; move to first fill point
G1 X69.565 Y57.530 F826.241 E1.95013 ; fill
G1 X70.011 Y57.677 F7800.000 ; move to first fill point
G1 X66.865 Y60.823 F826.241 E2.27606 ; fill
G1 X67.137 Y61.144 F7800.000 ; move to first fill point
G1 X70.515 Y57.766 F826.241 E2.62603 ; fill
G1 X71.137 Y57.736 F7800.000 ; move to first fill point
G1 X67.433 Y61.441 F826.241 E3.00986 ; fill
G1 X67.696 Y61.771 F7800.000 ; move to first fill point
G1 X72.421 Y57.045 F826.241 E3.49941 ; fill
G1 X72.446 Y57.614 F7800.000 ; move to first fill point
G1 X67.901 Y62.158 F826.241 E3.97025 ; fill
G1 X68.000 Y62.652 F7800.000 ; move to first fill point
G1 X72.319 Y58.333 F826.241 E4.41772 ; fill
G1 X72.206 Y59.039 F7800.000 ; move to first fill point
G1 X68.090 Y63.156 F826.241 E4.84419 ; fill
G1 X67.987 Y63.851 F7800.000 ; move to first fill point
G1 X71.977 Y59.861 F826.241 E5.25757 ; fill
G1 X71.742 Y60.689 F7800.000 ; move to first fill point
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G1 X68.285 Y64.146 F826.241 E5.61575 ; fill
G1 X68.593 Y64.431 F7800.000 ; move to first fill point
G1 X69.523 Y63.501 F826.241 E5.71208 ; fill
G1 X69.730 Y63.294 F7800.000 ; move to first fill point
G1 X71.673 Y61.351 F826.241 E5.91336 ; fill
G1 X71.707 Y61.910 F7800.000 ; move to first fill point
G1 X70.834 Y62.782 F826.241 E6.00373 ; fill
G1 X71.418 Y62.792 F7800.000 ; move to first fill point
G1 X71.914 Y62.295 F826.241 E6.05515 ; fill
G1 X72.141 Y62.662 F7800.000 ; move to first fill point
G1 X71.933 Y62.869 F826.241 E6.07664 ; fill
G1 X66.374 Y56.633 F7800.000 ; move to first fill point
G1 X66.165 Y56.842 F600.000 E6.08802 ; fill
G1 X66.130 Y56.569 E6.09861 ; fill
G1 X66.262 Y56.436 E6.10581 ; fill
G1 X66.096 Y56.294 E6.11421 ; fill
G1 X66.156 Y56.234 E6.11749 ; fill
G1 X66.065 Y56.017 E6.12653 ; fill
G1 X65.691 Y54.847 F7800.000 ; move to first fill point
G1 X65.662 Y54.877 F600.000 E6.12814 ; fill
G1 X65.581 Y54.648 E6.13743 ; fill
G1 X65.680 Y54.550 E6.14277 ; fill
G1 F1800.000 E5.14277 ; retract
G92 E0 ; reset extrusion distance
G1 X73.335 Y48.675 F7800.000 ; move to first fill point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X73.232 Y48.777 F600.000 E1.01486 ; fill
G1 F1800.000 E0.01486 ; retract
G92 E0 ; reset extrusion distance
G1 Z1.950 F7800.000 ; move to next layer (4)
G1 X72.730 Y56.235 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X72.918 Y56.354 F600.000 E1.01628 ; perimeter
G1 X72.725 Y56.830 E1.05387 ; perimeter
G1 X72.633 Y57.220 E1.08323 ; perimeter
G1 X72.664 Y57.657 E1.11532 ; perimeter
G1 X72.643 Y57.924 E1.13499 ; perimeter
G1 X72.543 Y58.306 E1.16392 ; perimeter
G1 X72.527 Y58.706 E1.19324 ; perimeter
G1 X72.493 Y58.935 E1.21015 ; perimeter
G1 X72.344 Y59.579 E1.25863 ; perimeter
G1 X72.198 Y60.021 E1.29266 ; perimeter
G1 X72.152 Y60.255 E1.31018 ; perimeter
G1 X72.013 Y60.698 E1.34413 ; perimeter
G1 X71.890 Y61.282 E1.38791 ; perimeter
G1 X71.840 Y61.673 E1.41675 ; perimeter
G1 X71.855 Y62.190 E1.45463 ; perimeter
G1 X71.988 Y62.559 E1.48337 ; perimeter
G1 X72.116 Y62.784 E1.50238 ; perimeter
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G1 X72.462 Y63.096 E1.53647 ; perimeter
G1 X71.937 Y63.171 E1.57534 ; perimeter
G1 X71.795 Y63.087 E1.58745 ; perimeter
G1 X71.238 Y62.910 E1.63025 ; perimeter
G1 X70.770 Y63.035 E1.66571 ; perimeter
G1 X70.593 Y63.117 E1.68004 ; perimeter
G1 X70.481 Y63.144 E1.68843 ; perimeter
G1 X70.102 Y63.308 E1.71871 ; perimeter
G1 X69.877 Y63.555 E1.74322 ; perimeter
G1 X69.610 Y63.948 E1.77803 ; perimeter
G1 X69.623 Y64.280 E1.80238 ; perimeter
G1 X69.598 Y64.630 E1.82810 ; perimeter
G1 X68.843 Y64.800 E1.88478 ; perimeter
G1 X68.332 Y64.848 E1.92241 ; perimeter
G1 X68.002 Y64.451 E1.96026 ; perimeter
G1 X67.688 Y64.157 E1.99176 ; perimeter
G1 X67.624 Y64.039 E2.00163 ; perimeter
G1 X67.609 Y63.778 E2.02075 ; perimeter
G1 X67.689 Y63.592 E2.03557 ; perimeter
G1 X67.748 Y63.368 E2.05256 ; perimeter
G1 X67.756 Y62.986 E2.08053 ; perimeter
G1 X67.555 Y62.264 E2.13548 ; perimeter
G1 X67.381 Y61.961 E2.16108 ; perimeter
G1 X66.849 Y61.367 E2.21946 ; perimeter
G1 X66.210 Y60.364 E2.30659 ; perimeter
G1 X66.187 Y60.219 E2.31735 ; perimeter
G1 X66.242 Y59.505 E2.36980 ; perimeter
G1 X66.311 Y59.034 E2.40467 ; perimeter
G1 X66.252 Y58.286 E2.45963 ; perimeter
G1 X66.133 Y57.408 E2.52455 ; perimeter
G1 X66.015 Y56.225 E2.61165 ; perimeter
G1 X66.193 Y56.164 E2.62548 ; perimeter
G1 X66.493 Y56.655 E2.66762 ; perimeter
G1 X66.754 Y57.020 E2.70051 ; perimeter
G1 X66.916 Y57.192 E2.71780 ; perimeter
G1 X67.262 Y57.426 E2.74840 ; perimeter
G1 X67.573 Y57.527 E2.77237 ; perimeter
G1 X67.862 Y57.574 E2.79382 ; perimeter
G1 X68.045 Y57.571 E2.80724 ; perimeter
G1 X68.631 Y57.496 E2.85049 ; perimeter
G1 X69.021 Y57.379 E2.88034 ; perimeter
G1 X69.216 Y57.397 E2.89469 ; perimeter
G1 X69.554 Y57.557 E2.92206 ; perimeter
G1 X69.903 Y57.667 E2.94891 ; perimeter
G1 X70.251 Y57.709 E2.97454 ; perimeter
G1 X70.487 Y57.711 E2.99183 ; perimeter
G1 X70.666 Y57.703 E3.00498 ; perimeter
G1 X71.143 Y57.583 E3.04102 ; perimeter
G1 X71.281 Y57.535 E3.05171 ; perimeter

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G1 X71.583 Y57.355 E3.07747 ; perimeter
G1 X71.940 Y57.075 E3.11069 ; perimeter
G1 X72.688 Y56.281 E3.19062 ; perimeter
G1 X72.265 Y56.113 F7800.000 ; move to first perimeter point
G1 X72.362 Y55.881 F600.000 E3.20908 ; perimeter
G1 X72.420 Y55.518 E3.23596 ; perimeter
G1 X72.578 Y55.060 E3.27146 ; perimeter
G1 X72.779 Y54.686 E3.30253 ; perimeter
G1 X72.954 Y54.418 E3.32600 ; perimeter
G1 X73.324 Y54.527 E3.35429 ; perimeter
G1 X73.392 Y55.007 E3.38985 ; perimeter
G1 X73.483 Y55.333 E3.41459 ; perimeter
G1 X73.505 Y55.512 E3.42780 ; perimeter
G1 X73.419 Y56.136 E3.47395 ; perimeter
G1 X73.353 Y56.406 E3.49431 ; perimeter
G1 X73.121 Y56.961 E3.53842 ; perimeter
G1 X73.050 Y57.260 E3.56096 ; perimeter
G1 X73.081 Y57.684 E3.59206 ; perimeter
G1 X73.058 Y57.963 E3.61260 ; perimeter
G1 X72.957 Y58.362 E3.64271 ; perimeter
G1 X72.942 Y58.741 E3.67054 ; perimeter
G1 X72.901 Y59.013 E3.69069 ; perimeter
G1 X72.742 Y59.702 E3.74250 ; perimeter
G1 X72.599 Y60.132 E3.77566 ; perimeter
G1 X72.561 Y60.340 E3.79113 ; perimeter
G1 X72.423 Y60.778 E3.82481 ; perimeter
G1 X72.301 Y61.350 E3.86765 ; perimeter
G1 X72.256 Y61.698 E3.89336 ; perimeter
G1 X72.268 Y62.117 E3.92407 ; perimeter
G1 X72.363 Y62.377 E3.94435 ; perimeter
G1 X72.444 Y62.520 E3.95640 ; perimeter
G1 X72.600 Y62.660 E3.97172 ; perimeter
G1 X72.888 Y62.844 E3.99678 ; perimeter
G1 X72.775 Y63.206 E4.02451 ; perimeter
G1 X72.538 Y63.562 E4.05588 ; perimeter
G1 X72.315 Y63.535 E4.07235 ; perimeter
G1 X71.981 Y63.585 E4.09707 ; perimeter
G1 X71.908 Y63.638 E4.10368 ; perimeter
G1 X71.625 Y63.470 E4.12781 ; perimeter
G1 X71.235 Y63.346 E4.15781 ; perimeter
G1 X70.906 Y63.431 E4.18272 ; perimeter
G1 X70.348 Y63.655 E4.22676 ; perimeter
G1 X70.204 Y63.813 E4.24241 ; perimeter
G1 X70.031 Y64.068 E4.26501 ; perimeter
G1 X70.031 Y64.404 E4.28960 ; perimeter
G1 X70.098 Y64.659 E4.30895 ; perimeter
G1 X69.983 Y64.825 E4.32375 ; perimeter
G1 X69.816 Y64.972 E4.33999 ; perimeter
G1 X69.716 Y65.035 E4.34866 ; perimeter
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G1 X69.277 Y65.116 E4.38137 ; perimeter
G1 X68.899 Y65.212 E4.40993 ; perimeter
G1 X68.093 Y65.285 E4.46923 ; perimeter
G1 X67.878 Y64.938 E4.49912 ; perimeter
G1 X67.705 Y64.742 E4.51829 ; perimeter
G1 X67.376 Y64.434 E4.55126 ; perimeter
G1 X67.288 Y64.301 E4.56300 ; perimeter
G1 X67.218 Y64.139 E4.57593 ; perimeter
G1 X67.182 Y63.673 E4.61015 ; perimeter
G1 X67.295 Y63.457 E4.62800 ; perimeter
G1 X67.333 Y63.310 E4.63914 ; perimeter
G1 X67.339 Y63.048 E4.65828 ; perimeter
G1 X67.242 Y62.755 E4.68089 ; perimeter
G1 X67.166 Y62.422 E4.70596 ; perimeter
G1 X67.040 Y62.201 E4.72462 ; perimeter
G1 X66.932 Y62.067 E4.73718 ; perimeter
G1 X66.513 Y61.612 E4.78254 ; perimeter
G1 X65.887 Y60.650 E4.86660 ; perimeter
G1 X65.807 Y60.467 E4.88121 ; perimeter
G1 X65.770 Y60.194 E4.90138 ; perimeter
G1 X65.829 Y59.459 E4.95543 ; perimeter
G1 X65.894 Y59.019 E4.98798 ; perimeter
G1 X65.840 Y58.343 E5.03765 ; perimeter
G1 X65.720 Y57.461 E5.10292 ; perimeter
G1 X65.616 Y56.422 E5.17942 ; perimeter
G1 X65.531 Y55.964 E5.21352 ; perimeter
G1 X65.405 Y55.542 E5.24577 ; perimeter
G1 X65.310 Y55.330 E5.26283 ; perimeter
G1 X65.085 Y54.951 E5.29510 ; perimeter
G1 X65.177 Y54.793 E5.30856 ; perimeter
G1 X65.214 Y54.607 E5.32240 ; perimeter
G1 X65.231 Y54.439 E5.33476 ; perimeter
G1 X65.222 Y54.146 E5.35623 ; perimeter
G1 X65.251 Y53.919 E5.37305 ; perimeter
G1 X65.780 Y53.769 E5.41326 ; perimeter
G1 X65.880 Y53.905 E5.42566 ; perimeter
G1 X66.109 Y54.344 E5.46192 ; perimeter
G1 X66.160 Y54.718 E5.48957 ; perimeter
G1 X66.168 Y54.952 E5.50674 ; perimeter
G1 X66.243 Y55.217 E5.52695 ; perimeter
G1 X66.705 Y56.205 E5.60682 ; perimeter
G1 X67.075 Y56.755 E5.65543 ; perimeter
G1 X67.191 Y56.878 E5.66775 ; perimeter
G1 X67.434 Y57.044 E5.68933 ; perimeter
G1 X67.679 Y57.123 E5.70816 ; perimeter
G1 X67.892 Y57.158 E5.72397 ; perimeter
G1 X68.158 Y57.149 E5.74351 ; perimeter
G1 X68.543 Y57.090 E5.77206 ; perimeter
G1 X68.975 Y56.961 E5.80509 ; perimeter

G1 X69.299 Y56.977 E5.82886 ; perimeter
G1 X69.705 Y57.170 E5.86179 ; perimeter
G1 X70.097 Y57.279 E5.89160 ; perimeter
G1 X70.604 Y57.290 E5.92872 ; perimeter
G1 X70.868 Y57.235 E5.94846 ; perimeter
G1 X71.106 Y57.156 E5.96683 ; perimeter
G1 X71.530 Y56.881 E6.00383 ; perimeter
G1 X71.859 Y56.566 E6.03722 ; perimeter
G1 X72.225 Y56.161 E6.07721 ; perimeter
G1 X71.896 Y55.908 F7800.000 ; move to first perimeter point
G1 X71.962 Y55.755 F600.000 E6.08939 ; perimeter
G1 X72.014 Y55.430 E6.11353 ; perimeter
G1 X72.203 Y54.880 E6.15615 ; perimeter
G1 X72.431 Y54.455 E6.19142 ; perimeter
G1 X72.551 Y54.277 E6.20715 ; perimeter
G1 X72.832 Y53.961 E6.23816 ; perimeter
G1 X72.916 Y53.897 E6.24592 ; perimeter
G1 X72.989 Y53.924 E6.25161 ; perimeter
G1 X73.136 Y54.027 E6.26475 ; perimeter
G1 X73.243 Y54.070 E6.27325 ; perimeter
G1 X73.329 Y54.095 E6.27976 ; perimeter
G1 X73.528 Y54.094 E6.29436 ; perimeter
G1 X73.576 Y54.117 E6.29825 ; perimeter
G1 X73.701 Y54.293 E6.31404 ; perimeter
G1 X73.732 Y54.414 E6.32324 ; perimeter
G1 X73.803 Y54.937 E6.36188 ; perimeter
G1 X73.891 Y55.250 E6.38567 ; perimeter
G1 X73.921 Y55.526 E6.40603 ; perimeter
G1 X73.809 Y56.313 E6.46431 ; perimeter
G1 X73.742 Y56.554 E6.48262 ; perimeter
G1 X73.516 Y57.092 E6.52537 ; perimeter
G1 X73.466 Y57.301 E6.54109 ; perimeter
G1 X73.498 Y57.701 E6.57049 ; perimeter
G1 X73.467 Y58.050 E6.59611 ; perimeter
G1 X73.371 Y58.417 E6.62395 ; perimeter
G1 X73.355 Y58.790 E6.65131 ; perimeter
G1 X73.310 Y59.092 E6.67368 ; perimeter
G1 X73.140 Y59.824 E6.72868 ; perimeter
G1 X73.000 Y60.244 E6.76111 ; perimeter
G1 X72.970 Y60.424 E6.77453 ; perimeter
G1 X72.832 Y60.859 E6.80794 ; perimeter
G1 X72.711 Y61.418 E6.84985 ; perimeter
G1 X72.671 Y61.724 E6.87243 ; perimeter
G1 X72.669 Y61.896 E6.88508 ; perimeter
G1 X72.681 Y62.045 E6.89600 ; perimeter
G1 X72.738 Y62.196 E6.90782 ; perimeter
G1 X72.772 Y62.256 E6.91291 ; perimeter
G1 X72.870 Y62.344 E6.92254 ; perimeter
G1 X73.050 Y62.458 E6.93815 ; perimeter

G1 X73.477 Y62.511 E6.96968 ; perimeter
G1 X73.570 Y62.589 E6.97858 ; perimeter
G1 X73.656 Y62.768 E6.99315 ; perimeter
G1 X73.264 Y63.081 E7.02989 ; perimeter
G1 X73.222 Y63.161 E7.03649 ; perimeter
G1 X73.166 Y63.354 E7.05119 ; perimeter
G1 X72.950 Y63.706 E7.08148 ; perimeter
G1 X72.894 Y63.918 E7.09757 ; perimeter
G1 X72.889 Y64.064 E7.10825 ; perimeter
G1 X72.322 Y63.954 E7.15056 ; perimeter
G1 X72.142 Y63.982 E7.16387 ; perimeter
G1 X72.003 Y64.084 E7.17651 ; perimeter
G1 X71.630 Y63.956 E7.20539 ; perimeter
G1 X71.455 Y63.852 E7.22028 ; perimeter
G1 X71.231 Y63.781 E7.23749 ; perimeter
G1 X71.041 Y63.828 E7.25183 ; perimeter
G1 X70.593 Y64.002 E7.28704 ; perimeter
G1 X70.531 Y64.071 E7.29382 ; perimeter
G1 X70.452 Y64.188 E7.30422 ; perimeter
G1 X70.451 Y64.365 E7.31717 ; perimeter
G1 X70.519 Y64.660 E7.33936 ; perimeter
G1 X70.449 Y64.874 E7.35589 ; perimeter
G1 X70.281 Y65.118 E7.37756 ; perimeter
G1 X70.079 Y65.294 E7.39722 ; perimeter
G1 X69.924 Y65.396 E7.41082 ; perimeter
G1 X69.804 Y65.442 E7.42023 ; perimeter
G1 X69.370 Y65.522 E7.45259 ; perimeter
G1 X68.959 Y65.624 E7.48355 ; perimeter
G1 X68.199 Y65.697 E7.53955 ; perimeter
G1 X68.061 Y65.723 E7.54983 ; perimeter
G1 X67.940 Y65.781 E7.55965 ; perimeter
G1 X67.813 Y65.614 E7.57497 ; perimeter
G1 X67.557 Y65.202 E7.61057 ; perimeter
G1 X67.008 Y64.636 E7.66832 ; perimeter
G1 X66.917 Y64.489 E7.68098 ; perimeter
G1 X66.812 Y64.239 E7.70082 ; perimeter
G1 X66.768 Y63.614 E7.74677 ; perimeter
G1 X66.800 Y63.498 E7.75555 ; perimeter
G1 X66.901 Y63.321 E7.77045 ; perimeter
G1 X66.922 Y63.111 E7.78597 ; perimeter
G1 X66.847 Y62.900 E7.80235 ; perimeter
G1 X66.778 Y62.580 E7.82634 ; perimeter
G1 X66.612 Y62.333 E7.84813 ; perimeter
G1 X66.321 Y62.034 E7.87874 ; perimeter
G1 X66.165 Y61.843 E7.89673 ; perimeter
G1 X65.522 Y60.850 E7.98346 ; perimeter
G1 X65.405 Y60.576 E8.00529 ; perimeter
G1 X65.369 Y60.405 E8.01806 ; perimeter
G1 X65.354 Y60.170 E8.03536 ; perimeter

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G1 X65.415 Y59.413 E8.09098 ; perimeter
G1 X65.476 Y59.005 E8.12120 ; perimeter
G1 X65.428 Y58.401 E8.16558 ; perimeter
G1 X65.307 Y57.513 E8.23121 ; perimeter
G1 X65.179 Y56.301 E8.32052 ; perimeter
G1 X65.065 Y55.832 E8.35588 ; perimeter
G1 X64.936 Y55.521 E8.38056 ; perimeter
G1 X64.723 Y55.157 E8.41146 ; perimeter
G1 X64.625 Y55.026 E8.42341 ; perimeter
G1 X64.524 Y54.932 E8.43351 ; perimeter
G1 X64.706 Y54.793 E8.45027 ; perimeter
G1 X64.783 Y54.644 E8.46257 ; perimeter
G1 X64.814 Y54.430 E8.47836 ; perimeter
G1 X64.814 Y54.032 E8.50756 ; perimeter
G1 X64.863 Y53.723 E8.53042 ; perimeter
G1 X64.950 Y53.592 E8.54194 ; perimeter
G1 X65.045 Y53.538 E8.54993 ; perimeter
G1 X65.505 Y53.416 E8.58479 ; perimeter
G1 X65.728 Y53.328 E8.60237 ; perimeter
G1 X65.837 Y53.328 E8.61033 ; perimeter
G1 X65.935 Y53.382 E8.61857 ; perimeter
G1 X66.076 Y53.498 E8.63195 ; perimeter
G1 X66.234 Y53.686 E8.64991 ; perimeter
G1 X66.446 Y54.067 E8.68183 ; perimeter
G1 X66.509 Y54.223 E8.69420 ; perimeter
G1 X66.544 Y54.401 E8.70744 ; perimeter
G1 X66.583 Y54.889 E8.74337 ; perimeter
G1 X66.636 Y55.075 E8.75749 ; perimeter
G1 X67.069 Y56.003 E8.83251 ; perimeter
G1 X67.186 Y56.195 E8.84902 ; perimeter
G1 X67.466 Y56.563 E8.88291 ; perimeter
G1 X67.607 Y56.661 E8.89546 ; perimeter
G1 X67.785 Y56.719 E8.90917 ; perimeter
G1 X67.922 Y56.742 E8.91933 ; perimeter
G1 X68.294 Y56.711 E8.94672 ; perimeter
G1 X68.596 Y56.647 E8.96930 ; perimeter
G1 X68.904 Y56.551 E8.99297 ; perimeter
G1 X69.340 Y56.560 E9.02490 ; perimeter
G1 X69.469 Y56.597 E9.03477 ; perimeter
G1 X69.857 Y56.782 E9.06627 ; perimeter
G1 X70.089 Y56.855 E9.08403 ; perimeter
G1 X70.290 Y56.878 E9.09886 ; perimeter
G1 X70.542 Y56.877 E9.11733 ; perimeter
G1 X70.931 Y56.777 E9.14674 ; perimeter
G1 X71.217 Y56.598 E9.17149 ; perimeter
G1 X71.364 Y56.474 E9.18555 ; perimeter
G1 X71.856 Y55.956 E9.23790 ; perimeter
G1 X72.062 Y55.908 F7800.000 ; move inwards before travel
G1 F1800.000 E8.23790 ; retract
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G92 E0 ; reset extrusion distance
G1 X73.122 Y49.639 F7800.000 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X72.833 Y49.295 F600.000 E1.03288 ; perimeter
G1 X72.789 Y49.200 E1.04057 ; perimeter
G1 X72.764 Y48.820 E1.06847 ; perimeter
G1 X72.800 Y48.667 E1.07998 ; perimeter
G1 X73.101 Y48.343 E1.11239 ; perimeter
G1 X73.209 Y48.253 E1.12269 ; perimeter
G1 X73.693 Y48.325 E1.15851 ; perimeter
G1 X73.762 Y48.516 E1.17338 ; perimeter
G1 X73.810 Y48.797 E1.19424 ; perimeter
G1 X73.776 Y49.087 E1.21567 ; perimeter
G1 X73.418 Y49.492 E1.25520 ; perimeter
G1 X73.179 Y49.613 E1.27486 ; perimeter
G1 X73.291 Y50.018 F7800.000 ; move to first perimeter point
G1 X73.131 Y50.052 F600.000 E1.28684 ; perimeter
G1 X73.029 Y50.038 E1.29437 ; perimeter
G1 X72.907 Y49.982 E1.30424 ; perimeter
G1 X72.796 Y49.893 E1.31466 ; perimeter
G1 X72.458 Y49.485 E1.35349 ; perimeter
G1 X72.387 Y49.316 E1.36687 ; perimeter
G1 X72.368 Y49.187 E1.37642 ; perimeter
G1 X72.345 Y48.784 E1.40605 ; perimeter
G1 X72.424 Y48.467 E1.42996 ; perimeter
G1 X72.813 Y48.040 E1.47227 ; perimeter
G1 X73.046 Y47.850 E1.49433 ; perimeter
G1 X73.284 Y47.836 E1.51176 ; perimeter
G1 X73.782 Y47.916 E1.54873 ; perimeter
G1 X73.900 Y47.962 E1.55796 ; perimeter
G1 X74.042 Y48.120 E1.57356 ; perimeter
G1 X74.102 Y48.234 E1.58302 ; perimeter
G1 X74.205 Y48.591 E1.61024 ; perimeter
G1 X74.226 Y48.870 E1.63072 ; perimeter
G1 X74.179 Y49.197 E1.65492 ; perimeter
G1 X74.139 Y49.293 E1.66254 ; perimeter
G1 X74.042 Y49.431 E1.67488 ; perimeter
G1 X73.691 Y49.806 E1.71256 ; perimeter
G1 X73.348 Y49.993 E1.74112 ; perimeter
G1 X73.171 Y49.907 F7800.000 ; move inwards before travel
G1 F1800.000 E0.74112 ; retract
G92 E0 ; reset extrusion distance
G1 X68.014 Y45.532 F7800.000 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X67.899 Y45.634 F600.000 E1.01124 ; perimeter
G1 X67.688 Y45.701 E1.02747 ; perimeter
G1 X67.573 Y45.713 E1.03593 ; perimeter
G1 X67.456 Y45.640 E1.04603 ; perimeter
G1 X67.278 Y45.481 E1.06355 ; perimeter
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G1 X67.225 Y45.393 E1.07110 ; perimeter
G1 X67.179 Y45.242 E1.08265 ; perimeter
G1 X67.170 Y45.054 E1.09644 ; perimeter
G1 X67.244 Y44.926 E1.10726 ; perimeter
G1 X67.353 Y44.774 E1.12098 ; perimeter
G1 X67.701 Y44.480 E1.15435 ; perimeter
G1 X67.858 Y44.570 E1.16762 ; perimeter
G1 X68.072 Y44.653 E1.18441 ; perimeter
G1 X68.110 Y45.112 E1.21813 ; perimeter
G1 X68.071 Y45.423 E1.24114 ; perimeter
G1 X68.046 Y45.479 E1.24557 ; perimeter
G1 X68.421 Y45.663 F7800.000 ; move to first perimeter point
G1 X68.358 Y45.769 F600.000 E1.25463 ; perimeter
G1 X68.240 Y45.906 E1.26788 ; perimeter
G1 X68.086 Y46.007 E1.28137 ; perimeter
G1 X67.792 Y46.104 E1.30403 ; perimeter
G1 X67.540 Y46.128 E1.32259 ; perimeter
G1 X67.346 Y46.063 E1.33761 ; perimeter
G1 X67.208 Y45.976 E1.34953 ; perimeter
G1 X66.950 Y45.742 E1.37507 ; perimeter
G1 X66.869 Y45.608 E1.38656 ; perimeter
G1 X66.773 Y45.338 E1.40755 ; perimeter
G1 X66.754 Y45.122 E1.42344 ; perimeter
G1 X66.767 Y44.940 E1.43679 ; perimeter
G1 X66.893 Y44.703 E1.45641 ; perimeter
G1 X67.023 Y44.518 E1.47304 ; perimeter
G1 X67.338 Y44.242 E1.50373 ; perimeter
G1 X67.429 Y44.141 E1.51365 ; perimeter
G1 X67.508 Y44.011 E1.52478 ; perimeter
G1 X67.690 Y43.984 E1.53824 ; perimeter
G1 X68.045 Y44.198 E1.56862 ; perimeter
G1 X68.473 Y44.383 E1.60279 ; perimeter
G1 X68.526 Y45.126 E1.65739 ; perimeter
G1 X68.475 Y45.534 E1.68752 ; perimeter
G1 X68.446 Y45.605 E1.69316 ; perimeter
G1 X68.298 Y45.667 F7800.000 ; move inwards before travel
G1 F1800.000 E0.69316 ; retract
G92 E0 ; reset extrusion distance
G1 X66.791 Y57.485 F7800.000 ; move to first fill point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X71.551 Y62.245 F733.194 E1.49320 ; fill
G1 X71.292 Y62.579 F7800.000 ; move to first fill point
G1 X66.492 Y57.779 F733.194 E1.99046 ; fill
G1 X66.567 Y58.447 F7800.000 ; move to first fill point
G1 X70.834 Y62.714 F733.194 E2.43255 ; fill
G1 X70.391 Y62.864 F7800.000 ; move to first fill point
G1 X66.609 Y59.081 F733.194 E2.82440 ; fill
G1 X66.537 Y59.603 F7800.000 ; move to first fill point
G1 X69.971 Y63.036 F733.194 E3.18010 ; fill
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G1 X69.673 Y63.331 F7800.000 ; move to first fill point
G1 X66.494 Y60.152 F733.194 E3.50945 ; fill
G1 X67.753 Y62.004 F7800.000 ; move to first fill point
G1 X69.428 Y63.679 F733.194 E3.68301 ; fill
G1 X69.317 Y64.161 F7800.000 ; move to first fill point
G1 X68.043 Y62.887 F733.194 E3.81500 ; fill
G1 X68.033 Y63.470 F7800.000 ; move to first fill point
G1 X69.008 Y64.445 F733.194 E3.91608 ; fill
G1 X68.493 Y64.523 F7800.000 ; move to first fill point
G1 X68.280 Y64.310 F733.194 E3.93817 ; fill
G1 X68.115 Y64.145 F7800.000 ; move to first fill point
G1 X67.881 Y63.910 F733.194 E3.96243 ; fill
G1 X71.540 Y61.641 F7800.000 ; move to first fill point
G1 X67.762 Y57.863 F733.194 E4.35384 ; fill
G1 X68.340 Y57.848 F7800.000 ; move to first fill point
G1 X71.616 Y61.124 F733.194 E4.69322 ; fill
G1 X71.718 Y60.634 F7800.000 ; move to first fill point
G1 X68.838 Y57.754 F733.194 E4.99160 ; fill
G1 X69.549 Y57.871 F7800.000 ; move to first fill point
G1 X71.859 Y60.182 F733.194 E5.23099 ; fill
G1 X71.983 Y59.712 F7800.000 ; move to first fill point
G1 X70.280 Y58.009 F733.194 E5.40741 ; fill
G1 X70.838 Y57.975 F7800.000 ; move to first fill point
G1 X72.111 Y59.248 F733.194 E5.53929 ; fill
G1 X72.215 Y58.758 F7800.000 ; move to first fill point
G1 X71.302 Y57.845 F733.194 E5.63389 ; fill
G1 X71.691 Y57.642 F7800.000 ; move to first fill point
G1 X72.258 Y58.209 F733.194 E5.69262 ; fill
G1 X72.349 Y57.707 F7800.000 ; move to first fill point
G1 X72.044 Y57.402 F733.194 E5.72421 ; fill
G1 F1800.000 E4.72421 ; retract
G92 E0 ; reset extrusion distance
G1 X65.848 Y55.356 F7800.000 ; move to first fill point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X65.715 Y55.223 F600.000 E1.01384 ; fill
G1 X65.730 Y54.646 F7800.000 ; move to first fill point
G1 X65.639 Y54.554 F600.000 E1.02329 ; fill
G1 F1800.000 E0.02329 ; retract
G92 E0 ; reset extrusion distance
G1 X73.223 Y49.095 F7800.000 ; move to first fill point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X73.195 Y49.066 F600.000 E1.00296 ; fill
G1 F1800.000 E0.00296 ; retract
G92 E0 ; reset extrusion distance
G1 Z2.350 F7800.000 ; move to next layer (5)
G1 X72.330 Y56.893 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X72.405 Y57.510 F600.000 E1.04553 ; perimeter
G1 X72.457 Y57.731 E1.06220 ; perimeter
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G1 X72.451 Y57.947 E1.07799 ; perimeter
G1 X72.367 Y58.405 E1.11211 ; perimeter
G1 X72.204 Y59.564 E1.19783 ; perimeter
G1 X72.143 Y59.792 E1.21518 ; perimeter
G1 X72.036 Y60.076 E1.23737 ; perimeter
G1 X71.937 Y60.477 E1.26766 ; perimeter
G1 X71.804 Y61.418 E1.33729 ; perimeter
G1 X71.765 Y62.021 E1.38155 ; perimeter
G1 X71.774 Y62.491 E1.41594 ; perimeter
G1 X72.149 Y62.967 E1.46037 ; perimeter
G1 X71.502 Y62.827 E1.50882 ; perimeter
G1 X71.139 Y62.850 E1.53552 ; perimeter
G1 X70.884 Y62.941 E1.55536 ; perimeter
G1 X70.637 Y63.080 E1.57614 ; perimeter
G1 X70.280 Y63.220 E1.60419 ; perimeter
G1 X70.026 Y63.347 E1.62496 ; perimeter
G1 X69.837 Y63.587 E1.64743 ; perimeter
G1 X69.617 Y63.928 E1.67714 ; perimeter
G1 X69.610 Y64.512 E1.71987 ; perimeter
G1 X69.720 Y64.801 E1.74252 ; perimeter
G1 X69.297 Y64.850 E1.77372 ; perimeter
G1 X68.861 Y64.935 E1.80627 ; perimeter
G1 X68.489 Y64.960 E1.83361 ; perimeter
G1 X68.295 Y64.994 E1.84804 ; perimeter
G1 X68.189 Y64.825 E1.86265 ; perimeter
G1 X67.972 Y64.584 E1.88641 ; perimeter
G1 X67.601 Y64.286 E1.92129 ; perimeter
G1 X67.508 Y64.159 E1.93282 ; perimeter
G1 X67.502 Y63.941 E1.94877 ; perimeter
G1 X67.683 Y63.677 E1.97225 ; perimeter
G1 X67.778 Y63.272 E2.00273 ; perimeter
G1 X67.784 Y63.040 E2.01974 ; perimeter
G1 X67.736 Y62.604 E2.05185 ; perimeter
G1 X67.380 Y62.098 E2.09712 ; perimeter
G1 X66.787 Y61.492 E2.15926 ; perimeter
G1 X66.698 Y61.291 E2.17533 ; perimeter
G1 X66.516 Y61.015 E2.19960 ; perimeter
G1 X66.400 Y60.788 E2.21826 ; perimeter
G1 X66.274 Y60.485 E2.24229 ; perimeter
G1 X66.127 Y60.221 E2.26445 ; perimeter
G1 X65.997 Y59.856 E2.29280 ; perimeter
G1 X66.024 Y59.453 E2.32241 ; perimeter
G1 X66.209 Y58.607 E2.38586 ; perimeter
G1 X66.300 Y58.069 E2.42581 ; perimeter
G1 X66.310 Y57.657 E2.45602 ; perimeter
G1 X66.245 Y56.745 E2.52296 ; perimeter
G1 X66.835 Y57.193 E2.57719 ; perimeter
G1 X67.063 Y57.339 E2.59705 ; perimeter
G1 X67.359 Y57.460 E2.62044 ; perimeter
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G1 X67.718 Y57.538 E2.64733 ; perimeter
G1 X68.030 Y57.540 E2.67025 ; perimeter
G1 X68.884 Y57.386 E2.73377 ; perimeter
G1 X69.743 Y57.801 E2.80368 ; perimeter
G1 X70.193 Y57.820 E2.83665 ; perimeter
G1 X70.753 Y57.689 E2.87880 ; perimeter
G1 X71.589 Y57.363 E2.94454 ; perimeter
G1 X71.787 Y57.258 E2.96094 ; perimeter
G1 X72.278 Y56.926 E3.00434 ; perimeter
G1 X72.026 Y56.569 F7800.000 ; move to first perimeter point
G1 X72.269 Y56.383 F600.000 E3.02674 ; perimeter
G1 X72.423 Y56.140 E3.04784 ; perimeter
G1 X72.527 Y55.929 E3.06502 ; perimeter
G1 X72.611 Y55.693 E3.08339 ; perimeter
G1 X72.999 Y54.935 E3.14580 ; perimeter
G1 X73.194 Y55.315 E3.17709 ; perimeter
G1 X73.231 Y55.468 E3.18864 ; perimeter
G1 X73.181 Y56.086 E3.23406 ; perimeter
G1 X73.160 Y56.231 E3.24475 ; perimeter
G1 X72.893 Y56.907 E3.29799 ; perimeter
G1 X72.800 Y57.242 E3.32346 ; perimeter
G1 X72.822 Y57.467 E3.34009 ; perimeter
G1 X72.869 Y57.669 E3.35525 ; perimeter
G1 X72.866 Y57.990 E3.37879 ; perimeter
G1 X72.779 Y58.469 E3.41442 ; perimeter
G1 X72.613 Y59.643 E3.50130 ; perimeter
G1 X72.533 Y59.938 E3.52372 ; perimeter
G1 X72.436 Y60.191 E3.54356 ; perimeter
G1 X72.347 Y60.553 E3.57085 ; perimeter
G1 X72.217 Y61.468 E3.63853 ; perimeter
G1 X72.182 Y62.016 E3.67878 ; perimeter
G1 X72.189 Y62.346 E3.70300 ; perimeter
G1 X72.545 Y62.792 E3.74474 ; perimeter
G1 X72.757 Y63.224 E3.78003 ; perimeter
G1 X72.236 Y63.359 E3.81952 ; perimeter
G1 X72.055 Y63.465 E3.83484 ; perimeter
G1 X71.712 Y63.286 E3.86321 ; perimeter
G1 X71.479 Y63.247 E3.88053 ; perimeter
G1 X71.217 Y63.263 E3.89976 ; perimeter
G1 X71.055 Y63.322 E3.91235 ; perimeter
G1 X70.825 Y63.453 E3.93174 ; perimeter
G1 X70.453 Y63.598 E3.96101 ; perimeter
G1 X70.295 Y63.677 E3.97391 ; perimeter
G1 X70.031 Y64.053 E4.00759 ; perimeter
G1 X70.027 Y64.438 E4.03579 ; perimeter
G1 X70.166 Y64.784 E4.06313 ; perimeter
G1 X70.070 Y64.973 E4.07866 ; perimeter
G1 X69.849 Y65.164 E4.10001 ; perimeter
G1 X69.765 Y65.227 E4.10773 ; perimeter
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G1 X69.351 Y65.263 E4.13820 ; perimeter
G1 X68.923 Y65.347 E4.17011 ; perimeter
G1 X68.128 Y65.424 E4.22864 ; perimeter
G1 X68.027 Y65.340 E4.23827 ; perimeter
G1 X67.854 Y65.074 E4.26152 ; perimeter
G1 X67.748 Y64.955 E4.27320 ; perimeter
G1 X67.532 Y64.753 E4.29485 ; perimeter
G1 X67.318 Y64.593 E4.31443 ; perimeter
G1 X67.227 Y64.496 E4.32421 ; perimeter
G1 X67.145 Y64.363 E4.33563 ; perimeter
G1 X67.093 Y64.184 E4.34928 ; perimeter
G1 X67.098 Y63.796 E4.37774 ; perimeter
G1 X67.299 Y63.502 E4.40381 ; perimeter
G1 X67.346 Y63.322 E4.41746 ; perimeter
G1 X67.368 Y63.053 E4.43722 ; perimeter
G1 X67.335 Y62.753 E4.45931 ; perimeter
G1 X67.141 Y62.461 E4.48499 ; perimeter
G1 X66.978 Y62.268 E4.50350 ; perimeter
G1 X66.676 Y61.983 E4.53390 ; perimeter
G1 X66.412 Y61.698 E4.56239 ; perimeter
G1 X66.325 Y61.479 E4.57963 ; perimeter
G1 X66.117 Y61.151 E4.60807 ; perimeter
G1 X65.903 Y60.674 E4.64635 ; perimeter
G1 X65.754 Y60.407 E4.66877 ; perimeter
G1 X65.581 Y59.935 E4.70556 ; perimeter
G1 X65.609 Y59.419 E4.74344 ; perimeter
G1 X65.841 Y58.299 E4.82722 ; perimeter
G1 X65.881 Y58.054 E4.84543 ; perimeter
G1 X65.896 Y57.759 E4.86708 ; perimeter
G1 X65.878 Y57.299 E4.90078 ; perimeter
G1 X65.789 Y56.169 E4.98383 ; perimeter
G1 X65.755 Y55.936 E5.00107 ; perimeter
G1 X65.548 Y55.271 E5.05211 ; perimeter
G1 X65.819 Y55.157 E5.07363 ; perimeter
G1 X66.296 Y56.040 E5.14721 ; perimeter
G1 X66.596 Y56.436 E5.18359 ; perimeter
G1 X66.808 Y56.653 E5.20580 ; perimeter
G1 X67.067 Y56.848 E5.22955 ; perimeter
G1 X67.263 Y56.972 E5.24654 ; perimeter
G1 X67.567 Y57.086 E5.27031 ; perimeter
G1 X67.755 Y57.121 E5.28434 ; perimeter
G1 X68.003 Y57.122 E5.30253 ; perimeter
G1 X68.233 Y57.092 E5.31952 ; perimeter
G1 X68.706 Y56.988 E5.35501 ; perimeter
G1 X68.957 Y56.959 E5.37353 ; perimeter
G1 X69.841 Y57.389 E5.44554 ; perimeter
G1 X70.160 Y57.402 E5.46893 ; perimeter
G1 X70.623 Y57.294 E5.50372 ; perimeter
G1 X71.411 Y56.986 E5.56575 ; perimeter
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G1 X71.563 Y56.906 E5.57829 ; perimeter
G1 X71.978 Y56.609 E5.61569 ; perimeter
G1 X71.664 Y56.332 F7800.000 ; move to first perimeter point
G1 X71.960 Y56.091 F600.000 E5.64364 ; perimeter
G1 X72.053 Y55.945 E5.65631 ; perimeter
G1 X72.146 Y55.759 E5.67158 ; perimeter
G1 X72.232 Y55.520 E5.69016 ; perimeter
G1 X72.623 Y54.752 E5.75328 ; perimeter
G1 X72.806 Y54.444 E5.77951 ; perimeter
G1 X73.057 Y54.549 E5.79948 ; perimeter
G1 X73.395 Y54.658 E5.82551 ; perimeter
G1 X73.483 Y54.731 E5.83385 ; perimeter
G1 X73.517 Y54.864 E5.84392 ; perimeter
G1 X73.536 Y55.070 E5.85907 ; perimeter
G1 X73.620 Y55.272 E5.87511 ; perimeter
G1 X73.653 Y55.475 E5.89020 ; perimeter
G1 X73.593 Y56.138 E5.93897 ; perimeter
G1 X73.567 Y56.331 E5.95323 ; perimeter
G1 X73.279 Y57.066 E6.01101 ; perimeter
G1 X73.223 Y57.265 E6.02618 ; perimeter
G1 X73.283 Y57.609 E6.05174 ; perimeter
G1 X73.281 Y58.033 E6.08286 ; perimeter
G1 X73.190 Y58.532 E6.12000 ; perimeter
G1 X73.023 Y59.715 E6.20749 ; perimeter
G1 X72.923 Y60.084 E6.23555 ; perimeter
G1 X72.836 Y60.307 E6.25303 ; perimeter
G1 X72.756 Y60.628 E6.27731 ; perimeter
G1 X72.630 Y61.517 E6.34304 ; perimeter
G1 X72.598 Y62.011 E6.37929 ; perimeter
G1 X72.605 Y62.202 E6.39335 ; perimeter
G1 X72.758 Y62.394 E6.41132 ; perimeter
G1 X72.980 Y62.474 E6.42863 ; perimeter
G1 X72.953 Y62.674 E6.44342 ; perimeter
G1 X73.036 Y62.836 E6.45675 ; perimeter
G1 X73.240 Y62.994 E6.47568 ; perimeter
G1 X73.012 Y63.403 E6.50997 ; perimeter
G1 X72.853 Y63.777 E6.53977 ; perimeter
G1 X72.555 Y63.713 E6.56210 ; perimeter
G1 X72.380 Y63.757 E6.57532 ; perimeter
G1 X72.111 Y63.929 E6.59871 ; perimeter
G1 X71.984 Y63.899 E6.60827 ; perimeter
G1 X71.587 Y63.690 E6.64112 ; perimeter
G1 X71.455 Y63.668 E6.65095 ; perimeter
G1 X71.295 Y63.677 E6.66271 ; perimeter
G1 X71.012 Y63.826 E6.68615 ; perimeter
G1 X70.565 Y64.007 E6.72149 ; perimeter
G1 X70.446 Y64.177 E6.73671 ; perimeter
G1 X70.444 Y64.364 E6.75038 ; perimeter
G1 X70.587 Y64.748 E6.78043 ; perimeter

G1 X70.565 Y64.905 E6.79203 ; perimeter
G1 X70.396 Y65.232 E6.81899 ; perimeter
G1 X70.297 Y65.341 E6.82980 ; perimeter
G1 X69.977 Y65.589 E6.85946 ; perimeter
G1 X69.866 Y65.630 E6.86814 ; perimeter
G1 X69.405 Y65.676 E6.90203 ; perimeter
G1 X68.986 Y65.758 E6.93332 ; perimeter
G1 X67.951 Y65.856 E7.00951 ; perimeter
G1 X67.716 Y65.618 E7.03398 ; perimeter
G1 X67.520 Y65.323 E7.05998 ; perimeter
G1 X67.392 Y65.182 E7.07390 ; perimeter
G1 X67.036 Y64.900 E7.10717 ; perimeter
G1 X66.906 Y64.762 E7.12106 ; perimeter
G1 X66.775 Y64.554 E7.13906 ; perimeter
G1 X66.722 Y64.429 E7.14903 ; perimeter
G1 X66.680 Y64.235 E7.16358 ; perimeter
G1 X66.668 Y64.080 E7.17492 ; perimeter
G1 X66.685 Y63.721 E7.20128 ; perimeter
G1 X66.723 Y63.574 E7.21238 ; perimeter
G1 X66.915 Y63.327 E7.23531 ; perimeter
G1 X66.949 Y63.185 E7.24601 ; perimeter
G1 X66.933 Y62.902 E7.26675 ; perimeter
G1 X66.808 Y62.710 E7.28354 ; perimeter
G1 X66.677 Y62.556 E7.29835 ; perimeter
G1 X66.287 Y62.178 E7.33818 ; perimeter
G1 X66.031 Y61.870 E7.36749 ; perimeter
G1 X65.951 Y61.667 E7.38349 ; perimeter
G1 X65.749 Y61.344 E7.41139 ; perimeter
G1 X65.606 Y61.058 E7.43477 ; perimeter
G1 X65.532 Y60.863 E7.45007 ; perimeter
G1 X65.380 Y60.589 E7.47306 ; perimeter
G1 X65.165 Y59.972 E7.52088 ; perimeter
G1 X65.170 Y59.617 E7.54692 ; perimeter
G1 X65.197 Y59.364 E7.56557 ; perimeter
G1 X65.429 Y58.243 E7.64942 ; perimeter
G1 X65.478 Y57.878 E7.67640 ; perimeter
G1 X65.478 Y57.674 E7.69133 ; perimeter
G1 X65.388 Y56.315 E7.79115 ; perimeter
G1 X65.350 Y56.038 E7.81165 ; perimeter
G1 X65.194 Y55.491 E7.85330 ; perimeter
G1 X65.183 Y55.188 E7.87548 ; perimeter
G1 X65.114 Y55.075 E7.88523 ; perimeter
G1 X65.087 Y54.991 E7.89166 ; perimeter
G1 X64.990 Y54.923 E7.90038 ; perimeter
G1 X65.155 Y54.803 E7.91538 ; perimeter
G1 X65.251 Y54.639 E7.92926 ; perimeter
G1 X65.325 Y54.460 E7.94344 ; perimeter
G1 X65.347 Y54.280 E7.95678 ; perimeter
G1 X65.301 Y54.065 E7.97290 ; perimeter

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G1 X65.511 Y54.059 E7.98833 ; perimeter
G1 X65.727 Y53.984 E8.00504 ; perimeter
G1 X65.773 Y53.945 E8.00946 ; perimeter
G1 X65.859 Y53.930 E8.01588 ; perimeter
G1 X66.013 Y54.059 E8.03057 ; perimeter
G1 X65.984 Y54.305 E8.04871 ; perimeter
G1 X65.994 Y54.452 E8.05950 ; perimeter
G1 X66.032 Y54.577 E8.06908 ; perimeter
G1 X66.126 Y54.710 E8.08102 ; perimeter
G1 X66.308 Y55.164 E8.11684 ; perimeter
G1 X66.653 Y55.823 E8.17135 ; perimeter
G1 X66.848 Y56.092 E8.19569 ; perimeter
G1 X67.081 Y56.337 E8.22047 ; perimeter
G1 X67.463 Y56.605 E8.25463 ; perimeter
G1 X67.625 Y56.671 E8.26748 ; perimeter
G1 X67.792 Y56.705 E8.27997 ; perimeter
G1 X67.976 Y56.705 E8.29345 ; perimeter
G1 X68.162 Y56.682 E8.30718 ; perimeter
G1 X68.615 Y56.580 E8.34120 ; perimeter
G1 X69.023 Y56.541 E8.37121 ; perimeter
G1 X69.099 Y56.562 E8.37695 ; perimeter
G1 X69.940 Y56.977 E8.44566 ; perimeter
G1 X70.128 Y56.985 E8.45949 ; perimeter
G1 X70.493 Y56.899 E8.48692 ; perimeter
G1 X71.234 Y56.610 E8.54523 ; perimeter
G1 X71.612 Y56.365 E8.57818 ; perimeter
G1 X72.015 Y56.480 F7800.000 ; move inwards before travel
G1 F1800.000 E7.57818 ; retract
G92 E0 ; reset extrusion distance
G1 X73.206 Y49.801 F7800.000 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X72.895 Y49.442 F600.000 E1.03480 ; perimeter
G1 X72.828 Y49.320 E1.04497 ; perimeter
G1 X72.799 Y49.211 E1.05321 ; perimeter
G1 X72.788 Y48.834 E1.08085 ; perimeter
G1 X73.205 Y48.435 E1.12314 ; perimeter
G1 X73.454 Y48.449 E1.14143 ; perimeter
G1 X73.685 Y48.496 E1.15872 ; perimeter
G1 X73.755 Y48.812 E1.18247 ; perimeter
G1 X73.772 Y49.195 E1.21055 ; perimeter
G1 X73.758 Y49.246 E1.21438 ; perimeter
G1 X73.571 Y49.525 E1.23901 ; perimeter
G1 X73.256 Y49.764 E1.26801 ; perimeter
G1 X73.535 Y50.094 F7800.000 ; move to first perimeter point
G1 X73.348 Y50.319 F600.000 E1.28940 ; perimeter
G1 X72.915 Y50.098 E1.32501 ; perimeter
G1 X72.549 Y49.675 E1.36596 ; perimeter
G1 X72.442 Y49.474 E1.38263 ; perimeter
G1 X72.384 Y49.258 E1.39903 ; perimeter
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G1 X72.375 Y48.806 E1.43219 ; perimeter
G1 X72.397 Y48.680 E1.44157 ; perimeter
G1 X72.431 Y48.608 E1.44736 ; perimeter
G1 X72.971 Y48.094 E1.50198 ; perimeter
G1 X73.156 Y48.025 E1.51645 ; perimeter
G1 X73.520 Y48.038 E1.54313 ; perimeter
G1 X73.819 Y48.101 E1.56556 ; perimeter
G1 X73.887 Y48.134 E1.57110 ; perimeter
G1 X73.990 Y48.236 E1.58166 ; perimeter
G1 X74.055 Y48.342 E1.59079 ; perimeter
G1 X74.168 Y48.759 E1.62246 ; perimeter
G1 X74.187 Y49.225 E1.65665 ; perimeter
G1 X74.149 Y49.393 E1.66924 ; perimeter
G1 X74.002 Y49.652 E1.69102 ; perimeter
G1 X73.872 Y49.816 E1.70638 ; perimeter
G1 X73.579 Y50.050 E1.73383 ; perimeter
G1 X73.250 Y50.027 F7800.000 ; move inwards before travel
G1 F1800.000 E0.73383 ; retract
G92 E0 ; reset extrusion distance
G1 X67.945 Y45.683 F7800.000 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X67.730 Y45.767 F600.000 E1.01690 ; perimeter
G1 X67.596 Y45.789 E1.02690 ; perimeter
G1 X67.400 Y45.701 E1.04264 ; perimeter
G1 X67.238 Y45.585 E1.05725 ; perimeter
G1 X67.152 Y45.454 E1.06869 ; perimeter
G1 X67.098 Y45.312 E1.07980 ; perimeter
G1 X67.133 Y45.061 E1.09843 ; perimeter
G1 X67.211 Y44.884 E1.11256 ; perimeter
G1 X67.335 Y44.774 E1.12467 ; perimeter
G1 X67.635 Y44.582 E1.15079 ; perimeter
G1 X67.989 Y44.734 E1.17904 ; perimeter
G1 X68.046 Y44.895 E1.19153 ; perimeter
G1 X68.069 Y45.055 E1.20337 ; perimeter
G1 X68.059 Y45.381 E1.22724 ; perimeter
G1 X68.033 Y45.535 E1.23874 ; perimeter
G1 X67.977 Y45.629 E1.24674 ; perimeter
G1 X68.370 Y45.783 F7800.000 ; move to first perimeter point
G1 X68.299 Y45.902 F600.000 E1.25691 ; perimeter
G1 X68.177 Y46.028 E1.26972 ; perimeter
G1 X67.849 Y46.166 E1.29578 ; perimeter
G1 X67.635 Y46.209 E1.31176 ; perimeter
G1 X67.446 Y46.177 E1.32579 ; perimeter
G1 X67.243 Y46.090 E1.34204 ; perimeter
G1 X67.023 Y45.954 E1.36092 ; perimeter
G1 X66.848 Y45.763 E1.37993 ; perimeter
G1 X66.779 Y45.638 E1.39040 ; perimeter
G1 X66.694 Y45.416 E1.40778 ; perimeter
G1 X66.681 Y45.310 E1.41566 ; perimeter
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G1 X66.732 Y44.945 E1.44261 ; perimeter
G1 X66.878 Y44.627 E1.46827 ; perimeter
G1 X67.075 Y44.446 E1.48785 ; perimeter
G1 X67.286 Y44.320 E1.50588 ; perimeter
G1 X67.483 Y44.171 E1.52395 ; perimeter
G1 X67.762 Y44.197 E1.54444 ; perimeter
G1 X67.842 Y44.221 E1.55057 ; perimeter
G1 X68.274 Y44.413 E1.58519 ; perimeter
G1 X68.355 Y44.524 E1.59529 ; perimeter
G1 X68.449 Y44.786 E1.61565 ; perimeter
G1 X68.485 Y45.033 E1.63392 ; perimeter
G1 X68.473 Y45.425 E1.66271 ; perimeter
G1 X68.440 Y45.623 E1.67737 ; perimeter
G1 X68.402 Y45.730 E1.68569 ; perimeter
G1 X68.231 Y45.787 F7800.000 ; move inwards before travel
G1 F1800.000 E0.68569 ; retract
G92 E0 ; reset extrusion distance
G1 X66.639 Y57.491 F7800.000 ; move to first fill point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X66.615 Y57.515 F626.658 E1.00247 ; fill
G1 X67.060 Y57.664 F7800.000 ; move to first fill point
G1 X66.595 Y58.128 F626.658 E1.05062 ; fill
G1 X66.464 Y58.853 F7800.000 ; move to first fill point
G1 X67.515 Y57.801 F626.658 E1.15952 ; fill
G1 X68.070 Y57.839 F7800.000 ; move to first fill point
G1 X66.315 Y59.594 F626.658 E1.34138 ; fill
G1 X66.404 Y60.099 F7800.000 ; move to first fill point
G1 X68.798 Y57.704 F626.658 E1.58945 ; fill
G1 X69.215 Y57.880 F7800.000 ; move to first fill point
G1 X66.606 Y60.489 F626.658 E1.85976 ; fill
G1 X66.799 Y60.889 F7800.000 ; move to first fill point
G1 X69.615 Y58.073 F626.658 E2.15159 ; fill
G1 X70.161 Y58.120 F7800.000 ; move to first fill point
G1 X67.012 Y61.269 F626.658 E2.47787 ; fill
G1 X67.294 Y61.580 F7800.000 ; move to first fill point
G1 X70.929 Y57.944 F626.658 E2.85449 ; fill
G1 X71.912 Y57.554 F7800.000 ; move to first fill point
G1 X67.587 Y61.880 F626.658 E3.30260 ; fill
G1 X67.841 Y62.218 F7800.000 ; move to first fill point
G1 X72.152 Y57.907 F626.658 E3.74924 ; fill
G1 X72.033 Y58.620 F7800.000 ; move to first fill point
G1 X68.040 Y62.613 F626.658 E4.16294 ; fill
G1 X68.082 Y63.163 F7800.000 ; move to first fill point
G1 X71.936 Y59.309 F626.658 E4.56223 ; fill
G1 X71.713 Y60.125 F7800.000 ; move to first fill point
G1 X67.802 Y64.036 F626.658 E4.96740 ; fill
G1 X68.118 Y64.313 F7800.000 ; move to first fill point
G1 X71.585 Y60.846 F626.658 E5.32654 ; fill
G1 X71.496 Y61.528 F7800.000 ; move to first fill point
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G1 X70.002 Y63.022 F626.658 E5.48125 ; fill
G1 X69.554 Y63.470 F7800.000 ; move to first fill point
G1 X68.406 Y64.618 F626.658 E5.60011 ; fill
G1 X69.023 Y64.594 F7800.000 ; move to first fill point
G1 X69.311 Y64.305 F626.658 E5.62996 ; fill
G1 X71.058 Y62.559 F7800.000 ; move to first fill point
G1 X71.466 Y62.151 F626.658 E5.67215 ; fill
G1 X72.776 Y56.403 F7800.000 ; move to first fill point
G1 X72.582 Y56.596 F600.000 E5.68264 ; fill
G1 X72.761 Y56.110 E5.70253 ; fill
G1 X72.898 Y55.972 E5.71000 ; fill
G1 F1800.000 E4.71000 ; retract
G92 E0 ; reset extrusion distance
G1 X73.347 Y49.004 F7800.000 ; move to first fill point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X73.214 Y49.138 F600.000 E1.01384 ; fill
G1 F1800.000 E0.01384 ; retract
G92 E0 ; reset extrusion distance
G1 X67.648 Y45.218 F7800.000 ; move to first fill point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X67.557 Y45.309 F600.000 E1.00945 ; fill
G1 F1800.000 E0.00945 ; retract
G92 E0 ; reset extrusion distance
G1 Z2.750 F7800.000 ; move to next layer (6)
G1 X66.397 Y56.895 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X67.104 Y57.278 F600.000 E1.05888 ; perimeter
G1 X67.324 Y57.377 E1.07654 ; perimeter
G1 X67.569 Y57.456 E1.09541 ; perimeter
G1 X67.879 Y57.491 E1.11826 ; perimeter
G1 X68.337 Y57.458 E1.15194 ; perimeter
G1 X68.845 Y57.287 E1.19121 ; perimeter
G1 X69.105 Y57.423 E1.21274 ; perimeter
G1 X69.580 Y57.630 E1.25066 ; perimeter
G1 X69.922 Y57.709 E1.27640 ; perimeter
G1 X70.139 Y57.725 E1.29234 ; perimeter
G1 X70.524 Y57.693 E1.32061 ; perimeter
G1 X70.865 Y57.599 E1.34652 ; perimeter
G1 X71.281 Y57.401 E1.38028 ; perimeter
G1 X71.628 Y57.288 E1.40701 ; perimeter
G1 X72.043 Y57.219 E1.43782 ; perimeter
G1 X72.129 Y57.671 E1.47157 ; perimeter
G1 X72.201 Y57.907 E1.48963 ; perimeter
G1 X72.172 Y58.155 E1.50790 ; perimeter
G1 X72.146 Y58.847 E1.55866 ; perimeter
G1 X72.086 Y59.249 E1.58839 ; perimeter
G1 X72.085 Y59.611 E1.61495 ; perimeter
G1 X72.033 Y59.866 E1.63400 ; perimeter
G1 X71.947 Y60.135 E1.65466 ; perimeter
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G1 X71.847 Y60.703 E1.69699 ; perimeter
G1 X71.818 Y60.956 E1.71559 ; perimeter
G1 X71.844 Y61.640 E1.76572 ; perimeter
G1 X71.704 Y62.108 E1.80152 ; perimeter
G1 X71.693 Y62.242 E1.81137 ; perimeter
G1 X71.608 Y62.615 E1.83944 ; perimeter
G1 X71.238 Y62.703 E1.86736 ; perimeter
G1 X71.064 Y62.776 E1.88115 ; perimeter
G1 X70.648 Y63.023 E1.91658 ; perimeter
G1 X70.101 Y63.278 E1.96078 ; perimeter
G1 X69.799 Y63.512 E1.98875 ; perimeter
G1 X69.463 Y64.098 E2.03828 ; perimeter
G1 X69.650 Y64.943 E2.10164 ; perimeter
G1 X68.877 Y65.067 E2.15897 ; perimeter
G1 X68.449 Y65.077 E2.19030 ; perimeter
G1 X68.300 Y65.102 E2.20141 ; perimeter
G1 X68.162 Y64.931 E2.21753 ; perimeter
G1 X67.948 Y64.724 E2.23934 ; perimeter
G1 X67.427 Y64.357 E2.28602 ; perimeter
G1 X67.723 Y64.025 E2.31859 ; perimeter
G1 X67.868 Y63.638 E2.34882 ; perimeter
G1 X67.909 Y63.309 E2.37315 ; perimeter
G1 X67.816 Y62.898 E2.40403 ; perimeter
G1 X67.692 Y62.644 E2.42475 ; perimeter
G1 X67.566 Y62.443 E2.44207 ; perimeter
G1 X67.310 Y62.161 E2.46999 ; perimeter
G1 X67.183 Y62.062 E2.48180 ; perimeter
G1 X67.093 Y61.928 E2.49363 ; perimeter
G1 X66.837 Y61.676 E2.51993 ; perimeter
G1 X66.432 Y61.054 E2.57429 ; perimeter
G1 X66.310 Y60.765 E2.59729 ; perimeter
G1 X66.209 Y60.459 E2.62093 ; perimeter
G1 X65.922 Y59.829 E2.67158 ; perimeter
G1 X65.783 Y59.421 E2.70320 ; perimeter
G1 X65.760 Y59.282 E2.71349 ; perimeter
G1 X66.061 Y58.182 E2.79703 ; perimeter
G1 X66.211 Y57.463 E2.85089 ; perimeter
G1 X66.309 Y57.218 E2.87018 ; perimeter
G1 X66.381 Y56.955 E2.89015 ; perimeter
G1 X65.971 Y56.897 F7800.000 ; move to first perimeter point
G1 X66.075 Y56.315 F600.000 E2.93344 ; perimeter
G1 X66.292 Y56.403 E2.95055 ; perimeter
G1 X66.444 Y56.441 E2.96209 ; perimeter
G1 X67.295 Y56.908 E3.03319 ; perimeter
G1 X67.662 Y57.050 E3.06199 ; perimeter
G1 X67.883 Y57.075 E3.07831 ; perimeter
G1 X68.264 Y57.046 E3.10629 ; perimeter
G1 X68.691 Y56.885 E3.13974 ; perimeter
G1 X68.912 Y56.843 E3.15616 ; perimeter
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G1 X69.280 Y57.046 E3.18700 ; perimeter
G1 X69.708 Y57.233 E3.22123 ; perimeter
G1 X69.984 Y57.296 E3.24193 ; perimeter
G1 X70.331 Y57.300 E3.26737 ; perimeter
G1 X70.717 Y57.208 E3.29641 ; perimeter
G1 X71.134 Y57.012 E3.33022 ; perimeter
G1 X71.516 Y56.887 E3.35963 ; perimeter
G1 X71.953 Y56.799 E3.39226 ; perimeter
G1 X72.472 Y56.581 E3.43353 ; perimeter
G1 X72.466 Y57.219 E3.48026 ; perimeter
G1 X72.530 Y57.555 E3.50527 ; perimeter
G1 X72.633 Y57.854 E3.52846 ; perimeter
G1 X72.587 Y58.184 E3.55288 ; perimeter
G1 X72.560 Y58.899 E3.60528 ; perimeter
G1 X72.501 Y59.284 E3.63380 ; perimeter
G1 X72.503 Y59.651 E3.66071 ; perimeter
G1 X72.432 Y60.001 E3.68686 ; perimeter
G1 X72.351 Y60.236 E3.70510 ; perimeter
G1 X72.234 Y60.975 E3.75989 ; perimeter
G1 X72.239 Y61.251 E3.78012 ; perimeter
G1 X72.263 Y61.380 E3.78971 ; perimeter
G1 X72.257 Y61.696 E3.81291 ; perimeter
G1 X72.115 Y62.191 E3.85060 ; perimeter
G1 X72.054 Y62.531 E3.87591 ; perimeter
G1 X72.175 Y62.752 E3.89435 ; perimeter
G1 X72.283 Y63.108 E3.92161 ; perimeter
G1 X71.890 Y63.032 E3.95094 ; perimeter
G1 X71.591 Y63.045 E3.97287 ; perimeter
G1 X71.372 Y63.098 E3.98939 ; perimeter
G1 X71.111 Y63.220 E4.01049 ; perimeter
G1 X70.850 Y63.387 E4.03320 ; perimeter
G1 X70.319 Y63.636 E4.07613 ; perimeter
G1 X70.119 Y63.790 E4.09467 ; perimeter
G1 X69.903 Y64.165 E4.12636 ; perimeter
G1 X69.996 Y64.583 E4.15771 ; perimeter
G1 X70.251 Y64.942 E4.18992 ; perimeter
G1 X70.126 Y65.164 E4.20855 ; perimeter
G1 X69.914 Y65.374 E4.23048 ; perimeter
G1 X69.646 Y65.368 E4.25010 ; perimeter
G1 X69.305 Y65.408 E4.27528 ; perimeter
G1 X68.939 Y65.478 E4.30251 ; perimeter
G1 X68.490 Y65.492 E4.33548 ; perimeter
G1 X68.192 Y65.545 E4.35763 ; perimeter
G1 X68.045 Y65.454 E4.37033 ; perimeter
G1 X67.848 Y65.205 E4.39359 ; perimeter
G1 X67.676 Y65.039 E4.41106 ; perimeter
G1 X67.123 Y64.643 E4.46092 ; perimeter
G1 X67.022 Y64.520 E4.47256 ; perimeter
G1 X66.981 Y64.357 E4.48487 ; perimeter
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G1 X66.983 Y64.144 E4.50050 ; perimeter
G1 X67.239 Y63.943 E4.52433 ; perimeter
G1 X67.361 Y63.806 E4.53782 ; perimeter
G1 X67.462 Y63.539 E4.55870 ; perimeter
G1 X67.487 Y63.331 E4.57408 ; perimeter
G1 X67.423 Y63.046 E4.59542 ; perimeter
G1 X67.225 Y62.685 E4.62561 ; perimeter
G1 X67.028 Y62.468 E4.64710 ; perimeter
G1 X66.868 Y62.347 E4.66179 ; perimeter
G1 X66.773 Y62.198 E4.67475 ; perimeter
G1 X66.547 Y61.980 E4.69768 ; perimeter
G1 X66.429 Y61.832 E4.71156 ; perimeter
G1 X66.289 Y61.582 E4.73254 ; perimeter
G1 X66.071 Y61.268 E4.76062 ; perimeter
G1 X65.921 Y60.913 E4.78882 ; perimeter
G1 X65.821 Y60.609 E4.81225 ; perimeter
G1 X65.533 Y59.976 E4.86321 ; perimeter
G1 X65.388 Y59.551 E4.89613 ; perimeter
G1 X65.347 Y59.331 E4.91247 ; perimeter
G1 X65.361 Y59.120 E4.92800 ; perimeter
G1 X65.657 Y58.084 E5.00693 ; perimeter
G1 X65.809 Y57.352 E5.06173 ; perimeter
G1 X65.952 Y56.956 E5.09252 ; perimeter
G1 X65.567 Y56.795 F7800.000 ; move to first perimeter point
G1 X65.662 Y56.318 F600.000 E5.12820 ; perimeter
G1 X65.837 Y55.984 E5.15582 ; perimeter
G1 X65.936 Y55.906 E5.16507 ; perimeter
G1 X66.016 Y55.887 E5.17110 ; perimeter
G1 X66.440 Y55.994 E5.20314 ; perimeter
G1 X66.638 Y56.070 E5.21862 ; perimeter
G1 X67.486 Y56.539 E5.28964 ; perimeter
G1 X67.755 Y56.643 E5.31076 ; perimeter
G1 X67.908 Y56.659 E5.32206 ; perimeter
G1 X68.191 Y56.633 E5.34283 ; perimeter
G1 X68.582 Y56.484 E5.37350 ; perimeter
G1 X69.018 Y56.392 E5.40613 ; perimeter
G1 X69.232 Y56.550 E5.42559 ; perimeter
G1 X69.837 Y56.836 E5.47463 ; perimeter
G1 X70.045 Y56.884 E5.49029 ; perimeter
G1 X70.359 Y56.876 E5.51331 ; perimeter
G1 X70.569 Y56.818 E5.52923 ; perimeter
G1 X70.987 Y56.622 E5.56308 ; perimeter
G1 X71.410 Y56.485 E5.59567 ; perimeter
G1 X71.836 Y56.399 E5.62750 ; perimeter
G1 X72.155 Y56.270 E5.65273 ; perimeter
G1 X72.335 Y56.116 E5.67005 ; perimeter
G1 X72.587 Y55.705 E5.70537 ; perimeter
G1 X72.661 Y55.605 E5.71447 ; perimeter
G1 X72.796 Y55.478 E5.72812 ; perimeter
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G1 X72.879 Y55.440 E5.73474 ; perimeter
G1 X72.935 Y55.437 E5.73885 ; perimeter
G1 X73.036 Y55.478 E5.74688 ; perimeter
G1 X73.100 Y55.549 E5.75386 ; perimeter
G1 X73.124 Y55.627 E5.75985 ; perimeter
G1 X73.110 Y56.038 E5.78994 ; perimeter
G1 X73.039 Y56.299 E5.80980 ; perimeter
G1 X72.904 Y56.643 E5.83689 ; perimeter
G1 X72.928 Y56.685 E5.84043 ; perimeter
G1 X72.887 Y56.842 E5.85232 ; perimeter
G1 X72.885 Y57.196 E5.87825 ; perimeter
G1 X72.931 Y57.438 E5.89632 ; perimeter
G1 X73.044 Y57.827 E5.92600 ; perimeter
G1 X73.002 Y58.214 E5.95450 ; perimeter
G1 X72.974 Y58.951 E6.00853 ; perimeter
G1 X72.915 Y59.319 E6.03584 ; perimeter
G1 X72.922 Y59.668 E6.06142 ; perimeter
G1 X72.832 Y60.128 E6.09576 ; perimeter
G1 X72.755 Y60.338 E6.11212 ; perimeter
G1 X72.679 Y60.761 E6.14357 ; perimeter
G1 X72.650 Y60.994 E6.16081 ; perimeter
G1 X72.684 Y61.613 E6.20623 ; perimeter
G1 X72.667 Y61.782 E6.21868 ; perimeter
G1 X72.525 Y62.274 E6.25618 ; perimeter
G1 X72.494 Y62.470 E6.27069 ; perimeter
G1 X72.560 Y62.590 E6.28073 ; perimeter
G1 X72.600 Y62.723 E6.29092 ; perimeter
G1 X72.765 Y62.779 E6.30368 ; perimeter
G1 X72.584 Y63.257 E6.34114 ; perimeter
G1 X72.266 Y63.696 E6.38081 ; perimeter
G1 X72.112 Y63.556 E6.39600 ; perimeter
G1 X71.964 Y63.469 E6.40863 ; perimeter
G1 X71.864 Y63.450 E6.41603 ; perimeter
G1 X71.652 Y63.457 E6.43161 ; perimeter
G1 X71.418 Y63.530 E6.44956 ; perimeter
G1 X71.051 Y63.751 E6.48094 ; perimeter
G1 X70.537 Y63.993 E6.52259 ; perimeter
G1 X70.438 Y64.069 E6.53169 ; perimeter
G1 X70.344 Y64.233 E6.54556 ; perimeter
G1 X70.385 Y64.417 E6.55940 ; perimeter
G1 X70.614 Y64.737 E6.58819 ; perimeter
G1 X70.659 Y64.918 E6.60184 ; perimeter
G1 X70.645 Y65.009 E6.60860 ; perimeter
G1 X70.596 Y65.169 E6.62089 ; perimeter
G1 X70.480 Y65.389 E6.63907 ; perimeter
G1 X70.219 Y65.657 E6.66649 ; perimeter
G1 X70.054 Y65.785 E6.68180 ; perimeter
G1 X70.005 Y65.807 E6.68572 ; perimeter
G1 X69.663 Y65.784 E6.71081 ; perimeter
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G1 X68.994 Y65.890 E6.76045 ; perimeter
G1 X68.530 Y65.907 E6.79448 ; perimeter
G1 X68.232 Y65.962 E6.81665 ; perimeter
G1 X68.012 Y65.937 E6.83289 ; perimeter
G1 X67.729 Y65.726 E6.85875 ; perimeter
G1 X67.534 Y65.478 E6.88188 ; perimeter
G1 X67.405 Y65.354 E6.89501 ; perimeter
G1 X66.846 Y64.955 E6.94530 ; perimeter
G1 X66.658 Y64.724 E6.96710 ; perimeter
G1 X66.601 Y64.591 E6.97772 ; perimeter
G1 X66.565 Y64.403 E6.99170 ; perimeter
G1 X66.579 Y64.080 E7.01541 ; perimeter
G1 X66.650 Y63.876 E7.03125 ; perimeter
G1 X66.891 Y63.693 E7.05346 ; perimeter
G1 X67.000 Y63.587 E7.06457 ; perimeter
G1 X67.055 Y63.440 E7.07608 ; perimeter
G1 X67.066 Y63.352 E7.08252 ; perimeter
G1 X67.030 Y63.195 E7.09433 ; perimeter
G1 X66.883 Y62.927 E7.11670 ; perimeter
G1 X66.745 Y62.775 E7.13178 ; perimeter
G1 X66.554 Y62.624 E7.14962 ; perimeter
G1 X66.453 Y62.467 E7.16330 ; perimeter
G1 X66.248 Y62.275 E7.18387 ; perimeter
G1 X66.082 Y62.064 E7.20352 ; perimeter
G1 X65.929 Y61.790 E7.22652 ; perimeter
G1 X65.722 Y61.497 E7.25278 ; perimeter
G1 X65.532 Y61.061 E7.28766 ; perimeter
G1 X65.433 Y60.760 E7.31089 ; perimeter
G1 X65.144 Y60.123 E7.36215 ; perimeter
G1 X64.991 Y59.674 E7.39684 ; perimeter
G1 X64.949 Y59.491 E7.41059 ; perimeter
G1 X64.929 Y59.223 E7.43030 ; perimeter
G1 X64.953 Y59.031 E7.44446 ; perimeter
G1 X65.253 Y57.985 E7.52417 ; perimeter
G1 X65.409 Y57.235 E7.58033 ; perimeter
G1 X65.548 Y56.854 E7.60998 ; perimeter
G1 X65.966 Y56.681 F7800.000 ; move inwards before travel
G1 F1800.000 E6.60998 ; retract
G92 E0 ; reset extrusion distance
G1 X73.250 Y49.892 F7800.000 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X72.970 Y49.517 F600.000 E1.03429 ; perimeter
G1 X72.883 Y49.158 E1.06138 ; perimeter
G1 X72.846 Y48.854 E1.08375 ; perimeter
G1 X73.230 Y48.564 E1.11897 ; perimeter
G1 X73.385 Y48.548 E1.13042 ; perimeter
G1 X73.646 Y48.571 E1.14965 ; perimeter
G1 X73.754 Y48.897 E1.17485 ; perimeter
G1 X73.771 Y49.226 E1.19893 ; perimeter
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G1 X73.661 Y49.503 E1.22079 ; perimeter
G1 X73.564 Y49.615 E1.23165 ; perimeter
G1 X73.298 Y49.851 E1.25772 ; perimeter
G1 X73.131 Y50.228 F7800.000 ; move to first perimeter point
G1 X72.947 Y50.130 F600.000 E1.27295 ; perimeter
G1 X72.851 Y50.050 E1.28210 ; perimeter
G1 X72.661 Y49.817 E1.30414 ; perimeter
G1 X72.596 Y49.700 E1.31398 ; perimeter
G1 X72.512 Y49.427 E1.33487 ; perimeter
G1 X72.467 Y49.181 E1.35322 ; perimeter
G1 X72.439 Y48.946 E1.37059 ; perimeter
G1 X72.456 Y48.746 E1.38524 ; perimeter
G1 X72.523 Y48.616 E1.39597 ; perimeter
G1 X72.614 Y48.509 E1.40629 ; perimeter
G1 X73.058 Y48.179 E1.44679 ; perimeter
G1 X73.400 Y48.129 E1.47214 ; perimeter
G1 X73.817 Y48.186 E1.50296 ; perimeter
G1 X73.906 Y48.240 E1.51058 ; perimeter
G1 X73.997 Y48.345 E1.52078 ; perimeter
G1 X74.163 Y48.819 E1.55755 ; perimeter
G1 X74.193 Y49.183 E1.58428 ; perimeter
G1 X74.180 Y49.312 E1.59383 ; perimeter
G1 X74.132 Y49.475 E1.60624 ; perimeter
G1 X74.007 Y49.737 E1.62751 ; perimeter
G1 X73.906 Y49.862 E1.63931 ; perimeter
G1 X73.622 Y50.120 E1.66743 ; perimeter
G1 X73.438 Y50.369 E1.69006 ; perimeter
G1 X73.185 Y50.258 E1.71029 ; perimeter
G1 X73.120 Y50.020 F7800.000 ; move inwards before travel
G1 F1800.000 E0.71029 ; retract
G92 E0 ; reset extrusion distance
G1 X67.978 Y45.796 F7800.000 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X67.712 Y45.893 F600.000 E1.02073 ; perimeter
G1 X67.573 Y45.909 E1.03099 ; perimeter
G1 X67.272 Y45.800 E1.05442 ; perimeter
G1 X67.155 Y45.693 E1.06602 ; perimeter
G1 X67.067 Y45.487 E1.08245 ; perimeter
G1 X67.027 Y45.340 E1.09363 ; perimeter
G1 X67.113 Y45.035 E1.11680 ; perimeter
G1 X67.277 Y44.780 E1.13903 ; perimeter
G1 X67.580 Y44.654 E1.16308 ; perimeter
G1 X67.686 Y44.661 E1.17086 ; perimeter
G1 X67.959 Y44.762 E1.19222 ; perimeter
G1 X68.025 Y44.884 E1.20233 ; perimeter
G1 X68.061 Y45.097 E1.21815 ; perimeter
G1 X68.159 Y45.414 E1.24245 ; perimeter
G1 X68.004 Y45.740 E1.26887 ; perimeter
G1 X68.375 Y45.929 F7800.000 ; move to first perimeter point
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G1 X68.257 Y46.115 F600.000 E1.28495 ; perimeter
G1 X68.109 Y46.191 E1.29717 ; perimeter
G1 X67.823 Y46.295 E1.31944 ; perimeter
G1 X67.661 Y46.326 E1.33151 ; perimeter
G1 X67.545 Y46.324 E1.34004 ; perimeter
G1 X67.332 Y46.275 E1.35606 ; perimeter
G1 X67.077 Y46.167 E1.37633 ; perimeter
G1 X66.913 Y46.049 E1.39112 ; perimeter
G1 X66.761 Y45.844 E1.40982 ; perimeter
G1 X66.673 Y45.621 E1.42737 ; perimeter
G1 X66.610 Y45.342 E1.44838 ; perimeter
G1 X66.726 Y44.878 E1.48338 ; perimeter
G1 X66.806 Y44.716 E1.49664 ; perimeter
G1 X67.016 Y44.440 E1.52202 ; perimeter
G1 X67.404 Y44.269 E1.55307 ; perimeter
G1 X67.519 Y44.239 E1.56175 ; perimeter
G1 X67.655 Y44.237 E1.57171 ; perimeter
G1 X67.941 Y44.301 E1.59320 ; perimeter
G1 X68.216 Y44.431 E1.61549 ; perimeter
G1 X68.263 Y44.474 E1.62015 ; perimeter
G1 X68.416 Y44.740 E1.64263 ; perimeter
G1 X68.529 Y45.212 E1.67816 ; perimeter
G1 X68.666 Y45.395 E1.69494 ; perimeter
G1 X68.518 Y45.624 E1.71497 ; perimeter
G1 X68.401 Y45.873 E1.73507 ; perimeter
G1 X68.155 Y45.929 F7800.000 ; move inwards before travel
G1 F1800.000 E0.73507 ; retract
G92 E0 ; reset extrusion distance
G1 X66.702 Y57.396 F7800.000 ; move to first fill point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X71.403 Y62.097 F600.000 E1.48706 ; fill
G1 X71.133 Y62.420 F7800.000 ; move to first fill point
G1 X66.461 Y57.748 F600.000 E1.97116 ; fill
G1 X66.357 Y58.237 F7800.000 ; move to first fill point
G1 X70.739 Y62.619 F600.000 E2.42519 ; fill
G1 X70.355 Y62.827 F7800.000 ; move to first fill point
G1 X66.226 Y58.699 F600.000 E2.85290 ; fill
G1 X66.095 Y59.160 F7800.000 ; move to first fill point
G1 X69.951 Y63.016 F600.000 E3.25238 ; fill
G1 X69.615 Y63.274 F7800.000 ; move to first fill point
G1 X66.321 Y59.980 F600.000 E3.59367 ; fill
G1 X66.779 Y61.030 F7800.000 ; move to first fill point
G1 X69.382 Y63.633 F600.000 E3.86337 ; fill
G1 X69.166 Y64.010 F7800.000 ; move to first fill point
G1 X68.146 Y62.990 F600.000 E3.96904 ; fill
G1 X68.175 Y63.612 F7800.000 ; move to first fill point
G1 X69.242 Y64.679 F600.000 E4.07961 ; fill
G1 X68.739 Y64.769 F7800.000 ; move to first fill point
G1 X68.031 Y64.061 F600.000 E4.15292 ; fill
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G1 X71.531 Y61.632 F7800.000 ; move to first fill point
G1 X67.669 Y57.770 F600.000 E4.55301 ; fill
G1 X68.258 Y57.766 F7800.000 ; move to first fill point
G1 X71.517 Y61.025 F600.000 E4.89071 ; fill
G1 X71.577 Y60.492 F7800.000 ; move to first fill point
G1 X68.726 Y57.641 F600.000 E5.18607 ; fill
G1 X69.627 Y57.950 F7800.000 ; move to first fill point
G1 X71.675 Y59.997 F600.000 E5.39819 ; fill
G1 X71.782 Y59.512 F7800.000 ; move to first fill point
G1 X70.285 Y58.015 F600.000 E5.55329 ; fill
G1 X70.794 Y57.931 F7800.000 ; move to first fill point
G1 X71.824 Y58.961 F600.000 E5.66002 ; fill
G1 X71.862 Y58.405 F7800.000 ; move to first fill point
G1 X71.220 Y57.764 F600.000 E5.72650 ; fill
G1 X71.650 Y57.600 F7800.000 ; move to first fill point
G1 X71.899 Y57.850 F600.000 E5.75231 ; fill
G1 F1800.000 E4.75231 ; retract
G92 E0 ; reset extrusion distance
G1 X73.339 Y49.211 F7800.000 ; move to first fill point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X73.314 Y49.186 F600.000 E1.00257 ; fill
G1 F1800.000 E0.00257 ; retract
G92 E0 ; reset extrusion distance
G1 Z3.150 F7800.000 ; move to next layer (7)
G1 X72.000 Y57.166 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X72.191 Y57.454 F600.000 E1.02529 ; perimeter
G1 X72.288 Y57.692 E1.04419 ; perimeter
G1 X72.346 Y57.936 E1.06252 ; perimeter
G1 X72.343 Y58.591 E1.11048 ; perimeter
G1 X72.272 Y58.928 E1.13571 ; perimeter
G1 X72.225 Y59.278 E1.16157 ; perimeter
G1 X72.238 Y59.524 E1.17967 ; perimeter
G1 X72.226 Y59.932 E1.20953 ; perimeter
G1 X72.268 Y60.443 E1.24707 ; perimeter
G1 X72.181 Y60.913 E1.28215 ; perimeter
G1 X71.723 Y62.110 E1.37602 ; perimeter
G1 X71.569 Y62.379 E1.39876 ; perimeter
G1 X71.449 Y62.517 E1.41214 ; perimeter
G1 X71.325 Y62.573 E1.42207 ; perimeter
G1 X70.685 Y62.981 E1.47771 ; perimeter
G1 X70.149 Y63.227 E1.52089 ; perimeter
G1 X69.991 Y63.277 E1.53303 ; perimeter
G1 X69.115 Y63.847 E1.60961 ; perimeter
G1 X69.598 Y65.149 E1.71130 ; perimeter
G1 X68.321 Y65.244 E1.80508 ; perimeter
G1 X68.046 Y64.978 E1.83313 ; perimeter
G1 X67.414 Y64.548 E1.88913 ; perimeter
G1 X67.732 Y64.132 E1.92751 ; perimeter
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G1 X67.847 Y63.831 E1.95108 ; perimeter
G1 X67.890 Y63.533 E1.97317 ; perimeter
G1 X67.875 Y63.234 E1.99509 ; perimeter
G1 X67.730 Y62.874 E2.02357 ; perimeter
G1 X67.632 Y62.718 E2.03699 ; perimeter
G1 X66.722 Y61.699 E2.13711 ; perimeter
G1 X66.597 Y61.540 E2.15192 ; perimeter
G1 X66.410 Y61.229 E2.17852 ; perimeter
G1 X66.252 Y60.928 E2.20343 ; perimeter
G1 X66.147 Y60.612 E2.22780 ; perimeter
G1 X65.936 Y60.093 E2.26885 ; perimeter
G1 X65.782 Y59.628 E2.30474 ; perimeter
G1 X65.499 Y58.932 E2.35977 ; perimeter
G1 X65.641 Y58.521 E2.39161 ; perimeter
G1 X65.771 Y58.039 E2.42816 ; perimeter
G1 X65.880 Y57.491 E2.46912 ; perimeter
G1 X65.976 Y57.155 E2.49470 ; perimeter
G1 X66.096 Y56.964 E2.51119 ; perimeter
G1 X66.271 Y56.755 E2.53116 ; perimeter
G1 X66.442 Y56.767 E2.54377 ; perimeter
G1 X66.594 Y56.873 E2.55731 ; perimeter
G1 X67.429 Y57.351 E2.62785 ; perimeter
G1 X67.651 Y57.420 E2.64490 ; perimeter
G1 X67.807 Y57.457 E2.65661 ; perimeter
G1 X68.356 Y57.487 E2.69687 ; perimeter
G1 X68.696 Y57.333 E2.72427 ; perimeter
G1 X68.986 Y57.169 E2.74864 ; perimeter
G1 X69.251 Y57.349 E2.77207 ; perimeter
G1 X69.587 Y57.528 E2.79999 ; perimeter
G1 X69.907 Y57.629 E2.82459 ; perimeter
G1 X70.222 Y57.675 E2.84791 ; perimeter
G1 X70.594 Y57.640 E2.87527 ; perimeter
G1 X70.910 Y57.519 E2.90007 ; perimeter
G1 X71.371 Y57.290 E2.93780 ; perimeter
G1 X71.742 Y57.184 E2.96599 ; perimeter
G1 X71.938 Y57.170 E2.98039 ; perimeter
G1 X71.888 Y56.757 F7800.000 ; move to first perimeter point
G1 X72.141 Y56.697 F600.000 E2.99948 ; perimeter
G1 X72.224 Y56.825 E3.01063 ; perimeter
G1 X72.349 Y56.939 E3.02300 ; perimeter
G1 X72.566 Y57.272 E3.05209 ; perimeter
G1 X72.688 Y57.568 E3.07559 ; perimeter
G1 X72.764 Y57.976 E3.10601 ; perimeter
G1 X72.757 Y58.648 E3.15519 ; perimeter
G1 X72.681 Y59.002 E3.18175 ; perimeter
G1 X72.642 Y59.296 E3.20342 ; perimeter
G1 X72.655 Y59.530 E3.22064 ; perimeter
G1 X72.643 Y59.938 E3.25049 ; perimeter
G1 X72.685 Y60.437 E3.28720 ; perimeter
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G1 X72.676 Y60.571 E3.29704 ; perimeter
G1 X72.583 Y61.028 E3.33124 ; perimeter
G1 X72.104 Y62.277 E3.42924 ; perimeter
G1 X71.917 Y62.608 E3.45710 ; perimeter
G1 X71.695 Y62.870 E3.48222 ; perimeter
G1 X71.524 Y62.939 E3.49577 ; perimeter
G1 X70.887 Y63.346 E3.55112 ; perimeter
G1 X70.384 Y63.579 E3.59169 ; perimeter
G1 X70.170 Y63.657 E3.60842 ; perimeter
G1 X69.620 Y64.014 E3.65644 ; perimeter
G1 X69.897 Y64.759 E3.71461 ; perimeter
G1 X70.373 Y65.066 E3.75615 ; perimeter
G1 X70.229 Y65.315 E3.77726 ; perimeter
G1 X70.044 Y65.549 E3.79911 ; perimeter
G1 X68.642 Y65.626 E3.90196 ; perimeter
G1 X68.201 Y65.686 E3.93454 ; perimeter
G1 X68.070 Y65.591 E3.94638 ; perimeter
G1 X67.781 Y65.299 E3.97653 ; perimeter
G1 X67.570 Y65.145 E3.99564 ; perimeter
G1 X67.066 Y64.834 E4.03902 ; perimeter
G1 X66.909 Y64.684 E4.05492 ; perimeter
G1 X66.819 Y64.540 E4.06736 ; perimeter
G1 X66.895 Y64.374 E4.08071 ; perimeter
G1 X67.192 Y64.156 E4.10774 ; perimeter
G1 X67.365 Y63.929 E4.12857 ; perimeter
G1 X67.442 Y63.726 E4.14448 ; perimeter
G1 X67.473 Y63.514 E4.16023 ; perimeter
G1 X67.463 Y63.326 E4.17398 ; perimeter
G1 X67.357 Y63.062 E4.19483 ; perimeter
G1 X67.293 Y62.960 E4.20369 ; perimeter
G1 X66.398 Y61.961 E4.30190 ; perimeter
G1 X66.254 Y61.775 E4.31917 ; perimeter
G1 X66.052 Y61.441 E4.34774 ; perimeter
G1 X65.872 Y61.099 E4.37606 ; perimeter
G1 X65.758 Y60.759 E4.40231 ; perimeter
G1 X65.542 Y60.228 E4.44433 ; perimeter
G1 X65.393 Y59.774 E4.47936 ; perimeter
G1 X65.093 Y59.015 E4.53912 ; perimeter
G1 X65.113 Y58.781 E4.55633 ; perimeter
G1 X65.242 Y58.403 E4.58557 ; perimeter
G1 X65.365 Y57.946 E4.62025 ; perimeter
G1 X65.475 Y57.395 E4.66147 ; perimeter
G1 X65.593 Y56.990 E4.69235 ; perimeter
G1 X65.762 Y56.716 E4.71593 ; perimeter
G1 X66.039 Y56.410 E4.74615 ; perimeter
G1 X66.290 Y56.340 E4.76526 ; perimeter
G1 X66.493 Y56.325 E4.78017 ; perimeter
G1 X67.596 Y56.968 E4.87369 ; perimeter
G1 X67.757 Y57.018 E4.88608 ; perimeter

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G1 X67.873 Y57.045 E4.89479 ; perimeter
G1 X68.282 Y57.064 E4.92477 ; perimeter
G1 X68.747 Y56.831 E4.96293 ; perimeter
G1 X69.001 Y56.643 E4.98608 ; perimeter
G1 X69.260 Y56.851 E5.01041 ; perimeter
G1 X69.605 Y57.074 E5.04053 ; perimeter
G1 X69.743 Y57.141 E5.05173 ; perimeter
G1 X70.001 Y57.222 E5.07153 ; perimeter
G1 X70.236 Y57.257 E5.08898 ; perimeter
G1 X70.500 Y57.232 E5.10836 ; perimeter
G1 X70.732 Y57.144 E5.12660 ; perimeter
G1 X71.217 Y56.903 E5.16624 ; perimeter
G1 X71.678 Y56.772 E5.20139 ; perimeter
G1 X71.825 Y56.762 E5.21220 ; perimeter
G1 X71.825 Y56.345 F7800.000 ; move to first perimeter point
G1 X72.079 Y56.290 F600.000 E5.23124 ; perimeter
G1 X72.197 Y56.300 E5.23992 ; perimeter
G1 X72.316 Y56.337 E5.24907 ; perimeter
G1 X72.492 Y56.474 E5.26536 ; perimeter
G1 X72.544 Y56.554 E5.27240 ; perimeter
G1 X72.681 Y56.682 E5.28611 ; perimeter
G1 X72.941 Y57.090 E5.32152 ; perimeter
G1 X73.085 Y57.436 E5.34903 ; perimeter
G1 X73.173 Y57.839 E5.37924 ; perimeter
G1 X73.187 Y58.282 E5.41166 ; perimeter
G1 X73.172 Y58.671 E5.44021 ; perimeter
G1 X73.059 Y59.314 E5.48801 ; perimeter
G1 X73.074 Y59.800 E5.52369 ; perimeter
G1 X73.060 Y59.943 E5.53421 ; perimeter
G1 X73.102 Y60.431 E5.57008 ; perimeter
G1 X73.088 Y60.631 E5.58477 ; perimeter
G1 X72.983 Y61.147 E5.62335 ; perimeter
G1 X72.810 Y61.621 E5.66033 ; perimeter
G1 X72.486 Y62.445 E5.72516 ; perimeter
G1 X72.408 Y62.592 E5.73736 ; perimeter
G1 X72.225 Y62.893 E5.76316 ; perimeter
G1 X71.983 Y63.170 E5.79016 ; perimeter
G1 X71.915 Y63.225 E5.79652 ; perimeter
G1 X71.722 Y63.306 E5.81184 ; perimeter
G1 X71.089 Y63.710 E5.86690 ; perimeter
G1 X70.348 Y64.036 E5.92617 ; perimeter
G1 X70.126 Y64.181 E5.94562 ; perimeter
G1 X70.238 Y64.484 E5.96930 ; perimeter
G1 X70.610 Y64.714 E6.00129 ; perimeter
G1 X70.662 Y64.767 E6.00675 ; perimeter
G1 X70.731 Y65.047 E6.02785 ; perimeter
G1 X70.720 Y65.225 E6.04093 ; perimeter
G1 X70.663 Y65.393 E6.05396 ; perimeter
G1 X70.586 Y65.530 E6.06546 ; perimeter
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G1 X70.362 Y65.816 E6.09205 ; perimeter
G1 X70.200 Y65.937 E6.10690 ; perimeter
G1 X70.122 Y65.964 E6.11294 ; perimeter
G1 X68.686 Y66.040 E6.21825 ; perimeter
G1 X68.267 Y66.099 E6.24926 ; perimeter
G1 X68.081 Y66.104 E6.26289 ; perimeter
G1 X67.789 Y65.900 E6.28898 ; perimeter
G1 X67.515 Y65.620 E6.31769 ; perimeter
G1 X66.810 Y65.162 E6.37927 ; perimeter
G1 X66.637 Y65.005 E6.39638 ; perimeter
G1 X66.490 Y64.802 E6.41474 ; perimeter
G1 X66.425 Y64.591 E6.43092 ; perimeter
G1 X66.437 Y64.396 E6.44526 ; perimeter
G1 X66.469 Y64.306 E6.45221 ; perimeter
G1 X66.526 Y64.180 E6.46235 ; perimeter
G1 X66.606 Y64.080 E6.47175 ; perimeter
G1 X66.891 Y63.866 E6.49788 ; perimeter
G1 X66.997 Y63.726 E6.51071 ; perimeter
G1 X67.037 Y63.621 E6.51895 ; perimeter
G1 X67.052 Y63.418 E6.53388 ; perimeter
G1 X66.953 Y63.201 E6.55134 ; perimeter
G1 X66.075 Y62.222 E6.64764 ; perimeter
G1 X65.910 Y62.010 E6.66737 ; perimeter
G1 X65.695 Y61.657 E6.69768 ; perimeter
G1 X65.484 Y61.249 E6.73128 ; perimeter
G1 X65.369 Y60.907 E6.75777 ; perimeter
G1 X65.147 Y60.363 E6.80075 ; perimeter
G1 X65.004 Y59.920 E6.83491 ; perimeter
G1 X64.725 Y59.235 E6.88906 ; perimeter
G1 X64.674 Y59.019 E6.90528 ; perimeter
G1 X64.701 Y58.705 E6.92843 ; perimeter
G1 X64.843 Y58.286 E6.96080 ; perimeter
G1 X64.960 Y57.853 E6.99362 ; perimeter
G1 X65.071 Y57.295 E7.03537 ; perimeter
G1 X65.212 Y56.821 E7.07156 ; perimeter
G1 X65.427 Y56.468 E7.10181 ; perimeter
G1 X65.775 Y56.086 E7.13969 ; perimeter
G1 X65.898 Y56.018 E7.15000 ; perimeter
G1 X66.090 Y55.954 E7.16483 ; perimeter
G1 X66.263 Y55.922 E7.17770 ; perimeter
G1 X66.551 Y55.917 E7.19883 ; perimeter
G1 X66.695 Y55.962 E7.20987 ; perimeter
G1 X67.762 Y56.585 E7.30042 ; perimeter
G1 X67.939 Y56.634 E7.31384 ; perimeter
G1 X68.208 Y56.642 E7.33355 ; perimeter
G1 X68.522 Y56.480 E7.35943 ; perimeter
G1 X68.751 Y56.311 E7.38030 ; perimeter
G1 X68.994 Y56.233 E7.39895 ; perimeter
G1 X69.091 Y56.224 E7.40610 ; perimeter
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G1 X69.232 Y56.296 E7.41767 ; perimeter
G1 X69.507 Y56.515 E7.44349 ; perimeter
G1 X69.801 Y56.707 E7.46920 ; perimeter
G1 X70.094 Y56.816 E7.49206 ; perimeter
G1 X70.250 Y56.839 E7.50363 ; perimeter
G1 X70.405 Y56.825 E7.51503 ; perimeter
G1 X70.514 Y56.786 E7.52355 ; perimeter
G1 X71.062 Y56.516 E7.56828 ; perimeter
G1 X71.618 Y56.359 E7.61060 ; perimeter
G1 X71.763 Y56.349 E7.62125 ; perimeter
G1 X71.990 Y56.546 F7800.000 ; move inwards before travel
G1 F1800.000 E6.62125 ; retract
G92 E0 ; reset extrusion distance
G1 X73.305 Y49.820 F7800.000 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X73.154 Y49.767 F600.000 E1.01172 ; perimeter
G1 X73.056 Y49.624 E1.02446 ; perimeter
G1 X72.972 Y49.393 E1.04244 ; perimeter
G1 X72.906 Y48.881 E1.08026 ; perimeter
G1 X73.320 Y48.553 E1.11895 ; perimeter
G1 X73.551 Y48.630 E1.13675 ; perimeter
G1 X73.663 Y48.852 E1.15495 ; perimeter
G1 X73.755 Y49.182 E1.18008 ; perimeter
G1 X73.745 Y49.307 E1.18926 ; perimeter
G1 X73.633 Y49.571 E1.21025 ; perimeter
G1 X73.563 Y49.666 E1.21890 ; perimeter
G1 X73.360 Y49.790 E1.23636 ; perimeter
G1 X73.505 Y50.185 F7800.000 ; move to first perimeter point
G1 X73.391 Y50.241 F600.000 E1.24567 ; perimeter
G1 X73.291 Y50.238 E1.25300 ; perimeter
G1 X73.049 Y50.171 E1.27136 ; perimeter
G1 X72.873 Y50.071 E1.28620 ; perimeter
G1 X72.730 Y49.898 E1.30266 ; perimeter
G1 X72.681 Y49.807 E1.31027 ; perimeter
G1 X72.571 Y49.507 E1.33367 ; perimeter
G1 X72.521 Y49.221 E1.35490 ; perimeter
G1 X72.500 Y48.990 E1.37191 ; perimeter
G1 X72.512 Y48.754 E1.38925 ; perimeter
G1 X72.576 Y48.631 E1.39940 ; perimeter
G1 X73.058 Y48.235 E1.44504 ; perimeter
G1 X73.312 Y48.147 E1.46478 ; perimeter
G1 X73.435 Y48.153 E1.47376 ; perimeter
G1 X73.684 Y48.236 E1.49296 ; perimeter
G1 X73.827 Y48.317 E1.50501 ; perimeter
G1 X73.887 Y48.380 E1.51143 ; perimeter
G1 X74.048 Y48.691 E1.53704 ; perimeter
G1 X74.166 Y49.105 E1.56863 ; perimeter
G1 X74.152 Y49.403 E1.59045 ; perimeter
G1 X74.092 Y49.586 E1.60460 ; perimeter
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G1 X74.001 Y49.766 E1.61935 ; perimeter
G1 X73.811 Y50.001 E1.64145 ; perimeter
G1 X73.559 Y50.155 E1.66307 ; perimeter
G1 X73.397 Y50.117 F7800.000 ; move inwards before travel
G1 F1800.000 E0.66307 ; retract
G92 E0 ; reset extrusion distance
G1 X68.101 Y45.748 F7800.000 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X67.929 Y45.892 F600.000 E1.01642 ; perimeter
G1 X67.653 Y46.006 E1.03829 ; perimeter
G1 X67.354 Y45.997 E1.06026 ; perimeter
G1 X67.235 Y45.930 E1.07022 ; perimeter
G1 X67.170 Y45.868 E1.07681 ; perimeter
G1 X67.037 Y45.490 E1.10618 ; perimeter
G1 X67.033 Y45.376 E1.11449 ; perimeter
G1 X67.048 Y45.270 E1.12238 ; perimeter
G1 X67.204 Y44.904 E1.15150 ; perimeter
G1 X67.303 Y44.785 E1.16282 ; perimeter
G1 X67.565 Y44.684 E1.18344 ; perimeter
G1 X67.891 Y44.789 E1.20854 ; perimeter
G1 X67.982 Y44.881 E1.21800 ; perimeter
G1 X68.016 Y45.082 E1.23292 ; perimeter
G1 X68.085 Y45.310 E1.25036 ; perimeter
G1 X68.146 Y45.454 E1.26181 ; perimeter
G1 X68.254 Y45.566 E1.27323 ; perimeter
G1 X68.141 Y45.700 E1.28608 ; perimeter
G1 X68.481 Y45.942 F7800.000 ; move to first perimeter point
G1 X68.296 Y46.140 F600.000 E1.30594 ; perimeter
G1 X68.144 Y46.249 E1.31957 ; perimeter
G1 X67.765 Y46.407 E1.34970 ; perimeter
G1 X67.546 Y46.431 E1.36583 ; perimeter
G1 X67.323 Y46.414 E1.38226 ; perimeter
G1 X67.177 Y46.374 E1.39333 ; perimeter
G1 X66.998 Y46.272 E1.40842 ; perimeter
G1 X66.848 Y46.133 E1.42340 ; perimeter
G1 X66.798 Y46.054 E1.43028 ; perimeter
G1 X66.675 Y45.732 E1.45547 ; perimeter
G1 X66.611 Y45.486 E1.47412 ; perimeter
G1 X66.641 Y45.177 E1.49687 ; perimeter
G1 X66.853 Y44.675 E1.53675 ; perimeter
G1 X67.060 Y44.439 E1.55977 ; perimeter
G1 X67.522 Y44.265 E1.59591 ; perimeter
G1 X67.695 Y44.287 E1.60869 ; perimeter
G1 X68.134 Y44.438 E1.64269 ; perimeter
G1 X68.293 Y44.606 E1.65967 ; perimeter
G1 X68.373 Y44.725 E1.67013 ; perimeter
G1 X68.433 Y45.039 E1.69353 ; perimeter
G1 X68.499 Y45.221 E1.70774 ; perimeter
G1 X68.719 Y45.452 E1.73106 ; perimeter
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G1 X68.708 Y45.557 E1.73882 ; perimeter
G1 X68.519 Y45.893 E1.76704 ; perimeter
G1 X68.213 Y45.900 F7800.000 ; move inwards before travel
G1 F1800.000 E0.76704 ; retract
G92 E0 ; reset extrusion distance
G1 X66.418 Y57.120 F7800.000 ; move to first fill point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X66.244 Y57.294 F600.000 E1.01808 ; fill
G1 X66.795 Y57.335 F7800.000 ; move to first fill point
G1 X66.075 Y58.055 F600.000 E1.09264 ; fill
G1 X65.833 Y58.890 F7800.000 ; move to first fill point
G1 X67.172 Y57.551 F600.000 E1.23136 ; fill
G1 X67.604 Y57.712 F7800.000 ; move to first fill point
G1 X65.987 Y59.329 F600.000 E1.39890 ; fill
G1 X66.145 Y59.764 F7800.000 ; move to first fill point
G1 X68.132 Y57.777 F600.000 E1.60479 ; fill
G1 X68.956 Y57.546 F7800.000 ; move to first fill point
G1 X66.304 Y60.198 F600.000 E1.87958 ; fill
G1 X66.469 Y60.626 F7800.000 ; move to first fill point
G1 X69.353 Y57.743 F600.000 E2.17834 ; fill
G1 X69.783 Y57.905 F7800.000 ; move to first fill point
G1 X66.650 Y61.038 F600.000 E2.50289 ; fill
G1 X66.875 Y61.406 F7800.000 ; move to first fill point
G1 X70.311 Y57.970 F600.000 E2.85880 ; fill
G1 X71.131 Y57.743 F7800.000 ; move to first fill point
G1 X67.147 Y61.727 F600.000 E3.27156 ; fill
G1 X67.432 Y62.035 F7800.000 ; move to first fill point
G1 X71.909 Y57.558 F600.000 E3.73539 ; fill
G1 X72.048 Y58.011 F7800.000 ; move to first fill point
G1 X67.716 Y62.343 F600.000 E4.18418 ; fill
G1 X67.967 Y62.685 F7800.000 ; move to first fill point
G1 X72.027 Y58.625 F600.000 E4.60479 ; fill
G1 X71.926 Y59.319 F7800.000 ; move to first fill point
G1 X68.146 Y63.100 F600.000 E4.99647 ; fill
G1 X68.176 Y63.662 F7800.000 ; move to first fill point
G1 X71.925 Y59.914 F600.000 E5.38486 ; fill
G1 X71.965 Y60.466 F7800.000 ; move to first fill point
G1 X67.916 Y64.516 F600.000 E5.80439 ; fill
G1 X68.260 Y64.764 F7800.000 ; move to first fill point
G1 X68.897 Y64.127 F600.000 E5.87048 ; fill
G1 X69.058 Y64.559 F7800.000 ; move to first fill point
G1 X68.707 Y64.909 F600.000 E5.90678 ; fill
G1 X70.109 Y62.915 F7800.000 ; move to first fill point
G1 X71.716 Y61.308 F600.000 E6.07325 ; fill
G1 F1800.000 E5.07325 ; retract
G92 E0 ; reset extrusion distance
G1 X73.460 Y49.239 F7800.000 ; move to first fill point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X73.288 Y49.410 F600.000 E1.00931 ; fill
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G1 X73.228 Y49.162 E1.01911 ; fill
G1 X73.402 Y48.988 E1.02853 ; fill
G1 F1800.000 E0.02853 ; retract
G92 E0 ; reset extrusion distance
G1 Z3.550 F7800.000 ; move to next layer (8)
G1 X72.327 Y57.028 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X72.483 Y57.155 F600.000 E1.01475 ; perimeter
G1 X72.552 Y57.283 E1.02541 ; perimeter
G1 X72.620 Y57.460 E1.03929 ; perimeter
G1 X72.682 Y57.780 E1.06321 ; perimeter
G1 X72.683 Y58.079 E1.08512 ; perimeter
G1 X72.574 Y58.703 E1.13147 ; perimeter
G1 X72.503 Y59.450 E1.18643 ; perimeter
G1 X72.554 Y59.846 E1.21570 ; perimeter
G1 X72.634 Y60.129 E1.23724 ; perimeter
G1 X72.367 Y60.643 E1.27966 ; perimeter
G1 X71.821 Y61.985 E1.38580 ; perimeter
G1 X71.562 Y62.358 E1.41913 ; perimeter
G1 X71.365 Y62.558 E1.43965 ; perimeter
G1 X70.799 Y62.909 E1.48845 ; perimeter
G1 X69.951 Y63.321 E1.55747 ; perimeter
G1 X69.590 Y63.539 E1.58840 ; perimeter
G1 X69.211 Y64.458 E1.66123 ; perimeter
G1 X69.788 Y65.308 E1.73645 ; perimeter
G1 X69.146 Y65.323 E1.78347 ; perimeter
G1 X68.287 Y65.400 E1.84662 ; perimeter
G1 X67.931 Y65.095 E1.88096 ; perimeter
G1 X67.211 Y64.653 E1.94284 ; perimeter
G1 X67.514 Y64.214 E1.98197 ; perimeter
G1 X67.625 Y63.989 E2.00029 ; perimeter
G1 X67.693 Y63.784 E2.01617 ; perimeter
G1 X67.729 Y63.512 E2.03627 ; perimeter
G1 X67.727 Y63.324 E2.05002 ; perimeter
G1 X67.669 Y62.985 E2.07522 ; perimeter
G1 X67.477 Y62.654 E2.10324 ; perimeter
G1 X66.587 Y61.707 E2.19842 ; perimeter
G1 X66.269 Y61.288 E2.23697 ; perimeter
G1 X66.103 Y60.932 E2.26572 ; perimeter
G1 X65.851 Y60.282 E2.31678 ; perimeter
G1 X65.656 Y59.543 E2.37278 ; perimeter
G1 X65.466 Y58.986 E2.41590 ; perimeter
G1 X65.418 Y58.893 E2.42360 ; perimeter
G1 X65.314 Y58.474 E2.45517 ; perimeter
G1 X65.479 Y57.988 E2.49279 ; perimeter
G1 X65.598 Y57.326 E2.54207 ; perimeter
G1 X65.748 Y56.799 E2.58223 ; perimeter
G1 X65.952 Y56.453 E2.61169 ; perimeter
G1 X66.226 Y56.475 E2.63181 ; perimeter
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G1 X66.778 Y56.931 E2.68432 ; perimeter
G1 X67.434 Y57.255 E2.73792 ; perimeter
G1 X67.792 Y57.356 E2.76516 ; perimeter
G1 X68.136 Y57.371 E2.79035 ; perimeter
G1 X68.542 Y57.266 E2.82107 ; perimeter
G1 X69.018 Y56.987 E2.86154 ; perimeter
G1 X69.130 Y57.095 E2.87295 ; perimeter
G1 X69.367 Y57.266 E2.89436 ; perimeter
G1 X69.684 Y57.439 E2.92081 ; perimeter
G1 X69.861 Y57.503 E2.93460 ; perimeter
G1 X70.206 Y57.566 E2.96029 ; perimeter
G1 X70.507 Y57.542 E2.98240 ; perimeter
G1 X70.773 Y57.481 E3.00245 ; perimeter
G1 X71.466 Y57.143 E3.05887 ; perimeter
G1 X71.808 Y57.035 E3.08515 ; perimeter
G1 X72.078 Y57.002 E3.10509 ; perimeter
G1 X72.265 Y57.022 E3.11885 ; perimeter
G1 X72.419 Y56.620 F7800.000 ; move to first perimeter point
G1 X72.534 Y56.665 F600.000 E3.12795 ; perimeter
G1 X72.797 Y56.878 E3.15270 ; perimeter
G1 X72.944 Y57.143 E3.17495 ; perimeter
G1 X73.065 Y57.525 E3.20427 ; perimeter
G1 X73.097 Y57.754 E3.22126 ; perimeter
G1 X73.099 Y58.108 E3.24717 ; perimeter
G1 X72.988 Y58.757 E3.29539 ; perimeter
G1 X72.920 Y59.439 E3.34560 ; perimeter
G1 X72.962 Y59.763 E3.36953 ; perimeter
G1 X73.078 Y60.146 E3.39889 ; perimeter
G1 X72.937 Y60.467 E3.42459 ; perimeter
G1 X72.743 Y60.820 E3.45407 ; perimeter
G1 X72.205 Y62.145 E3.55884 ; perimeter
G1 X71.877 Y62.630 E3.60173 ; perimeter
G1 X71.626 Y62.883 E3.62788 ; perimeter
G1 X71.009 Y63.269 E3.68118 ; perimeter
G1 X70.175 Y63.674 E3.74910 ; perimeter
G1 X69.920 Y63.828 E3.77091 ; perimeter
G1 X69.681 Y64.410 E3.81698 ; perimeter
G1 X69.985 Y64.858 E3.85670 ; perimeter
G1 X70.288 Y65.064 E3.88356 ; perimeter
G1 X70.382 Y65.160 E3.89340 ; perimeter
G1 X70.416 Y65.276 E3.90224 ; perimeter
G1 X70.385 Y65.379 E3.91013 ; perimeter
G1 X70.275 Y65.584 E3.92714 ; perimeter
G1 X70.193 Y65.676 E3.93622 ; perimeter
G1 X70.117 Y65.723 E3.94274 ; perimeter
G1 X69.170 Y65.738 E4.01216 ; perimeter
G1 X68.157 Y65.830 E4.08665 ; perimeter
G1 X67.694 Y65.440 E4.13102 ; perimeter
G1 X66.931 Y64.962 E4.19697 ; perimeter
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G1 X66.828 Y64.875 E4.20689 ; perimeter
G1 X66.709 Y64.735 E4.22035 ; perimeter
G1 X66.608 Y64.549 E4.23586 ; perimeter
G1 X66.814 Y64.404 E4.25435 ; perimeter
G1 X67.012 Y64.211 E4.27457 ; perimeter
G1 X67.152 Y64.007 E4.29270 ; perimeter
G1 X67.284 Y63.697 E4.31740 ; perimeter
G1 X67.311 Y63.363 E4.34196 ; perimeter
G1 X67.271 Y63.128 E4.35939 ; perimeter
G1 X67.138 Y62.899 E4.37878 ; perimeter
G1 X66.277 Y61.983 E4.47088 ; perimeter
G1 X65.904 Y61.491 E4.51615 ; perimeter
G1 X65.724 Y61.104 E4.54740 ; perimeter
G1 X65.478 Y60.475 E4.59688 ; perimeter
G1 X65.384 Y60.192 E4.61873 ; perimeter
G1 X65.361 Y60.039 E4.63002 ; perimeter
G1 X65.258 Y59.667 E4.65836 ; perimeter
G1 X65.082 Y59.148 E4.69845 ; perimeter
G1 X65.023 Y59.034 E4.70791 ; perimeter
G1 X64.916 Y58.624 E4.73894 ; perimeter
G1 X64.896 Y58.472 E4.75014 ; perimeter
G1 X64.908 Y58.362 E4.75823 ; perimeter
G1 X65.072 Y57.901 E4.79409 ; perimeter
G1 X65.199 Y57.207 E4.84577 ; perimeter
G1 X65.369 Y56.627 E4.89010 ; perimeter
G1 X65.511 Y56.367 E4.91173 ; perimeter
G1 X65.614 Y56.211 E4.92543 ; perimeter
G1 X65.682 Y56.143 E4.93251 ; perimeter
G1 X65.836 Y56.058 E4.94537 ; perimeter
G1 X66.005 Y56.034 E4.95787 ; perimeter
G1 X66.288 Y56.063 E4.97872 ; perimeter
G1 X66.444 Y56.119 E4.99083 ; perimeter
G1 X67.004 Y56.580 E5.04403 ; perimeter
G1 X67.589 Y56.867 E5.09173 ; perimeter
G1 X67.848 Y56.940 E5.11141 ; perimeter
G1 X68.100 Y56.951 E5.12996 ; perimeter
G1 X68.389 Y56.877 E5.15181 ; perimeter
G1 X68.648 Y56.728 E5.17365 ; perimeter
G1 X68.867 Y56.568 E5.19354 ; perimeter
G1 X69.099 Y56.485 E5.21160 ; perimeter
G1 X69.394 Y56.772 E5.24181 ; perimeter
G1 X69.608 Y56.925 E5.26105 ; perimeter
G1 X69.853 Y57.058 E5.28147 ; perimeter
G1 X69.975 Y57.102 E5.29097 ; perimeter
G1 X70.222 Y57.147 E5.30936 ; perimeter
G1 X70.435 Y57.131 E5.32506 ; perimeter
G1 X70.642 Y57.081 E5.34064 ; perimeter
G1 X71.295 Y56.763 E5.39384 ; perimeter
G1 X71.772 Y56.615 E5.43039 ; perimeter
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G1 X72.093 Y56.586 E5.45406 ; perimeter
G1 X72.357 Y56.613 E5.47345 ; perimeter
G1 X72.471 Y56.207 F7800.000 ; move to first perimeter point
G1 X72.649 Y56.250 F600.000 E5.48689 ; perimeter
G1 X72.760 Y56.316 E5.49631 ; perimeter
G1 X72.934 Y56.442 E5.51202 ; perimeter
G1 X73.121 Y56.615 E5.53072 ; perimeter
G1 X73.269 Y56.857 E5.55152 ; perimeter
G1 X73.413 Y57.205 E5.57907 ; perimeter
G1 X73.472 Y57.440 E5.59686 ; perimeter
G1 X73.513 Y57.728 E5.61817 ; perimeter
G1 X73.515 Y58.137 E5.64810 ; perimeter
G1 X73.401 Y58.811 E5.69818 ; perimeter
G1 X73.337 Y59.428 E5.74365 ; perimeter
G1 X73.399 Y59.798 E5.77109 ; perimeter
G1 X73.533 Y60.109 E5.79589 ; perimeter
G1 X73.492 Y60.244 E5.80624 ; perimeter
G1 X73.312 Y60.648 E5.83863 ; perimeter
G1 X73.120 Y60.997 E5.86782 ; perimeter
G1 X72.588 Y62.308 E5.97148 ; perimeter
G1 X72.524 Y62.431 E5.98161 ; perimeter
G1 X72.193 Y62.901 E6.02370 ; perimeter
G1 X71.893 Y63.204 E6.05499 ; perimeter
G1 X71.218 Y63.628 E6.11334 ; perimeter
G1 X70.688 Y63.878 E6.15629 ; perimeter
G1 X70.250 Y64.117 E6.19283 ; perimeter
G1 X70.150 Y64.361 E6.21214 ; perimeter
G1 X70.290 Y64.567 E6.23041 ; perimeter
G1 X70.538 Y64.731 E6.25216 ; perimeter
G1 X70.701 Y64.893 E6.26900 ; perimeter
G1 X70.758 Y64.991 E6.27730 ; perimeter
G1 X70.823 Y65.191 E6.29271 ; perimeter
G1 X70.823 Y65.369 E6.30576 ; perimeter
G1 X70.725 Y65.643 E6.32705 ; perimeter
G1 X70.611 Y65.832 E6.34328 ; perimeter
G1 X70.481 Y65.977 E6.35755 ; perimeter
G1 X70.326 Y66.084 E6.37133 ; perimeter
G1 X70.162 Y66.138 E6.38398 ; perimeter
G1 X69.194 Y66.154 E6.45490 ; perimeter
G1 X68.138 Y66.250 E6.53257 ; perimeter
G1 X67.986 Y66.213 E6.54404 ; perimeter
G1 X67.804 Y66.083 E6.56041 ; perimeter
G1 X67.458 Y65.784 E6.59391 ; perimeter
G1 X66.680 Y65.294 E6.66128 ; perimeter
G1 X66.533 Y65.170 E6.67532 ; perimeter
G1 X66.379 Y64.989 E6.69277 ; perimeter
G1 X66.279 Y64.816 E6.70737 ; perimeter
G1 X66.243 Y64.674 E6.71815 ; perimeter
G1 X66.234 Y64.529 E6.72879 ; perimeter

G1 X66.291 Y64.324 E6.74433 ; perimeter
G1 X66.378 Y64.216 E6.75449 ; perimeter
G1 X66.692 Y63.942 E6.78509 ; perimeter
G1 X66.790 Y63.800 E6.79765 ; perimeter
G1 X66.875 Y63.610 E6.81293 ; perimeter
G1 X66.896 Y63.401 E6.82830 ; perimeter
G1 X66.874 Y63.271 E6.83795 ; perimeter
G1 X66.800 Y63.144 E6.84872 ; perimeter
G1 X65.966 Y62.260 E6.93773 ; perimeter
G1 X65.538 Y61.694 E6.98974 ; perimeter
G1 X65.345 Y61.276 E7.02347 ; perimeter
G1 X65.089 Y60.620 E7.07508 ; perimeter
G1 X64.982 Y60.298 E7.09991 ; perimeter
G1 X64.950 Y60.108 E7.11406 ; perimeter
G1 X64.861 Y59.790 E7.13824 ; perimeter
G1 X64.698 Y59.311 E7.17531 ; perimeter
G1 X64.621 Y59.137 E7.18922 ; perimeter
G1 X64.483 Y58.552 E7.23325 ; perimeter
G1 X64.497 Y58.297 E7.25199 ; perimeter
G1 X64.665 Y57.814 E7.28946 ; perimeter
G1 X64.795 Y57.106 E7.34217 ; perimeter
G1 X64.926 Y56.624 E7.37875 ; perimeter
G1 X64.990 Y56.454 E7.39208 ; perimeter
G1 X65.290 Y55.947 E7.43526 ; perimeter
G1 X65.400 Y55.838 E7.44658 ; perimeter
G1 X65.562 Y55.723 E7.46113 ; perimeter
G1 X65.728 Y55.653 E7.47435 ; perimeter
G1 X66.008 Y55.616 E7.49503 ; perimeter
G1 X66.364 Y55.654 E7.52123 ; perimeter
G1 X66.479 Y55.682 E7.52995 ; perimeter
G1 X66.659 Y55.760 E7.54431 ; perimeter
G1 X67.230 Y56.229 E7.59842 ; perimeter
G1 X67.743 Y56.478 E7.64022 ; perimeter
G1 X67.903 Y56.523 E7.65235 ; perimeter
G1 X68.065 Y56.531 E7.66426 ; perimeter
G1 X68.237 Y56.487 E7.67724 ; perimeter
G1 X68.684 Y56.193 E7.71644 ; perimeter
G1 X69.075 Y56.058 E7.74676 ; perimeter
G1 X69.236 Y56.082 E7.75867 ; perimeter
G1 X69.318 Y56.124 E7.76540 ; perimeter
G1 X69.659 Y56.449 E7.79995 ; perimeter
G1 X69.875 Y56.599 E7.81922 ; perimeter
G1 X70.089 Y56.702 E7.83659 ; perimeter
G1 X70.237 Y56.729 E7.84768 ; perimeter
G1 X70.511 Y56.682 E7.86801 ; perimeter
G1 X71.124 Y56.384 E7.91798 ; perimeter
G1 X71.686 Y56.207 E7.96111 ; perimeter
G1 X72.102 Y56.168 E7.99169 ; perimeter
G1 X72.409 Y56.201 E8.01434 ; perimeter

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G1 X72.531 Y56.381 F7800.000 ; move inwards before travel
G1 F1800.000 E7.01434 ; retract
G92 E0 ; reset extrusion distance
G1 X73.321 Y49.821 F7800.000 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X73.155 Y49.747 F600.000 E1.01330 ; perimeter
G1 X73.043 Y49.550 E1.02988 ; perimeter
G1 X72.990 Y49.325 E1.04681 ; perimeter
G1 X72.972 Y49.110 E1.06262 ; perimeter
G1 X72.987 Y48.975 E1.07258 ; perimeter
G1 X73.054 Y48.876 E1.08139 ; perimeter
G1 X73.176 Y48.767 E1.09338 ; perimeter
G1 X73.495 Y48.606 E1.11952 ; perimeter
G1 X73.654 Y48.953 E1.14749 ; perimeter
G1 X73.687 Y49.093 E1.15806 ; perimeter
G1 X73.710 Y49.338 E1.17607 ; perimeter
G1 X73.696 Y49.444 E1.18389 ; perimeter
G1 X73.573 Y49.657 E1.20192 ; perimeter
G1 X73.373 Y49.787 E1.21938 ; perimeter
G1 X73.501 Y50.182 F7800.000 ; move to first perimeter point
G1 X73.402 Y50.219 F600.000 E1.22711 ; perimeter
G1 X73.254 Y50.227 E1.23802 ; perimeter
G1 X72.969 Y50.119 E1.26035 ; perimeter
G1 X72.841 Y50.021 E1.27218 ; perimeter
G1 X72.730 Y49.862 E1.28630 ; perimeter
G1 X72.613 Y49.574 E1.30915 ; perimeter
G1 X72.553 Y49.088 E1.34501 ; perimeter
G1 X72.598 Y48.821 E1.36482 ; perimeter
G1 X72.759 Y48.582 E1.38595 ; perimeter
G1 X72.925 Y48.435 E1.40221 ; perimeter
G1 X73.056 Y48.350 E1.41367 ; perimeter
G1 X73.272 Y48.257 E1.43087 ; perimeter
G1 X73.380 Y48.232 E1.43901 ; perimeter
G1 X73.556 Y48.253 E1.45194 ; perimeter
G1 X73.653 Y48.289 E1.45953 ; perimeter
G1 X73.756 Y48.352 E1.46837 ; perimeter
G1 X73.873 Y48.460 E1.48006 ; perimeter
G1 X74.024 Y48.750 E1.50399 ; perimeter
G1 X74.097 Y49.017 E1.52428 ; perimeter
G1 X74.118 Y49.172 E1.53570 ; perimeter
G1 X74.126 Y49.357 E1.54929 ; perimeter
G1 X74.094 Y49.561 E1.56445 ; perimeter
G1 X73.964 Y49.821 E1.58572 ; perimeter
G1 X73.827 Y49.991 E1.60171 ; perimeter
G1 X73.559 Y50.159 E1.62488 ; perimeter
G1 X73.416 Y50.119 F7800.000 ; move inwards before travel
G1 F1800.000 E0.62488 ; retract
G92 E0 ; reset extrusion distance
G1 X68.162 Y45.709 F7800.000 ; move to first perimeter point
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G1 F1800.000 E1.00000 ; compensate retraction
G1 X67.860 Y45.967 F600.000 E1.02905 ; perimeter
G1 X67.641 Y46.097 E1.04769 ; perimeter
G1 X67.549 Y46.133 E1.05495 ; perimeter
G1 X67.343 Y46.143 E1.07008 ; perimeter
G1 X67.251 Y46.073 E1.07852 ; perimeter
G1 X67.152 Y45.944 E1.09045 ; perimeter
G1 X67.040 Y45.527 E1.12205 ; perimeter
G1 X67.120 Y45.266 E1.14204 ; perimeter
G1 X67.319 Y44.905 E1.17227 ; perimeter
G1 X67.506 Y44.810 E1.18766 ; perimeter
G1 X67.786 Y44.880 E1.20879 ; perimeter
G1 X67.930 Y44.941 E1.22024 ; perimeter
G1 X67.995 Y45.288 E1.24608 ; perimeter
G1 X68.138 Y45.651 E1.27469 ; perimeter
G1 X68.458 Y45.333 F7800.000 ; move to first perimeter point
G1 X68.668 Y45.597 F600.000 E1.29939 ; perimeter
G1 X68.682 Y45.658 E1.30397 ; perimeter
G1 X68.618 Y45.808 E1.31596 ; perimeter
G1 X68.446 Y46.011 E1.33545 ; perimeter
G1 X68.258 Y46.181 E1.35402 ; perimeter
G1 X68.104 Y46.304 E1.36840 ; perimeter
G1 X67.821 Y46.473 E1.39260 ; perimeter
G1 X67.655 Y46.538 E1.40567 ; perimeter
G1 X67.513 Y46.558 E1.41614 ; perimeter
G1 X67.373 Y46.558 E1.42641 ; perimeter
G1 X67.209 Y46.531 E1.43855 ; perimeter
G1 X67.067 Y46.458 E1.45026 ; perimeter
G1 X66.962 Y46.374 E1.46011 ; perimeter
G1 X66.776 Y46.126 E1.48285 ; perimeter
G1 X66.707 Y45.924 E1.49848 ; perimeter
G1 X66.631 Y45.583 E1.52409 ; perimeter
G1 X66.640 Y45.412 E1.53662 ; perimeter
G1 X66.730 Y45.119 E1.55910 ; perimeter
G1 X67.018 Y44.624 E1.60103 ; perimeter
G1 X67.119 Y44.540 E1.61060 ; perimeter
G1 X67.301 Y44.444 E1.62574 ; perimeter
G1 X67.429 Y44.401 E1.63558 ; perimeter
G1 X67.600 Y44.404 E1.64816 ; perimeter
G1 X67.925 Y44.487 E1.67274 ; perimeter
G1 X68.193 Y44.613 E1.69438 ; perimeter
G1 X68.328 Y44.841 E1.71384 ; perimeter
G1 X68.397 Y45.177 E1.73893 ; perimeter
G1 X68.434 Y45.275 E1.74663 ; perimeter
G1 X68.303 Y45.633 F7800.000 ; move inwards before travel
G1 F1800.000 E0.74663 ; retract
G92 E0 ; reset extrusion distance
G1 X66.062 Y56.756 F7800.000 ; move to first fill point
G1 F1800.000 E1.00000 ; compensate retraction
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G1 X71.388 Y62.082 F612.688 E1.55180 ; fill
G1 X71.087 Y62.374 F7800.000 ; move to first fill point
G1 X65.937 Y57.223 F612.688 E2.08546 ; fill
G1 X65.834 Y57.714 F7800.000 ; move to first fill point
G1 X70.722 Y62.602 F612.688 E2.59182 ; fill
G1 X70.330 Y62.802 F7800.000 ; move to first fill point
G1 X65.726 Y58.198 F612.688 E3.06880 ; fill
G1 X65.696 Y58.761 F7800.000 ; move to first fill point
G1 X69.931 Y62.996 F612.688 E3.50755 ; fill
G1 X69.551 Y63.209 F7800.000 ; move to first fill point
G1 X65.999 Y59.657 F612.688 E3.87553 ; fill
G1 X66.263 Y60.514 F7800.000 ; move to first fill point
G1 X69.271 Y63.522 F612.688 E4.18714 ; fill
G1 X69.098 Y63.942 F7800.000 ; move to first fill point
G1 X67.846 Y62.690 F612.688 E4.31683 ; fill
G1 X68.030 Y63.467 F7800.000 ; move to first fill point
G1 X68.925 Y64.362 F612.688 E4.40957 ; fill
G1 X69.001 Y65.030 F7800.000 ; move to first fill point
G1 X67.947 Y63.977 F612.688 E4.51877 ; fill
G1 X67.767 Y64.390 F7800.000 ; move to first fill point
G1 X68.458 Y65.081 F612.688 E4.59035 ; fill
G1 X71.607 Y61.708 F7800.000 ; move to first fill point
G1 X67.480 Y57.581 F612.688 E5.01794 ; fill
G1 X68.166 Y57.674 F7800.000 ; move to first fill point
G1 X71.779 Y61.287 F612.688 E5.39224 ; fill
G1 X71.951 Y60.866 F7800.000 ; move to first fill point
G1 X68.638 Y57.553 F612.688 E5.73547 ; fill
G1 X69.180 Y57.503 F7800.000 ; move to first fill point
G1 X72.129 Y60.451 F612.688 E6.04097 ; fill
G1 X72.286 Y60.016 F7800.000 ; move to first fill point
G1 X70.127 Y57.857 F612.688 E6.26463 ; fill
G1 X70.677 Y57.813 F7800.000 ; move to first fill point
G1 X72.211 Y59.347 F612.688 E6.42358 ; fill
G1 X72.262 Y58.805 F7800.000 ; move to first fill point
G1 X71.111 Y57.655 F612.688 E6.54277 ; fill
G1 X71.514 Y57.465 F7800.000 ; move to first fill point
G1 X72.341 Y58.292 F612.688 E6.62842 ; fill
G1 X72.365 Y57.723 F7800.000 ; move to first fill point
G1 X71.957 Y57.315 F612.688 E6.67074 ; fill
G1 F1800.000 E5.67074 ; retract
G92 E0 ; reset extrusion distance
G1 Z3.950 F7800.000 ; move to next layer (9)
G1 X71.841 Y56.915 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X72.358 Y56.755 F600.000 E1.03968 ; perimeter
G1 X72.535 Y56.740 E1.05266 ; perimeter
G1 X72.722 Y56.840 E1.06820 ; perimeter
G1 X72.879 Y57.072 E1.08874 ; perimeter
G1 X72.937 Y57.199 E1.09899 ; perimeter
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G1 X72.970 Y57.292 E1.10621 ; perimeter
G1 X73.013 Y57.559 E1.12596 ; perimeter
G1 X72.863 Y58.547 E1.19921 ; perimeter
G1 X72.838 Y58.974 E1.23052 ; perimeter
G1 X72.870 Y59.376 E1.26009 ; perimeter
G1 X72.946 Y59.636 E1.27995 ; perimeter
G1 X71.964 Y61.756 E1.45109 ; perimeter
G1 X71.753 Y62.108 E1.48113 ; perimeter
G1 X71.639 Y62.261 E1.49512 ; perimeter
G1 X71.408 Y62.493 E1.51914 ; perimeter
G1 X70.970 Y62.803 E1.55844 ; perimeter
G1 X69.895 Y63.346 E1.64666 ; perimeter
G1 X69.812 Y63.448 E1.65629 ; perimeter
G1 X69.570 Y63.644 E1.67909 ; perimeter
G1 X69.435 Y64.237 E1.72364 ; perimeter
G1 X69.457 Y64.619 E1.75170 ; perimeter
G1 X69.542 Y64.855 E1.77006 ; perimeter
G1 X69.885 Y65.499 E1.82354 ; perimeter
G1 X69.346 Y65.447 E1.86324 ; perimeter
G1 X68.271 Y65.481 E1.94197 ; perimeter
G1 X68.190 Y65.447 E1.94840 ; perimeter
G1 X67.918 Y65.262 E1.97250 ; perimeter
G1 X67.498 Y65.044 E2.00723 ; perimeter
G1 X66.976 Y64.691 E2.05337 ; perimeter
G1 X67.329 Y64.201 E2.09758 ; perimeter
G1 X67.456 Y63.920 E2.12016 ; perimeter
G1 X67.503 Y63.731 E2.13445 ; perimeter
G1 X67.537 Y63.432 E2.15651 ; perimeter
G1 X67.515 Y63.117 E2.17962 ; perimeter
G1 X67.368 Y62.718 E2.21073 ; perimeter
G1 X67.203 Y62.497 E2.23096 ; perimeter
G1 X66.751 Y61.972 E2.28168 ; perimeter
G1 X66.413 Y61.666 E2.31513 ; perimeter
G1 X66.095 Y61.224 E2.35502 ; perimeter
G1 X65.925 Y60.885 E2.38278 ; perimeter
G1 X65.790 Y60.544 E2.40968 ; perimeter
G1 X65.667 Y60.161 E2.43910 ; perimeter
G1 X65.381 Y58.980 E2.52818 ; perimeter
G1 X65.278 Y58.618 E2.55576 ; perimeter
G1 X65.168 Y58.340 E2.57760 ; perimeter
G1 X65.105 Y58.063 E2.59845 ; perimeter
G1 X65.280 Y57.607 E2.63416 ; perimeter
G1 X65.466 Y56.752 E2.69830 ; perimeter
G1 X65.591 Y56.333 E2.73036 ; perimeter
G1 X65.694 Y56.109 E2.74841 ; perimeter
G1 X66.029 Y56.212 E2.77407 ; perimeter
G1 X66.209 Y56.342 E2.79032 ; perimeter
G1 X66.566 Y56.685 E2.82657 ; perimeter
G1 X66.965 Y56.962 E2.86213 ; perimeter

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G1 X67.450 Y57.176 E2.90102 ; perimeter
G1 X67.725 Y57.260 E2.92204 ; perimeter
G1 X68.217 Y57.284 E2.95813 ; perimeter
G1 X68.642 Y57.108 E2.99181 ; perimeter
G1 X68.980 Y56.851 E3.02296 ; perimeter
G1 X69.185 Y57.039 E3.04328 ; perimeter
G1 X69.517 Y57.241 E3.07177 ; perimeter
G1 X69.844 Y57.370 E3.09749 ; perimeter
G1 X70.202 Y57.432 E3.12414 ; perimeter
G1 X70.573 Y57.400 E3.15138 ; perimeter
G1 X70.969 Y57.273 E3.18189 ; perimeter
G1 X71.503 Y57.017 E3.22527 ; perimeter
G1 X71.616 Y57.000 E3.23365 ; perimeter
G1 X71.782 Y56.937 E3.24666 ; perimeter
G1 X71.712 Y56.519 F7800.000 ; move to first perimeter point
G1 X72.275 Y56.348 F600.000 E3.28972 ; perimeter
G1 X72.397 Y56.329 E3.29879 ; perimeter
G1 X72.639 Y56.332 E3.31650 ; perimeter
G1 X72.831 Y56.416 E3.33184 ; perimeter
G1 X72.992 Y56.519 E3.34588 ; perimeter
G1 X73.135 Y56.691 E3.36226 ; perimeter
G1 X73.244 Y56.873 E3.37775 ; perimeter
G1 X73.372 Y57.184 E3.40241 ; perimeter
G1 X73.427 Y57.521 E3.42743 ; perimeter
G1 X73.390 Y57.905 E3.45569 ; perimeter
G1 X73.277 Y58.592 E3.50672 ; perimeter
G1 X73.254 Y58.986 E3.53565 ; perimeter
G1 X73.279 Y59.294 E3.55829 ; perimeter
G1 X73.335 Y59.485 E3.57284 ; perimeter
G1 X73.421 Y59.648 E3.58633 ; perimeter
G1 X73.192 Y60.077 E3.62202 ; perimeter
G1 X72.333 Y61.946 E3.77266 ; perimeter
G1 X72.101 Y62.337 E3.80597 ; perimeter
G1 X71.957 Y62.529 E3.82354 ; perimeter
G1 X71.696 Y62.793 E3.85076 ; perimeter
G1 X71.186 Y63.159 E3.89676 ; perimeter
G1 X70.162 Y63.676 E3.98075 ; perimeter
G1 X69.941 Y63.878 E4.00273 ; perimeter
G1 X69.853 Y64.265 E4.03177 ; perimeter
G1 X69.868 Y64.535 E4.05160 ; perimeter
G1 X69.923 Y64.686 E4.06334 ; perimeter
G1 X70.036 Y64.898 E4.08093 ; perimeter
G1 X70.206 Y65.100 E4.10030 ; perimeter
G1 X70.376 Y65.257 E4.11727 ; perimeter
G1 X70.481 Y65.409 E4.13080 ; perimeter
G1 X70.536 Y65.535 E4.14089 ; perimeter
G1 X70.432 Y65.732 E4.15720 ; perimeter
G1 X70.373 Y65.792 E4.16335 ; perimeter
G1 X70.266 Y65.849 E4.17225 ; perimeter
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G1 X70.011 Y65.898 E4.19126 ; perimeter
G1 X69.335 Y65.864 E4.24080 ; perimeter
G1 X68.238 Y65.897 E4.32120 ; perimeter
G1 X68.096 Y65.858 E4.33198 ; perimeter
G1 X67.985 Y65.809 E4.34090 ; perimeter
G1 X67.701 Y65.618 E4.36601 ; perimeter
G1 X67.279 Y65.398 E4.40083 ; perimeter
G1 X66.801 Y65.076 E4.44303 ; perimeter
G1 X66.611 Y64.920 E4.46108 ; perimeter
G1 X66.390 Y64.660 E4.48603 ; perimeter
G1 X66.792 Y64.247 E4.52825 ; perimeter
G1 X66.966 Y63.996 E4.55067 ; perimeter
G1 X67.032 Y63.863 E4.56149 ; perimeter
G1 X67.106 Y63.562 E4.58421 ; perimeter
G1 X67.120 Y63.424 E4.59441 ; perimeter
G1 X67.104 Y63.199 E4.61090 ; perimeter
G1 X67.002 Y62.923 E4.63250 ; perimeter
G1 X66.872 Y62.748 E4.64846 ; perimeter
G1 X66.459 Y62.268 E4.69482 ; perimeter
G1 X66.109 Y61.951 E4.72946 ; perimeter
G1 X65.755 Y61.464 E4.77354 ; perimeter
G1 X65.619 Y61.215 E4.79430 ; perimeter
G1 X65.332 Y60.494 E4.85115 ; perimeter
G1 X64.977 Y59.077 E4.95821 ; perimeter
G1 X64.887 Y58.760 E4.98232 ; perimeter
G1 X64.770 Y58.461 E5.00584 ; perimeter
G1 X64.685 Y58.078 E5.03460 ; perimeter
G1 X64.687 Y58.000 E5.04026 ; perimeter
G1 X64.880 Y57.486 E5.08052 ; perimeter
G1 X65.062 Y56.654 E5.14292 ; perimeter
G1 X65.204 Y56.180 E5.17917 ; perimeter
G1 X65.280 Y56.014 E5.19252 ; perimeter
G1 X65.429 Y55.800 E5.21162 ; perimeter
G1 X65.510 Y55.734 E5.21928 ; perimeter
G1 X65.671 Y55.688 E5.23152 ; perimeter
G1 X66.192 Y55.827 E5.27101 ; perimeter
G1 X66.314 Y55.895 E5.28124 ; perimeter
G1 X66.482 Y56.028 E5.29692 ; perimeter
G1 X66.839 Y56.371 E5.33323 ; perimeter
G1 X67.166 Y56.597 E5.36236 ; perimeter
G1 X67.593 Y56.785 E5.39650 ; perimeter
G1 X67.796 Y56.847 E5.41210 ; perimeter
G1 X68.138 Y56.864 E5.43713 ; perimeter
G1 X68.447 Y56.738 E5.46157 ; perimeter
G1 X68.574 Y56.650 E5.47288 ; perimeter
G1 X68.849 Y56.403 E5.50000 ; perimeter
G1 X69.046 Y56.264 E5.51763 ; perimeter
G1 X69.385 Y56.659 E5.55577 ; perimeter
G1 X69.613 Y56.823 E5.57639 ; perimeter
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G1 X69.957 Y56.968 E5.60373 ; perimeter
G1 X70.215 Y57.013 E5.62293 ; perimeter
G1 X70.488 Y56.990 E5.64299 ; perimeter
G1 X70.820 Y56.884 E5.66855 ; perimeter
G1 X71.344 Y56.630 E5.71118 ; perimeter
G1 X71.511 Y56.595 E5.72364 ; perimeter
G1 X71.654 Y56.541 E5.73488 ; perimeter
G1 X71.584 Y56.123 F7800.000 ; move to first perimeter point
G1 X72.191 Y55.940 F600.000 E5.78132 ; perimeter
G1 X72.614 Y55.905 E5.81240 ; perimeter
G1 X72.768 Y55.935 E5.82387 ; perimeter
G1 X73.089 Y56.087 E5.84992 ; perimeter
G1 X73.282 Y56.221 E5.86709 ; perimeter
G1 X73.478 Y56.454 E5.88942 ; perimeter
G1 X73.609 Y56.673 E5.90810 ; perimeter
G1 X73.714 Y56.901 E5.92650 ; perimeter
G1 X73.773 Y57.068 E5.93948 ; perimeter
G1 X73.830 Y57.382 E5.96289 ; perimeter
G1 X73.847 Y57.593 E5.97840 ; perimeter
G1 X73.691 Y58.637 E6.05571 ; perimeter
G1 X73.670 Y59.029 E6.08447 ; perimeter
G1 X73.689 Y59.213 E6.09798 ; perimeter
G1 X73.722 Y59.328 E6.10678 ; perimeter
G1 X73.894 Y59.628 E6.13211 ; perimeter
G1 X73.872 Y59.711 E6.13839 ; perimeter
G1 X73.552 Y60.288 E6.18672 ; perimeter
G1 X72.703 Y62.137 E6.33575 ; perimeter
G1 X72.458 Y62.551 E6.37102 ; perimeter
G1 X72.275 Y62.797 E6.39348 ; perimeter
G1 X71.976 Y63.102 E6.42478 ; perimeter
G1 X71.400 Y63.517 E6.47682 ; perimeter
G1 X70.430 Y64.005 E6.55639 ; perimeter
G1 X70.312 Y64.113 E6.56804 ; perimeter
G1 X70.271 Y64.292 E6.58156 ; perimeter
G1 X70.280 Y64.451 E6.59317 ; perimeter
G1 X70.304 Y64.516 E6.59830 ; perimeter
G1 X70.378 Y64.656 E6.60987 ; perimeter
G1 X70.505 Y64.806 E6.62425 ; perimeter
G1 X70.696 Y64.986 E6.64352 ; perimeter
G1 X70.844 Y65.201 E6.66265 ; perimeter
G1 X70.954 Y65.492 E6.68540 ; perimeter
G1 X70.942 Y65.639 E6.69623 ; perimeter
G1 X70.863 Y65.828 E6.71121 ; perimeter
G1 X70.714 Y66.041 E6.73029 ; perimeter
G1 X70.539 Y66.182 E6.74677 ; perimeter
G1 X70.413 Y66.238 E6.75685 ; perimeter
G1 X70.177 Y66.299 E6.77465 ; perimeter
G1 X70.026 Y66.314 E6.78579 ; perimeter
G1 X69.325 Y66.280 E6.83721 ; perimeter
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G1 X68.233 Y66.313 E6.91722 ; perimeter
G1 X67.953 Y66.249 E6.93829 ; perimeter
G1 X67.777 Y66.169 E6.95240 ; perimeter
G1 X67.483 Y65.973 E6.97833 ; perimeter
G1 X67.061 Y65.752 E7.01324 ; perimeter
G1 X66.517 Y65.383 E7.06137 ; perimeter
G1 X66.246 Y65.140 E7.08804 ; perimeter
G1 X66.083 Y64.917 E7.10829 ; perimeter
G1 X66.032 Y64.787 E7.11852 ; perimeter
G1 X66.000 Y64.580 E7.13388 ; perimeter
G1 X66.019 Y64.469 E7.14209 ; perimeter
G1 X66.091 Y64.372 E7.15095 ; perimeter
G1 X66.471 Y63.982 E7.19086 ; perimeter
G1 X66.604 Y63.790 E7.20793 ; perimeter
G1 X66.685 Y63.576 E7.22475 ; perimeter
G1 X66.703 Y63.416 E7.23654 ; perimeter
G1 X66.694 Y63.281 E7.24640 ; perimeter
G1 X66.636 Y63.127 E7.25850 ; perimeter
G1 X66.513 Y62.964 E7.27342 ; perimeter
G1 X66.166 Y62.564 E7.31220 ; perimeter
G1 X65.803 Y62.234 E7.34814 ; perimeter
G1 X65.655 Y62.049 E7.36552 ; perimeter
G1 X65.411 Y61.698 E7.39681 ; perimeter
G1 X65.246 Y61.398 E7.42194 ; perimeter
G1 X64.932 Y60.609 E7.48412 ; perimeter
G1 X64.572 Y59.174 E7.59252 ; perimeter
G1 X64.495 Y58.903 E7.61316 ; perimeter
G1 X64.371 Y58.582 E7.63836 ; perimeter
G1 X64.274 Y58.141 E7.67140 ; perimeter
G1 X64.276 Y57.927 E7.68713 ; perimeter
G1 X64.481 Y57.365 E7.73096 ; perimeter
G1 X64.704 Y56.368 E7.80576 ; perimeter
G1 X64.813 Y56.038 E7.83125 ; perimeter
G1 X64.915 Y55.815 E7.84919 ; perimeter
G1 X65.043 Y55.614 E7.86666 ; perimeter
G1 X65.137 Y55.504 E7.87729 ; perimeter
G1 X65.311 Y55.367 E7.89349 ; perimeter
G1 X65.454 Y55.305 E7.90487 ; perimeter
G1 X65.630 Y55.273 E7.91799 ; perimeter
G1 X65.940 Y55.316 E7.94096 ; perimeter
G1 X66.388 Y55.461 E7.97543 ; perimeter
G1 X66.540 Y55.545 E7.98811 ; perimeter
G1 X66.754 Y55.713 E8.00809 ; perimeter
G1 X67.179 Y56.109 E8.05066 ; perimeter
G1 X67.368 Y56.232 E8.06716 ; perimeter
G1 X67.868 Y56.434 E8.10668 ; perimeter
G1 X68.059 Y56.444 E8.12065 ; perimeter
G1 X68.252 Y56.367 E8.13586 ; perimeter
G1 X68.732 Y55.976 E8.18121 ; perimeter
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G1 X68.893 Y55.901 E8.19425 ; perimeter
G1 X69.032 Y55.882 E8.20453 ; perimeter
G1 X69.195 Y55.920 E8.21678 ; perimeter
G1 X69.317 Y55.976 E8.22661 ; perimeter
G1 X69.408 Y56.051 E8.23526 ; perimeter
G1 X69.675 Y56.360 E8.26517 ; perimeter
G1 X69.824 Y56.464 E8.27847 ; perimeter
G1 X70.070 Y56.567 E8.29805 ; perimeter
G1 X70.228 Y56.594 E8.30981 ; perimeter
G1 X70.404 Y56.579 E8.32268 ; perimeter
G1 X70.672 Y56.494 E8.34329 ; perimeter
G1 X71.171 Y56.250 E8.38401 ; perimeter
G1 X71.526 Y56.145 E8.41113 ; perimeter
G1 X71.888 Y56.407 F7800.000 ; move inwards before travel
G1 F1800.000 E7.41113 ; retract
G92 E0 ; reset extrusion distance
G1 X73.274 Y49.855 F7800.000 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X73.120 Y49.659 F600.000 E1.01825 ; perimeter
G1 X73.042 Y49.484 E1.03224 ; perimeter
G1 X73.009 Y49.250 E1.04958 ; perimeter
G1 X73.015 Y49.148 E1.05706 ; perimeter
G1 X73.043 Y49.011 E1.06735 ; perimeter
G1 X73.091 Y48.932 E1.07407 ; perimeter
G1 X73.512 Y48.653 E1.11111 ; perimeter
G1 X73.688 Y49.431 E1.16955 ; perimeter
G1 X73.627 Y49.614 E1.18370 ; perimeter
G1 X73.327 Y49.821 E1.21041 ; perimeter
G1 X73.537 Y50.176 F7800.000 ; move to first perimeter point
G1 X73.404 Y50.232 F600.000 E1.22105 ; perimeter
G1 X73.259 Y50.240 E1.23163 ; perimeter
G1 X73.093 Y50.185 E1.24444 ; perimeter
G1 X72.904 Y50.058 E1.26111 ; perimeter
G1 X72.763 Y49.872 E1.27820 ; perimeter
G1 X72.687 Y49.717 E1.29090 ; perimeter
G1 X72.610 Y49.454 E1.31093 ; perimeter
G1 X72.592 Y49.258 E1.32535 ; perimeter
G1 X72.595 Y49.132 E1.33462 ; perimeter
G1 X72.639 Y48.912 E1.35109 ; perimeter
G1 X72.665 Y48.833 E1.35713 ; perimeter
G1 X72.777 Y48.655 E1.37256 ; perimeter
G1 X72.942 Y48.518 E1.38827 ; perimeter
G1 X73.076 Y48.434 E1.39986 ; perimeter
G1 X73.434 Y48.289 E1.42815 ; perimeter
G1 X73.591 Y48.325 E1.43999 ; perimeter
G1 X73.726 Y48.396 E1.45112 ; perimeter
G1 X73.880 Y48.561 E1.46768 ; perimeter
G1 X73.974 Y48.799 E1.48638 ; perimeter
G1 X74.101 Y49.374 E1.52956 ; perimeter
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G1 X74.089 Y49.544 E1.54204 ; perimeter
G1 X74.018 Y49.758 E1.55855 ; perimeter
G1 X73.970 Y49.848 E1.56602 ; perimeter
G1 X73.785 Y50.022 E1.58461 ; perimeter
G1 X73.592 Y50.146 E1.60144 ; perimeter
G1 X73.417 Y50.094 F7800.000 ; move inwards before travel
G1 F1800.000 E0.60144 ; retract
G92 E0 ; reset extrusion distance
G1 X68.093 Y45.718 F7800.000 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X67.731 Y46.092 F600.000 E1.03810 ; perimeter
G1 X67.561 Y46.214 E1.05348 ; perimeter
G1 X67.399 Y46.274 E1.06609 ; perimeter
G1 X67.256 Y46.279 E1.07663 ; perimeter
G1 X67.168 Y46.168 E1.08705 ; perimeter
G1 X67.099 Y45.989 E1.10105 ; perimeter
G1 X67.060 Y45.800 E1.11521 ; perimeter
G1 X67.044 Y45.537 E1.13450 ; perimeter
G1 X67.231 Y45.192 E1.16327 ; perimeter
G1 X67.413 Y44.979 E1.18379 ; perimeter
G1 X67.553 Y44.924 E1.19478 ; perimeter
G1 X67.858 Y45.032 E1.21853 ; perimeter
G1 X68.069 Y45.661 E1.26710 ; perimeter
G1 X68.472 Y45.547 F7800.000 ; move to first perimeter point
G1 X68.522 Y45.660 F600.000 E1.27620 ; perimeter
G1 X68.513 Y45.743 E1.28230 ; perimeter
G1 X68.484 Y45.850 E1.29040 ; perimeter
G1 X68.400 Y46.001 E1.30307 ; perimeter
G1 X68.021 Y46.390 E1.34288 ; perimeter
G1 X67.728 Y46.596 E1.36909 ; perimeter
G1 X67.450 Y46.687 E1.39052 ; perimeter
G1 X67.171 Y46.682 E1.41096 ; perimeter
G1 X67.041 Y46.626 E1.42135 ; perimeter
G1 X66.957 Y46.559 E1.42920 ; perimeter
G1 X66.853 Y46.442 E1.44070 ; perimeter
G1 X66.769 Y46.300 E1.45276 ; perimeter
G1 X66.701 Y46.112 E1.46740 ; perimeter
G1 X66.645 Y45.837 E1.48795 ; perimeter
G1 X66.628 Y45.529 E1.51058 ; perimeter
G1 X66.642 Y45.426 E1.51820 ; perimeter
G1 X66.693 Y45.290 E1.52882 ; perimeter
G1 X66.826 Y45.050 E1.54893 ; perimeter
G1 X67.160 Y44.632 E1.58808 ; perimeter
G1 X67.468 Y44.512 E1.61235 ; perimeter
G1 X67.556 Y44.506 E1.61880 ; perimeter
G1 X67.679 Y44.523 E1.62786 ; perimeter
G1 X68.104 Y44.690 E1.66137 ; perimeter
G1 X68.173 Y44.748 E1.66797 ; perimeter
G1 X68.275 Y44.969 E1.68576 ; perimeter
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G1 X68.447 Y45.489 E1.72595 ; perimeter
G1 X68.396 Y45.645 F7800.000 ; move inwards before travel
G1 F1800.000 E0.72595 ; retract
G92 E0 ; reset extrusion distance
G1 X65.895 Y56.457 F7800.000 ; move to first fill point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X65.815 Y56.537 F648.481 E1.00821 ; fill
G1 X66.197 Y56.748 F7800.000 ; move to first fill point
G1 X65.656 Y57.289 F648.481 E1.06428 ; fill
G1 X65.424 Y58.114 F7800.000 ; move to first fill point
G1 X66.517 Y57.021 F648.481 E1.17754 ; fill
G1 X66.877 Y57.253 F7800.000 ; move to first fill point
G1 X65.574 Y58.557 F648.481 E1.31256 ; fill
G1 X65.702 Y59.021 F7800.000 ; move to first fill point
G1 X67.288 Y57.435 F648.481 E1.47684 ; fill
G1 X67.754 Y57.563 F7800.000 ; move to first fill point
G1 X65.821 Y59.495 F648.481 E1.67707 ; fill
G1 X65.940 Y59.970 F7800.000 ; move to first fill point
G1 X68.356 Y57.554 F648.481 E1.92737 ; fill
G1 X69.135 Y57.367 F7800.000 ; move to first fill point
G1 X66.073 Y60.429 F648.481 E2.24463 ; fill
G1 X66.244 Y60.851 F7800.000 ; move to first fill point
G1 X69.532 Y57.563 F648.481 E2.58529 ; fill
G1 X69.988 Y57.700 F7800.000 ; move to first fill point
G1 X66.465 Y61.223 F648.481 E2.95031 ; fill
G1 X66.732 Y61.548 F7800.000 ; move to first fill point
G1 X70.578 Y57.703 F648.481 E3.34877 ; fill
G1 X71.538 Y57.335 F7800.000 ; move to first fill point
G1 X67.036 Y61.838 F648.481 E3.81522 ; fill
G1 X67.313 Y62.154 F7800.000 ; move to first fill point
G1 X72.422 Y57.044 F648.481 E4.34461 ; fill
G1 X72.673 Y57.386 F7800.000 ; move to first fill point
G1 X67.572 Y62.488 F648.481 E4.87315 ; fill
G1 X67.754 Y62.898 F7800.000 ; move to first fill point
G1 X72.639 Y58.013 F648.481 E5.37925 ; fill
G1 X72.553 Y58.693 F7800.000 ; move to first fill point
G1 X67.837 Y63.408 F648.481 E5.86783 ; fill
G1 X67.676 Y64.162 F7800.000 ; move to first fill point
G1 X72.561 Y59.277 F648.481 E6.37388 ; fill
G1 X72.448 Y59.984 F7800.000 ; move to first fill point
G1 X67.645 Y64.786 F648.481 E6.87141 ; fill
G1 X68.039 Y64.985 F7800.000 ; move to first fill point
G1 X69.228 Y63.796 F648.481 E6.99452 ; fill
G1 X69.146 Y64.470 F7800.000 ; move to first fill point
G1 X68.441 Y65.175 F648.481 E7.06757 ; fill
G1 X69.046 Y65.164 F7800.000 ; move to first fill point
G1 X69.257 Y64.953 F648.481 E7.08946 ; fill
G1 X70.137 Y62.887 F7800.000 ; move to first fill point
G1 X71.942 Y61.082 F648.481 E7.27648 ; fill
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G1 F1800.000 E6.27648 ; retract
G92 E0 ; reset extrusion distance
G1 Z4.350 F7800.000 ; move to next layer (10)
G1 X72.311 Y61.187 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X72.080 Y61.650 F600.000 E1.03788 ; perimeter
G1 X71.799 Y61.918 E1.06632 ; perimeter
G1 X71.714 Y62.166 E1.08555 ; perimeter
G1 X71.446 Y62.421 E1.11267 ; perimeter
G1 X71.019 Y62.767 E1.15288 ; perimeter
G1 X70.508 Y63.033 E1.19509 ; perimeter
G1 X70.342 Y63.152 E1.21003 ; perimeter
G1 X70.174 Y63.299 E1.22641 ; perimeter
G1 X69.939 Y63.617 E1.25534 ; perimeter
G1 X69.802 Y64.079 E1.29070 ; perimeter
G1 X69.783 Y64.489 E1.32072 ; perimeter
G1 X69.814 Y64.705 E1.33671 ; perimeter
G1 X69.881 Y64.960 E1.35602 ; perimeter
G1 X70.184 Y65.614 E1.40881 ; perimeter
G1 X69.555 Y65.569 E1.45498 ; perimeter
G1 X68.311 Y65.549 E1.54612 ; perimeter
G1 X68.092 Y65.452 E1.56364 ; perimeter
G1 X67.760 Y65.268 E1.59146 ; perimeter
G1 X67.304 Y65.078 E1.62767 ; perimeter
G1 X66.796 Y64.755 E1.67178 ; perimeter
G1 X66.909 Y64.574 E1.68736 ; perimeter
G1 X67.024 Y64.320 E1.70781 ; perimeter
G1 X67.108 Y64.101 E1.72496 ; perimeter
G1 X67.187 Y63.805 E1.74744 ; perimeter
G1 X67.223 Y63.471 E1.77204 ; perimeter
G1 X67.180 Y63.034 E1.80418 ; perimeter
G1 X67.084 Y62.728 E1.82769 ; perimeter
G1 X66.928 Y62.419 E1.85307 ; perimeter
G1 X66.692 Y62.081 E1.88324 ; perimeter
G1 X66.356 Y61.711 E1.91988 ; perimeter
G1 X66.170 Y61.475 E1.94187 ; perimeter
G1 X65.869 Y61.013 E1.98229 ; perimeter
G1 X65.762 Y60.803 E1.99952 ; perimeter
G1 X65.535 Y60.189 E2.04751 ; perimeter
G1 X65.433 Y59.515 E2.09746 ; perimeter
G1 X64.936 Y57.763 E2.23088 ; perimeter
G1 X65.107 Y57.301 E2.26697 ; perimeter
G1 X65.290 Y56.474 E2.32900 ; perimeter
G1 X65.479 Y55.757 E2.38330 ; perimeter
G1 X65.721 Y55.840 E2.40209 ; perimeter
G1 X65.925 Y55.966 E2.41961 ; perimeter
G1 X66.437 Y56.490 E2.47328 ; perimeter
G1 X66.638 Y56.663 E2.49272 ; perimeter
G1 X66.934 Y56.862 E2.51886 ; perimeter
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G1 X67.417 Y57.107 E2.55850 ; perimeter
G1 X67.818 Y57.217 E2.58897 ; perimeter
G1 X68.141 Y57.195 E2.61273 ; perimeter
G1 X68.427 Y57.132 E2.63412 ; perimeter
G1 X68.727 Y56.961 E2.65946 ; perimeter
G1 X69.009 Y56.697 E2.68772 ; perimeter
G1 X69.480 Y57.073 E2.73189 ; perimeter
G1 X69.750 Y57.192 E2.75355 ; perimeter
G1 X70.027 Y57.265 E2.77451 ; perimeter
G1 X70.341 Y57.275 E2.79748 ; perimeter
G1 X70.687 Y57.226 E2.82311 ; perimeter
G1 X71.123 Y57.109 E2.85620 ; perimeter
G1 X71.814 Y56.867 E2.90986 ; perimeter
G1 X72.297 Y56.630 E2.94927 ; perimeter
G1 X72.717 Y56.482 E2.98187 ; perimeter
G1 X72.849 Y56.530 E2.99215 ; perimeter
G1 X72.968 Y56.609 E3.00260 ; perimeter
G1 X73.076 Y56.718 E3.01386 ; perimeter
G1 X73.207 Y56.913 E3.03102 ; perimeter
G1 X73.256 Y57.037 E3.04081 ; perimeter
G1 X73.284 Y57.235 E3.05547 ; perimeter
G1 X73.238 Y57.808 E3.09762 ; perimeter
G1 X73.182 Y58.049 E3.11572 ; perimeter
G1 X73.137 Y58.506 E3.14933 ; perimeter
G1 X73.141 Y58.748 E3.16707 ; perimeter
G1 X73.170 Y58.987 E3.18475 ; perimeter
G1 X73.231 Y59.208 E3.20154 ; perimeter
G1 X72.964 Y59.762 E3.24658 ; perimeter
G1 X72.778 Y60.235 E3.28381 ; perimeter
G1 X72.481 Y60.892 E3.33663 ; perimeter
G1 X72.344 Y61.134 E3.35702 ; perimeter
G1 X72.722 Y61.313 F7800.000 ; move to first perimeter point
G1 X72.588 Y61.542 F600.000 E3.37651 ; perimeter
G1 X72.410 Y61.923 E3.40733 ; perimeter
G1 X72.159 Y62.149 E3.43200 ; perimeter
G1 X72.075 Y62.392 E3.45085 ; perimeter
G1 X71.718 Y62.736 E3.48721 ; perimeter
G1 X71.263 Y63.105 E3.53009 ; perimeter
G1 X70.724 Y63.391 E3.57481 ; perimeter
G1 X70.601 Y63.478 E3.58590 ; perimeter
G1 X70.484 Y63.581 E3.59727 ; perimeter
G1 X70.316 Y63.808 E3.61794 ; perimeter
G1 X70.213 Y64.151 E3.64423 ; perimeter
G1 X70.199 Y64.464 E3.66715 ; perimeter
G1 X70.221 Y64.617 E3.67850 ; perimeter
G1 X70.327 Y64.943 E3.70362 ; perimeter
G1 X70.412 Y65.124 E3.71821 ; perimeter
G1 X70.642 Y65.476 E3.74903 ; perimeter
G1 X70.703 Y65.691 E3.76541 ; perimeter
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G1 X70.633 Y65.822 E3.77625 ; perimeter
G1 X70.537 Y65.911 E3.78586 ; perimeter
G1 X70.418 Y65.972 E3.79567 ; perimeter
G1 X70.178 Y66.022 E3.81361 ; perimeter
G1 X69.527 Y65.985 E3.86136 ; perimeter
G1 X68.235 Y65.958 E3.95606 ; perimeter
G1 X67.913 Y65.827 E3.98156 ; perimeter
G1 X67.576 Y65.642 E4.00973 ; perimeter
G1 X67.111 Y65.447 E4.04662 ; perimeter
G1 X66.488 Y65.042 E4.10103 ; perimeter
G1 X66.233 Y64.793 E4.12721 ; perimeter
G1 X66.419 Y64.582 E4.14782 ; perimeter
G1 X66.534 Y64.389 E4.16430 ; perimeter
G1 X66.713 Y63.966 E4.19791 ; perimeter
G1 X66.777 Y63.728 E4.21600 ; perimeter
G1 X66.806 Y63.461 E4.23569 ; perimeter
G1 X66.773 Y63.126 E4.26030 ; perimeter
G1 X66.697 Y62.885 E4.27886 ; perimeter
G1 X66.569 Y62.631 E4.29971 ; perimeter
G1 X66.371 Y62.346 E4.32509 ; perimeter
G1 X66.054 Y61.999 E4.35953 ; perimeter
G1 X65.833 Y61.718 E4.38573 ; perimeter
G1 X65.507 Y61.220 E4.42935 ; perimeter
G1 X65.383 Y60.975 E4.44948 ; perimeter
G1 X65.133 Y60.297 E4.50241 ; perimeter
G1 X65.027 Y59.607 E4.55352 ; perimeter
G1 X64.773 Y58.672 E4.62452 ; perimeter
G1 X64.588 Y58.067 E4.67085 ; perimeter
G1 X64.511 Y57.738 E4.69562 ; perimeter
G1 X64.706 Y57.186 E4.73850 ; perimeter
G1 X64.886 Y56.379 E4.79909 ; perimeter
G1 X65.040 Y55.791 E4.84361 ; perimeter
G1 X65.164 Y55.519 E4.86553 ; perimeter
G1 X65.354 Y55.367 E4.88334 ; perimeter
G1 X65.501 Y55.328 E4.89451 ; perimeter
G1 X65.653 Y55.357 E4.90580 ; perimeter
G1 X65.893 Y55.460 E4.92492 ; perimeter
G1 X66.223 Y55.671 E4.95366 ; perimeter
G1 X66.655 Y56.125 E4.99956 ; perimeter
G1 X67.029 Y56.429 E5.03486 ; perimeter
G1 X67.571 Y56.718 E5.07990 ; perimeter
G1 X67.860 Y56.798 E5.10182 ; perimeter
G1 X68.082 Y56.782 E5.11814 ; perimeter
G1 X68.276 Y56.740 E5.13268 ; perimeter
G1 X68.479 Y56.624 E5.14977 ; perimeter
G1 X68.854 Y56.242 E5.18905 ; perimeter
G1 X69.048 Y56.076 E5.20772 ; perimeter
G1 X69.367 Y56.455 E5.24397 ; perimeter
G1 X69.681 Y56.704 E5.27336 ; perimeter

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G1 X69.900 Y56.802 E5.29096 ; perimeter
G1 X70.083 Y56.850 E5.30481 ; perimeter
G1 X70.329 Y56.857 E5.32283 ; perimeter
G1 X70.602 Y56.818 E5.34302 ; perimeter
G1 X71.003 Y56.711 E5.37347 ; perimeter
G1 X71.642 Y56.488 E5.42304 ; perimeter
G1 X72.148 Y56.241 E5.46422 ; perimeter
G1 X72.709 Y56.051 E5.50766 ; perimeter
G1 X73.025 Y56.152 E5.53195 ; perimeter
G1 X73.244 Y56.296 E5.55118 ; perimeter
G1 X73.396 Y56.452 E5.56713 ; perimeter
G1 X73.526 Y56.635 E5.58360 ; perimeter
G1 X73.641 Y56.871 E5.60283 ; perimeter
G1 X73.674 Y57.004 E5.61286 ; perimeter
G1 X73.701 Y57.324 E5.63638 ; perimeter
G1 X73.652 Y57.739 E5.66702 ; perimeter
G1 X73.655 Y57.873 E5.67682 ; perimeter
G1 X73.593 Y58.120 E5.69549 ; perimeter
G1 X73.553 Y58.519 E5.72483 ; perimeter
G1 X73.579 Y58.904 E5.75315 ; perimeter
G1 X73.683 Y59.232 E5.77833 ; perimeter
G1 X73.336 Y59.947 E5.83651 ; perimeter
G1 X73.161 Y60.397 E5.87195 ; perimeter
G1 X72.755 Y61.260 E5.94176 ; perimeter
G1 X73.076 Y61.532 F7800.000 ; move to first perimeter point
G1 X72.958 Y61.732 F600.000 E5.95881 ; perimeter
G1 X72.777 Y62.118 E5.99002 ; perimeter
G1 X72.680 Y62.244 E6.00166 ; perimeter
G1 X72.519 Y62.379 E6.01706 ; perimeter
G1 X72.452 Y62.573 E6.03209 ; perimeter
G1 X72.393 Y62.662 E6.03989 ; perimeter
G1 X71.990 Y63.050 E6.08092 ; perimeter
G1 X71.507 Y63.443 E6.12647 ; perimeter
G1 X70.939 Y63.748 E6.17371 ; perimeter
G1 X70.793 Y63.862 E6.18728 ; perimeter
G1 X70.693 Y63.999 E6.19969 ; perimeter
G1 X70.624 Y64.223 E6.21691 ; perimeter
G1 X70.629 Y64.530 E6.23936 ; perimeter
G1 X70.674 Y64.696 E6.25198 ; perimeter
G1 X70.778 Y64.925 E6.27040 ; perimeter
G1 X71.021 Y65.302 E6.30327 ; perimeter
G1 X71.087 Y65.505 E6.31892 ; perimeter
G1 X71.121 Y65.729 E6.33552 ; perimeter
G1 X71.018 Y65.998 E6.35658 ; perimeter
G1 X70.919 Y66.131 E6.36877 ; perimeter
G1 X70.827 Y66.215 E6.37791 ; perimeter
G1 X70.646 Y66.328 E6.39352 ; perimeter
G1 X70.363 Y66.417 E6.41523 ; perimeter
G1 X70.052 Y66.440 E6.43812 ; perimeter
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G1 X69.500 Y66.400 E6.47866 ; perimeter
G1 X68.323 Y66.382 E6.56484 ; perimeter
G1 X68.100 Y66.356 E6.58128 ; perimeter
G1 X67.736 Y66.204 E6.61018 ; perimeter
G1 X67.391 Y66.015 E6.63902 ; perimeter
G1 X66.918 Y65.816 E6.67659 ; perimeter
G1 X66.229 Y65.368 E6.73685 ; perimeter
G1 X65.985 Y65.135 E6.76151 ; perimeter
G1 X65.861 Y64.924 E6.77943 ; perimeter
G1 X65.826 Y64.769 E6.79112 ; perimeter
G1 X65.847 Y64.624 E6.80184 ; perimeter
G1 X65.880 Y64.564 E6.80687 ; perimeter
G1 X66.074 Y64.345 E6.82829 ; perimeter
G1 X66.160 Y64.204 E6.84042 ; perimeter
G1 X66.319 Y63.831 E6.87007 ; perimeter
G1 X66.368 Y63.651 E6.88378 ; perimeter
G1 X66.389 Y63.450 E6.89855 ; perimeter
G1 X66.367 Y63.218 E6.91563 ; perimeter
G1 X66.311 Y63.041 E6.92925 ; perimeter
G1 X66.210 Y62.842 E6.94555 ; perimeter
G1 X66.050 Y62.611 E6.96616 ; perimeter
G1 X65.752 Y62.288 E6.99839 ; perimeter
G1 X65.496 Y61.961 E7.02879 ; perimeter
G1 X65.145 Y61.424 E7.07581 ; perimeter
G1 X65.002 Y61.143 E7.09893 ; perimeter
G1 X64.731 Y60.404 E7.15652 ; perimeter
G1 X64.621 Y59.700 E7.20878 ; perimeter
G1 X64.373 Y58.782 E7.27844 ; perimeter
G1 X64.181 Y58.155 E7.32643 ; perimeter
G1 X64.100 Y57.803 E7.35293 ; perimeter
G1 X64.100 Y57.675 E7.36227 ; perimeter
G1 X64.133 Y57.520 E7.37392 ; perimeter
G1 X64.306 Y57.072 E7.40909 ; perimeter
G1 X64.481 Y56.284 E7.46824 ; perimeter
G1 X64.643 Y55.665 E7.51511 ; perimeter
G1 X64.831 Y55.267 E7.54734 ; perimeter
G1 X64.938 Y55.153 E7.55884 ; perimeter
G1 X65.192 Y54.980 E7.58131 ; perimeter
G1 X65.421 Y54.920 E7.59871 ; perimeter
G1 X65.535 Y54.915 E7.60701 ; perimeter
G1 X65.791 Y54.964 E7.62617 ; perimeter
G1 X66.077 Y55.086 E7.64893 ; perimeter
G1 X66.294 Y55.209 E7.66721 ; perimeter
G1 X66.496 Y55.356 E7.68552 ; perimeter
G1 X66.949 Y55.830 E7.73351 ; perimeter
G1 X67.259 Y56.083 E7.76286 ; perimeter
G1 X67.726 Y56.329 E7.80150 ; perimeter
G1 X67.902 Y56.378 E7.81488 ; perimeter
G1 X68.125 Y56.347 E7.83140 ; perimeter

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G1 X68.230 Y56.287 E7.84024 ; perimeter
G1 X68.707 Y55.820 E7.88917 ; perimeter
G1 X68.831 Y55.749 E7.89964 ; perimeter
G1 X69.008 Y55.708 E7.91292 ; perimeter
G1 X69.135 Y55.717 E7.92222 ; perimeter
G1 X69.265 Y55.775 E7.93263 ; perimeter
G1 X69.427 Y55.888 E7.94711 ; perimeter
G1 X69.661 Y56.158 E7.97331 ; perimeter
G1 X69.805 Y56.277 E7.98696 ; perimeter
G1 X69.882 Y56.335 E7.99408 ; perimeter
G1 X70.139 Y56.435 E8.01429 ; perimeter
G1 X70.318 Y56.439 E8.02736 ; perimeter
G1 X70.517 Y56.411 E8.04211 ; perimeter
G1 X70.884 Y56.312 E8.06992 ; perimeter
G1 X71.470 Y56.109 E8.11541 ; perimeter
G1 X71.995 Y55.854 E8.15816 ; perimeter
G1 X72.429 Y55.701 E8.19188 ; perimeter
G1 X72.675 Y55.636 E8.21048 ; perimeter
G1 X72.771 Y55.638 E8.21751 ; perimeter
G1 X72.943 Y55.681 E8.23051 ; perimeter
G1 X73.200 Y55.773 E8.25055 ; perimeter
G1 X73.520 Y55.983 E8.27856 ; perimeter
G1 X73.718 Y56.187 E8.29936 ; perimeter
G1 X73.880 Y56.416 E8.31997 ; perimeter
G1 X74.028 Y56.719 E8.34466 ; perimeter
G1 X74.084 Y56.932 E8.36079 ; perimeter
G1 X74.117 Y57.351 E8.39159 ; perimeter
G1 X74.069 Y57.760 E8.42173 ; perimeter
G1 X74.071 Y57.924 E8.43374 ; perimeter
G1 X74.004 Y58.191 E8.45393 ; perimeter
G1 X73.969 Y58.532 E8.47900 ; perimeter
G1 X73.988 Y58.821 E8.50028 ; perimeter
G1 X74.114 Y59.202 E8.52965 ; perimeter
G1 X74.116 Y59.288 E8.53596 ; perimeter
G1 X73.709 Y60.132 E8.60455 ; perimeter
G1 X73.544 Y60.560 E8.63819 ; perimeter
G1 X73.236 Y61.241 E8.69294 ; perimeter
G1 X73.109 Y61.479 E8.71268 ; perimeter
G1 X72.843 Y61.532 F7800.000 ; move inwards before travel
G1 F1800.000 E7.71268 ; retract
G92 E0 ; reset extrusion distance
G1 X73.287 Y49.873 F7800.000 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X73.110 Y49.587 F600.000 E1.02464 ; perimeter
G1 X73.053 Y49.431 E1.03677 ; perimeter
G1 X73.045 Y49.123 E1.05933 ; perimeter
G1 X73.085 Y48.975 E1.07056 ; perimeter
G1 X73.464 Y48.767 E1.10227 ; perimeter
G1 X73.611 Y49.166 E1.13340 ; perimeter
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G1 X73.645 Y49.345 E1.14680 ; perimeter
G1 X73.650 Y49.596 E1.16518 ; perimeter
G1 X73.493 Y49.737 E1.18061 ; perimeter
G1 X73.339 Y49.839 E1.19415 ; perimeter
G1 X73.598 Y50.163 F7800.000 ; move to first perimeter point
G1 X73.399 Y50.258 F600.000 E1.21031 ; perimeter
G1 X73.280 Y50.277 E1.21916 ; perimeter
G1 X73.081 Y50.207 E1.23460 ; perimeter
G1 X72.987 Y50.137 E1.24315 ; perimeter
G1 X72.848 Y49.962 E1.25957 ; perimeter
G1 X72.734 Y49.769 E1.27591 ; perimeter
G1 X72.651 Y49.539 E1.29388 ; perimeter
G1 X72.625 Y49.314 E1.31047 ; perimeter
G1 X72.647 Y49.000 E1.33351 ; perimeter
G1 X72.715 Y48.777 E1.35055 ; perimeter
G1 X72.766 Y48.714 E1.35653 ; perimeter
G1 X72.853 Y48.629 E1.36539 ; perimeter
G1 X73.156 Y48.462 E1.39080 ; perimeter
G1 X73.512 Y48.340 E1.41836 ; perimeter
G1 X73.579 Y48.346 E1.42328 ; perimeter
G1 X73.688 Y48.404 E1.43232 ; perimeter
G1 X73.817 Y48.548 E1.44651 ; perimeter
G1 X73.952 Y48.856 E1.47110 ; perimeter
G1 X74.060 Y49.302 E1.50473 ; perimeter
G1 X74.060 Y49.628 E1.52865 ; perimeter
G1 X74.012 Y49.813 E1.54262 ; perimeter
G1 X73.755 Y50.062 E1.56882 ; perimeter
G1 X73.651 Y50.131 E1.57796 ; perimeter
G1 X73.411 Y50.046 F7800.000 ; move inwards before travel
G1 F1800.000 E0.57796 ; retract
G92 E0 ; reset extrusion distance
G1 X67.752 Y46.142 F7800.000 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X67.656 Y46.267 F600.000 E1.01157 ; perimeter
G1 X67.595 Y46.302 E1.01673 ; perimeter
G1 X67.410 Y46.379 E1.03136 ; perimeter
G1 X67.216 Y46.418 E1.04587 ; perimeter
G1 X67.055 Y46.155 E1.06848 ; perimeter
G1 X67.025 Y46.071 E1.07503 ; perimeter
G1 X67.008 Y45.898 E1.08776 ; perimeter
G1 X67.032 Y45.567 E1.11209 ; perimeter
G1 X67.251 Y45.226 E1.14176 ; perimeter
G1 X67.433 Y45.167 E1.15578 ; perimeter
G1 X67.693 Y45.007 E1.17812 ; perimeter
G1 X67.874 Y45.293 E1.20293 ; perimeter
G1 X67.946 Y45.596 E1.22574 ; perimeter
G1 X67.854 Y45.944 E1.25211 ; perimeter
G1 X67.785 Y46.089 E1.26390 ; perimeter
G1 X68.153 Y46.285 F7800.000 ; move to first perimeter point
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G1 X67.931 Y46.584 F600.000 E1.29115 ; perimeter
G1 X67.790 Y46.671 E1.30330 ; perimeter
G1 X67.530 Y46.779 E1.32396 ; perimeter
G1 X67.258 Y46.820 E1.34410 ; perimeter
G1 X67.145 Y46.810 E1.35240 ; perimeter
G1 X67.048 Y46.783 E1.35978 ; perimeter
G1 X66.909 Y46.677 E1.37263 ; perimeter
G1 X66.819 Y46.571 E1.38282 ; perimeter
G1 X66.673 Y46.320 E1.40406 ; perimeter
G1 X66.617 Y46.166 E1.41610 ; perimeter
G1 X66.592 Y45.867 E1.43804 ; perimeter
G1 X66.608 Y45.600 E1.45763 ; perimeter
G1 X66.645 Y45.407 E1.47204 ; perimeter
G1 X66.885 Y45.025 E1.50511 ; perimeter
G1 X66.968 Y44.932 E1.51424 ; perimeter
G1 X67.102 Y44.841 E1.52609 ; perimeter
G1 X67.262 Y44.786 E1.53853 ; perimeter
G1 X67.503 Y44.628 E1.55963 ; perimeter
G1 X67.596 Y44.598 E1.56680 ; perimeter
G1 X67.811 Y44.660 E1.58316 ; perimeter
G1 X68.006 Y44.767 E1.59944 ; perimeter
G1 X68.054 Y44.815 E1.60440 ; perimeter
G1 X68.231 Y45.075 E1.62745 ; perimeter
G1 X68.274 Y45.175 E1.63543 ; perimeter
G1 X68.365 Y45.591 E1.66662 ; perimeter
G1 X68.319 Y45.840 E1.68515 ; perimeter
G1 X68.250 Y46.073 E1.70298 ; perimeter
G1 X68.181 Y46.229 E1.71546 ; perimeter
G1 X67.781 Y46.268 F7800.000 ; move inwards before travel
G1 F1800.000 E0.71546 ; retract
G92 E0 ; reset extrusion distance
G1 X65.624 Y56.318 F7800.000 ; move to first fill point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X71.375 Y62.069 F684.355 E1.59590 ; fill
G1 X71.055 Y62.341 F7800.000 ; move to first fill point
G1 X65.528 Y56.814 F684.355 E2.16853 ; fill
G1 X65.417 Y57.296 F7800.000 ; move to first fill point
G1 X70.710 Y62.590 F684.355 E2.71691 ; fill
G1 X70.323 Y62.796 F7800.000 ; move to first fill point
G1 X65.267 Y57.739 F684.355 E3.24075 ; fill
G1 X65.483 Y58.548 F7800.000 ; move to first fill point
G1 X69.992 Y63.058 F684.355 E3.70795 ; fill
G1 X69.732 Y63.390 F7800.000 ; move to first fill point
G1 X65.704 Y59.362 F684.355 E4.12527 ; fill
G1 X65.831 Y60.082 F7800.000 ; move to first fill point
G1 X69.566 Y63.817 F684.355 E4.51224 ; fill
G1 X69.489 Y64.333 F7800.000 ; move to first fill point
G1 X66.340 Y61.184 F684.355 E4.83850 ; fill
G1 X67.449 Y62.886 F7800.000 ; move to first fill point
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G1 X69.594 Y65.031 F684.355 E5.06075 ; fill
G1 X69.234 Y65.264 F7800.000 ; move to first fill point
G1 X67.518 Y63.548 F684.355 E5.23853 ; fill
G1 X67.432 Y64.055 F7800.000 ; move to first fill point
G1 X68.630 Y65.253 F684.355 E5.36262 ; fill
G1 X67.697 Y64.913 F7800.000 ; move to first fill point
G1 X67.288 Y64.504 F684.355 E5.40498 ; fill
G1 X71.595 Y61.696 F7800.000 ; move to first fill point
G1 X67.268 Y57.369 F684.355 E5.85325 ; fill
G1 X67.999 Y57.507 F7800.000 ; move to first fill point
G1 X71.872 Y61.380 F684.355 E6.25451 ; fill
G1 X72.080 Y60.995 F7800.000 ; move to first fill point
G1 X68.508 Y57.423 F684.355 E6.62457 ; fill
G1 X68.892 Y57.214 F7800.000 ; move to first fill point
G1 X72.279 Y60.602 F684.355 E6.97555 ; fill
G1 X72.465 Y60.194 F7800.000 ; move to first fill point
G1 X69.783 Y57.512 F684.355 E7.25340 ; fill
G1 X70.430 Y57.567 F7800.000 ; move to first fill point
G1 X72.636 Y59.773 F684.355 E7.48192 ; fill
G1 X72.825 Y59.368 F7800.000 ; move to first fill point
G1 X70.929 Y57.473 F684.355 E7.67829 ; fill
G1 X71.387 Y57.338 F7800.000 ; move to first fill point
G1 X72.843 Y58.794 F684.355 E7.82915 ; fill
G1 X72.863 Y58.221 F7800.000 ; move to first fill point
G1 X71.824 Y57.182 F684.355 E7.93677 ; fill
G1 X72.229 Y56.994 F7800.000 ; move to first fill point
G1 X72.944 Y57.709 F684.355 E8.01091 ; fill
G1 X72.969 Y57.141 F7800.000 ; move to first fill point
G1 X72.652 Y56.824 F684.355 E8.04377 ; fill
G1 F1800.000 E7.04377 ; retract
G92 E0 ; reset extrusion distance
G1 X67.482 Y45.725 F7800.000 ; move to first fill point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X67.444 Y45.688 F600.000 E1.00387 ; fill
G1 F1800.000 E0.00387 ; retract
G92 E0 ; reset extrusion distance
G1 Z4.750 F7800.000 ; move to next layer (11)
G1 X65.398 Y55.397 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X65.781 Y55.653 F600.000 E1.03376 ; perimeter
G1 X66.191 Y56.170 E1.08205 ; perimeter
G1 X66.622 Y56.571 E1.12519 ; perimeter
G1 X67.109 Y56.882 E1.16751 ; perimeter
G1 X67.350 Y56.995 E1.18701 ; perimeter
G1 X67.576 Y57.058 E1.20421 ; perimeter
G1 X67.852 Y57.096 E1.22464 ; perimeter
G1 X68.156 Y57.094 E1.24690 ; perimeter
G1 X68.311 Y57.029 E1.25926 ; perimeter
G1 X68.562 Y56.959 E1.27833 ; perimeter
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G1 X69.045 Y56.552 E1.32459 ; perimeter
G1 X69.218 Y56.720 E1.34220 ; perimeter
G1 X69.449 Y56.892 E1.36330 ; perimeter
G1 X69.643 Y56.985 E1.37907 ; perimeter
G1 X69.950 Y57.094 E1.40295 ; perimeter
G1 X70.326 Y57.136 E1.43066 ; perimeter
G1 X70.715 Y57.123 E1.45919 ; perimeter
G1 X71.047 Y57.067 E1.48386 ; perimeter
G1 X71.401 Y56.975 E1.51064 ; perimeter
G1 X71.857 Y56.775 E1.54710 ; perimeter
G1 X72.571 Y56.378 E1.60695 ; perimeter
G1 X72.871 Y56.260 E1.63056 ; perimeter
G1 X73.082 Y56.332 E1.64687 ; perimeter
G1 X73.269 Y56.475 E1.66409 ; perimeter
G1 X73.320 Y56.567 E1.67183 ; perimeter
G1 X73.484 Y56.941 E1.70178 ; perimeter
G1 X73.503 Y57.045 E1.70951 ; perimeter
G1 X73.487 Y57.326 E1.73012 ; perimeter
G1 X73.440 Y57.628 E1.75248 ; perimeter
G1 X73.464 Y57.797 E1.76498 ; perimeter
G1 X73.443 Y58.197 E1.79434 ; perimeter
G1 X73.483 Y58.709 E1.83201 ; perimeter
G1 X73.523 Y58.815 E1.84026 ; perimeter
G1 X73.338 Y59.127 E1.86682 ; perimeter
G1 X73.165 Y59.508 E1.89753 ; perimeter
G1 X72.880 Y60.250 E1.95572 ; perimeter
G1 X72.622 Y60.824 E2.00181 ; perimeter
G1 X72.474 Y61.074 E2.02315 ; perimeter
G1 X72.109 Y61.631 E2.07187 ; perimeter
G1 X71.823 Y62.028 E2.10771 ; perimeter
G1 X71.569 Y62.280 E2.13399 ; perimeter
G1 X70.991 Y62.780 E2.18999 ; perimeter
G1 X70.691 Y62.978 E2.21625 ; perimeter
G1 X70.388 Y63.240 E2.24563 ; perimeter
G1 X70.127 Y63.686 E2.28343 ; perimeter
G1 X70.104 Y64.166 E2.31863 ; perimeter
G1 X70.116 Y64.561 E2.34763 ; perimeter
G1 X70.171 Y64.930 E2.37492 ; perimeter
G1 X70.238 Y65.180 E2.39393 ; perimeter
G1 X70.534 Y65.708 E2.43827 ; perimeter
G1 X70.124 Y65.701 E2.46831 ; perimeter
G1 X69.726 Y65.657 E2.49769 ; perimeter
G1 X68.799 Y65.628 E2.56558 ; perimeter
G1 X68.439 Y65.632 E2.59199 ; perimeter
G1 X68.293 Y65.655 E2.60284 ; perimeter
G1 X67.712 Y65.316 E2.65208 ; perimeter
G1 X67.089 Y65.106 E2.70027 ; perimeter
G1 X66.622 Y64.811 E2.74073 ; perimeter
G1 X66.730 Y64.651 E2.75485 ; perimeter
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G1 X66.800 Y64.393 E2.77445 ; perimeter
G1 X66.834 Y64.159 E2.79173 ; perimeter
G1 X66.712 Y63.122 E2.86824 ; perimeter
G1 X66.598 Y62.413 E2.92086 ; perimeter
G1 X66.533 Y62.184 E2.93827 ; perimeter
G1 X66.369 Y61.862 E2.96473 ; perimeter
G1 X65.735 Y60.933 E3.04715 ; perimeter
G1 X65.432 Y60.147 E3.10889 ; perimeter
G1 X65.158 Y58.807 E3.20909 ; perimeter
G1 X64.848 Y57.729 E3.29122 ; perimeter
G1 X64.793 Y57.471 E3.31056 ; perimeter
G1 X64.866 Y57.279 E3.32565 ; perimeter
G1 X65.113 Y56.391 E3.39313 ; perimeter
G1 X65.223 Y55.826 E3.43535 ; perimeter
G1 X65.373 Y55.454 E3.46472 ; perimeter
G1 X65.022 Y55.208 F7800.000 ; move to first perimeter point
G1 X65.279 Y54.989 F600.000 E3.48950 ; perimeter
G1 X65.639 Y55.077 E3.51663 ; perimeter
G1 X65.804 Y55.166 E3.53039 ; perimeter
G1 X66.068 Y55.350 E3.55392 ; perimeter
G1 X66.502 Y55.893 E3.60485 ; perimeter
G1 X66.878 Y56.243 E3.64245 ; perimeter
G1 X67.153 Y56.430 E3.66686 ; perimeter
G1 X67.496 Y56.604 E3.69502 ; perimeter
G1 X67.660 Y56.650 E3.70751 ; perimeter
G1 X67.879 Y56.680 E3.72372 ; perimeter
G1 X68.071 Y56.679 E3.73776 ; perimeter
G1 X68.365 Y56.582 E3.76047 ; perimeter
G1 X68.652 Y56.343 E3.78779 ; perimeter
G1 X68.831 Y56.165 E3.80629 ; perimeter
G1 X69.038 Y55.916 E3.83005 ; perimeter
G1 X69.286 Y56.206 E3.85806 ; perimeter
G1 X69.488 Y56.403 E3.87868 ; perimeter
G1 X69.658 Y56.529 E3.89422 ; perimeter
G1 X70.044 Y56.686 E3.92472 ; perimeter
G1 X70.347 Y56.720 E3.94705 ; perimeter
G1 X70.661 Y56.710 E3.97007 ; perimeter
G1 X70.964 Y56.659 E3.99258 ; perimeter
G1 X71.275 Y56.578 E4.01616 ; perimeter
G1 X71.666 Y56.406 E4.04744 ; perimeter
G1 X72.399 Y55.999 E4.10887 ; perimeter
G1 X72.785 Y55.849 E4.13923 ; perimeter
G1 X72.986 Y55.861 E4.15394 ; perimeter
G1 X73.291 Y55.972 E4.17776 ; perimeter
G1 X73.581 Y56.200 E4.20479 ; perimeter
G1 X73.688 Y56.374 E4.21978 ; perimeter
G1 X73.882 Y56.813 E4.25491 ; perimeter
G1 X73.917 Y57.000 E4.26881 ; perimeter
G1 X73.922 Y57.166 E4.28100 ; perimeter
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G1 X73.860 Y57.631 E4.31535 ; perimeter
G1 X73.882 Y57.886 E4.33412 ; perimeter
G1 X73.862 Y58.371 E4.36972 ; perimeter
G1 X73.892 Y58.614 E4.38764 ; perimeter
G1 X73.937 Y58.744 E4.39768 ; perimeter
G1 X73.955 Y58.897 E4.40903 ; perimeter
G1 X73.711 Y59.313 E4.44434 ; perimeter
G1 X73.545 Y59.678 E4.47374 ; perimeter
G1 X73.267 Y60.404 E4.53069 ; perimeter
G1 X72.990 Y61.018 E4.58000 ; perimeter
G1 X72.449 Y61.870 E4.65395 ; perimeter
G1 X72.144 Y62.293 E4.69212 ; perimeter
G1 X71.854 Y62.584 E4.72225 ; perimeter
G1 X71.257 Y63.101 E4.78012 ; perimeter
G1 X70.932 Y63.320 E4.80878 ; perimeter
G1 X70.715 Y63.506 E4.82976 ; perimeter
G1 X70.538 Y63.808 E4.85540 ; perimeter
G1 X70.520 Y64.169 E4.88192 ; perimeter
G1 X70.534 Y64.601 E4.91353 ; perimeter
G1 X70.630 Y65.038 E4.94635 ; perimeter
G1 X70.772 Y65.297 E4.96796 ; perimeter
G1 X71.095 Y65.598 E5.00031 ; perimeter
G1 X70.663 Y66.034 E5.04527 ; perimeter
G1 X70.527 Y66.094 E5.05618 ; perimeter
G1 X70.393 Y66.119 E5.06617 ; perimeter
G1 X70.098 Y66.117 E5.08777 ; perimeter
G1 X69.698 Y66.073 E5.11725 ; perimeter
G1 X68.787 Y66.043 E5.18404 ; perimeter
G1 X68.476 Y66.047 E5.20681 ; perimeter
G1 X68.185 Y66.087 E5.22830 ; perimeter
G1 X67.967 Y65.937 E5.24766 ; perimeter
G1 X67.539 Y65.694 E5.28371 ; perimeter
G1 X66.890 Y65.472 E5.33399 ; perimeter
G1 X66.399 Y65.161 E5.37656 ; perimeter
G1 X66.180 Y64.969 E5.39790 ; perimeter
G1 X66.138 Y64.852 E5.40700 ; perimeter
G1 X66.165 Y64.758 E5.41419 ; perimeter
G1 X66.347 Y64.475 E5.43882 ; perimeter
G1 X66.415 Y64.152 E5.46307 ; perimeter
G1 X66.298 Y63.168 E5.53564 ; perimeter
G1 X66.193 Y62.509 E5.58452 ; perimeter
G1 X66.144 Y62.335 E5.59774 ; perimeter
G1 X66.011 Y62.074 E5.61925 ; perimeter
G1 X65.370 Y61.134 E5.70260 ; perimeter
G1 X65.039 Y60.282 E5.76954 ; perimeter
G1 X64.754 Y58.905 E5.87253 ; perimeter
G1 X64.445 Y57.834 E5.95424 ; perimeter
G1 X64.379 Y57.522 E5.97754 ; perimeter
G1 X64.382 Y57.392 E5.98709 ; perimeter

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G1 X64.468 Y57.153 E6.00571 ; perimeter
G1 X64.708 Y56.297 E6.07083 ; perimeter
G1 X64.821 Y55.720 E6.11388 ; perimeter
G1 X64.985 Y55.258 E6.14980 ; perimeter
G1 X64.581 Y55.147 F7800.000 ; move to first perimeter point
G1 X64.629 Y55.034 F600.000 E6.15881 ; perimeter
G1 X64.718 Y54.922 E6.16924 ; perimeter
G1 X65.040 Y54.649 E6.20024 ; perimeter
G1 X65.251 Y54.583 E6.21641 ; perimeter
G1 X65.384 Y54.589 E6.22617 ; perimeter
G1 X65.662 Y54.644 E6.24691 ; perimeter
G1 X65.809 Y54.696 E6.25835 ; perimeter
G1 X66.016 Y54.808 E6.27557 ; perimeter
G1 X66.354 Y55.047 E6.30591 ; perimeter
G1 X66.813 Y55.616 E6.35948 ; perimeter
G1 X67.134 Y55.914 E6.39156 ; perimeter
G1 X67.372 Y56.076 E6.41267 ; perimeter
G1 X67.642 Y56.214 E6.43485 ; perimeter
G1 X67.907 Y56.264 E6.45459 ; perimeter
G1 X67.986 Y56.264 E6.46040 ; perimeter
G1 X68.169 Y56.205 E6.47446 ; perimeter
G1 X68.525 Y55.883 E6.50966 ; perimeter
G1 X68.794 Y55.575 E6.53959 ; perimeter
G1 X68.891 Y55.530 E6.54745 ; perimeter
G1 X69.052 Y55.490 E6.55964 ; perimeter
G1 X69.175 Y55.540 E6.56933 ; perimeter
G1 X69.394 Y55.706 E6.58951 ; perimeter
G1 X69.758 Y56.086 E6.62801 ; perimeter
G1 X69.867 Y56.167 E6.63798 ; perimeter
G1 X70.137 Y56.278 E6.65939 ; perimeter
G1 X70.367 Y56.304 E6.67633 ; perimeter
G1 X70.606 Y56.297 E6.69385 ; perimeter
G1 X71.149 Y56.181 E6.73453 ; perimeter
G1 X71.475 Y56.036 E6.76064 ; perimeter
G1 X72.228 Y55.620 E6.82365 ; perimeter
G1 X72.732 Y55.436 E6.86301 ; perimeter
G1 X72.884 Y55.427 E6.87412 ; perimeter
G1 X73.089 Y55.458 E6.88931 ; perimeter
G1 X73.498 Y55.609 E6.92128 ; perimeter
G1 X73.780 Y55.819 E6.94704 ; perimeter
G1 X73.958 Y56.003 E6.96581 ; perimeter
G1 X74.122 Y56.315 E6.99158 ; perimeter
G1 X74.268 Y56.657 E7.01886 ; perimeter
G1 X74.328 Y56.935 E7.03969 ; perimeter
G1 X74.339 Y57.184 E7.05794 ; perimeter
G1 X74.280 Y57.634 E7.09116 ; perimeter
G1 X74.301 Y57.923 E7.11240 ; perimeter
G1 X74.275 Y58.189 E7.13195 ; perimeter
G1 X74.300 Y58.519 E7.15624 ; perimeter
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G1 X74.345 Y58.656 E7.16678 ; perimeter
G1 X74.363 Y58.802 E7.17756 ; perimeter
G1 X74.362 Y59.014 E7.19308 ; perimeter
G1 X74.083 Y59.499 E7.23407 ; perimeter
G1 X73.925 Y59.848 E7.26217 ; perimeter
G1 X73.653 Y60.559 E7.31788 ; perimeter
G1 X73.355 Y61.216 E7.37073 ; perimeter
G1 X72.789 Y62.110 E7.44829 ; perimeter
G1 X72.391 Y62.639 E7.49675 ; perimeter
G1 X72.128 Y62.896 E7.52371 ; perimeter
G1 X71.523 Y63.422 E7.58245 ; perimeter
G1 X71.086 Y63.731 E7.62167 ; perimeter
G1 X71.041 Y63.771 E7.62609 ; perimeter
G1 X70.948 Y63.930 E7.63957 ; perimeter
G1 X70.948 Y64.560 E7.68575 ; perimeter
G1 X71.023 Y64.896 E7.71093 ; perimeter
G1 X71.101 Y65.036 E7.72269 ; perimeter
G1 X71.182 Y65.115 E7.73100 ; perimeter
G1 X71.533 Y65.376 E7.76306 ; perimeter
G1 X71.537 Y65.488 E7.77125 ; perimeter
G1 X71.487 Y65.701 E7.78725 ; perimeter
G1 X71.332 Y65.945 E7.80841 ; perimeter
G1 X71.029 Y66.272 E7.84106 ; perimeter
G1 X70.873 Y66.393 E7.85559 ; perimeter
G1 X70.630 Y66.499 E7.87500 ; perimeter
G1 X70.435 Y66.535 E7.88954 ; perimeter
G1 X70.072 Y66.532 E7.91612 ; perimeter
G1 X69.670 Y66.488 E7.94573 ; perimeter
G1 X68.774 Y66.459 E8.01141 ; perimeter
G1 X68.513 Y66.462 E8.03055 ; perimeter
G1 X68.242 Y66.508 E8.05067 ; perimeter
G1 X68.120 Y66.507 E8.05960 ; perimeter
G1 X68.031 Y66.478 E8.06647 ; perimeter
G1 X67.744 Y66.288 E8.09172 ; perimeter
G1 X67.366 Y66.073 E8.12357 ; perimeter
G1 X66.972 Y65.951 E8.15378 ; perimeter
G1 X66.688 Y65.836 E8.17618 ; perimeter
G1 X66.159 Y65.501 E8.22208 ; perimeter
G1 X65.899 Y65.277 E8.24723 ; perimeter
G1 X65.811 Y65.159 E8.25804 ; perimeter
G1 X65.757 Y65.022 E8.26881 ; perimeter
G1 X65.728 Y64.874 E8.27983 ; perimeter
G1 X65.743 Y64.722 E8.29104 ; perimeter
G1 X65.798 Y64.559 E8.30362 ; perimeter
G1 X65.964 Y64.300 E8.32616 ; perimeter
G1 X65.996 Y64.144 E8.33785 ; perimeter
G1 X65.885 Y63.214 E8.40648 ; perimeter
G1 X65.788 Y62.605 E8.45160 ; perimeter
G1 X65.755 Y62.487 E8.46065 ; perimeter

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G1 X65.652 Y62.285 E8.47721 ; perimeter
G1 X65.005 Y61.334 E8.56148 ; perimeter
G1 X64.898 Y61.103 E8.58011 ; perimeter
G1 X64.646 Y60.417 E8.63366 ; perimeter
G1 X64.559 Y60.078 E8.65928 ; perimeter
G1 X64.349 Y59.004 E8.73948 ; perimeter
G1 X64.043 Y57.938 E8.82076 ; perimeter
G1 X63.967 Y57.577 E8.84781 ; perimeter
G1 X63.955 Y57.429 E8.85863 ; perimeter
G1 X63.977 Y57.296 E8.86854 ; perimeter
G1 X64.071 Y57.027 E8.88938 ; perimeter
G1 X64.302 Y56.202 E8.95214 ; perimeter
G1 X64.420 Y55.611 E8.99630 ; perimeter
G1 X64.562 Y55.206 E9.02774 ; perimeter
G1 X64.702 Y55.129 F7800.000 ; move inwards before travel
G1 F1800.000 E8.02774 ; retract
G92 E0 ; reset extrusion distance
G1 X67.274 Y46.570 F7800.000 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X67.031 Y46.227 F600.000 E1.03080 ; perimeter
G1 X66.970 Y46.086 E1.04204 ; perimeter
G1 X66.937 Y45.944 E1.05276 ; perimeter
G1 X66.958 Y45.762 E1.06616 ; perimeter
G1 X67.018 Y45.598 E1.07892 ; perimeter
G1 X67.240 Y45.279 E1.10741 ; perimeter
G1 X67.675 Y45.064 E1.14300 ; perimeter
G1 X67.795 Y45.336 E1.16475 ; perimeter
G1 X67.829 Y45.466 E1.17465 ; perimeter
G1 X67.844 Y45.558 E1.18146 ; perimeter
G1 X67.819 Y45.725 E1.19383 ; perimeter
G1 X67.689 Y46.092 E1.22233 ; perimeter
G1 X67.491 Y46.437 E1.25147 ; perimeter
G1 X67.326 Y46.537 E1.26557 ; perimeter
G1 X67.379 Y46.924 F7800.000 ; move to first perimeter point
G1 X67.181 Y46.929 F600.000 E1.28009 ; perimeter
G1 X67.058 Y46.911 E1.28918 ; perimeter
G1 X66.961 Y46.882 E1.29665 ; perimeter
G1 X66.923 Y46.834 E1.30114 ; perimeter
G1 X66.659 Y46.418 E1.33722 ; perimeter
G1 X66.567 Y46.194 E1.35496 ; perimeter
G1 X66.521 Y45.977 E1.37117 ; perimeter
G1 X66.552 Y45.673 E1.39358 ; perimeter
G1 X66.650 Y45.403 E1.41463 ; perimeter
G1 X66.759 Y45.226 E1.42983 ; perimeter
G1 X66.964 Y44.957 E1.45464 ; perimeter
G1 X67.299 Y44.787 E1.48214 ; perimeter
G1 X67.431 Y44.691 E1.49412 ; perimeter
G1 X67.810 Y44.719 E1.52194 ; perimeter
G1 X67.896 Y44.753 E1.52873 ; perimeter
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G1 X67.963 Y44.811 E1.53521 ; perimeter
G1 X68.126 Y45.056 E1.55675 ; perimeter
G1 X68.205 Y45.249 E1.57206 ; perimeter
G1 X68.240 Y45.399 E1.58332 ; perimeter
G1 X68.263 Y45.535 E1.59346 ; perimeter
G1 X68.253 Y45.666 E1.60304 ; perimeter
G1 X68.221 Y45.833 E1.61553 ; perimeter
G1 X68.071 Y46.257 E1.64845 ; perimeter
G1 X67.826 Y46.684 E1.68456 ; perimeter
G1 X67.713 Y46.785 E1.69562 ; perimeter
G1 X67.585 Y46.865 E1.70669 ; perimeter
G1 X67.441 Y46.915 E1.71786 ; perimeter
G1 X67.262 Y46.764 F7800.000 ; move inwards before travel
G1 F1800.000 E0.71786 ; retract
G92 E0 ; reset extrusion distance
G1 X73.072 Y49.016 F7800.000 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X73.507 Y48.801 F600.000 E1.03553 ; perimeter
G1 X73.645 Y49.258 E1.07051 ; perimeter
G1 X73.665 Y49.370 E1.07889 ; perimeter
G1 X73.656 Y49.617 E1.09697 ; perimeter
G1 X73.313 Y49.950 E1.13200 ; perimeter
G1 X73.120 Y49.557 E1.16406 ; perimeter
G1 X73.075 Y49.325 E1.18139 ; perimeter
G1 X73.071 Y49.078 E1.19947 ; perimeter
G1 X72.653 Y49.167 F7800.000 ; move to first perimeter point
G1 X72.672 Y48.881 F600.000 E1.22048 ; perimeter
G1 X72.729 Y48.790 E1.22836 ; perimeter
G1 X72.875 Y48.652 E1.24307 ; perimeter
G1 X72.980 Y48.584 E1.25222 ; perimeter
G1 X73.395 Y48.396 E1.28562 ; perimeter
G1 X73.504 Y48.367 E1.29388 ; perimeter
G1 X73.630 Y48.382 E1.30318 ; perimeter
G1 X73.696 Y48.420 E1.30875 ; perimeter
G1 X73.792 Y48.518 E1.31879 ; perimeter
G1 X73.907 Y48.723 E1.33598 ; perimeter
G1 X74.049 Y49.155 E1.36932 ; perimeter
G1 X74.083 Y49.473 E1.39277 ; perimeter
G1 X74.041 Y49.781 E1.41555 ; perimeter
G1 X73.927 Y49.933 E1.42944 ; perimeter
G1 X73.697 Y50.139 E1.45210 ; perimeter
G1 X73.393 Y50.286 E1.47680 ; perimeter
G1 X73.262 Y50.331 E1.48699 ; perimeter
G1 X73.153 Y50.341 E1.49496 ; perimeter
G1 X73.014 Y50.225 E1.50818 ; perimeter
G1 X72.802 Y49.875 E1.53818 ; perimeter
G1 X72.723 Y49.687 E1.55310 ; perimeter
G1 X72.685 Y49.531 E1.56485 ; perimeter
G1 X72.655 Y49.230 E1.58708 ; perimeter
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G1 X72.904 Y49.027 F7800.000 ; move inwards before travel
G1 F1800.000 E0.58708 ; retract
G92 E0 ; reset extrusion distance
G1 X72.928 Y56.538 F7800.000 ; move to first fill point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X66.924 Y62.543 F726.371 E1.62211 ; fill
G1 X66.810 Y62.064 F7800.000 ; move to first fill point
G1 X71.685 Y57.189 F726.371 E2.12718 ; fill
G1 X70.888 Y57.393 F7800.000 ; move to first fill point
G1 X66.606 Y61.675 F726.371 E2.57082 ; fill
G1 X66.365 Y61.323 F7800.000 ; move to first fill point
G1 X70.257 Y57.431 F726.371 E2.97406 ; fill
G1 X69.752 Y57.343 F7800.000 ; move to first fill point
G1 X66.124 Y60.971 F726.371 E3.34992 ; fill
G1 X65.921 Y60.581 F7800.000 ; move to first fill point
G1 X69.332 Y57.170 F726.371 E3.70326 ; fill
G1 X68.667 Y57.242 F7800.000 ; move to first fill point
G1 X65.757 Y60.152 F726.371 E4.00479 ; fill
G1 X65.642 Y59.675 F7800.000 ; move to first fill point
G1 X67.919 Y57.397 F726.371 E4.24076 ; fill
G1 X67.401 Y57.322 F7800.000 ; move to first fill point
G1 X65.542 Y59.182 F726.371 E4.43341 ; fill
G1 X65.439 Y58.692 F7800.000 ; move to first fill point
G1 X66.984 Y57.147 F726.371 E4.59350 ; fill
G1 X66.610 Y56.928 F7800.000 ; move to first fill point
G1 X65.309 Y58.229 F726.371 E4.72831 ; fill
G1 X65.179 Y57.766 F7800.000 ; move to first fill point
G1 X66.281 Y56.664 F726.371 E4.84242 ; fill
G1 X65.974 Y56.378 F7800.000 ; move to first fill point
G1 X65.220 Y57.132 F726.371 E4.92055 ; fill
G1 X65.452 Y56.307 F7800.000 ; move to first fill point
G1 X65.709 Y56.050 F726.371 E4.94723 ; fill
G1 X67.006 Y63.054 F7800.000 ; move to first fill point
G1 X73.143 Y56.916 F726.371 E5.58311 ; fill
G1 X73.155 Y57.497 F7800.000 ; move to first fill point
G1 X67.070 Y63.583 F726.371 E6.21362 ; fill
G1 X67.132 Y64.113 F7800.000 ; move to first fill point
G1 X73.156 Y58.089 F726.371 E6.83777 ; fill
G1 X73.173 Y58.665 F7800.000 ; move to first fill point
G1 X67.066 Y64.772 F726.371 E7.47055 ; fill
G1 X67.505 Y64.926 F7800.000 ; move to first fill point
G1 X72.792 Y59.639 F726.371 E8.01823 ; fill
G1 X72.365 Y60.659 F7800.000 ; move to first fill point
G1 X67.930 Y65.094 F726.371 E8.47768 ; fill
G1 X68.309 Y65.308 F7800.000 ; move to first fill point
G1 X69.820 Y63.796 F726.371 E8.63429 ; fill
G1 X69.810 Y64.400 F7800.000 ; move to first fill point
G1 X68.881 Y65.328 F726.371 E8.73051 ; fill
G1 X69.457 Y65.345 F7800.000 ; move to first fill point
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G1 X69.868 Y64.935 F726.371 E8.77300 ; fill
G1 F1800.000 E7.77300 ; retract
G92 E0 ; reset extrusion distance
G1 X67.368 Y46.073 F7800.000 ; move to first fill point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X67.314 Y46.127 F600.000 E1.00295 ; fill
G1 X67.232 Y45.901 E1.01219 ; fill
G1 X67.548 Y45.584 E1.02938 ; fill
G1 F1800.000 E0.02938 ; retract
G92 E0 ; reset extrusion distance
G1 Z5.150 F7800.000 ; move to next layer (12)
G1 X65.262 Y55.116 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X65.647 Y55.372 F600.000 E1.03390 ; perimeter
G1 X65.976 Y55.828 E1.07504 ; perimeter
G1 X66.258 Y56.163 E1.10713 ; perimeter
G1 X66.521 Y56.414 E1.13374 ; perimeter
G1 X66.803 Y56.631 E1.15983 ; perimeter
G1 X67.027 Y56.769 E1.17913 ; perimeter
G1 X67.379 Y56.918 E1.20712 ; perimeter
G1 X67.643 Y56.963 E1.22672 ; perimeter
G1 X67.825 Y56.972 E1.24010 ; perimeter
G1 X68.020 Y56.962 E1.25440 ; perimeter
G1 X68.357 Y56.898 E1.27954 ; perimeter
G1 X68.643 Y56.752 E1.30302 ; perimeter
G1 X68.980 Y56.478 E1.33482 ; perimeter
G1 X69.237 Y56.711 E1.36028 ; perimeter
G1 X69.426 Y56.824 E1.37639 ; perimeter
G1 X69.701 Y56.943 E1.39832 ; perimeter
G1 X70.081 Y57.045 E1.42718 ; perimeter
G1 X70.425 Y57.083 E1.45250 ; perimeter
G1 X70.891 Y57.061 E1.48669 ; perimeter
G1 X71.483 Y56.910 E1.53138 ; perimeter
G1 X71.837 Y56.749 E1.55988 ; perimeter
G1 X72.554 Y56.300 E1.62189 ; perimeter
G1 X73.109 Y56.073 E1.66583 ; perimeter
G1 X73.280 Y56.165 E1.68006 ; perimeter
G1 X73.557 Y56.562 E1.71550 ; perimeter
G1 X73.639 Y56.762 E1.73135 ; perimeter
G1 X73.689 Y56.962 E1.74649 ; perimeter
G1 X73.693 Y58.428 E1.85388 ; perimeter
G1 X73.630 Y58.694 E1.87390 ; perimeter
G1 X73.433 Y59.159 E1.91089 ; perimeter
G1 X73.353 Y59.278 E1.92137 ; perimeter
G1 X72.966 Y60.277 E1.99989 ; perimeter
G1 X72.636 Y60.861 E2.04901 ; perimeter
G1 X71.895 Y61.896 E2.14225 ; perimeter
G1 X71.612 Y62.206 E2.17302 ; perimeter
G1 X71.067 Y62.730 E2.22842 ; perimeter
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G1 X70.877 Y62.953 E2.24990 ; perimeter
G1 X70.748 Y63.191 E2.26968 ; perimeter
G1 X70.640 Y63.547 E2.29695 ; perimeter
G1 X70.588 Y63.812 E2.31674 ; perimeter
G1 X70.544 Y64.258 E2.34955 ; perimeter
G1 X70.642 Y64.884 E2.39595 ; perimeter
G1 X71.022 Y65.463 E2.44669 ; perimeter
G1 X70.618 Y65.695 E2.48081 ; perimeter
G1 X70.524 Y65.784 E2.49025 ; perimeter
G1 X70.375 Y65.791 E2.50120 ; perimeter
G1 X69.643 Y65.706 E2.55515 ; perimeter
G1 X68.912 Y65.689 E2.60871 ; perimeter
G1 X68.576 Y65.686 E2.63338 ; perimeter
G1 X68.120 Y65.748 E2.66707 ; perimeter
G1 X67.926 Y65.566 E2.68656 ; perimeter
G1 X67.669 Y65.390 E2.70938 ; perimeter
G1 X67.358 Y65.275 E2.73369 ; perimeter
G1 X67.000 Y65.185 E2.76071 ; perimeter
G1 X66.898 Y65.131 E2.76917 ; perimeter
G1 X66.502 Y64.847 E2.80488 ; perimeter
G1 X66.501 Y64.656 E2.81888 ; perimeter
G1 X66.419 Y64.239 E2.84999 ; perimeter
G1 X66.326 Y64.017 E2.86763 ; perimeter
G1 X66.181 Y63.751 E2.88983 ; perimeter
G1 X66.128 Y63.588 E2.90238 ; perimeter
G1 X66.235 Y63.349 E2.92161 ; perimeter
G1 X66.345 Y62.978 E2.94992 ; perimeter
G1 X66.380 Y62.779 E2.96472 ; perimeter
G1 X66.377 Y62.517 E2.98395 ; perimeter
G1 X66.284 Y62.028 E3.02038 ; perimeter
G1 X66.149 Y61.653 E3.04961 ; perimeter
G1 X65.963 Y61.345 E3.07595 ; perimeter
G1 X65.829 Y61.175 E3.09182 ; perimeter
G1 X65.693 Y60.930 E3.11233 ; perimeter
G1 X65.384 Y60.113 E3.17636 ; perimeter
G1 X65.168 Y59.115 E3.25115 ; perimeter
G1 X64.783 Y57.620 E3.36423 ; perimeter
G1 X64.732 Y57.311 E3.38721 ; perimeter
G1 X64.744 Y57.077 E3.40434 ; perimeter
G1 X65.007 Y56.072 E3.48046 ; perimeter
G1 X65.044 Y55.818 E3.49922 ; perimeter
G1 X65.106 Y55.564 E3.51840 ; perimeter
G1 X65.242 Y55.175 E3.54863 ; perimeter
G1 X64.920 Y54.935 F7800.000 ; move to first perimeter point
G1 X65.011 Y54.824 F600.000 E3.55912 ; perimeter
G1 X65.159 Y54.715 E3.57259 ; perimeter
G1 X65.310 Y54.735 E3.58371 ; perimeter
G1 X65.489 Y54.788 E3.59743 ; perimeter
G1 X65.661 Y54.877 E3.61162 ; perimeter
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G1 X65.925 Y55.061 E3.63520 ; perimeter
G1 X65.997 Y55.138 E3.64288 ; perimeter
G1 X66.304 Y55.572 E3.68181 ; perimeter
G1 X66.566 Y55.882 E3.71158 ; perimeter
G1 X66.792 Y56.098 E3.73450 ; perimeter
G1 X67.034 Y56.285 E3.75685 ; perimeter
G1 X67.213 Y56.395 E3.77231 ; perimeter
G1 X67.498 Y56.515 E3.79496 ; perimeter
G1 X67.705 Y56.550 E3.81029 ; perimeter
G1 X67.970 Y56.548 E3.82975 ; perimeter
G1 X68.221 Y56.500 E3.84846 ; perimeter
G1 X68.429 Y56.394 E3.86558 ; perimeter
G1 X68.685 Y56.176 E3.89022 ; perimeter
G1 X69.019 Y55.786 E3.92780 ; perimeter
G1 X69.277 Y56.188 E3.96279 ; perimeter
G1 X69.475 Y56.369 E3.98246 ; perimeter
G1 X69.621 Y56.456 E3.99489 ; perimeter
G1 X69.838 Y56.550 E4.01219 ; perimeter
G1 X70.161 Y56.636 E4.03668 ; perimeter
G1 X70.443 Y56.667 E4.05749 ; perimeter
G1 X70.824 Y56.649 E4.08542 ; perimeter
G1 X71.342 Y56.518 E4.12458 ; perimeter
G1 X71.640 Y56.382 E4.14855 ; perimeter
G1 X72.359 Y55.933 E4.21065 ; perimeter
G1 X72.639 Y55.804 E4.23326 ; perimeter
G1 X73.032 Y55.670 E4.26368 ; perimeter
G1 X73.276 Y55.700 E4.28167 ; perimeter
G1 X73.568 Y55.861 E4.30612 ; perimeter
G1 X73.843 Y56.227 E4.33962 ; perimeter
G1 X73.925 Y56.368 E4.35157 ; perimeter
G1 X74.033 Y56.626 E4.37205 ; perimeter
G1 X74.104 Y56.936 E4.39539 ; perimeter
G1 X74.119 Y57.669 E4.44910 ; perimeter
G1 X74.100 Y58.316 E4.49651 ; perimeter
G1 X74.115 Y58.470 E4.50785 ; perimeter
G1 X74.026 Y58.828 E4.53484 ; perimeter
G1 X73.796 Y59.364 E4.57757 ; perimeter
G1 X73.722 Y59.475 E4.58734 ; perimeter
G1 X73.341 Y60.457 E4.66450 ; perimeter
G1 X72.988 Y61.084 E4.71724 ; perimeter
G1 X72.591 Y61.659 E4.76839 ; perimeter
G1 X72.208 Y62.170 E4.81522 ; perimeter
G1 X71.904 Y62.502 E4.84819 ; perimeter
G1 X71.378 Y63.007 E4.90160 ; perimeter
G1 X71.223 Y63.193 E4.91936 ; perimeter
G1 X71.127 Y63.373 E4.93430 ; perimeter
G1 X71.048 Y63.630 E4.95400 ; perimeter
G1 X70.996 Y63.900 E4.97414 ; perimeter
G1 X70.962 Y64.248 E4.99973 ; perimeter
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G1 X71.033 Y64.721 E5.03483 ; perimeter
G1 X71.244 Y65.050 E5.06341 ; perimeter
G1 X71.525 Y65.280 E5.09005 ; perimeter
G1 X71.789 Y65.432 E5.11236 ; perimeter
G1 X71.707 Y65.713 E5.13375 ; perimeter
G1 X71.310 Y65.801 E5.16361 ; perimeter
G1 X71.102 Y65.890 E5.18013 ; perimeter
G1 X70.640 Y66.189 E5.22045 ; perimeter
G1 X70.359 Y66.208 E5.24108 ; perimeter
G1 X69.630 Y66.122 E5.29485 ; perimeter
G1 X68.597 Y66.102 E5.37056 ; perimeter
G1 X68.322 Y66.138 E5.39091 ; perimeter
G1 X67.999 Y66.259 E5.41618 ; perimeter
G1 X67.878 Y66.091 E5.43135 ; perimeter
G1 X67.667 Y65.893 E5.45256 ; perimeter
G1 X67.472 Y65.759 E5.46991 ; perimeter
G1 X67.240 Y65.674 E5.48798 ; perimeter
G1 X66.871 Y65.581 E5.51587 ; perimeter
G1 X66.738 Y65.518 E5.52668 ; perimeter
G1 X66.265 Y65.188 E5.56892 ; perimeter
G1 X66.117 Y65.038 E5.58436 ; perimeter
G1 X66.086 Y64.879 E5.59618 ; perimeter
G1 X66.085 Y64.689 E5.61014 ; perimeter
G1 X66.024 Y64.380 E5.63318 ; perimeter
G1 X65.941 Y64.179 E5.64915 ; perimeter
G1 X65.796 Y63.911 E5.67143 ; perimeter
G1 X65.705 Y63.641 E5.69232 ; perimeter
G1 X65.689 Y63.534 E5.70024 ; perimeter
G1 X65.843 Y63.208 E5.72670 ; perimeter
G1 X65.964 Y62.745 E5.76171 ; perimeter
G1 X65.962 Y62.554 E5.77576 ; perimeter
G1 X65.882 Y62.135 E5.80695 ; perimeter
G1 X65.773 Y61.833 E5.83047 ; perimeter
G1 X65.626 Y61.589 E5.85136 ; perimeter
G1 X65.478 Y61.399 E5.86899 ; perimeter
G1 X65.322 Y61.117 E5.89264 ; perimeter
G1 X64.987 Y60.237 E5.96160 ; perimeter
G1 X64.763 Y59.209 E6.03871 ; perimeter
G1 X64.380 Y57.725 E6.15095 ; perimeter
G1 X64.319 Y57.366 E6.17766 ; perimeter
G1 X64.313 Y57.180 E6.19128 ; perimeter
G1 X64.334 Y57.005 E6.20414 ; perimeter
G1 X64.597 Y55.991 E6.28093 ; perimeter
G1 X64.638 Y55.728 E6.30040 ; perimeter
G1 X64.806 Y55.143 E6.34504 ; perimeter
G1 X64.887 Y54.988 E6.35785 ; perimeter
G1 X64.505 Y54.816 F7800.000 ; move to first perimeter point
G1 X64.595 Y54.669 F600.000 E6.37049 ; perimeter
G1 X64.705 Y54.543 E6.38272 ; perimeter
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G1 X64.855 Y54.423 E6.39685 ; perimeter
G1 X65.005 Y54.336 E6.40949 ; perimeter
G1 X65.187 Y54.300 E6.42312 ; perimeter
G1 X65.405 Y54.328 E6.43923 ; perimeter
G1 X65.660 Y54.408 E6.45878 ; perimeter
G1 X65.961 Y54.574 E6.48399 ; perimeter
G1 X66.215 Y54.763 E6.50714 ; perimeter
G1 X66.316 Y54.869 E6.51788 ; perimeter
G1 X66.632 Y55.316 E6.55795 ; perimeter
G1 X66.873 Y55.602 E6.58540 ; perimeter
G1 X67.063 Y55.783 E6.60462 ; perimeter
G1 X67.399 Y56.022 E6.63481 ; perimeter
G1 X67.617 Y56.112 E6.65211 ; perimeter
G1 X67.766 Y56.137 E6.66318 ; perimeter
G1 X67.920 Y56.135 E6.67446 ; perimeter
G1 X68.085 Y56.103 E6.68673 ; perimeter
G1 X68.216 Y56.037 E6.69750 ; perimeter
G1 X68.379 Y55.894 E6.71337 ; perimeter
G1 X68.772 Y55.417 E6.75865 ; perimeter
G1 X68.833 Y55.365 E6.76449 ; perimeter
G1 X68.965 Y55.330 E6.77454 ; perimeter
G1 X69.109 Y55.387 E6.78587 ; perimeter
G1 X69.349 Y55.544 E6.80684 ; perimeter
G1 X69.591 Y55.913 E6.83917 ; perimeter
G1 X69.713 Y56.026 E6.85140 ; perimeter
G1 X69.975 Y56.156 E6.87277 ; perimeter
G1 X70.240 Y56.227 E6.89290 ; perimeter
G1 X70.461 Y56.251 E6.90919 ; perimeter
G1 X70.757 Y56.238 E6.93087 ; perimeter
G1 X71.202 Y56.125 E6.96450 ; perimeter
G1 X71.443 Y56.015 E6.98395 ; perimeter
G1 X72.267 Y55.514 E7.05458 ; perimeter
G1 X72.779 Y55.306 E7.09506 ; perimeter
G1 X72.978 Y55.256 E7.11013 ; perimeter
G1 X73.125 Y55.251 E7.12085 ; perimeter
G1 X73.410 Y55.306 E7.14211 ; perimeter
G1 X73.686 Y55.440 E7.16465 ; perimeter
G1 X73.864 Y55.567 E7.18060 ; perimeter
G1 X74.188 Y55.994 E7.21992 ; perimeter
G1 X74.295 Y56.176 E7.23537 ; perimeter
G1 X74.426 Y56.490 E7.26027 ; perimeter
G1 X74.515 Y56.859 E7.28808 ; perimeter
G1 X74.536 Y57.672 E7.34768 ; perimeter
G1 X74.516 Y58.307 E7.39424 ; perimeter
G1 X74.531 Y58.485 E7.40728 ; perimeter
G1 X74.428 Y58.946 E7.44188 ; perimeter
G1 X74.247 Y59.382 E7.47648 ; perimeter
G1 X74.090 Y59.671 E7.50059 ; perimeter
G1 X73.717 Y60.636 E7.57639 ; perimeter

G1 X73.339 Y61.306 E7.63274 ; perimeter
G1 X72.931 Y61.899 E7.68549 ; perimeter
G1 X72.521 Y62.445 E7.73548 ; perimeter
G1 X72.197 Y62.798 E7.77061 ; perimeter
G1 X71.689 Y63.283 E7.82204 ; perimeter
G1 X71.568 Y63.432 E7.83608 ; perimeter
G1 X71.505 Y63.555 E7.84618 ; perimeter
G1 X71.457 Y63.713 E7.85832 ; perimeter
G1 X71.380 Y64.238 E7.89714 ; perimeter
G1 X71.425 Y64.559 E7.92094 ; perimeter
G1 X71.549 Y64.760 E7.93825 ; perimeter
G1 X71.668 Y64.870 E7.95013 ; perimeter
G1 X72.126 Y65.152 E7.98951 ; perimeter
G1 X72.185 Y65.340 E8.00394 ; perimeter
G1 X72.205 Y65.471 E8.01363 ; perimeter
G1 X72.103 Y65.827 E8.04072 ; perimeter
G1 X71.993 Y65.990 E8.05514 ; perimeter
G1 X71.870 Y66.077 E8.06620 ; perimeter
G1 X71.708 Y66.135 E8.07876 ; perimeter
G1 X71.450 Y66.193 E8.09818 ; perimeter
G1 X71.281 Y66.266 E8.11163 ; perimeter
G1 X71.132 Y66.353 E8.12427 ; perimeter
G1 X70.929 Y66.511 E8.14312 ; perimeter
G1 X70.709 Y66.601 E8.16055 ; perimeter
G1 X70.348 Y66.625 E8.18704 ; perimeter
G1 X69.617 Y66.539 E8.24091 ; perimeter
G1 X68.618 Y66.518 E8.31412 ; perimeter
G1 X68.426 Y66.543 E8.32834 ; perimeter
G1 X68.072 Y66.677 E8.35604 ; perimeter
G1 X67.888 Y66.714 E8.36979 ; perimeter
G1 X67.789 Y66.650 E8.37845 ; perimeter
G1 X67.563 Y66.366 E8.40503 ; perimeter
G1 X67.408 Y66.220 E8.42062 ; perimeter
G1 X67.275 Y66.128 E8.43248 ; perimeter
G1 X66.748 Y65.979 E8.47256 ; perimeter
G1 X66.541 Y65.884 E8.48928 ; perimeter
G1 X66.015 Y65.521 E8.53607 ; perimeter
G1 X65.784 Y65.286 E8.56023 ; perimeter
G1 X65.736 Y65.196 E8.56772 ; perimeter
G1 X65.683 Y64.995 E8.58299 ; perimeter
G1 X65.670 Y64.722 E8.60299 ; perimeter
G1 X65.630 Y64.522 E8.61795 ; perimeter
G1 X65.413 Y64.073 E8.65446 ; perimeter
G1 X65.271 Y63.614 E8.68966 ; perimeter
G1 X65.270 Y63.519 E8.69662 ; perimeter
G1 X65.303 Y63.373 E8.70756 ; perimeter
G1 X65.451 Y63.067 E8.73249 ; perimeter
G1 X65.548 Y62.712 E8.75946 ; perimeter
G1 X65.547 Y62.591 E8.76833 ; perimeter

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G1 X65.480 Y62.243 E8.79427 ; perimeter
G1 X65.398 Y62.014 E8.81209 ; perimeter
G1 X65.288 Y61.834 E8.82753 ; perimeter
G1 X65.127 Y61.624 E8.84692 ; perimeter
G1 X64.950 Y61.302 E8.87380 ; perimeter
G1 X64.590 Y60.362 E8.94759 ; perimeter
G1 X64.358 Y59.302 E9.02703 ; perimeter
G1 X63.977 Y57.830 E9.13843 ; perimeter
G1 X63.907 Y57.421 E9.16886 ; perimeter
G1 X63.898 Y57.158 E9.18813 ; perimeter
G1 X63.925 Y56.929 E9.20499 ; perimeter
G1 X64.188 Y55.910 E9.28211 ; perimeter
G1 X64.292 Y55.384 E9.32138 ; perimeter
G1 X64.417 Y54.994 E9.35140 ; perimeter
G1 X64.475 Y54.871 E9.36136 ; perimeter
G1 X64.678 Y54.816 F7800.000 ; move inwards before travel
G1 F1800.000 E8.36136 ; retract
G92 E0 ; reset extrusion distance
G1 X67.271 Y46.785 F7800.000 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X67.018 Y46.347 F600.000 E1.03703 ; perimeter
G1 X66.882 Y46.038 E1.06179 ; perimeter
G1 X66.927 Y45.739 E1.08397 ; perimeter
G1 X67.005 Y45.544 E1.09931 ; perimeter
G1 X67.141 Y45.360 E1.11605 ; perimeter
G1 X67.292 Y45.250 E1.12976 ; perimeter
G1 X67.646 Y45.097 E1.15798 ; perimeter
G1 X67.804 Y45.534 E1.19202 ; perimeter
G1 X67.810 Y45.594 E1.19645 ; perimeter
G1 X67.764 Y45.813 E1.21284 ; perimeter
G1 X67.708 Y45.971 E1.22511 ; perimeter
G1 X67.300 Y46.730 E1.28824 ; perimeter
G1 X67.277 Y47.032 F7800.000 ; move to first perimeter point
G1 X67.071 Y47.016 F600.000 E1.30336 ; perimeter
G1 X66.952 Y46.985 E1.31236 ; perimeter
G1 X66.879 Y46.918 E1.31961 ; perimeter
G1 X66.643 Y46.533 E1.35268 ; perimeter
G1 X66.478 Y46.115 E1.38562 ; perimeter
G1 X66.472 Y45.927 E1.39938 ; perimeter
G1 X66.511 Y45.701 E1.41615 ; perimeter
G1 X66.587 Y45.445 E1.43571 ; perimeter
G1 X66.645 Y45.336 E1.44481 ; perimeter
G1 X66.860 Y45.051 E1.47099 ; perimeter
G1 X67.071 Y44.897 E1.49010 ; perimeter
G1 X67.279 Y44.801 E1.50685 ; perimeter
G1 X67.407 Y44.716 E1.51815 ; perimeter
G1 X67.510 Y44.706 E1.52569 ; perimeter
G1 X67.727 Y44.732 E1.54167 ; perimeter
G1 X67.909 Y44.810 E1.55624 ; perimeter
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G1 X68.050 Y45.012 E1.57425 ; perimeter
G1 X68.214 Y45.451 E1.60859 ; perimeter
G1 X68.216 Y45.682 E1.62553 ; perimeter
G1 X68.166 Y45.926 E1.64377 ; perimeter
G1 X68.095 Y46.128 E1.65948 ; perimeter
G1 X67.687 Y46.879 E1.72206 ; perimeter
G1 X67.617 Y46.958 E1.72977 ; perimeter
G1 X67.497 Y46.998 E1.73903 ; perimeter
G1 X67.338 Y47.022 E1.75081 ; perimeter
G1 X67.174 Y46.853 F7800.000 ; move inwards before travel
G1 F1800.000 E0.75081 ; retract
G92 E0 ; reset extrusion distance
G1 X73.127 Y48.999 F7800.000 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X73.260 Y48.903 F600.000 E1.01202 ; perimeter
G1 X73.513 Y48.781 E1.03259 ; perimeter
G1 X73.681 Y49.381 E1.07822 ; perimeter
G1 X73.646 Y49.673 E1.09977 ; perimeter
G1 X73.236 Y49.971 E1.13698 ; perimeter
G1 X73.122 Y49.514 E1.17152 ; perimeter
G1 X73.094 Y49.237 E1.19187 ; perimeter
G1 X73.117 Y49.060 E1.20494 ; perimeter
G1 X72.698 Y49.050 F7800.000 ; move to first perimeter point
G1 X72.753 Y48.814 F600.000 E1.22272 ; perimeter
G1 X72.821 Y48.720 E1.23126 ; perimeter
G1 X73.046 Y48.545 E1.25208 ; perimeter
G1 X73.496 Y48.364 E1.28764 ; perimeter
G1 X73.637 Y48.364 E1.29798 ; perimeter
G1 X73.701 Y48.391 E1.30309 ; perimeter
G1 X73.800 Y48.495 E1.31363 ; perimeter
G1 X73.917 Y48.709 E1.33152 ; perimeter
G1 X74.051 Y49.119 E1.36312 ; perimeter
G1 X74.099 Y49.351 E1.38043 ; perimeter
G1 X74.084 Y49.568 E1.39636 ; perimeter
G1 X74.047 Y49.801 E1.41363 ; perimeter
G1 X74.016 Y49.886 E1.42027 ; perimeter
G1 X73.825 Y50.066 E1.43952 ; perimeter
G1 X73.666 Y50.177 E1.45370 ; perimeter
G1 X73.422 Y50.303 E1.47383 ; perimeter
G1 X73.111 Y50.390 E1.49750 ; perimeter
G1 X72.903 Y50.112 E1.52291 ; perimeter
G1 X72.779 Y49.850 E1.54413 ; perimeter
G1 X72.712 Y49.585 E1.56416 ; perimeter
G1 X72.678 Y49.240 E1.58958 ; perimeter
G1 X72.691 Y49.112 E1.59898 ; perimeter
G1 X72.927 Y48.970 F7800.000 ; move inwards before travel
G1 F1800.000 E0.59898 ; retract
G92 E0 ; reset extrusion distance
G1 X72.900 Y56.479 F7800.000 ; move to first fill point
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G1 F1800.000 E1.00000 ; compensate retraction
G1 X73.378 Y56.957 F838.871 E1.04956 ; fill
G1 X73.389 Y57.561 F7800.000 ; move to first fill point
G1 X72.510 Y56.682 F838.871 E1.14059 ; fill
G1 X72.146 Y56.911 F7800.000 ; move to first fill point
G1 X73.389 Y58.154 F838.871 E1.26944 ; fill
G1 X73.313 Y58.671 F7800.000 ; move to first fill point
G1 X71.758 Y57.116 F838.871 E1.43058 ; fill
G1 X71.313 Y57.264 F7800.000 ; move to first fill point
G1 X73.126 Y59.076 F838.871 E1.61834 ; fill
G1 X72.948 Y59.491 F7800.000 ; move to first fill point
G1 X70.821 Y57.365 F838.871 E1.83866 ; fill
G1 X70.227 Y57.364 F7800.000 ; move to first fill point
G1 X72.782 Y59.918 F838.871 E2.10335 ; fill
G1 X72.594 Y60.324 F7800.000 ; move to first fill point
G1 X69.421 Y57.150 F838.871 E2.43210 ; fill
G1 X68.726 Y57.048 F7800.000 ; move to first fill point
G1 X72.380 Y60.702 F838.871 E2.81066 ; fill
G1 X72.133 Y61.048 F7800.000 ; move to first fill point
G1 X68.300 Y57.215 F838.871 E3.20778 ; fill
G1 X67.755 Y57.263 F7800.000 ; move to first fill point
G1 X71.886 Y61.395 F838.871 E3.63585 ; fill
G1 X71.630 Y61.731 F7800.000 ; move to first fill point
G1 X66.973 Y57.074 F838.871 E4.11837 ; fill
G1 X65.204 Y56.491 F7800.000 ; move to first fill point
G1 X71.046 Y62.333 F838.871 E4.72363 ; fill
G1 X70.753 Y62.633 F7800.000 ; move to first fill point
G1 X65.084 Y56.963 F838.871 E5.31101 ; fill
G1 X65.081 Y57.554 F7800.000 ; move to first fill point
G1 X70.514 Y62.987 F838.871 E5.87385 ; fill
G1 X70.361 Y63.427 F7800.000 ; move to first fill point
G1 X65.284 Y58.350 F838.871 E6.39986 ; fill
G1 X65.482 Y59.141 F7800.000 ; move to first fill point
G1 X70.274 Y63.932 F838.871 E6.89630 ; fill
G1 X70.273 Y64.525 F7800.000 ; move to first fill point
G1 X65.645 Y59.896 F838.871 E7.37580 ; fill
G1 X65.978 Y60.822 F7800.000 ; move to first fill point
G1 X70.410 Y65.254 F838.871 E7.83503 ; fill
G1 X69.996 Y65.433 F7800.000 ; move to first fill point
G1 X66.591 Y62.028 F838.871 E8.18780 ; fill
G1 X66.681 Y62.711 F7800.000 ; move to first fill point
G1 X69.369 Y65.399 F838.871 E8.46634 ; fill
G1 X68.765 Y65.388 F7800.000 ; move to first fill point
G1 X66.590 Y63.213 F838.871 E8.69167 ; fill
G1 X66.508 Y63.724 F7800.000 ; move to first fill point
G1 X68.124 Y65.339 F838.871 E8.85905 ; fill
G1 X67.085 Y64.894 F7800.000 ; move to first fill point
G1 X66.793 Y64.602 F838.871 E8.88931 ; fill
G1 X71.349 Y62.043 F7800.000 ; move to first fill point
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G1 X65.334 Y56.028 F838.871 E9.51247 ; fill
G1 F1800.000 E8.51247 ; retract
G92 E0 ; reset extrusion distance
G1 X67.361 Y45.999 F7800.000 ; move to first fill point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X67.204 Y45.843 F600.000 E1.00849 ; fill
G1 X67.302 Y45.631 E1.01742 ; fill
G1 X67.461 Y45.791 E1.02609 ; fill
G1 X67.492 Y45.514 E1.03681 ; fill
G1 X67.469 Y45.490 E1.03810 ; fill
G1 F1800.000 E0.03810 ; retract
G92 E0 ; reset extrusion distance
G1 Z5.550 F7800.000 ; move to next layer (13)
G1 X65.216 Y54.879 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X65.651 Y55.268 F600.000 E1.04273 ; perimeter
G1 X66.144 Y55.969 E1.10549 ; perimeter
G1 X66.382 Y56.240 E1.13196 ; perimeter
G1 X66.677 Y56.475 E1.15957 ; perimeter
G1 X67.046 Y56.714 E1.19174 ; perimeter
G1 X67.281 Y56.816 E1.21055 ; perimeter
G1 X67.632 Y56.903 E1.23701 ; perimeter
G1 X67.912 Y56.901 E1.25753 ; perimeter
G1 X68.240 Y56.820 E1.28229 ; perimeter
G1 X68.585 Y56.650 E1.31049 ; perimeter
G1 X68.719 Y56.562 E1.32225 ; perimeter
G1 X68.913 Y56.395 E1.34100 ; perimeter
G1 X69.078 Y56.569 E1.35857 ; perimeter
G1 X69.327 Y56.765 E1.38179 ; perimeter
G1 X69.638 Y56.923 E1.40734 ; perimeter
G1 X70.074 Y57.055 E1.44075 ; perimeter
G1 X70.420 Y57.089 E1.46621 ; perimeter
G1 X70.764 Y57.070 E1.49145 ; perimeter
G1 X71.232 Y56.978 E1.52636 ; perimeter
G1 X71.769 Y56.772 E1.56852 ; perimeter
G1 X72.835 Y56.111 E1.66041 ; perimeter
G1 X73.133 Y55.975 E1.68438 ; perimeter
G1 X73.220 Y55.969 E1.69081 ; perimeter
G1 X73.339 Y55.998 E1.69978 ; perimeter
G1 X73.602 Y56.366 E1.73289 ; perimeter
G1 X73.740 Y56.623 E1.75425 ; perimeter
G1 X73.794 Y56.922 E1.77652 ; perimeter
G1 X73.826 Y57.576 E1.82448 ; perimeter
G1 X73.822 Y58.251 E1.87393 ; perimeter
G1 X73.805 Y58.398 E1.88481 ; perimeter
G1 X73.662 Y58.750 E1.91262 ; perimeter
G1 X73.505 Y59.033 E1.93629 ; perimeter
G1 X73.425 Y59.285 E1.95573 ; perimeter
G1 X73.254 Y59.617 E1.98301 ; perimeter
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G1 X72.987 Y60.302 E2.03690 ; perimeter
G1 X72.926 Y60.405 E2.04572 ; perimeter
G1 X72.417 Y61.166 E2.11273 ; perimeter
G1 X71.979 Y61.750 E2.16624 ; perimeter
G1 X71.023 Y62.772 E2.26873 ; perimeter
G1 X70.920 Y62.940 E2.28322 ; perimeter
G1 X70.834 Y63.147 E2.29960 ; perimeter
G1 X70.780 Y63.361 E2.31578 ; perimeter
G1 X70.747 Y63.613 E2.33437 ; perimeter
G1 X70.878 Y64.386 E2.39180 ; perimeter
G1 X70.929 Y64.560 E2.40509 ; perimeter
G1 X71.025 Y64.822 E2.42552 ; perimeter
G1 X71.193 Y65.082 E2.44823 ; perimeter
G1 X71.497 Y65.436 E2.48241 ; perimeter
G1 X70.823 Y65.681 E2.53497 ; perimeter
G1 X70.580 Y65.852 E2.55668 ; perimeter
G1 X69.993 Y65.779 E2.60006 ; perimeter
G1 X68.685 Y65.743 E2.69592 ; perimeter
G1 X68.252 Y65.811 E2.72799 ; perimeter
G1 X68.031 Y65.894 E2.74532 ; perimeter
G1 X67.866 Y65.702 E2.76381 ; perimeter
G1 X67.625 Y65.511 E2.78638 ; perimeter
G1 X67.310 Y65.350 E2.81233 ; perimeter
G1 X66.854 Y65.224 E2.84695 ; perimeter
G1 X66.433 Y64.890 E2.88634 ; perimeter
G1 X66.335 Y64.389 E2.92375 ; perimeter
G1 X66.065 Y64.012 E2.95774 ; perimeter
G1 X65.722 Y63.707 E2.99133 ; perimeter
G1 X65.918 Y63.561 E3.00917 ; perimeter
G1 X66.130 Y63.333 E3.03201 ; perimeter
G1 X66.238 Y63.164 E3.04672 ; perimeter
G1 X66.334 Y62.932 E3.06513 ; perimeter
G1 X66.373 Y62.670 E3.08450 ; perimeter
G1 X66.363 Y62.417 E3.10303 ; perimeter
G1 X66.325 Y62.210 E3.11850 ; perimeter
G1 X66.258 Y61.994 E3.13504 ; perimeter
G1 X66.120 Y61.668 E3.16097 ; perimeter
G1 X66.000 Y61.442 E3.17974 ; perimeter
G1 X65.850 Y61.247 E3.19776 ; perimeter
G1 X65.689 Y60.927 E3.22395 ; perimeter
G1 X65.307 Y59.893 E3.30474 ; perimeter
G1 X65.188 Y59.336 E3.34645 ; perimeter
G1 X64.820 Y57.938 E3.45234 ; perimeter
G1 X64.678 Y57.168 E3.50969 ; perimeter
G1 X64.768 Y56.439 E3.56351 ; perimeter
G1 X64.928 Y55.682 E3.62025 ; perimeter
G1 X65.074 Y55.191 E3.65772 ; perimeter
G1 X65.190 Y54.936 E3.67827 ; perimeter
G1 X64.894 Y54.661 F7800.000 ; move to first perimeter point
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G1 X65.028 Y54.529 F600.000 E3.69208 ; perimeter
G1 X65.162 Y54.455 E3.70331 ; perimeter
G1 X65.471 Y54.568 E3.72740 ; perimeter
G1 X65.807 Y54.833 E3.75877 ; perimeter
G1 X65.969 Y54.999 E3.77578 ; perimeter
G1 X66.482 Y55.727 E3.84101 ; perimeter
G1 X66.669 Y55.937 E3.86162 ; perimeter
G1 X66.919 Y56.137 E3.88511 ; perimeter
G1 X67.238 Y56.345 E3.91298 ; perimeter
G1 X67.416 Y56.422 E3.92717 ; perimeter
G1 X67.674 Y56.487 E3.94665 ; perimeter
G1 X67.857 Y56.486 E3.96008 ; perimeter
G1 X68.104 Y56.425 E3.97868 ; perimeter
G1 X68.374 Y56.292 E4.00073 ; perimeter
G1 X68.633 Y56.088 E4.02488 ; perimeter
G1 X68.921 Y55.762 E4.05675 ; perimeter
G1 X69.359 Y56.262 E4.10545 ; perimeter
G1 X69.553 Y56.414 E4.12352 ; perimeter
G1 X69.905 Y56.577 E4.15192 ; perimeter
G1 X70.147 Y56.644 E4.17038 ; perimeter
G1 X70.430 Y56.672 E4.19117 ; perimeter
G1 X70.726 Y56.656 E4.21287 ; perimeter
G1 X70.964 Y56.617 E4.23056 ; perimeter
G1 X71.184 Y56.555 E4.24734 ; perimeter
G1 X71.584 Y56.398 E4.27881 ; perimeter
G1 X72.621 Y55.754 E4.36821 ; perimeter
G1 X72.844 Y55.644 E4.38646 ; perimeter
G1 X73.069 Y55.564 E4.40391 ; perimeter
G1 X73.303 Y55.561 E4.42107 ; perimeter
G1 X73.485 Y55.614 E4.43494 ; perimeter
G1 X73.599 Y55.674 E4.44437 ; perimeter
G1 X73.662 Y55.718 E4.44998 ; perimeter
G1 X73.958 Y56.150 E4.48837 ; perimeter
G1 X74.133 Y56.483 E4.51594 ; perimeter
G1 X74.177 Y56.657 E4.52908 ; perimeter
G1 X74.213 Y56.939 E4.54989 ; perimeter
G1 X74.242 Y57.571 E4.59627 ; perimeter
G1 X74.241 Y58.291 E4.64898 ; perimeter
G1 X74.186 Y58.564 E4.66937 ; perimeter
G1 X74.054 Y58.907 E4.69631 ; perimeter
G1 X73.891 Y59.192 E4.72041 ; perimeter
G1 X73.814 Y59.438 E4.73924 ; perimeter
G1 X73.636 Y59.783 E4.76772 ; perimeter
G1 X73.369 Y60.468 E4.82160 ; perimeter
G1 X73.280 Y60.623 E4.83467 ; perimeter
G1 X72.756 Y61.406 E4.90369 ; perimeter
G1 X72.299 Y62.015 E4.95950 ; perimeter
G1 X71.360 Y63.017 E5.06004 ; perimeter
G1 X71.229 Y63.279 E5.08149 ; perimeter

G1 X71.189 Y63.439 E5.09357 ; perimeter
G1 X71.168 Y63.602 E5.10564 ; perimeter
G1 X71.284 Y64.292 E5.15688 ; perimeter
G1 X71.400 Y64.636 E5.18354 ; perimeter
G1 X71.600 Y64.918 E5.20886 ; perimeter
G1 X71.982 Y65.209 E5.24402 ; perimeter
G1 X71.992 Y65.392 E5.25747 ; perimeter
G1 X71.891 Y65.586 E5.27351 ; perimeter
G1 X71.839 Y65.761 E5.28687 ; perimeter
G1 X71.716 Y65.938 E5.30264 ; perimeter
G1 X71.295 Y65.946 E5.33349 ; perimeter
G1 X71.023 Y66.048 E5.35473 ; perimeter
G1 X70.746 Y66.252 E5.37994 ; perimeter
G1 X70.505 Y66.262 E5.39763 ; perimeter
G1 X69.964 Y66.195 E5.43753 ; perimeter
G1 X68.703 Y66.160 E5.52992 ; perimeter
G1 X68.364 Y66.213 E5.55508 ; perimeter
G1 X67.881 Y66.406 E5.59318 ; perimeter
G1 X67.748 Y66.201 E5.61105 ; perimeter
G1 X67.578 Y66.005 E5.63012 ; perimeter
G1 X67.397 Y65.861 E5.64707 ; perimeter
G1 X67.162 Y65.740 E5.66641 ; perimeter
G1 X66.690 Y65.613 E5.70219 ; perimeter
G1 X66.126 Y65.173 E5.75458 ; perimeter
G1 X66.026 Y65.069 E5.76517 ; perimeter
G1 X66.011 Y64.860 E5.78050 ; perimeter
G1 X65.947 Y64.561 E5.80291 ; perimeter
G1 X65.757 Y64.296 E5.82680 ; perimeter
G1 X65.411 Y63.964 E5.86190 ; perimeter
G1 X65.311 Y63.822 E5.87469 ; perimeter
G1 X65.256 Y63.679 E5.88589 ; perimeter
G1 X65.406 Y63.434 E5.90692 ; perimeter
G1 X65.730 Y63.161 E5.93800 ; perimeter
G1 X65.867 Y62.971 E5.95513 ; perimeter
G1 X65.930 Y62.820 E5.96716 ; perimeter
G1 X65.956 Y62.648 E5.97989 ; perimeter
G1 X65.922 Y62.314 E6.00443 ; perimeter
G1 X65.745 Y61.848 E6.04095 ; perimeter
G1 X65.645 Y61.661 E6.05651 ; perimeter
G1 X65.495 Y61.465 E6.07455 ; perimeter
G1 X65.310 Y61.098 E6.10470 ; perimeter
G1 X64.907 Y60.010 E6.18970 ; perimeter
G1 X64.784 Y59.437 E6.23264 ; perimeter
G1 X64.416 Y58.039 E6.33854 ; perimeter
G1 X64.265 Y57.219 E6.39964 ; perimeter
G1 X64.265 Y57.053 E6.41178 ; perimeter
G1 X64.312 Y56.660 E6.44078 ; perimeter
G1 X64.524 Y55.584 E6.52113 ; perimeter
G1 X64.688 Y55.038 E6.56289 ; perimeter

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G1 X64.856 Y54.711 E6.58983 ; perimeter
G1 X64.501 Y54.491 F7800.000 ; move to first perimeter point
G1 X64.610 Y54.356 F600.000 E6.60258 ; perimeter
G1 X64.775 Y54.197 E6.61938 ; perimeter
G1 X65.080 Y54.044 E6.64440 ; perimeter
G1 X65.226 Y54.045 E6.65508 ; perimeter
G1 X65.665 Y54.197 E6.68911 ; perimeter
G1 X65.833 Y54.311 E6.70400 ; perimeter
G1 X66.086 Y54.524 E6.72822 ; perimeter
G1 X66.287 Y54.730 E6.74929 ; perimeter
G1 X66.821 Y55.484 E6.81699 ; perimeter
G1 X66.955 Y55.635 E6.83175 ; perimeter
G1 X67.347 Y55.930 E6.86771 ; perimeter
G1 X67.550 Y56.028 E6.88425 ; perimeter
G1 X67.716 Y56.071 E6.89675 ; perimeter
G1 X67.802 Y56.070 E6.90310 ; perimeter
G1 X67.967 Y56.030 E6.91553 ; perimeter
G1 X68.162 Y55.933 E6.93143 ; perimeter
G1 X68.336 Y55.795 E6.94773 ; perimeter
G1 X68.716 Y55.386 E6.98868 ; perimeter
G1 X68.844 Y55.307 E6.99963 ; perimeter
G1 X68.971 Y55.279 E7.00917 ; perimeter
G1 X69.119 Y55.342 E7.02096 ; perimeter
G1 X69.170 Y55.386 E7.02591 ; perimeter
G1 X69.440 Y55.742 E7.05867 ; perimeter
G1 X69.640 Y55.954 E7.07998 ; perimeter
G1 X69.779 Y56.063 E7.09289 ; perimeter
G1 X69.964 Y56.156 E7.10808 ; perimeter
G1 X70.220 Y56.234 E7.12773 ; perimeter
G1 X70.439 Y56.256 E7.14384 ; perimeter
G1 X70.877 Y56.211 E7.17608 ; perimeter
G1 X71.399 Y56.024 E7.21670 ; perimeter
G1 X72.547 Y55.322 E7.31526 ; perimeter
G1 X72.888 Y55.177 E7.34242 ; perimeter
G1 X73.147 Y55.138 E7.36164 ; perimeter
G1 X73.378 Y55.152 E7.37855 ; perimeter
G1 X73.552 Y55.193 E7.39168 ; perimeter
G1 X73.826 Y55.326 E7.41397 ; perimeter
G1 X73.974 Y55.436 E7.42751 ; perimeter
G1 X74.313 Y55.934 E7.47162 ; perimeter
G1 X74.525 Y56.343 E7.50541 ; perimeter
G1 X74.570 Y56.495 E7.51699 ; perimeter
G1 X74.621 Y56.829 E7.54177 ; perimeter
G1 X74.658 Y57.566 E7.59582 ; perimeter
G1 X74.646 Y58.093 E7.63443 ; perimeter
G1 X74.660 Y58.284 E7.64844 ; perimeter
G1 X74.598 Y58.650 E7.67565 ; perimeter
G1 X74.421 Y59.099 E7.71099 ; perimeter
G1 X74.277 Y59.352 E7.73233 ; perimeter
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G1 X74.185 Y59.625 E7.75345 ; perimeter
G1 X74.017 Y59.949 E7.78019 ; perimeter
G1 X73.750 Y60.633 E7.83399 ; perimeter
G1 X73.634 Y60.841 E7.85139 ; perimeter
G1 X73.095 Y61.647 E7.92243 ; perimeter
G1 X72.619 Y62.281 E7.98054 ; perimeter
G1 X71.698 Y63.262 E8.07912 ; perimeter
G1 X71.625 Y63.411 E8.09125 ; perimeter
G1 X71.598 Y63.516 E8.09924 ; perimeter
G1 X71.588 Y63.591 E8.10477 ; perimeter
G1 X71.689 Y64.198 E8.14983 ; perimeter
G1 X71.775 Y64.451 E8.16943 ; perimeter
G1 X71.861 Y64.584 E8.18098 ; perimeter
G1 X71.951 Y64.676 E8.19041 ; perimeter
G1 X72.115 Y64.783 E8.20477 ; perimeter
G1 X72.317 Y64.954 E8.22412 ; perimeter
G1 X72.372 Y65.040 E8.23165 ; perimeter
G1 X72.395 Y65.131 E8.23853 ; perimeter
G1 X72.407 Y65.474 E8.26365 ; perimeter
G1 X72.390 Y65.534 E8.26824 ; perimeter
G1 X72.285 Y65.726 E8.28425 ; perimeter
G1 X72.223 Y65.937 E8.30039 ; perimeter
G1 X72.055 Y66.192 E8.32278 ; perimeter
G1 X71.947 Y66.318 E8.33489 ; perimeter
G1 X71.824 Y66.349 E8.34423 ; perimeter
G1 X71.377 Y66.358 E8.37696 ; perimeter
G1 X71.224 Y66.415 E8.38893 ; perimeter
G1 X70.941 Y66.622 E8.41462 ; perimeter
G1 X70.773 Y66.667 E8.42734 ; perimeter
G1 X70.477 Y66.677 E8.44904 ; perimeter
G1 X69.935 Y66.611 E8.48899 ; perimeter
G1 X68.722 Y66.576 E8.57790 ; perimeter
G1 X68.476 Y66.615 E8.59616 ; perimeter
G1 X67.914 Y66.831 E8.64025 ; perimeter
G1 X67.745 Y66.845 E8.65266 ; perimeter
G1 X67.636 Y66.788 E8.66168 ; perimeter
G1 X67.426 Y66.464 E8.69000 ; perimeter
G1 X67.289 Y66.307 E8.70522 ; perimeter
G1 X67.168 Y66.211 E8.71655 ; perimeter
G1 X67.014 Y66.131 E8.72929 ; perimeter
G1 X66.477 Y65.970 E8.77033 ; perimeter
G1 X65.851 Y65.485 E8.82835 ; perimeter
G1 X65.686 Y65.306 E8.84622 ; perimeter
G1 X65.624 Y65.164 E8.85758 ; perimeter
G1 X65.559 Y64.733 E8.88952 ; perimeter
G1 X65.449 Y64.580 E8.90330 ; perimeter
G1 X65.192 Y64.342 E8.92892 ; perimeter
G1 X64.998 Y64.104 E8.95143 ; perimeter
G1 X64.879 Y63.858 E8.97144 ; perimeter
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G1 X64.859 Y63.722 E8.98150 ; perimeter
G1 X64.856 Y63.604 E8.99021 ; perimeter
G1 X64.883 Y63.499 E8.99811 ; perimeter
G1 X65.043 Y63.219 E9.02178 ; perimeter
G1 X65.171 Y63.086 E9.03527 ; perimeter
G1 X65.372 Y62.931 E9.05382 ; perimeter
G1 X65.497 Y62.779 E9.06828 ; perimeter
G1 X65.539 Y62.625 E9.07994 ; perimeter
G1 X65.518 Y62.419 E9.09511 ; perimeter
G1 X65.370 Y62.029 E9.12572 ; perimeter
G1 X65.291 Y61.880 E9.13807 ; perimeter
G1 X65.137 Y61.676 E9.15680 ; perimeter
G1 X64.931 Y61.268 E9.19024 ; perimeter
G1 X64.507 Y60.127 E9.27944 ; perimeter
G1 X64.380 Y59.537 E9.32361 ; perimeter
G1 X64.013 Y58.139 E9.42952 ; perimeter
G1 X63.851 Y57.262 E9.49488 ; perimeter
G1 X63.851 Y57.014 E9.51302 ; perimeter
G1 X63.900 Y56.600 E9.54359 ; perimeter
G1 X64.120 Y55.486 E9.62677 ; perimeter
G1 X64.301 Y54.884 E9.67281 ; perimeter
G1 X64.464 Y54.542 E9.70059 ; perimeter
G1 X64.674 Y54.506 F7800.000 ; move inwards before travel
G1 F1800.000 E8.70059 ; retract
G92 E0 ; reset extrusion distance
G1 X67.340 Y47.015 F7800.000 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X67.024 Y46.544 F600.000 E1.04158 ; perimeter
G1 X66.929 Y46.355 E1.05707 ; perimeter
G1 X66.829 Y46.092 E1.07765 ; perimeter
G1 X66.832 Y45.895 E1.09211 ; perimeter
G1 X66.869 Y45.740 E1.10377 ; perimeter
G1 X66.958 Y45.573 E1.11762 ; perimeter
G1 X67.151 Y45.348 E1.13936 ; perimeter
G1 X67.600 Y45.109 E1.17661 ; perimeter
G1 X67.709 Y45.333 E1.19490 ; perimeter
G1 X67.755 Y45.481 E1.20622 ; perimeter
G1 X67.758 Y45.817 E1.23086 ; perimeter
G1 X67.714 Y45.989 E1.24387 ; perimeter
G1 X67.511 Y46.451 E1.28080 ; perimeter
G1 X67.360 Y46.956 E1.31940 ; perimeter
G1 X67.314 Y47.175 F7800.000 ; move to first perimeter point
G1 X67.159 Y47.180 F600.000 E1.33082 ; perimeter
G1 X67.044 Y47.161 E1.33931 ; perimeter
G1 X66.921 Y47.107 E1.34918 ; perimeter
G1 X66.845 Y47.024 E1.35742 ; perimeter
G1 X66.660 Y46.746 E1.38190 ; perimeter
G1 X66.467 Y46.327 E1.41568 ; perimeter
G1 X66.407 Y46.096 E1.43315 ; perimeter
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G1 X66.409 Y45.942 E1.44445 ; perimeter
G1 X66.442 Y45.706 E1.46192 ; perimeter
G1 X66.502 Y45.540 E1.47485 ; perimeter
G1 X66.621 Y45.328 E1.49267 ; perimeter
G1 X66.736 Y45.185 E1.50606 ; perimeter
G1 X66.874 Y45.035 E1.52102 ; perimeter
G1 X66.992 Y44.950 E1.53170 ; perimeter
G1 X67.402 Y44.731 E1.56575 ; perimeter
G1 X67.496 Y44.728 E1.57260 ; perimeter
G1 X67.725 Y44.754 E1.58952 ; perimeter
G1 X67.855 Y44.835 E1.60071 ; perimeter
G1 X67.977 Y44.951 E1.61306 ; perimeter
G1 X68.138 Y45.295 E1.64086 ; perimeter
G1 X68.178 Y45.504 E1.65647 ; perimeter
G1 X68.185 Y45.720 E1.67230 ; perimeter
G1 X68.137 Y46.034 E1.69561 ; perimeter
G1 X67.914 Y46.569 E1.73806 ; perimeter
G1 X67.861 Y46.761 E1.75261 ; perimeter
G1 X67.818 Y47.193 E1.78447 ; perimeter
G1 X67.377 Y47.171 E1.81684 ; perimeter
G1 X67.235 Y47.041 F7800.000 ; move inwards before travel
G1 F1800.000 E0.81684 ; retract
G92 E0 ; reset extrusion distance
G1 X73.133 Y49.078 F7800.000 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X73.234 Y48.911 F600.000 E1.01429 ; perimeter
G1 X73.495 Y48.665 E1.04053 ; perimeter
G1 X73.696 Y49.311 E1.09009 ; perimeter
G1 X73.689 Y49.672 E1.11650 ; perimeter
G1 X73.561 Y49.793 E1.12940 ; perimeter
G1 X73.226 Y49.973 E1.15728 ; perimeter
G1 X73.109 Y49.554 E1.18911 ; perimeter
G1 X73.099 Y49.362 E1.20321 ; perimeter
G1 X73.116 Y49.138 E1.21968 ; perimeter
G1 X72.728 Y48.981 F7800.000 ; move to first perimeter point
G1 X72.857 Y48.711 F600.000 E1.24159 ; perimeter
G1 X73.022 Y48.538 E1.25907 ; perimeter
G1 X73.175 Y48.443 E1.27227 ; perimeter
G1 X73.386 Y48.353 E1.28909 ; perimeter
G1 X73.516 Y48.330 E1.29877 ; perimeter
G1 X73.649 Y48.340 E1.30852 ; perimeter
G1 X73.730 Y48.379 E1.31509 ; perimeter
G1 X73.857 Y48.522 E1.32913 ; perimeter
G1 X73.964 Y48.767 E1.34867 ; perimeter
G1 X74.101 Y49.214 E1.38299 ; perimeter
G1 X74.121 Y49.329 E1.39153 ; perimeter
G1 X74.119 Y49.506 E1.40446 ; perimeter
G1 X74.079 Y49.868 E1.43115 ; perimeter
G1 X73.814 Y50.125 E1.45817 ; perimeter
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G1 X73.696 Y50.200 E1.46845 ; perimeter
G1 X73.374 Y50.364 E1.49488 ; perimeter
G1 X73.160 Y50.434 E1.51140 ; perimeter
G1 X72.968 Y50.253 E1.53076 ; perimeter
G1 X72.880 Y50.127 E1.54208 ; perimeter
G1 X72.777 Y49.914 E1.55935 ; perimeter
G1 X72.696 Y49.605 E1.58278 ; perimeter
G1 X72.682 Y49.354 E1.60120 ; perimeter
G1 X72.691 Y49.113 E1.61885 ; perimeter
G1 X72.711 Y49.041 E1.62436 ; perimeter
G1 X73.025 Y48.940 F7800.000 ; move inwards before travel
G1 F1800.000 E0.62436 ; retract
G92 E0 ; reset extrusion distance
G1 X73.200 Y56.267 F7800.000 ; move to first fill point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X66.657 Y62.810 F870.319 E1.67791 ; fill
G1 X66.636 Y62.237 F7800.000 ; move to first fill point
G1 X71.784 Y57.090 F870.319 E2.21120 ; fill
G1 X70.933 Y57.348 F7800.000 ; move to first fill point
G1 X66.496 Y61.784 F870.319 E2.67084 ; fill
G1 X66.308 Y61.380 F7800.000 ; move to first fill point
G1 X70.307 Y57.381 F870.319 E3.08518 ; fill
G1 X69.807 Y57.288 F7800.000 ; move to first fill point
G1 X66.072 Y61.023 F870.319 E3.47214 ; fill
G1 X65.894 Y60.608 F7800.000 ; move to first fill point
G1 X69.375 Y57.127 F870.319 E3.83281 ; fill
G1 X69.010 Y56.899 F7800.000 ; move to first fill point
G1 X65.728 Y60.181 F870.319 E4.17286 ; fill
G1 X65.581 Y59.735 F7800.000 ; move to first fill point
G1 X68.168 Y57.148 F870.319 E4.44085 ; fill
G1 X67.535 Y57.188 F7800.000 ; move to first fill point
G1 X65.476 Y59.248 F870.319 E4.65419 ; fill
G1 X65.353 Y58.778 F7800.000 ; move to first fill point
G1 X67.076 Y57.055 F870.319 E4.83275 ; fill
G1 X66.693 Y56.844 F7800.000 ; move to first fill point
G1 X65.229 Y58.309 F870.319 E4.98446 ; fill
G1 X65.108 Y57.837 F7800.000 ; move to first fill point
G1 X66.347 Y56.598 F870.319 E5.11290 ; fill
G1 X66.043 Y56.309 F7800.000 ; move to first fill point
G1 X65.015 Y57.337 F870.319 E5.21933 ; fill
G1 X65.033 Y56.726 F7800.000 ; move to first fill point
G1 X65.779 Y55.980 F870.319 E5.29659 ; fill
G1 X65.530 Y55.636 F7800.000 ; move to first fill point
G1 X65.175 Y55.991 F870.319 E5.33342 ; fill
G1 X66.274 Y63.786 F7800.000 ; move to first fill point
G1 X73.414 Y56.645 F870.319 E6.07319 ; fill
G1 X73.505 Y57.147 F7800.000 ; move to first fill point
G1 X66.521 Y64.131 F870.319 E6.79676 ; fill
G1 X66.681 Y64.564 F7800.000 ; move to first fill point
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G1 X73.521 Y57.724 F870.319 E7.50543 ; fill
G1 X73.502 Y58.336 F7800.000 ; move to first fill point
G1 X66.935 Y64.903 F870.319 E8.18582 ; fill
G1 X67.376 Y65.055 F7800.000 ; move to first fill point
G1 X73.023 Y59.408 F870.319 E8.77083 ; fill
G1 X72.442 Y60.581 F7800.000 ; move to first fill point
G1 X67.775 Y65.249 F870.319 E9.25443 ; fill
G1 X68.108 Y65.508 F7800.000 ; move to first fill point
G1 X70.541 Y63.076 F870.319 E9.50648 ; fill
G1 X70.464 Y63.746 F7800.000 ; move to first fill point
G1 X68.764 Y65.446 F870.319 E9.68259 ; fill
G1 X69.332 Y65.471 F7800.000 ; move to first fill point
G1 X70.550 Y64.253 F870.319 E9.80881 ; fill
G1 X70.674 Y64.722 F7800.000 ; move to first fill point
G1 X69.919 Y65.477 F870.319 E9.88706 ; fill
G1 X70.454 Y65.534 F7800.000 ; move to first fill point
G1 X70.863 Y65.126 F870.319 E9.92939 ; fill
G1 F1800.000 E8.92939 ; retract
G92 E0 ; reset extrusion distance
G1 Z5.950 F7800.000 ; move to next layer (14)
G1 X71.165 Y64.898 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X71.315 Y65.086 F600.000 E1.01765 ; perimeter
G1 X71.852 Y65.525 E1.06842 ; perimeter
G1 X71.177 Y65.611 E1.11826 ; perimeter
G1 X70.863 Y65.725 E1.14276 ; perimeter
G1 X70.665 Y65.851 E1.15992 ; perimeter
G1 X70.294 Y65.822 E1.18724 ; perimeter
G1 X69.515 Y65.846 E1.24428 ; perimeter
G1 X69.045 Y65.794 E1.27897 ; perimeter
G1 X68.682 Y65.787 E1.30553 ; perimeter
G1 X68.480 Y65.803 E1.32043 ; perimeter
G1 X67.989 Y65.998 E1.35909 ; perimeter
G1 X67.687 Y65.704 E1.39002 ; perimeter
G1 X67.412 Y65.491 E1.41547 ; perimeter
G1 X67.185 Y65.381 E1.43397 ; perimeter
G1 X66.703 Y65.238 E1.47080 ; perimeter
G1 X66.434 Y64.997 E1.49728 ; perimeter
G1 X66.320 Y64.887 E1.50883 ; perimeter
G1 X66.311 Y64.695 E1.52292 ; perimeter
G1 X66.174 Y64.344 E1.55056 ; perimeter
G1 X66.021 Y64.127 E1.57000 ; perimeter
G1 X65.866 Y63.965 E1.58644 ; perimeter
G1 X65.547 Y63.759 E1.61426 ; perimeter
G1 X65.936 Y63.477 E1.64943 ; perimeter
G1 X66.101 Y63.299 E1.66724 ; perimeter
G1 X66.298 Y62.977 E1.69489 ; perimeter
G1 X66.379 Y62.450 E1.73397 ; perimeter
G1 X66.330 Y62.191 E1.75322 ; perimeter
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G1 X66.256 Y61.955 E1.77134 ; perimeter
G1 X65.708 Y60.895 E1.85880 ; perimeter
G1 X65.314 Y59.812 E1.94320 ; perimeter
G1 X65.094 Y59.022 E2.00330 ; perimeter
G1 X64.984 Y58.549 E2.03891 ; perimeter
G1 X64.904 Y58.321 E2.05657 ; perimeter
G1 X64.804 Y57.895 E2.08865 ; perimeter
G1 X64.664 Y57.157 E2.14367 ; perimeter
G1 X64.677 Y56.505 E2.19141 ; perimeter
G1 X64.699 Y56.278 E2.20814 ; perimeter
G1 X64.777 Y55.900 E2.23641 ; perimeter
G1 X64.908 Y55.345 E2.27820 ; perimeter
G1 X65.006 Y55.092 E2.29805 ; perimeter
G1 X65.219 Y54.777 E2.32591 ; perimeter
G1 X65.489 Y55.027 E2.35291 ; perimeter
G1 X65.668 Y55.246 E2.37357 ; perimeter
G1 X66.286 Y56.124 E2.45225 ; perimeter
G1 X66.809 Y56.570 E2.50261 ; perimeter
G1 X67.140 Y56.742 E2.52994 ; perimeter
G1 X67.469 Y56.799 E2.55439 ; perimeter
G1 X67.684 Y56.808 E2.57019 ; perimeter
G1 X67.972 Y56.761 E2.59154 ; perimeter
G1 X68.116 Y56.719 E2.60258 ; perimeter
G1 X68.492 Y56.560 E2.63246 ; perimeter
G1 X68.851 Y56.355 E2.66273 ; perimeter
G1 X69.097 Y56.556 E2.68605 ; perimeter
G1 X69.314 Y56.703 E2.70522 ; perimeter
G1 X69.570 Y56.835 E2.72629 ; perimeter
G1 X69.804 Y56.923 E2.74464 ; perimeter
G1 X70.114 Y57.002 E2.76807 ; perimeter
G1 X70.676 Y57.012 E2.80922 ; perimeter
G1 X71.254 Y56.944 E2.85185 ; perimeter
G1 X71.516 Y56.873 E2.87174 ; perimeter
G1 X71.728 Y56.786 E2.88857 ; perimeter
G1 X72.343 Y56.441 E2.94019 ; perimeter
G1 X73.086 Y55.982 E3.00420 ; perimeter
G1 X73.308 Y55.873 E3.02233 ; perimeter
G1 X73.519 Y56.052 E3.04263 ; perimeter
G1 X73.668 Y56.273 E3.06213 ; perimeter
G1 X73.838 Y56.711 E3.09653 ; perimeter
G1 X73.882 Y57.040 E3.12092 ; perimeter
G1 X73.888 Y57.446 E3.15060 ; perimeter
G1 X73.854 Y58.110 E3.19931 ; perimeter
G1 X73.812 Y58.376 E3.21905 ; perimeter
G1 X73.701 Y58.647 E3.24051 ; perimeter
G1 X73.645 Y58.842 E3.25543 ; perimeter
G1 X73.450 Y59.229 E3.28710 ; perimeter
G1 X73.322 Y59.425 E3.30428 ; perimeter
G1 X72.975 Y60.292 E3.37266 ; perimeter

G1 X72.121 Y61.514 E3.48189 ; perimeter
G1 X71.506 Y62.203 E3.54955 ; perimeter
G1 X71.115 Y62.594 E3.59007 ; perimeter
G1 X70.910 Y62.870 E3.61524 ; perimeter
G1 X70.803 Y63.086 E3.63288 ; perimeter
G1 X70.739 Y63.327 E3.65119 ; perimeter
G1 X70.709 Y63.614 E3.67231 ; perimeter
G1 X70.782 Y63.952 E3.69768 ; perimeter
G1 X70.947 Y64.354 E3.72950 ; perimeter
G1 X71.001 Y64.577 E3.74629 ; perimeter
G1 X71.135 Y64.843 E3.76813 ; perimeter
G1 X71.512 Y64.666 F7800.000 ; move to first perimeter point
G1 X71.613 Y64.793 F600.000 E3.78000 ; perimeter
G1 X71.938 Y65.037 E3.80976 ; perimeter
G1 X72.121 Y65.204 E3.82797 ; perimeter
G1 X72.026 Y65.562 E3.85510 ; perimeter
G1 X72.029 Y65.853 E3.87642 ; perimeter
G1 X71.863 Y66.012 E3.89325 ; perimeter
G1 X71.514 Y65.987 E3.91885 ; perimeter
G1 X71.281 Y66.017 E3.93612 ; perimeter
G1 X71.042 Y66.104 E3.95472 ; perimeter
G1 X70.805 Y66.261 E3.97556 ; perimeter
G1 X70.743 Y66.265 E3.98010 ; perimeter
G1 X70.067 Y66.237 E4.02961 ; perimeter
G1 X69.545 Y66.263 E4.06795 ; perimeter
G1 X69.019 Y66.209 E4.10670 ; perimeter
G1 X68.566 Y66.213 E4.13986 ; perimeter
G1 X67.830 Y66.510 E4.19799 ; perimeter
G1 X67.630 Y66.224 E4.22357 ; perimeter
G1 X67.339 Y65.955 E4.25259 ; perimeter
G1 X67.196 Y65.849 E4.26563 ; perimeter
G1 X67.025 Y65.767 E4.27948 ; perimeter
G1 X66.505 Y65.614 E4.31923 ; perimeter
G1 X65.993 Y65.152 E4.36975 ; perimeter
G1 X65.901 Y65.049 E4.37988 ; perimeter
G1 X65.899 Y64.784 E4.39926 ; perimeter
G1 X65.804 Y64.540 E4.41851 ; perimeter
G1 X65.600 Y64.288 E4.44224 ; perimeter
G1 X65.350 Y64.109 E4.46474 ; perimeter
G1 X65.234 Y63.973 E4.47784 ; perimeter
G1 X65.184 Y63.685 E4.49931 ; perimeter
G1 X65.144 Y63.587 E4.50706 ; perimeter
G1 X65.251 Y63.436 E4.52056 ; perimeter
G1 X65.656 Y63.167 E4.55623 ; perimeter
G1 X65.767 Y63.047 E4.56822 ; perimeter
G1 X65.902 Y62.827 E4.58715 ; perimeter
G1 X65.958 Y62.461 E4.61422 ; perimeter
G1 X65.926 Y62.293 E4.62680 ; perimeter
G1 X65.834 Y62.026 E4.64747 ; perimeter

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G1 X65.387 Y61.196 E4.71653 ; perimeter
G1 X65.258 Y60.903 E4.74000 ; perimeter
G1 X64.894 Y59.865 E4.82057 ; perimeter
G1 X64.410 Y58.040 E4.95891 ; perimeter
G1 X64.251 Y57.214 E5.02056 ; perimeter
G1 X64.261 Y56.976 E5.03795 ; perimeter
G1 X64.246 Y56.852 E5.04711 ; perimeter
G1 X64.288 Y56.207 E5.09446 ; perimeter
G1 X64.515 Y55.209 E5.16943 ; perimeter
G1 X64.653 Y54.864 E5.19666 ; perimeter
G1 X64.790 Y54.664 E5.21443 ; perimeter
G1 X65.000 Y54.432 E5.23733 ; perimeter
G1 X65.182 Y54.265 E5.25545 ; perimeter
G1 X65.580 Y54.542 E5.29100 ; perimeter
G1 X65.824 Y54.777 E5.31582 ; perimeter
G1 X66.001 Y54.997 E5.33650 ; perimeter
G1 X66.591 Y55.841 E5.41196 ; perimeter
G1 X66.967 Y56.170 E5.44855 ; perimeter
G1 X67.272 Y56.343 E5.47426 ; perimeter
G1 X67.659 Y56.391 E5.50281 ; perimeter
G1 X67.980 Y56.326 E5.52681 ; perimeter
G1 X68.305 Y56.189 E5.55261 ; perimeter
G1 X68.645 Y55.994 E5.58137 ; perimeter
G1 X68.852 Y55.813 E5.60148 ; perimeter
G1 X69.343 Y56.220 E5.64817 ; perimeter
G1 X69.529 Y56.346 E5.66461 ; perimeter
G1 X69.734 Y56.453 E5.68158 ; perimeter
G1 X69.937 Y56.529 E5.69746 ; perimeter
G1 X70.220 Y56.594 E5.71872 ; perimeter
G1 X70.660 Y56.597 E5.75099 ; perimeter
G1 X70.964 Y56.570 E5.77329 ; perimeter
G1 X71.381 Y56.479 E5.80457 ; perimeter
G1 X71.555 Y56.407 E5.81837 ; perimeter
G1 X72.130 Y56.084 E5.86669 ; perimeter
G1 X72.884 Y55.618 E5.93164 ; perimeter
G1 X73.119 Y55.508 E5.95065 ; perimeter
G1 X73.296 Y55.462 E5.96402 ; perimeter
G1 X73.526 Y55.512 E5.98131 ; perimeter
G1 X73.838 Y55.777 E6.01126 ; perimeter
G1 X74.030 Y56.065 E6.03663 ; perimeter
G1 X74.170 Y56.384 E6.06222 ; perimeter
G1 X74.246 Y56.622 E6.08046 ; perimeter
G1 X74.296 Y56.996 E6.10815 ; perimeter
G1 X74.303 Y57.454 E6.14168 ; perimeter
G1 X74.268 Y58.144 E6.19231 ; perimeter
G1 X74.208 Y58.518 E6.22002 ; perimeter
G1 X73.992 Y59.086 E6.26459 ; perimeter
G1 X73.804 Y59.448 E6.29448 ; perimeter
G1 X73.688 Y59.625 E6.30994 ; perimeter
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G1 X73.407 Y60.352 E6.36706 ; perimeter
G1 X73.320 Y60.525 E6.38125 ; perimeter
G1 X72.420 Y61.806 E6.49596 ; perimeter
G1 X71.806 Y62.491 E6.56331 ; perimeter
G1 X71.428 Y62.869 E6.60251 ; perimeter
G1 X71.269 Y63.081 E6.62191 ; perimeter
G1 X71.194 Y63.232 E6.63426 ; perimeter
G1 X71.149 Y63.403 E6.64720 ; perimeter
G1 X71.129 Y63.593 E6.66121 ; perimeter
G1 X71.181 Y63.833 E6.67922 ; perimeter
G1 X71.334 Y64.202 E6.70845 ; perimeter
G1 X71.396 Y64.440 E6.72649 ; perimeter
G1 X71.482 Y64.611 E6.74051 ; perimeter
G1 X71.859 Y64.434 F7800.000 ; move to first perimeter point
G1 X71.910 Y64.499 F600.000 E6.74660 ; perimeter
G1 X72.288 Y64.785 E6.78128 ; perimeter
G1 X72.461 Y64.960 E6.79933 ; perimeter
G1 X72.487 Y65.013 E6.80365 ; perimeter
G1 X72.516 Y65.287 E6.82389 ; perimeter
G1 X72.443 Y65.597 E6.84721 ; perimeter
G1 X72.444 Y65.888 E6.86850 ; perimeter
G1 X72.417 Y65.999 E6.87687 ; perimeter
G1 X72.370 Y66.087 E6.88420 ; perimeter
G1 X72.277 Y66.193 E6.89451 ; perimeter
G1 X72.022 Y66.399 E6.91847 ; perimeter
G1 X71.899 Y66.426 E6.92772 ; perimeter
G1 X71.522 Y66.405 E6.95537 ; perimeter
G1 X71.384 Y66.423 E6.96561 ; perimeter
G1 X71.221 Y66.483 E6.97830 ; perimeter
G1 X71.014 Y66.620 E6.99651 ; perimeter
G1 X70.895 Y66.670 E7.00596 ; perimeter
G1 X70.595 Y66.680 E7.02793 ; perimeter
G1 X70.067 Y66.654 E7.06668 ; perimeter
G1 X69.544 Y66.679 E7.10502 ; perimeter
G1 X68.992 Y66.625 E7.14565 ; perimeter
G1 X68.652 Y66.623 E7.17057 ; perimeter
G1 X67.918 Y66.916 E7.22851 ; perimeter
G1 X67.795 Y66.943 E7.23773 ; perimeter
G1 X67.627 Y66.936 E7.25005 ; perimeter
G1 X67.505 Y66.887 E7.25965 ; perimeter
G1 X67.380 Y66.596 E7.28283 ; perimeter
G1 X67.303 Y66.484 E7.29277 ; perimeter
G1 X67.088 Y66.286 E7.31419 ; perimeter
G1 X66.866 Y66.153 E7.33315 ; perimeter
G1 X66.368 Y66.009 E7.37113 ; perimeter
G1 X66.266 Y65.955 E7.37958 ; perimeter
G1 X65.699 Y65.446 E7.43543 ; perimeter
G1 X65.523 Y65.244 E7.45507 ; perimeter
G1 X65.473 Y65.134 E7.46388 ; perimeter

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G1 X65.487 Y64.873 E7.48301 ; perimeter
G1 X65.433 Y64.735 E7.49386 ; perimeter
G1 X65.334 Y64.611 E7.50555 ; perimeter
G1 X65.050 Y64.397 E7.53157 ; perimeter
G1 X64.868 Y64.164 E7.55319 ; perimeter
G1 X64.838 Y64.108 E7.55784 ; perimeter
G1 X64.785 Y63.807 E7.58025 ; perimeter
G1 X64.718 Y63.599 E7.59631 ; perimeter
G1 X64.805 Y63.354 E7.61531 ; perimeter
G1 X64.938 Y63.157 E7.63272 ; perimeter
G1 X65.340 Y62.885 E7.66835 ; perimeter
G1 X65.434 Y62.795 E7.67782 ; perimeter
G1 X65.507 Y62.677 E7.68802 ; perimeter
G1 X65.537 Y62.473 E7.70309 ; perimeter
G1 X65.522 Y62.394 E7.70900 ; perimeter
G1 X65.458 Y62.204 E7.72372 ; perimeter
G1 X65.013 Y61.377 E7.79248 ; perimeter
G1 X64.872 Y61.057 E7.81814 ; perimeter
G1 X64.527 Y60.082 E7.89387 ; perimeter
G1 X64.292 Y59.243 E7.95775 ; perimeter
G1 X64.184 Y58.778 E7.99265 ; perimeter
G1 X64.101 Y58.544 E8.01090 ; perimeter
G1 X63.835 Y57.264 E8.10666 ; perimeter
G1 X63.832 Y56.727 E8.14597 ; perimeter
G1 X63.877 Y56.140 E8.18910 ; perimeter
G1 X64.107 Y55.118 E8.26585 ; perimeter
G1 X64.288 Y54.662 E8.30182 ; perimeter
G1 X64.531 Y54.319 E8.33260 ; perimeter
G1 X64.832 Y54.022 E8.36355 ; perimeter
G1 X65.032 Y53.918 E8.38007 ; perimeter
G1 X65.173 Y53.882 E8.39073 ; perimeter
G1 X65.330 Y53.899 E8.40234 ; perimeter
G1 X65.476 Y53.960 E8.41391 ; perimeter
G1 X65.644 Y54.069 E8.42856 ; perimeter
G1 X65.954 Y54.315 E8.45757 ; perimeter
G1 X66.140 Y54.506 E8.47707 ; perimeter
G1 X66.334 Y54.747 E8.49976 ; perimeter
G1 X66.897 Y55.557 E8.57205 ; perimeter
G1 X67.252 Y55.864 E8.60643 ; perimeter
G1 X67.405 Y55.944 E8.61904 ; perimeter
G1 X67.557 Y55.970 E8.63034 ; perimeter
G1 X67.787 Y55.949 E8.64731 ; perimeter
G1 X68.117 Y55.817 E8.67330 ; perimeter
G1 X68.402 Y55.654 E8.69736 ; perimeter
G1 X68.676 Y55.427 E8.72339 ; perimeter
G1 X68.919 Y55.351 E8.74209 ; perimeter
G1 X69.001 Y55.380 E8.74844 ; perimeter
G1 X69.575 Y55.874 E8.80399 ; perimeter
G1 X69.743 Y55.989 E8.81884 ; perimeter
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G1 X70.070 Y56.134 E8.84507 ; perimeter
G1 X70.223 Y56.177 E8.85670 ; perimeter
G1 X70.389 Y56.184 E8.86889 ; perimeter
G1 X70.894 Y56.160 E8.90591 ; perimeter
G1 X71.246 Y56.085 E8.93227 ; perimeter
G1 X71.454 Y55.992 E8.94900 ; perimeter
G1 X71.917 Y55.727 E8.98805 ; perimeter
G1 X72.682 Y55.255 E9.05394 ; perimeter
G1 X72.979 Y55.116 E9.07795 ; perimeter
G1 X73.217 Y55.050 E9.09604 ; perimeter
G1 X73.320 Y55.044 E9.10361 ; perimeter
G1 X73.676 Y55.123 E9.13030 ; perimeter
G1 X73.802 Y55.201 E9.14116 ; perimeter
G1 X74.156 Y55.500 E9.17510 ; perimeter
G1 X74.391 Y55.857 E9.20641 ; perimeter
G1 X74.460 Y55.998 E9.21791 ; perimeter
G1 X74.562 Y56.245 E9.23753 ; perimeter
G1 X74.659 Y56.572 E9.26248 ; perimeter
G1 X74.710 Y56.952 E9.29059 ; perimeter
G1 X74.719 Y57.462 E9.32798 ; perimeter
G1 X74.683 Y58.179 E9.38054 ; perimeter
G1 X74.624 Y58.573 E9.40974 ; perimeter
G1 X74.372 Y59.256 E9.46307 ; perimeter
G1 X74.158 Y59.668 E9.49708 ; perimeter
G1 X74.054 Y59.824 E9.51083 ; perimeter
G1 X73.790 Y60.514 E9.56493 ; perimeter
G1 X73.672 Y60.748 E9.58412 ; perimeter
G1 X72.728 Y62.087 E9.70417 ; perimeter
G1 X72.113 Y62.773 E9.77162 ; perimeter
G1 X71.741 Y63.144 E9.81016 ; perimeter
G1 X71.586 Y63.379 E9.83075 ; perimeter
G1 X71.549 Y63.573 E9.84519 ; perimeter
G1 X71.580 Y63.714 E9.85583 ; perimeter
G1 X71.723 Y64.055 E9.88293 ; perimeter
G1 X71.791 Y64.304 E9.90177 ; perimeter
G1 X71.828 Y64.379 E9.90797 ; perimeter
G1 X71.823 Y64.509 F7800.000 ; move inwards before travel
G1 F1800.000 E8.90797 ; retract
G92 E0 ; reset extrusion distance
G1 X67.341 Y47.176 F7800.000 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X66.907 Y46.497 F600.000 E1.05902 ; perimeter
G1 X66.793 Y46.107 E1.08883 ; perimeter
G1 X66.784 Y45.967 E1.09910 ; perimeter
G1 X66.896 Y45.602 E1.12708 ; perimeter
G1 X67.042 Y45.407 E1.14494 ; perimeter
G1 X67.536 Y45.155 E1.18556 ; perimeter
G1 X67.697 Y45.299 E1.20142 ; perimeter
G1 X67.760 Y45.775 E1.23663 ; perimeter
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G1 X67.702 Y46.047 E1.25696 ; perimeter
G1 X67.493 Y46.764 E1.31166 ; perimeter
G1 X67.362 Y47.118 E1.33931 ; perimeter
G1 X67.300 Y47.371 F7800.000 ; move to first perimeter point
G1 X67.152 Y47.341 F600.000 E1.35037 ; perimeter
G1 X67.011 Y47.287 E1.36143 ; perimeter
G1 X66.917 Y47.229 E1.36952 ; perimeter
G1 X66.840 Y47.160 E1.37713 ; perimeter
G1 X66.667 Y46.912 E1.39926 ; perimeter
G1 X66.532 Y46.677 E1.41914 ; perimeter
G1 X66.433 Y46.387 E1.44159 ; perimeter
G1 X66.373 Y46.124 E1.46130 ; perimeter
G1 X66.371 Y45.914 E1.47673 ; perimeter
G1 X66.428 Y45.667 E1.49529 ; perimeter
G1 X66.523 Y45.413 E1.51515 ; perimeter
G1 X66.640 Y45.234 E1.53079 ; perimeter
G1 X66.756 Y45.103 E1.54365 ; perimeter
G1 X67.439 Y44.723 E1.60091 ; perimeter
G1 X67.481 Y44.723 E1.60396 ; perimeter
G1 X67.726 Y44.768 E1.62225 ; perimeter
G1 X68.031 Y45.052 E1.65274 ; perimeter
G1 X68.079 Y45.143 E1.66031 ; perimeter
G1 X68.130 Y45.348 E1.67578 ; perimeter
G1 X68.173 Y45.826 E1.71095 ; perimeter
G1 X68.099 Y46.172 E1.73686 ; perimeter
G1 X67.891 Y46.887 E1.79139 ; perimeter
G1 X67.711 Y47.285 E1.82343 ; perimeter
G1 X67.594 Y47.471 E1.83954 ; perimeter
G1 X67.361 Y47.383 E1.85776 ; perimeter
G1 X67.259 Y47.226 F7800.000 ; move inwards before travel
G1 F1800.000 E0.85776 ; retract
G92 E0 ; reset extrusion distance
G1 X73.128 Y49.071 F7800.000 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X73.160 Y48.983 F600.000 E1.00690 ; perimeter
G1 X73.260 Y48.842 E1.01955 ; perimeter
G1 X73.540 Y48.679 E1.04328 ; perimeter
G1 X73.746 Y49.335 E1.09362 ; perimeter
G1 X73.733 Y49.667 E1.11796 ; perimeter
G1 X73.547 Y49.834 E1.13626 ; perimeter
G1 X73.196 Y50.055 E1.16667 ; perimeter
G1 X73.094 Y49.635 E1.19833 ; perimeter
G1 X73.068 Y49.441 E1.21267 ; perimeter
G1 X73.073 Y49.265 E1.22559 ; perimeter
G1 X73.109 Y49.131 E1.23577 ; perimeter
G1 X72.694 Y49.065 F7800.000 ; move to first perimeter point
G1 X72.816 Y48.749 F600.000 E1.26060 ; perimeter
G1 X72.972 Y48.535 E1.27996 ; perimeter
G1 X73.021 Y48.499 E1.28444 ; perimeter
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G1 X73.276 Y48.364 E1.30555 ; perimeter
G1 X73.424 Y48.324 E1.31685 ; perimeter
G1 X73.651 Y48.325 E1.33347 ; perimeter
G1 X73.833 Y48.409 E1.34814 ; perimeter
G1 X73.896 Y48.490 E1.35565 ; perimeter
G1 X73.948 Y48.601 E1.36466 ; perimeter
G1 X74.153 Y49.242 E1.41393 ; perimeter
G1 X74.165 Y49.445 E1.42884 ; perimeter
G1 X74.149 Y49.705 E1.44793 ; perimeter
G1 X74.107 Y49.863 E1.45989 ; perimeter
G1 X74.059 Y49.931 E1.46596 ; perimeter
G1 X73.780 Y50.179 E1.49330 ; perimeter
G1 X73.602 Y50.287 E1.50856 ; perimeter
G1 X73.180 Y50.467 E1.54221 ; perimeter
G1 X73.062 Y50.381 E1.55295 ; perimeter
G1 X72.832 Y50.131 E1.57779 ; perimeter
G1 X72.735 Y49.917 E1.59501 ; perimeter
G1 X72.653 Y49.474 E1.62800 ; perimeter
G1 X72.679 Y49.126 E1.65361 ; perimeter
G1 X73.023 Y48.983 F7800.000 ; move inwards before travel
G1 F1800.000 E0.65361 ; retract
G92 E0 ; reset extrusion distance
G1 X73.251 Y56.238 F7800.000 ; move to first fill point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X73.384 Y56.371 F890.408 E1.01380 ; fill
G1 X72.884 Y56.463 F7800.000 ; move to first fill point
G1 X73.586 Y57.165 F890.408 E1.08652 ; fill
G1 X73.562 Y57.734 F7800.000 ; move to first fill point
G1 X72.516 Y56.688 F890.408 E1.19482 ; fill
G1 X72.137 Y56.902 F7800.000 ; move to first fill point
G1 X73.518 Y58.283 F890.408 E1.33794 ; fill
G1 X73.366 Y58.724 F7800.000 ; move to first fill point
G1 X71.746 Y57.104 F890.408 E1.50580 ; fill
G1 X71.292 Y57.243 F7800.000 ; move to first fill point
G1 X73.164 Y59.115 F890.408 E1.69970 ; fill
G1 X72.966 Y59.510 F7800.000 ; move to first fill point
G1 X70.763 Y57.307 F890.408 E1.92789 ; fill
G1 X70.161 Y57.297 F7800.000 ; move to first fill point
G1 X72.798 Y59.935 F890.408 E2.20116 ; fill
G1 X72.589 Y60.318 F7800.000 ; move to first fill point
G1 X69.314 Y57.043 F890.408 E2.54048 ; fill
G1 X68.541 Y56.863 F7800.000 ; move to first fill point
G1 X72.345 Y60.667 F890.408 E2.93460 ; fill
G1 X72.101 Y61.017 F7800.000 ; move to first fill point
G1 X68.114 Y57.029 F890.408 E3.34776 ; fill
G1 X67.598 Y57.106 F7800.000 ; move to first fill point
G1 X71.852 Y61.360 F890.408 E3.78854 ; fill
G1 X71.573 Y61.674 F7800.000 ; move to first fill point
G1 X66.808 Y56.909 F890.408 E4.28226 ; fill
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G1 X65.612 Y55.713 F7800.000 ; move to first fill point
G1 X65.231 Y55.332 F890.408 E4.32171 ; fill
G1 X65.111 Y55.805 F7800.000 ; move to first fill point
G1 X71.294 Y61.988 F890.408 E4.96230 ; fill
G1 X70.998 Y62.285 F7800.000 ; move to first fill point
G1 X65.004 Y56.291 F890.408 E5.58328 ; fill
G1 X64.972 Y56.851 F7800.000 ; move to first fill point
G1 X70.726 Y62.606 F890.408 E6.17946 ; fill
G1 X70.517 Y62.990 F7800.000 ; move to first fill point
G1 X65.038 Y57.511 F890.408 E6.74707 ; fill
G1 X65.207 Y58.272 F7800.000 ; move to first fill point
G1 X70.419 Y63.485 F890.408 E7.28713 ; fill
G1 X70.571 Y64.229 F7800.000 ; move to first fill point
G1 X65.435 Y59.094 F890.408 E7.81920 ; fill
G1 X65.675 Y59.926 F7800.000 ; move to first fill point
G1 X71.046 Y65.297 F890.408 E8.37564 ; fill
G1 X70.656 Y65.500 F7800.000 ; move to first fill point
G1 X66.027 Y60.872 F890.408 E8.85514 ; fill
G1 X66.596 Y62.033 F7800.000 ; move to first fill point
G1 X70.083 Y65.520 F890.408 E9.21634 ; fill
G1 X69.513 Y65.543 F7800.000 ; move to first fill point
G1 X66.648 Y62.678 F890.408 E9.51315 ; fill
G1 X66.538 Y63.161 F7800.000 ; move to first fill point
G1 X68.867 Y65.489 F890.408 E9.75440 ; fill
G1 X68.323 Y65.538 F7800.000 ; move to first fill point
G1 X66.305 Y63.521 F890.408 E9.96339 ; fill
G1 X66.474 Y64.283 F7800.000 ; move to first fill point
G1 X67.290 Y65.099 F890.408 E10.04792 ; fill
G1 F1800.000 E9.04792 ; retract
G92 E0 ; reset extrusion distance
G1 X67.251 Y46.087 F7800.000 ; move to first fill point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X67.207 Y46.043 F600.000 E1.00454 ; fill
G1 F1800.000 E0.00454 ; retract
G92 E0 ; reset extrusion distance
G1 Z6.350 F7800.000 ; move to next layer (15)
G1 X65.232 Y54.701 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X65.578 Y55.127 F600.000 E1.04025 ; perimeter
G1 X66.064 Y55.854 E1.10430 ; perimeter
G1 X66.259 Y56.075 E1.12591 ; perimeter
G1 X66.477 Y56.280 E1.14783 ; perimeter
G1 X66.750 Y56.461 E1.17180 ; perimeter
G1 X67.157 Y56.593 E1.20314 ; perimeter
G1 X67.550 Y56.646 E1.23222 ; perimeter
G1 X67.791 Y56.632 E1.24987 ; perimeter
G1 X68.568 Y56.420 E1.30890 ; perimeter
G1 X68.756 Y56.352 E1.32353 ; perimeter
G1 X68.858 Y56.342 E1.33103 ; perimeter
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G1 X68.973 Y56.385 E1.34005 ; perimeter
G1 X69.093 Y56.480 E1.35126 ; perimeter
G1 X69.419 Y56.677 E1.37918 ; perimeter
G1 X69.795 Y56.825 E1.40878 ; perimeter
G1 X70.172 Y56.906 E1.43699 ; perimeter
G1 X70.530 Y56.936 E1.46331 ; perimeter
G1 X70.949 Y56.931 E1.49406 ; perimeter
G1 X71.520 Y56.851 E1.53630 ; perimeter
G1 X71.838 Y56.744 E1.56084 ; perimeter
G1 X72.636 Y56.300 E1.62780 ; perimeter
G1 X73.092 Y56.015 E1.66713 ; perimeter
G1 X73.386 Y55.883 E1.69074 ; perimeter
G1 X73.582 Y56.036 E1.70897 ; perimeter
G1 X73.735 Y56.278 E1.72997 ; perimeter
G1 X73.920 Y56.916 E1.77857 ; perimeter
G1 X73.929 Y57.187 E1.79846 ; perimeter
G1 X73.916 Y57.388 E1.81320 ; perimeter
G1 X73.880 Y57.546 E1.82510 ; perimeter
G1 X73.861 Y57.914 E1.85212 ; perimeter
G1 X73.792 Y58.265 E1.87829 ; perimeter
G1 X73.621 Y58.778 E1.91790 ; perimeter
G1 X73.466 Y59.007 E1.93819 ; perimeter
G1 X73.406 Y59.199 E1.95295 ; perimeter
G1 X73.217 Y59.554 E1.98237 ; perimeter
G1 X73.010 Y60.086 E2.02424 ; perimeter
G1 X72.921 Y60.244 E2.03753 ; perimeter
G1 X72.526 Y60.801 E2.08749 ; perimeter
G1 X72.312 Y61.168 E2.11866 ; perimeter
G1 X72.100 Y61.460 E2.14509 ; perimeter
G1 X71.881 Y61.738 E2.17103 ; perimeter
G1 X71.089 Y62.593 E2.25636 ; perimeter
G1 X70.897 Y62.843 E2.27945 ; perimeter
G1 X70.767 Y63.146 E2.30359 ; perimeter
G1 X70.698 Y63.599 E2.33716 ; perimeter
G1 X70.759 Y63.948 E2.36316 ; perimeter
G1 X70.917 Y64.307 E2.39188 ; perimeter
G1 X70.940 Y64.438 E2.40164 ; perimeter
G1 X71.020 Y64.678 E2.42016 ; perimeter
G1 X71.170 Y64.915 E2.44069 ; perimeter
G1 X71.308 Y65.085 E2.45677 ; perimeter
G1 X71.600 Y65.287 E2.48276 ; perimeter
G1 X71.468 Y65.596 E2.50739 ; perimeter
G1 X71.047 Y65.708 E2.53929 ; perimeter
G1 X70.784 Y65.802 E2.55970 ; perimeter
G1 X70.714 Y65.844 E2.56569 ; perimeter
G1 X70.324 Y65.821 E2.59430 ; perimeter
G1 X69.581 Y65.874 E2.64888 ; perimeter
G1 X69.232 Y65.830 E2.67468 ; perimeter
G1 X68.719 Y65.812 E2.71224 ; perimeter

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G1 X68.420 Y65.863 E2.73452 ; perimeter
G1 X67.969 Y66.072 E2.77091 ; perimeter
G1 X67.771 Y65.874 E2.79137 ; perimeter
G1 X67.306 Y65.501 E2.83508 ; perimeter
G1 X66.636 Y65.236 E2.88788 ; perimeter
G1 X66.292 Y64.878 E2.92422 ; perimeter
G1 X66.098 Y64.722 E2.94249 ; perimeter
G1 X66.096 Y64.639 E2.94859 ; perimeter
G1 X65.960 Y64.261 E2.97798 ; perimeter
G1 X65.758 Y63.938 E3.00589 ; perimeter
G1 X65.705 Y63.643 E3.02788 ; perimeter
G1 X65.857 Y63.571 E3.04020 ; perimeter
G1 X66.102 Y63.393 E3.06239 ; perimeter
G1 X66.293 Y63.152 E3.08497 ; perimeter
G1 X66.416 Y62.911 E3.10474 ; perimeter
G1 X66.510 Y62.360 E3.14568 ; perimeter
G1 X66.355 Y61.928 E3.17933 ; perimeter
G1 X65.988 Y61.321 E3.23127 ; perimeter
G1 X65.736 Y60.770 E3.27567 ; perimeter
G1 X65.604 Y60.353 E3.30769 ; perimeter
G1 X65.248 Y59.385 E3.38329 ; perimeter
G1 X65.180 Y59.072 E3.40674 ; perimeter
G1 X64.798 Y57.704 E3.51077 ; perimeter
G1 X64.657 Y56.873 E3.57250 ; perimeter
G1 X64.649 Y56.556 E3.59575 ; perimeter
G1 X64.667 Y56.228 E3.61987 ; perimeter
G1 X64.829 Y55.422 E3.68006 ; perimeter
G1 X64.917 Y55.171 E3.69955 ; perimeter
G1 X65.196 Y54.751 E3.73646 ; perimeter
G1 X64.919 Y54.464 F7800.000 ; move to first perimeter point
G1 X65.097 Y54.294 F600.000 E3.75441 ; perimeter
G1 X65.245 Y54.228 E3.76633 ; perimeter
G1 X65.394 Y54.327 E3.77941 ; perimeter
G1 X65.601 Y54.495 E3.79898 ; perimeter
G1 X65.764 Y54.686 E3.81738 ; perimeter
G1 X66.395 Y55.601 E3.89880 ; perimeter
G1 X66.560 Y55.788 E3.91704 ; perimeter
G1 X66.733 Y55.950 E3.93441 ; perimeter
G1 X66.935 Y56.084 E3.95215 ; perimeter
G1 X67.245 Y56.185 E3.97608 ; perimeter
G1 X67.544 Y56.228 E3.99816 ; perimeter
G1 X67.731 Y56.217 E4.01193 ; perimeter
G1 X68.652 Y55.949 E4.08221 ; perimeter
G1 X68.902 Y55.919 E4.10060 ; perimeter
G1 X69.181 Y56.014 E4.12216 ; perimeter
G1 X69.466 Y56.227 E4.14831 ; perimeter
G1 X69.699 Y56.352 E4.16769 ; perimeter
G1 X69.923 Y56.429 E4.18499 ; perimeter
G1 X70.225 Y56.492 E4.20762 ; perimeter
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G1 X70.556 Y56.521 E4.23194 ; perimeter
G1 X70.915 Y56.516 E4.25826 ; perimeter
G1 X71.159 Y56.491 E4.27621 ; perimeter
G1 X71.426 Y56.445 E4.29609 ; perimeter
G1 X71.671 Y56.362 E4.31499 ; perimeter
G1 X72.423 Y55.942 E4.37813 ; perimeter
G1 X72.894 Y55.650 E4.41870 ; perimeter
G1 X73.311 Y55.465 E4.45212 ; perimeter
G1 X73.608 Y55.530 E4.47444 ; perimeter
G1 X73.765 Y55.649 E4.48888 ; perimeter
G1 X73.898 Y55.763 E4.50170 ; perimeter
G1 X74.101 Y56.079 E4.52924 ; perimeter
G1 X74.149 Y56.192 E4.53820 ; perimeter
G1 X74.330 Y56.843 E4.58770 ; perimeter
G1 X74.345 Y57.203 E4.61408 ; perimeter
G1 X74.326 Y57.460 E4.63299 ; perimeter
G1 X74.294 Y57.603 E4.64375 ; perimeter
G1 X74.274 Y57.976 E4.67107 ; perimeter
G1 X74.200 Y58.352 E4.69921 ; perimeter
G1 X73.988 Y58.976 E4.74746 ; perimeter
G1 X73.838 Y59.211 E4.76786 ; perimeter
G1 X73.794 Y59.351 E4.77861 ; perimeter
G1 X73.598 Y59.722 E4.80939 ; perimeter
G1 X73.391 Y60.252 E4.85104 ; perimeter
G1 X73.271 Y60.469 E4.86920 ; perimeter
G1 X72.878 Y61.023 E4.91901 ; perimeter
G1 X72.654 Y61.405 E4.95146 ; perimeter
G1 X72.435 Y61.707 E4.97876 ; perimeter
G1 X72.189 Y62.017 E5.00776 ; perimeter
G1 X71.405 Y62.864 E5.09227 ; perimeter
G1 X71.261 Y63.052 E5.10966 ; perimeter
G1 X71.166 Y63.272 E5.12718 ; perimeter
G1 X71.119 Y63.585 E5.15037 ; perimeter
G1 X71.164 Y63.842 E5.16949 ; perimeter
G1 X71.314 Y64.162 E5.19540 ; perimeter
G1 X71.344 Y64.336 E5.20833 ; perimeter
G1 X71.399 Y64.498 E5.22085 ; perimeter
G1 X71.594 Y64.778 E5.24587 ; perimeter
G1 X71.992 Y65.035 E5.28058 ; perimeter
G1 X72.088 Y65.184 E5.29355 ; perimeter
G1 X71.939 Y65.552 E5.32264 ; perimeter
G1 X72.021 Y65.983 E5.35484 ; perimeter
G1 X71.591 Y65.981 E5.38639 ; perimeter
G1 X70.963 Y66.179 E5.43458 ; perimeter
G1 X70.847 Y66.249 E5.44453 ; perimeter
G1 X70.733 Y66.261 E5.45293 ; perimeter
G1 X70.324 Y66.238 E5.48291 ; perimeter
G1 X69.547 Y66.289 E5.54001 ; perimeter
G1 X69.200 Y66.245 E5.56561 ; perimeter
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G1 X68.749 Y66.231 E5.59867 ; perimeter
G1 X68.533 Y66.268 E5.61471 ; perimeter
G1 X68.005 Y66.515 E5.65746 ; perimeter
G1 X67.821 Y66.581 E5.67178 ; perimeter
G1 X67.606 Y66.301 E5.69764 ; perimeter
G1 X67.484 Y66.177 E5.71044 ; perimeter
G1 X67.092 Y65.862 E5.74726 ; perimeter
G1 X66.385 Y65.576 E5.80310 ; perimeter
G1 X66.014 Y65.187 E5.84247 ; perimeter
G1 X65.696 Y64.916 E5.87312 ; perimeter
G1 X65.682 Y64.717 E5.88768 ; perimeter
G1 X65.582 Y64.439 E5.90933 ; perimeter
G1 X65.367 Y64.107 E5.93829 ; perimeter
G1 X65.321 Y63.854 E5.95711 ; perimeter
G1 X65.158 Y63.504 E5.98543 ; perimeter
G1 X65.446 Y63.303 E6.01113 ; perimeter
G1 X65.644 Y63.212 E6.02709 ; perimeter
G1 X65.812 Y63.090 E6.04227 ; perimeter
G1 X65.942 Y62.926 E6.05762 ; perimeter
G1 X66.019 Y62.775 E6.07006 ; perimeter
G1 X66.083 Y62.400 E6.09792 ; perimeter
G1 X65.975 Y62.101 E6.12115 ; perimeter
G1 X65.618 Y61.511 E6.17170 ; perimeter
G1 X65.349 Y60.925 E6.21895 ; perimeter
G1 X65.214 Y60.495 E6.25195 ; perimeter
G1 X64.846 Y59.495 E6.33004 ; perimeter
G1 X64.776 Y59.167 E6.35459 ; perimeter
G1 X64.394 Y57.801 E6.45851 ; perimeter
G1 X64.243 Y56.910 E6.52473 ; perimeter
G1 X64.233 Y56.551 E6.55102 ; perimeter
G1 X64.255 Y56.178 E6.57835 ; perimeter
G1 X64.435 Y55.284 E6.64522 ; perimeter
G1 X64.549 Y54.976 E6.66926 ; perimeter
G1 X64.688 Y54.749 E6.68878 ; perimeter
G1 X64.877 Y54.509 E6.71113 ; perimeter
G1 X64.585 Y54.211 F7800.000 ; move to first perimeter point
G1 X64.821 Y53.983 F600.000 E6.73518 ; perimeter
G1 X64.907 Y53.924 E6.74283 ; perimeter
G1 X65.138 Y53.821 E6.76134 ; perimeter
G1 X65.282 Y53.814 E6.77195 ; perimeter
G1 X65.424 Y53.849 E6.78261 ; perimeter
G1 X65.755 Y54.079 E6.81217 ; perimeter
G1 X65.927 Y54.235 E6.82916 ; perimeter
G1 X66.251 Y54.639 E6.86718 ; perimeter
G1 X66.726 Y55.348 E6.92968 ; perimeter
G1 X66.899 Y55.537 E6.94843 ; perimeter
G1 X67.119 Y55.707 E6.96882 ; perimeter
G1 X67.480 Y55.803 E6.99617 ; perimeter
G1 X67.672 Y55.801 E7.01021 ; perimeter
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G1 X68.551 Y55.545 E7.07730 ; perimeter
G1 X68.917 Y55.501 E7.10427 ; perimeter
G1 X69.391 Y55.651 E7.14070 ; perimeter
G1 X69.682 Y55.872 E7.16746 ; perimeter
G1 X69.858 Y55.967 E7.18217 ; perimeter
G1 X70.051 Y56.032 E7.19707 ; perimeter
G1 X70.279 Y56.079 E7.21411 ; perimeter
G1 X70.582 Y56.106 E7.23643 ; perimeter
G1 X71.113 Y56.078 E7.27533 ; perimeter
G1 X71.332 Y56.039 E7.29168 ; perimeter
G1 X71.504 Y55.981 E7.30495 ; perimeter
G1 X72.210 Y55.585 E7.36426 ; perimeter
G1 X72.695 Y55.284 E7.40607 ; perimeter
G1 X73.156 Y55.080 E7.44299 ; perimeter
G1 X73.277 Y55.054 E7.45210 ; perimeter
G1 X73.411 Y55.059 E7.46190 ; perimeter
G1 X73.636 Y55.103 E7.47868 ; perimeter
G1 X73.840 Y55.184 E7.49476 ; perimeter
G1 X74.155 Y55.433 E7.52418 ; perimeter
G1 X74.309 Y55.627 E7.54233 ; perimeter
G1 X74.472 Y55.891 E7.56509 ; perimeter
G1 X74.547 Y56.070 E7.57924 ; perimeter
G1 X74.699 Y56.586 E7.61870 ; perimeter
G1 X74.763 Y56.996 E7.64911 ; perimeter
G1 X74.746 Y57.451 E7.68246 ; perimeter
G1 X74.707 Y57.660 E7.69804 ; perimeter
G1 X74.682 Y58.057 E7.72717 ; perimeter
G1 X74.607 Y58.440 E7.75575 ; perimeter
G1 X74.403 Y59.058 E7.80343 ; perimeter
G1 X73.980 Y59.891 E7.87187 ; perimeter
G1 X73.773 Y60.418 E7.91332 ; perimeter
G1 X73.620 Y60.694 E7.93648 ; perimeter
G1 X73.229 Y61.246 E7.98601 ; perimeter
G1 X72.995 Y61.642 E8.01973 ; perimeter
G1 X72.770 Y61.954 E8.04791 ; perimeter
G1 X72.499 Y62.294 E8.07976 ; perimeter
G1 X71.722 Y63.135 E8.16364 ; perimeter
G1 X71.624 Y63.261 E8.17534 ; perimeter
G1 X71.565 Y63.398 E8.18624 ; perimeter
G1 X71.540 Y63.571 E8.19905 ; perimeter
G1 X71.568 Y63.735 E8.21128 ; perimeter
G1 X71.708 Y64.033 E8.23537 ; perimeter
G1 X71.777 Y64.318 E8.25686 ; perimeter
G1 X71.880 Y64.471 E8.27035 ; perimeter
G1 X72.245 Y64.706 E8.30218 ; perimeter
G1 X72.498 Y64.957 E8.32828 ; perimeter
G1 X72.528 Y65.027 E8.33389 ; perimeter
G1 X72.556 Y65.303 E8.35420 ; perimeter
G1 X72.444 Y65.417 E8.36588 ; perimeter
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G1 X72.371 Y65.598 E8.38023 ; perimeter
G1 X72.419 Y65.865 E8.40008 ; perimeter
G1 X72.405 Y65.944 E8.40599 ; perimeter
G1 X72.334 Y66.112 E8.41929 ; perimeter
G1 X72.178 Y66.276 E8.43588 ; perimeter
G1 X71.948 Y66.378 E8.45436 ; perimeter
G1 X71.667 Y66.395 E8.47495 ; perimeter
G1 X71.483 Y66.447 E8.48898 ; perimeter
G1 X71.142 Y66.557 E8.51521 ; perimeter
G1 X71.012 Y66.634 E8.52627 ; perimeter
G1 X70.912 Y66.661 E8.53389 ; perimeter
G1 X70.742 Y66.679 E8.54636 ; perimeter
G1 X70.324 Y66.654 E8.57704 ; perimeter
G1 X69.665 Y66.706 E8.62550 ; perimeter
G1 X69.519 Y66.705 E8.63619 ; perimeter
G1 X69.168 Y66.659 E8.66208 ; perimeter
G1 X68.778 Y66.650 E8.69066 ; perimeter
G1 X68.647 Y66.672 E8.70045 ; perimeter
G1 X68.031 Y66.948 E8.74987 ; perimeter
G1 X67.805 Y66.992 E8.76673 ; perimeter
G1 X67.663 Y66.979 E8.77721 ; perimeter
G1 X67.513 Y66.940 E8.78852 ; perimeter
G1 X67.284 Y66.568 E8.82055 ; perimeter
G1 X66.878 Y66.222 E8.85960 ; perimeter
G1 X66.267 Y65.984 E8.90763 ; perimeter
G1 X66.142 Y65.913 E8.91815 ; perimeter
G1 X65.735 Y65.497 E8.96081 ; perimeter
G1 X65.421 Y65.228 E8.99113 ; perimeter
G1 X65.312 Y65.079 E9.00460 ; perimeter
G1 X65.289 Y65.011 E9.00991 ; perimeter
G1 X65.268 Y64.796 E9.02574 ; perimeter
G1 X65.204 Y64.617 E9.03963 ; perimeter
G1 X64.982 Y64.269 E9.06992 ; perimeter
G1 X64.923 Y63.983 E9.09131 ; perimeter
G1 X64.746 Y63.619 E9.12095 ; perimeter
G1 X64.750 Y63.501 E9.12954 ; perimeter
G1 X64.805 Y63.309 E9.14420 ; perimeter
G1 X64.887 Y63.192 E9.15466 ; perimeter
G1 X65.246 Y62.937 E9.18692 ; perimeter
G1 X65.431 Y62.852 E9.20183 ; perimeter
G1 X65.521 Y62.787 E9.20998 ; perimeter
G1 X65.622 Y62.638 E9.22317 ; perimeter
G1 X65.655 Y62.439 E9.23794 ; perimeter
G1 X65.580 Y62.244 E9.25326 ; perimeter
G1 X65.246 Y61.699 E9.30006 ; perimeter
G1 X64.962 Y61.080 E9.34998 ; perimeter
G1 X64.823 Y60.637 E9.38396 ; perimeter
G1 X64.444 Y59.605 E9.46454 ; perimeter
G1 X64.371 Y59.262 E9.49019 ; perimeter
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G1 X63.989 Y57.898 E9.59400 ; perimeter
G1 X63.842 Y57.078 E9.65504 ; perimeter
G1 X63.822 Y56.851 E9.67171 ; perimeter
G1 X63.817 Y56.546 E9.69408 ; perimeter
G1 X63.842 Y56.129 E9.72462 ; perimeter
G1 X64.036 Y55.167 E9.79656 ; perimeter
G1 X64.180 Y54.782 E9.82670 ; perimeter
G1 X64.343 Y54.517 E9.84946 ; perimeter
G1 X64.544 Y54.258 E9.87346 ; perimeter
G1 X64.905 Y54.288 F7800.000 ; move inwards before travel
G1 F1800.000 E8.87346 ; retract
G92 E0 ; reset extrusion distance
G1 X67.276 Y47.192 F7800.000 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X66.824 Y46.520 F600.000 E1.05937 ; perimeter
G1 X66.759 Y46.182 E1.08455 ; perimeter
G1 X66.781 Y45.879 E1.10679 ; perimeter
G1 X66.882 Y45.641 E1.12572 ; perimeter
G1 X67.070 Y45.418 E1.14713 ; perimeter
G1 X67.279 Y45.315 E1.16418 ; perimeter
G1 X67.628 Y45.095 E1.19443 ; perimeter
G1 X67.757 Y45.786 E1.24594 ; perimeter
G1 X67.744 Y46.007 E1.26215 ; perimeter
G1 X67.692 Y46.225 E1.27854 ; perimeter
G1 X67.496 Y46.733 E1.31842 ; perimeter
G1 X67.303 Y47.136 E1.35117 ; perimeter
G1 X67.198 Y47.477 F7800.000 ; move to first perimeter point
G1 X67.070 Y47.432 F600.000 E1.36109 ; perimeter
G1 X66.839 Y47.269 E1.38177 ; perimeter
G1 X66.453 Y46.708 E1.43167 ; perimeter
G1 X66.380 Y46.461 E1.45053 ; perimeter
G1 X66.344 Y46.220 E1.46842 ; perimeter
G1 X66.360 Y45.884 E1.49303 ; perimeter
G1 X66.427 Y45.625 E1.51265 ; perimeter
G1 X66.508 Y45.457 E1.52628 ; perimeter
G1 X66.672 Y45.228 E1.54696 ; perimeter
G1 X66.803 Y45.097 E1.56055 ; perimeter
G1 X67.393 Y44.752 E1.61061 ; perimeter
G1 X67.553 Y44.737 E1.62239 ; perimeter
G1 X67.714 Y44.795 E1.63492 ; perimeter
G1 X67.933 Y44.938 E1.65409 ; perimeter
G1 X68.022 Y45.071 E1.66581 ; perimeter
G1 X68.072 Y45.202 E1.67607 ; perimeter
G1 X68.161 Y45.668 E1.71079 ; perimeter
G1 X68.173 Y45.877 E1.72613 ; perimeter
G1 X68.159 Y46.035 E1.73776 ; perimeter
G1 X68.102 Y46.307 E1.75817 ; perimeter
G1 X67.876 Y46.904 E1.80489 ; perimeter
G1 X67.671 Y47.329 E1.83946 ; perimeter
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G1 X67.503 Y47.628 E1.86461 ; perimeter
G1 X67.257 Y47.495 E1.88505 ; perimeter
G1 X67.178 Y47.343 F7800.000 ; move inwards before travel
G1 F1800.000 E0.88505 ; retract
G92 E0 ; reset extrusion distance
G1 X73.095 Y49.109 F7800.000 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X73.149 Y48.984 F600.000 E1.00994 ; perimeter
G1 X73.248 Y48.844 E1.02253 ; perimeter
G1 X73.594 Y48.633 E1.05222 ; perimeter
G1 X73.779 Y49.145 E1.09208 ; perimeter
G1 X73.808 Y49.331 E1.10587 ; perimeter
G1 X73.801 Y49.653 E1.12943 ; perimeter
G1 X73.524 Y49.888 E1.15606 ; perimeter
G1 X73.196 Y50.048 E1.18275 ; perimeter
G1 X73.085 Y49.862 E1.19857 ; perimeter
G1 X73.035 Y49.659 E1.21395 ; perimeter
G1 X73.036 Y49.386 E1.23393 ; perimeter
G1 X73.078 Y49.169 E1.25013 ; perimeter
G1 X72.702 Y48.970 F7800.000 ; move to first perimeter point
G1 X72.778 Y48.795 F600.000 E1.26416 ; perimeter
G1 X72.899 Y48.607 E1.28049 ; perimeter
G1 X73.043 Y48.475 E1.29481 ; perimeter
G1 X73.182 Y48.391 E1.30674 ; perimeter
G1 X73.376 Y48.298 E1.32246 ; perimeter
G1 X73.504 Y48.288 E1.33187 ; perimeter
G1 X73.711 Y48.301 E1.34709 ; perimeter
G1 X73.830 Y48.349 E1.35646 ; perimeter
G1 X73.896 Y48.398 E1.36250 ; perimeter
G1 X73.975 Y48.498 E1.37185 ; perimeter
G1 X74.182 Y49.040 E1.41438 ; perimeter
G1 X74.223 Y49.309 E1.43430 ; perimeter
G1 X74.214 Y49.729 E1.46507 ; perimeter
G1 X74.194 Y49.802 E1.47058 ; perimeter
G1 X74.119 Y49.926 E1.48124 ; perimeter
G1 X73.801 Y50.203 E1.51210 ; perimeter
G1 X73.634 Y50.308 E1.52658 ; perimeter
G1 X73.236 Y50.468 E1.55800 ; perimeter
G1 X73.137 Y50.474 E1.56526 ; perimeter
G1 X73.049 Y50.436 E1.57226 ; perimeter
G1 X72.897 Y50.315 E1.58652 ; perimeter
G1 X72.792 Y50.191 E1.59838 ; perimeter
G1 X72.708 Y50.041 E1.61102 ; perimeter
G1 X72.651 Y49.878 E1.62360 ; perimeter
G1 X72.620 Y49.709 E1.63623 ; perimeter
G1 X72.621 Y49.349 E1.66260 ; perimeter
G1 X72.685 Y49.030 E1.68639 ; perimeter
G1 X72.890 Y48.936 F7800.000 ; move inwards before travel
G1 F1800.000 E0.68639 ; retract
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G92 E0 ; reset extrusion distance
G1 X73.106 Y56.361 F7800.000 ; move to first fill point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X66.755 Y62.712 F898.172 E1.65797 ; fill
G1 X66.746 Y62.128 F7800.000 ; move to first fill point
G1 X71.800 Y57.074 F898.172 E2.18152 ; fill
G1 X71.058 Y57.223 F7800.000 ; move to first fill point
G1 X66.573 Y61.708 F898.172 E2.64618 ; fill
G1 X66.350 Y61.338 F7800.000 ; move to first fill point
G1 X70.455 Y57.233 F898.172 E3.07152 ; fill
G1 X69.931 Y57.164 F7800.000 ; move to first fill point
G1 X66.148 Y60.947 F898.172 E3.46340 ; fill
G1 X65.975 Y60.527 F7800.000 ; move to first fill point
G1 X69.471 Y57.031 F898.172 E3.82556 ; fill
G1 X69.079 Y56.831 F7800.000 ; move to first fill point
G1 X65.826 Y60.083 F898.172 E4.16257 ; fill
G1 X65.665 Y59.651 F7800.000 ; move to first fill point
G1 X68.590 Y56.727 F898.172 E4.46551 ; fill
G1 X67.788 Y56.936 F7800.000 ; move to first fill point
G1 X65.517 Y59.206 F898.172 E4.70072 ; fill
G1 X65.398 Y58.732 F7800.000 ; move to first fill point
G1 X67.221 Y56.909 F898.172 E4.88958 ; fill
G1 X66.758 Y56.780 F7800.000 ; move to first fill point
G1 X65.269 Y58.269 F898.172 E5.04383 ; fill
G1 X65.139 Y57.805 F7800.000 ; move to first fill point
G1 X66.373 Y56.572 F898.172 E5.17160 ; fill
G1 X66.055 Y56.297 F7800.000 ; move to first fill point
G1 X65.035 Y57.317 F898.172 E5.27726 ; fill
G1 X64.964 Y56.795 F7800.000 ; move to first fill point
G1 X65.782 Y55.977 F898.172 E5.36206 ; fill
G1 X65.543 Y55.623 F7800.000 ; move to first fill point
G1 X64.991 Y56.175 F898.172 E5.41924 ; fill
G1 X65.131 Y55.442 F7800.000 ; move to first fill point
G1 X65.304 Y55.269 F898.172 E5.43715 ; fill
G1 X73.507 Y56.553 F7800.000 ; move to first fill point
G1 X66.119 Y63.941 F898.172 E6.20261 ; fill
G1 X66.310 Y64.343 F7800.000 ; move to first fill point
G1 X73.624 Y57.029 F898.172 E6.96035 ; fill
G1 X73.579 Y57.666 F7800.000 ; move to first fill point
G1 X66.543 Y64.702 F898.172 E7.68933 ; fill
G1 X66.844 Y64.994 F7800.000 ; move to first fill point
G1 X73.425 Y58.413 F898.172 E8.37117 ; fill
G1 X72.903 Y59.528 F7800.000 ; move to first fill point
G1 X67.268 Y65.163 F898.172 E8.95492 ; fill
G1 X67.641 Y65.383 F7800.000 ; move to first fill point
G1 X72.114 Y60.910 F898.172 E9.41830 ; fill
G1 X70.462 Y63.155 F7800.000 ; move to first fill point
G1 X67.971 Y65.646 F898.172 E9.67636 ; fill
G1 X68.700 Y65.509 F7800.000 ; move to first fill point
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G1 X70.424 Y63.786 F898.172 E9.85494 ; fill
G1 X70.561 Y64.241 F7800.000 ; move to first fill point
G1 X69.271 Y65.532 F898.172 E9.98861 ; fill
G1 X69.840 Y65.555 F7800.000 ; move to first fill point
G1 X70.706 Y64.689 F898.172 E10.07833 ; fill
G1 X70.914 Y65.074 F7800.000 ; move to first fill point
G1 X70.461 Y65.527 F898.172 E10.12528 ; fill
G1 F1800.000 E9.12528 ; retract
G92 E0 ; reset extrusion distance
G1 X73.513 Y49.494 F7800.000 ; move to first fill point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X73.363 Y49.644 F600.000 E1.00816 ; fill
G1 X73.335 Y49.364 E1.01898 ; fill
G1 X73.492 Y49.207 E1.02750 ; fill
G1 F1800.000 E0.02750 ; retract
G92 E0 ; reset extrusion distance
G1 X67.246 Y46.212 F7800.000 ; move to first fill point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X67.193 Y46.265 F600.000 E1.00548 ; fill
G1 F1800.000 E0.00548 ; retract
G92 E0 ; reset extrusion distance
G1 Z6.750 F7800.000 ; move to next layer (16)
G1 X65.232 Y54.711 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X65.462 Y54.997 F600.000 E1.02687 ; perimeter
G1 X65.856 Y55.628 E1.08136 ; perimeter
G1 X66.219 Y56.069 E1.12319 ; perimeter
G1 X66.490 Y56.287 E1.14869 ; perimeter
G1 X66.818 Y56.452 E1.17559 ; perimeter
G1 X67.195 Y56.525 E1.20370 ; perimeter
G1 X67.562 Y56.524 E1.23056 ; perimeter
G1 X67.874 Y56.468 E1.25379 ; perimeter
G1 X68.315 Y56.348 E1.28727 ; perimeter
G1 X68.568 Y56.317 E1.30594 ; perimeter
G1 X69.212 Y56.362 E1.35326 ; perimeter
G1 X69.535 Y56.541 E1.38033 ; perimeter
G1 X69.850 Y56.674 E1.40537 ; perimeter
G1 X70.232 Y56.792 E1.43464 ; perimeter
G1 X70.737 Y56.860 E1.47196 ; perimeter
G1 X71.031 Y56.863 E1.49351 ; perimeter
G1 X71.211 Y56.852 E1.50671 ; perimeter
G1 X71.507 Y56.794 E1.52878 ; perimeter
G1 X72.010 Y56.649 E1.56716 ; perimeter
G1 X72.725 Y56.305 E1.62533 ; perimeter
G1 X73.129 Y56.068 E1.65958 ; perimeter
G1 X73.458 Y55.941 E1.68543 ; perimeter
G1 X73.622 Y56.068 E1.70062 ; perimeter
G1 X73.722 Y56.209 E1.71329 ; perimeter
G1 X73.797 Y56.365 E1.72598 ; perimeter
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G1 X73.893 Y56.677 E1.74994 ; perimeter
G1 X73.934 Y56.976 E1.77201 ; perimeter
G1 X73.926 Y57.294 E1.79529 ; perimeter
G1 X73.849 Y57.725 E1.82739 ; perimeter
G1 X73.601 Y58.490 E1.88633 ; perimeter
G1 X73.408 Y58.949 E1.92277 ; perimeter
G1 X72.917 Y60.008 E2.00834 ; perimeter
G1 X72.480 Y60.666 E2.06617 ; perimeter
G1 X72.110 Y61.288 E2.11917 ; perimeter
G1 X71.680 Y61.899 E2.17396 ; perimeter
G1 X71.361 Y62.270 E2.20979 ; perimeter
G1 X70.867 Y62.774 E2.26146 ; perimeter
G1 X70.719 Y63.005 E2.28158 ; perimeter
G1 X70.606 Y63.357 E2.30865 ; perimeter
G1 X70.586 Y63.633 E2.32895 ; perimeter
G1 X70.616 Y63.967 E2.35347 ; perimeter
G1 X70.735 Y64.318 E2.38062 ; perimeter
G1 X70.914 Y64.655 E2.40860 ; perimeter
G1 X71.166 Y65.009 E2.44046 ; perimeter
G1 X71.515 Y65.306 E2.47401 ; perimeter
G1 X71.313 Y65.592 E2.49968 ; perimeter
G1 X71.134 Y65.734 E2.51643 ; perimeter
G1 X70.862 Y65.802 E2.53691 ; perimeter
G1 X70.142 Y65.826 E2.58975 ; perimeter
G1 X69.745 Y65.887 E2.61915 ; perimeter
G1 X68.734 Y65.826 E2.69335 ; perimeter
G1 X68.533 Y65.858 E2.70822 ; perimeter
G1 X68.269 Y65.935 E2.72840 ; perimeter
G1 X67.958 Y66.101 E2.75423 ; perimeter
G1 X67.423 Y65.570 E2.80942 ; perimeter
G1 X67.211 Y65.427 E2.82820 ; perimeter
G1 X66.597 Y65.208 E2.87591 ; perimeter
G1 X66.303 Y64.898 E2.90723 ; perimeter
G1 X65.901 Y64.573 E2.94507 ; perimeter
G1 X65.654 Y63.794 E3.00501 ; perimeter
G1 X66.429 Y63.432 E3.06769 ; perimeter
G1 X66.722 Y62.463 E3.14185 ; perimeter
G1 X66.438 Y61.923 E3.18657 ; perimeter
G1 X66.156 Y61.483 E3.22484 ; perimeter
G1 X65.949 Y61.078 E3.25811 ; perimeter
G1 X65.570 Y59.892 E3.34936 ; perimeter
G1 X65.383 Y59.425 E3.38622 ; perimeter
G1 X65.296 Y59.137 E3.40824 ; perimeter
G1 X65.219 Y58.723 E3.43911 ; perimeter
G1 X65.132 Y58.486 E3.45758 ; perimeter
G1 X64.890 Y57.628 E3.52291 ; perimeter
G1 X64.678 Y56.699 E3.59273 ; perimeter
G1 X64.676 Y56.207 E3.62874 ; perimeter
G1 X64.806 Y55.490 E3.68214 ; perimeter
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G1 X64.944 Y55.137 E3.70994 ; perimeter
G1 X65.050 Y54.942 E3.72616 ; perimeter
G1 X65.194 Y54.760 E3.74316 ; perimeter
G1 X64.895 Y54.479 F7800.000 ; move to first perimeter point
G1 X65.162 Y54.253 F600.000 E3.76883 ; perimeter
G1 X65.311 Y54.232 E3.77989 ; perimeter
G1 X65.500 Y54.403 E3.79848 ; perimeter
G1 X65.758 Y54.700 E3.82736 ; perimeter
G1 X66.187 Y55.375 E3.88592 ; perimeter
G1 X66.508 Y55.767 E3.92305 ; perimeter
G1 X66.712 Y55.932 E3.94226 ; perimeter
G1 X66.957 Y56.055 E3.96232 ; perimeter
G1 X67.241 Y56.110 E3.98352 ; perimeter
G1 X67.523 Y56.109 E4.00418 ; perimeter
G1 X67.774 Y56.063 E4.02288 ; perimeter
G1 X68.228 Y55.941 E4.05735 ; perimeter
G1 X68.554 Y55.901 E4.08142 ; perimeter
G1 X69.343 Y55.952 E4.13934 ; perimeter
G1 X69.711 Y56.164 E4.17041 ; perimeter
G1 X69.999 Y56.285 E4.19330 ; perimeter
G1 X70.329 Y56.387 E4.21860 ; perimeter
G1 X70.766 Y56.445 E4.25093 ; perimeter
G1 X71.158 Y56.438 E4.27966 ; perimeter
G1 X71.418 Y56.388 E4.29902 ; perimeter
G1 X71.870 Y56.257 E4.33349 ; perimeter
G1 X72.519 Y55.943 E4.38630 ; perimeter
G1 X72.941 Y55.697 E4.42209 ; perimeter
G1 X73.299 Y55.556 E4.45026 ; perimeter
G1 X73.431 Y55.540 E4.46001 ; perimeter
G1 X73.651 Y55.572 E4.47631 ; perimeter
G1 X73.747 Y55.638 E4.48486 ; perimeter
G1 X73.923 Y55.780 E4.50143 ; perimeter
G1 X74.091 Y56.018 E4.52274 ; perimeter
G1 X74.185 Y56.209 E4.53838 ; perimeter
G1 X74.301 Y56.598 E4.56812 ; perimeter
G1 X74.342 Y56.856 E4.58726 ; perimeter
G1 X74.348 Y57.199 E4.61237 ; perimeter
G1 X74.250 Y57.842 E4.66005 ; perimeter
G1 X73.956 Y58.724 E4.72810 ; perimeter
G1 X73.788 Y59.117 E4.75944 ; perimeter
G1 X73.387 Y59.955 E4.82751 ; perimeter
G1 X73.335 Y60.107 E4.83925 ; perimeter
G1 X73.085 Y60.528 E4.87515 ; perimeter
G1 X72.834 Y60.885 E4.90713 ; perimeter
G1 X72.465 Y61.505 E4.95998 ; perimeter
G1 X72.006 Y62.158 E5.01841 ; perimeter
G1 X71.658 Y62.562 E5.05749 ; perimeter
G1 X71.206 Y63.022 E5.10473 ; perimeter
G1 X71.095 Y63.193 E5.11963 ; perimeter
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G1 X71.017 Y63.437 E5.13843 ; perimeter
G1 X71.003 Y63.630 E5.15266 ; perimeter
G1 X71.025 Y63.880 E5.17104 ; perimeter
G1 X71.116 Y64.149 E5.19182 ; perimeter
G1 X71.274 Y64.447 E5.21651 ; perimeter
G1 X71.475 Y64.726 E5.24169 ; perimeter
G1 X71.705 Y64.924 E5.26390 ; perimeter
G1 X72.155 Y65.239 E5.30417 ; perimeter
G1 X71.827 Y65.566 E5.33810 ; perimeter
G1 X71.788 Y65.661 E5.34562 ; perimeter
G1 X71.603 Y65.892 E5.36734 ; perimeter
G1 X71.340 Y66.098 E5.39175 ; perimeter
G1 X70.910 Y66.218 E5.42450 ; perimeter
G1 X70.185 Y66.240 E5.47764 ; perimeter
G1 X69.766 Y66.304 E5.50865 ; perimeter
G1 X68.753 Y66.244 E5.58300 ; perimeter
G1 X68.426 Y66.322 E5.60761 ; perimeter
G1 X68.062 Y66.543 E5.63879 ; perimeter
G1 X67.847 Y66.614 E5.65544 ; perimeter
G1 X67.544 Y66.277 E5.68866 ; perimeter
G1 X67.166 Y65.898 E5.72789 ; perimeter
G1 X67.020 Y65.799 E5.74081 ; perimeter
G1 X66.382 Y65.573 E5.79035 ; perimeter
G1 X66.017 Y65.202 E5.82850 ; perimeter
G1 X65.676 Y64.923 E5.86077 ; perimeter
G1 X65.535 Y64.772 E5.87586 ; perimeter
G1 X65.149 Y63.539 E5.97053 ; perimeter
G1 X65.479 Y63.430 E5.99599 ; perimeter
G1 X66.084 Y63.136 E6.04528 ; perimeter
G1 X66.274 Y62.510 E6.09318 ; perimeter
G1 X66.073 Y62.123 E6.12511 ; perimeter
G1 X65.703 Y61.523 E6.17676 ; perimeter
G1 X65.558 Y61.222 E6.20124 ; perimeter
G1 X65.175 Y60.024 E6.29339 ; perimeter
G1 X64.992 Y59.568 E6.32940 ; perimeter
G1 X64.898 Y59.255 E6.35336 ; perimeter
G1 X64.817 Y58.835 E6.38463 ; perimeter
G1 X64.614 Y58.194 E6.43395 ; perimeter
G1 X64.397 Y57.386 E6.49518 ; perimeter
G1 X64.268 Y56.775 E6.54095 ; perimeter
G1 X64.251 Y56.616 E6.55268 ; perimeter
G1 X64.264 Y56.149 E6.58689 ; perimeter
G1 X64.404 Y55.386 E6.64371 ; perimeter
G1 X64.575 Y54.947 E6.67825 ; perimeter
G1 X64.701 Y54.713 E6.69771 ; perimeter
G1 X64.854 Y54.527 E6.71537 ; perimeter
G1 X64.592 Y54.194 F7800.000 ; move to first perimeter point
G1 X64.837 Y53.973 F600.000 E6.73957 ; perimeter
G1 X65.039 Y53.856 E6.75672 ; perimeter
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G1 X65.333 Y53.827 E6.77831 ; perimeter
G1 X65.438 Y53.834 E6.78602 ; perimeter
G1 X65.518 Y53.863 E6.79224 ; perimeter
G1 X65.788 Y54.102 E6.81872 ; perimeter
G1 X66.085 Y54.442 E6.85176 ; perimeter
G1 X66.518 Y55.122 E6.91080 ; perimeter
G1 X66.796 Y55.466 E6.94323 ; perimeter
G1 X66.934 Y55.576 E6.95615 ; perimeter
G1 X67.095 Y55.658 E6.96936 ; perimeter
G1 X67.286 Y55.695 E6.98366 ; perimeter
G1 X67.484 Y55.693 E6.99812 ; perimeter
G1 X68.142 Y55.535 E7.04771 ; perimeter
G1 X68.541 Y55.485 E7.07716 ; perimeter
G1 X69.425 Y55.538 E7.14204 ; perimeter
G1 X69.483 Y55.553 E7.14642 ; perimeter
G1 X69.886 Y55.786 E7.18058 ; perimeter
G1 X70.274 Y55.940 E7.21110 ; perimeter
G1 X70.466 Y55.990 E7.22568 ; perimeter
G1 X70.796 Y56.029 E7.24999 ; perimeter
G1 X71.106 Y56.024 E7.27271 ; perimeter
G1 X71.551 Y55.925 E7.30613 ; perimeter
G1 X71.730 Y55.864 E7.31994 ; perimeter
G1 X71.991 Y55.748 E7.34089 ; perimeter
G1 X72.753 Y55.326 E7.40473 ; perimeter
G1 X72.974 Y55.225 E7.42247 ; perimeter
G1 X73.319 Y55.126 E7.44880 ; perimeter
G1 X73.474 Y55.125 E7.46017 ; perimeter
G1 X73.810 Y55.190 E7.48523 ; perimeter
G1 X73.990 Y55.301 E7.50070 ; perimeter
G1 X74.225 Y55.492 E7.52290 ; perimeter
G1 X74.458 Y55.823 E7.55257 ; perimeter
G1 X74.577 Y56.069 E7.57259 ; perimeter
G1 X74.709 Y56.516 E7.60675 ; perimeter
G1 X74.756 Y56.817 E7.62908 ; perimeter
G1 X74.764 Y57.219 E7.65851 ; perimeter
G1 X74.749 Y57.415 E7.67293 ; perimeter
G1 X74.651 Y57.957 E7.71324 ; perimeter
G1 X74.339 Y58.886 E7.78508 ; perimeter
G1 X74.169 Y59.286 E7.81688 ; perimeter
G1 X73.772 Y60.113 E7.88411 ; perimeter
G1 X73.722 Y60.264 E7.89577 ; perimeter
G1 X73.433 Y60.756 E7.93755 ; perimeter
G1 X73.188 Y61.104 E7.96876 ; perimeter
G1 X72.820 Y61.723 E8.02146 ; perimeter
G1 X72.333 Y62.416 E8.08354 ; perimeter
G1 X72.052 Y62.748 E8.11541 ; perimeter
G1 X71.545 Y63.270 E8.16869 ; perimeter
G1 X71.472 Y63.380 E8.17837 ; perimeter
G1 X71.428 Y63.516 E8.18888 ; perimeter
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G1 X71.435 Y63.794 E8.20923 ; perimeter
G1 X71.498 Y63.980 E8.22365 ; perimeter
G1 X71.635 Y64.238 E8.24504 ; perimeter
G1 X71.783 Y64.442 E8.26354 ; perimeter
G1 X72.381 Y64.903 E8.31881 ; perimeter
G1 X72.476 Y65.055 E8.33193 ; perimeter
G1 X72.519 Y65.254 E8.34686 ; perimeter
G1 X72.508 Y65.389 E8.35676 ; perimeter
G1 X72.467 Y65.468 E8.36325 ; perimeter
G1 X72.183 Y65.795 E8.39503 ; perimeter
G1 X72.121 Y65.917 E8.40501 ; perimeter
G1 X72.041 Y66.019 E8.41456 ; perimeter
G1 X71.892 Y66.193 E8.43136 ; perimeter
G1 X71.545 Y66.459 E8.46337 ; perimeter
G1 X71.391 Y66.526 E8.47566 ; perimeter
G1 X70.971 Y66.630 E8.50739 ; perimeter
G1 X70.228 Y66.655 E8.56184 ; perimeter
G1 X69.788 Y66.721 E8.59444 ; perimeter
G1 X68.772 Y66.662 E8.66895 ; perimeter
G1 X68.584 Y66.709 E8.68318 ; perimeter
G1 X68.161 Y66.955 E8.71902 ; perimeter
G1 X67.876 Y67.019 E8.74045 ; perimeter
G1 X67.703 Y67.002 E8.75319 ; perimeter
G1 X67.611 Y66.959 E8.76057 ; perimeter
G1 X67.507 Y66.863 E8.77096 ; perimeter
G1 X66.908 Y66.225 E8.83506 ; perimeter
G1 X66.828 Y66.171 E8.84212 ; perimeter
G1 X66.288 Y65.987 E8.88396 ; perimeter
G1 X66.122 Y65.897 E8.89778 ; perimeter
G1 X65.731 Y65.505 E8.93835 ; perimeter
G1 X65.323 Y65.165 E8.97726 ; perimeter
G1 X65.163 Y64.959 E8.99635 ; perimeter
G1 X64.793 Y63.812 E9.08461 ; perimeter
G1 X64.756 Y63.680 E9.09469 ; perimeter
G1 X64.756 Y63.569 E9.10284 ; perimeter
G1 X64.862 Y63.281 E9.12531 ; perimeter
G1 X64.902 Y63.221 E9.13057 ; perimeter
G1 X65.739 Y62.840 E9.19795 ; perimeter
G1 X65.825 Y62.557 E9.21959 ; perimeter
G1 X65.708 Y62.324 E9.23874 ; perimeter
G1 X65.336 Y61.719 E9.29078 ; perimeter
G1 X65.167 Y61.365 E9.31945 ; perimeter
G1 X64.781 Y60.155 E9.41251 ; perimeter
G1 X64.600 Y59.710 E9.44773 ; perimeter
G1 X64.475 Y59.290 E9.47984 ; perimeter
G1 X64.415 Y58.948 E9.50527 ; perimeter
G1 X64.213 Y58.306 E9.55452 ; perimeter
G1 X63.991 Y57.480 E9.61725 ; perimeter
G1 X63.836 Y56.664 E9.67804 ; perimeter

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G1 X63.850 Y56.101 E9.71935 ; perimeter
G1 X64.017 Y55.224 E9.78476 ; perimeter
G1 X64.131 Y54.913 E9.80899 ; perimeter
G1 X64.241 Y54.690 E9.82721 ; perimeter
G1 X64.353 Y54.484 E9.84434 ; perimeter
G1 X64.551 Y54.242 E9.86732 ; perimeter
G1 X64.910 Y54.280 F7800.000 ; move inwards before travel
G1 F1800.000 E8.86732 ; retract
G92 E0 ; reset extrusion distance
G1 X67.238 Y47.224 F7800.000 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X67.004 Y46.997 F600.000 E1.02389 ; perimeter
G1 X66.862 Y46.757 E1.04432 ; perimeter
G1 X66.751 Y46.506 E1.06442 ; perimeter
G1 X66.714 Y46.304 E1.07947 ; perimeter
G1 X66.787 Y45.768 E1.11912 ; perimeter
G1 X67.003 Y45.483 E1.14528 ; perimeter
G1 X67.641 Y45.124 E1.19895 ; perimeter
G1 X67.766 Y45.852 E1.25307 ; perimeter
G1 X67.754 Y46.080 E1.26978 ; perimeter
G1 X67.714 Y46.236 E1.28160 ; perimeter
G1 X67.586 Y46.561 E1.30720 ; perimeter
G1 X67.268 Y47.170 E1.35750 ; perimeter
G1 X67.631 Y47.371 F7800.000 ; move to first perimeter point
G1 X67.373 Y47.830 F600.000 E1.39606 ; perimeter
G1 X67.286 Y47.714 E1.40665 ; perimeter
G1 X66.861 Y47.440 E1.44377 ; perimeter
G1 X66.662 Y47.237 E1.46457 ; perimeter
G1 X66.424 Y46.814 E1.50007 ; perimeter
G1 X66.355 Y46.635 E1.51420 ; perimeter
G1 X66.300 Y46.379 E1.53336 ; perimeter
G1 X66.298 Y46.271 E1.54124 ; perimeter
G1 X66.381 Y45.671 E1.58563 ; perimeter
G1 X66.469 Y45.501 E1.59969 ; perimeter
G1 X66.714 Y45.178 E1.62938 ; perimeter
G1 X66.850 Y45.079 E1.64169 ; perimeter
G1 X67.112 Y44.955 E1.66293 ; perimeter
G1 X67.365 Y44.800 E1.68468 ; perimeter
G1 X67.519 Y44.760 E1.69636 ; perimeter
G1 X67.661 Y44.795 E1.70706 ; perimeter
G1 X67.827 Y44.877 E1.72060 ; perimeter
G1 X67.889 Y44.929 E1.72656 ; perimeter
G1 X68.026 Y45.122 E1.74387 ; perimeter
G1 X68.087 Y45.306 E1.75811 ; perimeter
G1 X68.185 Y45.892 E1.80164 ; perimeter
G1 X68.165 Y46.146 E1.82026 ; perimeter
G1 X68.108 Y46.371 E1.83730 ; perimeter
G1 X67.897 Y46.880 E1.87762 ; perimeter
G1 X67.661 Y47.316 E1.91399 ; perimeter
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G1 X67.216 Y47.378 F7800.000 ; move inwards before travel
G1 F1800.000 E0.91399 ; retract
G92 E0 ; reset extrusion distance
G1 X73.049 Y49.156 F7800.000 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X73.097 Y49.040 F600.000 E1.00918 ; perimeter
G1 X73.185 Y48.927 E1.01968 ; perimeter
G1 X73.371 Y48.751 E1.03851 ; perimeter
G1 X73.649 Y48.575 E1.06257 ; perimeter
G1 X73.783 Y48.905 E1.08868 ; perimeter
G1 X73.867 Y49.211 E1.11188 ; perimeter
G1 X73.871 Y49.460 E1.13010 ; perimeter
G1 X73.847 Y49.662 E1.14501 ; perimeter
G1 X73.583 Y49.890 E1.17056 ; perimeter
G1 X73.503 Y49.936 E1.17733 ; perimeter
G1 X73.302 Y50.041 E1.19397 ; perimeter
G1 X73.063 Y50.117 E1.21231 ; perimeter
G1 X72.959 Y49.711 E1.24298 ; perimeter
G1 X72.965 Y49.523 E1.25680 ; perimeter
G1 X73.032 Y49.216 E1.27979 ; perimeter
G1 X72.654 Y49.024 F7800.000 ; move to first perimeter point
G1 X72.759 Y48.797 F600.000 E1.29813 ; perimeter
G1 X72.878 Y48.645 E1.31226 ; perimeter
G1 X73.113 Y48.423 E1.33597 ; perimeter
G1 X73.266 Y48.324 E1.34930 ; perimeter
G1 X73.398 Y48.271 E1.35973 ; perimeter
G1 X73.554 Y48.248 E1.37125 ; perimeter
G1 X73.684 Y48.253 E1.38080 ; perimeter
G1 X73.880 Y48.309 E1.39572 ; perimeter
G1 X73.976 Y48.380 E1.40445 ; perimeter
G1 X74.068 Y48.508 E1.41600 ; perimeter
G1 X74.174 Y48.763 E1.43624 ; perimeter
G1 X74.281 Y49.162 E1.46650 ; perimeter
G1 X74.287 Y49.471 E1.48919 ; perimeter
G1 X74.260 Y49.754 E1.50997 ; perimeter
G1 X74.198 Y49.908 E1.52212 ; perimeter
G1 X73.840 Y50.218 E1.55681 ; perimeter
G1 X73.574 Y50.373 E1.57942 ; perimeter
G1 X73.219 Y50.500 E1.60699 ; perimeter
G1 X73.091 Y50.523 E1.61650 ; perimeter
G1 X72.998 Y50.514 E1.62335 ; perimeter
G1 X72.899 Y50.452 E1.63192 ; perimeter
G1 X72.736 Y50.297 E1.64841 ; perimeter
G1 X72.646 Y50.145 E1.66136 ; perimeter
G1 X72.572 Y49.926 E1.67828 ; perimeter
G1 X72.545 Y49.754 E1.69102 ; perimeter
G1 X72.547 Y49.512 E1.70875 ; perimeter
G1 X72.581 Y49.285 E1.72555 ; perimeter
G1 X72.637 Y49.084 E1.74086 ; perimeter
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G1 X72.902 Y48.988 F7800.000 ; move inwards before travel
G1 F1800.000 E0.74086 ; retract
G92 E0 ; reset extrusion distance
G1 X73.322 Y56.308 F7800.000 ; move to first fill point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X73.528 Y56.515 F891.301 E1.02140 ; fill
G1 X72.946 Y56.525 F7800.000 ; move to first fill point
G1 X73.627 Y57.206 F891.301 E1.09196 ; fill
G1 X73.538 Y57.710 F7800.000 ; move to first fill point
G1 X72.551 Y56.723 F891.301 E1.19421 ; fill
G1 X72.150 Y56.915 F7800.000 ; move to first fill point
G1 X73.392 Y58.157 F891.301 E1.32289 ; fill
G1 X73.232 Y58.590 F7800.000 ; move to first fill point
G1 X71.695 Y57.053 F891.301 E1.48213 ; fill
G1 X71.202 Y57.153 F7800.000 ; move to first fill point
G1 X73.049 Y59.000 F891.301 E1.67353 ; fill
G1 X72.857 Y59.401 F7800.000 ; move to first fill point
G1 X70.602 Y57.146 F891.301 E1.90720 ; fill
G1 X69.853 Y56.989 F7800.000 ; move to first fill point
G1 X72.678 Y59.814 F891.301 E2.19986 ; fill
G1 X72.452 Y60.181 F7800.000 ; move to first fill point
G1 X68.913 Y56.642 F891.301 E2.56654 ; fill
G1 X68.333 Y56.655 F7800.000 ; move to first fill point
G1 X72.209 Y60.531 F891.301 E2.96812 ; fill
G1 X71.988 Y60.903 F7800.000 ; move to first fill point
G1 X67.861 Y56.776 F891.301 E3.39570 ; fill
G1 X67.318 Y56.826 F7800.000 ; move to first fill point
G1 X71.757 Y61.266 F891.301 E3.85565 ; fill
G1 X71.513 Y61.614 F7800.000 ; move to first fill point
G1 X66.557 Y56.658 F891.301 E4.36905 ; fill
G1 X65.030 Y56.909 F7800.000 ; move to first fill point
G1 X70.668 Y62.547 F891.301 E4.95316 ; fill
G1 X70.961 Y62.248 F7800.000 ; move to first fill point
G1 X64.975 Y56.262 F891.301 E5.57333 ; fill
G1 X65.061 Y55.755 F7800.000 ; move to first fill point
G1 X71.247 Y61.941 F891.301 E6.21426 ; fill
G1 X70.434 Y62.907 F7800.000 ; move to first fill point
G1 X65.227 Y57.700 F891.301 E6.75375 ; fill
G1 X65.471 Y58.536 F7800.000 ; move to first fill point
G1 X70.303 Y63.368 F891.301 E7.25436 ; fill
G1 X70.314 Y63.972 F7800.000 ; move to first fill point
G1 X65.668 Y59.327 F891.301 E7.73563 ; fill
G1 X66.005 Y60.257 F7800.000 ; move to first fill point
G1 X70.948 Y65.200 F891.301 E8.24774 ; fill
G1 X70.651 Y65.495 F7800.000 ; move to first fill point
G1 X66.337 Y61.181 F891.301 E8.69465 ; fill
G1 X67.035 Y62.472 F7800.000 ; move to first fill point
G1 X70.092 Y65.529 F891.301 E9.01137 ; fill
G1 X69.542 Y65.572 F7800.000 ; move to first fill point
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G1 X66.897 Y62.927 F891.301 E9.28545 ; fill
G1 X66.759 Y63.382 F7800.000 ; move to first fill point
G1 X68.912 Y65.534 F891.301 E9.50849 ; fill
G1 X68.375 Y65.590 F7800.000 ; move to first fill point
G1 X66.511 Y63.726 F891.301 E9.70159 ; fill
G1 X66.110 Y63.919 F7800.000 ; move to first fill point
G1 X67.347 Y65.156 F891.301 E9.82975 ; fill
G1 X65.432 Y55.533 F7800.000 ; move to first fill point
G1 X65.131 Y55.232 F891.301 E9.86092 ; fill
G1 F1800.000 E8.86092 ; retract
G92 E0 ; reset extrusion distance
G1 X73.451 Y49.323 F7800.000 ; move to first fill point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X73.439 Y49.311 F600.000 E1.00122 ; fill
G1 F1800.000 E0.00122 ; retract
G92 E0 ; reset extrusion distance
G1 X67.303 Y46.139 F7800.000 ; move to first fill point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X67.183 Y46.019 F600.000 E1.01244 ; fill
G1 F1800.000 E0.01244 ; retract
G92 E0 ; reset extrusion distance
G1 Z7.150 F7800.000 ; move to next layer (17)
G1 X65.177 Y54.762 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X65.413 Y55.077 F600.000 E1.02888 ; perimeter
G1 X65.661 Y55.490 E1.06416 ; perimeter
G1 X66.061 Y56.006 E1.11195 ; perimeter
G1 X66.431 Y56.291 E1.14621 ; perimeter
G1 X66.885 Y56.417 E1.18073 ; perimeter
G1 X67.260 Y56.442 E1.20827 ; perimeter
G1 X67.492 Y56.413 E1.22538 ; perimeter
G1 X68.198 Y56.225 E1.27893 ; perimeter
G1 X68.428 Y56.195 E1.29590 ; perimeter
G1 X69.252 Y56.184 E1.35627 ; perimeter
G1 X69.767 Y56.446 E1.39858 ; perimeter
G1 X70.050 Y56.563 E1.42107 ; perimeter
G1 X70.833 Y56.753 E1.48003 ; perimeter
G1 X71.408 Y56.787 E1.52229 ; perimeter
G1 X72.068 Y56.680 E1.57126 ; perimeter
G1 X72.449 Y56.568 E1.60036 ; perimeter
G1 X73.130 Y56.215 E1.65658 ; perimeter
G1 X73.526 Y56.072 E1.68736 ; perimeter
G1 X73.669 Y56.198 E1.70138 ; perimeter
G1 X73.849 Y56.555 E1.73062 ; perimeter
G1 X73.904 Y56.945 E1.75948 ; perimeter
G1 X73.883 Y57.228 E1.78027 ; perimeter
G1 X73.775 Y57.727 E1.81766 ; perimeter
G1 X73.573 Y58.179 E1.85395 ; perimeter
G1 X73.361 Y58.749 E1.89849 ; perimeter
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G1 X73.090 Y59.323 E1.94501 ; perimeter
G1 X72.885 Y59.705 E1.97677 ; perimeter
G1 X72.837 Y59.850 E1.98798 ; perimeter
G1 X72.355 Y60.631 E2.05521 ; perimeter
G1 X72.223 Y60.914 E2.07804 ; perimeter
G1 X71.947 Y61.419 E2.12024 ; perimeter
G1 X71.526 Y62.021 E2.17406 ; perimeter
G1 X71.312 Y62.269 E2.19804 ; perimeter
G1 X71.129 Y62.454 E2.21711 ; perimeter
G1 X70.803 Y62.693 E2.24669 ; perimeter
G1 X70.570 Y62.924 E2.27080 ; perimeter
G1 X70.307 Y63.362 E2.30820 ; perimeter
G1 X70.292 Y63.887 E2.34668 ; perimeter
G1 X70.410 Y64.301 E2.37818 ; perimeter
G1 X70.789 Y64.958 E2.43374 ; perimeter
G1 X71.018 Y65.189 E2.45755 ; perimeter
G1 X71.678 Y65.639 E2.51606 ; perimeter
G1 X71.035 Y65.701 E2.56338 ; perimeter
G1 X70.663 Y65.702 E2.59063 ; perimeter
G1 X70.437 Y65.735 E2.60741 ; perimeter
G1 X69.905 Y65.884 E2.64782 ; perimeter
G1 X68.522 Y65.828 E2.74927 ; perimeter
G1 X68.279 Y65.917 E2.76817 ; perimeter
G1 X67.927 Y66.079 E2.79662 ; perimeter
G1 X67.446 Y65.562 E2.84836 ; perimeter
G1 X67.056 Y65.335 E2.88139 ; perimeter
G1 X66.610 Y65.205 E2.91543 ; perimeter
G1 X66.392 Y64.975 E2.93863 ; perimeter
G1 X66.106 Y64.567 E2.97519 ; perimeter
G1 X65.777 Y64.269 E3.00766 ; perimeter
G1 X65.642 Y64.004 E3.02948 ; perimeter
G1 X66.191 Y63.819 E3.07194 ; perimeter
G1 X66.533 Y63.573 E3.10276 ; perimeter
G1 X66.694 Y63.289 E3.12671 ; perimeter
G1 X66.845 Y62.892 E3.15780 ; perimeter
G1 X66.782 Y62.513 E3.18593 ; perimeter
G1 X66.692 Y62.199 E3.20985 ; perimeter
G1 X66.473 Y61.825 E3.24163 ; perimeter
G1 X66.217 Y61.452 E3.27477 ; perimeter
G1 X66.061 Y61.145 E3.29995 ; perimeter
G1 X65.976 Y60.899 E3.31908 ; perimeter
G1 X65.862 Y60.524 E3.34773 ; perimeter
G1 X65.741 Y60.008 E3.38656 ; perimeter
G1 X65.661 Y59.733 E3.40758 ; perimeter
G1 X65.552 Y59.459 E3.42915 ; perimeter
G1 X65.374 Y58.829 E3.47712 ; perimeter
G1 X65.327 Y58.598 E3.49442 ; perimeter
G1 X65.126 Y57.984 E3.54174 ; perimeter
G1 X64.776 Y56.615 E3.64524 ; perimeter

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G1 X64.741 Y56.193 E3.67628 ; perimeter
G1 X64.801 Y55.706 E3.71220 ; perimeter
G1 X64.928 Y55.266 E3.74579 ; perimeter
G1 X65.150 Y54.818 E3.78242 ; perimeter
G1 X64.934 Y54.520 F7800.000 ; move to first perimeter point
G1 X65.171 Y54.345 F600.000 E3.80398 ; perimeter
G1 X65.329 Y54.324 E3.81571 ; perimeter
G1 X65.456 Y54.457 E3.82919 ; perimeter
G1 X65.757 Y54.842 E3.86498 ; perimeter
G1 X66.007 Y55.260 E3.90070 ; perimeter
G1 X66.355 Y55.708 E3.94228 ; perimeter
G1 X66.618 Y55.911 E3.96659 ; perimeter
G1 X66.962 Y56.008 E3.99273 ; perimeter
G1 X67.234 Y56.027 E4.01269 ; perimeter
G1 X67.425 Y56.002 E4.02686 ; perimeter
G1 X68.122 Y55.816 E4.07969 ; perimeter
G1 X68.397 Y55.780 E4.09999 ; perimeter
G1 X69.343 Y55.765 E4.16933 ; perimeter
G1 X69.943 Y56.069 E4.21857 ; perimeter
G1 X70.178 Y56.166 E4.23718 ; perimeter
G1 X70.895 Y56.342 E4.29131 ; perimeter
G1 X71.381 Y56.371 E4.32698 ; perimeter
G1 X71.981 Y56.273 E4.37149 ; perimeter
G1 X72.295 Y56.181 E4.39545 ; perimeter
G1 X72.951 Y55.839 E4.44963 ; perimeter
G1 X73.425 Y55.676 E4.48639 ; perimeter
G1 X73.592 Y55.671 E4.49862 ; perimeter
G1 X73.740 Y55.719 E4.51005 ; perimeter
G1 X73.964 Y55.905 E4.53135 ; perimeter
G1 X74.035 Y56.000 E4.54000 ; perimeter
G1 X74.251 Y56.437 E4.57573 ; perimeter
G1 X74.319 Y56.919 E4.61142 ; perimeter
G1 X74.296 Y57.278 E4.63771 ; perimeter
G1 X74.177 Y57.840 E4.67985 ; perimeter
G1 X73.959 Y58.333 E4.71930 ; perimeter
G1 X73.738 Y58.924 E4.76556 ; perimeter
G1 X73.269 Y59.869 E4.84283 ; perimeter
G1 X73.203 Y60.049 E4.85691 ; perimeter
G1 X72.939 Y60.501 E4.89523 ; perimeter
G1 X72.722 Y60.828 E4.92397 ; perimeter
G1 X72.592 Y61.107 E4.94651 ; perimeter
G1 X72.292 Y61.652 E4.99204 ; perimeter
G1 X71.791 Y62.358 E5.05548 ; perimeter
G1 X71.407 Y62.765 E5.09652 ; perimeter
G1 X71.078 Y63.006 E5.12634 ; perimeter
G1 X70.899 Y63.183 E5.14483 ; perimeter
G1 X70.720 Y63.483 E5.17040 ; perimeter
G1 X70.710 Y63.838 E5.19642 ; perimeter
G1 X70.793 Y64.128 E5.21857 ; perimeter
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G1 X71.125 Y64.703 E5.26719 ; perimeter
G1 X71.286 Y64.865 E5.28391 ; perimeter
G1 X71.481 Y64.994 E5.30108 ; perimeter
G1 X71.797 Y65.113 E5.32579 ; perimeter
G1 X72.000 Y65.279 E5.34498 ; perimeter
G1 X71.983 Y65.439 E5.35676 ; perimeter
G1 X71.928 Y65.552 E5.36595 ; perimeter
G1 X71.590 Y65.926 E5.40290 ; perimeter
G1 X71.410 Y66.056 E5.41919 ; perimeter
G1 X71.067 Y66.116 E5.44465 ; perimeter
G1 X70.698 Y66.117 E5.47171 ; perimeter
G1 X70.529 Y66.142 E5.48421 ; perimeter
G1 X70.060 Y66.282 E5.52004 ; perimeter
G1 X69.928 Y66.301 E5.52983 ; perimeter
G1 X68.591 Y66.245 E5.62784 ; perimeter
G1 X68.294 Y66.368 E5.65138 ; perimeter
G1 X68.094 Y66.513 E5.66949 ; perimeter
G1 X67.872 Y66.635 E5.68807 ; perimeter
G1 X67.169 Y65.878 E5.76370 ; perimeter
G1 X66.906 Y65.724 E5.78605 ; perimeter
G1 X66.376 Y65.572 E5.82645 ; perimeter
G1 X66.070 Y65.245 E5.85928 ; perimeter
G1 X65.789 Y64.840 E5.89541 ; perimeter
G1 X65.445 Y64.532 E5.92921 ; perimeter
G1 X65.358 Y64.361 E5.94327 ; perimeter
G1 X65.281 Y64.107 E5.96272 ; perimeter
G1 X65.211 Y63.690 E5.99368 ; perimeter
G1 X65.543 Y63.611 E6.01864 ; perimeter
G1 X65.995 Y63.448 E6.05388 ; perimeter
G1 X66.216 Y63.289 E6.07381 ; perimeter
G1 X66.317 Y63.111 E6.08877 ; perimeter
G1 X66.416 Y62.849 E6.10930 ; perimeter
G1 X66.376 Y62.604 E6.12747 ; perimeter
G1 X66.309 Y62.371 E6.14527 ; perimeter
G1 X66.120 Y62.045 E6.17289 ; perimeter
G1 X65.868 Y61.681 E6.20530 ; perimeter
G1 X65.677 Y61.306 E6.23610 ; perimeter
G1 X65.590 Y61.056 E6.25550 ; perimeter
G1 X65.457 Y60.618 E6.28902 ; perimeter
G1 X65.340 Y60.118 E6.32664 ; perimeter
G1 X65.267 Y59.865 E6.34594 ; perimeter
G1 X65.160 Y59.599 E6.36700 ; perimeter
G1 X64.970 Y58.931 E6.41786 ; perimeter
G1 X64.925 Y58.706 E6.43466 ; perimeter
G1 X64.725 Y58.091 E6.48203 ; perimeter
G1 X64.368 Y56.697 E6.58747 ; perimeter
G1 X64.325 Y56.191 E6.62468 ; perimeter
G1 X64.387 Y55.641 E6.66523 ; perimeter
G1 X64.544 Y55.095 E6.70686 ; perimeter

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G1 X64.725 Y54.748 E6.73545 ; perimeter
G1 X64.891 Y54.565 E6.75356 ; perimeter
G1 X64.637 Y54.229 F7800.000 ; move to first perimeter point
G1 X64.890 Y54.029 F600.000 E6.77716 ; perimeter
G1 X65.017 Y53.958 E6.78782 ; perimeter
G1 X65.277 Y53.913 E6.80715 ; perimeter
G1 X65.395 Y53.925 E6.81587 ; perimeter
G1 X65.543 Y53.976 E6.82730 ; perimeter
G1 X65.738 Y54.148 E6.84637 ; perimeter
G1 X65.970 Y54.433 E6.87325 ; perimeter
G1 X66.100 Y54.607 E6.88915 ; perimeter
G1 X66.354 Y55.030 E6.92531 ; perimeter
G1 X66.650 Y55.411 E6.96069 ; perimeter
G1 X66.806 Y55.530 E6.97505 ; perimeter
G1 X67.039 Y55.598 E6.99282 ; perimeter
G1 X67.207 Y55.611 E7.00519 ; perimeter
G1 X67.359 Y55.592 E7.01641 ; perimeter
G1 X68.046 Y55.407 E7.06853 ; perimeter
G1 X68.366 Y55.365 E7.09216 ; perimeter
G1 X69.331 Y55.350 E7.16285 ; perimeter
G1 X69.531 Y55.394 E7.17788 ; perimeter
G1 X70.305 Y55.770 E7.24091 ; perimeter
G1 X70.958 Y55.931 E7.29021 ; perimeter
G1 X71.354 Y55.955 E7.31928 ; perimeter
G1 X71.894 Y55.866 E7.35933 ; perimeter
G1 X72.141 Y55.794 E7.37816 ; perimeter
G1 X72.771 Y55.463 E7.43030 ; perimeter
G1 X73.201 Y55.304 E7.46393 ; perimeter
G1 X73.464 Y55.253 E7.48356 ; perimeter
G1 X73.635 Y55.256 E7.49607 ; perimeter
G1 X73.796 Y55.290 E7.50814 ; perimeter
G1 X74.057 Y55.430 E7.52985 ; perimeter
G1 X74.259 Y55.611 E7.54974 ; perimeter
G1 X74.394 Y55.788 E7.56602 ; perimeter
G1 X74.530 Y56.048 E7.58752 ; perimeter
G1 X74.658 Y56.351 E7.61163 ; perimeter
G1 X74.725 Y56.774 E7.64294 ; perimeter
G1 X74.735 Y56.992 E7.65894 ; perimeter
G1 X74.710 Y57.328 E7.68366 ; perimeter
G1 X74.581 Y57.946 E7.72992 ; perimeter
G1 X74.346 Y58.487 E7.77309 ; perimeter
G1 X74.178 Y58.949 E7.80913 ; perimeter
G1 X73.838 Y59.686 E7.86859 ; perimeter
G1 X73.653 Y60.033 E7.89739 ; perimeter
G1 X73.577 Y60.231 E7.91297 ; perimeter
G1 X73.289 Y60.729 E7.95504 ; perimeter
G1 X73.090 Y61.025 E7.98122 ; perimeter
G1 X72.960 Y61.300 E8.00347 ; perimeter
G1 X72.638 Y61.884 E8.05234 ; perimeter
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G1 X72.110 Y62.625 E8.11897 ; perimeter
G1 X71.684 Y63.076 E8.16443 ; perimeter
G1 X71.353 Y63.319 E8.19450 ; perimeter
G1 X71.229 Y63.442 E8.20735 ; perimeter
G1 X71.132 Y63.603 E8.22109 ; perimeter
G1 X71.127 Y63.788 E8.23466 ; perimeter
G1 X71.175 Y63.956 E8.24746 ; perimeter
G1 X71.461 Y64.448 E8.28914 ; perimeter
G1 X71.669 Y64.618 E8.30880 ; perimeter
G1 X72.010 Y64.754 E8.33571 ; perimeter
G1 X72.307 Y64.995 E8.36373 ; perimeter
G1 X72.389 Y65.102 E8.37363 ; perimeter
G1 X72.415 Y65.294 E8.38778 ; perimeter
G1 X72.393 Y65.515 E8.40406 ; perimeter
G1 X72.289 Y65.773 E8.42450 ; perimeter
G1 X71.875 Y66.230 E8.46965 ; perimeter
G1 X71.679 Y66.380 E8.48773 ; perimeter
G1 X71.431 Y66.486 E8.50745 ; perimeter
G1 X71.104 Y66.530 E8.53166 ; perimeter
G1 X70.621 Y66.548 E8.56705 ; perimeter
G1 X70.150 Y66.690 E8.60311 ; perimeter
G1 X69.951 Y66.717 E8.61782 ; perimeter
G1 X68.661 Y66.662 E8.71239 ; perimeter
G1 X68.511 Y66.726 E8.72436 ; perimeter
G1 X68.246 Y66.908 E8.74789 ; perimeter
G1 X68.059 Y66.993 E8.76292 ; perimeter
G1 X67.907 Y67.017 E8.77418 ; perimeter
G1 X67.757 Y67.002 E8.78524 ; perimeter
G1 X67.581 Y66.916 E8.79957 ; perimeter
G1 X67.499 Y66.844 E8.80757 ; perimeter
G1 X66.893 Y66.195 E8.87266 ; perimeter
G1 X66.756 Y66.113 E8.88433 ; perimeter
G1 X66.223 Y65.959 E8.92494 ; perimeter
G1 X66.080 Y65.876 E8.93707 ; perimeter
G1 X65.742 Y65.500 E8.97410 ; perimeter
G1 X65.472 Y65.113 E9.00872 ; perimeter
G1 X65.172 Y64.845 E9.03817 ; perimeter
G1 X65.083 Y64.735 E9.04851 ; perimeter
G1 X64.965 Y64.496 E9.06805 ; perimeter
G1 X64.836 Y64.035 E9.10314 ; perimeter
G1 X64.810 Y63.779 E9.12199 ; perimeter
G1 X64.829 Y63.673 E9.12988 ; perimeter
G1 X64.897 Y63.498 E9.14360 ; perimeter
G1 X64.972 Y63.364 E9.15488 ; perimeter
G1 X65.078 Y63.303 E9.16383 ; perimeter
G1 X65.415 Y63.214 E9.18935 ; perimeter
G1 X65.799 Y63.077 E9.21927 ; perimeter
G1 X65.899 Y63.004 E9.22831 ; perimeter
G1 X65.988 Y62.806 E9.24421 ; perimeter
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G1 X65.926 Y62.542 E9.26406 ; perimeter
G1 X65.766 Y62.265 E9.28753 ; perimeter
G1 X65.514 Y61.901 E9.31998 ; perimeter
G1 X65.293 Y61.467 E9.35562 ; perimeter
G1 X65.204 Y61.214 E9.37529 ; perimeter
G1 X65.053 Y60.717 E9.41331 ; perimeter
G1 X64.939 Y60.228 E9.45010 ; perimeter
G1 X64.827 Y59.870 E9.47759 ; perimeter
G1 X64.766 Y59.733 E9.48857 ; perimeter
G1 X64.567 Y59.032 E9.54198 ; perimeter
G1 X64.522 Y58.814 E9.55829 ; perimeter
G1 X64.323 Y58.198 E9.60571 ; perimeter
G1 X63.960 Y56.778 E9.71309 ; perimeter
G1 X63.922 Y56.496 E9.73391 ; perimeter
G1 X63.908 Y56.188 E9.75651 ; perimeter
G1 X63.982 Y55.545 E9.80389 ; perimeter
G1 X64.167 Y54.917 E9.85189 ; perimeter
G1 X64.377 Y54.516 E9.88504 ; perimeter
G1 X64.594 Y54.274 E9.90887 ; perimeter
G1 X64.942 Y54.331 F7800.000 ; move inwards before travel
G1 F1800.000 E8.90887 ; retract
G92 E0 ; reset extrusion distance
G1 X67.159 Y47.351 F7800.000 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X66.959 Y47.097 F600.000 E1.02363 ; perimeter
G1 X66.800 Y46.841 E1.04572 ; perimeter
G1 X66.717 Y46.650 E1.06099 ; perimeter
G1 X66.690 Y46.529 E1.07009 ; perimeter
G1 X66.684 Y46.329 E1.08476 ; perimeter
G1 X66.765 Y45.850 E1.12034 ; perimeter
G1 X66.804 Y45.749 E1.12826 ; perimeter
G1 X67.039 Y45.486 E1.15410 ; perimeter
G1 X67.208 Y45.371 E1.16905 ; perimeter
G1 X67.629 Y45.179 E1.20298 ; perimeter
G1 X67.746 Y45.684 E1.24090 ; perimeter
G1 X67.778 Y45.922 E1.25854 ; perimeter
G1 X67.751 Y46.177 E1.27733 ; perimeter
G1 X67.656 Y46.490 E1.30128 ; perimeter
G1 X67.190 Y47.297 E1.36953 ; perimeter
G1 X67.601 Y47.419 F7800.000 ; move to first perimeter point
G1 X67.280 Y47.965 F600.000 E1.41591 ; perimeter
G1 X66.769 Y47.524 E1.46536 ; perimeter
G1 X66.610 Y47.325 E1.48399 ; perimeter
G1 X66.353 Y46.870 E1.52230 ; perimeter
G1 X66.276 Y46.586 E1.54386 ; perimeter
G1 X66.263 Y46.414 E1.55651 ; perimeter
G1 X66.269 Y46.281 E1.56627 ; perimeter
G1 X66.363 Y45.737 E1.60672 ; perimeter
G1 X66.474 Y45.496 E1.62611 ; perimeter
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G1 X66.759 Y45.177 E1.65750 ; perimeter
G1 X66.917 Y45.060 E1.67190 ; perimeter
G1 X67.396 Y44.826 E1.71094 ; perimeter
G1 X67.571 Y44.769 E1.72441 ; perimeter
G1 X67.665 Y44.794 E1.73158 ; perimeter
G1 X67.827 Y44.886 E1.74519 ; perimeter
G1 X67.947 Y45.004 E1.75750 ; perimeter
G1 X68.010 Y45.099 E1.76586 ; perimeter
G1 X68.106 Y45.379 E1.78755 ; perimeter
G1 X68.195 Y45.898 E1.82613 ; perimeter
G1 X68.164 Y46.230 E1.85058 ; perimeter
G1 X68.038 Y46.655 E1.88305 ; perimeter
G1 X67.877 Y46.964 E1.90859 ; perimeter
G1 X67.633 Y47.366 E1.94301 ; perimeter
G1 X67.185 Y47.414 F7800.000 ; move inwards before travel
G1 F1800.000 E0.94301 ; retract
G92 E0 ; reset extrusion distance
G1 X72.960 Y49.257 F7800.000 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X73.028 Y49.102 F600.000 E1.01234 ; perimeter
G1 X73.361 Y48.749 E1.04787 ; perimeter
G1 X73.437 Y48.686 E1.05510 ; perimeter
G1 X73.725 Y48.556 E1.07826 ; perimeter
G1 X73.880 Y48.948 E1.10919 ; perimeter
G1 X73.908 Y49.069 E1.11830 ; perimeter
G1 X73.946 Y49.343 E1.13858 ; perimeter
G1 X73.923 Y49.639 E1.16030 ; perimeter
G1 X73.688 Y49.837 E1.18281 ; perimeter
G1 X73.451 Y49.994 E1.20364 ; perimeter
G1 X72.980 Y50.175 E1.24062 ; perimeter
G1 X72.900 Y49.957 E1.25760 ; perimeter
G1 X72.876 Y49.792 E1.26983 ; perimeter
G1 X72.892 Y49.552 E1.28749 ; perimeter
G1 X72.942 Y49.316 E1.30513 ; perimeter
G1 X72.543 Y49.201 F7800.000 ; move to first perimeter point
G1 X72.617 Y48.986 F600.000 E1.32182 ; perimeter
G1 X72.694 Y48.854 E1.33299 ; perimeter
G1 X72.834 Y48.690 E1.34883 ; perimeter
G1 X73.192 Y48.350 E1.38498 ; perimeter
G1 X73.495 Y48.204 E1.40963 ; perimeter
G1 X73.699 Y48.178 E1.42466 ; perimeter
G1 X73.800 Y48.199 E1.43220 ; perimeter
G1 X73.954 Y48.274 E1.44475 ; perimeter
G1 X74.134 Y48.459 E1.46370 ; perimeter
G1 X74.283 Y48.843 E1.49384 ; perimeter
G1 X74.363 Y49.346 E1.53120 ; perimeter
G1 X74.314 Y49.806 E1.56503 ; perimeter
G1 X74.227 Y49.928 E1.57600 ; perimeter
G1 X73.939 Y50.170 E1.60362 ; perimeter
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G1 X73.659 Y50.354 E1.62815 ; perimeter
G1 X73.185 Y50.545 E1.66554 ; perimeter
G1 X72.891 Y50.579 E1.68724 ; perimeter
G1 X72.807 Y50.547 E1.69382 ; perimeter
G1 X72.687 Y50.443 E1.70549 ; perimeter
G1 X72.573 Y50.264 E1.72099 ; perimeter
G1 X72.497 Y50.066 E1.73653 ; perimeter
G1 X72.458 Y49.736 E1.76089 ; perimeter
G1 X72.482 Y49.482 E1.77958 ; perimeter
G1 X72.528 Y49.261 E1.79605 ; perimeter
G1 X72.764 Y49.149 F7800.000 ; move inwards before travel
G1 F1800.000 E0.79605 ; retract
G92 E0 ; reset extrusion distance
G1 X73.544 Y56.515 F7800.000 ; move to first fill point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X67.153 Y62.907 F889.485 E1.66221 ; fill
G1 X67.064 Y62.403 F7800.000 ; move to first fill point
G1 X72.675 Y56.792 F889.485 E2.24349 ; fill
G1 X71.854 Y57.020 F7800.000 ; move to first fill point
G1 X66.904 Y61.969 F889.485 E2.75626 ; fill
G1 X66.677 Y61.604 F7800.000 ; move to first fill point
G1 X71.205 Y57.076 F889.485 E3.22538 ; fill
G1 X70.664 Y57.024 F7800.000 ; move to first fill point
G1 X66.449 Y61.238 F889.485 E3.66204 ; fill
G1 X66.271 Y60.824 F7800.000 ; move to first fill point
G1 X70.187 Y56.908 F889.485 E4.06769 ; fill
G1 X69.743 Y56.759 F7800.000 ; move to first fill point
G1 X66.140 Y60.362 F889.485 E4.44095 ; fill
G1 X66.020 Y59.889 F7800.000 ; move to first fill point
G1 X69.345 Y56.565 F889.485 E4.78536 ; fill
G1 X68.817 Y56.499 F7800.000 ; move to first fill point
G1 X65.871 Y59.445 F889.485 E5.09058 ; fill
G1 X65.733 Y58.991 F7800.000 ; move to first fill point
G1 X68.181 Y56.542 F889.485 E5.34428 ; fill
G1 X67.406 Y56.724 F7800.000 ; move to first fill point
G1 X65.617 Y58.514 F889.485 E5.52969 ; fill
G1 X65.470 Y58.068 F7800.000 ; move to first fill point
G1 X66.824 Y56.713 F889.485 E5.67001 ; fill
G1 X66.360 Y56.585 F7800.000 ; move to first fill point
G1 X65.339 Y57.606 F889.485 E5.77581 ; fill
G1 X65.216 Y57.136 F7800.000 ; move to first fill point
G1 X66.007 Y56.345 F889.485 E5.85773 ; fill
G1 X65.707 Y56.053 F7800.000 ; move to first fill point
G1 X65.098 Y56.661 F889.485 E5.92083 ; fill
G1 X65.056 Y56.110 F7800.000 ; move to first fill point
G1 X65.437 Y55.729 F889.485 E5.96036 ; fill
G1 X65.165 Y55.409 F7800.000 ; move to first fill point
G1 X65.168 Y55.405 F889.485 E5.96073 ; fill
G1 X72.972 Y58.866 F7800.000 ; move to first fill point
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G1 X66.871 Y64.967 F889.485 E6.59280 ; fill
G1 X66.561 Y64.685 F7800.000 ; move to first fill point
G1 X73.389 Y57.856 F889.485 E7.30024 ; fill
G1 X73.593 Y57.060 F7800.000 ; move to first fill point
G1 X66.304 Y64.349 F889.485 E8.05539 ; fill
G1 X67.309 Y65.122 F7800.000 ; move to first fill point
G1 X72.326 Y60.105 F889.485 E8.57515 ; fill
G1 X71.511 Y61.513 F7800.000 ; move to first fill point
G1 X67.667 Y65.357 F889.485 E8.97340 ; fill
G1 X67.949 Y65.668 F7800.000 ; move to first fill point
G1 X69.999 Y63.618 F889.485 E9.18576 ; fill
G1 X70.056 Y64.154 F7800.000 ; move to first fill point
G1 X68.676 Y65.534 F889.485 E9.32868 ; fill
G1 X69.246 Y65.556 F7800.000 ; move to first fill point
G1 X70.224 Y64.578 F889.485 E9.43001 ; fill
G1 X70.445 Y64.951 F7800.000 ; move to first fill point
G1 X69.816 Y65.579 F889.485 E9.49513 ; fill
G1 X70.629 Y65.360 F7800.000 ; move to first fill point
G1 X70.650 Y65.339 F889.485 E9.49731 ; fill
G1 F1800.000 E8.49731 ; retract
G92 E0 ; reset extrusion distance
G1 X73.523 Y49.421 F7800.000 ; move to first fill point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X73.483 Y49.462 F600.000 E1.00422 ; fill
G1 F1800.000 E0.00422 ; retract
G92 E0 ; reset extrusion distance
G1 X67.334 Y46.125 F7800.000 ; move to first fill point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X67.105 Y46.353 F600.000 E1.02366 ; fill
G1 F1800.000 E0.02366 ; retract
G92 E0 ; reset extrusion distance
G1 Z7.550 F7800.000 ; move to next layer (18)
G1 X65.362 Y55.964 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X65.892 Y56.449 F600.000 E1.05263 ; perimeter
G1 X66.126 Y56.587 E1.07251 ; perimeter
G1 X66.680 Y56.793 E1.11582 ; perimeter
G1 X67.030 Y56.768 E1.14156 ; perimeter
G1 X67.407 Y56.711 E1.16951 ; perimeter
G1 X67.801 Y56.590 E1.19970 ; perimeter
G1 X68.303 Y56.481 E1.23732 ; perimeter
G1 X68.635 Y56.465 E1.26169 ; perimeter
G1 X69.024 Y56.487 E1.29016 ; perimeter
G1 X69.212 Y56.469 E1.30402 ; perimeter
G1 X69.638 Y56.674 E1.33870 ; perimeter
G1 X70.531 Y56.964 E1.40745 ; perimeter
G1 X70.801 Y57.036 E1.42794 ; perimeter
G1 X71.626 Y57.161 E1.48910 ; perimeter
G1 X72.318 Y57.125 E1.53987 ; perimeter
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G1 X72.831 Y57.009 E1.57835 ; perimeter
G1 X73.435 Y56.788 E1.62547 ; perimeter
G1 X73.351 Y57.303 E1.66367 ; perimeter
G1 X73.288 Y57.568 E1.68364 ; perimeter
G1 X72.969 Y58.319 E1.74343 ; perimeter
G1 X72.585 Y59.107 E1.80761 ; perimeter
G1 X72.314 Y59.611 E1.84957 ; perimeter
G1 X72.165 Y59.812 E1.86786 ; perimeter
G1 X71.904 Y60.282 E1.90725 ; perimeter
G1 X71.347 Y61.382 E1.99759 ; perimeter
G1 X71.038 Y61.812 E2.03637 ; perimeter
G1 X70.809 Y62.069 E2.06159 ; perimeter
G1 X70.196 Y62.515 E2.11714 ; perimeter
G1 X69.910 Y62.780 E2.14569 ; perimeter
G1 X69.598 Y63.311 E2.19087 ; perimeter
G1 X69.489 Y63.805 E2.22790 ; perimeter
G1 X69.520 Y64.355 E2.26821 ; perimeter
G1 X69.690 Y64.749 E2.29968 ; perimeter
G1 X69.875 Y65.053 E2.32573 ; perimeter
G1 X70.073 Y65.248 E2.34611 ; perimeter
G1 X69.809 Y65.474 E2.37153 ; perimeter
G1 X69.367 Y65.427 E2.40408 ; perimeter
G1 X68.668 Y65.409 E2.45526 ; perimeter
G1 X68.310 Y65.456 E2.48175 ; perimeter
G1 X68.042 Y65.567 E2.50303 ; perimeter
G1 X67.898 Y65.422 E2.51804 ; perimeter
G1 X67.486 Y65.087 E2.55691 ; perimeter
G1 X67.159 Y64.900 E2.58451 ; perimeter
G1 X66.896 Y64.826 E2.60447 ; perimeter
G1 X66.708 Y64.352 E2.64184 ; perimeter
G1 X66.854 Y64.263 E2.65441 ; perimeter
G1 X67.485 Y63.442 E2.73025 ; perimeter
G1 X67.372 Y62.676 E2.78697 ; perimeter
G1 X67.260 Y62.276 E2.81742 ; perimeter
G1 X66.994 Y61.804 E2.85710 ; perimeter
G1 X66.887 Y61.664 E2.87006 ; perimeter
G1 X66.570 Y61.131 E2.91547 ; perimeter
G1 X66.472 Y60.898 E2.93402 ; perimeter
G1 X66.318 Y60.332 E2.97693 ; perimeter
G1 X66.251 Y59.964 E3.00437 ; perimeter
G1 X66.148 Y59.576 E3.03378 ; perimeter
G1 X66.015 Y58.861 E3.08706 ; perimeter
G1 X65.379 Y56.723 E3.25049 ; perimeter
G1 X65.268 Y56.013 E3.30308 ; perimeter
G1 X65.307 Y55.993 E3.30634 ; perimeter
G1 X64.875 Y55.984 F7800.000 ; move to first perimeter point
G1 X64.924 Y55.641 F600.000 E3.33169 ; perimeter
G1 X65.154 Y54.991 E3.38223 ; perimeter
G1 X65.799 Y55.805 E3.45834 ; perimeter
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G1 X65.993 Y55.989 E3.47787 ; perimeter
G1 X66.121 Y56.099 E3.49029 ; perimeter
G1 X66.315 Y56.214 E3.50677 ; perimeter
G1 X66.735 Y56.370 E3.53958 ; perimeter
G1 X67.311 Y56.306 E3.58205 ; perimeter
G1 X67.700 Y56.187 E3.61188 ; perimeter
G1 X68.280 Y56.064 E3.65530 ; perimeter
G1 X68.637 Y56.050 E3.68151 ; perimeter
G1 X69.015 Y56.070 E3.70925 ; perimeter
G1 X69.313 Y56.050 E3.73108 ; perimeter
G1 X69.692 Y56.249 E3.76246 ; perimeter
G1 X70.646 Y56.565 E3.83609 ; perimeter
G1 X70.888 Y56.629 E3.85441 ; perimeter
G1 X71.647 Y56.744 E3.91063 ; perimeter
G1 X72.260 Y56.712 E3.95565 ; perimeter
G1 X72.703 Y56.612 E3.98886 ; perimeter
G1 X72.997 Y56.500 E4.01197 ; perimeter
G1 X73.527 Y56.247 E4.05500 ; perimeter
G1 X73.678 Y56.457 E4.07394 ; perimeter
G1 X73.788 Y56.701 E4.09355 ; perimeter
G1 X73.803 Y57.104 E4.12306 ; perimeter
G1 X73.684 Y57.735 E4.17011 ; perimeter
G1 X73.520 Y58.061 E4.19685 ; perimeter
G1 X73.374 Y58.430 E4.22589 ; perimeter
G1 X73.094 Y59.034 E4.27468 ; perimeter
G1 X72.677 Y59.814 E4.33952 ; perimeter
G1 X72.515 Y60.039 E4.35978 ; perimeter
G1 X72.268 Y60.483 E4.39703 ; perimeter
G1 X71.681 Y61.629 E4.49137 ; perimeter
G1 X71.376 Y62.055 E4.52974 ; perimeter
G1 X71.090 Y62.378 E4.56135 ; perimeter
G1 X70.454 Y62.845 E4.61918 ; perimeter
G1 X70.228 Y63.055 E4.64175 ; perimeter
G1 X69.991 Y63.459 E4.67605 ; perimeter
G1 X69.907 Y63.839 E4.70457 ; perimeter
G1 X69.931 Y64.254 E4.73504 ; perimeter
G1 X70.063 Y64.563 E4.75968 ; perimeter
G1 X70.203 Y64.793 E4.77939 ; perimeter
G1 X70.458 Y65.062 E4.80651 ; perimeter
G1 X70.898 Y65.453 E4.84965 ; perimeter
G1 X70.455 Y65.582 E4.88346 ; perimeter
G1 X70.178 Y65.705 E4.90568 ; perimeter
G1 X69.943 Y65.905 E4.92826 ; perimeter
G1 X69.340 Y65.842 E4.97274 ; perimeter
G1 X68.696 Y65.826 E5.01987 ; perimeter
G1 X68.410 Y65.864 E5.04107 ; perimeter
G1 X67.929 Y66.064 E5.07917 ; perimeter
G1 X67.616 Y65.728 E5.11280 ; perimeter
G1 X67.253 Y65.433 E5.14708 ; perimeter

G1 X66.996 Y65.287 E5.16869 ; perimeter
G1 X66.466 Y65.141 E5.20897 ; perimeter
G1 X66.506 Y64.969 E5.22194 ; perimeter
G1 X66.301 Y64.453 E5.26256 ; perimeter
G1 X66.179 Y64.286 E5.27771 ; perimeter
G1 X66.488 Y64.000 E5.30855 ; perimeter
G1 X66.577 Y63.946 E5.31616 ; perimeter
G1 X67.046 Y63.335 E5.37254 ; perimeter
G1 X66.960 Y62.746 E5.41620 ; perimeter
G1 X66.877 Y62.450 E5.43865 ; perimeter
G1 X66.646 Y62.034 E5.47357 ; perimeter
G1 X66.541 Y61.896 E5.48625 ; perimeter
G1 X66.211 Y61.343 E5.53344 ; perimeter
G1 X66.073 Y61.016 E5.55941 ; perimeter
G1 X65.915 Y60.434 E5.60364 ; perimeter
G1 X65.845 Y60.053 E5.63197 ; perimeter
G1 X65.744 Y59.675 E5.66065 ; perimeter
G1 X65.614 Y58.971 E5.71306 ; perimeter
G1 X64.964 Y56.786 E5.88014 ; perimeter
G1 X64.865 Y56.232 E5.92137 ; perimeter
G1 X64.870 Y56.046 E5.93496 ; perimeter
G1 X64.460 Y55.956 F7800.000 ; move to first perimeter point
G1 X64.521 Y55.536 F600.000 E5.96607 ; perimeter
G1 X64.647 Y55.160 E5.99513 ; perimeter
G1 X64.761 Y54.920 E6.01462 ; perimeter
G1 X64.810 Y54.839 E6.02158 ; perimeter
G1 X64.887 Y54.772 E6.02899 ; perimeter
G1 X65.306 Y54.531 E6.06439 ; perimeter
G1 X66.103 Y55.521 E6.15751 ; perimeter
G1 X66.351 Y55.748 E6.18215 ; perimeter
G1 X66.504 Y55.841 E6.19523 ; perimeter
G1 X66.789 Y55.947 E6.21755 ; perimeter
G1 X67.214 Y55.900 E6.24883 ; perimeter
G1 X67.599 Y55.783 E6.27830 ; perimeter
G1 X68.255 Y55.646 E6.32742 ; perimeter
G1 X68.639 Y55.634 E6.35558 ; perimeter
G1 X69.007 Y55.653 E6.38258 ; perimeter
G1 X69.345 Y55.634 E6.40734 ; perimeter
G1 X69.425 Y55.638 E6.41322 ; perimeter
G1 X69.923 Y55.893 E6.45417 ; perimeter
G1 X70.762 Y56.166 E6.51881 ; perimeter
G1 X71.230 Y56.268 E6.55394 ; perimeter
G1 X71.667 Y56.327 E6.58622 ; perimeter
G1 X72.202 Y56.300 E6.62550 ; perimeter
G1 X72.574 Y56.216 E6.65343 ; perimeter
G1 X72.826 Y56.120 E6.67314 ; perimeter
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G1 X73.494 Y55.833 E6.72656 ; perimeter
G1 X73.666 Y55.860 E6.73938 ; perimeter

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G1 X74.133 Y56.426 E6.79369 ; perimeter
G1 X74.193 Y56.607 E6.80769 ; perimeter
G1 X74.213 Y56.745 E6.81785 ; perimeter
G1 X74.208 Y57.217 E6.85248 ; perimeter
G1 X74.077 Y57.888 E6.90257 ; perimeter
G1 X74.000 Y58.011 E6.91321 ; perimeter
G1 X73.727 Y58.660 E6.96474 ; perimeter
G1 X73.464 Y59.223 E7.01028 ; perimeter
G1 X73.039 Y60.017 E7.07627 ; perimeter
G1 X72.865 Y60.266 E7.09850 ; perimeter
G1 X72.632 Y60.684 E7.13362 ; perimeter
G1 X72.020 Y61.870 E7.23137 ; perimeter
G1 X71.551 Y62.498 E7.28880 ; perimeter
G1 X71.371 Y62.687 E7.30792 ; perimeter
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G1 X70.546 Y63.330 E7.38463 ; perimeter
G1 X70.384 Y63.606 E7.40805 ; perimeter
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G1 X70.437 Y64.377 E7.46650 ; perimeter
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G1 X70.752 Y64.765 E7.50329 ; perimeter
G1 X71.177 Y65.158 E7.54569 ; perimeter
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G1 X70.720 Y65.938 E7.69783 ; perimeter
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G1 X70.108 Y66.325 E7.75185 ; perimeter
G1 X69.312 Y66.257 E7.81031 ; perimeter
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G1 X68.509 Y66.273 E7.86931 ; perimeter
G1 X68.268 Y66.373 E7.88845 ; perimeter
G1 X67.871 Y66.607 E7.92220 ; perimeter
G1 X67.447 Y66.148 E7.96797 ; perimeter
G1 X67.191 Y65.914 E7.99340 ; perimeter
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G1 X66.834 Y65.673 E8.02501 ; perimeter
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G1 X66.038 Y65.150 E8.09850 ; perimeter
G1 X66.072 Y65.002 E8.10961 ; perimeter
G1 X65.927 Y64.646 E8.13779 ; perimeter
G1 X65.639 Y64.288 E8.17144 ; perimeter
G1 X65.332 Y63.995 E8.20253 ; perimeter
G1 X65.817 Y63.874 E8.23917 ; perimeter

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G1 X66.494 Y62.625 E8.36145 ; perimeter
G1 X66.416 Y62.472 E8.37403 ; perimeter
G1 X65.853 Y61.554 E8.45292 ; perimeter
G1 X65.726 Y61.288 E8.47450 ; perimeter
G1 X65.675 Y61.135 E8.48635 ; perimeter
G1 X65.511 Y60.534 E8.53197 ; perimeter
G1 X65.439 Y60.143 E8.56112 ; perimeter
G1 X65.340 Y59.775 E8.58899 ; perimeter
G1 X65.213 Y59.082 E8.64061 ; perimeter
G1 X64.562 Y56.892 E8.80799 ; perimeter
G1 X64.453 Y56.295 E8.85246 ; perimeter
G1 X64.455 Y56.019 E8.87272 ; perimeter
G1 X64.045 Y55.929 F7800.000 ; move to first perimeter point
G1 X64.084 Y55.587 F600.000 E8.89795 ; perimeter
G1 X64.162 Y55.285 E8.92080 ; perimeter
G1 X64.301 Y54.911 E8.94998 ; perimeter
G1 X64.463 Y54.609 E8.97511 ; perimeter
G1 X64.637 Y54.439 E8.99290 ; perimeter
G1 X64.805 Y54.331 E9.00758 ; perimeter
G1 X65.092 Y54.174 E9.03152 ; perimeter
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G1 X65.469 Y54.137 E9.05979 ; perimeter
G1 X65.565 Y54.188 E9.06779 ; perimeter
G1 X66.408 Y55.236 E9.16632 ; perimeter
G1 X66.581 Y55.398 E9.18368 ; perimeter
G1 X66.693 Y55.468 E9.19335 ; perimeter
G1 X66.844 Y55.524 E9.20517 ; perimeter
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G1 X67.497 Y55.380 E9.25438 ; perimeter
G1 X68.194 Y55.235 E9.30649 ; perimeter
G1 X68.641 Y55.218 E9.33928 ; perimeter
G1 X68.999 Y55.236 E9.36555 ; perimeter
G1 X69.353 Y55.218 E9.39149 ; perimeter
G1 X69.554 Y55.236 E9.40626 ; perimeter
G1 X70.044 Y55.494 E9.44681 ; perimeter
G1 X70.457 Y55.637 E9.47883 ; perimeter
G1 X71.062 Y55.815 E9.52505 ; perimeter
G1 X71.461 Y55.884 E9.55469 ; perimeter
G1 X71.687 Y55.910 E9.57140 ; perimeter
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G1 X72.446 Y55.819 E9.62755 ; perimeter
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G1 X73.198 Y55.484 E9.68788 ; perimeter
G1 X73.477 Y55.416 E9.70897 ; perimeter
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G1 X72.433 Y62.004 E10.27231 ; perimeter
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G1 X71.635 Y63.008 E10.36649 ; perimeter
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G1 X71.895 Y64.986 E10.58521 ; perimeter
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G1 X70.739 Y66.366 E10.77187 ; perimeter
G1 X70.626 Y66.415 E10.78087 ; perimeter
G1 X70.360 Y66.651 E10.80692 ; perimeter
G1 X70.226 Y66.725 E10.81816 ; perimeter
G1 X69.982 Y66.744 E10.83610 ; perimeter
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G1 X68.752 Y66.660 E10.92644 ; perimeter
G1 X68.609 Y66.682 E10.93706 ; perimeter
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G1 X67.569 Y66.893 E11.02090 ; perimeter
G1 X67.052 Y66.340 E11.07631 ; perimeter
G1 X66.786 Y66.124 E11.10141 ; perimeter
G1 X66.672 Y66.059 E11.11104 ; perimeter
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G1 X65.695 Y65.391 E11.20159 ; perimeter
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G1 X65.615 Y65.133 E11.22147 ; perimeter
G1 X65.637 Y65.036 E11.22880 ; perimeter
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G1 X65.337 Y64.574 E11.26953 ; perimeter
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G1 X65.096 Y64.270 E11.29819 ; perimeter
G1 X65.031 Y64.023 E11.31691 ; perimeter
G1 X65.049 Y63.759 E11.33628 ; perimeter
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G1 X65.904 Y63.407 E11.40714 ; perimeter
G1 X66.021 Y63.310 E11.41832 ; perimeter
G1 X66.167 Y63.121 E11.43577 ; perimeter
G1 X66.135 Y62.884 E11.45331 ; perimeter
G1 X66.111 Y62.799 E11.45976 ; perimeter
G1 X65.950 Y62.492 E11.48517 ; perimeter
G1 X65.845 Y62.352 E11.49800 ; perimeter
G1 X65.454 Y61.690 E11.55433 ; perimeter
G1 X65.339 Y61.443 E11.57426 ; perimeter
G1 X65.276 Y61.254 E11.58891 ; perimeter
G1 X65.104 Y60.623 E11.63677 ; perimeter
G1 X65.033 Y60.232 E11.66591 ; perimeter
G1 X64.921 Y59.803 E11.69838 ; perimeter
G1 X64.813 Y59.193 E11.74378 ; perimeter
G1 X64.133 Y56.883 E11.92014 ; perimeter
G1 X64.107 Y56.654 E11.93709 ; perimeter
G1 X64.041 Y56.358 E11.95924 ; perimeter
G1 X64.040 Y55.991 E11.98615 ; perimeter
G1 X64.356 Y55.780 F7800.000 ; move inwards before travel
G1 F1800.000 E10.98615 ; retract
G92 E0 ; reset extrusion distance
G1 X67.084 Y47.468 F7800.000 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X66.679 Y46.832 F600.000 E1.05519 ; perimeter
G1 X66.626 Y46.646 E1.06935 ; perimeter
G1 X66.606 Y46.422 E1.08589 ; perimeter
G1 X66.736 Y45.890 E1.12599 ; perimeter
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G1 X67.266 Y45.388 E1.18146 ; perimeter
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G1 X67.771 Y45.852 E1.25982 ; perimeter
G1 X67.774 Y46.189 E1.28451 ; perimeter
G1 X67.725 Y46.462 E1.30482 ; perimeter
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G1 X67.496 Y47.615 F7800.000 ; move to first perimeter point
G1 X67.297 Y47.946 F600.000 E1.41606 ; perimeter
G1 X67.154 Y48.270 E1.44201 ; perimeter
G1 X67.032 Y47.971 E1.46570 ; perimeter
G1 X66.758 Y47.698 E1.49403 ; perimeter
G1 X66.308 Y47.021 E1.55357 ; perimeter
G1 X66.222 Y46.748 E1.57454 ; perimeter
G1 X66.185 Y46.447 E1.59671 ; perimeter
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G1 X66.570 Y45.330 E1.68412 ; perimeter
G1 X66.726 Y45.219 E1.69813 ; perimeter
G1 X67.331 Y44.875 E1.74911 ; perimeter
G1 X67.452 Y44.811 E1.75911 ; perimeter
G1 X67.575 Y44.776 E1.76855 ; perimeter
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G1 X68.039 Y45.167 E1.81423 ; perimeter
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G1 X68.075 Y46.705 E1.92925 ; perimeter
G1 X67.940 Y46.960 E1.95040 ; perimeter
G1 X67.529 Y47.562 E2.00381 ; perimeter
G1 X67.110 Y47.601 F7800.000 ; move inwards before travel
G1 F1800.000 E1.00381 ; retract
G92 E0 ; reset extrusion distance
G1 X72.962 Y49.127 F7800.000 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X73.041 Y49.018 F600.000 E1.00989 ; perimeter
G1 X73.288 Y48.778 E1.03512 ; perimeter
G1 X73.439 Y48.654 E1.04942 ; perimeter
G1 X73.751 Y48.457 E1.07646 ; perimeter
G1 X73.963 Y48.997 E1.11897 ; perimeter
G1 X74.026 Y49.318 E1.14295 ; perimeter
G1 X74.007 Y49.621 E1.16518 ; perimeter
G1 X73.803 Y49.804 E1.18524 ; perimeter
G1 X73.658 Y49.899 E1.19792 ; perimeter
G1 X73.361 Y50.058 E1.22267 ; perimeter
G1 X72.912 Y50.252 E1.25848 ; perimeter
G1 X72.848 Y49.995 E1.27785 ; perimeter
G1 X72.840 Y49.794 E1.29265 ; perimeter
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G1 X72.534 Y49.116 F7800.000 ; move to first perimeter point
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G1 X72.735 Y48.735 E1.36985 ; perimeter
G1 X73.188 Y48.322 E1.41475 ; perimeter
G1 X73.343 Y48.222 E1.42826 ; perimeter
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G1 X74.057 Y50.134 E1.63886 ; perimeter
G1 X73.864 Y50.261 E1.65579 ; perimeter
G1 X73.551 Y50.428 E1.68180 ; perimeter
G1 X73.161 Y50.600 E1.71298 ; perimeter
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G1 X72.568 Y50.485 E1.76541 ; perimeter
G1 X72.437 Y50.068 E1.79742 ; perimeter
G1 X72.424 Y49.775 E1.81885 ; perimeter
G1 X72.450 Y49.458 E1.84221 ; perimeter
G1 X72.518 Y49.176 E1.86341 ; perimeter
G1 X72.709 Y49.072 F7800.000 ; move inwards before travel
G1 F1800.000 E0.86341 ; retract
G92 E0 ; reset extrusion distance
G1 X66.937 Y48.738 F7800.000 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X66.940 Y48.462 F600.000 E1.02021 ; perimeter
G1 X66.991 Y48.610 F7800.000 ; move to first perimeter point
G1 X67.055 Y48.596 F600.000 E1.02497 ; perimeter
G1 X66.937 Y48.738 F7800.000 ; move to first perimeter point
G1 X66.934 Y48.758 F600.000 E1.02648 ; perimeter
G1 X66.934 Y48.758 F7800.000 ; move to first perimeter point
G1 X66.916 Y48.794 F600.000 E1.02944 ; perimeter
G1 F1800.000 E0.02944 ; retract
G92 E0 ; reset extrusion distance
G1 X68.453 Y56.776 F7800.000 ; move to first fill point
G1 F1800.000 E1.00000 ; compensate retraction
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G1 X71.914 Y59.644 F7800.000 ; move to first fill point
G1 X69.057 Y56.787 F931.931 E1.63256 ; fill
G1 X69.958 Y57.095 F7800.000 ; move to first fill point
G1 X72.147 Y59.284 F931.931 E1.85932 ; fill
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G1 X71.495 Y57.446 F7800.000 ; move to first fill point
G1 X72.550 Y58.500 F931.931 E2.12998 ; fill
G1 X72.736 Y58.093 F7800.000 ; move to first fill point
G1 X72.081 Y57.439 F931.931 E2.19781 ; fill
G1 X72.607 Y57.372 F7800.000 ; move to first fill point
G1 X72.903 Y57.668 F931.931 E2.22845 ; fill
G1 X71.499 Y60.414 F7800.000 ; move to first fill point
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G1 X71.299 Y60.807 F931.931 E2.99043 ; fill
G1 X71.099 Y61.201 F7800.000 ; move to first fill point
G1 X66.974 Y57.075 F931.931 E3.41789 ; fill
G1 X66.267 Y56.961 F7800.000 ; move to first fill point
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G1 X70.578 Y61.865 F7800.000 ; move to first fill point
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G1 X69.903 Y62.375 F7800.000 ; move to first fill point
G1 X66.305 Y58.777 F931.931 E5.19090 ; fill
G1 X66.442 Y59.508 F7800.000 ; move to first fill point
G1 X69.618 Y62.684 F931.931 E5.51995 ; fill
G1 X69.399 Y63.057 F7800.000 ; move to first fill point
G1 X66.614 Y60.272 F931.931 E5.80846 ; fill
G1 X66.979 Y61.231 F7800.000 ; move to first fill point
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G1 X69.201 Y64.045 F7800.000 ; move to first fill point
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G1 X67.747 Y63.184 F7800.000 ; move to first fill point
G1 X69.412 Y64.849 F931.931 E6.37898 ; fill
G1 X69.088 Y65.118 F7800.000 ; move to first fill point
G1 X67.667 Y63.697 F931.931 E6.52619 ; fill
G1 X67.409 Y64.032 F7800.000 ; move to first fill point
G1 X68.501 Y65.123 F931.931 E6.63929 ; fill
G1 X67.577 Y64.792 F7800.000 ; move to first fill point
G1 X67.151 Y64.366 F931.931 E6.68344 ; fill
G1 F1800.000 E5.68344 ; retract
G92 E0 ; reset extrusion distance
G1 X73.492 Y49.382 F7800.000 ; move to first fill point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X73.455 Y49.345 F600.000 E1.00537 ; fill
G1 F1800.000 E0.00537 ; retract
G92 E0 ; reset extrusion distance
G1 X67.188 Y46.376 F7800.000 ; move to first fill point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X67.166 Y46.354 F600.000 E1.00320 ; fill
G1 F1800.000 E0.00320 ; retract
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G92 E0 ; reset extrusion distance
G1 Z7.950 F7800.000 ; move to next layer (19)
G1 X65.116 Y55.272 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X65.609 Y55.802 F600.000 E1.05303 ; perimeter
G1 X66.019 Y56.104 E1.09029 ; perimeter
G1 X66.386 Y56.280 E1.12012 ; perimeter
G1 X66.590 Y56.271 E1.13506 ; perimeter
G1 X66.753 Y56.298 E1.14719 ; perimeter
G1 X67.208 Y56.188 E1.18145 ; perimeter
G1 X67.726 Y55.990 E1.22208 ; perimeter
G1 X68.032 Y55.914 E1.24518 ; perimeter
G1 X68.416 Y55.883 E1.27341 ; perimeter
G1 X68.852 Y55.895 E1.30539 ; perimeter
G1 X69.084 Y55.882 E1.32235 ; perimeter
G1 X69.367 Y55.933 E1.34347 ; perimeter
G1 X69.875 Y56.154 E1.38406 ; perimeter
G1 X70.805 Y56.434 E1.45522 ; perimeter
G1 X71.446 Y56.680 E1.50548 ; perimeter
G1 X72.061 Y56.802 E1.55144 ; perimeter
G1 X72.604 Y56.808 E1.59118 ; perimeter
G1 X72.992 Y56.763 E1.61980 ; perimeter
G1 X73.615 Y56.516 E1.66897 ; perimeter
G1 X73.592 Y57.233 E1.72154 ; perimeter
G1 X73.485 Y57.836 E1.76637 ; perimeter
G1 X72.977 Y58.841 E1.84893 ; perimeter
G1 X72.642 Y59.375 E1.89506 ; perimeter
G1 X72.313 Y60.000 E1.94679 ; perimeter
G1 X72.119 Y60.487 E1.98522 ; perimeter
G1 X71.723 Y61.297 E2.05125 ; perimeter
G1 X71.186 Y62.092 E2.12158 ; perimeter
G1 X71.012 Y62.293 E2.14104 ; perimeter
G1 X70.631 Y62.620 E2.17781 ; perimeter
G1 X70.281 Y62.826 E2.20755 ; perimeter
G1 X69.927 Y63.079 E2.23940 ; perimeter
G1 X69.633 Y63.363 E2.26934 ; perimeter
G1 X69.308 Y63.810 E2.30988 ; perimeter
G1 X69.088 Y64.257 E2.34636 ; perimeter
G1 X69.056 Y64.577 E2.36993 ; perimeter
G1 X69.066 Y64.735 E2.38154 ; perimeter
G1 X69.166 Y65.217 E2.41758 ; perimeter
G1 X69.709 Y65.853 E2.47884 ; perimeter
G1 X68.901 Y65.801 E2.53818 ; perimeter
G1 X68.590 Y65.821 E2.56098 ; perimeter
G1 X68.246 Y65.916 E2.58714 ; perimeter
G1 X67.938 Y66.066 E2.61223 ; perimeter
G1 X67.476 Y65.576 E2.66155 ; perimeter
G1 X67.028 Y65.265 E2.70148 ; perimeter
G1 X66.254 Y64.998 E2.76149 ; perimeter
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G1 X66.832 Y64.553 E2.81494 ; perimeter
G1 X67.055 Y64.187 E2.84635 ; perimeter
G1 X67.202 Y63.776 E2.87831 ; perimeter
G1 X67.274 Y63.491 E2.89987 ; perimeter
G1 X67.292 Y63.200 E2.92120 ; perimeter
G1 X67.261 Y62.898 E2.94343 ; perimeter
G1 X67.140 Y62.561 E2.96966 ; perimeter
G1 X66.980 Y62.313 E2.99129 ; perimeter
G1 X66.702 Y61.998 E3.02212 ; perimeter
G1 X66.540 Y61.776 E3.04222 ; perimeter
G1 X66.315 Y61.405 E3.07402 ; perimeter
G1 X66.118 Y60.973 E3.10884 ; perimeter
G1 X65.991 Y60.578 E3.13921 ; perimeter
G1 X65.809 Y59.712 E3.20399 ; perimeter
G1 X65.724 Y59.052 E3.25275 ; perimeter
G1 X65.692 Y58.635 E3.28339 ; perimeter
G1 X65.568 Y58.013 E3.32987 ; perimeter
G1 X65.478 Y57.687 E3.35465 ; perimeter
G1 X65.202 Y56.851 E3.41912 ; perimeter
G1 X65.075 Y56.277 E3.46220 ; perimeter
G1 X65.078 Y55.854 E3.49319 ; perimeter
G1 X65.112 Y55.334 E3.53135 ; perimeter
G1 X64.839 Y55.204 F7800.000 ; move to first perimeter point
G1 X64.923 Y55.037 F600.000 E3.54507 ; perimeter
G1 X64.987 Y54.988 E3.55096 ; perimeter
G1 X65.306 Y54.861 E3.57611 ; perimeter
G1 X65.894 Y55.495 E3.63951 ; perimeter
G1 X66.220 Y55.736 E3.66919 ; perimeter
G1 X66.479 Y55.860 E3.69021 ; perimeter
G1 X66.615 Y55.854 E3.70017 ; perimeter
G1 X66.738 Y55.874 E3.70930 ; perimeter
G1 X67.000 Y55.811 E3.72905 ; perimeter
G1 X67.596 Y55.594 E3.77552 ; perimeter
G1 X67.969 Y55.502 E3.80365 ; perimeter
G1 X68.398 Y55.466 E3.83519 ; perimeter
G1 X69.213 Y55.474 E3.89492 ; perimeter
G1 X69.502 Y55.532 E3.91651 ; perimeter
G1 X70.020 Y55.764 E3.95807 ; perimeter
G1 X70.946 Y56.042 E4.02892 ; perimeter
G1 X71.568 Y56.283 E4.07779 ; perimeter
G1 X71.728 Y56.324 E4.08990 ; perimeter
G1 X72.108 Y56.389 E4.11814 ; perimeter
G1 X72.575 Y56.392 E4.15232 ; perimeter
G1 X72.892 Y56.356 E4.17569 ; perimeter
G1 X73.365 Y56.171 E4.21293 ; perimeter
G1 X73.626 Y56.144 E4.23214 ; perimeter
G1 X73.753 Y56.233 E4.24348 ; perimeter
G1 X73.936 Y56.485 E4.26632 ; perimeter
G1 X74.020 Y56.741 E4.28606 ; perimeter

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G1 X74.008 Y57.283 E4.32572 ; perimeter
G1 X73.878 Y57.975 E4.37736 ; perimeter
G1 X73.465 Y58.813 E4.44578 ; perimeter
G1 X72.999 Y59.587 E4.51193 ; perimeter
G1 X72.690 Y60.177 E4.56072 ; perimeter
G1 X72.501 Y60.653 E4.59826 ; perimeter
G1 X72.084 Y61.503 E4.66764 ; perimeter
G1 X71.519 Y62.341 E4.74164 ; perimeter
G1 X71.335 Y62.558 E4.76253 ; perimeter
G1 X70.874 Y62.958 E4.80721 ; perimeter
G1 X70.308 Y63.313 E4.85613 ; perimeter
G1 X69.961 Y63.621 E4.89017 ; perimeter
G1 X69.664 Y64.026 E4.92697 ; perimeter
G1 X69.495 Y64.367 E4.95483 ; perimeter
G1 X69.480 Y64.700 E4.97925 ; perimeter
G1 X69.547 Y65.022 E5.00337 ; perimeter
G1 X69.704 Y65.207 E5.02112 ; perimeter
G1 X69.844 Y65.332 E5.03487 ; perimeter
G1 X70.288 Y65.583 E5.07223 ; perimeter
G1 X70.564 Y65.785 E5.09731 ; perimeter
G1 X70.435 Y66.012 E5.11647 ; perimeter
G1 X70.266 Y66.259 E5.13835 ; perimeter
G1 X70.154 Y66.387 E5.15083 ; perimeter
G1 X69.501 Y66.262 E5.19955 ; perimeter
G1 X68.904 Y66.217 E5.24341 ; perimeter
G1 X68.651 Y66.233 E5.26201 ; perimeter
G1 X68.398 Y66.304 E5.28122 ; perimeter
G1 X68.268 Y66.367 E5.29182 ; perimeter
G1 X67.878 Y66.616 E5.32573 ; perimeter
G1 X67.207 Y65.894 E5.39788 ; perimeter
G1 X66.837 Y65.638 E5.43087 ; perimeter
G1 X66.321 Y65.451 E5.47111 ; perimeter
G1 X65.990 Y65.134 E5.50466 ; perimeter
G1 X66.111 Y64.584 E5.54596 ; perimeter
G1 X66.517 Y64.271 E5.58355 ; perimeter
G1 X66.678 Y64.006 E5.60623 ; perimeter
G1 X66.805 Y63.649 E5.63401 ; perimeter
G1 X66.862 Y63.429 E5.65069 ; perimeter
G1 X66.875 Y63.209 E5.66678 ; perimeter
G1 X66.853 Y62.990 E5.68291 ; perimeter
G1 X66.766 Y62.747 E5.70180 ; perimeter
G1 X66.646 Y62.562 E5.71797 ; perimeter
G1 X66.368 Y62.247 E5.74874 ; perimeter
G1 X66.192 Y62.006 E5.77060 ; perimeter
G1 X65.956 Y61.616 E5.80398 ; perimeter
G1 X65.729 Y61.122 E5.84384 ; perimeter
G1 X65.591 Y60.690 E5.87708 ; perimeter
G1 X65.396 Y59.768 E5.94605 ; perimeter
G1 X65.311 Y59.097 E5.99564 ; perimeter
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G1 X65.281 Y58.698 E6.02491 ; perimeter
G1 X65.165 Y58.118 E6.06825 ; perimeter
G1 X65.080 Y57.808 E6.09182 ; perimeter
G1 X64.804 Y56.973 E6.15626 ; perimeter
G1 X64.661 Y56.323 E6.20500 ; perimeter
G1 X64.676 Y55.640 E6.25506 ; perimeter
G1 X64.742 Y55.405 E6.27291 ; perimeter
G1 X64.808 Y55.258 E6.28473 ; perimeter
G1 X64.450 Y55.043 F7800.000 ; move to first perimeter point
G1 X64.604 Y54.762 F600.000 E6.30822 ; perimeter
G1 X64.773 Y54.631 E6.32386 ; perimeter
G1 X64.918 Y54.557 E6.33579 ; perimeter
G1 X65.130 Y54.482 E6.35228 ; perimeter
G1 X65.419 Y54.449 E6.37359 ; perimeter
G1 X65.538 Y54.508 E6.38331 ; perimeter
G1 X65.658 Y54.623 E6.39551 ; perimeter
G1 X66.179 Y55.188 E6.45180 ; perimeter
G1 X66.421 Y55.367 E6.47389 ; perimeter
G1 X66.572 Y55.440 E6.48612 ; perimeter
G1 X66.722 Y55.450 E6.49717 ; perimeter
G1 X66.933 Y55.400 E6.51305 ; perimeter
G1 X67.466 Y55.198 E6.55478 ; perimeter
G1 X67.906 Y55.091 E6.58795 ; perimeter
G1 X68.380 Y55.050 E6.62280 ; perimeter
G1 X69.271 Y55.061 E6.68813 ; perimeter
G1 X69.602 Y55.127 E6.71287 ; perimeter
G1 X70.164 Y55.374 E6.75781 ; perimeter
G1 X71.086 Y55.650 E6.82834 ; perimeter
G1 X71.691 Y55.885 E6.87584 ; perimeter
G1 X71.987 Y55.949 E6.89808 ; perimeter
G1 X72.249 Y55.982 E6.91738 ; perimeter
G1 X72.546 Y55.977 E6.93916 ; perimeter
G1 X72.792 Y55.949 E6.95728 ; perimeter
G1 X73.322 Y55.753 E6.99865 ; perimeter
G1 X73.553 Y55.724 E7.01570 ; perimeter
G1 X73.784 Y55.759 E7.03287 ; perimeter
G1 X73.966 Y55.859 E7.04804 ; perimeter
G1 X74.069 Y55.961 E7.05865 ; perimeter
G1 X74.229 Y56.162 E7.07749 ; perimeter
G1 X74.311 Y56.304 E7.08953 ; perimeter
G1 X74.413 Y56.569 E7.11029 ; perimeter
G1 X74.436 Y56.779 E7.12578 ; perimeter
G1 X74.418 Y57.356 E7.16808 ; perimeter
G1 X74.282 Y58.079 E7.22198 ; perimeter
G1 X73.830 Y59.011 E7.29784 ; perimeter
G1 X73.357 Y59.799 E7.36522 ; perimeter
G1 X73.067 Y60.354 E7.41106 ; perimeter
G1 X72.883 Y60.819 E7.44772 ; perimeter
G1 X72.445 Y61.710 E7.52045 ; perimeter
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G1 X71.852 Y62.589 E7.59812 ; perimeter
G1 X71.639 Y62.842 E7.62238 ; perimeter
G1 X71.121 Y63.292 E7.67264 ; perimeter
G1 X70.648 Y63.581 E7.71324 ; perimeter
G1 X70.332 Y63.835 E7.74294 ; perimeter
G1 X70.020 Y64.243 E7.78055 ; perimeter
G1 X69.902 Y64.477 E7.79979 ; perimeter
G1 X69.900 Y64.717 E7.81736 ; perimeter
G1 X69.927 Y64.828 E7.82574 ; perimeter
G1 X70.009 Y64.923 E7.83493 ; perimeter
G1 X70.181 Y65.057 E7.85091 ; perimeter
G1 X70.595 Y65.290 E7.88571 ; perimeter
G1 X71.093 Y65.688 E7.93238 ; perimeter
G1 X71.299 Y65.651 E7.94772 ; perimeter
G1 X71.674 Y65.508 E7.97714 ; perimeter
G1 X71.715 Y65.563 E7.98211 ; perimeter
G1 X71.551 Y65.788 E8.00257 ; perimeter
G1 X71.403 Y65.922 E8.01716 ; perimeter
G1 X71.307 Y65.979 E8.02532 ; perimeter
G1 X71.052 Y65.994 E8.04406 ; perimeter
G1 X70.925 Y66.063 E8.05464 ; perimeter
G1 X70.821 Y66.175 E8.06585 ; perimeter
G1 X70.601 Y66.508 E8.09507 ; perimeter
G1 X70.356 Y66.742 E8.11986 ; perimeter
G1 X70.226 Y66.785 E8.12994 ; perimeter
G1 X70.056 Y66.791 E8.14236 ; perimeter
G1 X69.444 Y66.674 E8.18803 ; perimeter
G1 X68.908 Y66.634 E8.22741 ; perimeter
G1 X68.712 Y66.645 E8.24182 ; perimeter
G1 X68.482 Y66.726 E8.25967 ; perimeter
G1 X68.119 Y66.956 E8.29113 ; perimeter
G1 X68.016 Y67.001 E8.29938 ; perimeter
G1 X67.842 Y67.008 E8.31214 ; perimeter
G1 X67.662 Y66.944 E8.32612 ; perimeter
G1 X67.493 Y66.817 E8.34157 ; perimeter
G1 X66.939 Y66.213 E8.40167 ; perimeter
G1 X66.646 Y66.012 E8.42771 ; perimeter
G1 X66.118 Y65.815 E8.46897 ; perimeter
G1 X65.992 Y65.721 E8.48048 ; perimeter
G1 X65.618 Y65.349 E8.51914 ; perimeter
G1 X65.580 Y65.196 E8.53063 ; perimeter
G1 X65.583 Y65.036 E8.54236 ; perimeter
G1 X65.710 Y64.469 E8.58494 ; perimeter
G1 X65.730 Y64.208 E8.60414 ; perimeter
G1 X66.035 Y64.117 E8.62747 ; perimeter
G1 X66.202 Y63.988 E8.64291 ; perimeter
G1 X66.302 Y63.826 E8.65686 ; perimeter
G1 X66.427 Y63.458 E8.68534 ; perimeter
G1 X66.458 Y63.218 E8.70304 ; perimeter

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G1 X66.444 Y63.082 E8.71307 ; perimeter
G1 X66.391 Y62.934 E8.72461 ; perimeter
G1 X66.312 Y62.811 E8.73534 ; perimeter
G1 X66.034 Y62.497 E8.76603 ; perimeter
G1 X65.845 Y62.235 E8.78966 ; perimeter
G1 X65.598 Y61.827 E8.82462 ; perimeter
G1 X65.341 Y61.271 E8.86951 ; perimeter
G1 X65.157 Y60.676 E8.91510 ; perimeter
G1 X64.983 Y59.819 E8.97917 ; perimeter
G1 X64.897 Y59.142 E9.02921 ; perimeter
G1 X64.869 Y58.762 E9.05712 ; perimeter
G1 X64.831 Y58.552 E9.07273 ; perimeter
G1 X64.682 Y57.929 E9.11965 ; perimeter
G1 X64.404 Y57.085 E9.18476 ; perimeter
G1 X64.248 Y56.368 E9.23851 ; perimeter
G1 X64.263 Y55.586 E9.29579 ; perimeter
G1 X64.299 Y55.417 E9.30845 ; perimeter
G1 X64.423 Y55.099 E9.33347 ; perimeter
G1 X64.770 Y55.023 F7800.000 ; move inwards before travel
G1 F1800.000 E8.33347 ; retract
G92 E0 ; reset extrusion distance
G1 X67.085 Y47.623 F7800.000 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X66.778 Y47.182 F600.000 E1.03938 ; perimeter
G1 X66.546 Y46.764 E1.07437 ; perimeter
G1 X66.506 Y46.681 E1.08114 ; perimeter
G1 X66.486 Y46.577 E1.08889 ; perimeter
G1 X66.496 Y46.495 E1.09494 ; perimeter
G1 X66.666 Y45.887 E1.14120 ; perimeter
G1 X66.861 Y45.649 E1.16374 ; perimeter
G1 X66.996 Y45.558 E1.17569 ; perimeter
G1 X67.263 Y45.470 E1.19624 ; perimeter
G1 X67.633 Y45.259 E1.22745 ; perimeter
G1 X67.798 Y45.876 E1.27428 ; perimeter
G1 X67.808 Y46.155 E1.29472 ; perimeter
G1 X67.785 Y46.409 E1.31337 ; perimeter
G1 X67.656 Y46.724 E1.33830 ; perimeter
G1 X67.543 Y46.938 E1.35608 ; perimeter
G1 X67.120 Y47.572 E1.41187 ; perimeter
G1 X67.479 Y47.799 F7800.000 ; move to first perimeter point
G1 X67.378 Y47.966 F600.000 E1.42618 ; perimeter
G1 X67.095 Y48.734 E1.48612 ; perimeter
G1 X66.886 Y49.079 E1.51571 ; perimeter
G1 X66.833 Y49.067 E1.51973 ; perimeter
G1 X66.812 Y48.684 E1.54782 ; perimeter
G1 X66.898 Y48.273 E1.57860 ; perimeter
G1 X66.897 Y48.074 E1.59321 ; perimeter
G1 X66.772 Y47.859 E1.61141 ; perimeter
G1 X66.655 Y47.730 E1.62416 ; perimeter
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G1 X66.370 Y47.312 E1.66120 ; perimeter
G1 X66.123 Y46.846 E1.69984 ; perimeter
G1 X66.068 Y46.582 E1.71961 ; perimeter
G1 X66.152 Y46.152 E1.75169 ; perimeter
G1 X66.270 Y45.757 E1.78192 ; perimeter
G1 X66.336 Y45.632 E1.79230 ; perimeter
G1 X66.572 Y45.348 E1.81931 ; perimeter
G1 X66.664 Y45.269 E1.82824 ; perimeter
G1 X66.806 Y45.187 E1.84023 ; perimeter
G1 X67.100 Y45.084 E1.86306 ; perimeter
G1 X67.410 Y44.891 E1.88976 ; perimeter
G1 X67.617 Y44.823 E1.90572 ; perimeter
G1 X67.886 Y44.982 E1.92862 ; perimeter
G1 X67.983 Y45.093 E1.93944 ; perimeter
G1 X68.032 Y45.187 E1.94720 ; perimeter
G1 X68.207 Y45.799 E1.99382 ; perimeter
G1 X68.223 Y46.177 E2.02151 ; perimeter
G1 X68.177 Y46.549 E2.04899 ; perimeter
G1 X68.033 Y46.899 E2.07676 ; perimeter
G1 X67.898 Y47.156 E2.09805 ; perimeter
G1 X67.511 Y47.746 E2.14966 ; perimeter
G1 X67.283 Y47.793 F7800.000 ; move inwards before travel
G1 F1800.000 E1.14966 ; retract
G92 E0 ; reset extrusion distance
G1 X72.912 Y49.241 F7800.000 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X73.018 Y48.965 F600.000 E1.02163 ; perimeter
G1 X73.240 Y48.770 E1.04330 ; perimeter
G1 X73.572 Y48.552 E1.07236 ; perimeter
G1 X73.818 Y48.478 E1.09124 ; perimeter
G1 X73.964 Y48.750 E1.11385 ; perimeter
G1 X74.081 Y49.225 E1.14969 ; perimeter
G1 X74.103 Y49.419 E1.16398 ; perimeter
G1 X74.073 Y49.616 E1.17857 ; perimeter
G1 X73.908 Y49.786 E1.19590 ; perimeter
G1 X73.705 Y49.922 E1.21378 ; perimeter
G1 X73.282 Y50.154 E1.24918 ; perimeter
G1 X72.864 Y50.293 E1.28146 ; perimeter
G1 X72.824 Y49.943 E1.30729 ; perimeter
G1 X72.833 Y49.751 E1.32138 ; perimeter
G1 X72.900 Y49.302 E1.35460 ; perimeter
G1 X72.509 Y49.132 F7800.000 ; move to first perimeter point
G1 X72.604 Y48.866 F600.000 E1.37535 ; perimeter
G1 X72.700 Y48.689 E1.39003 ; perimeter
G1 X73.017 Y48.417 E1.42070 ; perimeter
G1 X73.370 Y48.187 E1.45153 ; perimeter
G1 X73.690 Y48.079 E1.47627 ; perimeter
G1 X73.833 Y48.068 E1.48680 ; perimeter
G1 X74.058 Y48.122 E1.50370 ; perimeter
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G1 X74.308 Y48.483 E1.53591 ; perimeter
G1 X74.404 Y48.788 E1.55931 ; perimeter
G1 X74.513 Y49.276 E1.59591 ; perimeter
G1 X74.520 Y49.433 E1.60744 ; perimeter
G1 X74.475 Y49.722 E1.62891 ; perimeter
G1 X74.417 Y49.853 E1.63939 ; perimeter
G1 X74.319 Y49.965 E1.65025 ; perimeter
G1 X74.158 Y50.118 E1.66655 ; perimeter
G1 X73.924 Y50.276 E1.68727 ; perimeter
G1 X73.461 Y50.530 E1.72594 ; perimeter
G1 X72.965 Y50.717 E1.76474 ; perimeter
G1 X72.806 Y50.801 E1.77797 ; perimeter
G1 X72.702 Y50.883 E1.78765 ; perimeter
G1 X72.615 Y50.778 E1.79757 ; perimeter
G1 X72.552 Y50.632 E1.80924 ; perimeter
G1 X72.430 Y50.159 E1.84501 ; perimeter
G1 X72.407 Y49.957 E1.85991 ; perimeter
G1 X72.419 Y49.711 E1.87798 ; perimeter
G1 X72.498 Y49.194 E1.91630 ; perimeter
G1 X72.784 Y49.064 F7800.000 ; move inwards before travel
G1 F1800.000 E0.91630 ; retract
G92 E0 ; reset extrusion distance
G1 X71.647 Y65.643 F7800.000 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X71.668 Y65.879 F600.000 E1.01738 ; perimeter
G1 X71.400 Y66.075 E1.04173 ; perimeter
G1 X71.647 Y65.643 F7800.000 ; move to first perimeter point
G1 X71.589 Y65.550 F600.000 E1.04980 ; perimeter
G1 X71.589 Y65.550 F7800.000 ; move to first perimeter point
G1 X71.584 Y65.548 F600.000 E1.05012 ; perimeter
G1 X71.584 Y65.548 F7800.000 ; move to first perimeter point
G1 X71.466 Y65.542 F600.000 E1.05883 ; perimeter
G1 X71.466 Y65.542 F7800.000 ; move to first perimeter point
G1 X71.462 Y65.539 F600.000 E1.05919 ; perimeter
G1 F1800.000 E0.05919 ; retract
G92 E0 ; reset extrusion distance
G1 X68.883 Y65.327 F7800.000 ; move to first fill point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X68.699 Y65.511 F836.659 E1.01903 ; fill
G1 X68.776 Y64.841 F7800.000 ; move to first fill point
G1 X67.967 Y65.649 F836.659 E1.10282 ; fill
G1 X67.675 Y65.349 F7800.000 ; move to first fill point
G1 X68.787 Y64.237 F836.659 E1.21806 ; fill
G1 X67.527 Y63.718 F7800.000 ; move to first fill point
G1 X72.883 Y58.362 F836.659 E1.77296 ; fill
G1 X73.254 Y57.398 F7800.000 ; move to first fill point
G1 X67.582 Y63.071 F836.659 E2.36064 ; fill
G1 X67.470 Y62.589 F7800.000 ; move to first fill point
G1 X72.991 Y57.068 F836.659 E2.93263 ; fill
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G1 X72.353 Y57.114 F7800.000 ; move to first fill point
G1 X67.266 Y62.201 F836.659 E3.45961 ; fill
G1 X66.996 Y61.877 F7800.000 ; move to first fill point
G1 X71.815 Y57.059 F836.659 E3.95880 ; fill
G1 X71.324 Y56.956 F7800.000 ; move to first fill point
G1 X66.746 Y61.535 F836.659 E4.43317 ; fill
G1 X66.531 Y61.157 F7800.000 ; move to first fill point
G1 X70.896 Y56.792 F836.659 E4.88542 ; fill
G1 X70.452 Y56.643 F7800.000 ; move to first fill point
G1 X66.357 Y60.738 F836.659 E5.30965 ; fill
G1 X66.228 Y60.274 F7800.000 ; move to first fill point
G1 X69.995 Y56.507 F836.659 E5.69995 ; fill
G1 X69.564 Y56.345 F7800.000 ; move to first fill point
G1 X66.130 Y59.779 F836.659 E6.05576 ; fill
G1 X66.055 Y59.261 F7800.000 ; move to first fill point
G1 X69.128 Y56.189 F836.659 E6.37408 ; fill
G1 X68.536 Y56.188 F7800.000 ; move to first fill point
G1 X66.001 Y58.723 F836.659 E6.63671 ; fill
G1 X65.915 Y58.215 F7800.000 ; move to first fill point
G1 X67.865 Y56.266 F836.659 E6.83868 ; fill
G1 X66.987 Y56.551 F7800.000 ; move to first fill point
G1 X65.799 Y57.739 F836.659 E6.96176 ; fill
G1 X65.659 Y57.286 F7800.000 ; move to first fill point
G1 X66.362 Y56.582 F836.659 E7.03468 ; fill
G1 X65.952 Y56.400 F7800.000 ; move to first fill point
G1 X65.516 Y56.836 F836.659 E7.07981 ; fill
G1 X65.362 Y56.397 F7800.000 ; move to first fill point
G1 X65.523 Y56.236 F836.659 E7.09643 ; fill
G1 X72.122 Y59.716 F7800.000 ; move to first fill point
G1 X67.026 Y64.812 F836.659 E7.62433 ; fill
G1 X67.325 Y65.106 F7800.000 ; move to first fill point
G1 X71.630 Y60.801 F836.659 E8.07028 ; fill
G1 F1800.000 E7.07028 ; retract
G92 E0 ; reset extrusion distance
G1 X73.556 Y49.278 F7800.000 ; move to first fill point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X73.409 Y49.425 F600.000 E1.02125 ; fill
G1 F1800.000 E0.02125 ; retract
G92 E0 ; reset extrusion distance
G1 Z8.350 F7800.000 ; move to next layer (20)
G1 X70.734 Y56.189 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X71.257 Y56.479 F600.000 E1.04383 ; perimeter
G1 X71.843 Y56.889 E1.09624 ; perimeter
G1 X72.273 Y57.120 E1.13196 ; perimeter
G1 X72.585 Y57.154 E1.15496 ; perimeter
G1 X72.892 Y57.149 E1.17744 ; perimeter
G1 X73.417 Y57.008 E1.21731 ; perimeter
G1 X73.243 Y57.734 E1.27203 ; perimeter
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G1 X73.173 Y57.893 E1.28476 ; perimeter
G1 X72.901 Y58.340 E1.32308 ; perimeter
G1 X72.750 Y58.549 E1.34197 ; perimeter
G1 X72.542 Y58.919 E1.37306 ; perimeter
G1 X72.394 Y59.282 E1.40180 ; perimeter
G1 X72.207 Y60.019 E1.45749 ; perimeter
G1 X72.012 Y60.633 E1.50469 ; perimeter
G1 X71.958 Y60.751 E1.51418 ; perimeter
G1 X71.422 Y61.605 E1.58806 ; perimeter
G1 X71.168 Y61.936 E1.61860 ; perimeter
G1 X70.477 Y62.611 E1.68938 ; perimeter
G1 X70.101 Y62.828 E1.72119 ; perimeter
G1 X69.557 Y63.061 E1.76454 ; perimeter
G1 X69.364 Y63.171 E1.78084 ; perimeter
G1 X69.047 Y63.413 E1.81005 ; perimeter
G1 X68.777 Y63.893 E1.85042 ; perimeter
G1 X68.702 Y64.328 E1.88271 ; perimeter
G1 X68.728 Y64.674 E1.90814 ; perimeter
G1 X68.832 Y65.002 E1.93334 ; perimeter
G1 X68.976 Y65.285 E1.95663 ; perimeter
G1 X69.427 Y65.825 E2.00817 ; perimeter
G1 X68.871 Y65.805 E2.04898 ; perimeter
G1 X68.480 Y65.888 E2.07824 ; perimeter
G1 X68.158 Y66.016 E2.10362 ; perimeter
G1 X67.973 Y66.118 E2.11913 ; perimeter
G1 X67.574 Y65.629 E2.16534 ; perimeter
G1 X67.314 Y65.379 E2.19175 ; perimeter
G1 X67.091 Y65.215 E2.21203 ; perimeter
G1 X66.749 Y65.067 E2.23936 ; perimeter
G1 X66.367 Y64.975 E2.26812 ; perimeter
G1 X66.675 Y64.688 E2.29890 ; perimeter
G1 X66.833 Y64.466 E2.31891 ; perimeter
G1 X66.978 Y64.198 E2.34121 ; perimeter
G1 X67.091 Y63.918 E2.36334 ; perimeter
G1 X67.187 Y63.594 E2.38809 ; perimeter
G1 X67.251 Y63.200 E2.41729 ; perimeter
G1 X67.243 Y63.034 E2.42948 ; perimeter
G1 X67.191 Y62.705 E2.45393 ; perimeter
G1 X67.127 Y62.533 E2.46730 ; perimeter
G1 X66.941 Y62.194 E2.49566 ; perimeter
G1 X66.658 Y61.806 E2.53085 ; perimeter
G1 X66.319 Y61.289 E2.57616 ; perimeter
G1 X66.130 Y60.880 E2.60912 ; perimeter
G1 X65.941 Y60.357 E2.64991 ; perimeter
G1 X65.728 Y59.173 E2.73803 ; perimeter
G1 X65.754 Y58.671 E2.77487 ; perimeter
G1 X65.825 Y58.406 E2.79496 ; perimeter
G1 X65.864 Y58.130 E2.81536 ; perimeter
G1 X65.842 Y57.775 E2.84143 ; perimeter

G1 X65.719 Y57.322 E2.87581 ; perimeter
G1 X65.598 Y57.027 E2.89915 ; perimeter
G1 X65.485 Y56.676 E2.92615 ; perimeter
G1 X65.310 Y55.997 E2.97752 ; perimeter
G1 X65.784 Y56.247 E3.01676 ; perimeter
G1 X66.031 Y56.338 E3.03604 ; perimeter
G1 X66.409 Y56.365 E3.06380 ; perimeter
G1 X66.676 Y56.309 E3.08379 ; perimeter
G1 X66.882 Y56.231 E3.09992 ; perimeter
G1 X67.056 Y56.139 E3.11435 ; perimeter
G1 X67.495 Y55.847 E3.15296 ; perimeter
G1 X67.645 Y55.773 E3.16522 ; perimeter
G1 X67.961 Y55.701 E3.18898 ; perimeter
G1 X68.329 Y55.727 E3.21597 ; perimeter
G1 X68.828 Y55.715 E3.25260 ; perimeter
G1 X69.096 Y55.683 E3.27231 ; perimeter
G1 X69.543 Y55.837 E3.30696 ; perimeter
G1 X69.927 Y55.934 E3.33600 ; perimeter
G1 X70.314 Y56.074 E3.36612 ; perimeter
G1 X70.675 Y56.169 E3.39347 ; perimeter
G1 X70.836 Y55.784 F7800.000 ; move to first perimeter point
G1 X71.145 Y55.932 F600.000 E3.41857 ; perimeter
G1 X71.479 Y56.128 E3.44691 ; perimeter
G1 X72.072 Y56.541 E3.49988 ; perimeter
G1 X72.399 Y56.715 E3.52704 ; perimeter
G1 X72.612 Y56.739 E3.54273 ; perimeter
G1 X72.829 Y56.736 E3.55863 ; perimeter
G1 X73.327 Y56.582 E3.59679 ; perimeter
G1 X73.465 Y56.571 E3.60698 ; perimeter
G1 X73.534 Y56.571 E3.61201 ; perimeter
G1 X73.643 Y56.624 E3.62094 ; perimeter
G1 X73.726 Y56.707 E3.62948 ; perimeter
G1 X73.768 Y56.866 E3.64157 ; perimeter
G1 X73.769 Y57.325 E3.67519 ; perimeter
G1 X73.638 Y57.868 E3.71612 ; perimeter
G1 X73.533 Y58.101 E3.73481 ; perimeter
G1 X73.251 Y58.564 E3.77453 ; perimeter
G1 X73.097 Y58.779 E3.79393 ; perimeter
G1 X72.915 Y59.104 E3.82121 ; perimeter
G1 X72.793 Y59.401 E3.84473 ; perimeter
G1 X72.609 Y60.124 E3.89936 ; perimeter
G1 X72.397 Y60.789 E3.95049 ; perimeter
G1 X72.321 Y60.956 E3.96397 ; perimeter
G1 X71.762 Y61.845 E4.04087 ; perimeter
G1 X71.491 Y62.200 E4.07361 ; perimeter
G1 X70.817 Y62.874 E4.14343 ; perimeter
G1 X70.448 Y63.115 E4.17571 ; perimeter
G1 X70.278 Y63.205 E4.18978 ; perimeter
G1 X69.867 Y63.368 E4.22219 ; perimeter

G1 X69.504 Y63.581 E4.25307 ; perimeter
G1 X69.361 Y63.704 E4.26688 ; perimeter
G1 X69.176 Y64.031 E4.29437 ; perimeter
G1 X69.123 Y64.340 E4.31733 ; perimeter
G1 X69.145 Y64.611 E4.33725 ; perimeter
G1 X69.220 Y64.850 E4.35563 ; perimeter
G1 X69.289 Y64.989 E4.36701 ; perimeter
G1 X69.466 Y65.228 E4.38879 ; perimeter
G1 X69.648 Y65.382 E4.40621 ; perimeter
G1 X70.210 Y65.657 E4.45206 ; perimeter
G1 X70.484 Y65.835 E4.47599 ; perimeter
G1 X70.412 Y66.187 E4.50234 ; perimeter
G1 X70.356 Y66.274 E4.50986 ; perimeter
G1 X70.243 Y66.412 E4.52294 ; perimeter
G1 X69.633 Y66.270 E4.56884 ; perimeter
G1 X68.908 Y66.222 E4.62208 ; perimeter
G1 X68.602 Y66.287 E4.64498 ; perimeter
G1 X68.335 Y66.394 E4.66605 ; perimeter
G1 X67.933 Y66.628 E4.70012 ; perimeter
G1 X67.711 Y66.445 E4.72118 ; perimeter
G1 X67.268 Y65.912 E4.77196 ; perimeter
G1 X66.960 Y65.634 E4.80230 ; perimeter
G1 X66.880 Y65.575 E4.80963 ; perimeter
G1 X66.623 Y65.464 E4.83015 ; perimeter
G1 X66.230 Y65.347 E4.86015 ; perimeter
G1 X65.934 Y65.166 E4.88556 ; perimeter
G1 X65.927 Y65.044 E4.89455 ; perimeter
G1 X65.945 Y64.945 E4.90190 ; perimeter
G1 X66.030 Y64.752 E4.91735 ; perimeter
G1 X66.082 Y64.680 E4.92387 ; perimeter
G1 X66.361 Y64.412 E4.95224 ; perimeter
G1 X66.480 Y64.245 E4.96726 ; perimeter
G1 X66.600 Y64.024 E4.98566 ; perimeter
G1 X66.701 Y63.773 E5.00546 ; perimeter
G1 X66.784 Y63.493 E5.02685 ; perimeter
G1 X66.833 Y63.179 E5.05014 ; perimeter
G1 X66.828 Y63.072 E5.05798 ; perimeter
G1 X66.788 Y62.816 E5.07702 ; perimeter
G1 X66.696 Y62.597 E5.09440 ; perimeter
G1 X65.956 Y61.493 E5.19176 ; perimeter
G1 X65.747 Y61.042 E5.22816 ; perimeter
G1 X65.536 Y60.454 E5.27397 ; perimeter
G1 X65.311 Y59.181 E5.36862 ; perimeter
G1 X65.345 Y58.586 E5.41232 ; perimeter
G1 X65.416 Y58.327 E5.43199 ; perimeter
G1 X65.447 Y58.102 E5.44861 ; perimeter
G1 X65.430 Y57.835 E5.46822 ; perimeter
G1 X65.323 Y57.446 E5.49778 ; perimeter
G1 X65.197 Y57.148 E5.52146 ; perimeter

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G1 X65.012 Y56.512 E5.57002 ; perimeter
G1 X64.971 Y56.291 E5.58647 ; perimeter
G1 X64.959 Y55.976 E5.60959 ; perimeter
G1 X64.993 Y55.606 E5.63681 ; perimeter
G1 X65.030 Y55.479 E5.64649 ; perimeter
G1 X65.178 Y55.189 E5.67032 ; perimeter
G1 X65.579 Y55.593 E5.71201 ; perimeter
G1 X65.809 Y55.790 E5.73419 ; perimeter
G1 X66.119 Y55.927 E5.75906 ; perimeter
G1 X66.381 Y55.947 E5.77828 ; perimeter
G1 X66.548 Y55.911 E5.79082 ; perimeter
G1 X66.718 Y55.848 E5.80408 ; perimeter
G1 X67.291 Y55.484 E5.85381 ; perimeter
G1 X67.546 Y55.368 E5.87432 ; perimeter
G1 X67.943 Y55.276 E5.90414 ; perimeter
G1 X68.335 Y55.311 E5.93299 ; perimeter
G1 X68.807 Y55.300 E5.96759 ; perimeter
G1 X69.095 Y55.264 E5.98886 ; perimeter
G1 X70.776 Y55.765 E6.11739 ; perimeter
G1 X70.847 Y55.350 F7800.000 ; move to first perimeter point
G1 X71.063 Y55.423 F600.000 E6.13408 ; perimeter
G1 X71.348 Y55.568 E6.15751 ; perimeter
G1 X71.951 Y55.938 E6.20933 ; perimeter
G1 X72.301 Y56.192 E6.24102 ; perimeter
G1 X72.525 Y56.311 E6.25962 ; perimeter
G1 X72.766 Y56.322 E6.27730 ; perimeter
G1 X73.251 Y56.171 E6.31452 ; perimeter
G1 X73.532 Y56.155 E6.33512 ; perimeter
G1 X73.674 Y56.179 E6.34570 ; perimeter
G1 X73.796 Y56.226 E6.35524 ; perimeter
G1 X73.918 Y56.311 E6.36609 ; perimeter
G1 X74.063 Y56.464 E6.38156 ; perimeter
G1 X74.111 Y56.548 E6.38863 ; perimeter
G1 X74.184 Y56.826 E6.40970 ; perimeter
G1 X74.186 Y57.369 E6.44949 ; perimeter
G1 X74.033 Y58.003 E6.49729 ; perimeter
G1 X73.891 Y58.311 E6.52208 ; perimeter
G1 X73.601 Y58.788 E6.56300 ; perimeter
G1 X73.444 Y59.009 E6.58291 ; perimeter
G1 X73.288 Y59.289 E6.60639 ; perimeter
G1 X73.178 Y59.570 E6.62847 ; perimeter
G1 X72.894 Y60.628 E6.70869 ; perimeter
G1 X72.688 Y61.153 E6.75003 ; perimeter
G1 X72.102 Y62.085 E6.83066 ; perimeter
G1 X71.816 Y62.461 E6.86525 ; perimeter
G1 X71.086 Y63.192 E6.94093 ; perimeter
G1 X70.756 Y63.420 E6.97037 ; perimeter
G1 X70.460 Y63.580 E6.99503 ; perimeter
G1 X70.045 Y63.744 E7.02769 ; perimeter
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G1 X69.810 Y63.874 E7.04735 ; perimeter
G1 X69.674 Y63.995 E7.06068 ; perimeter
G1 X69.576 Y64.168 E7.07529 ; perimeter
G1 X69.543 Y64.352 E7.08893 ; perimeter
G1 X69.561 Y64.547 E7.10333 ; perimeter
G1 X69.609 Y64.698 E7.11488 ; perimeter
G1 X69.699 Y64.859 E7.12843 ; perimeter
G1 X69.883 Y65.038 E7.14728 ; perimeter
G1 X70.419 Y65.297 E7.19087 ; perimeter
G1 X70.642 Y65.444 E7.21044 ; perimeter
G1 X70.804 Y65.624 E7.22813 ; perimeter
G1 X70.863 Y65.775 E7.24000 ; perimeter
G1 X70.886 Y65.951 E7.25300 ; perimeter
G1 X70.798 Y66.339 E7.28220 ; perimeter
G1 X70.694 Y66.518 E7.29731 ; perimeter
G1 X70.539 Y66.684 E7.31394 ; perimeter
G1 X70.325 Y66.818 E7.33248 ; perimeter
G1 X70.107 Y66.807 E7.34847 ; perimeter
G1 X69.525 Y66.675 E7.39218 ; perimeter
G1 X68.945 Y66.639 E7.43477 ; perimeter
G1 X68.724 Y66.686 E7.45131 ; perimeter
G1 X68.511 Y66.771 E7.46806 ; perimeter
G1 X68.185 Y66.962 E7.49576 ; perimeter
G1 X68.082 Y67.002 E7.50385 ; perimeter
G1 X67.969 Y67.015 E7.51217 ; perimeter
G1 X67.791 Y66.995 E7.52534 ; perimeter
G1 X67.615 Y66.909 E7.53965 ; perimeter
G1 X67.415 Y66.737 E7.55899 ; perimeter
G1 X66.962 Y66.194 E7.61077 ; perimeter
G1 X66.668 Y65.936 E7.63946 ; perimeter
G1 X66.496 Y65.861 E7.65317 ; perimeter
G1 X66.072 Y65.732 E7.68566 ; perimeter
G1 X65.721 Y65.524 E7.71560 ; perimeter
G1 X65.592 Y65.366 E7.73049 ; perimeter
G1 X65.517 Y65.158 E7.74673 ; perimeter
G1 X65.513 Y64.997 E7.75848 ; perimeter
G1 X65.542 Y64.843 E7.76997 ; perimeter
G1 X65.665 Y64.553 E7.79305 ; perimeter
G1 X65.780 Y64.393 E7.80747 ; perimeter
G1 X66.048 Y64.136 E7.83471 ; perimeter
G1 X66.221 Y63.850 E7.85921 ; perimeter
G1 X66.380 Y63.393 E7.89465 ; perimeter
G1 X66.414 Y63.111 E7.91547 ; perimeter
G1 X66.386 Y62.927 E7.92909 ; perimeter
G1 X66.331 Y62.798 E7.93934 ; perimeter
G1 X65.589 Y61.689 E8.03710 ; perimeter
G1 X65.364 Y61.204 E8.07626 ; perimeter
G1 X65.131 Y60.551 E8.12709 ; perimeter
G1 X64.893 Y59.190 E8.22825 ; perimeter

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G1 X64.932 Y58.536 E8.27628 ; perimeter
G1 X65.007 Y58.248 E8.29805 ; perimeter
G1 X65.030 Y58.074 E8.31089 ; perimeter
G1 X65.018 Y57.895 E8.32404 ; perimeter
G1 X64.926 Y57.570 E8.34879 ; perimeter
G1 X64.809 Y57.296 E8.37063 ; perimeter
G1 X64.691 Y56.922 E8.39934 ; perimeter
G1 X64.558 Y56.347 E8.44262 ; perimeter
G1 X64.544 Y55.871 E8.47748 ; perimeter
G1 X64.590 Y55.504 E8.50460 ; perimeter
G1 X64.639 Y55.334 E8.51757 ; perimeter
G1 X64.705 Y55.200 E8.52848 ; perimeter
G1 X64.843 Y55.020 E8.54512 ; perimeter
G1 X64.927 Y54.949 E8.55317 ; perimeter
G1 X65.052 Y54.895 E8.56314 ; perimeter
G1 X65.201 Y54.872 E8.57417 ; perimeter
G1 X65.399 Y54.910 E8.58890 ; perimeter
G1 X65.556 Y54.992 E8.60189 ; perimeter
G1 X66.040 Y55.442 E8.65030 ; perimeter
G1 X66.207 Y55.517 E8.66376 ; perimeter
G1 X66.353 Y55.528 E8.67443 ; perimeter
G1 X66.554 Y55.464 E8.68988 ; perimeter
G1 X67.088 Y55.121 E8.73636 ; perimeter
G1 X67.311 Y55.011 E8.75460 ; perimeter
G1 X67.434 Y54.965 E8.76421 ; perimeter
G1 X67.928 Y54.856 E8.80132 ; perimeter
G1 X68.341 Y54.894 E8.83168 ; perimeter
G1 X68.786 Y54.885 E8.86426 ; perimeter
G1 X69.094 Y54.847 E8.88700 ; perimeter
G1 X69.202 Y54.855 E8.89492 ; perimeter
G1 X70.786 Y55.336 E9.01624 ; perimeter
G1 X70.894 Y55.573 F7800.000 ; move inwards before travel
G1 F1800.000 E8.01624 ; retract
G92 E0 ; reset extrusion distance
G1 X73.186 Y49.824 F7800.000 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X73.315 Y49.243 F600.000 E1.04361 ; perimeter
G1 X73.654 Y48.953 E1.07630 ; perimeter
G1 X73.768 Y49.451 E1.11373 ; perimeter
G1 X73.239 Y49.791 E1.15980 ; perimeter
G1 X73.466 Y50.115 F7800.000 ; move to first perimeter point
G1 X73.131 Y50.296 F600.000 E1.18769 ; perimeter
G1 X72.859 Y50.413 E1.20933 ; perimeter
G1 X72.798 Y49.987 E1.24092 ; perimeter
G1 X72.802 Y49.722 E1.26030 ; perimeter
G1 X72.914 Y49.133 E1.30421 ; perimeter
G1 X72.966 Y48.968 E1.31691 ; perimeter
G1 X73.655 Y48.469 E1.37923 ; perimeter
G1 X73.898 Y48.360 E1.39872 ; perimeter
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G1 X74.012 Y48.684 E1.42389 ; perimeter
G1 X74.169 Y49.340 E1.47325 ; perimeter
G1 X74.177 Y49.501 E1.48508 ; perimeter
G1 X74.162 Y49.590 E1.49172 ; perimeter
G1 X74.082 Y49.696 E1.50140 ; perimeter
G1 X73.927 Y49.843 E1.51704 ; perimeter
G1 X73.520 Y50.085 E1.55175 ; perimeter
G1 X73.666 Y50.480 F7800.000 ; move to first perimeter point
G1 X73.110 Y50.758 F600.000 E1.59728 ; perimeter
G1 X72.962 Y50.855 E1.61020 ; perimeter
G1 X72.722 Y51.145 E1.63783 ; perimeter
G1 X72.613 Y50.927 E1.65567 ; perimeter
G1 X72.414 Y50.239 E1.70818 ; perimeter
G1 X72.381 Y50.007 E1.72532 ; perimeter
G1 X72.387 Y49.689 E1.74863 ; perimeter
G1 X72.425 Y49.418 E1.76868 ; perimeter
G1 X72.512 Y49.026 E1.79813 ; perimeter
G1 X72.607 Y48.733 E1.82067 ; perimeter
G1 X72.650 Y48.668 E1.82641 ; perimeter
G1 X72.869 Y48.531 E1.84528 ; perimeter
G1 X73.435 Y48.116 E1.89673 ; perimeter
G1 X73.605 Y48.036 E1.91048 ; perimeter
G1 X73.810 Y47.982 E1.92604 ; perimeter
G1 X74.096 Y48.064 E1.94784 ; perimeter
G1 X74.198 Y48.154 E1.95779 ; perimeter
G1 X74.301 Y48.284 E1.96993 ; perimeter
G1 X74.409 Y48.560 E1.99165 ; perimeter
G1 X74.474 Y48.807 E2.01037 ; perimeter
G1 X74.581 Y49.275 E2.04550 ; perimeter
G1 X74.592 Y49.543 E2.06518 ; perimeter
G1 X74.550 Y49.734 E2.07950 ; perimeter
G1 X74.504 Y49.827 E2.08710 ; perimeter
G1 X74.281 Y50.091 E2.11241 ; perimeter
G1 X73.967 Y50.311 E2.14047 ; perimeter
G1 X73.720 Y50.449 E2.16122 ; perimeter
G1 X73.315 Y50.256 F7800.000 ; move inwards before travel
G1 F1800.000 E1.16122 ; retract
G92 E0 ; reset extrusion distance
G1 X67.093 Y47.121 F7800.000 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X66.818 Y46.550 F600.000 E1.04642 ; perimeter
G1 X66.957 Y46.097 E1.08119 ; perimeter
G1 X67.427 Y45.692 E1.12664 ; perimeter
G1 X67.416 Y46.271 E1.16908 ; perimeter
G1 X67.302 Y46.663 E1.19896 ; perimeter
G1 X67.119 Y47.064 E1.23127 ; perimeter
G1 X67.485 Y47.211 F7800.000 ; move to first perimeter point
G1 X67.104 Y47.849 F600.000 E1.28573 ; perimeter
G1 X66.619 Y47.091 E1.35171 ; perimeter
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G1 X66.418 Y46.681 E1.38516 ; perimeter
G1 X66.402 Y46.530 E1.39628 ; perimeter
G1 X66.478 Y46.220 E1.41968 ; perimeter
G1 X66.594 Y45.866 E1.44693 ; perimeter
G1 X66.877 Y45.615 E1.47465 ; perimeter
G1 X66.966 Y45.562 E1.48226 ; perimeter
G1 X67.323 Y45.439 E1.50987 ; perimeter
G1 X67.639 Y45.296 E1.53529 ; perimeter
G1 X67.824 Y45.930 E1.58364 ; perimeter
G1 X67.833 Y46.294 E1.61032 ; perimeter
G1 X67.694 Y46.803 E1.64896 ; perimeter
G1 X67.517 Y47.158 E1.67800 ; perimeter
G1 X67.841 Y47.426 F7800.000 ; move to first perimeter point
G1 X67.583 Y47.852 F600.000 E1.71444 ; perimeter
G1 X67.421 Y48.226 E1.74431 ; perimeter
G1 X67.131 Y49.082 E1.81056 ; perimeter
G1 X67.063 Y49.189 E1.81982 ; perimeter
G1 X66.896 Y49.334 E1.83603 ; perimeter
G1 X66.861 Y49.130 E1.85112 ; perimeter
G1 X66.774 Y48.999 E1.86270 ; perimeter
G1 X66.700 Y48.838 E1.87567 ; perimeter
G1 X66.735 Y48.212 E1.92155 ; perimeter
G1 X66.699 Y48.039 E1.93451 ; perimeter
G1 X66.634 Y47.902 E1.94562 ; perimeter
G1 X66.251 Y47.285 E1.99884 ; perimeter
G1 X66.026 Y46.828 E2.03614 ; perimeter
G1 X65.992 Y46.709 E2.04526 ; perimeter
G1 X65.988 Y46.481 E2.06196 ; perimeter
G1 X66.080 Y46.099 E2.09075 ; perimeter
G1 X66.204 Y45.721 E2.11987 ; perimeter
G1 X66.310 Y45.563 E2.13384 ; perimeter
G1 X66.631 Y45.279 E2.16519 ; perimeter
G1 X66.772 Y45.194 E2.17724 ; perimeter
G1 X67.480 Y44.917 E2.23297 ; perimeter
G1 X67.678 Y44.873 E2.24784 ; perimeter
G1 X67.789 Y44.924 E2.25681 ; perimeter
G1 X67.907 Y45.022 E2.26804 ; perimeter
G1 X68.037 Y45.215 E2.28506 ; perimeter
G1 X68.176 Y45.620 E2.31644 ; perimeter
G1 X68.236 Y45.863 E2.33477 ; perimeter
G1 X68.249 Y46.024 E2.34657 ; perimeter
G1 X68.247 Y46.331 E2.36908 ; perimeter
G1 X68.229 Y46.454 E2.37819 ; perimeter
G1 X68.086 Y46.943 E2.41551 ; perimeter
G1 X67.873 Y47.373 E2.45068 ; perimeter
G1 X67.425 Y47.428 F7800.000 ; move inwards before travel
G1 F1800.000 E1.45068 ; retract
G92 E0 ; reset extrusion distance
G1 X67.740 Y56.062 F7800.000 ; move to first fill point
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G1 F1800.000 E1.00000 ; compensate retraction
G1 X71.844 Y60.166 F760.248 E1.42520 ; fill
G1 X71.683 Y60.598 F7800.000 ; move to first fill point
G1 X67.374 Y56.290 F760.248 E1.87159 ; fill
G1 X67.001 Y56.509 F7800.000 ; move to first fill point
G1 X71.459 Y60.967 F760.248 E2.33346 ; fill
G1 X71.234 Y61.335 F7800.000 ; move to first fill point
G1 X66.544 Y56.645 F760.248 E2.81939 ; fill
G1 X65.939 Y56.633 F7800.000 ; move to first fill point
G1 X70.985 Y61.679 F760.248 E3.34217 ; fill
G1 X70.694 Y61.980 F7800.000 ; move to first fill point
G1 X66.023 Y57.310 F760.248 E3.82607 ; fill
G1 X66.159 Y58.039 F7800.000 ; move to first fill point
G1 X70.394 Y62.274 F760.248 E4.26484 ; fill
G1 X70.042 Y62.515 F7800.000 ; move to first fill point
G1 X66.094 Y58.567 F760.248 E4.67385 ; fill
G1 X66.033 Y59.099 F7800.000 ; move to first fill point
G1 X69.627 Y62.692 F760.248 E5.04617 ; fill
G1 X69.238 Y62.896 F7800.000 ; move to first fill point
G1 X66.147 Y59.805 F760.248 E5.36640 ; fill
G1 X66.349 Y60.600 F7800.000 ; move to first fill point
G1 X68.896 Y63.147 F760.248 E5.63024 ; fill
G1 X68.654 Y63.498 F7800.000 ; move to first fill point
G1 X67.206 Y62.050 F760.248 E5.78022 ; fill
G1 X67.530 Y62.967 F7800.000 ; move to first fill point
G1 X68.468 Y63.905 F760.248 E5.87741 ; fill
G1 X68.407 Y64.437 F7800.000 ; move to first fill point
G1 X67.502 Y63.532 F760.248 E5.97116 ; fill
G1 X67.380 Y64.003 F7800.000 ; move to first fill point
G1 X68.610 Y65.233 F760.248 E6.09862 ; fill
G1 X68.386 Y65.601 F7800.000 ; move to first fill point
G1 X67.202 Y64.418 F760.248 E6.22124 ; fill
G1 X71.975 Y59.705 F7800.000 ; move to first fill point
G1 X68.297 Y56.027 F760.248 E6.60232 ; fill
G1 X68.877 Y56.014 F7800.000 ; move to first fill point
G1 X72.095 Y59.232 F760.248 E6.93571 ; fill
G1 X72.263 Y58.806 F7800.000 ; move to first fill point
G1 X69.626 Y56.169 F760.248 E7.20889 ; fill
G1 X70.473 Y56.424 F7800.000 ; move to first fill point
G1 X72.474 Y58.425 F760.248 E7.41627 ; fill
G1 X72.713 Y58.071 F7800.000 ; move to first fill point
G1 X71.907 Y57.265 F760.248 E7.49976 ; fill
G1 X72.705 Y57.470 F7800.000 ; move to first fill point
G1 X72.940 Y57.705 F760.248 E7.52401 ; fill
G1 F1800.000 E6.52401 ; retract
G92 E0 ; reset extrusion distance
G1 X70.142 Y66.061 F7800.000 ; move to first fill point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X69.926 Y65.845 F600.000 E1.01173 ; fill
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G1 F1800.000 E0.01173 ; retract
G92 E0 ; reset extrusion distance
G1 Z8.750 F7800.000 ; move to next layer (21)
G1 X69.585 Y65.776 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X68.937 Y65.800 F600.000 E1.04751 ; perimeter
G1 X68.678 Y65.854 E1.06689 ; perimeter
G1 X68.281 Y66.009 E1.09815 ; perimeter
G1 X68.040 Y66.145 E1.11843 ; perimeter
G1 X67.908 Y65.996 E1.13302 ; perimeter
G1 X67.588 Y65.519 E1.17508 ; perimeter
G1 X67.424 Y65.364 E1.19160 ; perimeter
G1 X67.257 Y65.243 E1.20674 ; perimeter
G1 X66.990 Y65.100 E1.22893 ; perimeter
G1 X66.880 Y65.062 E1.23744 ; perimeter
G1 X66.280 Y64.909 E1.28281 ; perimeter
G1 X66.833 Y64.209 E1.34820 ; perimeter
G1 X66.916 Y64.014 E1.36370 ; perimeter
G1 X67.027 Y63.704 E1.38784 ; perimeter
G1 X67.098 Y63.423 E1.40906 ; perimeter
G1 X67.148 Y63.112 E1.43210 ; perimeter
G1 X67.138 Y62.847 E1.45155 ; perimeter
G1 X67.129 Y62.712 E1.46146 ; perimeter
G1 X67.080 Y62.494 E1.47782 ; perimeter
G1 X67.012 Y62.300 E1.49293 ; perimeter
G1 X66.784 Y61.876 E1.52817 ; perimeter
G1 X66.449 Y61.396 E1.57105 ; perimeter
G1 X66.260 Y61.067 E1.59881 ; perimeter
G1 X66.001 Y60.500 E1.64452 ; perimeter
G1 X65.861 Y60.038 E1.67987 ; perimeter
G1 X65.704 Y59.181 E1.74374 ; perimeter
G1 X65.701 Y59.068 E1.75196 ; perimeter
G1 X65.740 Y58.666 E1.78159 ; perimeter
G1 X65.837 Y58.144 E1.82050 ; perimeter
G1 X65.884 Y57.750 E1.84956 ; perimeter
G1 X66.066 Y57.237 E1.88942 ; perimeter
G1 X66.100 Y56.550 E1.93982 ; perimeter
G1 X66.397 Y56.487 E1.96207 ; perimeter
G1 X66.544 Y56.361 E1.97630 ; perimeter
G1 X66.738 Y56.245 E1.99288 ; perimeter
G1 X66.922 Y56.081 E2.01093 ; perimeter
G1 X67.126 Y55.846 E2.03369 ; perimeter
G1 X67.278 Y55.728 E2.04778 ; perimeter
G1 X67.589 Y55.541 E2.07434 ; perimeter
G1 X67.823 Y55.450 E2.09281 ; perimeter
G1 X68.018 Y55.419 E2.10721 ; perimeter
G1 X68.231 Y55.413 E2.12281 ; perimeter
G1 X69.222 Y55.490 E2.19564 ; perimeter
G1 X69.617 Y55.622 E2.22618 ; perimeter
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G1 X70.009 Y55.693 E2.25533 ; perimeter
G1 X70.188 Y55.768 E2.26958 ; perimeter
G1 X70.753 Y55.936 E2.31277 ; perimeter
G1 X71.354 Y56.338 E2.36571 ; perimeter
G1 X71.850 Y56.737 E2.41236 ; perimeter
G1 X71.981 Y56.902 E2.42776 ; perimeter
G1 X72.202 Y57.096 E2.44932 ; perimeter
G1 X72.754 Y57.484 E2.49873 ; perimeter
G1 X72.588 Y57.723 E2.52005 ; perimeter
G1 X72.470 Y57.998 E2.54194 ; perimeter
G1 X72.407 Y58.246 E2.56070 ; perimeter
G1 X72.382 Y58.546 E2.58278 ; perimeter
G1 X72.323 Y58.881 E2.60768 ; perimeter
G1 X72.259 Y59.661 E2.66498 ; perimeter
G1 X72.059 Y60.428 E2.72311 ; perimeter
G1 X71.887 Y60.836 E2.75552 ; perimeter
G1 X71.608 Y61.325 E2.79677 ; perimeter
G1 X71.437 Y61.543 E2.81705 ; perimeter
G1 X71.077 Y61.933 E2.85592 ; perimeter
G1 X70.662 Y62.313 E2.89716 ; perimeter
G1 X70.396 Y62.514 E2.92159 ; perimeter
G1 X69.975 Y62.786 E2.95833 ; perimeter
G1 X69.285 Y63.028 E3.01186 ; perimeter
G1 X68.660 Y63.440 E3.06670 ; perimeter
G1 X68.464 Y64.284 E3.13014 ; perimeter
G1 X68.675 Y64.695 E3.16402 ; perimeter
G1 X69.012 Y65.221 E3.20975 ; perimeter
G1 X69.167 Y65.400 E3.22714 ; perimeter
G1 X69.539 Y65.734 E3.26373 ; perimeter
G1 X69.805 Y65.376 F7800.000 ; move to first perimeter point
G1 X70.525 Y65.830 F600.000 E3.32604 ; perimeter
G1 X70.545 Y66.004 E3.33886 ; perimeter
G1 X70.528 Y66.060 E3.34314 ; perimeter
G1 X70.440 Y66.248 E3.35829 ; perimeter
G1 X70.335 Y66.405 E3.37219 ; perimeter
G1 X69.737 Y66.285 E3.41686 ; perimeter
G1 X69.220 Y66.212 E3.45512 ; perimeter
G1 X68.987 Y66.214 E3.47215 ; perimeter
G1 X68.706 Y66.280 E3.49333 ; perimeter
G1 X68.458 Y66.386 E3.51304 ; perimeter
G1 X68.081 Y66.595 E3.54466 ; perimeter
G1 X67.932 Y66.617 E3.55570 ; perimeter
G1 X67.740 Y66.438 E3.57492 ; perimeter
G1 X67.580 Y66.253 E3.59286 ; perimeter
G1 X67.272 Y65.793 E3.63340 ; perimeter
G1 X67.158 Y65.685 E3.64487 ; perimeter
G1 X66.960 Y65.549 E3.66248 ; perimeter
G1 X66.829 Y65.485 E3.67316 ; perimeter
G1 X66.045 Y65.269 E3.73275 ; perimeter
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G1 X65.938 Y65.185 E3.74270 ; perimeter
G1 X65.881 Y65.015 E3.75587 ; perimeter
G1 X65.888 Y64.798 E3.77178 ; perimeter
G1 X65.941 Y64.576 E3.78848 ; perimeter
G1 X66.173 Y64.371 E3.81118 ; perimeter
G1 X66.478 Y63.983 E3.84729 ; perimeter
G1 X66.657 Y63.482 E3.88624 ; perimeter
G1 X66.731 Y63.087 E3.91569 ; perimeter
G1 X66.717 Y62.782 E3.93805 ; perimeter
G1 X66.623 Y62.452 E3.96320 ; perimeter
G1 X66.432 Y62.099 E3.99264 ; perimeter
G1 X66.003 Y61.465 E4.04872 ; perimeter
G1 X65.828 Y61.134 E4.07613 ; perimeter
G1 X65.616 Y60.659 E4.11422 ; perimeter
G1 X65.458 Y60.140 E4.15397 ; perimeter
G1 X65.295 Y59.258 E4.21973 ; perimeter
G1 X65.285 Y59.053 E4.23474 ; perimeter
G1 X65.327 Y58.615 E4.26695 ; perimeter
G1 X65.428 Y58.073 E4.30735 ; perimeter
G1 X65.473 Y57.681 E4.33626 ; perimeter
G1 X65.645 Y57.185 E4.37472 ; perimeter
G1 X65.668 Y56.940 E4.39273 ; perimeter
G1 X65.667 Y56.439 E4.42940 ; perimeter
G1 X65.721 Y56.245 E4.44418 ; perimeter
G1 X66.031 Y56.140 E4.46816 ; perimeter
G1 X66.207 Y56.102 E4.48136 ; perimeter
G1 X66.300 Y56.022 E4.49038 ; perimeter
G1 X66.476 Y55.917 E4.50539 ; perimeter
G1 X66.639 Y55.774 E4.52123 ; perimeter
G1 X66.822 Y55.558 E4.54199 ; perimeter
G1 X67.048 Y55.380 E4.56310 ; perimeter
G1 X67.409 Y55.165 E4.59381 ; perimeter
G1 X67.618 Y55.072 E4.61062 ; perimeter
G1 X67.743 Y55.041 E4.62001 ; perimeter
G1 X67.971 Y55.006 E4.63691 ; perimeter
G1 X68.245 Y54.997 E4.65703 ; perimeter
G1 X69.308 Y55.081 E4.73514 ; perimeter
G1 X69.713 Y55.216 E4.76643 ; perimeter
G1 X70.132 Y55.295 E4.79768 ; perimeter
G1 X70.326 Y55.374 E4.81301 ; perimeter
G1 X70.909 Y55.550 E4.85760 ; perimeter
G1 X71.041 Y55.614 E4.86833 ; perimeter
G1 X71.595 Y55.999 E4.91779 ; perimeter
G1 X71.952 Y56.301 E4.95203 ; perimeter
G1 X72.129 Y56.425 E4.96790 ; perimeter
G1 X72.280 Y56.609 E4.98533 ; perimeter
G1 X72.666 Y56.923 E5.02177 ; perimeter
G1 X72.808 Y57.011 E5.03400 ; perimeter
G1 X73.346 Y57.152 E5.07477 ; perimeter
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G1 X73.216 Y57.531 E5.10418 ; perimeter
G1 X73.166 Y57.629 E5.11217 ; perimeter
G1 X72.953 Y57.925 E5.13893 ; perimeter
G1 X72.865 Y58.131 E5.15534 ; perimeter
G1 X72.821 Y58.304 E5.16838 ; perimeter
G1 X72.796 Y58.607 E5.19064 ; perimeter
G1 X72.736 Y58.923 E5.21421 ; perimeter
G1 X72.696 Y59.491 E5.25595 ; perimeter
G1 X72.652 Y59.832 E5.28109 ; perimeter
G1 X72.452 Y60.567 E5.33689 ; perimeter
G1 X72.257 Y61.025 E5.37337 ; perimeter
G1 X71.954 Y61.556 E5.41817 ; perimeter
G1 X71.756 Y61.810 E5.44180 ; perimeter
G1 X71.374 Y62.224 E5.48308 ; perimeter
G1 X70.923 Y62.637 E5.52785 ; perimeter
G1 X70.637 Y62.852 E5.55406 ; perimeter
G1 X70.168 Y63.155 E5.59498 ; perimeter
G1 X69.454 Y63.411 E5.65056 ; perimeter
G1 X69.033 Y63.688 E5.68748 ; perimeter
G1 X68.906 Y64.234 E5.72853 ; perimeter
G1 X69.038 Y64.492 E5.74974 ; perimeter
G1 X69.337 Y64.961 E5.79051 ; perimeter
G1 X69.464 Y65.108 E5.80472 ; perimeter
G1 X69.753 Y65.342 E5.83199 ; perimeter
G1 X69.974 Y64.989 F7800.000 ; move to first perimeter point
G1 X70.640 Y65.397 F600.000 E5.88922 ; perimeter
G1 X70.777 Y65.500 E5.90176 ; perimeter
G1 X70.904 Y65.654 E5.91641 ; perimeter
G1 X70.953 Y65.889 E5.93404 ; perimeter
G1 X70.953 Y66.090 E5.94874 ; perimeter
G1 X70.874 Y66.322 E5.96672 ; perimeter
G1 X70.779 Y66.490 E5.98083 ; perimeter
G1 X70.646 Y66.665 E5.99694 ; perimeter
G1 X70.469 Y66.800 E6.01328 ; perimeter
G1 X70.357 Y66.832 E6.02179 ; perimeter
G1 X69.688 Y66.700 E6.07169 ; perimeter
G1 X69.177 Y66.627 E6.10952 ; perimeter
G1 X69.037 Y66.628 E6.11979 ; perimeter
G1 X68.851 Y66.671 E6.13378 ; perimeter
G1 X68.636 Y66.764 E6.15093 ; perimeter
G1 X68.210 Y66.993 E6.18635 ; perimeter
G1 X67.980 Y67.030 E6.20342 ; perimeter
G1 X67.743 Y66.980 E6.22115 ; perimeter
G1 X67.558 Y66.848 E6.23781 ; perimeter
G1 X67.250 Y66.507 E6.27149 ; perimeter
G1 X66.956 Y66.066 E6.31027 ; perimeter
G1 X66.796 Y65.936 E6.32540 ; perimeter
G1 X66.630 Y65.856 E6.33891 ; perimeter
G1 X65.913 Y65.663 E6.39332 ; perimeter
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G1 X65.717 Y65.548 E6.40995 ; perimeter
G1 X65.578 Y65.393 E6.42519 ; perimeter
G1 X65.513 Y65.249 E6.43677 ; perimeter
G1 X65.474 Y65.103 E6.44787 ; perimeter
G1 X65.459 Y64.941 E6.45976 ; perimeter
G1 X65.476 Y64.737 E6.47476 ; perimeter
G1 X65.564 Y64.398 E6.50041 ; perimeter
G1 X65.677 Y64.255 E6.51384 ; perimeter
G1 X65.862 Y64.094 E6.53179 ; perimeter
G1 X66.122 Y63.757 E6.56295 ; perimeter
G1 X66.256 Y63.373 E6.59275 ; perimeter
G1 X66.314 Y63.062 E6.61592 ; perimeter
G1 X66.305 Y62.853 E6.63127 ; perimeter
G1 X66.235 Y62.604 E6.65016 ; perimeter
G1 X66.081 Y62.321 E6.67380 ; perimeter
G1 X65.642 Y61.671 E6.73128 ; perimeter
G1 X65.449 Y61.305 E6.76157 ; perimeter
G1 X65.232 Y60.818 E6.80061 ; perimeter
G1 X65.155 Y60.613 E6.81670 ; perimeter
G1 X65.055 Y60.242 E6.84480 ; perimeter
G1 X64.873 Y59.248 E6.91882 ; perimeter
G1 X64.869 Y59.037 E6.93430 ; perimeter
G1 X64.914 Y58.564 E6.96914 ; perimeter
G1 X65.029 Y57.931 E7.01625 ; perimeter
G1 X65.064 Y57.603 E7.04038 ; perimeter
G1 X65.225 Y57.133 E7.07681 ; perimeter
G1 X65.242 Y57.006 E7.08619 ; perimeter
G1 X65.258 Y56.707 E7.10809 ; perimeter
G1 X65.246 Y56.510 E7.12259 ; perimeter
G1 X65.275 Y56.297 E7.13834 ; perimeter
G1 X65.286 Y55.910 E7.16670 ; perimeter
G1 X65.371 Y55.672 E7.18519 ; perimeter
G1 X65.647 Y55.755 E7.20628 ; perimeter
G1 X65.807 Y55.776 E7.21815 ; perimeter
G1 X66.017 Y55.718 E7.23412 ; perimeter
G1 X66.214 Y55.589 E7.25134 ; perimeter
G1 X66.355 Y55.468 E7.26498 ; perimeter
G1 X66.519 Y55.270 E7.28379 ; perimeter
G1 X66.819 Y55.032 E7.31187 ; perimeter
G1 X67.224 Y54.791 E7.34638 ; perimeter
G1 X67.466 Y54.682 E7.36579 ; perimeter
G1 X67.662 Y54.633 E7.38062 ; perimeter
G1 X67.923 Y54.592 E7.40000 ; perimeter
G1 X68.260 Y54.581 E7.42464 ; perimeter
G1 X69.382 Y54.670 E7.50714 ; perimeter
G1 X69.809 Y54.811 E7.54006 ; perimeter
G1 X70.267 Y54.900 E7.57423 ; perimeter
G1 X70.463 Y54.981 E7.58979 ; perimeter
G1 X71.064 Y55.163 E7.63580 ; perimeter
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G1 X71.247 Y55.252 E7.65069 ; perimeter
G1 X71.836 Y55.659 E7.70315 ; perimeter
G1 X72.207 Y55.973 E7.73873 ; perimeter
G1 X72.392 Y56.100 E7.75516 ; perimeter
G1 X72.578 Y56.316 E7.77609 ; perimeter
G1 X72.874 Y56.559 E7.80411 ; perimeter
G1 X72.997 Y56.635 E7.81472 ; perimeter
G1 X73.552 Y56.790 E7.85695 ; perimeter
G1 X73.688 Y56.884 E7.86906 ; perimeter
G1 X73.718 Y57.103 E7.88522 ; perimeter
G1 X73.687 Y57.436 E7.90970 ; perimeter
G1 X73.603 Y57.688 E7.92916 ; perimeter
G1 X73.525 Y57.840 E7.94171 ; perimeter
G1 X73.319 Y58.128 E7.96765 ; perimeter
G1 X73.236 Y58.362 E7.98584 ; perimeter
G1 X73.207 Y58.676 E8.00895 ; perimeter
G1 X73.150 Y58.965 E8.03051 ; perimeter
G1 X73.110 Y59.529 E8.07196 ; perimeter
G1 X73.059 Y59.920 E8.10087 ; perimeter
G1 X72.849 Y60.694 E8.15960 ; perimeter
G1 X72.651 Y61.166 E8.19709 ; perimeter
G1 X72.430 Y61.574 E8.23104 ; perimeter
G1 X72.252 Y61.854 E8.25538 ; perimeter
G1 X72.020 Y62.138 E8.28220 ; perimeter
G1 X71.671 Y62.516 E8.31997 ; perimeter
G1 X71.184 Y62.962 E8.36828 ; perimeter
G1 X70.879 Y63.191 E8.39626 ; perimeter
G1 X70.368 Y63.521 E8.44083 ; perimeter
G1 X70.157 Y63.614 E8.45770 ; perimeter
G1 X69.622 Y63.793 E8.49904 ; perimeter
G1 X69.406 Y63.937 E8.51805 ; perimeter
G1 X69.348 Y64.185 E8.53669 ; perimeter
G1 X69.662 Y64.702 E8.58103 ; perimeter
G1 X69.761 Y64.815 E8.59204 ; perimeter
G1 X69.922 Y64.954 E8.60763 ; perimeter
G1 X69.944 Y65.404 F7800.000 ; move inwards before travel
G1 F1800.000 E7.60763 ; retract
G92 E0 ; reset extrusion distance
G1 X73.144 Y49.872 F7800.000 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X73.278 Y49.217 F600.000 E1.04894 ; perimeter
G1 X73.695 Y48.900 E1.08735 ; perimeter
G1 X73.828 Y49.471 E1.13027 ; perimeter
G1 X73.199 Y49.841 E1.18375 ; perimeter
G1 X73.447 Y50.178 F7800.000 ; move to first perimeter point
G1 X72.898 Y50.495 F600.000 E1.23023 ; perimeter
G1 X72.783 Y49.975 E1.26921 ; perimeter
G1 X72.755 Y49.758 E1.28525 ; perimeter
G1 X72.891 Y49.060 E1.33732 ; perimeter
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G1 X72.932 Y48.948 E1.34606 ; perimeter
G1 X73.216 Y48.741 E1.37178 ; perimeter
G1 X73.626 Y48.464 E1.40804 ; perimeter
G1 X73.952 Y48.294 E1.43500 ; perimeter
G1 X74.180 Y49.122 E1.49791 ; perimeter
G1 X74.249 Y49.485 E1.52498 ; perimeter
G1 X74.242 Y49.586 E1.53240 ; perimeter
G1 X74.188 Y49.693 E1.54118 ; perimeter
G1 X73.961 Y49.880 E1.56269 ; perimeter
G1 X73.502 Y50.148 E1.60167 ; perimeter
G1 X73.666 Y50.532 F7800.000 ; move to first perimeter point
G1 X73.253 Y50.771 F600.000 E1.63666 ; perimeter
G1 X73.141 Y50.856 E1.64691 ; perimeter
G1 X73.045 Y50.969 E1.65777 ; perimeter
G1 X72.868 Y51.250 E1.68214 ; perimeter
G1 X72.730 Y51.387 E1.69636 ; perimeter
G1 X72.623 Y51.083 E1.71998 ; perimeter
G1 X72.498 Y50.595 E1.75682 ; perimeter
G1 X72.340 Y49.864 E1.81162 ; perimeter
G1 X72.341 Y49.713 E1.82270 ; perimeter
G1 X72.457 Y49.081 E1.86980 ; perimeter
G1 X72.495 Y48.935 E1.88082 ; perimeter
G1 X72.604 Y48.672 E1.90170 ; perimeter
G1 X73.410 Y48.108 E1.97375 ; perimeter
G1 X73.738 Y47.943 E2.00063 ; perimeter
G1 X73.876 Y47.916 E2.01096 ; perimeter
G1 X74.044 Y47.951 E2.02356 ; perimeter
G1 X74.173 Y48.016 E2.03412 ; perimeter
G1 X74.282 Y48.123 E2.04530 ; perimeter
G1 X74.380 Y48.288 E2.05939 ; perimeter
G1 X74.585 Y49.029 E2.11569 ; perimeter
G1 X74.660 Y49.419 E2.14480 ; perimeter
G1 X74.667 Y49.590 E2.15734 ; perimeter
G1 X74.604 Y49.809 E2.17397 ; perimeter
G1 X74.492 Y49.979 E2.18894 ; perimeter
G1 X74.205 Y50.217 E2.21627 ; perimeter
G1 X73.720 Y50.502 E2.25742 ; perimeter
G1 X73.306 Y50.325 F7800.000 ; move inwards before travel
G1 F1800.000 E1.25742 ; retract
G92 E0 ; reset extrusion distance
G1 X67.109 Y47.362 F7800.000 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X66.881 Y46.903 F600.000 E1.03753 ; perimeter
G1 X66.741 Y46.559 E1.06477 ; perimeter
G1 X66.863 Y46.206 E1.09211 ; perimeter
G1 X67.056 Y46.031 E1.11117 ; perimeter
G1 X67.412 Y45.796 E1.14239 ; perimeter
G1 X67.436 Y46.405 E1.18702 ; perimeter
G1 X67.334 Y46.824 E1.21866 ; perimeter
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G1 X67.133 Y47.304 E1.25674 ; perimeter
G1 X67.524 Y47.365 F7800.000 ; move to first perimeter point
G1 X67.383 Y47.621 F600.000 E1.27817 ; perimeter
G1 X67.121 Y48.230 E1.32677 ; perimeter
G1 X66.816 Y47.616 E1.37703 ; perimeter
G1 X66.504 Y47.079 E1.42249 ; perimeter
G1 X66.342 Y46.678 E1.45416 ; perimeter
G1 X66.330 Y46.490 E1.46797 ; perimeter
G1 X66.399 Y46.248 E1.48644 ; perimeter
G1 X66.523 Y45.951 E1.50997 ; perimeter
G1 X66.691 Y45.797 E1.52666 ; perimeter
G1 X66.809 Y45.695 E1.53814 ; perimeter
G1 X67.006 Y45.568 E1.55526 ; perimeter
G1 X67.184 Y45.514 E1.56893 ; perimeter
G1 X67.417 Y45.395 E1.58809 ; perimeter
G1 X67.602 Y45.327 E1.60248 ; perimeter
G1 X67.709 Y45.528 E1.61914 ; perimeter
G1 X67.814 Y45.875 E1.64570 ; perimeter
G1 X67.858 Y46.331 E1.67926 ; perimeter
G1 X67.796 Y46.730 E1.70890 ; perimeter
G1 X67.725 Y46.968 E1.72704 ; perimeter
G1 X67.637 Y47.174 E1.74348 ; perimeter
G1 X67.556 Y47.311 E1.75515 ; perimeter
G1 X67.885 Y47.571 F7800.000 ; move to first perimeter point
G1 X67.754 Y47.809 F600.000 E1.77501 ; perimeter
G1 X67.546 Y48.291 E1.81354 ; perimeter
G1 X67.323 Y48.919 E1.86234 ; perimeter
G1 X67.221 Y49.143 E1.88037 ; perimeter
G1 X67.149 Y49.263 E1.89063 ; perimeter
G1 X67.054 Y49.362 E1.90070 ; perimeter
G1 X66.961 Y49.415 E1.90853 ; perimeter
G1 X66.783 Y49.468 E1.92212 ; perimeter
G1 X66.799 Y49.163 E1.94447 ; perimeter
G1 X66.755 Y49.012 E1.95601 ; perimeter
G1 X66.617 Y48.805 E1.97426 ; perimeter
G1 X66.597 Y48.726 E1.98024 ; perimeter
G1 X66.581 Y48.226 E2.01689 ; perimeter
G1 X66.549 Y48.013 E2.03268 ; perimeter
G1 X66.450 Y47.814 E2.04891 ; perimeter
G1 X66.203 Y47.406 E2.08387 ; perimeter
G1 X65.996 Y46.955 E2.12023 ; perimeter
G1 X65.920 Y46.671 E2.14174 ; perimeter
G1 X65.915 Y46.438 E2.15883 ; perimeter
G1 X66.003 Y46.117 E2.18320 ; perimeter
G1 X66.158 Y45.749 E2.21250 ; perimeter
G1 X66.417 Y45.480 E2.23982 ; perimeter
G1 X66.563 Y45.359 E2.25375 ; perimeter
G1 X66.801 Y45.204 E2.27448 ; perimeter
G1 X67.025 Y45.128 E2.29185 ; perimeter

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G1 X67.270 Y45.003 E2.31200 ; perimeter
G1 X67.614 Y44.888 E2.33855 ; perimeter
G1 X67.682 Y44.899 E2.34365 ; perimeter
G1 X67.796 Y44.974 E2.35357 ; perimeter
G1 X68.002 Y45.193 E2.37564 ; perimeter
G1 X68.112 Y45.419 E2.39406 ; perimeter
G1 X68.252 Y45.948 E2.43415 ; perimeter
G1 X68.273 Y46.356 E2.46403 ; perimeter
G1 X68.206 Y46.813 E2.49786 ; perimeter
G1 X68.116 Y47.111 E2.52070 ; perimeter
G1 X68.004 Y47.370 E2.54138 ; perimeter
G1 X67.917 Y47.517 E2.55392 ; perimeter
G1 X67.613 Y47.574 F7800.000 ; move inwards before travel
G1 F1800.000 E1.55392 ; retract
G92 E0 ; reset extrusion distance
G1 X68.402 Y55.728 F7800.000 ; move to first fill point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X66.161 Y57.970 F748.138 E1.23220 ; fill
G1 X66.044 Y58.680 F7800.000 ; move to first fill point
G1 X68.953 Y55.771 F748.138 E1.53359 ; fill
G1 X69.437 Y55.879 F7800.000 ; move to first fill point
G1 X66.036 Y59.280 F748.138 E1.88598 ; fill
G1 X66.117 Y59.793 F7800.000 ; move to first fill point
G1 X69.925 Y55.984 F748.138 E2.28052 ; fill
G1 X70.367 Y56.135 F7800.000 ; move to first fill point
G1 X66.235 Y60.267 F748.138 E2.70858 ; fill
G1 X66.412 Y60.683 F7800.000 ; move to first fill point
G1 X70.781 Y56.314 F748.138 E3.16119 ; fill
G1 X71.134 Y56.554 F7800.000 ; move to first fill point
G1 X66.610 Y61.078 F748.138 E3.62994 ; fill
G1 X66.847 Y61.434 F7800.000 ; move to first fill point
G1 X71.465 Y56.816 F748.138 E4.10836 ; fill
G1 X71.763 Y57.111 F7800.000 ; move to first fill point
G1 X67.083 Y61.791 F748.138 E4.59321 ; fill
G1 X67.288 Y62.179 F7800.000 ; move to first fill point
G1 X72.084 Y57.383 F748.138 E5.09007 ; fill
G1 X72.203 Y57.856 F7800.000 ; move to first fill point
G1 X67.422 Y62.638 F748.138 E5.58546 ; fill
G1 X67.436 Y63.217 F7800.000 ; move to first fill point
G1 X72.065 Y58.587 F748.138 E6.06507 ; fill
G1 X71.990 Y59.256 F7800.000 ; move to first fill point
G1 X67.242 Y64.003 F748.138 E6.55692 ; fill
G1 X67.046 Y64.792 F7800.000 ; move to first fill point
G1 X68.334 Y63.504 F748.138 E6.69041 ; fill
G1 X68.155 Y64.276 F7800.000 ; move to first fill point
G1 X67.428 Y65.003 F748.138 E6.76572 ; fill
G1 X67.758 Y65.266 F7800.000 ; move to first fill point
G1 X68.334 Y64.690 F748.138 E6.82537 ; fill
G1 X68.551 Y65.066 F7800.000 ; move to first fill point
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G1 X68.015 Y65.602 F748.138 E6.88090 ; fill
G1 X68.717 Y65.493 F7800.000 ; move to first fill point
G1 X68.778 Y65.432 F748.138 E6.88720 ; fill
G1 X68.987 Y62.851 F7800.000 ; move to first fill point
G1 X71.871 Y59.967 F748.138 E7.18606 ; fill
G1 X71.465 Y60.966 F7800.000 ; move to first fill point
G1 X70.066 Y62.365 F748.138 E7.33101 ; fill
G1 X66.373 Y57.164 F7800.000 ; move to first fill point
G1 X67.720 Y55.818 F748.138 E7.47051 ; fill
G1 X70.204 Y66.072 F7800.000 ; move to first fill point
G1 X70.193 Y66.083 F600.000 E7.47108 ; fill
G1 F1800.000 E6.47108 ; retract
G92 E0 ; reset extrusion distance
G1 X66.986 Y48.616 F7800.000 ; move to first fill point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X66.898 Y48.704 F600.000 E1.00479 ; fill
G1 X66.884 Y48.409 E1.01610 ; fill
G1 F1800.000 E0.01610 ; retract
G92 E0 ; reset extrusion distance
G1 Z9.150 F7800.000 ; move to next layer (22)
G1 X68.072 Y55.090 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X68.256 Y55.068 F600.000 E1.01359 ; perimeter
G1 X69.031 Y55.133 E1.07054 ; perimeter
G1 X69.445 Y55.213 E1.10146 ; perimeter
G1 X70.463 Y55.509 E1.17913 ; perimeter
G1 X70.698 Y55.595 E1.19747 ; perimeter
G1 X70.971 Y55.741 E1.22009 ; perimeter
G1 X71.303 Y56.004 E1.25114 ; perimeter
G1 X71.956 Y56.549 E1.31342 ; perimeter
G1 X72.091 Y56.746 E1.33091 ; perimeter
G1 X72.255 Y57.227 E1.36817 ; perimeter
G1 X72.346 Y57.668 E1.40113 ; perimeter
G1 X72.388 Y58.509 E1.46283 ; perimeter
G1 X72.371 Y59.157 E1.51034 ; perimeter
G1 X72.347 Y59.343 E1.52406 ; perimeter
G1 X72.263 Y59.824 E1.55986 ; perimeter
G1 X72.178 Y60.113 E1.58192 ; perimeter
G1 X72.014 Y60.530 E1.61472 ; perimeter
G1 X71.800 Y60.980 E1.65121 ; perimeter
G1 X71.609 Y61.312 E1.67932 ; perimeter
G1 X71.380 Y61.649 E1.70914 ; perimeter
G1 X71.153 Y61.814 E1.72974 ; perimeter
G1 X70.767 Y62.147 E1.76705 ; perimeter
G1 X70.420 Y62.395 E1.79830 ; perimeter
G1 X69.879 Y62.728 E1.84481 ; perimeter
G1 X69.286 Y62.956 E1.89140 ; perimeter
G1 X68.883 Y63.262 E1.92842 ; perimeter
G1 X68.694 Y63.759 E1.96737 ; perimeter
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G1 X68.691 Y63.846 E1.97374 ; perimeter
G1 X68.644 Y63.996 E1.98526 ; perimeter
G1 X68.743 Y64.442 E2.01880 ; perimeter
G1 X68.917 Y64.825 E2.04959 ; perimeter
G1 X69.130 Y65.122 E2.07637 ; perimeter
G1 X69.278 Y65.285 E2.09251 ; perimeter
G1 X69.862 Y65.801 E2.14957 ; perimeter
G1 X69.064 Y65.782 E2.20801 ; perimeter
G1 X68.721 Y65.828 E2.23341 ; perimeter
G1 X68.550 Y65.874 E2.24636 ; perimeter
G1 X68.374 Y65.954 E2.26051 ; perimeter
G1 X68.082 Y66.125 E2.28530 ; perimeter
G1 X67.893 Y65.911 E2.30622 ; perimeter
G1 X67.798 Y65.537 E2.33444 ; perimeter
G1 X67.312 Y65.116 E2.38161 ; perimeter
G1 X66.947 Y65.011 E2.40940 ; perimeter
G1 X66.552 Y64.928 E2.43895 ; perimeter
G1 X65.996 Y64.848 E2.48017 ; perimeter
G1 X66.382 Y64.484 E2.51902 ; perimeter
G1 X66.620 Y64.156 E2.54871 ; perimeter
G1 X66.756 Y63.922 E2.56857 ; perimeter
G1 X66.954 Y63.468 E2.60484 ; perimeter
G1 X67.025 Y63.221 E2.62369 ; perimeter
G1 X67.059 Y62.973 E2.64204 ; perimeter
G1 X67.059 Y62.628 E2.66732 ; perimeter
G1 X67.004 Y62.325 E2.68987 ; perimeter
G1 X66.867 Y61.969 E2.71777 ; perimeter
G1 X66.674 Y61.634 E2.74607 ; perimeter
G1 X66.432 Y61.311 E2.77568 ; perimeter
G1 X66.156 Y60.848 E2.81517 ; perimeter
G1 X65.932 Y60.292 E2.85909 ; perimeter
G1 X65.783 Y59.827 E2.89486 ; perimeter
G1 X65.726 Y59.578 E2.91360 ; perimeter
G1 X65.673 Y59.142 E2.94576 ; perimeter
G1 X65.722 Y58.402 E3.00009 ; perimeter
G1 X65.771 Y58.029 E3.02760 ; perimeter
G1 X65.856 Y57.617 E3.05847 ; perimeter
G1 X66.098 Y56.991 E3.10761 ; perimeter
G1 X66.237 Y56.723 E3.12973 ; perimeter
G1 X66.648 Y56.091 E3.18495 ; perimeter
G1 X67.113 Y55.487 E3.24079 ; perimeter
G1 X67.656 Y55.215 E3.28526 ; perimeter
G1 X68.011 Y55.104 E3.31256 ; perimeter
G1 X67.952 Y54.691 F7800.000 ; move to first perimeter point
G1 X68.245 Y54.650 F600.000 E3.33423 ; perimeter
G1 X69.098 Y54.720 E3.39694 ; perimeter
G1 X69.217 Y54.754 E3.40598 ; perimeter
G1 X69.356 Y54.767 E3.41624 ; perimeter
G1 X70.593 Y55.114 E3.51036 ; perimeter
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G1 X70.883 Y55.223 E3.53301 ; perimeter
G1 X71.220 Y55.408 E3.56119 ; perimeter
G1 X72.253 Y56.255 E3.65908 ; perimeter
G1 X72.424 Y56.480 E3.67975 ; perimeter
G1 X72.549 Y56.767 E3.70271 ; perimeter
G1 X72.712 Y57.342 E3.74652 ; perimeter
G1 X72.779 Y57.832 E3.78270 ; perimeter
G1 X72.804 Y58.508 E3.83226 ; perimeter
G1 X72.785 Y59.191 E3.88236 ; perimeter
G1 X72.722 Y59.661 E3.91711 ; perimeter
G1 X72.664 Y59.937 E3.93775 ; perimeter
G1 X72.519 Y60.417 E3.97450 ; perimeter
G1 X72.169 Y61.172 E4.03543 ; perimeter
G1 X71.956 Y61.542 E4.06675 ; perimeter
G1 X71.699 Y61.920 E4.10021 ; perimeter
G1 X71.018 Y62.479 E4.16474 ; perimeter
G1 X70.648 Y62.742 E4.19800 ; perimeter
G1 X70.075 Y63.098 E4.24743 ; perimeter
G1 X69.491 Y63.322 E4.29325 ; perimeter
G1 X69.230 Y63.521 E4.31730 ; perimeter
G1 X69.107 Y63.842 E4.34253 ; perimeter
G1 X69.074 Y64.014 E4.35535 ; perimeter
G1 X69.142 Y64.319 E4.37825 ; perimeter
G1 X69.276 Y64.615 E4.40207 ; perimeter
G1 X69.455 Y64.864 E4.42450 ; perimeter
G1 X69.673 Y65.095 E4.44777 ; perimeter
G1 X69.850 Y65.245 E4.46481 ; perimeter
G1 X70.389 Y65.577 E4.51116 ; perimeter
G1 X70.579 Y65.771 E4.53099 ; perimeter
G1 X70.593 Y65.962 E4.54504 ; perimeter
G1 X70.503 Y66.179 E4.56224 ; perimeter
G1 X70.325 Y66.382 E4.58206 ; perimeter
G1 X69.902 Y66.252 E4.61443 ; perimeter
G1 X69.706 Y66.223 E4.62894 ; perimeter
G1 X69.073 Y66.199 E4.67537 ; perimeter
G1 X68.811 Y66.234 E4.69475 ; perimeter
G1 X68.565 Y66.324 E4.71390 ; perimeter
G1 X68.015 Y66.666 E4.76135 ; perimeter
G1 X67.851 Y66.532 E4.77692 ; perimeter
G1 X67.751 Y66.377 E4.79044 ; perimeter
G1 X67.531 Y66.123 E4.81506 ; perimeter
G1 X67.462 Y65.953 E4.82845 ; perimeter
G1 X67.421 Y65.760 E4.84292 ; perimeter
G1 X67.109 Y65.490 E4.87315 ; perimeter
G1 X66.861 Y65.419 E4.89202 ; perimeter
G1 X66.107 Y65.262 E4.94844 ; perimeter
G1 X65.984 Y65.207 E4.95831 ; perimeter
G1 X65.917 Y65.130 E4.96578 ; perimeter
G1 X65.844 Y64.958 E4.97948 ; perimeter
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G1 X65.800 Y64.716 E4.99753 ; perimeter
G1 X65.806 Y64.586 E5.00705 ; perimeter
G1 X65.848 Y64.396 E5.02128 ; perimeter
G1 X66.075 Y64.203 E5.04311 ; perimeter
G1 X66.270 Y63.932 E5.06755 ; perimeter
G1 X66.384 Y63.735 E5.08424 ; perimeter
G1 X66.588 Y63.261 E5.12203 ; perimeter
G1 X66.637 Y63.041 E5.13858 ; perimeter
G1 X66.644 Y62.662 E5.16634 ; perimeter
G1 X66.601 Y62.432 E5.18349 ; perimeter
G1 X66.490 Y62.147 E5.20588 ; perimeter
G1 X66.326 Y61.862 E5.23000 ; perimeter
G1 X66.088 Y61.548 E5.25880 ; perimeter
G1 X65.790 Y61.046 E5.30157 ; perimeter
G1 X65.541 Y60.436 E5.34989 ; perimeter
G1 X65.381 Y59.934 E5.38851 ; perimeter
G1 X65.317 Y59.655 E5.40943 ; perimeter
G1 X65.268 Y59.299 E5.43577 ; perimeter
G1 X65.254 Y58.968 E5.46003 ; perimeter
G1 X65.359 Y57.971 E5.53351 ; perimeter
G1 X65.453 Y57.512 E5.56779 ; perimeter
G1 X65.713 Y56.832 E5.62115 ; perimeter
G1 X65.989 Y56.327 E5.66329 ; perimeter
G1 X66.297 Y55.867 E5.70385 ; perimeter
G1 X66.823 Y55.178 E5.76738 ; perimeter
G1 X66.993 Y55.070 E5.78214 ; perimeter
G1 X67.354 Y54.893 E5.81161 ; perimeter
G1 X67.523 Y54.820 E5.82508 ; perimeter
G1 X67.892 Y54.705 E5.85334 ; perimeter
G1 X67.852 Y54.287 F7800.000 ; move to first perimeter point
G1 X68.273 Y54.235 F600.000 E5.88443 ; perimeter
G1 X69.154 Y54.306 E5.94915 ; perimeter
G1 X69.421 Y54.356 E5.96908 ; perimeter
G1 X70.721 Y54.718 E6.06798 ; perimeter
G1 X71.059 Y54.846 E6.09440 ; perimeter
G1 X71.410 Y55.034 E6.12360 ; perimeter
G1 X72.035 Y55.524 E6.18178 ; perimeter
G1 X72.543 Y55.956 E6.23064 ; perimeter
G1 X72.671 Y56.111 E6.24531 ; perimeter
G1 X72.784 Y56.269 E6.25955 ; perimeter
G1 X72.937 Y56.614 E6.28721 ; perimeter
G1 X73.117 Y57.247 E6.33543 ; perimeter
G1 X73.194 Y57.798 E6.37624 ; perimeter
G1 X73.220 Y58.507 E6.42815 ; perimeter
G1 X73.200 Y59.226 E6.48085 ; perimeter
G1 X73.153 Y59.588 E6.50764 ; perimeter
G1 X73.066 Y60.048 E6.54193 ; perimeter
G1 X72.918 Y60.543 E6.57974 ; perimeter
G1 X72.538 Y61.365 E6.64610 ; perimeter
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G1 X72.302 Y61.772 E6.68057 ; perimeter
G1 X72.046 Y62.149 E6.71393 ; perimeter
G1 X71.887 Y62.312 E6.73062 ; perimeter
G1 X71.662 Y62.472 E6.75086 ; perimeter
G1 X71.269 Y62.810 E6.78886 ; perimeter
G1 X70.877 Y63.090 E6.82412 ; perimeter
G1 X70.253 Y63.475 E6.87787 ; perimeter
G1 X69.696 Y63.688 E6.92151 ; perimeter
G1 X69.576 Y63.780 E6.93259 ; perimeter
G1 X69.520 Y63.926 E6.94409 ; perimeter
G1 X69.504 Y64.033 E6.95200 ; perimeter
G1 X69.554 Y64.231 E6.96693 ; perimeter
G1 X69.635 Y64.406 E6.98109 ; perimeter
G1 X69.809 Y64.639 E7.00240 ; perimeter
G1 X70.101 Y64.913 E7.03175 ; perimeter
G1 X70.623 Y65.233 E7.07658 ; perimeter
G1 X70.742 Y65.330 E7.08782 ; perimeter
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G1 X70.981 Y65.648 E7.11716 ; perimeter
G1 X71.010 Y65.943 E7.13890 ; perimeter
G1 X70.998 Y66.064 E7.14776 ; perimeter
G1 X70.871 Y66.374 E7.17236 ; perimeter
G1 X70.801 Y66.480 E7.18165 ; perimeter
G1 X70.665 Y66.627 E7.19631 ; perimeter
G1 X70.526 Y66.753 E7.21001 ; perimeter
G1 X70.415 Y66.816 E7.21940 ; perimeter
G1 X70.204 Y66.780 E7.23511 ; perimeter
G1 X69.739 Y66.648 E7.27049 ; perimeter
G1 X69.082 Y66.616 E7.31871 ; perimeter
G1 X68.832 Y66.659 E7.33730 ; perimeter
G1 X68.635 Y66.760 E7.35349 ; perimeter
G1 X68.338 Y66.952 E7.37941 ; perimeter
G1 X68.146 Y67.036 E7.39475 ; perimeter
G1 X67.988 Y67.052 E7.40635 ; perimeter
G1 X67.830 Y67.021 E7.41815 ; perimeter
G1 X67.699 Y66.945 E7.42929 ; perimeter
G1 X67.533 Y66.806 E7.44516 ; perimeter
G1 X67.416 Y66.625 E7.46094 ; perimeter
G1 X67.194 Y66.369 E7.48578 ; perimeter
G1 X67.093 Y66.152 E7.50328 ; perimeter
G1 X67.043 Y65.983 E7.51619 ; perimeter
G1 X66.906 Y65.864 E7.52948 ; perimeter
G1 X66.070 Y65.689 E7.59204 ; perimeter
G1 X65.837 Y65.602 E7.61029 ; perimeter
G1 X65.674 Y65.484 E7.62501 ; perimeter
G1 X65.556 Y65.343 E7.63849 ; perimeter
G1 X65.516 Y65.256 E7.64547 ; perimeter
G1 X65.450 Y65.094 E7.65832 ; perimeter
G1 X65.397 Y64.883 E7.67424 ; perimeter

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G1 X65.392 Y64.536 E7.69968 ; perimeter
G1 X65.454 Y64.274 E7.71940 ; perimeter
G1 X65.558 Y64.098 E7.73436 ; perimeter
G1 X65.660 Y64.022 E7.74367 ; perimeter
G1 X65.805 Y63.873 E7.75890 ; perimeter
G1 X66.012 Y63.548 E7.78713 ; perimeter
G1 X66.189 Y63.140 E7.81973 ; perimeter
G1 X66.225 Y62.983 E7.83152 ; perimeter
G1 X66.229 Y62.696 E7.85254 ; perimeter
G1 X66.188 Y62.507 E7.86672 ; perimeter
G1 X66.095 Y62.290 E7.88403 ; perimeter
G1 X65.977 Y62.089 E7.90110 ; perimeter
G1 X65.746 Y61.787 E7.92900 ; perimeter
G1 X65.413 Y61.221 E7.97708 ; perimeter
G1 X65.150 Y60.580 E8.02784 ; perimeter
G1 X64.978 Y60.040 E8.06932 ; perimeter
G1 X64.907 Y59.733 E8.09243 ; perimeter
G1 X64.851 Y59.306 E8.12400 ; perimeter
G1 X64.839 Y58.933 E8.15130 ; perimeter
G1 X64.947 Y57.912 E8.22652 ; perimeter
G1 X65.048 Y57.417 E8.26354 ; perimeter
G1 X65.329 Y56.672 E8.32188 ; perimeter
G1 X65.511 Y56.318 E8.35101 ; perimeter
G1 X65.951 Y55.634 E8.41062 ; perimeter
G1 X66.482 Y54.934 E8.47497 ; perimeter
G1 X66.554 Y54.855 E8.48281 ; perimeter
G1 X66.792 Y54.706 E8.50342 ; perimeter
G1 X67.174 Y54.518 E8.53457 ; perimeter
G1 X67.386 Y54.426 E8.55151 ; perimeter
G1 X67.791 Y54.302 E8.58256 ; perimeter
G1 X68.121 Y54.604 F7800.000 ; move inwards before travel
G1 F1800.000 E7.58256 ; retract
G92 E0 ; reset extrusion distance
G1 X73.116 Y49.979 F7800.000 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X73.201 Y49.385 F600.000 E1.04402 ; perimeter
G1 X73.254 Y49.186 E1.05907 ; perimeter
G1 X73.399 Y49.091 E1.07177 ; perimeter
G1 X73.738 Y48.801 E1.10445 ; perimeter
G1 X73.913 Y49.479 E1.15572 ; perimeter
G1 X73.710 Y49.614 E1.17357 ; perimeter
G1 X73.512 Y49.712 E1.18971 ; perimeter
G1 X73.168 Y49.944 E1.22017 ; perimeter
G1 X72.774 Y49.828 F7800.000 ; move to first perimeter point
G1 X72.758 Y49.552 F600.000 E1.24042 ; perimeter
G1 X72.791 Y49.317 E1.25780 ; perimeter
G1 X72.905 Y48.934 E1.28709 ; perimeter
G1 X73.305 Y48.627 E1.32403 ; perimeter
G1 X73.961 Y48.265 E1.37896 ; perimeter
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G1 X74.098 Y48.452 E1.39598 ; perimeter
G1 X74.221 Y49.049 E1.44065 ; perimeter
G1 X74.333 Y49.436 E1.47013 ; perimeter
G1 X74.323 Y49.650 E1.48586 ; perimeter
G1 X74.046 Y49.890 E1.51269 ; perimeter
G1 X73.516 Y50.200 E1.55769 ; perimeter
G1 X72.910 Y50.618 E1.61164 ; perimeter
G1 X72.785 Y49.889 E1.66583 ; perimeter
G1 X72.361 Y49.886 F7800.000 ; move to first perimeter point
G1 X72.342 Y49.548 F600.000 E1.69062 ; perimeter
G1 X72.380 Y49.249 E1.71268 ; perimeter
G1 X72.487 Y48.844 E1.74336 ; perimeter
G1 X72.585 Y48.662 E1.75853 ; perimeter
G1 X73.075 Y48.279 E1.80412 ; perimeter
G1 X73.762 Y47.902 E1.86149 ; perimeter
G1 X73.884 Y47.860 E1.87096 ; perimeter
G1 X73.993 Y47.863 E1.87894 ; perimeter
G1 X74.216 Y47.962 E1.89679 ; perimeter
G1 X74.272 Y48.005 E1.90200 ; perimeter
G1 X74.480 Y48.289 E1.92777 ; perimeter
G1 X74.624 Y48.945 E1.97698 ; perimeter
G1 X74.726 Y49.291 E2.00340 ; perimeter
G1 X74.752 Y49.517 E2.02007 ; perimeter
G1 X74.740 Y49.649 E2.02978 ; perimeter
G1 X74.699 Y49.805 E2.04160 ; perimeter
G1 X74.629 Y49.932 E2.05222 ; perimeter
G1 X74.550 Y50.015 E2.06061 ; perimeter
G1 X74.287 Y50.228 E2.08541 ; perimeter
G1 X73.752 Y50.543 E2.13093 ; perimeter
G1 X73.337 Y50.836 E2.16808 ; perimeter
G1 X73.243 Y50.934 E2.17807 ; perimeter
G1 X73.050 Y51.227 E2.20381 ; perimeter
G1 X72.843 Y51.411 E2.22403 ; perimeter
G1 X72.674 Y51.526 E2.23902 ; perimeter
G1 X72.373 Y49.947 E2.35674 ; perimeter
G1 X72.636 Y49.688 F7800.000 ; move inwards before travel
G1 F1800.000 E1.35674 ; retract
G92 E0 ; reset extrusion distance
G1 X67.332 Y47.082 F7800.000 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X67.131 Y47.471 F600.000 E1.03204 ; perimeter
G1 X66.889 Y47.114 E1.06364 ; perimeter
G1 X66.740 Y46.800 E1.08906 ; perimeter
G1 X66.708 Y46.709 E1.09614 ; perimeter
G1 X66.700 Y46.508 E1.11087 ; perimeter
G1 X66.738 Y46.342 E1.12338 ; perimeter
G1 X66.816 Y46.200 E1.13520 ; perimeter
G1 X67.402 Y45.903 E1.18332 ; perimeter
G1 X67.456 Y46.249 E1.20900 ; perimeter
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G1 X67.461 Y46.581 E1.23330 ; perimeter
G1 X67.436 Y46.830 E1.25163 ; perimeter
G1 X67.359 Y47.026 E1.26705 ; perimeter
G1 X67.746 Y47.182 F7800.000 ; move to first perimeter point
G1 X67.511 Y47.638 F600.000 E1.30466 ; perimeter
G1 X67.095 Y48.625 E1.38311 ; perimeter
G1 X66.983 Y48.616 E1.39131 ; perimeter
G1 X66.827 Y47.935 E1.44247 ; perimeter
G1 X66.724 Y47.645 E1.46502 ; perimeter
G1 X66.488 Y47.246 E1.49901 ; perimeter
G1 X66.306 Y46.818 E1.53306 ; perimeter
G1 X66.284 Y46.472 E1.55849 ; perimeter
G1 X66.341 Y46.217 E1.57767 ; perimeter
G1 X66.516 Y45.881 E1.60540 ; perimeter
G1 X67.343 Y45.464 E1.67324 ; perimeter
G1 X67.513 Y45.354 E1.68805 ; perimeter
G1 X67.665 Y45.493 E1.70317 ; perimeter
G1 X67.741 Y45.645 E1.71560 ; perimeter
G1 X67.826 Y45.926 E1.73707 ; perimeter
G1 X67.871 Y46.209 E1.75805 ; perimeter
G1 X67.869 Y46.708 E1.79464 ; perimeter
G1 X67.842 Y46.923 E1.81054 ; perimeter
G1 X67.771 Y47.125 E1.82617 ; perimeter
G1 X68.167 Y47.256 F7800.000 ; move to first perimeter point
G1 X67.886 Y47.818 F600.000 E1.87219 ; perimeter
G1 X67.423 Y48.903 E1.95864 ; perimeter
G1 X67.330 Y49.074 E1.97289 ; perimeter
G1 X67.124 Y49.342 E1.99764 ; perimeter
G1 X66.954 Y49.502 E2.01475 ; perimeter
G1 X66.847 Y49.573 E2.02417 ; perimeter
G1 X66.613 Y49.673 E2.04280 ; perimeter
G1 X66.736 Y49.162 E2.08132 ; perimeter
G1 X66.725 Y48.982 E2.09453 ; perimeter
G1 X66.649 Y48.836 E2.10661 ; perimeter
G1 X66.527 Y48.675 E2.12138 ; perimeter
G1 X66.425 Y48.049 E2.16786 ; perimeter
G1 X66.345 Y47.821 E2.18557 ; perimeter
G1 X66.174 Y47.541 E2.20958 ; perimeter
G1 X65.975 Y47.131 E2.24294 ; perimeter
G1 X65.902 Y46.923 E2.25910 ; perimeter
G1 X65.879 Y46.795 E2.26864 ; perimeter
G1 X65.868 Y46.444 E2.29437 ; perimeter
G1 X65.944 Y46.092 E2.32078 ; perimeter
G1 X66.000 Y45.959 E2.33134 ; perimeter
G1 X66.198 Y45.623 E2.35990 ; perimeter
G1 X66.338 Y45.505 E2.37332 ; perimeter
G1 X67.137 Y45.102 E2.43883 ; perimeter
G1 X67.348 Y44.977 E2.45681 ; perimeter
G1 X67.620 Y44.932 E2.47703 ; perimeter
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G1 X67.867 Y45.115 E2.49955 ; perimeter
G1 X68.016 Y45.268 E2.51519 ; perimeter
G1 X68.125 Y45.486 E2.53304 ; perimeter
G1 X68.231 Y45.832 E2.55955 ; perimeter
G1 X68.284 Y46.160 E2.58391 ; perimeter
G1 X68.289 Y46.684 E2.62232 ; perimeter
G1 X68.249 Y47.011 E2.64645 ; perimeter
G1 X68.188 Y47.197 E2.66078 ; perimeter
G1 X67.753 Y47.300 F7800.000 ; move inwards before travel
G1 F1800.000 E1.66078 ; retract
G92 E0 ; reset extrusion distance
G1 X68.238 Y55.375 F7800.000 ; move to first fill point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X72.061 Y59.198 F768.471 E1.39608 ; fill
G1 X71.980 Y59.709 F7800.000 ; move to first fill point
G1 X67.767 Y55.496 F768.471 E1.83251 ; fill
G1 X67.365 Y55.687 F7800.000 ; move to first fill point
G1 X71.841 Y60.163 F768.471 E2.29620 ; fill
G1 X71.655 Y60.571 F7800.000 ; move to first fill point
G1 X67.092 Y56.008 F768.471 E2.76894 ; fill
G1 X66.839 Y56.347 F7800.000 ; move to first fill point
G1 X71.460 Y60.968 F768.471 E3.24764 ; fill
G1 X71.231 Y61.332 F7800.000 ; move to first fill point
G1 X66.601 Y56.702 F768.471 E3.72731 ; fill
G1 X66.390 Y57.084 F7800.000 ; move to first fill point
G1 X70.922 Y61.616 F768.471 E4.19679 ; fill
G1 X70.604 Y61.891 F7800.000 ; move to first fill point
G1 X66.221 Y57.508 F768.471 E4.65088 ; fill
G1 X66.090 Y57.970 F7800.000 ; move to first fill point
G1 X70.259 Y62.139 F768.471 E5.08277 ; fill
G1 X69.892 Y62.365 F7800.000 ; move to first fill point
G1 X66.026 Y58.498 F768.471 E5.48335 ; fill
G1 X65.976 Y59.042 F7800.000 ; move to first fill point
G1 X69.489 Y62.555 F768.471 E5.84729 ; fill
G1 X69.077 Y62.736 F7800.000 ; move to first fill point
G1 X66.069 Y59.728 F768.471 E6.15892 ; fill
G1 X66.405 Y60.657 F7800.000 ; move to first fill point
G1 X68.740 Y62.992 F768.471 E6.40085 ; fill
G1 X68.521 Y63.366 F7800.000 ; move to first fill point
G1 X67.229 Y62.073 F768.471 E6.53474 ; fill
G1 X67.356 Y62.793 F7800.000 ; move to first fill point
G1 X68.383 Y63.820 F768.471 E6.64113 ; fill
G1 X68.441 Y64.471 F7800.000 ; move to first fill point
G1 X67.305 Y63.335 F768.471 E6.75875 ; fill
G1 X67.148 Y63.770 F7800.000 ; move to first fill point
G1 X68.857 Y65.480 F768.471 E6.93585 ; fill
G1 X68.389 Y65.605 F7800.000 ; move to first fill point
G1 X66.957 Y64.173 F768.471 E7.08422 ; fill
G1 X66.738 Y64.547 F7800.000 ; move to first fill point
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G1 X66.865 Y64.674 F768.471 E7.09742 ; fill
G1 X72.082 Y58.626 F7800.000 ; move to first fill point
G1 X68.880 Y55.424 F768.471 E7.42919 ; fill
G1 X69.638 Y55.589 F7800.000 ; move to first fill point
G1 X72.065 Y58.016 F768.471 E7.68068 ; fill
G1 X71.963 Y57.321 F7800.000 ; move to first fill point
G1 X70.478 Y55.836 F768.471 E7.83453 ; fill
G1 F1800.000 E6.83453 ; retract
G92 E0 ; reset extrusion distance
G1 X67.155 Y46.719 F7800.000 ; move to first fill point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X66.993 Y46.557 F600.000 E1.00880 ; fill
G1 X67.168 Y46.423 E1.01725 ; fill
G1 X67.119 Y46.374 E1.01991 ; fill
G1 F1800.000 E0.01991 ; retract
G92 E0 ; reset extrusion distance
G1 Z9.550 F7800.000 ; move to next layer (23)
G1 X68.166 Y54.701 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X68.558 Y54.730 F600.000 E1.02879 ; perimeter
G1 X68.999 Y54.709 E1.06109 ; perimeter
G1 X70.068 Y54.999 E1.14228 ; perimeter
G1 X70.602 Y55.185 E1.18365 ; perimeter
G1 X70.836 Y55.299 E1.20277 ; perimeter
G1 X71.353 Y55.633 E1.24783 ; perimeter
G1 X71.570 Y55.819 E1.26874 ; perimeter
G1 X72.048 Y56.301 E1.31846 ; perimeter
G1 X72.144 Y56.442 E1.33095 ; perimeter
G1 X72.234 Y56.640 E1.34694 ; perimeter
G1 X72.380 Y57.222 E1.39085 ; perimeter
G1 X72.477 Y57.861 E1.43820 ; perimeter
G1 X72.513 Y58.563 E1.48972 ; perimeter
G1 X72.496 Y59.115 E1.53020 ; perimeter
G1 X72.426 Y59.582 E1.56475 ; perimeter
G1 X72.341 Y59.910 E1.58960 ; perimeter
G1 X72.179 Y60.323 E1.62211 ; perimeter
G1 X71.852 Y60.909 E1.67123 ; perimeter
G1 X71.359 Y61.633 E1.73546 ; perimeter
G1 X70.985 Y61.965 E1.77204 ; perimeter
G1 X70.672 Y62.208 E1.80110 ; perimeter
G1 X69.806 Y62.675 E1.87318 ; perimeter
G1 X69.578 Y62.763 E1.89107 ; perimeter
G1 X69.017 Y63.142 E1.94065 ; perimeter
G1 X68.886 Y63.734 E1.98505 ; perimeter
G1 X68.885 Y64.018 E2.00590 ; perimeter
G1 X68.925 Y64.228 E2.02151 ; perimeter
G1 X68.990 Y64.417 E2.03617 ; perimeter
G1 X69.170 Y64.758 E2.06441 ; perimeter
G1 X69.361 Y65.025 E2.08847 ; perimeter
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G1 X69.602 Y65.309 E2.11573 ; perimeter
G1 X69.948 Y65.625 E2.15009 ; perimeter
G1 X69.907 Y65.720 E2.15765 ; perimeter
G1 X69.129 Y65.657 E2.21487 ; perimeter
G1 X68.954 Y65.678 E2.22773 ; perimeter
G1 X68.659 Y65.741 E2.24986 ; perimeter
G1 X68.438 Y65.843 E2.26772 ; perimeter
G1 X68.155 Y66.056 E2.29361 ; perimeter
G1 X67.983 Y65.892 E2.31104 ; perimeter
G1 X67.847 Y65.539 E2.33876 ; perimeter
G1 X67.747 Y65.386 E2.35213 ; perimeter
G1 X67.420 Y65.035 E2.38729 ; perimeter
G1 X66.942 Y64.880 E2.42408 ; perimeter
G1 X66.575 Y64.821 E2.45131 ; perimeter
G1 X66.163 Y64.792 E2.48159 ; perimeter
G1 X66.098 Y64.489 E2.50424 ; perimeter
G1 X66.288 Y64.284 E2.52472 ; perimeter
G1 X66.441 Y64.058 E2.54472 ; perimeter
G1 X66.661 Y63.643 E2.57913 ; perimeter
G1 X66.816 Y63.245 E2.61044 ; perimeter
G1 X66.895 Y62.987 E2.63023 ; perimeter
G1 X66.947 Y62.763 E2.64701 ; perimeter
G1 X66.953 Y62.394 E2.67407 ; perimeter
G1 X66.915 Y62.142 E2.69275 ; perimeter
G1 X66.836 Y61.904 E2.71112 ; perimeter
G1 X66.564 Y61.441 E2.75049 ; perimeter
G1 X66.287 Y61.054 E2.78537 ; perimeter
G1 X66.102 Y60.701 E2.81453 ; perimeter
G1 X65.827 Y60.029 E2.86774 ; perimeter
G1 X65.684 Y59.522 E2.90632 ; perimeter
G1 X65.617 Y58.794 E2.95990 ; perimeter
G1 X65.626 Y58.412 E2.98787 ; perimeter
G1 X65.659 Y58.069 E3.01308 ; perimeter
G1 X65.783 Y57.437 E3.06030 ; perimeter
G1 X65.856 Y57.190 E3.07916 ; perimeter
G1 X65.970 Y56.900 E3.10197 ; perimeter
G1 X66.142 Y56.494 E3.13427 ; perimeter
G1 X66.293 Y56.230 E3.15657 ; perimeter
G1 X66.619 Y55.726 E3.20051 ; perimeter
G1 X66.933 Y55.319 E3.23819 ; perimeter
G1 X67.195 Y55.167 E3.26044 ; perimeter
G1 X67.663 Y54.850 E3.30183 ; perimeter
G1 X67.937 Y54.746 E3.32325 ; perimeter
G1 X68.105 Y54.712 E3.33583 ; perimeter
G1 X68.040 Y54.301 F7800.000 ; move to first perimeter point
G1 X68.143 Y54.283 F600.000 E3.34346 ; perimeter
G1 X68.558 Y54.314 E3.37393 ; perimeter
G1 X69.063 Y54.297 E3.41099 ; perimeter
G1 X70.193 Y54.602 E3.49673 ; perimeter
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G1 X70.765 Y54.803 E3.54115 ; perimeter
G1 X71.040 Y54.936 E3.56351 ; perimeter
G1 X71.605 Y55.302 E3.61286 ; perimeter
G1 X71.849 Y55.510 E3.63633 ; perimeter
G1 X72.371 Y56.037 E3.69064 ; perimeter
G1 X72.487 Y56.198 E3.70516 ; perimeter
G1 X72.625 Y56.497 E3.72933 ; perimeter
G1 X72.788 Y57.142 E3.77806 ; perimeter
G1 X72.888 Y57.799 E3.82677 ; perimeter
G1 X72.928 Y58.572 E3.88342 ; perimeter
G1 X72.911 Y59.153 E3.92599 ; perimeter
G1 X72.834 Y59.661 E3.96365 ; perimeter
G1 X72.733 Y60.050 E3.99313 ; perimeter
G1 X72.552 Y60.509 E4.02924 ; perimeter
G1 X72.235 Y61.080 E4.07710 ; perimeter
G1 X72.123 Y61.269 E4.09318 ; perimeter
G1 X71.678 Y61.902 E4.14988 ; perimeter
G1 X71.248 Y62.287 E4.19215 ; perimeter
G1 X70.890 Y62.562 E4.22523 ; perimeter
G1 X69.977 Y63.054 E4.30123 ; perimeter
G1 X69.763 Y63.137 E4.31800 ; perimeter
G1 X69.387 Y63.393 E4.35132 ; perimeter
G1 X69.301 Y63.780 E4.38038 ; perimeter
G1 X69.300 Y63.973 E4.39453 ; perimeter
G1 X69.375 Y64.256 E4.41595 ; perimeter
G1 X69.516 Y64.527 E4.43833 ; perimeter
G1 X69.693 Y64.776 E4.46070 ; perimeter
G1 X69.899 Y65.018 E4.48398 ; perimeter
G1 X70.110 Y65.206 E4.50466 ; perimeter
G1 X70.296 Y65.346 E4.52174 ; perimeter
G1 X70.530 Y65.486 E4.54173 ; perimeter
G1 X70.648 Y65.591 E4.55327 ; perimeter
G1 X70.678 Y65.730 E4.56373 ; perimeter
G1 X70.662 Y65.808 E4.56957 ; perimeter
G1 X70.610 Y65.972 E4.58217 ; perimeter
G1 X70.526 Y66.121 E4.59466 ; perimeter
G1 X70.337 Y66.300 E4.61371 ; perimeter
G1 X70.030 Y66.218 E4.63703 ; perimeter
G1 X69.515 Y66.135 E4.67527 ; perimeter
G1 X69.416 Y66.099 E4.68298 ; perimeter
G1 X69.133 Y66.075 E4.70378 ; perimeter
G1 X69.023 Y66.088 E4.71191 ; perimeter
G1 X68.806 Y66.135 E4.72814 ; perimeter
G1 X68.638 Y66.213 E4.74174 ; perimeter
G1 X68.250 Y66.507 E4.77737 ; perimeter
G1 X68.022 Y66.652 E4.79713 ; perimeter
G1 X67.801 Y66.315 E4.82666 ; perimeter
G1 X67.615 Y66.116 E4.84662 ; perimeter
G1 X67.562 Y65.933 E4.86056 ; perimeter

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G1 X67.479 Y65.735 E4.87629 ; perimeter
G1 X67.414 Y65.637 E4.88490 ; perimeter
G1 X67.194 Y65.399 E4.90862 ; perimeter
G1 X66.785 Y65.274 E4.93999 ; perimeter
G1 X66.314 Y65.212 E4.97476 ; perimeter
G1 X66.064 Y65.211 E4.99312 ; perimeter
G1 X65.945 Y65.182 E5.00204 ; perimeter
G1 X65.825 Y65.007 E5.01764 ; perimeter
G1 X65.752 Y64.842 E5.03081 ; perimeter
G1 X65.688 Y64.523 E5.05464 ; perimeter
G1 X65.729 Y64.343 E5.06819 ; perimeter
G1 X65.782 Y64.219 E5.07802 ; perimeter
G1 X65.962 Y64.023 E5.09754 ; perimeter
G1 X66.089 Y63.838 E5.11402 ; perimeter
G1 X66.278 Y63.479 E5.14371 ; perimeter
G1 X66.490 Y62.888 E5.18971 ; perimeter
G1 X66.532 Y62.702 E5.20369 ; perimeter
G1 X66.536 Y62.437 E5.22311 ; perimeter
G1 X66.507 Y62.241 E5.23762 ; perimeter
G1 X66.448 Y62.061 E5.25149 ; perimeter
G1 X66.220 Y61.675 E5.28433 ; perimeter
G1 X65.926 Y61.262 E5.32148 ; perimeter
G1 X65.723 Y60.872 E5.35370 ; perimeter
G1 X65.437 Y60.174 E5.40896 ; perimeter
G1 X65.273 Y59.583 E5.45387 ; perimeter
G1 X65.201 Y58.788 E5.51234 ; perimeter
G1 X65.210 Y58.389 E5.54162 ; perimeter
G1 X65.245 Y58.025 E5.56834 ; perimeter
G1 X65.380 Y57.332 E5.62013 ; perimeter
G1 X65.462 Y57.056 E5.64115 ; perimeter
G1 X65.771 Y56.303 E5.70083 ; perimeter
G1 X65.936 Y56.016 E5.72511 ; perimeter
G1 X66.282 Y55.483 E5.77164 ; perimeter
G1 X66.515 Y55.160 E5.80081 ; perimeter
G1 X66.663 Y54.998 E5.81688 ; perimeter
G1 X67.121 Y54.719 E5.85618 ; perimeter
G1 X67.326 Y54.558 E5.87525 ; perimeter
G1 X67.490 Y54.471 E5.88888 ; perimeter
G1 X67.834 Y54.341 E5.91578 ; perimeter
G1 X67.979 Y54.313 E5.92664 ; perimeter
G1 X67.846 Y53.919 F7800.000 ; move to first perimeter point
G1 X68.136 Y53.867 F600.000 E5.94827 ; perimeter
G1 X68.557 Y53.898 E5.97917 ; perimeter
G1 X68.951 Y53.874 E6.00808 ; perimeter
G1 X69.128 Y53.884 E6.02106 ; perimeter
G1 X69.499 Y53.980 E6.04913 ; perimeter
G1 X70.317 Y54.206 E6.11135 ; perimeter
G1 X70.929 Y54.420 E6.15881 ; perimeter
G1 X71.243 Y54.573 E6.18442 ; perimeter
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G1 X71.858 Y54.971 E6.23807 ; perimeter
G1 X72.128 Y55.202 E6.26408 ; perimeter
G1 X72.560 Y55.620 E6.30813 ; perimeter
G1 X72.694 Y55.773 E6.32302 ; perimeter
G1 X72.831 Y55.957 E6.33988 ; perimeter
G1 X73.016 Y56.354 E6.37193 ; perimeter
G1 X73.217 Y57.188 E6.43475 ; perimeter
G1 X73.319 Y57.874 E6.48560 ; perimeter
G1 X73.312 Y58.036 E6.49746 ; perimeter
G1 X73.343 Y58.467 E6.52912 ; perimeter
G1 X73.326 Y59.192 E6.58225 ; perimeter
G1 X73.243 Y59.740 E6.62284 ; perimeter
G1 X73.176 Y60.027 E6.64442 ; perimeter
G1 X72.922 Y60.700 E6.69714 ; perimeter
G1 X72.612 Y61.260 E6.74400 ; perimeter
G1 X72.316 Y61.720 E6.78413 ; perimeter
G1 X71.998 Y62.168 E6.82434 ; perimeter
G1 X71.905 Y62.264 E6.83414 ; perimeter
G1 X71.511 Y62.609 E6.87252 ; perimeter
G1 X71.191 Y62.859 E6.90221 ; perimeter
G1 X70.634 Y63.184 E6.94950 ; perimeter
G1 X70.151 Y63.433 E6.98931 ; perimeter
G1 X69.949 Y63.511 E7.00517 ; perimeter
G1 X69.757 Y63.644 E7.02226 ; perimeter
G1 X69.717 Y63.827 E7.03597 ; perimeter
G1 X69.743 Y64.050 E7.05245 ; perimeter
G1 X69.820 Y64.228 E7.06666 ; perimeter
G1 X70.026 Y64.526 E7.09318 ; perimeter
G1 X70.197 Y64.727 E7.11247 ; perimeter
G1 X70.353 Y64.868 E7.12788 ; perimeter
G1 X70.869 Y65.220 E7.17370 ; perimeter
G1 X71.029 Y65.412 E7.19197 ; perimeter
G1 X71.094 Y65.671 E7.21155 ; perimeter
G1 X71.095 Y65.771 E7.21888 ; perimeter
G1 X70.995 Y66.129 E7.24610 ; perimeter
G1 X70.881 Y66.337 E7.26350 ; perimeter
G1 X70.724 Y66.523 E7.28129 ; perimeter
G1 X70.504 Y66.699 E7.30191 ; perimeter
G1 X70.427 Y66.736 E7.30822 ; perimeter
G1 X70.358 Y66.739 E7.31326 ; perimeter
G1 X69.952 Y66.626 E7.34413 ; perimeter
G1 X69.327 Y66.510 E7.39067 ; perimeter
G1 X69.091 Y66.499 E7.40803 ; perimeter
G1 X68.953 Y66.528 E7.41835 ; perimeter
G1 X68.838 Y66.583 E7.42770 ; perimeter
G1 X68.348 Y66.935 E7.47187 ; perimeter
G1 X68.157 Y67.010 E7.48690 ; perimeter
G1 X68.013 Y67.042 E7.49773 ; perimeter
G1 X67.877 Y67.014 E7.50788 ; perimeter

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G1 X67.659 Y66.854 E7.52770 ; perimeter
G1 X67.459 Y66.554 E7.55416 ; perimeter
G1 X67.272 Y66.356 E7.57410 ; perimeter
G1 X67.110 Y65.931 E7.60738 ; perimeter
G1 X66.969 Y65.763 E7.62346 ; perimeter
G1 X66.712 Y65.683 E7.64319 ; perimeter
G1 X66.287 Y65.627 E7.67458 ; perimeter
G1 X66.002 Y65.623 E7.69546 ; perimeter
G1 X65.745 Y65.546 E7.71510 ; perimeter
G1 X65.590 Y65.399 E7.73076 ; perimeter
G1 X65.408 Y65.114 E7.75557 ; perimeter
G1 X65.354 Y64.963 E7.76732 ; perimeter
G1 X65.279 Y64.618 E7.79320 ; perimeter
G1 X65.280 Y64.440 E7.80622 ; perimeter
G1 X65.332 Y64.218 E7.82291 ; perimeter
G1 X65.437 Y63.986 E7.84160 ; perimeter
G1 X65.704 Y63.666 E7.87213 ; perimeter
G1 X65.896 Y63.316 E7.90139 ; perimeter
G1 X66.085 Y62.790 E7.94231 ; perimeter
G1 X66.116 Y62.640 E7.95350 ; perimeter
G1 X66.119 Y62.479 E7.96529 ; perimeter
G1 X66.100 Y62.340 E7.97562 ; perimeter
G1 X66.059 Y62.218 E7.98500 ; perimeter
G1 X65.876 Y61.909 E8.01130 ; perimeter
G1 X65.562 Y61.464 E8.05121 ; perimeter
G1 X65.344 Y61.042 E8.08599 ; perimeter
G1 X65.047 Y60.319 E8.14331 ; perimeter
G1 X64.861 Y59.646 E8.19446 ; perimeter
G1 X64.791 Y58.998 E8.24219 ; perimeter
G1 X64.785 Y58.783 E8.25794 ; perimeter
G1 X64.795 Y58.365 E8.28854 ; perimeter
G1 X64.832 Y57.982 E8.31678 ; perimeter
G1 X64.856 Y57.787 E8.33114 ; perimeter
G1 X64.978 Y57.224 E8.37332 ; perimeter
G1 X65.068 Y56.923 E8.39636 ; perimeter
G1 X65.394 Y56.126 E8.45947 ; perimeter
G1 X65.581 Y55.799 E8.48706 ; perimeter
G1 X65.850 Y55.376 E8.52379 ; perimeter
G1 X66.178 Y54.916 E8.56512 ; perimeter
G1 X66.409 Y54.667 E8.59007 ; perimeter
G1 X66.887 Y54.376 E8.63101 ; perimeter
G1 X67.090 Y54.212 E8.65013 ; perimeter
G1 X67.317 Y54.093 E8.66897 ; perimeter
G1 X67.784 Y53.928 E8.70521 ; perimeter
G1 X68.047 Y54.136 F7800.000 ; move inwards before travel
G1 F1800.000 E7.70521 ; retract
G92 E0 ; reset extrusion distance
G1 X73.211 Y49.911 F7800.000 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
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G1 X73.163 Y49.546 F600.000 E1.02694 ; perimeter
G1 X73.181 Y49.254 E1.04838 ; perimeter
G1 X73.388 Y49.121 E1.06637 ; perimeter
G1 X73.805 Y48.784 E1.10565 ; perimeter
G1 X73.992 Y49.447 E1.15613 ; perimeter
G1 X73.804 Y49.604 E1.17406 ; perimeter
G1 X73.613 Y49.687 E1.18930 ; perimeter
G1 X73.266 Y49.881 E1.21844 ; perimeter
G1 X73.465 Y50.313 F7800.000 ; move to first perimeter point
G1 X73.269 Y50.475 F600.000 E1.23705 ; perimeter
G1 X72.923 Y50.824 E1.27306 ; perimeter
G1 X72.748 Y49.579 E1.36516 ; perimeter
G1 X72.751 Y49.374 E1.38023 ; perimeter
G1 X72.802 Y49.002 E1.40773 ; perimeter
G1 X73.144 Y48.784 E1.43745 ; perimeter
G1 X73.470 Y48.492 E1.46948 ; perimeter
G1 X74.017 Y48.200 E1.51492 ; perimeter
G1 X74.133 Y48.403 E1.53209 ; perimeter
G1 X74.290 Y48.996 E1.57701 ; perimeter
G1 X74.412 Y49.362 E1.60533 ; perimeter
G1 X74.405 Y49.565 E1.62017 ; perimeter
G1 X74.344 Y49.685 E1.63002 ; perimeter
G1 X74.135 Y49.873 E1.65061 ; perimeter
G1 X73.998 Y49.973 E1.66308 ; perimeter
G1 X73.722 Y50.102 E1.68542 ; perimeter
G1 X73.513 Y50.274 E1.70520 ; perimeter
G1 X73.738 Y50.627 F7800.000 ; move to first perimeter point
G1 X73.425 Y50.909 F600.000 E1.73607 ; perimeter
G1 X73.235 Y51.172 E1.75977 ; perimeter
G1 X73.019 Y51.401 E1.78290 ; perimeter
G1 X72.629 Y51.598 E1.81487 ; perimeter
G1 X72.551 Y51.165 E1.84710 ; perimeter
G1 X72.333 Y49.613 E1.96196 ; perimeter
G1 X72.336 Y49.341 E1.98186 ; perimeter
G1 X72.400 Y48.885 E2.01557 ; perimeter
G1 X72.451 Y48.766 E2.02505 ; perimeter
G1 X72.532 Y48.678 E2.03381 ; perimeter
G1 X72.900 Y48.447 E2.06566 ; perimeter
G1 X73.217 Y48.162 E2.09688 ; perimeter
G1 X73.308 Y48.102 E2.10490 ; perimeter
G1 X73.752 Y47.868 E2.14162 ; perimeter
G1 X73.977 Y47.800 E2.15887 ; perimeter
G1 X74.144 Y47.834 E2.17134 ; perimeter
G1 X74.272 Y47.893 E2.18166 ; perimeter
G1 X74.393 Y48.032 E2.19518 ; perimeter
G1 X74.521 Y48.246 E2.21343 ; perimeter
G1 X74.688 Y48.873 E2.26099 ; perimeter
G1 X74.825 Y49.299 E2.29377 ; perimeter
G1 X74.821 Y49.583 E2.31459 ; perimeter
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G1 X74.815 Y49.658 E2.32006 ; perimeter
G1 X74.749 Y49.821 E2.33293 ; perimeter
G1 X74.644 Y49.973 E2.34647 ; perimeter
G1 X74.263 Y50.301 E2.38332 ; perimeter
G1 X73.955 Y50.449 E2.40837 ; perimeter
G1 X73.786 Y50.588 E2.42437 ; perimeter
G1 X73.344 Y50.493 F7800.000 ; move inwards before travel
G1 F1800.000 E1.42437 ; retract
G92 E0 ; reset extrusion distance
G1 X67.410 Y47.109 F7800.000 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X67.115 Y47.678 F600.000 E1.04695 ; perimeter
G1 X66.801 Y47.108 E1.09460 ; perimeter
G1 X66.669 Y46.756 E1.12214 ; perimeter
G1 X66.657 Y46.589 E1.13437 ; perimeter
G1 X66.694 Y46.395 E1.14883 ; perimeter
G1 X66.777 Y46.237 E1.16193 ; perimeter
G1 X67.108 Y46.091 E1.18841 ; perimeter
G1 X67.394 Y45.904 E1.21348 ; perimeter
G1 X67.465 Y46.228 E1.23775 ; perimeter
G1 X67.505 Y46.608 E1.26580 ; perimeter
G1 X67.502 Y46.829 E1.28194 ; perimeter
G1 X67.484 Y46.944 E1.29048 ; perimeter
G1 X67.438 Y47.053 E1.29916 ; perimeter
G1 X67.834 Y47.191 F7800.000 ; move to first perimeter point
G1 X67.474 Y47.929 F600.000 E1.35930 ; perimeter
G1 X67.085 Y48.912 E1.43671 ; perimeter
G1 X66.711 Y47.812 E1.52178 ; perimeter
G1 X66.435 Y47.309 E1.56381 ; perimeter
G1 X66.259 Y46.833 E1.60098 ; perimeter
G1 X66.241 Y46.578 E1.61974 ; perimeter
G1 X66.271 Y46.364 E1.63554 ; perimeter
G1 X66.363 Y46.124 E1.65441 ; perimeter
G1 X66.500 Y45.903 E1.67342 ; perimeter
G1 X66.906 Y45.727 E1.70585 ; perimeter
G1 X67.156 Y45.558 E1.72798 ; perimeter
G1 X67.297 Y45.521 E1.73864 ; perimeter
G1 X67.488 Y45.419 E1.75448 ; perimeter
G1 X67.664 Y45.576 E1.77174 ; perimeter
G1 X67.817 Y45.894 E1.79758 ; perimeter
G1 X67.904 Y46.365 E1.83265 ; perimeter
G1 X67.917 Y46.863 E1.86919 ; perimeter
G1 X67.856 Y47.133 E1.88947 ; perimeter
G1 X68.216 Y47.355 F7800.000 ; move to first perimeter point
G1 X67.856 Y48.093 F600.000 E1.94962 ; perimeter
G1 X67.483 Y48.995 E2.02112 ; perimeter
G1 X67.266 Y49.345 E2.05128 ; perimeter
G1 X67.096 Y49.541 E2.07032 ; perimeter
G1 X66.864 Y49.704 E2.09109 ; perimeter
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G1 X66.698 Y49.763 E2.10403 ; perimeter
G1 X66.513 Y49.759 E2.11758 ; perimeter
G1 X66.503 Y49.645 E2.12600 ; perimeter
G1 X66.634 Y49.069 E2.16926 ; perimeter
G1 X66.647 Y48.879 E2.18318 ; perimeter
G1 X66.615 Y48.748 E2.19308 ; perimeter
G1 X66.524 Y48.567 E2.20795 ; perimeter
G1 X66.328 Y47.977 E2.25346 ; perimeter
G1 X66.063 Y47.495 E2.29371 ; perimeter
G1 X65.934 Y47.172 E2.31923 ; perimeter
G1 X65.849 Y46.908 E2.33952 ; perimeter
G1 X65.832 Y46.725 E2.35304 ; perimeter
G1 X65.834 Y46.452 E2.37304 ; perimeter
G1 X65.912 Y46.106 E2.39902 ; perimeter
G1 X65.995 Y45.929 E2.41336 ; perimeter
G1 X66.185 Y45.628 E2.43941 ; perimeter
G1 X66.283 Y45.544 E2.44887 ; perimeter
G1 X66.703 Y45.363 E2.48241 ; perimeter
G1 X66.942 Y45.201 E2.50355 ; perimeter
G1 X67.144 Y45.131 E2.51918 ; perimeter
G1 X67.285 Y45.059 E2.53081 ; perimeter
G1 X67.368 Y44.992 E2.53858 ; perimeter
G1 X67.584 Y44.974 E2.55445 ; perimeter
G1 X67.686 Y45.042 E2.56343 ; perimeter
G1 X68.003 Y45.334 E2.59500 ; perimeter
G1 X68.147 Y45.594 E2.61677 ; perimeter
G1 X68.218 Y45.783 E2.63158 ; perimeter
G1 X68.287 Y46.105 E2.65571 ; perimeter
G1 X68.338 Y46.601 E2.69223 ; perimeter
G1 X68.332 Y46.905 E2.71455 ; perimeter
G1 X68.302 Y47.101 E2.72903 ; perimeter
G1 X68.239 Y47.297 E2.74411 ; perimeter
G1 X67.803 Y47.402 F7800.000 ; move inwards before travel
G1 F1800.000 E1.74411 ; retract
G92 E0 ; reset extrusion distance
G1 X68.510 Y55.028 F7800.000 ; move to first fill point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X66.101 Y57.436 F795.971 E1.24956 ; fill
G1 X65.951 Y58.180 F7800.000 ; move to first fill point
G1 X69.086 Y55.045 F795.971 E1.57436 ; fill
G1 X69.552 Y55.171 F7800.000 ; move to first fill point
G1 X65.920 Y58.804 F795.971 E1.95069 ; fill
G1 X65.971 Y59.346 F7800.000 ; move to first fill point
G1 X70.017 Y55.300 F795.971 E2.36986 ; fill
G1 X70.456 Y55.453 F7800.000 ; move to first fill point
G1 X66.082 Y59.828 F795.971 E2.82306 ; fill
G1 X66.246 Y60.257 F7800.000 ; move to first fill point
G1 X70.841 Y55.661 F795.971 E3.29919 ; fill
G1 X71.198 Y55.897 F7800.000 ; move to first fill point
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G1 X66.425 Y60.670 F795.971 E3.79363 ; fill
G1 X66.647 Y61.040 F7800.000 ; move to first fill point
G1 X71.506 Y56.182 F795.971 E4.29699 ; fill
G1 X71.801 Y56.480 F7800.000 ; move to first fill point
G1 X66.886 Y61.395 F795.971 E4.80619 ; fill
G1 X67.105 Y61.768 F7800.000 ; move to first fill point
G1 X71.986 Y56.888 F795.971 E5.31180 ; fill
G1 X72.097 Y57.369 F7800.000 ; move to first fill point
G1 X67.235 Y62.232 F795.971 E5.81561 ; fill
G1 X67.247 Y62.813 F7800.000 ; move to first fill point
G1 X72.176 Y57.884 F795.971 E6.32627 ; fill
G1 X72.206 Y58.447 F7800.000 ; move to first fill point
G1 X66.950 Y63.703 F795.971 E6.87081 ; fill
G1 X66.714 Y64.532 F7800.000 ; move to first fill point
G1 X72.196 Y59.049 F795.971 E7.43886 ; fill
G1 X72.066 Y59.772 F7800.000 ; move to first fill point
G1 X69.146 Y62.692 F795.971 E7.74137 ; fill
G1 X68.712 Y63.126 F7800.000 ; move to first fill point
G1 X67.193 Y64.645 F795.971 E7.89874 ; fill
G1 X67.620 Y64.811 F7800.000 ; move to first fill point
G1 X68.584 Y63.847 F795.971 E7.99858 ; fill
G1 X68.658 Y64.366 F7800.000 ; move to first fill point
G1 X67.907 Y65.117 F795.971 E8.07637 ; fill
G1 X68.157 Y65.460 F7800.000 ; move to first fill point
G1 X68.833 Y64.784 F795.971 E8.14641 ; fill
G1 X69.075 Y65.135 F7800.000 ; move to first fill point
G1 X68.809 Y65.401 F795.971 E8.17396 ; fill
G1 X70.439 Y61.992 F7800.000 ; move to first fill point
G1 X71.416 Y61.015 F795.971 E8.27514 ; fill
G1 X66.540 Y56.405 F7800.000 ; move to first fill point
G1 X67.828 Y55.116 F795.971 E8.40862 ; fill
G1 F1800.000 E7.40862 ; retract
G92 E0 ; reset extrusion distance
G1 Z9.950 F7800.000 ; move to next layer (24)
G1 X67.598 Y54.436 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X67.909 Y54.318 F600.000 E1.02434 ; perimeter
G1 X68.095 Y54.269 E1.03846 ; perimeter
G1 X68.372 Y54.237 E1.05886 ; perimeter
G1 X69.099 Y54.263 E1.11216 ; perimeter
G1 X69.463 Y54.382 E1.14019 ; perimeter
G1 X70.599 Y54.813 E1.22924 ; perimeter
G1 X70.826 Y54.921 E1.24765 ; perimeter
G1 X71.372 Y55.274 E1.29523 ; perimeter
G1 X71.849 Y55.630 E1.33886 ; perimeter
G1 X72.138 Y55.937 E1.36974 ; perimeter
G1 X72.264 Y56.181 E1.38988 ; perimeter
G1 X72.404 Y56.538 E1.41794 ; perimeter
G1 X72.542 Y57.120 E1.46181 ; perimeter
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G1 X72.625 Y57.797 E1.51177 ; perimeter
G1 X72.650 Y58.590 E1.56988 ; perimeter
G1 X72.622 Y58.935 E1.59527 ; perimeter
G1 X72.518 Y59.570 E1.64242 ; perimeter
G1 X72.322 Y60.255 E1.69455 ; perimeter
G1 X72.116 Y60.613 E1.72482 ; perimeter
G1 X71.443 Y61.453 E1.80370 ; perimeter
G1 X71.063 Y61.859 E1.84444 ; perimeter
G1 X70.790 Y62.104 E1.87134 ; perimeter
G1 X70.521 Y62.286 E1.89512 ; perimeter
G1 X70.027 Y62.522 E1.93522 ; perimeter
G1 X69.806 Y62.607 E1.95259 ; perimeter
G1 X69.243 Y62.939 E2.00046 ; perimeter
G1 X69.029 Y63.668 E2.05607 ; perimeter
G1 X69.109 Y64.096 E2.08795 ; perimeter
G1 X69.221 Y64.357 E2.10883 ; perimeter
G1 X69.410 Y64.642 E2.13386 ; perimeter
G1 X69.774 Y65.079 E2.17551 ; perimeter
G1 X70.225 Y65.540 E2.22271 ; perimeter
G1 X70.162 Y65.653 E2.23218 ; perimeter
G1 X69.435 Y65.500 E2.28659 ; perimeter
G1 X69.042 Y65.492 E2.31540 ; perimeter
G1 X68.684 Y65.582 E2.34246 ; perimeter
G1 X68.358 Y65.771 E2.37009 ; perimeter
G1 X68.182 Y65.938 E2.38784 ; perimeter
G1 X67.962 Y65.757 E2.40873 ; perimeter
G1 X67.846 Y65.392 E2.43681 ; perimeter
G1 X67.592 Y65.034 E2.46898 ; perimeter
G1 X67.228 Y64.780 E2.50151 ; perimeter
G1 X66.901 Y64.684 E2.52640 ; perimeter
G1 X66.687 Y64.658 E2.54226 ; perimeter
G1 X66.317 Y64.647 E2.56932 ; perimeter
G1 X66.136 Y64.672 E2.58269 ; perimeter
G1 X66.066 Y64.233 E2.61521 ; perimeter
G1 X66.294 Y63.870 E2.64662 ; perimeter
G1 X66.480 Y63.465 E2.67928 ; perimeter
G1 X66.701 Y63.143 E2.70789 ; perimeter
G1 X66.865 Y62.817 E2.73456 ; perimeter
G1 X66.929 Y62.488 E2.75916 ; perimeter
G1 X66.905 Y62.127 E2.78565 ; perimeter
G1 X66.757 Y61.733 E2.81647 ; perimeter
G1 X66.632 Y61.494 E2.83622 ; perimeter
G1 X66.356 Y61.088 E2.87220 ; perimeter
G1 X66.163 Y60.751 E2.90065 ; perimeter
G1 X65.910 Y60.182 E2.94625 ; perimeter
G1 X65.789 Y59.854 E2.97189 ; perimeter
G1 X65.688 Y59.495 E2.99922 ; perimeter
G1 X65.549 Y58.752 E3.05460 ; perimeter
G1 X65.534 Y58.299 E3.08775 ; perimeter
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G1 X65.652 Y57.410 E3.15350 ; perimeter
G1 X65.751 Y57.047 E3.18103 ; perimeter
G1 X65.899 Y56.612 E3.21471 ; perimeter
G1 X66.157 Y56.027 E3.26153 ; perimeter
G1 X66.540 Y55.382 E3.31648 ; perimeter
G1 X66.773 Y55.071 E3.34498 ; perimeter
G1 X66.999 Y54.884 E3.36645 ; perimeter
G1 X67.279 Y54.616 E3.39488 ; perimeter
G1 X67.315 Y54.560 E3.39975 ; perimeter
G1 X67.542 Y54.462 E3.41782 ; perimeter
G1 X67.424 Y54.059 F7800.000 ; move to first perimeter point
G1 X67.787 Y53.921 F600.000 E3.44628 ; perimeter
G1 X68.036 Y53.857 E3.46513 ; perimeter
G1 X68.351 Y53.821 E3.48831 ; perimeter
G1 X69.168 Y53.852 E3.54822 ; perimeter
G1 X69.620 Y53.996 E3.58299 ; perimeter
G1 X70.762 Y54.429 E3.67244 ; perimeter
G1 X71.040 Y54.564 E3.69509 ; perimeter
G1 X71.599 Y54.925 E3.74385 ; perimeter
G1 X72.014 Y55.218 E3.78105 ; perimeter
G1 X72.143 Y55.335 E3.79379 ; perimeter
G1 X72.455 Y55.656 E3.82658 ; perimeter
G1 X72.538 Y55.799 E3.83871 ; perimeter
G1 X72.643 Y56.009 E3.85588 ; perimeter
G1 X72.803 Y56.417 E3.88803 ; perimeter
G1 X72.951 Y57.037 E3.93468 ; perimeter
G1 X73.041 Y57.777 E3.98935 ; perimeter
G1 X73.065 Y58.611 E4.05045 ; perimeter
G1 X73.035 Y58.985 E4.07792 ; perimeter
G1 X72.920 Y59.675 E4.12916 ; perimeter
G1 X72.778 Y60.213 E4.16991 ; perimeter
G1 X72.706 Y60.419 E4.18594 ; perimeter
G1 X72.471 Y60.830 E4.22063 ; perimeter
G1 X71.751 Y61.734 E4.30532 ; perimeter
G1 X71.360 Y62.151 E4.34714 ; perimeter
G1 X71.110 Y62.380 E4.37198 ; perimeter
G1 X70.792 Y62.612 E4.40083 ; perimeter
G1 X70.198 Y62.902 E4.44924 ; perimeter
G1 X69.987 Y62.983 E4.46578 ; perimeter
G1 X69.596 Y63.214 E4.49910 ; perimeter
G1 X69.456 Y63.689 E4.53538 ; perimeter
G1 X69.508 Y63.969 E4.55625 ; perimeter
G1 X69.594 Y64.168 E4.57208 ; perimeter
G1 X69.680 Y64.304 E4.58390 ; perimeter
G1 X70.080 Y64.796 E4.63036 ; perimeter
G1 X70.491 Y65.153 E4.67024 ; perimeter
G1 X70.779 Y65.356 E4.69605 ; perimeter
G1 X70.723 Y65.686 E4.72060 ; perimeter
G1 X70.650 Y65.861 E4.73446 ; perimeter
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G1 X70.402 Y66.184 E4.76431 ; perimeter
G1 X70.023 Y66.098 E4.79281 ; perimeter
G1 X69.622 Y65.964 E4.82374 ; perimeter
G1 X69.384 Y65.914 E4.84162 ; perimeter
G1 X69.097 Y65.908 E4.86260 ; perimeter
G1 X68.844 Y65.971 E4.88171 ; perimeter
G1 X68.605 Y66.110 E4.90194 ; perimeter
G1 X68.307 Y66.405 E4.93269 ; perimeter
G1 X68.103 Y66.538 E4.95053 ; perimeter
G1 X67.904 Y66.276 E4.97457 ; perimeter
G1 X67.793 Y66.157 E4.98656 ; perimeter
G1 X67.655 Y66.052 E4.99923 ; perimeter
G1 X67.580 Y65.921 E5.01030 ; perimeter
G1 X67.471 Y65.587 E5.03609 ; perimeter
G1 X67.287 Y65.327 E5.05938 ; perimeter
G1 X67.172 Y65.245 E5.06971 ; perimeter
G1 X67.048 Y65.160 E5.08076 ; perimeter
G1 X66.822 Y65.094 E5.09794 ; perimeter
G1 X66.646 Y65.073 E5.11095 ; perimeter
G1 X66.338 Y65.064 E5.13351 ; perimeter
G1 X65.942 Y65.098 E5.16267 ; perimeter
G1 X65.798 Y64.902 E5.18046 ; perimeter
G1 X65.729 Y64.717 E5.19493 ; perimeter
G1 X65.661 Y64.385 E5.21978 ; perimeter
G1 X65.650 Y64.246 E5.22993 ; perimeter
G1 X65.668 Y64.129 E5.23863 ; perimeter
G1 X65.744 Y63.951 E5.25277 ; perimeter
G1 X65.930 Y63.667 E5.27770 ; perimeter
G1 X66.123 Y63.252 E5.31120 ; perimeter
G1 X66.347 Y62.922 E5.34041 ; perimeter
G1 X66.467 Y62.684 E5.35999 ; perimeter
G1 X66.510 Y62.461 E5.37659 ; perimeter
G1 X66.494 Y62.205 E5.39536 ; perimeter
G1 X66.381 Y61.911 E5.41845 ; perimeter
G1 X66.275 Y61.707 E5.43529 ; perimeter
G1 X66.004 Y61.309 E5.47058 ; perimeter
G1 X65.744 Y60.851 E5.50914 ; perimeter
G1 X65.523 Y60.334 E5.55038 ; perimeter
G1 X65.396 Y59.992 E5.57710 ; perimeter
G1 X65.289 Y59.613 E5.60593 ; perimeter
G1 X65.135 Y58.783 E5.66776 ; perimeter
G1 X65.119 Y58.282 E5.70452 ; perimeter
G1 X65.243 Y57.333 E5.77460 ; perimeter
G1 X65.355 Y56.919 E5.80602 ; perimeter
G1 X65.509 Y56.468 E5.84093 ; perimeter
G1 X65.780 Y55.852 E5.89021 ; perimeter
G1 X65.863 Y55.685 E5.90387 ; perimeter
G1 X66.195 Y55.150 E5.95004 ; perimeter
G1 X66.458 Y54.798 E5.98225 ; perimeter
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G1 X66.959 Y54.345 E6.03166 ; perimeter
G1 X67.047 Y54.206 E6.04376 ; perimeter
G1 X67.367 Y54.085 E6.06886 ; perimeter
G1 X67.250 Y53.681 F7800.000 ; move to first perimeter point
G1 X67.665 Y53.523 F600.000 E6.10143 ; perimeter
G1 X67.976 Y53.444 E6.12490 ; perimeter
G1 X68.329 Y53.404 E6.15098 ; perimeter
G1 X69.237 Y53.441 E6.21750 ; perimeter
G1 X69.777 Y53.610 E6.25900 ; perimeter
G1 X70.924 Y54.046 E6.34886 ; perimeter
G1 X71.253 Y54.206 E6.37570 ; perimeter
G1 X71.826 Y54.577 E6.42568 ; perimeter
G1 X72.275 Y54.895 E6.46598 ; perimeter
G1 X72.436 Y55.040 E6.48187 ; perimeter
G1 X72.793 Y55.412 E6.51964 ; perimeter
G1 X73.021 Y55.836 E6.55494 ; perimeter
G1 X73.206 Y56.315 E6.59251 ; perimeter
G1 X73.359 Y56.953 E6.64062 ; perimeter
G1 X73.441 Y57.553 E6.68492 ; perimeter
G1 X73.481 Y58.631 E6.76398 ; perimeter
G1 X73.447 Y59.041 E6.79414 ; perimeter
G1 X73.321 Y59.793 E6.85001 ; perimeter
G1 X73.176 Y60.334 E6.89104 ; perimeter
G1 X73.089 Y60.583 E6.91036 ; perimeter
G1 X72.792 Y61.099 E6.95397 ; perimeter
G1 X72.058 Y62.015 E7.03997 ; perimeter
G1 X71.657 Y62.443 E7.08288 ; perimeter
G1 X71.323 Y62.742 E7.11575 ; perimeter
G1 X71.047 Y62.944 E7.14085 ; perimeter
G1 X70.364 Y63.283 E7.19669 ; perimeter
G1 X70.169 Y63.358 E7.21200 ; perimeter
G1 X69.948 Y63.488 E7.23076 ; perimeter
G1 X69.883 Y63.711 E7.24772 ; perimeter
G1 X69.908 Y63.843 E7.25757 ; perimeter
G1 X69.966 Y63.978 E7.26836 ; perimeter
G1 X70.262 Y64.373 E7.30453 ; perimeter
G1 X70.463 Y64.594 E7.32640 ; perimeter
G1 X71.020 Y65.021 E7.37779 ; perimeter
G1 X71.134 Y65.168 E7.39144 ; perimeter
G1 X71.164 Y65.246 E7.39761 ; perimeter
G1 X71.182 Y65.452 E7.41272 ; perimeter
G1 X71.164 Y65.632 E7.42599 ; perimeter
G1 X71.092 Y65.907 E7.44678 ; perimeter
G1 X71.011 Y66.065 E7.45978 ; perimeter
G1 X70.739 Y66.423 E7.49280 ; perimeter
G1 X70.410 Y66.619 E7.52080 ; perimeter
G1 X69.922 Y66.503 E7.55759 ; perimeter
G1 X69.499 Y66.363 E7.59023 ; perimeter
G1 X69.332 Y66.328 E7.60274 ; perimeter
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G1 X69.152 Y66.323 E7.61589 ; perimeter
G1 X69.005 Y66.361 E7.62705 ; perimeter
G1 X68.852 Y66.448 E7.63990 ; perimeter
G1 X68.572 Y66.727 E7.66888 ; perimeter
G1 X68.365 Y66.855 E7.68670 ; perimeter
G1 X68.129 Y66.931 E7.70484 ; perimeter
G1 X68.007 Y66.919 E7.71387 ; perimeter
G1 X67.729 Y66.764 E7.73713 ; perimeter
G1 X67.576 Y66.533 E7.75745 ; perimeter
G1 X67.360 Y66.347 E7.77834 ; perimeter
G1 X67.207 Y66.109 E7.79907 ; perimeter
G1 X67.095 Y65.782 E7.82442 ; perimeter
G1 X66.982 Y65.621 E7.83882 ; perimeter
G1 X66.868 Y65.541 E7.84905 ; perimeter
G1 X66.744 Y65.504 E7.85852 ; perimeter
G1 X66.359 Y65.480 E7.88673 ; perimeter
G1 X65.973 Y65.513 E7.91512 ; perimeter
G1 X65.751 Y65.453 E7.93195 ; perimeter
G1 X65.665 Y65.401 E7.93935 ; perimeter
G1 X65.521 Y65.243 E7.95498 ; perimeter
G1 X65.417 Y65.072 E7.96967 ; perimeter
G1 X65.326 Y64.816 E7.98957 ; perimeter
G1 X65.247 Y64.433 E8.01821 ; perimeter
G1 X65.234 Y64.231 E8.03300 ; perimeter
G1 X65.268 Y64.013 E8.04920 ; perimeter
G1 X65.383 Y63.743 E8.07069 ; perimeter
G1 X65.567 Y63.464 E8.09519 ; perimeter
G1 X65.765 Y63.039 E8.12953 ; perimeter
G1 X65.993 Y62.702 E8.15934 ; perimeter
G1 X66.070 Y62.550 E8.17183 ; perimeter
G1 X66.092 Y62.434 E8.18043 ; perimeter
G1 X66.082 Y62.284 E8.19148 ; perimeter
G1 X65.917 Y61.921 E8.22072 ; perimeter
G1 X65.651 Y61.530 E8.25532 ; perimeter
G1 X65.373 Y61.038 E8.29674 ; perimeter
G1 X65.135 Y60.485 E8.34085 ; perimeter
G1 X65.004 Y60.129 E8.36865 ; perimeter
G1 X64.889 Y59.731 E8.39897 ; perimeter
G1 X64.740 Y58.989 E8.45446 ; perimeter
G1 X64.703 Y58.407 E8.49715 ; perimeter
G1 X64.727 Y58.001 E8.52696 ; perimeter
G1 X64.833 Y57.257 E8.58204 ; perimeter
G1 X64.959 Y56.790 E8.61742 ; perimeter
G1 X65.163 Y56.208 E8.66263 ; perimeter
G1 X65.501 Y55.479 E8.72153 ; perimeter
G1 X65.850 Y54.917 E8.76997 ; perimeter
G1 X66.149 Y54.519 E8.80641 ; perimeter
G1 X66.638 Y54.075 E8.85478 ; perimeter
G1 X66.759 Y53.862 E8.87273 ; perimeter

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G1 X67.001 Y53.789 E8.89128 ; perimeter
G1 X67.193 Y53.708 E8.90656 ; perimeter
G1 X67.576 Y53.939 F7800.000 ; move inwards before travel
G1 F1800.000 E7.90656 ; retract
G92 E0 ; reset extrusion distance
G1 X73.221 Y50.045 F7800.000 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X73.173 Y49.248 F600.000 E1.05844 ; perimeter
G1 X73.393 Y49.131 E1.07676 ; perimeter
G1 X73.860 Y48.736 E1.12157 ; perimeter
G1 X74.060 Y49.412 E1.17321 ; perimeter
G1 X73.799 Y49.642 E1.19872 ; perimeter
G1 X73.580 Y49.773 E1.21741 ; perimeter
G1 X73.270 Y50.007 E1.24584 ; perimeter
G1 X73.592 Y50.309 F7800.000 ; move to first perimeter point
G1 X73.234 Y50.665 F600.000 E1.28281 ; perimeter
G1 X72.924 Y51.091 E1.32143 ; perimeter
G1 X72.762 Y49.545 E1.43529 ; perimeter
G1 X72.757 Y49.223 E1.45892 ; perimeter
G1 X72.776 Y48.982 E1.47662 ; perimeter
G1 X73.163 Y48.782 E1.50851 ; perimeter
G1 X73.458 Y48.543 E1.53636 ; perimeter
G1 X73.601 Y48.381 E1.55217 ; perimeter
G1 X74.044 Y48.154 E1.58864 ; perimeter
G1 X74.234 Y48.402 E1.61150 ; perimeter
G1 X74.298 Y48.745 E1.63712 ; perimeter
G1 X74.472 Y49.346 E1.68293 ; perimeter
G1 X74.445 Y49.607 E1.70215 ; perimeter
G1 X74.043 Y49.980 E1.74233 ; perimeter
G1 X73.812 Y50.119 E1.76206 ; perimeter
G1 X73.634 Y50.263 E1.77886 ; perimeter
G1 X73.948 Y50.537 F7800.000 ; move to first perimeter point
G1 X73.556 Y50.928 F600.000 E1.81941 ; perimeter
G1 X73.383 Y51.198 E1.84291 ; perimeter
G1 X73.222 Y51.382 E1.86079 ; perimeter
G1 X73.144 Y51.435 E1.86773 ; perimeter
G1 X72.787 Y51.595 E1.89635 ; perimeter
G1 X72.587 Y51.813 E1.91803 ; perimeter
G1 X72.513 Y51.269 E1.95822 ; perimeter
G1 X72.347 Y49.575 E2.08295 ; perimeter
G1 X72.341 Y49.206 E2.10993 ; perimeter
G1 X72.382 Y48.853 E2.13602 ; perimeter
G1 X72.423 Y48.763 E2.14323 ; perimeter
G1 X72.502 Y48.669 E2.15225 ; perimeter
G1 X72.932 Y48.434 E2.18812 ; perimeter
G1 X73.411 Y48.011 E2.23495 ; perimeter
G1 X73.878 Y47.786 E2.27292 ; perimeter
G1 X74.153 Y47.777 E2.29306 ; perimeter
G1 X74.241 Y47.798 E2.29968 ; perimeter
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G1 X74.329 Y47.855 E2.30740 ; perimeter
G1 X74.599 Y48.202 E2.33964 ; perimeter
G1 X74.638 Y48.302 E2.34745 ; perimeter
G1 X74.700 Y48.638 E2.37251 ; perimeter
G1 X74.898 Y49.320 E2.42454 ; perimeter
G1 X74.838 Y49.723 E2.45439 ; perimeter
G1 X74.739 Y49.901 E2.46929 ; perimeter
G1 X74.304 Y50.304 E2.51276 ; perimeter
G1 X73.998 Y50.500 E2.53938 ; perimeter
G1 X73.554 Y50.402 F7800.000 ; move inwards before travel
G1 F1800.000 E1.53938 ; retract
G92 E0 ; reset extrusion distance
G1 X67.470 Y47.097 F7800.000 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X67.123 Y47.796 F600.000 E1.05720 ; perimeter
G1 X66.813 Y47.279 E1.10140 ; perimeter
G1 X66.631 Y46.679 E1.14735 ; perimeter
G1 X66.673 Y46.453 E1.16418 ; perimeter
G1 X66.819 Y46.251 E1.18241 ; perimeter
G1 X66.994 Y46.176 E1.19637 ; perimeter
G1 X67.387 Y45.945 E1.22975 ; perimeter
G1 X67.492 Y46.395 E1.26356 ; perimeter
G1 X67.550 Y46.853 E1.29741 ; perimeter
G1 X67.495 Y47.040 E1.31168 ; perimeter
G1 X67.860 Y47.245 F7800.000 ; move to first perimeter point
G1 X67.514 Y47.975 F600.000 E1.37083 ; perimeter
G1 X67.167 Y48.928 E1.44516 ; perimeter
G1 X67.048 Y48.924 E1.45382 ; perimeter
G1 X66.892 Y48.382 E1.49515 ; perimeter
G1 X66.777 Y48.072 E1.51937 ; perimeter
G1 X66.400 Y47.371 E1.57772 ; perimeter
G1 X66.219 Y46.743 E1.62560 ; perimeter
G1 X66.221 Y46.608 E1.63544 ; perimeter
G1 X66.282 Y46.288 E1.65935 ; perimeter
G1 X66.555 Y45.909 E1.69355 ; perimeter
G1 X66.813 Y45.802 E1.71402 ; perimeter
G1 X67.031 Y45.682 E1.73226 ; perimeter
G1 X67.311 Y45.599 E1.75367 ; perimeter
G1 X67.485 Y45.499 E1.76832 ; perimeter
G1 X67.662 Y45.664 E1.78611 ; perimeter
G1 X67.789 Y45.857 E1.80303 ; perimeter
G1 X67.901 Y46.319 E1.83786 ; perimeter
G1 X67.938 Y46.567 E1.85621 ; perimeter
G1 X67.964 Y46.903 E1.88092 ; perimeter
G1 X67.883 Y47.187 E1.90254 ; perimeter
G1 X68.240 Y47.416 F7800.000 ; move to first perimeter point
G1 X67.900 Y48.130 F600.000 E1.96045 ; perimeter
G1 X67.570 Y48.998 E2.02849 ; perimeter
G1 X67.417 Y49.311 E2.05403 ; perimeter
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G1 X67.301 Y49.486 E2.06940 ; perimeter
G1 X67.138 Y49.678 E2.08787 ; perimeter
G1 X66.949 Y49.815 E2.10496 ; perimeter
G1 X66.753 Y49.878 E2.12002 ; perimeter
G1 X66.564 Y49.842 E2.13407 ; perimeter
G1 X66.509 Y49.792 E2.13953 ; perimeter
G1 X66.448 Y49.627 E2.15244 ; perimeter
G1 X66.525 Y49.000 E2.19875 ; perimeter
G1 X66.532 Y48.758 E2.21645 ; perimeter
G1 X66.513 Y48.569 E2.23038 ; perimeter
G1 X66.368 Y48.176 E2.26106 ; perimeter
G1 X66.015 Y47.528 E2.31515 ; perimeter
G1 X65.804 Y46.792 E2.37117 ; perimeter
G1 X65.810 Y46.548 E2.38909 ; perimeter
G1 X65.892 Y46.129 E2.42034 ; perimeter
G1 X66.262 Y45.601 E2.46757 ; perimeter
G1 X66.347 Y45.544 E2.47507 ; perimeter
G1 X66.632 Y45.427 E2.49762 ; perimeter
G1 X66.798 Y45.330 E2.51173 ; perimeter
G1 X67.137 Y45.220 E2.53780 ; perimeter
G1 X67.407 Y45.043 E2.56142 ; perimeter
G1 X67.469 Y45.017 E2.56643 ; perimeter
G1 X67.590 Y45.005 E2.57531 ; perimeter
G1 X67.681 Y45.118 E2.58593 ; perimeter
G1 X67.985 Y45.399 E2.61628 ; perimeter
G1 X68.135 Y45.626 E2.63619 ; perimeter
G1 X68.197 Y45.776 E2.64810 ; perimeter
G1 X68.310 Y46.244 E2.68336 ; perimeter
G1 X68.382 Y46.805 E2.72478 ; perimeter
G1 X68.354 Y47.079 E2.74493 ; perimeter
G1 X68.263 Y47.358 E2.76647 ; perimeter
G1 X67.827 Y47.465 F7800.000 ; move inwards before travel
G1 F1800.000 E1.76647 ; retract
G92 E0 ; reset extrusion distance
G1 X68.595 Y54.546 F7800.000 ; move to first fill point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X72.337 Y58.288 F832.376 E1.38769 ; fill
G1 X72.325 Y58.869 F7800.000 ; move to first fill point
G1 X68.053 Y54.597 F832.376 E1.83033 ; fill
G1 X67.622 Y54.758 F7800.000 ; move to first fill point
G1 X72.242 Y59.378 F832.376 E2.30901 ; fill
G1 X72.124 Y59.854 F7800.000 ; move to first fill point
G1 X67.292 Y55.021 F832.376 E2.80969 ; fill
G1 X66.978 Y55.300 F7800.000 ; move to first fill point
G1 X71.960 Y60.282 F832.376 E3.32583 ; fill
G1 X71.717 Y60.633 F7800.000 ; move to first fill point
G1 X66.731 Y55.646 F832.376 E3.84241 ; fill
G1 X66.504 Y56.012 F7800.000 ; move to first fill point
G1 X71.455 Y60.963 F832.376 E4.35530 ; fill
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G1 X71.186 Y61.287 F7800.000 ; move to first fill point
G1 X66.317 Y56.418 F832.376 E4.85981 ; fill
G1 X66.141 Y56.835 F7800.000 ; move to first fill point
G1 X70.899 Y61.593 F832.376 E5.35276 ; fill
G1 X70.589 Y61.876 F7800.000 ; move to first fill point
G1 X65.998 Y57.285 F832.376 E5.82843 ; fill
G1 X65.906 Y57.786 F7800.000 ; move to first fill point
G1 X70.218 Y62.097 F832.376 E6.27509 ; fill
G1 X69.810 Y62.283 F7800.000 ; move to first fill point
G1 X65.837 Y58.309 F832.376 E6.68676 ; fill
G1 X65.888 Y58.953 F7800.000 ; move to first fill point
G1 X69.420 Y62.485 F832.376 E7.05270 ; fill
G1 X69.047 Y62.705 F7800.000 ; move to first fill point
G1 X66.065 Y59.723 F832.376 E7.36167 ; fill
G1 X66.526 Y60.778 F7800.000 ; move to first fill point
G1 X68.874 Y63.126 F832.376 E7.60493 ; fill
G1 X68.740 Y63.584 F7800.000 ; move to first fill point
G1 X67.193 Y62.037 F832.376 E7.76517 ; fill
G1 X67.206 Y62.643 F7800.000 ; move to first fill point
G1 X68.872 Y64.309 F832.376 E7.93787 ; fill
G1 X69.126 Y65.156 F7800.000 ; move to first fill point
G1 X67.063 Y63.093 F832.376 E8.15160 ; fill
G1 X66.846 Y63.469 F7800.000 ; move to first fill point
G1 X68.655 Y65.278 F832.376 E8.33899 ; fill
G1 X67.259 Y64.475 F7800.000 ; move to first fill point
G1 X66.630 Y63.846 F832.376 E8.40418 ; fill
G1 X66.441 Y64.250 F7800.000 ; move to first fill point
G1 X66.538 Y64.347 F832.376 E8.41426 ; fill
G1 X72.314 Y57.672 F7800.000 ; move to first fill point
G1 X69.291 Y54.649 F832.376 E8.72749 ; fill
G1 X70.233 Y54.998 F7800.000 ; move to first fill point
G1 X72.194 Y56.959 F832.376 E8.93068 ; fill
G1 F1800.000 E7.93068 ; retract
G92 E0 ; reset extrusion distance
G1 X66.868 Y49.518 F7800.000 ; move to first fill point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X66.761 Y49.411 F600.000 E1.00584 ; fill
G1 X66.870 Y49.211 E1.01456 ; fill
G1 X67.023 Y49.364 E1.02287 ; fill
G1 X66.810 Y49.152 F7800.000 ; move to first fill point
G1 X66.801 Y49.142 F600.000 E1.02340 ; fill
G1 F1800.000 E0.02340 ; retract
G92 E0 ; reset extrusion distance
G1 Z10.350 F7800.000 ; move to next layer (25)
G1 X67.882 Y53.844 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X68.285 Y53.756 F600.000 E1.03019 ; perimeter
G1 X68.681 Y53.716 E1.05936 ; perimeter
G1 X69.049 Y53.743 E1.08638 ; perimeter
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G1 X69.153 Y53.777 E1.09439 ; perimeter
G1 X69.848 Y54.122 E1.15121 ; perimeter
G1 X70.403 Y54.370 E1.19574 ; perimeter
G1 X70.855 Y54.539 E1.23110 ; perimeter
G1 X71.050 Y54.642 E1.24727 ; perimeter
G1 X71.407 Y54.892 E1.27923 ; perimeter
G1 X71.955 Y55.340 E1.33107 ; perimeter
G1 X72.088 Y55.485 E1.34545 ; perimeter
G1 X72.255 Y55.721 E1.36664 ; perimeter
G1 X72.431 Y56.032 E1.39285 ; perimeter
G1 X72.684 Y56.829 E1.45411 ; perimeter
G1 X72.737 Y57.233 E1.48395 ; perimeter
G1 X72.747 Y57.898 E1.53263 ; perimeter
G1 X72.770 Y58.027 E1.54230 ; perimeter
G1 X72.781 Y58.539 E1.57977 ; perimeter
G1 X72.761 Y58.693 E1.59119 ; perimeter
G1 X72.650 Y59.137 E1.62469 ; perimeter
G1 X72.517 Y59.890 E1.68068 ; perimeter
G1 X72.286 Y60.438 E1.72425 ; perimeter
G1 X72.073 Y60.777 E1.75364 ; perimeter
G1 X71.417 Y61.467 E1.82335 ; perimeter
G1 X71.109 Y61.701 E1.85170 ; perimeter
G1 X70.623 Y62.164 E1.90088 ; perimeter
G1 X70.436 Y62.289 E1.91732 ; perimeter
G1 X69.806 Y62.595 E1.96864 ; perimeter
G1 X69.270 Y62.997 E2.01770 ; perimeter
G1 X69.275 Y63.848 E2.08010 ; perimeter
G1 X69.407 Y64.165 E2.10526 ; perimeter
G1 X69.595 Y64.430 E2.12899 ; perimeter
G1 X69.974 Y64.832 E2.16946 ; perimeter
G1 X70.438 Y65.253 E2.21543 ; perimeter
G1 X70.326 Y65.590 E2.24145 ; perimeter
G1 X69.607 Y65.371 E2.29652 ; perimeter
G1 X69.356 Y65.317 E2.31537 ; perimeter
G1 X69.135 Y65.303 E2.33162 ; perimeter
G1 X68.899 Y65.319 E2.34891 ; perimeter
G1 X68.453 Y65.472 E2.38346 ; perimeter
G1 X68.074 Y65.883 E2.42443 ; perimeter
G1 X67.952 Y65.255 E2.47132 ; perimeter
G1 X67.894 Y65.112 E2.48267 ; perimeter
G1 X67.734 Y64.803 E2.50814 ; perimeter
G1 X67.428 Y64.571 E2.53628 ; perimeter
G1 X67.092 Y64.404 E2.56374 ; perimeter
G1 X66.653 Y64.399 E2.59596 ; perimeter
G1 X66.145 Y64.515 E2.63412 ; perimeter
G1 X66.042 Y63.966 E2.67500 ; perimeter
G1 X66.048 Y63.847 E2.68373 ; perimeter
G1 X66.749 Y62.972 E2.76587 ; perimeter
G1 X66.842 Y62.788 E2.78098 ; perimeter
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G1 X66.968 Y62.414 E2.80988 ; perimeter
G1 X66.872 Y61.943 E2.84507 ; perimeter
G1 X66.810 Y61.791 E2.85708 ; perimeter
G1 X66.616 Y61.439 E2.88656 ; perimeter
G1 X66.368 Y61.045 E2.92066 ; perimeter
G1 X66.119 Y60.586 E2.95890 ; perimeter
G1 X65.879 Y60.036 E3.00290 ; perimeter
G1 X65.664 Y59.479 E3.04662 ; perimeter
G1 X65.514 Y58.878 E3.09202 ; perimeter
G1 X65.518 Y58.654 E3.10840 ; perimeter
G1 X65.480 Y58.178 E3.14342 ; perimeter
G1 X65.584 Y57.163 E3.21815 ; perimeter
G1 X65.842 Y56.299 E3.28419 ; perimeter
G1 X66.068 Y55.664 E3.33359 ; perimeter
G1 X66.493 Y55.007 E3.39094 ; perimeter
G1 X66.976 Y54.465 E3.44408 ; perimeter
G1 X67.312 Y54.136 E3.47852 ; perimeter
G1 X67.612 Y53.953 E3.50429 ; perimeter
G1 X67.824 Y53.866 E3.52108 ; perimeter
G1 X67.732 Y53.456 F7800.000 ; move to first perimeter point
G1 X68.218 Y53.346 F600.000 E3.55756 ; perimeter
G1 X68.539 Y53.310 E3.58124 ; perimeter
G1 X68.878 Y53.305 E3.60609 ; perimeter
G1 X69.154 Y53.339 E3.62643 ; perimeter
G1 X69.315 Y53.392 E3.63887 ; perimeter
G1 X70.413 Y53.922 E3.72820 ; perimeter
G1 X71.026 Y54.159 E3.77630 ; perimeter
G1 X71.269 Y54.286 E3.79640 ; perimeter
G1 X72.019 Y54.839 E3.86467 ; perimeter
G1 X72.349 Y55.151 E3.89793 ; perimeter
G1 X72.515 Y55.365 E3.91779 ; perimeter
G1 X72.714 Y55.670 E3.94444 ; perimeter
G1 X72.882 Y56.040 E3.97424 ; perimeter
G1 X73.092 Y56.746 E4.02818 ; perimeter
G1 X73.152 Y57.207 E4.06227 ; perimeter
G1 X73.161 Y57.853 E4.10957 ; perimeter
G1 X73.185 Y58.000 E4.12052 ; perimeter
G1 X73.198 Y58.558 E4.16135 ; perimeter
G1 X73.171 Y58.767 E4.17680 ; perimeter
G1 X73.057 Y59.225 E4.21142 ; perimeter
G1 X72.919 Y60.010 E4.26980 ; perimeter
G1 X72.658 Y60.626 E4.31876 ; perimeter
G1 X72.491 Y60.908 E4.34281 ; perimeter
G1 X72.358 Y61.083 E4.35893 ; perimeter
G1 X71.884 Y61.595 E4.41001 ; perimeter
G1 X71.686 Y61.785 E4.43010 ; perimeter
G1 X71.246 Y62.136 E4.47135 ; perimeter
G1 X70.899 Y62.477 E4.50700 ; perimeter
G1 X70.638 Y62.652 E4.53000 ; perimeter
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G1 X70.047 Y62.936 E4.57801 ; perimeter
G1 X69.687 Y63.206 E4.61099 ; perimeter
G1 X69.691 Y63.764 E4.65190 ; perimeter
G1 X69.773 Y63.961 E4.66750 ; perimeter
G1 X69.920 Y64.170 E4.68629 ; perimeter
G1 X70.156 Y64.424 E4.71170 ; perimeter
G1 X70.774 Y64.996 E4.77332 ; perimeter
G1 X70.845 Y65.107 E4.78299 ; perimeter
G1 X70.840 Y65.357 E4.80129 ; perimeter
G1 X70.706 Y65.720 E4.82964 ; perimeter
G1 X70.429 Y66.030 E4.86011 ; perimeter
G1 X70.113 Y65.963 E4.88377 ; perimeter
G1 X69.505 Y65.775 E4.93035 ; perimeter
G1 X69.290 Y65.729 E4.94651 ; perimeter
G1 X68.982 Y65.730 E4.96902 ; perimeter
G1 X68.688 Y65.831 E4.99186 ; perimeter
G1 X68.533 Y65.976 E5.00735 ; perimeter
G1 X68.322 Y66.271 E5.03395 ; perimeter
G1 X68.203 Y66.364 E5.04503 ; perimeter
G1 X67.872 Y66.228 E5.07123 ; perimeter
G1 X67.729 Y66.056 E5.08763 ; perimeter
G1 X67.647 Y65.830 E5.10520 ; perimeter
G1 X67.552 Y65.375 E5.13930 ; perimeter
G1 X67.516 Y65.286 E5.14634 ; perimeter
G1 X67.408 Y65.077 E5.16355 ; perimeter
G1 X67.209 Y64.926 E5.18189 ; perimeter
G1 X66.993 Y64.819 E5.19953 ; perimeter
G1 X66.703 Y64.816 E5.22078 ; perimeter
G1 X66.455 Y64.881 E5.23953 ; perimeter
G1 X65.985 Y64.954 E5.27441 ; perimeter
G1 X65.857 Y64.850 E5.28647 ; perimeter
G1 X65.740 Y64.559 E5.30944 ; perimeter
G1 X65.628 Y64.016 E5.35004 ; perimeter
G1 X65.634 Y63.812 E5.36501 ; perimeter
G1 X65.670 Y63.658 E5.37656 ; perimeter
G1 X66.392 Y62.755 E5.46128 ; perimeter
G1 X66.453 Y62.636 E5.47105 ; perimeter
G1 X66.537 Y62.382 E5.49069 ; perimeter
G1 X66.472 Y62.064 E5.51448 ; perimeter
G1 X66.432 Y61.964 E5.52236 ; perimeter
G1 X66.010 Y61.258 E5.58259 ; perimeter
G1 X65.747 Y60.772 E5.62312 ; perimeter
G1 X65.492 Y60.190 E5.66964 ; perimeter
G1 X65.263 Y59.592 E5.71657 ; perimeter
G1 X65.103 Y58.939 E5.76579 ; perimeter
G1 X65.102 Y58.669 E5.78557 ; perimeter
G1 X65.063 Y58.165 E5.82262 ; perimeter
G1 X65.142 Y57.267 E5.88866 ; perimeter
G1 X65.181 Y57.058 E5.90425 ; perimeter
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G1 X65.448 Y56.165 E5.97250 ; perimeter
G1 X65.692 Y55.482 E6.02568 ; perimeter
G1 X66.003 Y54.977 E6.06906 ; perimeter
G1 X66.193 Y54.715 E6.09282 ; perimeter
G1 X66.367 Y54.506 E6.11272 ; perimeter
G1 X66.885 Y53.966 E6.16755 ; perimeter
G1 X67.067 Y53.799 E6.18561 ; perimeter
G1 X67.256 Y53.672 E6.20230 ; perimeter
G1 X67.674 Y53.479 E6.23608 ; perimeter
G1 X67.579 Y53.070 F7800.000 ; move to first perimeter point
G1 X68.144 Y52.935 F600.000 E6.27867 ; perimeter
G1 X68.500 Y52.896 E6.30485 ; perimeter
G1 X68.908 Y52.890 E6.33475 ; perimeter
G1 X69.250 Y52.931 E6.35999 ; perimeter
G1 X69.477 Y53.007 E6.37756 ; perimeter
G1 X70.201 Y53.370 E6.43688 ; perimeter
G1 X70.710 Y53.597 E6.47767 ; perimeter
G1 X71.197 Y53.779 E6.51575 ; perimeter
G1 X71.487 Y53.931 E6.53979 ; perimeter
G1 X72.277 Y54.513 E6.61168 ; perimeter
G1 X72.539 Y54.748 E6.63747 ; perimeter
G1 X72.745 Y54.976 E6.65996 ; perimeter
G1 X73.064 Y55.446 E6.70160 ; perimeter
G1 X73.270 Y55.889 E6.73734 ; perimeter
G1 X73.452 Y56.486 E6.78310 ; perimeter
G1 X73.501 Y56.672 E6.79722 ; perimeter
G1 X73.571 Y57.259 E6.84051 ; perimeter
G1 X73.576 Y57.808 E6.88071 ; perimeter
G1 X73.600 Y57.973 E6.89295 ; perimeter
G1 X73.614 Y58.575 E6.93704 ; perimeter
G1 X73.583 Y58.822 E6.95527 ; perimeter
G1 X73.463 Y59.313 E6.99234 ; perimeter
G1 X73.312 Y60.149 E7.05453 ; perimeter
G1 X73.014 Y60.840 E7.10967 ; perimeter
G1 X72.726 Y61.292 E7.14895 ; perimeter
G1 X72.184 Y61.884 E7.20772 ; perimeter
G1 X71.956 Y62.103 E7.23091 ; perimeter
G1 X71.632 Y62.351 E7.26082 ; perimeter
G1 X71.055 Y62.882 E7.31823 ; perimeter
G1 X70.834 Y63.019 E7.33730 ; perimeter
G1 X70.323 Y63.257 E7.37860 ; perimeter
G1 X70.104 Y63.415 E7.39835 ; perimeter
G1 X70.106 Y63.680 E7.41777 ; perimeter
G1 X70.246 Y63.910 E7.43756 ; perimeter
G1 X70.554 Y64.236 E7.47040 ; perimeter
G1 X71.077 Y64.708 E7.52198 ; perimeter
G1 X71.222 Y64.933 E7.54163 ; perimeter
G1 X71.269 Y65.171 E7.55940 ; perimeter
G1 X71.261 Y65.359 E7.57319 ; perimeter
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G1 X71.155 Y65.734 E7.60177 ; perimeter
G1 X71.062 Y65.935 E7.61794 ; perimeter
G1 X70.988 Y66.045 E7.62763 ; perimeter
G1 X70.756 Y66.290 E7.65242 ; perimeter
G1 X70.636 Y66.385 E7.66365 ; perimeter
G1 X70.485 Y66.466 E7.67618 ; perimeter
G1 X70.015 Y66.367 E7.71140 ; perimeter
G1 X69.403 Y66.179 E7.75824 ; perimeter
G1 X69.223 Y66.141 E7.77172 ; perimeter
G1 X69.066 Y66.141 E7.78326 ; perimeter
G1 X68.922 Y66.190 E7.79439 ; perimeter
G1 X68.830 Y66.278 E7.80372 ; perimeter
G1 X68.620 Y66.564 E7.82972 ; perimeter
G1 X68.503 Y66.656 E7.84063 ; perimeter
G1 X68.268 Y66.767 E7.85965 ; perimeter
G1 X68.161 Y66.783 E7.86755 ; perimeter
G1 X67.902 Y66.695 E7.88764 ; perimeter
G1 X67.648 Y66.579 E7.90807 ; perimeter
G1 X67.445 Y66.371 E7.92938 ; perimeter
G1 X67.354 Y66.237 E7.94125 ; perimeter
G1 X67.249 Y65.953 E7.96336 ; perimeter
G1 X67.138 Y65.460 E8.00043 ; perimeter
G1 X67.082 Y65.351 E8.00939 ; perimeter
G1 X66.989 Y65.281 E8.01793 ; perimeter
G1 X66.893 Y65.234 E8.02574 ; perimeter
G1 X66.753 Y65.232 E8.03602 ; perimeter
G1 X66.311 Y65.330 E8.06922 ; perimeter
G1 X66.088 Y65.358 E8.08564 ; perimeter
G1 X65.913 Y65.357 E8.09851 ; perimeter
G1 X65.814 Y65.326 E8.10607 ; perimeter
G1 X65.701 Y65.259 E8.11569 ; perimeter
G1 X65.562 Y65.143 E8.12901 ; perimeter
G1 X65.489 Y65.046 E8.13785 ; perimeter
G1 X65.348 Y64.698 E8.16540 ; perimeter
G1 X65.253 Y64.305 E8.19498 ; perimeter
G1 X65.206 Y63.913 E8.22391 ; perimeter
G1 X65.252 Y63.604 E8.24681 ; perimeter
G1 X65.323 Y63.428 E8.26071 ; perimeter
G1 X66.036 Y62.539 E8.34422 ; perimeter
G1 X66.106 Y62.350 E8.35898 ; perimeter
G1 X66.053 Y62.137 E8.37507 ; perimeter
G1 X65.484 Y61.165 E8.45759 ; perimeter
G1 X65.261 Y60.714 E8.49442 ; perimeter
G1 X65.106 Y60.344 E8.52381 ; perimeter
G1 X64.862 Y59.707 E8.57377 ; perimeter
G1 X64.730 Y59.195 E8.61252 ; perimeter
G1 X64.679 Y58.882 E8.63575 ; perimeter
G1 X64.685 Y58.685 E8.65023 ; perimeter
G1 X64.645 Y58.153 E8.68932 ; perimeter

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G1 X64.713 Y57.535 E8.73484 ; perimeter
G1 X64.727 Y57.218 E8.75805 ; perimeter
G1 X64.779 Y56.949 E8.77811 ; perimeter
G1 X64.982 Y56.259 E8.83081 ; perimeter
G1 X65.323 Y55.290 E8.90609 ; perimeter
G1 X65.647 Y54.761 E8.95157 ; perimeter
G1 X65.869 Y54.455 E8.97924 ; perimeter
G1 X66.054 Y54.231 E9.00048 ; perimeter
G1 X66.596 Y53.666 E9.05790 ; perimeter
G1 X66.823 Y53.462 E9.08024 ; perimeter
G1 X67.039 Y53.317 E9.09931 ; perimeter
G1 X67.241 Y53.209 E9.11607 ; perimeter
G1 X67.521 Y53.092 E9.13828 ; perimeter
G1 X67.880 Y53.357 F7800.000 ; move inwards before travel
G1 F1800.000 E8.13828 ; retract
G92 E0 ; reset extrusion distance
G1 X73.217 Y50.164 F7800.000 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X73.186 Y49.257 F600.000 E1.06646 ; perimeter
G1 X73.549 Y49.041 E1.09742 ; perimeter
G1 X73.902 Y48.694 E1.13364 ; perimeter
G1 X74.090 Y49.348 E1.18348 ; perimeter
G1 X73.891 Y49.588 E1.20633 ; perimeter
G1 X73.577 Y49.838 E1.23571 ; perimeter
G1 X73.264 Y50.122 E1.26671 ; perimeter
G1 X73.630 Y50.385 F7800.000 ; move to first perimeter point
G1 X73.302 Y50.792 F600.000 E1.30501 ; perimeter
G1 X72.863 Y51.406 E1.36027 ; perimeter
G1 X72.772 Y49.547 E1.49657 ; perimeter
G1 X72.768 Y48.942 E1.54092 ; perimeter
G1 X73.021 Y48.873 E1.56008 ; perimeter
G1 X73.178 Y48.786 E1.57326 ; perimeter
G1 X73.288 Y48.714 E1.58291 ; perimeter
G1 X73.449 Y48.554 E1.59950 ; perimeter
G1 X73.595 Y48.362 E1.61721 ; perimeter
G1 X73.820 Y48.230 E1.63630 ; perimeter
G1 X74.102 Y48.120 E1.65848 ; perimeter
G1 X74.272 Y48.335 E1.67862 ; perimeter
G1 X74.351 Y48.747 E1.70931 ; perimeter
G1 X74.497 Y49.258 E1.74825 ; perimeter
G1 X74.480 Y49.521 E1.76755 ; perimeter
G1 X74.288 Y49.777 E1.79101 ; perimeter
G1 X74.173 Y49.894 E1.80300 ; perimeter
G1 X73.849 Y50.153 E1.83343 ; perimeter
G1 X73.670 Y50.337 E1.85224 ; perimeter
G1 X73.952 Y50.648 F7800.000 ; move to first perimeter point
G1 X73.436 Y51.306 F600.000 E1.91353 ; perimeter
G1 X73.186 Y51.499 E1.93667 ; perimeter
G1 X72.991 Y51.585 E1.95225 ; perimeter
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G1 X72.853 Y51.673 E1.96424 ; perimeter
G1 X72.771 Y51.784 E1.97441 ; perimeter
G1 X72.527 Y52.218 E2.01084 ; perimeter
G1 X72.473 Y52.206 E2.01490 ; perimeter
G1 X72.430 Y51.790 E2.04555 ; perimeter
G1 X72.428 Y51.031 E2.10111 ; perimeter
G1 X72.357 Y49.553 E2.20954 ; perimeter
G1 X72.353 Y49.015 E2.24896 ; perimeter
G1 X72.383 Y48.824 E2.26313 ; perimeter
G1 X72.460 Y48.716 E2.27281 ; perimeter
G1 X72.661 Y48.552 E2.29184 ; perimeter
G1 X72.862 Y48.485 E2.30736 ; perimeter
G1 X73.028 Y48.388 E2.32143 ; perimeter
G1 X73.289 Y48.082 E2.35090 ; perimeter
G1 X73.443 Y47.962 E2.36519 ; perimeter
G1 X73.650 Y47.851 E2.38243 ; perimeter
G1 X73.910 Y47.748 E2.40293 ; perimeter
G1 X74.024 Y47.720 E2.41147 ; perimeter
G1 X74.172 Y47.715 E2.42235 ; perimeter
G1 X74.311 Y47.781 E2.43359 ; perimeter
G1 X74.473 Y47.912 E2.44891 ; perimeter
G1 X74.651 Y48.166 E2.47163 ; perimeter
G1 X74.752 Y48.634 E2.50663 ; perimeter
G1 X74.908 Y49.190 E2.54897 ; perimeter
G1 X74.909 Y49.423 E2.56604 ; perimeter
G1 X74.872 Y49.668 E2.58422 ; perimeter
G1 X74.603 Y50.050 E2.61844 ; perimeter
G1 X74.457 Y50.198 E2.63366 ; perimeter
G1 X74.120 Y50.468 E2.66527 ; perimeter
G1 X73.992 Y50.600 E2.67873 ; perimeter
G1 X73.543 Y50.577 F7800.000 ; move inwards before travel
G1 F1800.000 E1.67873 ; retract
G92 E0 ; reset extrusion distance
G1 X67.098 Y47.989 F7800.000 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X66.772 Y47.356 F600.000 E1.05217 ; perimeter
G1 X66.663 Y46.995 E1.07977 ; perimeter
G1 X66.602 Y46.640 E1.10614 ; perimeter
G1 X66.626 Y46.512 E1.11568 ; perimeter
G1 X66.805 Y46.296 E1.13623 ; perimeter
G1 X67.377 Y46.050 E1.18187 ; perimeter
G1 X67.530 Y46.572 E1.22170 ; perimeter
G1 X67.561 Y46.972 E1.25107 ; perimeter
G1 X67.122 Y47.932 E1.32838 ; perimeter
G1 X67.551 Y48.004 F7800.000 ; move to first perimeter point
G1 X67.059 Y49.383 F600.000 E1.43566 ; perimeter
G1 X66.833 Y49.346 E1.45240 ; perimeter
G1 X66.829 Y48.819 E1.49099 ; perimeter
G1 X66.792 Y48.519 E1.51314 ; perimeter
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G1 X66.716 Y48.210 E1.53643 ; perimeter
G1 X66.384 Y47.509 E1.59324 ; perimeter
G1 X66.330 Y47.337 E1.60651 ; perimeter
G1 X66.259 Y47.097 E1.62485 ; perimeter
G1 X66.196 Y46.773 E1.64898 ; perimeter
G1 X66.190 Y46.583 E1.66291 ; perimeter
G1 X66.242 Y46.337 E1.68135 ; perimeter
G1 X66.535 Y45.963 E1.71615 ; perimeter
G1 X66.915 Y45.786 E1.74689 ; perimeter
G1 X67.263 Y45.661 E1.77398 ; perimeter
G1 X67.481 Y45.541 E1.79224 ; perimeter
G1 X67.699 Y45.780 E1.81598 ; perimeter
G1 X67.772 Y45.920 E1.82754 ; perimeter
G1 X67.934 Y46.475 E1.86984 ; perimeter
G1 X67.978 Y46.828 E1.89593 ; perimeter
G1 X67.982 Y46.963 E1.90580 ; perimeter
G1 X67.940 Y47.156 E1.92032 ; perimeter
G1 X67.677 Y47.692 E1.96401 ; perimeter
G1 X67.573 Y47.946 E1.98414 ; perimeter
G1 X67.940 Y48.151 F7800.000 ; move to first perimeter point
G1 X67.593 Y49.113 F600.000 E2.05908 ; perimeter
G1 X67.479 Y49.384 E2.08065 ; perimeter
G1 X67.356 Y49.614 E2.09973 ; perimeter
G1 X67.193 Y49.829 E2.11950 ; perimeter
G1 X66.973 Y49.972 E2.13871 ; perimeter
G1 X66.865 Y50.014 E2.14716 ; perimeter
G1 X66.746 Y50.025 E2.15592 ; perimeter
G1 X66.608 Y49.974 E2.16674 ; perimeter
G1 X66.504 Y49.839 E2.17920 ; perimeter
G1 X66.400 Y49.613 E2.19738 ; perimeter
G1 X66.381 Y49.318 E2.21910 ; perimeter
G1 X66.412 Y49.063 E2.23790 ; perimeter
G1 X66.414 Y48.843 E2.25403 ; perimeter
G1 X66.383 Y48.599 E2.27202 ; perimeter
G1 X66.321 Y48.344 E2.29126 ; perimeter
G1 X66.009 Y47.689 E2.34439 ; perimeter
G1 X65.932 Y47.458 E2.36226 ; perimeter
G1 X65.856 Y47.198 E2.38211 ; perimeter
G1 X65.783 Y46.833 E2.40935 ; perimeter
G1 X65.775 Y46.536 E2.43109 ; perimeter
G1 X65.872 Y46.141 E2.46090 ; perimeter
G1 X66.241 Y45.661 E2.50529 ; perimeter
G1 X66.364 Y45.583 E2.51592 ; perimeter
G1 X66.764 Y45.397 E2.54821 ; perimeter
G1 X67.096 Y45.279 E2.57410 ; perimeter
G1 X67.468 Y45.084 E2.60483 ; perimeter
G1 X67.645 Y45.165 E2.61905 ; perimeter
G1 X67.834 Y45.306 E2.63635 ; perimeter
G1 X68.041 Y45.541 E2.65931 ; perimeter

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G1 X68.164 Y45.782 E2.67911 ; perimeter
G1 X68.349 Y46.430 E2.72845 ; perimeter
G1 X68.401 Y46.957 E2.76731 ; perimeter
G1 X68.378 Y47.136 E2.78051 ; perimeter
G1 X68.321 Y47.324 E2.79489 ; perimeter
G1 X67.962 Y48.092 E2.85702 ; perimeter
G1 X67.529 Y48.212 F7800.000 ; move inwards before travel
G1 F1800.000 E1.85702 ; retract
G92 E0 ; reset extrusion distance
G1 X68.288 Y54.064 F7800.000 ; move to first fill point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X66.228 Y56.124 F869.654 E1.21340 ; fill
G1 X65.954 Y56.991 F7800.000 ; move to first fill point
G1 X68.903 Y54.042 F869.654 E1.51895 ; fill
G1 X69.336 Y54.202 F7800.000 ; move to first fill point
G1 X65.825 Y57.713 F869.654 E1.88272 ; fill
G1 X65.795 Y58.336 F7800.000 ; move to first fill point
G1 X69.737 Y54.394 F869.654 E2.29117 ; fill
G1 X70.139 Y54.585 F7800.000 ; move to first fill point
G1 X65.829 Y58.895 F869.654 E2.73774 ; fill
G1 X65.947 Y59.369 F7800.000 ; move to first fill point
G1 X70.566 Y54.750 F869.654 E3.21628 ; fill
G1 X70.961 Y54.948 F7800.000 ; move to first fill point
G1 X66.117 Y59.792 F869.654 E3.71813 ; fill
G1 X66.290 Y60.212 F7800.000 ; move to first fill point
G1 X71.307 Y55.195 F869.654 E4.23788 ; fill
G1 X71.634 Y55.461 F7800.000 ; move to first fill point
G1 X66.481 Y60.614 F869.654 E4.77169 ; fill
G1 X66.698 Y60.990 F7800.000 ; move to first fill point
G1 X71.920 Y55.768 F869.654 E5.31271 ; fill
G1 X72.144 Y56.136 F7800.000 ; move to first fill point
G1 X66.914 Y61.367 F869.654 E5.85464 ; fill
G1 X67.120 Y61.753 F7800.000 ; move to first fill point
G1 X72.290 Y56.583 F869.654 E6.39028 ; fill
G1 X72.410 Y57.056 F7800.000 ; move to first fill point
G1 X67.238 Y62.229 F869.654 E6.92619 ; fill
G1 X67.085 Y62.975 F7800.000 ; move to first fill point
G1 X72.442 Y57.618 F869.654 E7.48117 ; fill
G1 X72.473 Y58.180 F7800.000 ; move to first fill point
G1 X66.556 Y64.097 F869.654 E8.09419 ; fill
G1 X67.142 Y64.104 F7800.000 ; move to first fill point
G1 X72.408 Y58.837 F869.654 E8.63986 ; fill
G1 X72.269 Y59.570 F7800.000 ; move to first fill point
G1 X69.067 Y62.771 F869.654 E8.97157 ; fill
G1 X68.968 Y62.870 F7800.000 ; move to first fill point
G1 X67.546 Y64.292 F869.654 E9.11892 ; fill
G1 X67.889 Y64.542 F7800.000 ; move to first fill point
G1 X68.972 Y63.459 F869.654 E9.23107 ; fill
G1 X69.016 Y64.008 F7800.000 ; move to first fill point
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G1 X68.124 Y64.900 F869.654 E9.32347 ; fill
G1 X68.469 Y65.148 F7800.000 ; move to first fill point
G1 X69.209 Y64.408 F869.654 E9.40019 ; fill
G1 X69.453 Y64.756 F7800.000 ; move to first fill point
G1 X69.215 Y64.995 F869.654 E9.42491 ; fill
G1 X71.104 Y61.327 F7800.000 ; move to first fill point
G1 X71.763 Y60.668 F869.654 E9.49326 ; fill
G1 F1800.000 E8.49326 ; retract
G92 E0 ; reset extrusion distance
G1 X67.133 Y46.919 F7800.000 ; move to first fill point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X67.089 Y46.963 F600.000 E1.00456 ; fill
G1 F1800.000 E0.00456 ; retract
G92 E0 ; reset extrusion distance
G1 Z10.750 F7800.000 ; move to next layer (26)
G1 X68.501 Y53.212 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X68.934 Y53.126 F600.000 E1.03235 ; perimeter
G1 X69.065 Y53.123 E1.04193 ; perimeter
G1 X69.992 Y53.704 E1.12205 ; perimeter
G1 X70.228 Y53.816 E1.14120 ; perimeter
G1 X70.746 Y53.999 E1.18143 ; perimeter
G1 X71.223 Y54.103 E1.21723 ; perimeter
G1 X71.437 Y54.410 E1.24462 ; perimeter
G1 X71.921 Y54.898 E1.29496 ; perimeter
G1 X72.061 Y55.063 E1.31082 ; perimeter
G1 X72.477 Y55.669 E1.36469 ; perimeter
G1 X72.646 Y56.044 E1.39481 ; perimeter
G1 X72.805 Y56.645 E1.44036 ; perimeter
G1 X72.879 Y57.150 E1.47774 ; perimeter
G1 X72.926 Y57.828 E1.52755 ; perimeter
G1 X72.933 Y58.002 E1.54032 ; perimeter
G1 X72.895 Y58.683 E1.59026 ; perimeter
G1 X72.772 Y59.022 E1.61669 ; perimeter
G1 X72.588 Y59.698 E1.66798 ; perimeter
G1 X72.336 Y60.283 E1.71470 ; perimeter
G1 X71.896 Y61.018 E1.77740 ; perimeter
G1 X71.656 Y61.268 E1.80279 ; perimeter
G1 X71.368 Y61.504 E1.83006 ; perimeter
G1 X70.892 Y61.804 E1.87130 ; perimeter
G1 X70.295 Y62.272 E1.92689 ; perimeter
G1 X70.091 Y62.405 E1.94471 ; perimeter
G1 X69.841 Y62.616 E1.96869 ; perimeter
G1 X69.670 Y62.823 E1.98837 ; perimeter
G1 X69.463 Y63.306 E2.02690 ; perimeter
G1 X69.554 Y63.829 E2.06573 ; perimeter
G1 X69.741 Y64.143 E2.09256 ; perimeter
G1 X70.433 Y64.878 E2.16650 ; perimeter
G1 X70.558 Y64.982 E2.17839 ; perimeter
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G1 X70.340 Y65.383 E2.21188 ; perimeter
G1 X69.622 Y65.167 E2.26679 ; perimeter
G1 X69.273 Y65.109 E2.29271 ; perimeter
G1 X69.087 Y65.119 E2.30635 ; perimeter
G1 X68.846 Y65.153 E2.32416 ; perimeter
G1 X68.654 Y65.215 E2.33894 ; perimeter
G1 X68.095 Y65.521 E2.38563 ; perimeter
G1 X67.989 Y65.004 E2.42430 ; perimeter
G1 X67.857 Y64.718 E2.44738 ; perimeter
G1 X67.672 Y64.505 E2.46807 ; perimeter
G1 X67.431 Y64.315 E2.49053 ; perimeter
G1 X67.171 Y64.211 E2.51106 ; perimeter
G1 X66.817 Y64.117 E2.53793 ; perimeter
G1 X66.418 Y64.137 E2.56718 ; perimeter
G1 X66.183 Y64.204 E2.58510 ; perimeter
G1 X66.063 Y63.810 E2.61524 ; perimeter
G1 X66.038 Y63.639 E2.62787 ; perimeter
G1 X66.459 Y63.288 E2.66805 ; perimeter
G1 X66.653 Y63.094 E2.68811 ; perimeter
G1 X66.836 Y62.819 E2.71232 ; perimeter
G1 X66.915 Y62.586 E2.73032 ; perimeter
G1 X66.955 Y62.349 E2.74799 ; perimeter
G1 X66.961 Y62.123 E2.76452 ; perimeter
G1 X66.873 Y61.764 E2.79157 ; perimeter
G1 X66.686 Y61.405 E2.82122 ; perimeter
G1 X66.547 Y61.215 E2.83851 ; perimeter
G1 X65.976 Y60.193 E2.92429 ; perimeter
G1 X65.656 Y59.508 E2.97965 ; perimeter
G1 X65.593 Y59.282 E2.99685 ; perimeter
G1 X65.508 Y58.851 E3.02902 ; perimeter
G1 X65.513 Y58.733 E3.03765 ; perimeter
G1 X65.457 Y58.371 E3.06447 ; perimeter
G1 X65.424 Y57.700 E3.11374 ; perimeter
G1 X65.464 Y57.519 E3.12730 ; perimeter
G1 X65.505 Y56.950 E3.16909 ; perimeter
G1 X65.567 Y56.650 E3.19152 ; perimeter
G1 X65.608 Y56.513 E3.20199 ; perimeter
G1 X65.747 Y56.200 E3.22706 ; perimeter
G1 X65.835 Y55.765 E3.25963 ; perimeter
G1 X65.988 Y55.347 E3.29219 ; perimeter
G1 X66.154 Y55.082 E3.31510 ; perimeter
G1 X66.196 Y54.976 E3.32344 ; perimeter
G1 X66.467 Y54.623 E3.35607 ; perimeter
G1 X66.665 Y54.294 E3.38419 ; perimeter
G1 X67.001 Y53.936 E3.42015 ; perimeter
G1 X67.364 Y53.646 E3.45418 ; perimeter
G1 X67.566 Y53.527 E3.47134 ; perimeter
G1 X67.839 Y53.410 E3.49316 ; perimeter
G1 X68.214 Y53.276 E3.52230 ; perimeter

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G1 X68.440 Y53.225 E3.53928 ; perimeter
G1 X68.414 Y52.806 F7800.000 ; move to first perimeter point
G1 X68.889 Y52.711 F600.000 E3.57482 ; perimeter
G1 X69.153 Y52.707 E3.59414 ; perimeter
G1 X69.260 Y52.754 E3.60270 ; perimeter
G1 X70.188 Y53.337 E3.68300 ; perimeter
G1 X70.390 Y53.433 E3.69935 ; perimeter
G1 X71.000 Y53.638 E3.74655 ; perimeter
G1 X71.487 Y53.729 E3.78283 ; perimeter
G1 X71.757 Y54.141 E3.81894 ; perimeter
G1 X72.224 Y54.612 E3.86752 ; perimeter
G1 X72.648 Y55.165 E3.91856 ; perimeter
G1 X72.858 Y55.488 E3.94678 ; perimeter
G1 X73.038 Y55.902 E3.97988 ; perimeter
G1 X73.178 Y56.405 E4.01811 ; perimeter
G1 X73.272 Y56.954 E4.05890 ; perimeter
G1 X73.309 Y57.285 E4.08330 ; perimeter
G1 X73.349 Y58.008 E4.13638 ; perimeter
G1 X73.305 Y58.764 E4.19180 ; perimeter
G1 X73.171 Y59.141 E4.22118 ; perimeter
G1 X72.983 Y59.829 E4.27337 ; perimeter
G1 X72.703 Y60.480 E4.32530 ; perimeter
G1 X72.349 Y61.091 E4.37703 ; perimeter
G1 X72.126 Y61.392 E4.40446 ; perimeter
G1 X71.871 Y61.631 E4.43011 ; perimeter
G1 X71.609 Y61.844 E4.45485 ; perimeter
G1 X71.139 Y62.139 E4.49546 ; perimeter
G1 X70.155 Y62.896 E4.58645 ; perimeter
G1 X70.025 Y63.050 E4.60123 ; perimeter
G1 X69.893 Y63.357 E4.62564 ; perimeter
G1 X69.950 Y63.682 E4.64982 ; perimeter
G1 X70.076 Y63.892 E4.66778 ; perimeter
G1 X70.718 Y64.574 E4.73636 ; perimeter
G1 X70.927 Y64.756 E4.75672 ; perimeter
G1 X70.947 Y64.977 E4.77301 ; perimeter
G1 X70.921 Y65.145 E4.78541 ; perimeter
G1 X70.881 Y65.254 E4.79396 ; perimeter
G1 X70.690 Y65.610 E4.82354 ; perimeter
G1 X70.446 Y65.840 E4.84813 ; perimeter
G1 X70.025 Y65.732 E4.87998 ; perimeter
G1 X69.478 Y65.562 E4.92195 ; perimeter
G1 X69.252 Y65.527 E4.93869 ; perimeter
G1 X68.940 Y65.560 E4.96168 ; perimeter
G1 X68.820 Y65.599 E4.97093 ; perimeter
G1 X68.565 Y65.738 E4.99223 ; perimeter
G1 X68.260 Y66.175 E5.03121 ; perimeter
G1 X67.920 Y66.089 E5.05695 ; perimeter
G1 X67.784 Y65.978 E5.06976 ; perimeter
G1 X67.680 Y65.680 E5.09289 ; perimeter
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G1 X67.592 Y65.136 E5.13322 ; perimeter
G1 X67.504 Y64.946 E5.14859 ; perimeter
G1 X67.384 Y64.807 E5.16208 ; perimeter
G1 X67.224 Y64.681 E5.17700 ; perimeter
G1 X67.026 Y64.602 E5.19258 ; perimeter
G1 X66.773 Y64.535 E5.21177 ; perimeter
G1 X66.489 Y64.549 E5.23261 ; perimeter
G1 X66.142 Y64.639 E5.25888 ; perimeter
G1 X65.866 Y64.536 E5.28047 ; perimeter
G1 X65.657 Y63.901 E5.32945 ; perimeter
G1 X65.623 Y63.499 E5.35901 ; perimeter
G1 X65.827 Y63.266 E5.38171 ; perimeter
G1 X66.179 Y62.981 E5.41486 ; perimeter
G1 X66.328 Y62.831 E5.43041 ; perimeter
G1 X66.460 Y62.633 E5.44778 ; perimeter
G1 X66.510 Y62.484 E5.45934 ; perimeter
G1 X66.544 Y62.168 E5.48259 ; perimeter
G1 X66.481 Y61.912 E5.50193 ; perimeter
G1 X66.335 Y61.631 E5.52512 ; perimeter
G1 X66.186 Y61.420 E5.54404 ; perimeter
G1 X65.609 Y60.388 E5.63065 ; perimeter
G1 X65.267 Y59.656 E5.68985 ; perimeter
G1 X65.188 Y59.381 E5.71079 ; perimeter
G1 X65.090 Y58.898 E5.74695 ; perimeter
G1 X65.096 Y58.747 E5.75798 ; perimeter
G1 X65.043 Y58.427 E5.78173 ; perimeter
G1 X65.008 Y57.657 E5.83822 ; perimeter
G1 X65.050 Y57.466 E5.85258 ; perimeter
G1 X65.094 Y56.885 E5.89523 ; perimeter
G1 X65.164 Y56.548 E5.92045 ; perimeter
G1 X65.217 Y56.371 E5.93399 ; perimeter
G1 X65.352 Y56.067 E5.95837 ; perimeter
G1 X65.423 Y55.693 E5.98627 ; perimeter
G1 X65.544 Y55.330 E6.01426 ; perimeter
G1 X65.615 Y55.163 E6.02757 ; perimeter
G1 X65.780 Y54.897 E6.05055 ; perimeter
G1 X65.846 Y54.751 E6.06225 ; perimeter
G1 X66.123 Y54.388 E6.09570 ; perimeter
G1 X66.317 Y54.066 E6.12324 ; perimeter
G1 X66.717 Y53.631 E6.16649 ; perimeter
G1 X67.129 Y53.302 E6.20515 ; perimeter
G1 X67.379 Y53.155 E6.22644 ; perimeter
G1 X67.691 Y53.021 E6.25131 ; perimeter
G1 X68.074 Y52.883 E6.28107 ; perimeter
G1 X68.353 Y52.819 E6.30205 ; perimeter
G1 X68.326 Y52.400 F7800.000 ; move to first perimeter point
G1 X68.845 Y52.296 F600.000 E6.34079 ; perimeter
G1 X69.089 Y52.281 E6.35869 ; perimeter
G1 X69.263 Y52.301 E6.37157 ; perimeter
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G1 X69.458 Y52.388 E6.38720 ; perimeter
G1 X70.065 Y52.778 E6.44007 ; perimeter
G1 X70.552 Y53.049 E6.48087 ; perimeter
G1 X71.119 Y53.239 E6.52467 ; perimeter
G1 X71.440 Y53.298 E6.54862 ; perimeter
G1 X71.745 Y53.297 E6.57092 ; perimeter
G1 X71.782 Y53.410 E6.57970 ; perimeter
G1 X71.897 Y53.616 E6.59693 ; perimeter
G1 X72.078 Y53.873 E6.61995 ; perimeter
G1 X72.527 Y54.326 E6.66674 ; perimeter
G1 X72.709 Y54.541 E6.68738 ; perimeter
G1 X72.994 Y54.934 E6.72292 ; perimeter
G1 X73.235 Y55.312 E6.75578 ; perimeter
G1 X73.428 Y55.755 E6.79119 ; perimeter
G1 X73.582 Y56.304 E6.83292 ; perimeter
G1 X73.683 Y56.892 E6.87662 ; perimeter
G1 X73.724 Y57.260 E6.90379 ; perimeter
G1 X73.765 Y58.011 E6.95887 ; perimeter
G1 X73.712 Y58.857 E7.02095 ; perimeter
G1 X73.569 Y59.261 E7.05232 ; perimeter
G1 X73.378 Y59.960 E7.10541 ; perimeter
G1 X73.070 Y60.676 E7.16255 ; perimeter
G1 X72.705 Y61.307 E7.21597 ; perimeter
G1 X72.592 Y61.481 E7.23112 ; perimeter
G1 X72.431 Y61.675 E7.24959 ; perimeter
G1 X72.215 Y61.884 E7.27160 ; perimeter
G1 X71.843 Y62.189 E7.30688 ; perimeter
G1 X71.386 Y62.474 E7.34630 ; perimeter
G1 X70.796 Y62.936 E7.40124 ; perimeter
G1 X70.581 Y63.080 E7.42016 ; perimeter
G1 X70.379 Y63.277 E7.44085 ; perimeter
G1 X70.324 Y63.407 E7.45115 ; perimeter
G1 X70.346 Y63.535 E7.46068 ; perimeter
G1 X70.410 Y63.641 E7.46975 ; perimeter
G1 X71.002 Y64.269 E7.53299 ; perimeter
G1 X71.245 Y64.483 E7.55671 ; perimeter
G1 X71.309 Y64.591 E7.56590 ; perimeter
G1 X71.359 Y64.835 E7.58414 ; perimeter
G1 X71.359 Y65.030 E7.59841 ; perimeter
G1 X71.327 Y65.239 E7.61390 ; perimeter
G1 X71.282 Y65.381 E7.62482 ; perimeter
G1 X71.069 Y65.789 E7.65859 ; perimeter
G1 X70.936 Y65.956 E7.67421 ; perimeter
G1 X70.642 Y66.224 E7.70331 ; perimeter
G1 X70.536 Y66.296 E7.71270 ; perimeter
G1 X69.906 Y66.131 E7.76045 ; perimeter
G1 X69.425 Y65.976 E7.79747 ; perimeter
G1 X69.231 Y65.944 E7.81189 ; perimeter
G1 X69.033 Y65.966 E7.82643 ; perimeter

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G1 X68.844 Y66.059 E7.84189 ; perimeter
G1 X68.654 Y66.332 E7.86625 ; perimeter
G1 X68.494 Y66.485 E7.88244 ; perimeter
G1 X68.377 Y66.550 E7.89228 ; perimeter
G1 X68.193 Y66.583 E7.90598 ; perimeter
G1 X67.757 Y66.472 E7.93895 ; perimeter
G1 X67.574 Y66.358 E7.95471 ; perimeter
G1 X67.437 Y66.211 E7.96941 ; perimeter
G1 X67.301 Y65.880 E7.99566 ; perimeter
G1 X67.196 Y65.269 E8.04109 ; perimeter
G1 X67.152 Y65.174 E8.04874 ; perimeter
G1 X67.016 Y65.047 E8.06236 ; perimeter
G1 X66.730 Y64.952 E8.08446 ; perimeter
G1 X66.560 Y64.961 E8.09688 ; perimeter
G1 X66.234 Y65.045 E8.12160 ; perimeter
G1 X66.091 Y65.056 E8.13211 ; perimeter
G1 X65.983 Y65.032 E8.14017 ; perimeter
G1 X65.625 Y64.875 E8.16881 ; perimeter
G1 X65.535 Y64.791 E8.17781 ; perimeter
G1 X65.474 Y64.676 E8.18739 ; perimeter
G1 X65.246 Y63.965 E8.24209 ; perimeter
G1 X65.206 Y63.595 E8.26933 ; perimeter
G1 X65.220 Y63.402 E8.28353 ; perimeter
G1 X65.283 Y63.256 E8.29521 ; perimeter
G1 X65.522 Y62.983 E8.32176 ; perimeter
G1 X66.004 Y62.567 E8.36838 ; perimeter
G1 X66.084 Y62.448 E8.37891 ; perimeter
G1 X66.127 Y62.214 E8.39635 ; perimeter
G1 X66.089 Y62.059 E8.40799 ; perimeter
G1 X65.984 Y61.857 E8.42471 ; perimeter
G1 X65.824 Y61.626 E8.44526 ; perimeter
G1 X65.242 Y60.584 E8.53270 ; perimeter
G1 X64.880 Y59.809 E8.59541 ; perimeter
G1 X64.783 Y59.481 E8.62042 ; perimeter
G1 X64.679 Y58.973 E8.65842 ; perimeter
G1 X64.679 Y58.761 E8.67392 ; perimeter
G1 X64.630 Y58.483 E8.69462 ; perimeter
G1 X64.591 Y57.614 E8.75833 ; perimeter
G1 X64.636 Y57.412 E8.77349 ; perimeter
G1 X64.682 Y56.834 E8.81602 ; perimeter
G1 X64.759 Y56.451 E8.84461 ; perimeter
G1 X64.831 Y56.210 E8.86303 ; perimeter
G1 X64.958 Y55.934 E8.88531 ; perimeter
G1 X65.010 Y55.619 E8.90866 ; perimeter
G1 X65.156 Y55.181 E8.94252 ; perimeter
G1 X65.240 Y54.979 E8.95852 ; perimeter
G1 X65.407 Y54.711 E8.98163 ; perimeter
G1 X65.492 Y54.532 E8.99618 ; perimeter
G1 X65.778 Y54.153 E9.03097 ; perimeter
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G1 X65.978 Y53.825 E9.05908 ; perimeter
G1 X66.433 Y53.327 E9.10848 ; perimeter
G1 X66.894 Y52.958 E9.15177 ; perimeter
G1 X67.199 Y52.779 E9.17770 ; perimeter
G1 X67.543 Y52.632 E9.20510 ; perimeter
G1 X67.933 Y52.490 E9.23549 ; perimeter
G1 X68.265 Y52.412 E9.26047 ; perimeter
G1 X68.603 Y52.709 F7800.000 ; move inwards before travel
G1 F1800.000 E8.26047 ; retract
G92 E0 ; reset extrusion distance
G1 X73.169 Y50.252 F7800.000 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X73.198 Y49.285 F600.000 E1.07086 ; perimeter
G1 X73.535 Y49.111 E1.09859 ; perimeter
G1 X73.991 Y48.750 E1.14125 ; perimeter
G1 X74.114 Y49.315 E1.18362 ; perimeter
G1 X73.840 Y49.679 E1.21705 ; perimeter
G1 X73.602 Y49.881 E1.23991 ; perimeter
G1 X73.277 Y50.292 E1.27824 ; perimeter
G1 X73.228 Y50.274 E1.28213 ; perimeter
G1 X73.591 Y50.560 F7800.000 ; move to first perimeter point
G1 X73.285 Y50.925 F600.000 E1.31707 ; perimeter
G1 X72.701 Y51.400 E1.37215 ; perimeter
G1 X72.754 Y50.429 E1.44336 ; perimeter
G1 X72.781 Y49.572 E1.50617 ; perimeter
G1 X72.777 Y48.978 E1.54966 ; perimeter
G1 X73.079 Y48.879 E1.57297 ; perimeter
G1 X73.307 Y48.762 E1.59168 ; perimeter
G1 X73.469 Y48.635 E1.60677 ; perimeter
G1 X73.608 Y48.491 E1.62143 ; perimeter
G1 X73.848 Y48.187 E1.64983 ; perimeter
G1 X74.185 Y48.070 E1.67593 ; perimeter
G1 X74.271 Y48.268 E1.69173 ; perimeter
G1 X74.442 Y48.859 E1.73682 ; perimeter
G1 X74.537 Y49.275 E1.76808 ; perimeter
G1 X74.528 Y49.441 E1.78025 ; perimeter
G1 X74.134 Y49.976 E1.82887 ; perimeter
G1 X73.905 Y50.168 E1.85078 ; perimeter
G1 X73.632 Y50.513 E1.88303 ; perimeter
G1 X73.930 Y50.805 F7800.000 ; move to first perimeter point
G1 X73.692 Y51.102 F600.000 E1.91087 ; perimeter
G1 X73.563 Y51.235 E1.92447 ; perimeter
G1 X73.222 Y51.524 E1.95722 ; perimeter
G1 X72.913 Y51.877 E1.99155 ; perimeter
G1 X72.683 Y52.302 E2.02697 ; perimeter
G1 X72.438 Y52.617 E2.05616 ; perimeter
G1 X72.336 Y52.699 E2.06583 ; perimeter
G1 X72.090 Y52.822 E2.08592 ; perimeter
G1 X72.069 Y52.557 E2.10538 ; perimeter
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G1 X72.155 Y51.908 E2.15336 ; perimeter
G1 X72.193 Y51.772 E2.16372 ; perimeter
G1 X72.214 Y51.536 E2.18103 ; perimeter
G1 X72.244 Y51.449 E2.18777 ; perimeter
G1 X72.297 Y51.092 E2.21425 ; perimeter
G1 X72.339 Y50.401 E2.26496 ; perimeter
G1 X72.362 Y49.033 E2.36516 ; perimeter
G1 X72.397 Y48.840 E2.37957 ; perimeter
G1 X72.506 Y48.695 E2.39281 ; perimeter
G1 X72.661 Y48.582 E2.40691 ; perimeter
G1 X72.967 Y48.474 E2.43066 ; perimeter
G1 X73.193 Y48.324 E2.45053 ; perimeter
G1 X73.537 Y47.905 E2.49021 ; perimeter
G1 X73.612 Y47.843 E2.49737 ; perimeter
G1 X73.823 Y47.746 E2.51434 ; perimeter
G1 X74.143 Y47.666 E2.53854 ; perimeter
G1 X74.369 Y47.761 E2.55648 ; perimeter
G1 X74.467 Y47.827 E2.56512 ; perimeter
G1 X74.595 Y47.978 E2.57966 ; perimeter
G1 X74.697 Y48.238 E2.60007 ; perimeter
G1 X74.957 Y49.230 E2.67520 ; perimeter
G1 X74.939 Y49.510 E2.69578 ; perimeter
G1 X74.841 Y49.734 E2.71370 ; perimeter
G1 X74.429 Y50.272 E2.76330 ; perimeter
G1 X74.209 Y50.454 E2.78426 ; perimeter
G1 X73.969 Y50.757 E2.81256 ; perimeter
G1 X73.554 Y50.748 F7800.000 ; move inwards before travel
G1 F1800.000 E1.81256 ; retract
G92 E0 ; reset extrusion distance
G1 X67.064 Y48.246 F7800.000 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X66.697 Y47.319 F600.000 E1.07305 ; perimeter
G1 X66.554 Y46.772 E1.11447 ; perimeter
G1 X66.553 Y46.691 E1.12040 ; perimeter
G1 X66.608 Y46.567 E1.13035 ; perimeter
G1 X66.800 Y46.357 E1.15121 ; perimeter
G1 X67.043 Y46.301 E1.16942 ; perimeter
G1 X67.353 Y46.163 E1.19429 ; perimeter
G1 X67.542 Y46.682 E1.23472 ; perimeter
G1 X67.579 Y46.893 E1.25048 ; perimeter
G1 X67.573 Y47.001 E1.25836 ; perimeter
G1 X67.275 Y47.693 E1.31356 ; perimeter
G1 X67.086 Y48.188 E1.35237 ; perimeter
G1 X67.450 Y48.433 F7800.000 ; move to first perimeter point
G1 X67.167 Y49.340 F600.000 E1.42200 ; perimeter
G1 X66.899 Y49.878 E1.46605 ; perimeter
G1 X66.729 Y49.325 E1.50846 ; perimeter
G1 X66.719 Y48.972 E1.53428 ; perimeter
G1 X66.656 Y48.465 E1.57172 ; perimeter
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G1 X66.587 Y48.174 E1.59365 ; perimeter
G1 X66.480 Y47.884 E1.61629 ; perimeter
G1 X66.370 Y47.655 E1.63490 ; perimeter
G1 X66.220 Y47.160 E1.67280 ; perimeter
G1 X66.140 Y46.828 E1.69784 ; perimeter
G1 X66.141 Y46.593 E1.71504 ; perimeter
G1 X66.279 Y46.309 E1.73818 ; perimeter
G1 X66.440 Y46.139 E1.75531 ; perimeter
G1 X66.567 Y45.970 E1.77081 ; perimeter
G1 X66.910 Y45.905 E1.79641 ; perimeter
G1 X67.117 Y45.815 E1.81290 ; perimeter
G1 X67.460 Y45.628 E1.84158 ; perimeter
G1 X67.644 Y45.814 E1.86073 ; perimeter
G1 X67.739 Y45.974 E1.87439 ; perimeter
G1 X67.911 Y46.454 E1.91172 ; perimeter
G1 X67.999 Y46.950 E1.94865 ; perimeter
G1 X67.958 Y47.174 E1.96534 ; perimeter
G1 X67.660 Y47.849 E2.01936 ; perimeter
G1 X67.471 Y48.374 E2.06025 ; perimeter
G1 X67.846 Y48.560 F7800.000 ; move to first perimeter point
G1 X67.554 Y49.496 F600.000 E2.13209 ; perimeter
G1 X67.430 Y49.757 E2.15322 ; perimeter
G1 X67.267 Y50.014 E2.17555 ; perimeter
G1 X67.061 Y50.128 E2.19281 ; perimeter
G1 X66.943 Y50.157 E2.20171 ; perimeter
G1 X66.703 Y50.154 E2.21930 ; perimeter
G1 X66.548 Y50.087 E2.23169 ; perimeter
G1 X66.493 Y50.022 E2.23791 ; perimeter
G1 X66.429 Y49.729 E2.25991 ; perimeter
G1 X66.320 Y49.408 E2.28471 ; perimeter
G1 X66.284 Y48.797 E2.32957 ; perimeter
G1 X66.187 Y48.289 E2.36746 ; perimeter
G1 X65.984 Y47.811 E2.40552 ; perimeter
G1 X65.907 Y47.576 E2.42359 ; perimeter
G1 X65.724 Y46.878 E2.47649 ; perimeter
G1 X65.729 Y46.521 E2.50264 ; perimeter
G1 X65.862 Y46.187 E2.52896 ; perimeter
G1 X65.932 Y46.079 E2.53841 ; perimeter
G1 X66.116 Y45.878 E2.55838 ; perimeter
G1 X66.227 Y45.709 E2.57315 ; perimeter
G1 X66.293 Y45.657 E2.57934 ; perimeter
G1 X66.461 Y45.577 E2.59299 ; perimeter
G1 X66.778 Y45.509 E2.61670 ; perimeter
G1 X67.296 Y45.243 E2.65935 ; perimeter
G1 X67.503 Y45.181 E2.67524 ; perimeter
G1 X67.668 Y45.261 E2.68867 ; perimeter
G1 X67.792 Y45.366 E2.70058 ; perimeter
G1 X67.973 Y45.557 E2.71981 ; perimeter
G1 X68.091 Y45.744 E2.73603 ; perimeter
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G1 X68.311 Y46.341 E2.78264 ; perimeter
G1 X68.405 Y46.806 E2.81741 ; perimeter
G1 X68.413 Y46.988 E2.83079 ; perimeter
G1 X68.370 Y47.256 E2.85063 ; perimeter
G1 X68.046 Y48.005 E2.91043 ; perimeter
G1 X67.867 Y48.501 E2.94906 ; perimeter
G1 X67.439 Y48.645 F7800.000 ; move inwards before travel
G1 F1800.000 E1.94906 ; retract
G92 E0 ; reset extrusion distance
G1 X68.712 Y53.477 F7800.000 ; move to first fill point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X72.593 Y57.358 F906.583 E1.40205 ; fill
G1 X72.631 Y57.988 F7800.000 ; move to first fill point
G1 X68.232 Y53.589 F906.583 E1.85781 ; fill
G1 X67.803 Y53.754 F7800.000 ; move to first fill point
G1 X72.603 Y58.554 F906.583 E2.35514 ; fill
G1 X72.464 Y59.008 F7800.000 ; move to first fill point
G1 X67.433 Y53.976 F906.583 E2.87641 ; fill
G1 X67.115 Y54.251 F7800.000 ; move to first fill point
G1 X72.337 Y59.473 F906.583 E3.41743 ; fill
G1 X72.176 Y59.906 F7800.000 ; move to first fill point
G1 X66.843 Y54.573 F906.583 E3.96994 ; fill
G1 X66.608 Y54.931 F7800.000 ; move to first fill point
G1 X71.976 Y60.299 F906.583 E4.52605 ; fill
G1 X71.754 Y60.670 F7800.000 ; move to first fill point
G1 X66.377 Y55.293 F906.583 E5.08313 ; fill
G1 X66.180 Y55.688 F7800.000 ; move to first fill point
G1 X71.494 Y61.002 F906.583 E5.63374 ; fill
G1 X71.171 Y61.272 F7800.000 ; move to first fill point
G1 X66.062 Y56.163 F906.583 E6.16299 ; fill
G1 X65.909 Y56.603 F7800.000 ; move to first fill point
G1 X70.807 Y61.501 F906.583 E6.67046 ; fill
G1 X70.467 Y61.754 F7800.000 ; move to first fill point
G1 X65.797 Y57.084 F906.583 E7.15429 ; fill
G1 X65.748 Y57.628 F7800.000 ; move to first fill point
G1 X70.135 Y62.015 F906.583 E7.60881 ; fill
G1 X69.791 Y62.264 F7800.000 ; move to first fill point
G1 X65.750 Y58.222 F906.583 E8.02756 ; fill
G1 X65.823 Y58.889 F7800.000 ; move to first fill point
G1 X69.494 Y62.560 F906.583 E8.40793 ; fill
G1 X69.289 Y62.947 F7800.000 ; move to first fill point
G1 X66.110 Y59.768 F906.583 E8.73727 ; fill
G1 X66.803 Y61.054 F7800.000 ; move to first fill point
G1 X69.178 Y63.430 F906.583 E8.98343 ; fill
G1 X69.526 Y64.370 F7800.000 ; move to first fill point
G1 X67.262 Y62.107 F906.583 E9.21789 ; fill
G1 X67.210 Y62.647 F7800.000 ; move to first fill point
G1 X69.366 Y64.803 F906.583 E9.44123 ; fill
G1 X68.822 Y64.852 F7800.000 ; move to first fill point
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G1 X67.034 Y63.064 F906.583 E9.62647 ; fill
G1 X66.775 Y63.398 F7800.000 ; move to first fill point
G1 X67.337 Y63.959 F906.583 E9.68462 ; fill
G1 X66.514 Y63.730 F7800.000 ; move to first fill point
G1 X66.479 Y63.695 F906.583 E9.68820 ; fill
G1 X68.269 Y64.892 F7800.000 ; move to first fill point
G1 X68.368 Y64.991 F906.583 E9.69845 ; fill
G1 X72.502 Y56.674 F7800.000 ; move to first fill point
G1 X69.713 Y53.885 F906.583 E9.98739 ; fill
G1 X70.723 Y54.302 F7800.000 ; move to first fill point
G1 X72.170 Y55.749 F906.583 E10.13731 ; fill
G1 X69.971 Y64.964 F7800.000 ; move to first fill point
G1 X69.955 Y64.949 F600.000 E10.13814 ; fill
G1 X72.488 Y52.052 F7800.000 ; move to first fill point
G1 X72.439 Y52.003 F600.000 E10.14077 ; fill
G1 F1800.000 E9.14077 ; retract
G92 E0 ; reset extrusion distance
G1 X67.084 Y47.106 F7800.000 ; move to first fill point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X67.064 Y47.086 F600.000 E1.00211 ; fill
G1 F1800.000 E0.00211 ; retract
G92 E0 ; reset extrusion distance
G1 Z11.150 F7800.000 ; move to next layer (27)
G1 X68.687 Y52.334 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X69.266 Y52.139 F600.000 E1.04476 ; perimeter
G1 X69.389 Y52.294 E1.05924 ; perimeter
G1 X69.675 Y52.551 E1.08744 ; perimeter
G1 X70.441 Y53.046 E1.15423 ; perimeter
G1 X70.810 Y53.098 E1.18150 ; perimeter
G1 X71.659 Y53.086 E1.24377 ; perimeter
G1 X71.572 Y53.445 E1.27087 ; perimeter
G1 X71.618 Y53.805 E1.29742 ; perimeter
G1 X71.706 Y54.049 E1.31643 ; perimeter
G1 X71.815 Y54.259 E1.33379 ; perimeter
G1 X72.015 Y54.534 E1.35870 ; perimeter
G1 X72.565 Y55.407 E1.43428 ; perimeter
G1 X72.722 Y55.717 E1.45972 ; perimeter
G1 X72.795 Y55.921 E1.47563 ; perimeter
G1 X72.905 Y56.390 E1.51091 ; perimeter
G1 X73.019 Y57.331 E1.58039 ; perimeter
G1 X73.030 Y58.051 E1.63312 ; perimeter
G1 X73.010 Y58.294 E1.65100 ; perimeter
G1 X72.970 Y58.562 E1.67078 ; perimeter
G1 X72.848 Y59.116 E1.71239 ; perimeter
G1 X72.640 Y59.730 E1.75991 ; perimeter
G1 X72.557 Y59.921 E1.77514 ; perimeter
G1 X72.076 Y60.641 E1.83858 ; perimeter
G1 X71.804 Y61.086 E1.87678 ; perimeter
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G1 X71.596 Y61.315 E1.89944 ; perimeter
G1 X71.270 Y61.568 E1.92967 ; perimeter
G1 X70.610 Y61.927 E1.98472 ; perimeter
G1 X70.248 Y62.156 E2.01613 ; perimeter
G1 X69.957 Y62.440 E2.04589 ; perimeter
G1 X69.886 Y62.608 E2.05924 ; perimeter
G1 X69.762 Y62.778 E2.07465 ; perimeter
G1 X69.730 Y63.478 E2.12597 ; perimeter
G1 X69.914 Y63.914 E2.16063 ; perimeter
G1 X70.228 Y64.315 E2.19793 ; perimeter
G1 X70.603 Y64.685 E2.23659 ; perimeter
G1 X70.417 Y65.055 E2.26688 ; perimeter
G1 X69.595 Y64.670 E2.33341 ; perimeter
G1 X69.022 Y64.552 E2.37623 ; perimeter
G1 X68.113 Y65.036 E2.45166 ; perimeter
G1 X68.139 Y64.651 E2.47992 ; perimeter
G1 X67.904 Y64.258 E2.51348 ; perimeter
G1 X67.612 Y63.876 E2.54872 ; perimeter
G1 X66.967 Y63.740 E2.59701 ; perimeter
G1 X66.642 Y63.750 E2.62088 ; perimeter
G1 X65.934 Y63.827 E2.67302 ; perimeter
G1 X65.878 Y63.683 E2.68438 ; perimeter
G1 X66.332 Y63.352 E2.72556 ; perimeter
G1 X66.675 Y63.020 E2.76051 ; perimeter
G1 X66.888 Y62.743 E2.78610 ; perimeter
G1 X67.103 Y62.249 E2.82560 ; perimeter
G1 X67.034 Y61.684 E2.86731 ; perimeter
G1 X66.878 Y61.403 E2.89080 ; perimeter
G1 X66.581 Y61.051 E2.92453 ; perimeter
G1 X66.408 Y60.778 E2.94824 ; perimeter
G1 X66.115 Y60.381 E2.98439 ; perimeter
G1 X65.861 Y59.962 E3.02029 ; perimeter
G1 X65.492 Y58.681 E3.11793 ; perimeter
G1 X65.413 Y58.263 E3.14907 ; perimeter
G1 X65.370 Y57.892 E3.17647 ; perimeter
G1 X65.371 Y57.634 E3.19537 ; perimeter
G1 X65.409 Y57.214 E3.22629 ; perimeter
G1 X65.404 Y56.975 E3.24377 ; perimeter
G1 X65.451 Y56.609 E3.27082 ; perimeter
G1 X65.614 Y56.020 E3.31556 ; perimeter
G1 X65.694 Y55.581 E3.34826 ; perimeter
G1 X65.858 Y55.110 E3.38478 ; perimeter
G1 X65.971 Y54.855 E3.40523 ; perimeter
G1 X66.554 Y53.956 E3.48371 ; perimeter
G1 X66.727 Y53.805 E3.50052 ; perimeter
G1 X67.027 Y53.478 E3.53304 ; perimeter
G1 X67.668 Y53.032 E3.59029 ; perimeter
G1 X67.861 Y52.952 E3.60558 ; perimeter
G1 X68.017 Y52.844 E3.61949 ; perimeter
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G1 X68.437 Y52.574 E3.65623 ; perimeter
G1 X68.637 Y52.372 E3.67709 ; perimeter
G1 X73.006 Y50.449 F7800.000 ; move to first perimeter point
G1 X73.172 Y49.556 F600.000 E3.74365 ; perimeter
G1 X73.193 Y49.298 E3.76262 ; perimeter
G1 X73.749 Y48.953 E3.81054 ; perimeter
G1 X73.990 Y48.736 E3.83427 ; perimeter
G1 X74.185 Y49.233 E3.87337 ; perimeter
G1 X74.131 Y49.352 E3.88295 ; perimeter
G1 X73.907 Y49.666 E3.91123 ; perimeter
G1 X73.133 Y50.511 E3.99516 ; perimeter
G1 X73.062 Y50.476 E4.00093 ; perimeter
G1 X72.601 Y50.356 F7800.000 ; move to first perimeter point
G1 X72.760 Y49.492 F600.000 E4.06531 ; perimeter
G1 X72.800 Y49.007 E4.10094 ; perimeter
G1 X73.096 Y48.874 E4.12471 ; perimeter
G1 X73.493 Y48.624 E4.15913 ; perimeter
G1 X73.576 Y48.550 E4.16724 ; perimeter
G1 X73.839 Y48.191 E4.19984 ; perimeter
G1 X74.226 Y48.002 E4.23143 ; perimeter
G1 X74.462 Y48.801 E4.29239 ; perimeter
G1 X74.611 Y49.219 E4.32495 ; perimeter
G1 X74.547 Y49.446 E4.34217 ; perimeter
G1 X74.452 Y49.626 E4.35708 ; perimeter
G1 X74.242 Y49.913 E4.38312 ; perimeter
G1 X73.271 Y50.984 E4.48904 ; perimeter
G1 X73.114 Y51.197 E4.50848 ; perimeter
G1 X72.908 Y51.566 E4.53940 ; perimeter
G1 X72.821 Y51.638 E4.54766 ; perimeter
G1 X72.694 Y51.790 E4.56220 ; perimeter
G1 X72.580 Y51.980 E4.57838 ; perimeter
G1 X72.207 Y52.727 E4.63962 ; perimeter
G1 X72.043 Y53.176 E4.67460 ; perimeter
G1 X71.994 Y53.469 E4.69635 ; perimeter
G1 X72.023 Y53.693 E4.71293 ; perimeter
G1 X72.095 Y53.896 E4.72870 ; perimeter
G1 X72.169 Y54.040 E4.74057 ; perimeter
G1 X72.689 Y54.805 E4.80834 ; perimeter
G1 X72.939 Y55.221 E4.84387 ; perimeter
G1 X73.105 Y55.555 E4.87120 ; perimeter
G1 X73.191 Y55.790 E4.88956 ; perimeter
G1 X73.314 Y56.312 E4.92888 ; perimeter
G1 X73.435 Y57.315 E5.00288 ; perimeter
G1 X73.446 Y58.065 E5.05783 ; perimeter
G1 X73.377 Y58.649 E5.10087 ; perimeter
G1 X73.255 Y59.206 E5.14269 ; perimeter
G1 X73.032 Y59.870 E5.19401 ; perimeter
G1 X72.904 Y60.157 E5.21698 ; perimeter
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G1 X71.884 Y61.616 E5.34773 ; perimeter
G1 X71.501 Y61.914 E5.38324 ; perimeter
G1 X71.136 Y62.128 E5.41423 ; perimeter
G1 X70.809 Y62.292 E5.44107 ; perimeter
G1 X70.511 Y62.480 E5.46686 ; perimeter
G1 X70.308 Y62.679 E5.48771 ; perimeter
G1 X70.251 Y62.814 E5.49847 ; perimeter
G1 X70.172 Y62.922 E5.50827 ; perimeter
G1 X70.150 Y63.403 E5.54353 ; perimeter
G1 X70.276 Y63.704 E5.56749 ; perimeter
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G1 X70.987 Y64.455 E5.64353 ; perimeter
G1 X71.005 Y64.683 E5.66025 ; perimeter
G1 X70.950 Y64.932 E5.67894 ; perimeter
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G1 X70.689 Y65.386 E5.71733 ; perimeter
G1 X70.527 Y65.559 E5.73471 ; perimeter
G1 X69.862 Y65.264 E5.78803 ; perimeter
G1 X69.563 Y65.103 E5.81291 ; perimeter
G1 X69.359 Y65.038 E5.82857 ; perimeter
G1 X69.085 Y64.987 E5.84900 ; perimeter
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G1 X68.351 Y65.729 E5.92873 ; perimeter
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G1 X68.054 Y65.862 E5.95700 ; perimeter
G1 X67.902 Y65.796 E5.96919 ; perimeter
G1 X67.791 Y65.625 E5.98410 ; perimeter
G1 X67.718 Y65.547 E5.99195 ; perimeter
G1 X67.703 Y64.940 E6.03645 ; perimeter
G1 X67.716 Y64.753 E6.05012 ; perimeter
G1 X67.559 Y64.492 E6.07247 ; perimeter
G1 X67.373 Y64.248 E6.09490 ; perimeter
G1 X66.941 Y64.157 E6.12728 ; perimeter
G1 X66.662 Y64.166 E6.14770 ; perimeter
G1 X66.396 Y64.195 E6.16733 ; perimeter
G1 X65.996 Y64.301 E6.19762 ; perimeter
G1 X65.696 Y63.630 E6.25154 ; perimeter
G1 X65.658 Y63.467 E6.26380 ; perimeter
G1 X65.672 Y63.305 E6.27565 ; perimeter
G1 X66.062 Y63.034 E6.31050 ; perimeter
G1 X66.368 Y62.737 E6.34173 ; perimeter
G1 X66.527 Y62.531 E6.36077 ; perimeter
G1 X66.676 Y62.190 E6.38804 ; perimeter
G1 X66.630 Y61.812 E6.41594 ; perimeter
G1 X66.530 Y61.634 E6.43088 ; perimeter
G1 X66.233 Y61.279 E6.46480 ; perimeter
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G1 X65.257 Y59.405 E6.62102 ; perimeter
G1 X65.084 Y58.764 E6.66971 ; perimeter
G1 X64.963 Y58.076 E6.72089 ; perimeter
G1 X64.954 Y57.903 E6.73355 ; perimeter
G1 X64.955 Y57.623 E6.75411 ; perimeter
G1 X64.992 Y57.203 E6.78494 ; perimeter
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G1 X65.464 Y54.976 E6.95271 ; perimeter
G1 X65.600 Y54.667 E6.97741 ; perimeter
G1 X65.688 Y54.509 E6.99066 ; perimeter
G1 X66.264 Y53.654 E7.06621 ; perimeter
G1 X66.432 Y53.511 E7.08241 ; perimeter
G1 X66.666 Y53.240 E7.10861 ; perimeter
G1 X66.771 Y53.150 E7.11871 ; perimeter
G1 X67.459 Y52.671 E7.18014 ; perimeter
G1 X67.666 Y52.582 E7.19663 ; perimeter
G1 X67.806 Y52.484 E7.20916 ; perimeter
G1 X67.977 Y52.401 E7.22312 ; perimeter
G1 X68.161 Y52.262 E7.23997 ; perimeter
G1 X68.379 Y52.042 E7.26264 ; perimeter
G1 X68.497 Y51.959 E7.27321 ; perimeter
G1 X69.145 Y51.740 E7.32335 ; perimeter
G1 X69.436 Y51.683 E7.34503 ; perimeter
G1 X69.696 Y52.013 E7.37578 ; perimeter
G1 X69.816 Y52.126 E7.38783 ; perimeter
G1 X69.938 Y52.225 E7.39936 ; perimeter
G1 X70.592 Y52.647 E7.45644 ; perimeter
G1 X70.836 Y52.682 E7.47448 ; perimeter
G1 X71.271 Y52.676 E7.50632 ; perimeter
G1 X71.734 Y52.317 E7.54923 ; perimeter
G1 X72.033 Y51.908 E7.58636 ; perimeter
G1 X72.178 Y51.559 E7.61408 ; perimeter
G1 X72.367 Y51.228 E7.64201 ; perimeter
G1 X72.479 Y50.933 E7.66506 ; perimeter
G1 X72.586 Y50.417 E7.70371 ; perimeter
G1 X72.195 Y50.266 F7800.000 ; move to first perimeter point
G1 X72.348 Y49.428 F600.000 E7.76607 ; perimeter
G1 X72.399 Y48.941 E7.80199 ; perimeter
G1 X72.525 Y48.700 E7.82192 ; perimeter
G1 X72.607 Y48.634 E7.82963 ; perimeter
G1 X72.901 Y48.507 E7.85309 ; perimeter
G1 X73.237 Y48.295 E7.88220 ; perimeter
G1 X73.556 Y47.883 E7.92037 ; perimeter
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G1 X74.542 Y47.824 E8.00018 ; perimeter
G1 X74.657 Y47.997 E8.01542 ; perimeter
G1 X75.009 Y49.109 E8.10085 ; perimeter
G1 X75.017 Y49.301 E8.11496 ; perimeter
G1 X74.930 Y49.612 E8.13863 ; perimeter
G1 X74.799 Y49.856 E8.15885 ; perimeter
G1 X74.570 Y50.169 E8.18731 ; perimeter
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G1 X73.460 Y51.428 E8.31027 ; perimeter
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G1 X73.659 Y59.307 E8.93367 ; perimeter
G1 X73.422 Y60.014 E8.98833 ; perimeter
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G1 X72.768 Y61.103 E9.08165 ; perimeter
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G1 X72.171 Y61.917 E9.15591 ; perimeter
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G1 X70.658 Y62.918 E9.28934 ; perimeter
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G1 X70.569 Y63.328 E9.32082 ; perimeter
G1 X70.639 Y63.495 E9.33407 ; perimeter
G1 X70.892 Y63.807 E9.36345 ; perimeter
G1 X71.329 Y64.223 E9.40765 ; perimeter
G1 X71.398 Y64.396 E9.42133 ; perimeter
G1 X71.420 Y64.713 E9.44456 ; perimeter
G1 X71.341 Y65.073 E9.47159 ; perimeter
G1 X71.206 Y65.349 E9.49409 ; perimeter
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G1 X70.838 Y65.835 E9.53892 ; perimeter
G1 X70.656 Y65.976 E9.55576 ; perimeter
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G1 X70.336 Y65.929 E9.58093 ; perimeter
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G1 X69.148 Y65.422 E9.67591 ; perimeter
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G1 X68.081 Y66.302 E9.78467 ; perimeter
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G1 X65.473 Y64.171 E10.08403 ; perimeter
G1 X65.301 Y63.762 E10.11649 ; perimeter
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G1 X65.359 Y63.032 E10.17212 ; perimeter
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G1 X65.793 Y62.716 E10.21147 ; perimeter
G1 X66.062 Y62.454 E10.23897 ; perimeter
G1 X66.166 Y62.319 E10.25148 ; perimeter
G1 X66.248 Y62.131 E10.26651 ; perimeter
G1 X66.225 Y61.940 E10.28058 ; perimeter
G1 X66.183 Y61.864 E10.28698 ; perimeter
G1 X65.897 Y61.525 E10.31945 ; perimeter
G1 X65.748 Y61.285 E10.34014 ; perimeter
G1 X65.442 Y60.872 E10.37781 ; perimeter
G1 X65.116 Y60.329 E10.42425 ; perimeter
G1 X64.929 Y59.760 E10.46807 ; perimeter
G1 X64.677 Y58.852 E10.53710 ; perimeter
G1 X64.549 Y58.122 E10.59139 ; perimeter
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G1 X64.576 Y57.193 E10.65959 ; perimeter
G1 X64.573 Y56.917 E10.67986 ; perimeter

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G1 X65.230 Y54.477 E10.86583 ; perimeter
G1 X65.333 Y54.291 E10.88137 ; perimeter
G1 X65.884 Y53.468 E10.95390 ; perimeter
G1 X65.976 Y53.355 E10.96457 ; perimeter
G1 X66.138 Y53.216 E10.98023 ; perimeter
G1 X66.395 Y52.923 E11.00882 ; perimeter
G1 X66.924 Y52.526 E11.05720 ; perimeter
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G1 X67.470 Y52.212 E11.10355 ; perimeter
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G1 X71.672 Y51.699 E11.47582 ; perimeter
G1 X71.763 Y51.502 E11.49172 ; perimeter
G1 X71.793 Y51.390 E11.50018 ; perimeter
G1 X71.945 Y51.148 E11.52110 ; perimeter
G1 X72.075 Y50.824 E11.54674 ; perimeter
G1 X72.180 Y50.326 E11.58399 ; perimeter
G1 X72.588 Y50.130 F7800.000 ; move inwards before travel
G1 F1800.000 E10.58399 ; retract
G92 E0 ; reset extrusion distance
G1 X67.136 Y48.392 F7800.000 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X67.024 Y48.395 F600.000 E1.00815 ; perimeter
G1 X66.705 Y47.547 E1.07456 ; perimeter
G1 X66.513 Y46.796 E1.13135 ; perimeter
G1 X66.524 Y46.692 E1.13903 ; perimeter
G1 X66.774 Y46.381 E1.16823 ; perimeter
G1 X66.887 Y46.363 E1.17660 ; perimeter
G1 X67.327 Y46.225 E1.21042 ; perimeter
G1 X67.461 Y46.549 E1.23613 ; perimeter
G1 X67.574 Y47.035 E1.27268 ; perimeter
G1 X67.154 Y48.333 E1.37260 ; perimeter
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G1 X66.778 Y49.834 E1.50717 ; perimeter
G1 X66.788 Y49.655 E1.52030 ; perimeter
G1 X66.760 Y49.458 E1.53488 ; perimeter
G1 X66.633 Y49.063 E1.56527 ; perimeter
G1 X66.525 Y48.247 E1.62555 ; perimeter
G1 X66.309 Y47.675 E1.67037 ; perimeter
G1 X66.113 Y46.921 E1.72743 ; perimeter
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G1 X67.827 Y46.345 E1.93174 ; perimeter
G1 X67.925 Y46.657 E1.95569 ; perimeter
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G1 X67.946 Y48.594 F7800.000 ; move to first perimeter point
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G1 X67.478 Y50.161 E2.21047 ; perimeter
G1 X67.420 Y50.246 E2.21802 ; perimeter
G1 X67.272 Y50.286 E2.22923 ; perimeter
G1 X67.141 Y50.294 E2.23885 ; perimeter
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G1 X66.447 Y45.609 E2.65503 ; perimeter
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G1 X67.332 Y45.278 E2.72460 ; perimeter
G1 X67.537 Y45.254 E2.73974 ; perimeter
G1 X67.590 Y45.269 E2.74383 ; perimeter

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G1 X67.998 Y45.709 E2.78790 ; perimeter
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G1 X68.383 Y46.826 E2.87481 ; perimeter
G1 X68.418 Y47.047 E2.89119 ; perimeter
G1 X68.410 Y47.127 E2.89711 ; perimeter
G1 X68.321 Y47.456 E2.92203 ; perimeter
G1 X67.963 Y48.534 E3.00527 ; perimeter
G1 X67.542 Y48.695 F7800.000 ; move inwards before travel
G1 X69.216 Y52.543 ; move to first fill point
G1 X65.961 Y55.798 F1053.604 E3.34256 ; fill
G1 X65.765 Y56.587 F7800.000 ; move to first fill point
G1 X69.533 Y52.819 F1053.604 E3.73295 ; fill
G1 X69.894 Y53.051 F7800.000 ; move to first fill point
G1 X65.709 Y57.236 F1053.604 E4.16651 ; fill
G1 X65.675 Y57.862 F7800.000 ; move to first fill point
G1 X70.254 Y53.284 F1053.604 E4.64085 ; fill
G1 X70.738 Y53.392 F7800.000 ; move to first fill point
G1 X65.746 Y58.385 F1053.604 E5.15808 ; fill
G1 X65.858 Y58.865 F7800.000 ; move to first fill point
G1 X71.269 Y53.454 F1053.604 E5.71867 ; fill
G1 X71.354 Y53.963 F7800.000 ; move to first fill point
G1 X65.991 Y59.326 F1053.604 E6.27428 ; fill
G1 X66.123 Y59.786 F7800.000 ; move to first fill point
G1 X71.535 Y54.374 F1053.604 E6.83492 ; fill
G1 X71.779 Y54.723 F7800.000 ; move to first fill point
G1 X66.337 Y60.166 F1053.604 E7.39876 ; fill
G1 X66.585 Y60.510 F7800.000 ; move to first fill point
G1 X72.008 Y55.087 F1053.604 E7.96059 ; fill
G1 X72.237 Y55.451 F7800.000 ; move to first fill point
G1 X66.821 Y60.867 F1053.604 E8.52164 ; fill
G1 X67.091 Y61.190 F7800.000 ; move to first fill point
G1 X72.444 Y55.837 F1053.604 E9.07623 ; fill
G1 X72.575 Y56.299 F7800.000 ; move to first fill point
G1 X67.311 Y61.562 F1053.604 E9.62155 ; fill
G1 X67.387 Y62.080 F7800.000 ; move to first fill point
G1 X72.656 Y56.811 F1053.604 E10.16742 ; fill
G1 X72.717 Y57.342 F7800.000 ; move to first fill point
G1 X67.110 Y62.950 F1053.604 E10.74838 ; fill
G1 X67.182 Y63.470 F7800.000 ; move to first fill point
G1 X72.727 Y57.925 F1053.604 E11.32286 ; fill
G1 X72.655 Y58.590 F7800.000 ; move to first fill point
G1 X67.666 Y63.579 F1053.604 E11.83970 ; fill
G1 X67.979 Y63.859 F7800.000 ; move to first fill point
G1 X72.431 Y59.407 F1053.604 E12.30100 ; fill
G1 X71.614 Y60.817 F7800.000 ; move to first fill point
G1 X71.151 Y61.280 F1053.604 E12.34894 ; fill
G1 X69.451 Y62.980 F7800.000 ; move to first fill point
G1 X68.224 Y64.207 F1053.604 E12.47608 ; fill
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G1 X68.588 Y64.436 F7800.000 ; move to first fill point
G1 X69.446 Y63.578 F1053.604 E12.56492 ; fill
G1 X69.621 Y63.996 F7800.000 ; move to first fill point
G1 X69.316 Y64.301 F1053.604 E12.59652 ; fill
G1 X66.335 Y54.831 F7800.000 ; move to first fill point
G1 X67.910 Y53.256 F1053.604 E12.75970 ; fill
G1 X71.939 Y52.611 F7800.000 ; move to first fill point
G1 X71.758 Y52.793 F600.000 E12.76953 ; fill
G1 X72.832 Y51.101 F7800.000 ; move to first fill point
G1 X72.657 Y51.276 F600.000 E12.77902 ; fill
G1 X72.789 Y50.835 E12.79668 ; fill
G1 X72.902 Y50.723 E12.80278 ; fill
G1 X73.620 Y49.387 F7800.000 ; move to first fill point
G1 X73.466 Y49.542 F600.000 E12.81118 ; fill
G1 F1800.000 E11.81118 ; retract
G92 E0 ; reset extrusion distance
G1 X67.128 Y46.923 F7800.000 ; move to first fill point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X67.002 Y47.050 F600.000 E1.01308 ; fill
G1 F1800.000 E0.01308 ; retract
G92 E0 ; reset extrusion distance
G1 Z11.550 F7800.000 ; move to next layer (28)
G1 X68.609 Y50.699 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X69.371 Y50.761 F600.000 E1.05604 ; perimeter
G1 X69.408 Y50.617 E1.06694 ; perimeter
G1 X70.477 Y50.267 E1.14935 ; perimeter
G1 X70.657 Y50.245 E1.16265 ; perimeter
G1 X71.079 Y50.395 E1.19545 ; perimeter
G1 X71.306 Y50.423 E1.21220 ; perimeter
G1 X72.088 Y50.431 E1.26955 ; perimeter
G1 X72.282 Y50.208 E1.29113 ; perimeter
G1 X72.453 Y50.064 E1.30757 ; perimeter
G1 X72.734 Y49.886 E1.33191 ; perimeter
G1 X72.814 Y49.786 E1.34131 ; perimeter
G1 X72.995 Y49.622 E1.35924 ; perimeter
G1 X73.197 Y49.306 E1.38667 ; perimeter
G1 X73.606 Y48.965 E1.42567 ; perimeter
G1 X73.993 Y48.524 E1.46866 ; perimeter
G1 X74.118 Y48.981 E1.50335 ; perimeter
G1 X74.237 Y49.240 E1.52426 ; perimeter
G1 X73.937 Y49.709 E1.56502 ; perimeter
G1 X73.337 Y50.416 E1.63296 ; perimeter
G1 X73.152 Y50.677 E1.65635 ; perimeter
G1 X72.706 Y51.458 E1.72227 ; perimeter
G1 X72.253 Y51.950 E1.77123 ; perimeter
G1 X72.094 Y52.180 E1.79172 ; perimeter
G1 X71.969 Y52.399 E1.81021 ; perimeter
G1 X71.842 Y52.702 E1.83428 ; perimeter
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G1 X71.764 Y53.077 E1.86231 ; perimeter
G1 X71.790 Y53.454 E1.89002 ; perimeter
G1 X71.826 Y53.610 E1.90173 ; perimeter
G1 X71.960 Y53.955 E1.92887 ; perimeter
G1 X72.693 Y55.218 E2.03585 ; perimeter
G1 X72.775 Y55.583 E2.06327 ; perimeter
G1 X72.901 Y55.766 E2.07947 ; perimeter
G1 X73.051 Y56.531 E2.13659 ; perimeter
G1 X73.031 Y56.789 E2.15557 ; perimeter
G1 X73.084 Y57.460 E2.20485 ; perimeter
G1 X73.102 Y58.030 E2.24661 ; perimeter
G1 X73.091 Y58.163 E2.25643 ; perimeter
G1 X73.051 Y58.365 E2.27150 ; perimeter
G1 X72.678 Y59.703 E2.37324 ; perimeter
G1 X72.534 Y60.029 E2.39935 ; perimeter
G1 X72.288 Y60.366 E2.42991 ; perimeter
G1 X72.260 Y60.433 E2.43530 ; perimeter
G1 X71.992 Y60.729 E2.46453 ; perimeter
G1 X71.821 Y60.971 E2.48621 ; perimeter
G1 X71.382 Y61.412 E2.53182 ; perimeter
G1 X71.013 Y61.696 E2.56588 ; perimeter
G1 X70.609 Y61.875 E2.59828 ; perimeter
G1 X70.422 Y61.983 E2.61411 ; perimeter
G1 X70.180 Y62.224 E2.63913 ; perimeter
G1 X69.989 Y62.571 E2.66812 ; perimeter
G1 X69.932 Y62.922 E2.69416 ; perimeter
G1 X69.966 Y63.248 E2.71820 ; perimeter
G1 X70.008 Y63.406 E2.73017 ; perimeter
G1 X70.178 Y63.822 E2.76305 ; perimeter
G1 X70.432 Y64.184 E2.79548 ; perimeter
G1 X70.825 Y64.612 E2.83803 ; perimeter
G1 X70.651 Y64.819 E2.85783 ; perimeter
G1 X70.075 Y64.452 E2.90786 ; perimeter
G1 X69.530 Y64.265 E2.95008 ; perimeter
G1 X69.175 Y64.202 E2.97654 ; perimeter
G1 X68.526 Y64.338 E3.02505 ; perimeter
G1 X68.334 Y64.578 E3.04757 ; perimeter
G1 X68.031 Y64.028 E3.09357 ; perimeter
G1 X67.706 Y63.738 E3.12546 ; perimeter
G1 X67.528 Y63.641 E3.14035 ; perimeter
G1 X67.279 Y63.543 E3.15996 ; perimeter
G1 X67.086 Y63.504 E3.17437 ; perimeter
G1 X66.282 Y63.482 E3.23330 ; perimeter
G1 X66.245 Y63.344 E3.24372 ; perimeter
G1 X66.691 Y63.077 E3.28183 ; perimeter
G1 X67.060 Y62.752 E3.31788 ; perimeter
G1 X67.242 Y62.150 E3.36394 ; perimeter
G1 X67.189 Y61.795 E3.39025 ; perimeter
G1 X67.128 Y61.578 E3.40678 ; perimeter
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G1 X66.993 Y61.348 E3.42629 ; perimeter
G1 X66.814 Y61.128 E3.44706 ; perimeter
G1 X66.402 Y60.713 E3.48991 ; perimeter
G1 X66.226 Y60.489 E3.51080 ; perimeter
G1 X65.978 Y59.975 E3.55258 ; perimeter
G1 X65.825 Y59.529 E3.58716 ; perimeter
G1 X65.468 Y58.639 E3.65738 ; perimeter
G1 X65.317 Y58.055 E3.70160 ; perimeter
G1 X65.346 Y57.588 E3.73588 ; perimeter
G1 X65.335 Y56.928 E3.78419 ; perimeter
G1 X65.359 Y56.542 E3.81255 ; perimeter
G1 X65.460 Y55.969 E3.85516 ; perimeter
G1 X65.500 Y55.574 E3.88430 ; perimeter
G1 X65.655 Y55.065 E3.92323 ; perimeter
G1 X65.987 Y54.368 E3.97983 ; perimeter
G1 X66.706 Y53.328 E4.07245 ; perimeter
G1 X66.993 Y53.120 E4.09839 ; perimeter
G1 X67.313 Y52.850 E4.12911 ; perimeter
G1 X67.682 Y52.591 E4.16207 ; perimeter
G1 X68.074 Y52.221 E4.20161 ; perimeter
G1 X68.384 Y51.747 E4.24308 ; perimeter
G1 X68.537 Y51.223 E4.28308 ; perimeter
G1 X68.600 Y50.761 E4.31723 ; perimeter
G1 X67.301 Y49.076 F7800.000 ; move to first perimeter point
G1 X67.081 Y49.090 F600.000 E4.33338 ; perimeter
G1 X66.853 Y48.097 E4.40798 ; perimeter
G1 X66.741 Y47.849 E4.42792 ; perimeter
G1 X66.482 Y46.885 E4.50105 ; perimeter
G1 X66.527 Y46.685 E4.51607 ; perimeter
G1 X66.681 Y46.505 E4.53347 ; perimeter
G1 X66.892 Y46.355 E4.55245 ; perimeter
G1 X67.229 Y46.161 E4.58094 ; perimeter
G1 X67.362 Y46.414 E4.60188 ; perimeter
G1 X67.453 Y46.660 E4.62110 ; perimeter
G1 X67.567 Y47.155 E4.65833 ; perimeter
G1 X67.455 Y47.824 E4.70802 ; perimeter
G1 X67.309 Y49.015 E4.79587 ; perimeter
G1 X67.743 Y49.020 F7800.000 ; move to first perimeter point
G1 X67.745 Y49.293 F600.000 E4.81587 ; perimeter
G1 X67.791 Y49.585 E4.83748 ; perimeter
G1 X68.073 Y50.239 E4.88967 ; perimeter
G1 X68.815 Y50.299 E4.94418 ; perimeter
G1 X68.930 Y50.291 E4.95262 ; perimeter
G1 X69.397 Y50.181 E4.98779 ; perimeter
G1 X70.391 Y49.859 E5.06434 ; perimeter
G1 X70.664 Y49.825 E5.08449 ; perimeter
G1 X70.779 Y49.847 E5.09307 ; perimeter
G1 X71.175 Y49.988 E5.12388 ; perimeter
G1 X71.333 Y50.007 E5.13556 ; perimeter

G1 X71.901 Y50.013 E5.17711 ; perimeter
G1 X72.061 Y49.829 E5.19500 ; perimeter
G1 X72.464 Y49.557 E5.23063 ; perimeter
G1 X72.672 Y49.354 E5.25194 ; perimeter
G1 X72.900 Y49.012 E5.28206 ; perimeter
G1 X73.297 Y48.683 E5.31981 ; perimeter
G1 X73.447 Y48.509 E5.33666 ; perimeter
G1 X73.495 Y48.422 E5.34395 ; perimeter
G1 X73.774 Y48.230 E5.36870 ; perimeter
G1 X74.267 Y48.032 E5.40766 ; perimeter
G1 X74.350 Y48.249 E5.42471 ; perimeter
G1 X74.511 Y48.842 E5.46972 ; perimeter
G1 X74.618 Y49.082 E5.48897 ; perimeter
G1 X74.634 Y49.180 E5.49622 ; perimeter
G1 X74.592 Y49.447 E5.51607 ; perimeter
G1 X74.315 Y49.896 E5.55473 ; perimeter
G1 X73.660 Y50.679 E5.62948 ; perimeter
G1 X73.523 Y50.872 E5.64682 ; perimeter
G1 X73.022 Y51.730 E5.71958 ; perimeter
G1 X72.578 Y52.212 E5.76760 ; perimeter
G1 X72.445 Y52.404 E5.78470 ; perimeter
G1 X72.343 Y52.582 E5.79977 ; perimeter
G1 X72.241 Y52.828 E5.81923 ; perimeter
G1 X72.182 Y53.108 E5.84022 ; perimeter
G1 X72.202 Y53.389 E5.86090 ; perimeter
G1 X72.331 Y53.764 E5.88995 ; perimeter
G1 X72.745 Y54.501 E5.95187 ; perimeter
G1 X73.099 Y55.078 E6.00146 ; perimeter
G1 X73.164 Y55.415 E6.02658 ; perimeter
G1 X73.286 Y55.593 E6.04242 ; perimeter
G1 X73.402 Y56.102 E6.08068 ; perimeter
G1 X73.460 Y56.459 E6.10714 ; perimeter
G1 X73.473 Y56.556 E6.11431 ; perimeter
G1 X73.449 Y56.778 E6.13066 ; perimeter
G1 X73.500 Y57.442 E6.17950 ; perimeter
G1 X73.519 Y58.029 E6.22252 ; perimeter
G1 X73.503 Y58.221 E6.23658 ; perimeter
G1 X73.453 Y58.471 E6.25531 ; perimeter
G1 X73.066 Y59.854 E6.36047 ; perimeter
G1 X72.899 Y60.237 E6.39107 ; perimeter
G1 X72.653 Y60.570 E6.42145 ; perimeter
G1 X72.611 Y60.659 E6.42864 ; perimeter
G1 X72.310 Y60.997 E6.46181 ; perimeter
G1 X72.133 Y61.247 E6.48422 ; perimeter
G1 X71.985 Y61.409 E6.50034 ; perimeter
G1 X71.698 Y61.689 E6.52966 ; perimeter
G1 X71.238 Y62.047 E6.57236 ; perimeter
G1 X70.676 Y62.316 E6.61801 ; perimeter
G1 X70.516 Y62.476 E6.63463 ; perimeter

G1 X70.388 Y62.709 E6.65405 ; perimeter
G1 X70.351 Y62.934 E6.67076 ; perimeter
G1 X70.403 Y63.273 E6.69588 ; perimeter
G1 X70.553 Y63.631 E6.72434 ; perimeter
G1 X70.760 Y63.927 E6.75078 ; perimeter
G1 X70.986 Y64.176 E6.77546 ; perimeter
G1 X71.017 Y64.309 E6.78541 ; perimeter
G1 X70.982 Y64.496 E6.79937 ; perimeter
G1 X70.876 Y64.778 E6.82142 ; perimeter
G1 X70.598 Y65.175 E6.85693 ; perimeter
G1 X70.425 Y65.082 E6.87131 ; perimeter
G1 X70.194 Y65.013 E6.88898 ; perimeter
G1 X69.894 Y64.829 E6.91477 ; perimeter
G1 X69.432 Y64.670 E6.95051 ; perimeter
G1 X69.181 Y64.625 E6.96925 ; perimeter
G1 X68.758 Y64.714 E7.00090 ; perimeter
G1 X68.484 Y65.055 E7.03293 ; perimeter
G1 X68.281 Y65.409 E7.06283 ; perimeter
G1 X68.148 Y65.550 E7.07700 ; perimeter
G1 X67.856 Y65.394 E7.10127 ; perimeter
G1 X67.830 Y65.205 E7.11523 ; perimeter
G1 X67.856 Y64.732 E7.14990 ; perimeter
G1 X67.822 Y64.516 E7.16592 ; perimeter
G1 X67.695 Y64.282 E7.18544 ; perimeter
G1 X67.566 Y64.160 E7.19846 ; perimeter
G1 X67.474 Y64.085 E7.20715 ; perimeter
G1 X67.275 Y63.983 E7.22359 ; perimeter
G1 X67.034 Y63.918 E7.24188 ; perimeter
G1 X66.752 Y63.904 E7.26252 ; perimeter
G1 X66.499 Y63.928 E7.28117 ; perimeter
G1 X66.182 Y63.872 E7.30472 ; perimeter
G1 X66.035 Y63.900 E7.31567 ; perimeter
G1 X65.880 Y63.663 E7.33641 ; perimeter
G1 X65.746 Y63.236 E7.36920 ; perimeter
G1 X65.857 Y63.125 E7.38066 ; perimeter
G1 X66.114 Y62.934 E7.40414 ; perimeter
G1 X66.445 Y62.740 E7.43223 ; perimeter
G1 X66.697 Y62.518 E7.45682 ; perimeter
G1 X66.817 Y62.119 E7.48734 ; perimeter
G1 X66.782 Y61.882 E7.50490 ; perimeter
G1 X66.742 Y61.742 E7.51557 ; perimeter
G1 X66.583 Y61.494 E7.53714 ; perimeter
G1 X66.100 Y61.000 E7.58779 ; perimeter
G1 X65.920 Y60.787 E7.60821 ; perimeter
G1 X65.849 Y60.664 E7.61861 ; perimeter
G1 X65.600 Y60.151 E7.66039 ; perimeter
G1 X65.435 Y59.674 E7.69735 ; perimeter
G1 X65.064 Y58.746 E7.77056 ; perimeter
G1 X64.899 Y58.067 E7.82176 ; perimeter

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G1 X64.930 Y57.586 E7.85711 ; perimeter
G1 X64.919 Y56.925 E7.90556 ; perimeter
G1 X64.945 Y56.499 E7.93682 ; perimeter
G1 X65.048 Y55.912 E7.98047 ; perimeter
G1 X65.093 Y55.486 E8.01186 ; perimeter
G1 X65.277 Y54.875 E8.05859 ; perimeter
G1 X65.369 Y54.724 E8.07148 ; perimeter
G1 X65.632 Y54.153 E8.11759 ; perimeter
G1 X66.370 Y53.083 E8.21282 ; perimeter
G1 X66.438 Y53.008 E8.22021 ; perimeter
G1 X66.733 Y52.796 E8.24686 ; perimeter
G1 X67.044 Y52.532 E8.27672 ; perimeter
G1 X67.414 Y52.271 E8.30992 ; perimeter
G1 X67.756 Y51.948 E8.34440 ; perimeter
G1 X68.002 Y51.574 E8.37717 ; perimeter
G1 X68.128 Y51.144 E8.40999 ; perimeter
G1 X68.162 Y50.894 E8.42850 ; perimeter
G1 X68.125 Y50.658 E8.44598 ; perimeter
G1 X67.958 Y50.229 E8.47967 ; perimeter
G1 X68.005 Y50.233 E8.48310 ; perimeter
G1 X67.323 Y49.938 E8.53754 ; perimeter
G1 X66.999 Y49.841 E8.56233 ; perimeter
G1 X66.682 Y49.789 E8.58582 ; perimeter
G1 X66.711 Y49.458 E8.61023 ; perimeter
G1 X66.707 Y49.245 E8.62581 ; perimeter
G1 X66.515 Y48.547 E8.67884 ; perimeter
G1 X66.515 Y48.468 E8.68465 ; perimeter
G1 X66.454 Y48.221 E8.70324 ; perimeter
G1 X66.343 Y47.971 E8.72330 ; perimeter
G1 X66.059 Y46.889 E8.80523 ; perimeter
G1 X66.152 Y46.485 E8.83560 ; perimeter
G1 X66.406 Y46.191 E8.86404 ; perimeter
G1 X66.675 Y46.000 E8.88820 ; perimeter
G1 X66.987 Y45.815 E8.91479 ; perimeter
G1 X67.231 Y45.786 E8.93280 ; perimeter
G1 X67.389 Y45.732 E8.94504 ; perimeter
G1 X67.583 Y45.957 E8.96683 ; perimeter
G1 X67.740 Y46.240 E8.99054 ; perimeter
G1 X67.875 Y46.616 E9.01984 ; perimeter
G1 X67.996 Y47.140 E9.05925 ; perimeter
G1 X67.865 Y47.893 E9.11520 ; perimeter
G1 X67.747 Y48.958 E9.19373 ; perimeter
G1 X68.165 Y48.942 F7800.000 ; move to first perimeter point
G1 X68.151 Y49.159 F600.000 E9.20968 ; perimeter
G1 X68.194 Y49.469 E9.23263 ; perimeter
G1 X68.302 Y49.684 E9.25025 ; perimeter
G1 X68.473 Y49.854 E9.26791 ; perimeter
G1 X68.868 Y49.879 E9.29694 ; perimeter
G1 X69.277 Y49.783 E9.32766 ; perimeter
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G1 X70.888 Y49.444 E9.45003 ; perimeter
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G1 X71.713 Y49.596 E9.51218 ; perimeter
G1 X71.818 Y49.474 E9.52399 ; perimeter
G1 X71.895 Y49.446 E9.52997 ; perimeter
G1 X72.047 Y49.338 E9.54363 ; perimeter
G1 X72.348 Y49.086 E9.57243 ; perimeter
G1 X72.607 Y48.714 E9.60558 ; perimeter
G1 X72.989 Y48.402 E9.64173 ; perimeter
G1 X73.230 Y48.092 E9.67047 ; perimeter
G1 X73.625 Y47.841 E9.70478 ; perimeter
G1 X74.136 Y47.628 E9.74533 ; perimeter
G1 X74.200 Y47.619 E9.75005 ; perimeter
G1 X74.301 Y47.635 E9.75758 ; perimeter
G1 X74.455 Y47.707 E9.77002 ; perimeter
G1 X74.609 Y47.837 E9.78479 ; perimeter
G1 X74.683 Y47.957 E9.79508 ; perimeter
G1 X74.745 Y48.118 E9.80776 ; perimeter
G1 X74.904 Y48.703 E9.85218 ; perimeter
G1 X75.019 Y48.967 E9.87324 ; perimeter
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G1 X73.863 Y51.111 E10.05836 ; perimeter
G1 X73.389 Y51.933 E10.12793 ; perimeter
G1 X73.143 Y52.228 E10.15600 ; perimeter
G1 X72.902 Y52.474 E10.18123 ; perimeter
G1 X72.796 Y52.628 E10.19494 ; perimeter
G1 X72.639 Y52.953 E10.22140 ; perimeter
G1 X72.600 Y53.139 E10.23533 ; perimeter
G1 X72.613 Y53.325 E10.24899 ; perimeter
G1 X72.701 Y53.574 E10.26831 ; perimeter
G1 X73.502 Y54.958 E10.38547 ; perimeter
G1 X73.553 Y55.246 E10.40689 ; perimeter
G1 X73.679 Y55.444 E10.42407 ; perimeter
G1 X73.809 Y56.015 E10.46700 ; perimeter
G1 X73.887 Y56.514 E10.50398 ; perimeter
G1 X73.867 Y56.766 E10.52254 ; perimeter
G1 X73.937 Y58.029 E10.61520 ; perimeter
G1 X73.916 Y58.272 E10.63302 ; perimeter
G1 X73.855 Y58.578 E10.65589 ; perimeter
G1 X73.454 Y60.005 E10.76447 ; perimeter
G1 X73.264 Y60.444 E10.79956 ; perimeter
G1 X73.018 Y60.775 E10.82975 ; perimeter

G1 X72.959 Y60.888 E10.83910 ; perimeter
G1 X72.280 Y61.704 E10.91683 ; perimeter
G1 X71.907 Y62.057 E10.95449 ; perimeter
G1 X71.464 Y62.396 E10.99530 ; perimeter
G1 X70.931 Y62.649 E11.03856 ; perimeter
G1 X70.852 Y62.729 E11.04677 ; perimeter
G1 X70.787 Y62.847 E11.05664 ; perimeter
G1 X70.771 Y62.946 E11.06401 ; perimeter
G1 X70.787 Y63.098 E11.07525 ; perimeter
G1 X70.928 Y63.440 E11.10237 ; perimeter
G1 X71.088 Y63.669 E11.12282 ; perimeter
G1 X71.330 Y63.941 E11.14948 ; perimeter
G1 X71.419 Y64.171 E11.16751 ; perimeter
G1 X71.433 Y64.286 E11.17604 ; perimeter
G1 X71.416 Y64.480 E11.19025 ; perimeter
G1 X71.302 Y64.850 E11.21866 ; perimeter
G1 X71.142 Y65.131 E11.24233 ; perimeter
G1 X70.909 Y65.437 E11.27050 ; perimeter
G1 X70.729 Y65.602 E11.28841 ; perimeter
G1 X70.667 Y65.638 E11.29367 ; perimeter
G1 X70.607 Y65.629 E11.29807 ; perimeter
G1 X70.271 Y65.471 E11.32528 ; perimeter
G1 X70.025 Y65.394 E11.34418 ; perimeter
G1 X69.712 Y65.206 E11.37091 ; perimeter
G1 X69.335 Y65.075 E11.40015 ; perimeter
G1 X69.187 Y65.049 E11.41119 ; perimeter
G1 X68.989 Y65.090 E11.42598 ; perimeter
G1 X68.845 Y65.265 E11.44259 ; perimeter
G1 X68.603 Y65.673 E11.47735 ; perimeter
G1 X68.371 Y65.900 E11.50108 ; perimeter
G1 X68.260 Y65.960 E11.51032 ; perimeter
G1 X68.205 Y65.964 E11.51440 ; perimeter
G1 X68.089 Y65.950 E11.52298 ; perimeter
G1 X67.877 Y65.884 E11.53921 ; perimeter
G1 X67.525 Y65.659 E11.56979 ; perimeter
G1 X67.455 Y65.485 E11.58350 ; perimeter
G1 X67.413 Y65.225 E11.60281 ; perimeter
G1 X67.442 Y64.803 E11.63379 ; perimeter
G1 X67.424 Y64.656 E11.64467 ; perimeter
G1 X67.359 Y64.537 E11.65461 ; perimeter
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G1 X67.118 Y64.368 E11.67631 ; perimeter
G1 X66.981 Y64.331 E11.68671 ; perimeter
G1 X66.771 Y64.320 E11.70215 ; perimeter
G1 X66.469 Y64.346 E11.72436 ; perimeter
G1 X66.187 Y64.294 E11.74533 ; perimeter
G1 X66.026 Y64.325 E11.75734 ; perimeter
G1 X65.889 Y64.314 E11.76744 ; perimeter
G1 X65.783 Y64.255 E11.77629 ; perimeter

G1 X65.527 Y63.890 E11.80900 ; perimeter
G1 X65.342 Y63.345 E11.85115 ; perimeter
G1 X65.350 Y63.190 E11.86254 ; perimeter
G1 X65.407 Y63.010 E11.87637 ; perimeter
G1 X65.630 Y62.775 E11.90013 ; perimeter
G1 X65.883 Y62.588 E11.92316 ; perimeter
G1 X66.198 Y62.402 E11.94997 ; perimeter
G1 X66.333 Y62.284 E11.96311 ; perimeter
G1 X66.392 Y62.088 E11.97808 ; perimeter
G1 X66.375 Y61.969 E11.98689 ; perimeter
G1 X66.357 Y61.906 E11.99171 ; perimeter
G1 X66.261 Y61.757 E12.00472 ; perimeter
G1 X65.798 Y61.287 E12.05306 ; perimeter
G1 X65.544 Y60.977 E12.08238 ; perimeter
G1 X65.472 Y60.839 E12.09376 ; perimeter
G1 X65.219 Y60.318 E12.13620 ; perimeter
G1 X65.045 Y59.820 E12.17488 ; perimeter
G1 X64.671 Y58.882 E12.24882 ; perimeter
G1 X64.507 Y58.260 E12.29598 ; perimeter
G1 X64.481 Y58.083 E12.30906 ; perimeter
G1 X64.514 Y57.584 E12.34572 ; perimeter
G1 X64.503 Y56.921 E12.39431 ; perimeter
G1 X64.531 Y56.459 E12.42819 ; perimeter
G1 X64.637 Y55.854 E12.47318 ; perimeter
G1 X64.686 Y55.398 E12.50681 ; perimeter
G1 X64.890 Y54.714 E12.55905 ; perimeter
G1 X64.996 Y54.539 E12.57408 ; perimeter
G1 X65.162 Y54.149 E12.60513 ; perimeter
G1 X65.276 Y53.938 E12.62271 ; perimeter
G1 X66.046 Y52.822 E12.72203 ; perimeter
G1 X66.162 Y52.693 E12.73476 ; perimeter
G1 X66.473 Y52.471 E12.76273 ; perimeter
G1 X66.820 Y52.180 E12.79592 ; perimeter
G1 X67.147 Y51.950 E12.82517 ; perimeter
G1 X67.439 Y51.675 E12.85458 ; perimeter
G1 X67.621 Y51.401 E12.87865 ; perimeter
G1 X67.719 Y51.065 E12.90429 ; perimeter
G1 X67.742 Y50.898 E12.91664 ; perimeter
G1 X67.721 Y50.767 E12.92635 ; perimeter
G1 X67.677 Y50.654 E12.93525 ; perimeter
G1 X67.599 Y50.553 E12.94464 ; perimeter
G1 X67.503 Y50.478 E12.95354 ; perimeter
G1 X67.327 Y50.387 E12.96807 ; perimeter
G1 X66.956 Y50.259 E12.99679 ; perimeter
G1 X66.522 Y50.201 E13.02888 ; perimeter
G1 X66.420 Y50.172 E13.03662 ; perimeter
G1 X66.367 Y50.144 E13.04105 ; perimeter
G1 X66.291 Y50.060 E13.04931 ; perimeter
G1 X66.269 Y49.905 E13.06081 ; perimeter

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G1 X66.293 Y49.321 E13.10359 ; perimeter
G1 X66.109 Y48.642 E13.15515 ; perimeter
G1 X66.055 Y48.345 E13.17725 ; perimeter
G1 X65.941 Y48.082 E13.19827 ; perimeter
G1 X65.639 Y46.903 E13.28741 ; perimeter
G1 X65.742 Y46.400 E13.32503 ; perimeter
G1 X65.790 Y46.284 E13.33421 ; perimeter
G1 X65.877 Y46.164 E13.34508 ; perimeter
G1 X66.134 Y45.875 E13.37342 ; perimeter
G1 X66.457 Y45.646 E13.40244 ; perimeter
G1 X66.859 Y45.409 E13.43665 ; perimeter
G1 X67.126 Y45.382 E13.45626 ; perimeter
G1 X67.347 Y45.310 E13.47334 ; perimeter
G1 X67.483 Y45.321 E13.48332 ; perimeter
G1 X67.621 Y45.379 E13.49427 ; perimeter
G1 X67.918 Y45.709 E13.52681 ; perimeter
G1 X68.135 Y46.107 E13.56000 ; perimeter
G1 X68.275 Y46.506 E13.59098 ; perimeter
G1 X68.421 Y47.144 E13.63891 ; perimeter
G1 X68.276 Y47.961 E13.69976 ; perimeter
G1 X68.168 Y48.879 E13.76748 ; perimeter
G1 X67.968 Y49.035 F7800.000 ; move inwards before travel
G1 X68.471 Y53.829 ; move to first fill point
G1 X72.786 Y58.144 F1120.978 E14.21448 ; fill
G1 X72.660 Y58.611 F7800.000 ; move to first fill point
G1 X68.264 Y54.215 F1120.978 E14.66989 ; fill
G1 X68.142 Y54.686 F7800.000 ; move to first fill point
G1 X72.534 Y59.078 F1120.978 E15.12498 ; fill
G1 X72.409 Y59.545 F7800.000 ; move to first fill point
G1 X67.698 Y54.835 F1120.978 E15.61300 ; fill
G1 X67.255 Y54.985 F7800.000 ; move to first fill point
G1 X72.221 Y59.950 F1120.978 E16.12748 ; fill
G1 X71.975 Y60.297 F7800.000 ; move to first fill point
G1 X66.812 Y55.134 F1120.978 E16.66241 ; fill
G1 X66.368 Y55.284 F7800.000 ; move to first fill point
G1 X71.702 Y60.617 F1120.978 E17.21500 ; fill
G1 X71.429 Y60.938 F7800.000 ; move to first fill point
G1 X65.925 Y55.433 F1120.978 E17.78526 ; fill
G1 X65.772 Y55.873 F7800.000 ; move to first fill point
G1 X71.127 Y61.228 F1120.978 E18.34008 ; fill
G1 X70.779 Y61.473 F7800.000 ; move to first fill point
G1 X65.692 Y56.386 F1120.978 E18.86709 ; fill
G1 X65.637 Y56.924 F7800.000 ; move to first fill point
G1 X70.375 Y61.662 F1120.978 E19.35802 ; fill
G1 X70.049 Y61.929 F7800.000 ; move to first fill point
G1 X65.646 Y57.526 F1120.978 E19.81419 ; fill
G1 X65.638 Y58.110 F7800.000 ; move to first fill point
G1 X69.806 Y62.279 F1120.978 E20.24607 ; fill
G1 X69.659 Y62.725 F7800.000 ; move to first fill point
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G1 X65.939 Y59.005 F1120.978 E20.63143 ; fill
G1 X66.309 Y59.968 F7800.000 ; move to first fill point
G1 X69.678 Y63.337 F1120.978 E20.98048 ; fill
G1 X69.748 Y63.999 F7800.000 ; move to first fill point
G1 X67.485 Y61.736 F1120.978 E21.21491 ; fill
G1 X67.499 Y62.343 F7800.000 ; move to first fill point
G1 X69.071 Y63.915 F1120.978 E21.37784 ; fill
G1 X68.581 Y64.018 F7800.000 ; move to first fill point
G1 X67.361 Y62.798 F1120.978 E21.50424 ; fill
G1 X72.784 Y57.549 F7800.000 ; move to first fill point
G1 X69.078 Y53.843 F1120.978 E21.88819 ; fill
G1 X69.685 Y53.857 F7800.000 ; move to first fill point
G1 X72.738 Y56.910 F1120.978 E22.20449 ; fill
G1 X72.694 Y56.273 F7800.000 ; move to first fill point
G1 X70.292 Y53.872 F1120.978 E22.45331 ; fill
G1 X70.899 Y53.886 F7800.000 ; move to first fill point
G1 X72.429 Y55.415 F1120.978 E22.61175 ; fill
G1 X71.686 Y54.080 F7800.000 ; move to first fill point
G1 X71.506 Y53.900 F1120.978 E22.63039 ; fill
G1 X71.531 Y53.672 F7800.000 ; move to first fill point
M106 S255 ; enable fan
G1 X71.330 Y53.709 F3600.000 E22.64172 ; fill
G1 X69.124 Y53.657 F7800.000 ; move to first fill point
M106 S255 ; enable fan
M106 S255 ; enable fan
G1 X71.472 Y53.225 F3600.000 E22.77391 ; fill
G1 X71.523 Y52.758 E22.79990 ; fill
G1 X66.871 Y53.615 E23.06174 ; fill
G1 X66.498 Y54.141 E23.09749 ; fill
G1 X68.165 Y53.834 E23.19133 ; fill
G1 X68.049 Y54.313 E23.21862 ; fill
G1 X66.178 Y54.657 E23.32391 ; fill
G1 X65.945 Y55.158 E23.35448 ; fill
G1 X66.411 Y55.072 E23.38073 ; fill
G1 X67.587 Y53.025 F7800.000 ; move to first fill point
M106 S255 ; enable fan
M106 S255 ; enable fan
G1 X71.697 Y52.269 F3600.000 E23.61206 ; fill
G1 X72.028 Y51.750 E23.64611 ; fill
G1 X68.282 Y52.440 E23.85699 ; fill
G1 X68.633 Y51.918 F7800.000 ; move to first fill point
M106 S255 ; enable fan
M106 S255 ; enable fan
G1 X72.506 Y51.204 F3600.000 E24.07502 ; fill
G1 X72.560 Y50.737 E24.10108 ; fill
G1 X68.782 Y51.432 E24.31376 ; fill
G1 X69.903 Y50.769 E24.38586 ; fill
G1 X70.778 Y50.607 E24.43513 ; fill
G1 X72.785 Y50.436 F7800.000 ; move to first fill point

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M106 S255 ; enable fan
G1 X72.733 Y50.383 F600.000 E24.44059 ; fill
G1 X73.271 Y49.749 F7800.000 ; move to first fill point
G1 X73.382 Y49.552 F600.000 E24.44929 ; fill
G1 X73.542 Y49.712 E24.45800 ; fill
G1 X73.688 Y49.549 E24.46639 ; fill
G1 X73.541 Y49.402 E24.47438 ; fill
G1 X73.710 Y49.263 E24.48279 ; fill
G1 X73.815 Y49.368 E24.48847 ; fill
G1 F1800.000 E23.48847 ; retract
G92 E0 ; reset extrusion distance
G1 X67.138 Y47.160 F7800.000 ; move to first fill point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X66.932 Y46.954 F600.000 E1.02131 ; fill
G1 F1800.000 E0.02131 ; retract
G92 E0 ; reset extrusion distance
G1 Z11.950 F7800.000 ; move to next layer (29)
G1 X67.486 Y48.485 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X68.139 Y49.113 F615.634 E1.06637 ; perimeter
G1 X69.198 Y49.519 E1.14946 ; perimeter
G1 X70.016 Y49.348 E1.21068 ; perimeter
G1 X70.383 Y49.245 E1.23862 ; perimeter
G1 X70.777 Y49.233 E1.26746 ; perimeter
G1 X71.136 Y49.683 E1.30969 ; perimeter
G1 X71.751 Y50.104 E1.36424 ; perimeter
G1 X72.749 Y50.119 E1.43739 ; perimeter
G1 X73.126 Y49.883 E1.46994 ; perimeter
G1 X73.244 Y49.997 E1.48198 ; perimeter
G1 X72.721 Y50.908 E1.55898 ; perimeter
G1 X72.413 Y51.007 E1.58265 ; perimeter
G1 X72.007 Y51.393 E1.62372 ; perimeter
G1 X71.833 Y51.591 E1.64298 ; perimeter
G1 X71.563 Y52.002 E1.67897 ; perimeter
G1 X71.517 Y52.252 E1.69763 ; perimeter
G1 X71.448 Y52.442 E1.71246 ; perimeter
G1 X71.447 Y52.674 E1.72946 ; perimeter
G1 X71.423 Y52.845 E1.74207 ; perimeter
G1 X71.505 Y53.392 E1.78263 ; perimeter
G1 X71.643 Y53.687 E1.80648 ; perimeter
G1 X71.680 Y53.873 E1.82038 ; perimeter
G1 X71.794 Y54.183 E1.84458 ; perimeter
G1 X72.329 Y55.027 E1.91775 ; perimeter
G1 X72.423 Y55.286 E1.93796 ; perimeter
G1 X72.500 Y55.631 E1.96389 ; perimeter
G1 X72.612 Y55.869 E1.98311 ; perimeter
G1 X72.715 Y56.442 E2.02575 ; perimeter
G1 X72.695 Y56.558 E2.03442 ; perimeter
G1 X72.734 Y57.288 E2.08796 ; perimeter
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G1 X72.737 Y58.050 E2.14380 ; perimeter
G1 X72.530 Y58.752 E2.19742 ; perimeter
G1 X72.279 Y59.475 E2.25347 ; perimeter
G1 X72.075 Y59.971 E2.29273 ; perimeter
G1 X71.926 Y60.225 E2.31429 ; perimeter
G1 X71.569 Y60.595 E2.35202 ; perimeter
G1 X70.994 Y61.056 E2.40602 ; perimeter
G1 X70.567 Y61.364 E2.44453 ; perimeter
G1 X70.218 Y61.557 E2.47375 ; perimeter
G1 X69.889 Y61.778 E2.50281 ; perimeter
G1 X69.269 Y62.668 E2.58224 ; perimeter
G1 X69.583 Y63.459 E2.64457 ; perimeter
G1 X69.128 Y63.414 E2.67809 ; perimeter
G1 X68.459 Y63.522 E2.72772 ; perimeter
G1 X68.376 Y63.364 E2.74079 ; perimeter
G1 X67.788 Y62.961 E2.79298 ; perimeter
G1 X67.567 Y62.910 E2.80958 ; perimeter
G1 X67.818 Y62.198 E2.86485 ; perimeter
G1 X67.656 Y61.477 E2.91897 ; perimeter
G1 X67.413 Y61.049 E2.95506 ; perimeter
G1 X66.920 Y60.578 E3.00500 ; perimeter
G1 X66.832 Y60.454 E3.01615 ; perimeter
G1 X66.591 Y59.940 E3.05773 ; perimeter
G1 X65.958 Y58.774 E3.15493 ; perimeter
G1 X65.797 Y58.331 E3.18948 ; perimeter
G1 X65.723 Y57.961 E3.21714 ; perimeter
G1 X65.737 Y57.589 E3.24437 ; perimeter
G1 X65.689 Y56.780 E3.30374 ; perimeter
G1 X65.757 Y56.272 E3.34130 ; perimeter
G1 X65.739 Y55.959 E3.36425 ; perimeter
G1 X65.771 Y55.685 E3.38447 ; perimeter
G1 X65.815 Y55.391 E3.40627 ; perimeter
G1 X66.175 Y54.445 E3.48040 ; perimeter
G1 X66.243 Y54.306 E3.49174 ; perimeter
G1 X66.822 Y53.501 E3.56439 ; perimeter
G1 X66.972 Y53.338 E3.58064 ; perimeter
G1 X67.385 Y52.978 E3.62077 ; perimeter
G1 X68.040 Y52.327 E3.68841 ; perimeter
G1 X68.318 Y51.978 E3.72107 ; perimeter
G1 X68.437 Y51.804 E3.73653 ; perimeter
G1 X68.592 Y51.512 E3.76076 ; perimeter
G1 X68.768 Y51.016 E3.79930 ; perimeter
G1 X68.751 Y50.565 E3.83242 ; perimeter
G1 X68.637 Y50.000 E3.87459 ; perimeter
G1 X68.008 Y49.330 E3.94194 ; perimeter
G1 X67.456 Y49.121 E3.98519 ; perimeter
G1 X67.453 Y48.960 E3.99700 ; perimeter
G1 X67.397 Y48.530 E4.02877 ; perimeter
G1 X67.430 Y48.513 E4.03151 ; perimeter
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G1 X66.997 Y48.700 F7800.000 ; move to first perimeter point
G1 X66.821 Y48.171 F615.634 E4.07231 ; perimeter
G1 X66.704 Y47.905 E4.09363 ; perimeter
G1 X66.620 Y47.586 E4.11776 ; perimeter
G1 X66.551 Y47.405 E4.13196 ; perimeter
G1 X66.454 Y46.993 E4.16298 ; perimeter
G1 X66.491 Y46.757 E4.18044 ; perimeter
G1 X66.671 Y46.537 E4.20125 ; perimeter
G1 X67.191 Y46.227 E4.24566 ; perimeter
G1 X67.359 Y46.508 E4.26965 ; perimeter
G1 X67.464 Y46.816 E4.29352 ; perimeter
G1 X67.483 Y47.010 E4.30779 ; perimeter
G1 X67.545 Y47.249 E4.32585 ; perimeter
G1 X67.609 Y47.666 E4.35675 ; perimeter
G1 X67.685 Y47.948 E4.37817 ; perimeter
G1 X67.835 Y48.207 E4.40011 ; perimeter
G1 X67.953 Y48.357 E4.41410 ; perimeter
G1 X68.168 Y48.564 E4.43593 ; perimeter
G1 X68.432 Y48.756 E4.45986 ; perimeter
G1 X68.543 Y48.794 E4.46849 ; perimeter
G1 X68.630 Y48.854 E4.47624 ; perimeter
G1 X69.232 Y49.086 E4.52350 ; perimeter
G1 X69.911 Y48.944 E4.57430 ; perimeter
G1 X70.351 Y48.827 E4.60762 ; perimeter
G1 X70.695 Y48.820 E4.63285 ; perimeter
G1 X71.013 Y48.837 E4.65619 ; perimeter
G1 X71.169 Y49.074 E4.67694 ; perimeter
G1 X71.417 Y49.370 E4.70523 ; perimeter
G1 X71.884 Y49.690 E4.74671 ; perimeter
G1 X72.634 Y49.701 E4.80163 ; perimeter
G1 X73.052 Y49.439 E4.83783 ; perimeter
G1 X73.297 Y49.212 E4.86227 ; perimeter
G1 X73.452 Y49.109 E4.87585 ; perimeter
G1 X73.692 Y48.875 E4.90046 ; perimeter
G1 X73.990 Y48.414 E4.94062 ; perimeter
G1 X74.193 Y49.024 E4.98767 ; perimeter
G1 X74.225 Y49.243 E5.00393 ; perimeter
G1 X74.206 Y49.383 E5.01423 ; perimeter
G1 X74.136 Y49.518 E5.02540 ; perimeter
G1 X73.556 Y50.303 E5.09693 ; perimeter
G1 X73.019 Y51.227 E5.17521 ; perimeter
G1 X72.632 Y51.373 E5.20552 ; perimeter
G1 X72.308 Y51.680 E5.23819 ; perimeter
G1 X72.176 Y51.831 E5.25291 ; perimeter
G1 X71.956 Y52.165 E5.28218 ; perimeter
G1 X71.919 Y52.362 E5.29687 ; perimeter
G1 X71.863 Y52.516 E5.30891 ; perimeter
G1 X71.844 Y52.836 E5.33236 ; perimeter
G1 X71.911 Y53.276 E5.36495 ; perimeter
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G1 X72.042 Y53.560 E5.38790 ; perimeter
G1 X72.078 Y53.744 E5.40160 ; perimeter
G1 X72.175 Y54.012 E5.42250 ; perimeter
G1 X72.270 Y54.179 E5.43655 ; perimeter
G1 X72.659 Y54.749 E5.48711 ; perimeter
G1 X72.820 Y55.154 E5.51910 ; perimeter
G1 X72.894 Y55.492 E5.54445 ; perimeter
G1 X73.017 Y55.740 E5.56469 ; perimeter
G1 X73.137 Y56.436 E5.61640 ; perimeter
G1 X73.111 Y56.590 E5.62785 ; perimeter
G1 X73.139 Y56.970 E5.65581 ; perimeter
G1 X73.166 Y58.053 E5.73512 ; perimeter
G1 X72.932 Y58.860 E5.79671 ; perimeter
G1 X72.668 Y59.622 E5.85577 ; perimeter
G1 X72.442 Y60.168 E5.89906 ; perimeter
G1 X72.267 Y60.468 E5.92454 ; perimeter
G1 X71.839 Y60.918 E5.97001 ; perimeter
G1 X71.250 Y61.384 E6.02504 ; perimeter
G1 X70.800 Y61.708 E6.06563 ; perimeter
G1 X70.437 Y61.911 E6.09614 ; perimeter
G1 X70.193 Y62.075 E6.11763 ; perimeter
G1 X69.739 Y62.726 E6.17580 ; perimeter
G1 X70.023 Y63.450 E6.23275 ; perimeter
G1 X70.500 Y64.107 E6.29220 ; perimeter
G1 X69.599 Y63.875 E6.36033 ; perimeter
G1 X69.141 Y63.833 E6.39406 ; perimeter
G1 X68.581 Y63.923 E6.43562 ; perimeter
G1 X68.332 Y64.172 E6.46139 ; perimeter
G1 X68.059 Y63.655 E6.50423 ; perimeter
G1 X67.610 Y63.346 E6.54414 ; perimeter
G1 X67.416 Y63.301 E6.55873 ; perimeter
G1 X66.850 Y63.109 E6.60253 ; perimeter
G1 X67.126 Y62.911 E6.62742 ; perimeter
G1 X67.387 Y62.173 E6.68478 ; perimeter
G1 X67.264 Y61.629 E6.72560 ; perimeter
G1 X67.079 Y61.303 E6.75307 ; perimeter
G1 X66.614 Y60.860 E6.80010 ; perimeter
G1 X66.462 Y60.648 E6.81927 ; perimeter
G1 X66.367 Y60.415 E6.83767 ; perimeter
G1 X66.206 Y60.102 E6.86347 ; perimeter
G1 X65.572 Y58.933 E6.96086 ; perimeter
G1 X65.387 Y58.411 E7.00147 ; perimeter
G1 X65.303 Y57.969 E7.03439 ; perimeter
G1 X65.320 Y57.598 E7.06163 ; perimeter
G1 X65.274 Y56.933 E7.11048 ; perimeter
G1 X65.276 Y56.699 E7.12757 ; perimeter
G1 X65.340 Y56.265 E7.15975 ; perimeter
G1 X65.326 Y55.902 E7.18636 ; perimeter
G1 X65.407 Y55.303 E7.23064 ; perimeter
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G1 X65.645 Y54.643 E7.28204 ; perimeter
G1 X65.884 Y54.094 E7.32591 ; perimeter
G1 X66.496 Y53.243 E7.40267 ; perimeter
G1 X66.693 Y53.029 E7.42400 ; perimeter
G1 X67.092 Y52.683 E7.46271 ; perimeter
G1 X67.733 Y52.046 E7.52888 ; perimeter
G1 X67.982 Y51.733 E7.55822 ; perimeter
G1 X68.213 Y51.339 E7.59163 ; perimeter
G1 X68.350 Y50.955 E7.62154 ; perimeter
G1 X68.338 Y50.624 E7.64575 ; perimeter
G1 X68.250 Y50.197 E7.67770 ; perimeter
G1 X67.839 Y49.759 E7.72171 ; perimeter
G1 X67.514 Y49.587 E7.74864 ; perimeter
G1 X67.026 Y49.429 E7.78622 ; perimeter
G1 X67.038 Y48.990 E7.81840 ; perimeter
G1 X67.007 Y48.761 E7.83529 ; perimeter
G1 X66.601 Y48.856 F7800.000 ; move to first perimeter point
G1 X66.476 Y48.437 F615.634 E7.86732 ; perimeter
G1 X66.303 Y48.016 E7.90066 ; perimeter
G1 X66.152 Y47.524 E7.93837 ; perimeter
G1 X66.047 Y47.079 E7.97188 ; perimeter
G1 X66.055 Y46.801 E7.99225 ; perimeter
G1 X66.098 Y46.617 E8.00606 ; perimeter
G1 X66.161 Y46.504 E8.01553 ; perimeter
G1 X66.369 Y46.251 E8.03950 ; perimeter
G1 X66.543 Y46.118 E8.05557 ; perimeter
G1 X66.950 Y45.887 E8.08984 ; perimeter
G1 X67.205 Y45.872 E8.10855 ; perimeter
G1 X67.413 Y45.825 E8.12423 ; perimeter
G1 X67.551 Y46.016 E8.14150 ; perimeter
G1 X67.782 Y46.439 E8.17684 ; perimeter
G1 X67.880 Y46.742 E8.20016 ; perimeter
G1 X67.894 Y46.940 E8.21466 ; perimeter
G1 X68.074 Y47.791 E8.27839 ; perimeter
G1 X68.262 Y48.077 E8.30350 ; perimeter
G1 X68.419 Y48.228 E8.31943 ; perimeter
G1 X68.636 Y48.386 E8.33910 ; perimeter
G1 X68.732 Y48.419 E8.34656 ; perimeter
G1 X68.825 Y48.483 E8.35484 ; perimeter
G1 X69.267 Y48.654 E8.38951 ; perimeter
G1 X69.806 Y48.541 E8.42989 ; perimeter
G1 X70.316 Y48.409 E8.46843 ; perimeter
G1 X70.950 Y48.418 E8.51488 ; perimeter
G1 X71.186 Y48.350 E8.53289 ; perimeter
G1 X71.503 Y48.825 E8.57468 ; perimeter
G1 X71.697 Y49.057 E8.59689 ; perimeter
G1 X72.017 Y49.275 E8.62528 ; perimeter
G1 X72.518 Y49.283 E8.66197 ; perimeter
G1 X72.803 Y49.104 E8.68660 ; perimeter
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G1 X73.017 Y48.898 E8.70834 ; perimeter
G1 X73.191 Y48.783 E8.72361 ; perimeter
G1 X73.368 Y48.611 E8.74173 ; perimeter
G1 X73.502 Y48.407 E8.75958 ; perimeter
G1 X73.609 Y48.329 E8.76928 ; perimeter
G1 X74.242 Y48.003 E8.82145 ; perimeter
G1 X74.391 Y48.219 E8.84067 ; perimeter
G1 X74.467 Y48.396 E8.85478 ; perimeter
G1 X74.481 Y48.561 E8.86687 ; perimeter
G1 X74.600 Y48.939 E8.89593 ; perimeter
G1 X74.638 Y49.195 E8.91487 ; perimeter
G1 X74.612 Y49.485 E8.93625 ; perimeter
G1 X74.501 Y49.717 E8.95510 ; perimeter
G1 X73.902 Y50.535 E9.02937 ; perimeter
G1 X73.492 Y51.232 E9.08863 ; perimeter
G1 X73.281 Y51.633 E9.12180 ; perimeter
G1 X73.098 Y51.648 E9.13521 ; perimeter
G1 X72.851 Y51.740 E9.15451 ; perimeter
G1 X72.715 Y51.864 E9.16800 ; perimeter
G1 X72.518 Y52.071 E9.18895 ; perimeter
G1 X72.349 Y52.328 E9.21149 ; perimeter
G1 X72.279 Y52.590 E9.23139 ; perimeter
G1 X72.265 Y52.827 E9.24875 ; perimeter
G1 X72.316 Y53.159 E9.27337 ; perimeter
G1 X72.441 Y53.433 E9.29540 ; perimeter
G1 X72.476 Y53.614 E9.30892 ; perimeter
G1 X72.556 Y53.841 E9.32653 ; perimeter
G1 X72.840 Y54.294 E9.36574 ; perimeter
G1 X73.020 Y54.538 E9.38790 ; perimeter
G1 X73.239 Y55.068 E9.42997 ; perimeter
G1 X73.289 Y55.354 E9.45117 ; perimeter
G1 X73.418 Y55.598 E9.47146 ; perimeter
G1 X73.558 Y56.434 E9.53354 ; perimeter
G1 X73.527 Y56.621 E9.54744 ; perimeter
G1 X73.563 Y57.169 E9.58765 ; perimeter
G1 X73.579 Y58.117 E9.65709 ; perimeter
G1 X73.335 Y58.968 E9.72198 ; perimeter
G1 X72.896 Y60.177 E9.81620 ; perimeter
G1 X72.610 Y60.708 E9.86037 ; perimeter
G1 X72.129 Y61.227 E9.91223 ; perimeter
G1 X71.034 Y62.052 E10.01267 ; perimeter
G1 X70.498 Y62.371 E10.05837 ; perimeter
G1 X70.210 Y62.784 E10.09528 ; perimeter
G1 X70.393 Y63.252 E10.13208 ; perimeter
G1 X70.819 Y63.823 E10.18428 ; perimeter
G1 X70.984 Y63.977 E10.20079 ; perimeter
G1 X70.982 Y64.159 E10.21411 ; perimeter
G1 X70.952 Y64.267 E10.22235 ; perimeter
G1 X70.898 Y64.395 E10.23254 ; perimeter

G1 X70.711 Y64.655 E10.25599 ; perimeter
G1 X70.334 Y64.552 E10.28463 ; perimeter
G1 X70.041 Y64.421 E10.30815 ; perimeter
G1 X69.523 Y64.286 E10.34736 ; perimeter
G1 X69.154 Y64.252 E10.37450 ; perimeter
G1 X68.779 Y64.313 E10.40230 ; perimeter
G1 X68.608 Y64.484 E10.42004 ; perimeter
G1 X68.503 Y64.561 E10.42960 ; perimeter
G1 X68.348 Y64.887 E10.45601 ; perimeter
G1 X68.018 Y65.310 E10.49535 ; perimeter
G1 X67.905 Y65.266 E10.50424 ; perimeter
G1 X67.948 Y64.647 E10.54974 ; perimeter
G1 X67.939 Y64.318 E10.57386 ; perimeter
G1 X67.742 Y63.945 E10.60468 ; perimeter
G1 X67.432 Y63.732 E10.63231 ; perimeter
G1 X67.127 Y63.642 E10.65560 ; perimeter
G1 X66.816 Y63.619 E10.67838 ; perimeter
G1 X66.499 Y63.640 E10.70171 ; perimeter
G1 X66.167 Y63.600 E10.72618 ; perimeter
G1 X66.005 Y63.428 E10.74349 ; perimeter
G1 X65.961 Y63.356 E10.74967 ; perimeter
G1 X65.881 Y63.140 E10.76654 ; perimeter
G1 X66.477 Y62.870 E10.81447 ; perimeter
G1 X66.778 Y62.649 E10.84183 ; perimeter
G1 X66.955 Y62.147 E10.88082 ; perimeter
G1 X66.872 Y61.781 E10.90834 ; perimeter
G1 X66.745 Y61.557 E10.92719 ; perimeter
G1 X66.308 Y61.142 E10.97137 ; perimeter
G1 X66.096 Y60.848 E10.99791 ; perimeter
G1 X65.993 Y60.599 E11.01768 ; perimeter
G1 X65.821 Y60.263 E11.04528 ; perimeter
G1 X65.237 Y59.192 E11.13468 ; perimeter
G1 X64.977 Y58.491 E11.18943 ; perimeter
G1 X64.888 Y58.003 E11.22577 ; perimeter
G1 X64.904 Y57.606 E11.25489 ; perimeter
G1 X64.858 Y56.770 E11.31625 ; perimeter
G1 X64.923 Y56.258 E11.35407 ; perimeter
G1 X64.904 Y56.002 E11.37288 ; perimeter
G1 X64.947 Y55.568 E11.40478 ; perimeter
G1 X65.025 Y55.131 E11.43734 ; perimeter
G1 X65.417 Y54.101 E11.51808 ; perimeter
G1 X65.549 Y53.848 E11.53897 ; perimeter
G1 X66.169 Y52.986 E11.61677 ; perimeter
G1 X66.414 Y52.720 E11.64324 ; perimeter
G1 X66.799 Y52.388 E11.68052 ; perimeter
G1 X67.425 Y51.765 E11.74523 ; perimeter
G1 X67.647 Y51.487 E11.77125 ; perimeter
G1 X67.834 Y51.167 E11.79843 ; perimeter
G1 X67.932 Y50.893 E11.81969 ; perimeter

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G1 X67.924 Y50.684 E11.83501 ; perimeter
G1 X67.864 Y50.394 E11.85675 ; perimeter
G1 X67.587 Y50.099 E11.88638 ; perimeter
G1 X67.333 Y49.963 E11.90752 ; perimeter
G1 X67.119 Y49.886 E11.92416 ; perimeter
G1 X66.872 Y49.817 E11.94297 ; perimeter
G1 X66.584 Y49.788 E11.96414 ; perimeter
G1 X66.624 Y49.130 E12.01242 ; perimeter
G1 X66.609 Y48.918 E12.02801 ; perimeter
G1 X66.190 Y48.917 F7800.000 ; move to first perimeter point
G1 X66.084 Y48.575 F600.000 E12.05424 ; perimeter
G1 X65.901 Y48.125 E12.08982 ; perimeter
G1 X65.753 Y47.643 E12.12677 ; perimeter
G1 X65.637 Y47.157 E12.16334 ; perimeter
G1 X65.621 Y47.004 E12.17466 ; perimeter
G1 X65.643 Y46.743 E12.19385 ; perimeter
G1 X65.704 Y46.481 E12.21349 ; perimeter
G1 X65.819 Y46.266 E12.23139 ; perimeter
G1 X65.997 Y46.044 E12.25226 ; perimeter
G1 X66.117 Y45.914 E12.26519 ; perimeter
G1 X66.317 Y45.769 E12.28329 ; perimeter
G1 X66.864 Y45.449 E12.32969 ; perimeter
G1 X67.006 Y45.468 E12.34018 ; perimeter
G1 X67.142 Y45.460 E12.35017 ; perimeter
G1 X67.463 Y45.377 E12.37444 ; perimeter
G1 X67.603 Y45.441 E12.38572 ; perimeter
G1 X67.805 Y45.658 E12.40745 ; perimeter
G1 X68.021 Y45.992 E12.43658 ; perimeter
G1 X68.159 Y46.260 E12.45870 ; perimeter
G1 X68.287 Y46.641 E12.48813 ; perimeter
G1 X68.305 Y46.870 E12.50493 ; perimeter
G1 X68.464 Y47.634 E12.56211 ; perimeter
G1 X68.571 Y47.798 E12.57647 ; perimeter
G1 X68.670 Y47.893 E12.58651 ; perimeter
G1 X68.840 Y48.017 E12.60191 ; perimeter
G1 X68.921 Y48.044 E12.60821 ; perimeter
G1 X69.020 Y48.113 E12.61700 ; perimeter
G1 X69.301 Y48.221 E12.63908 ; perimeter
G1 X70.262 Y47.996 E12.71137 ; perimeter
G1 X70.903 Y47.999 E12.75833 ; perimeter
G1 X71.071 Y47.949 E12.77119 ; perimeter
G1 X71.332 Y47.925 E12.79041 ; perimeter
G1 X71.486 Y48.052 E12.80504 ; perimeter
G1 X71.837 Y48.575 E12.85115 ; perimeter
G1 X71.978 Y48.743 E12.86726 ; perimeter
G1 X72.151 Y48.861 E12.88257 ; perimeter
G1 X72.403 Y48.864 E12.90104 ; perimeter
G1 X72.554 Y48.770 E12.91409 ; perimeter
G1 X72.728 Y48.594 E12.93218 ; perimeter
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G1 X72.930 Y48.458 E12.95007 ; perimeter
G1 X73.044 Y48.346 E12.96170 ; perimeter
G1 X73.196 Y48.126 E12.98135 ; perimeter
G1 X73.389 Y47.976 E12.99927 ; perimeter
G1 X74.061 Y47.615 E13.05514 ; perimeter
G1 X74.213 Y47.581 E13.06653 ; perimeter
G1 X74.362 Y47.606 E13.07765 ; perimeter
G1 X74.512 Y47.688 E13.09012 ; perimeter
G1 X74.756 Y48.019 E13.12023 ; perimeter
G1 X74.871 Y48.280 E13.14112 ; perimeter
G1 X74.893 Y48.480 E13.15590 ; perimeter
G1 X75.008 Y48.854 E13.18456 ; perimeter
G1 X75.053 Y49.157 E13.20700 ; perimeter
G1 X75.058 Y49.298 E13.21730 ; perimeter
G1 X75.019 Y49.583 E13.23837 ; perimeter
G1 X74.980 Y49.700 E13.24742 ; perimeter
G1 X74.823 Y49.990 E13.27162 ; perimeter
G1 X74.247 Y50.767 E13.34241 ; perimeter
G1 X73.852 Y51.440 E13.39966 ; perimeter
G1 X73.723 Y51.709 E13.42148 ; perimeter
G1 X73.628 Y51.861 E13.43463 ; perimeter
G1 X73.487 Y52.014 E13.44985 ; perimeter
G1 X73.387 Y52.044 E13.45752 ; perimeter
G1 X73.205 Y52.056 E13.47089 ; perimeter
G1 X73.070 Y52.106 E13.48140 ; perimeter
G1 X72.861 Y52.311 E13.50289 ; perimeter
G1 X72.741 Y52.491 E13.51871 ; perimeter
G1 X72.694 Y52.665 E13.53187 ; perimeter
G1 X72.686 Y52.818 E13.54314 ; perimeter
G1 X72.722 Y53.043 E13.55980 ; perimeter
G1 X72.840 Y53.306 E13.58089 ; perimeter
G1 X72.874 Y53.484 E13.59424 ; perimeter
G1 X72.937 Y53.670 E13.60856 ; perimeter
G1 X73.183 Y54.058 E13.64227 ; perimeter
G1 X73.382 Y54.326 E13.66670 ; perimeter
G1 X73.642 Y54.934 E13.71516 ; perimeter
G1 X73.683 Y55.215 E13.73591 ; perimeter
G1 X73.823 Y55.481 E13.75798 ; perimeter
G1 X73.884 Y55.933 E13.79138 ; perimeter
G1 X73.975 Y56.407 E13.82671 ; perimeter
G1 X73.944 Y56.653 E13.84488 ; perimeter
G1 X73.970 Y56.926 E13.86500 ; perimeter
G1 X73.993 Y57.663 E13.91904 ; perimeter
G1 X73.988 Y58.197 E13.95814 ; perimeter
G1 X73.736 Y59.081 E14.02546 ; perimeter
G1 X73.447 Y59.915 E14.09014 ; perimeter
G1 X73.173 Y60.568 E14.14200 ; perimeter
G1 X72.952 Y60.948 E14.17421 ; perimeter
G1 X72.556 Y61.361 E14.21616 ; perimeter

G1 X72.411 Y61.538 E14.23291 ; perimeter
G1 X72.187 Y61.690 E14.25270 ; perimeter
G1 X71.763 Y62.039 E14.29298 ; perimeter
G1 X71.267 Y62.396 E14.33773 ; perimeter
G1 X70.802 Y62.667 E14.37717 ; perimeter
G1 X70.680 Y62.843 E14.39281 ; perimeter
G1 X70.763 Y63.054 E14.40947 ; perimeter
G1 X70.978 Y63.353 E14.43640 ; perimeter
G1 X71.130 Y63.545 E14.45435 ; perimeter
G1 X71.342 Y63.756 E14.47628 ; perimeter
G1 X71.389 Y63.877 E14.48575 ; perimeter
G1 X71.400 Y63.988 E14.49391 ; perimeter
G1 X71.392 Y64.238 E14.51224 ; perimeter
G1 X71.266 Y64.593 E14.53983 ; perimeter
G1 X71.116 Y64.813 E14.55937 ; perimeter
G1 X70.843 Y65.105 E14.58864 ; perimeter
G1 X70.664 Y65.095 E14.60181 ; perimeter
G1 X70.447 Y65.009 E14.61887 ; perimeter
G1 X70.107 Y64.911 E14.64478 ; perimeter
G1 X69.908 Y64.819 E14.66090 ; perimeter
G1 X69.447 Y64.697 E14.69584 ; perimeter
G1 X69.167 Y64.671 E14.71640 ; perimeter
G1 X68.978 Y64.702 E14.73042 ; perimeter
G1 X68.839 Y64.830 E14.74432 ; perimeter
G1 X68.649 Y65.188 E14.77398 ; perimeter
G1 X68.524 Y65.342 E14.78849 ; perimeter
G1 X68.289 Y65.552 E14.81159 ; perimeter
G1 X68.180 Y65.584 E14.81994 ; perimeter
G1 X68.047 Y65.552 E14.82995 ; perimeter
G1 X67.861 Y65.464 E14.84504 ; perimeter
G1 X67.693 Y65.354 E14.85978 ; perimeter
G1 X67.656 Y65.326 E14.86319 ; perimeter
G1 X67.615 Y65.248 E14.86959 ; perimeter
G1 X67.526 Y64.997 E14.88911 ; perimeter
G1 X67.530 Y64.434 E14.93040 ; perimeter
G1 X67.426 Y64.236 E14.94677 ; perimeter
G1 X67.253 Y64.117 E14.96211 ; perimeter
G1 X67.044 Y64.053 E14.97811 ; perimeter
G1 X66.826 Y64.037 E14.99413 ; perimeter
G1 X66.452 Y64.054 E15.02157 ; perimeter
G1 X65.965 Y63.982 E15.05764 ; perimeter
G1 X65.620 Y63.609 E15.09483 ; perimeter
G1 X65.526 Y63.379 E15.11300 ; perimeter
G1 X65.497 Y63.234 E15.12388 ; perimeter
G1 X65.510 Y63.071 E15.13586 ; perimeter
G1 X65.615 Y62.874 E15.15219 ; perimeter
G1 X65.696 Y62.789 E15.16081 ; perimeter
G1 X65.814 Y62.715 E15.17103 ; perimeter
G1 X66.251 Y62.519 E15.20605 ; perimeter

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G1 X66.429 Y62.387 E15.22233 ; perimeter
G1 X66.523 Y62.122 E15.24296 ; perimeter
G1 X66.480 Y61.932 E15.25717 ; perimeter
G1 X66.411 Y61.811 E15.26740 ; perimeter
G1 X66.000 Y61.423 E15.30883 ; perimeter
G1 X65.727 Y61.041 E15.34319 ; perimeter
G1 X65.619 Y60.782 E15.36377 ; perimeter
G1 X65.436 Y60.425 E15.39315 ; perimeter
G1 X64.801 Y59.250 E15.49101 ; perimeter
G1 X64.575 Y58.598 E15.54155 ; perimeter
G1 X64.472 Y58.012 E15.58512 ; perimeter
G1 X64.488 Y57.615 E15.61427 ; perimeter
G1 X64.442 Y56.757 E15.67723 ; perimeter
G1 X64.446 Y56.608 E15.68808 ; perimeter
G1 X64.507 Y56.251 E15.71466 ; perimeter
G1 X64.487 Y56.020 E15.73159 ; perimeter
G1 X64.495 Y55.851 E15.74405 ; perimeter
G1 X64.592 Y55.128 E15.79748 ; perimeter
G1 X64.876 Y54.324 E15.85995 ; perimeter
G1 X65.039 Y53.929 E15.89122 ; perimeter
G1 X65.206 Y53.612 E15.91746 ; perimeter
G1 X65.579 Y53.073 E15.96551 ; perimeter
G1 X65.980 Y52.569 E16.01267 ; perimeter
G1 X66.134 Y52.411 E16.02886 ; perimeter
G1 X66.506 Y52.092 E16.06471 ; perimeter
G1 X67.118 Y51.484 E16.12795 ; perimeter
G1 X67.367 Y51.159 E16.15797 ; perimeter
G1 X67.455 Y50.994 E16.17161 ; perimeter
G1 X67.513 Y50.832 E16.18424 ; perimeter
G1 X67.478 Y50.591 E16.20212 ; perimeter
G1 X67.335 Y50.439 E16.21737 ; perimeter
G1 X67.151 Y50.339 E16.23272 ; perimeter
G1 X66.998 Y50.284 E16.24462 ; perimeter
G1 X66.437 Y50.151 E16.28684 ; perimeter
G1 X66.292 Y50.074 E16.29890 ; perimeter
G1 X66.240 Y50.022 E16.30430 ; perimeter
G1 X66.172 Y49.816 E16.32019 ; perimeter
G1 X66.208 Y49.123 E16.37100 ; perimeter
G1 X66.198 Y48.979 E16.38160 ; perimeter
G1 X66.451 Y48.672 F7800.000 ; move inwards before travel
G1 X69.656 Y49.732 ; move to first fill point
G1 X69.020 Y50.368 F1231.268 E16.44801 ; fill
G1 X69.066 Y50.914 E16.48856 ; fill
G1 X70.433 Y49.547 E16.63139 ; fill
G1 X70.811 Y49.762 E16.66351 ; fill
G1 X68.788 Y51.786 E16.87492 ; fill
G1 X66.351 Y54.815 F7800.000 ; move to first fill point
G1 X71.125 Y50.041 F1231.268 E17.37365 ; fill
G1 X71.477 Y50.283 E17.40516 ; fill
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G1 X66.079 Y55.680 E17.96907 ; fill
G1 X66.057 Y56.295 E18.01458 ; fill
G1 X71.945 Y50.407 E18.62977 ; fill
G1 X72.532 Y50.413 E18.67316 ; fill
G1 X65.994 Y56.951 E19.35623 ; fill
G1 X66.033 Y57.505 E19.39729 ; fill
G1 X71.147 Y52.391 E19.93160 ; fill
G1 X71.139 Y52.991 E19.97595 ; fill
G1 X66.053 Y58.078 E20.50737 ; fill
G1 X66.190 Y58.533 E20.54252 ; fill
G1 X71.223 Y53.501 E21.06832 ; fill
G1 X71.384 Y53.932 E21.10235 ; fill
G1 X66.391 Y58.925 E21.62405 ; fill
G1 X66.600 Y59.309 E21.65634 ; fill
G1 X71.549 Y54.360 E22.17338 ; fill
G1 X71.775 Y54.727 E22.20521 ; fill
G1 X66.805 Y59.698 E22.72456 ; fill
G1 X66.998 Y60.097 E22.75734 ; fill
G1 X72.014 Y55.081 E23.28141 ; fill
G1 X72.167 Y55.521 E23.31583 ; fill
G1 X67.234 Y60.454 E23.83120 ; fill
G1 X67.536 Y60.745 E23.86218 ; fill
G1 X72.322 Y55.959 E24.36222 ; fill
G1 X72.404 Y56.469 E24.40043 ; fill
G1 X67.783 Y61.091 E24.88328 ; fill
G1 X67.970 Y61.497 E24.91631 ; fill
G1 X72.424 Y57.042 E25.38176 ; fill
G1 X72.436 Y57.623 E25.42470 ; fill
G1 X68.078 Y61.981 E25.88001 ; fill
G1 X67.965 Y62.687 E25.93281 ; fill
G1 X72.347 Y58.305 E26.39064 ; fill
G1 X72.061 Y59.184 E26.45893 ; fill
G1 X69.708 Y61.537 E26.70478 ; fill
G1 X69.646 Y61.599 F7800.000 ; move to first fill point
G1 X68.293 Y62.953 F1231.268 E26.84620 ; fill
G1 X69.009 Y62.829 E26.89990 ; fill
G1 X68.653 Y63.185 E26.93704 ; fill
G1 X69.014 Y63.417 E26.96874 ; fill
G1 X69.177 Y63.254 E26.98578 ; fill
G1 X67.261 Y47.976 F7800.000 ; move to first fill point
G1 X67.213 Y48.024 F600.000 E26.99081 ; fill
G1 X67.051 Y47.593 F7800.000 ; move to first fill point
G1 X67.152 Y47.492 F600.000 E27.00129 ; fill
G1 X66.919 Y47.133 F7800.000 ; move to first fill point
G1 X67.061 Y46.990 F600.000 E27.01610 ; fill
G1 F1800.000 E26.01610 ; retract
G92 E0 ; reset extrusion distance
G1 Z12.350 F7800.000 ; move to next layer (30)
G1 X67.471 Y46.946 ; move to first perimeter point
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G1 F1800.000 E1.00000 ; compensate retraction
G1 X67.524 Y47.211 F600.000 E1.01978 ; perimeter
G1 X67.774 Y47.822 E1.06816 ; perimeter
G1 X68.102 Y48.168 E1.10306 ; perimeter
G1 X68.408 Y48.308 E1.12768 ; perimeter
G1 X68.707 Y48.402 E1.15066 ; perimeter
G1 X69.155 Y48.362 E1.18361 ; perimeter
G1 X69.578 Y48.198 E1.21687 ; perimeter
G1 X70.135 Y47.912 E1.26278 ; perimeter
G1 X70.495 Y48.094 E1.29233 ; perimeter
G1 X70.638 Y48.116 E1.30290 ; perimeter
G1 X70.804 Y48.172 E1.31573 ; perimeter
G1 X71.255 Y48.149 E1.34882 ; perimeter
G1 X71.460 Y48.602 E1.38516 ; perimeter
G1 X71.843 Y49.000 E1.42571 ; perimeter
G1 X72.158 Y49.166 E1.45177 ; perimeter
G1 X72.460 Y49.274 E1.47526 ; perimeter
G1 X72.952 Y49.261 E1.51130 ; perimeter
G1 X73.198 Y49.168 E1.53056 ; perimeter
G1 X73.522 Y48.997 E1.55745 ; perimeter
G1 X73.829 Y48.767 E1.58554 ; perimeter
G1 X74.105 Y48.609 E1.60882 ; perimeter
G1 X74.211 Y48.974 E1.63667 ; perimeter
G1 X74.236 Y49.207 E1.65381 ; perimeter
G1 X74.221 Y49.455 E1.67203 ; perimeter
G1 X74.196 Y49.513 E1.67666 ; perimeter
G1 X74.005 Y49.815 E1.70281 ; perimeter
G1 X73.675 Y50.219 E1.74104 ; perimeter
G1 X73.558 Y50.405 E1.75713 ; perimeter
G1 X73.356 Y50.866 E1.79402 ; perimeter
G1 X73.112 Y51.230 E1.82613 ; perimeter
G1 X72.330 Y51.358 E1.88415 ; perimeter
G1 X72.024 Y52.276 E1.95504 ; perimeter
G1 X72.097 Y52.768 E1.99146 ; perimeter
G1 X72.217 Y53.249 E2.02778 ; perimeter
G1 X72.295 Y53.473 E2.04511 ; perimeter
G1 X72.487 Y53.913 E2.08032 ; perimeter
G1 X72.532 Y54.168 E2.09933 ; perimeter
G1 X72.779 Y54.671 E2.14033 ; perimeter
G1 X72.934 Y55.081 E2.17244 ; perimeter
G1 X72.959 Y55.156 E2.17828 ; perimeter
G1 X72.962 Y55.312 E2.18969 ; perimeter
G1 X73.053 Y55.599 E2.21171 ; perimeter
G1 X73.128 Y55.759 E2.22467 ; perimeter
G1 X73.188 Y56.327 E2.26648 ; perimeter
G1 X73.140 Y56.622 E2.28840 ; perimeter
G1 X73.209 Y57.719 E2.36890 ; perimeter
G1 X73.195 Y58.052 E2.39336 ; perimeter
G1 X73.059 Y58.565 E2.43224 ; perimeter
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G1 X72.894 Y59.011 E2.46708 ; perimeter
G1 X72.358 Y60.184 E2.56158 ; perimeter
G1 X72.151 Y60.524 E2.59070 ; perimeter
G1 X71.929 Y60.786 E2.61586 ; perimeter
G1 X71.591 Y61.056 E2.64755 ; perimeter
G1 X70.574 Y61.697 E2.73562 ; perimeter
G1 X70.121 Y61.957 E2.77386 ; perimeter
G1 X70.015 Y61.991 E2.78202 ; perimeter
G1 X69.972 Y62.030 E2.78630 ; perimeter
G1 X69.699 Y62.111 E2.80715 ; perimeter
G1 X69.576 Y62.217 E2.81905 ; perimeter
G1 X69.415 Y62.317 E2.83291 ; perimeter
G1 X69.123 Y62.683 E2.86719 ; perimeter
G1 X69.051 Y63.062 E2.89546 ; perimeter
G1 X68.579 Y63.274 E2.93338 ; perimeter
G1 X68.202 Y62.660 E2.98616 ; perimeter
G1 X67.491 Y62.388 E3.04192 ; perimeter
G1 X67.475 Y61.953 E3.07375 ; perimeter
G1 X67.414 Y61.683 E3.09401 ; perimeter
G1 X67.275 Y61.430 E3.11521 ; perimeter
G1 X67.187 Y61.291 E3.12724 ; perimeter
G1 X66.792 Y60.834 E3.17148 ; perimeter
G1 X66.632 Y60.611 E3.19163 ; perimeter
G1 X66.298 Y60.050 E3.23948 ; perimeter
G1 X65.672 Y59.113 E3.32201 ; perimeter
G1 X65.558 Y58.871 E3.34157 ; perimeter
G1 X65.506 Y58.700 E3.35471 ; perimeter
G1 X65.430 Y58.429 E3.37526 ; perimeter
G1 X65.313 Y57.867 E3.41735 ; perimeter
G1 X65.264 Y57.486 E3.44546 ; perimeter
G1 X65.224 Y56.901 E3.48844 ; perimeter
G1 X65.222 Y56.769 E3.49808 ; perimeter
G1 X65.273 Y56.322 E3.53105 ; perimeter
G1 X65.252 Y55.884 E3.56319 ; perimeter
G1 X65.267 Y55.561 E3.58686 ; perimeter
G1 X65.314 Y55.182 E3.61490 ; perimeter
G1 X65.498 Y54.700 E3.65264 ; perimeter
G1 X65.584 Y54.338 E3.67993 ; perimeter
G1 X65.708 Y54.039 E3.70364 ; perimeter
G1 X66.182 Y53.325 E3.76644 ; perimeter
G1 X66.361 Y53.096 E3.78772 ; perimeter
G1 X66.652 Y52.756 E3.82050 ; perimeter
G1 X67.559 Y51.800 E3.91706 ; perimeter
G1 X67.694 Y51.629 E3.93301 ; perimeter
G1 X67.984 Y51.109 E3.97661 ; perimeter
G1 X68.052 Y50.802 E3.99966 ; perimeter
G1 X68.063 Y50.555 E4.01775 ; perimeter
G1 X67.966 Y50.144 E4.04868 ; perimeter
G1 X67.864 Y50.010 E4.06103 ; perimeter

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G1 X67.821 Y49.918 E4.06847 ; perimeter
G1 X67.617 Y49.711 E4.08972 ; perimeter
G1 X67.458 Y49.589 E4.10442 ; perimeter
G1 X67.068 Y49.372 E4.13710 ; perimeter
G1 X66.886 Y49.329 E4.15084 ; perimeter
G1 X66.874 Y48.924 E4.18053 ; perimeter
G1 X66.783 Y48.360 E4.22241 ; perimeter
G1 X66.666 Y47.964 E4.25265 ; perimeter
G1 X66.452 Y47.098 E4.31801 ; perimeter
G1 X66.487 Y46.808 E4.33939 ; perimeter
G1 X66.602 Y46.641 E4.35428 ; perimeter
G1 X67.031 Y46.347 E4.39232 ; perimeter
G1 X67.227 Y46.356 E4.40673 ; perimeter
G1 X67.361 Y46.610 E4.42771 ; perimeter
G1 X67.464 Y46.884 E4.44919 ; perimeter
G1 X67.875 Y46.817 F7800.000 ; move to first perimeter point
G1 X67.924 Y47.095 F600.000 E4.46992 ; perimeter
G1 X68.136 Y47.600 E4.50999 ; perimeter
G1 X68.348 Y47.823 E4.53257 ; perimeter
G1 X68.557 Y47.919 E4.54942 ; perimeter
G1 X68.751 Y47.980 E4.56427 ; perimeter
G1 X69.065 Y47.952 E4.58739 ; perimeter
G1 X69.172 Y47.912 E4.59579 ; perimeter
G1 X69.400 Y47.822 E4.61371 ; perimeter
G1 X69.912 Y47.558 E4.65594 ; perimeter
G1 X69.976 Y47.509 E4.66183 ; perimeter
G1 X70.070 Y47.479 E4.66903 ; perimeter
G1 X70.211 Y47.485 E4.67937 ; perimeter
G1 X70.624 Y47.694 E4.71330 ; perimeter
G1 X70.855 Y47.751 E4.73074 ; perimeter
G1 X71.200 Y47.734 E4.75602 ; perimeter
G1 X71.603 Y47.569 E4.78796 ; perimeter
G1 X71.694 Y48.111 E4.82824 ; perimeter
G1 X71.811 Y48.369 E4.84899 ; perimeter
G1 X72.090 Y48.661 E4.87859 ; perimeter
G1 X72.313 Y48.779 E4.89707 ; perimeter
G1 X72.527 Y48.855 E4.91372 ; perimeter
G1 X72.861 Y48.846 E4.93817 ; perimeter
G1 X73.050 Y48.778 E4.95289 ; perimeter
G1 X73.297 Y48.647 E4.97342 ; perimeter
G1 X73.636 Y48.399 E5.00421 ; perimeter
G1 X73.795 Y48.259 E5.01970 ; perimeter
G1 X74.123 Y48.033 E5.04889 ; perimeter
G1 X74.323 Y48.058 E5.06361 ; perimeter
G1 X74.444 Y48.292 E5.08293 ; perimeter
G1 X74.617 Y48.881 E5.12794 ; perimeter
G1 X74.652 Y49.184 E5.15027 ; perimeter
G1 X74.634 Y49.501 E5.17347 ; perimeter
G1 X74.562 Y49.712 E5.18981 ; perimeter
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G1 X74.016 Y50.458 E5.25765 ; perimeter
G1 X73.925 Y50.603 E5.27026 ; perimeter
G1 X73.726 Y51.057 E5.30654 ; perimeter
G1 X73.431 Y51.500 E5.34552 ; perimeter
G1 X73.281 Y51.624 E5.35977 ; perimeter
G1 X72.645 Y51.728 E5.40700 ; perimeter
G1 X72.450 Y52.313 E5.45216 ; perimeter
G1 X72.508 Y52.701 E5.48088 ; perimeter
G1 X72.612 Y53.120 E5.51255 ; perimeter
G1 X72.683 Y53.324 E5.52836 ; perimeter
G1 X72.889 Y53.788 E5.56554 ; perimeter
G1 X72.931 Y54.033 E5.58379 ; perimeter
G1 X73.166 Y54.518 E5.62323 ; perimeter
G1 X73.324 Y54.936 E5.65597 ; perimeter
G1 X73.373 Y55.082 E5.66725 ; perimeter
G1 X73.377 Y55.238 E5.67870 ; perimeter
G1 X73.536 Y55.680 E5.71310 ; perimeter
G1 X73.612 Y56.336 E5.76148 ; perimeter
G1 X73.559 Y56.621 E5.78272 ; perimeter
G1 X73.625 Y57.717 E5.86321 ; perimeter
G1 X73.607 Y58.136 E5.89391 ; perimeter
G1 X73.461 Y58.676 E5.93485 ; perimeter
G1 X73.275 Y59.179 E5.97417 ; perimeter
G1 X72.725 Y60.379 E6.07083 ; perimeter
G1 X72.495 Y60.757 E6.10332 ; perimeter
G1 X72.328 Y60.972 E6.12324 ; perimeter
G1 X72.098 Y61.199 E6.14689 ; perimeter
G1 X71.619 Y61.537 E6.18981 ; perimeter
G1 X70.787 Y62.055 E6.26163 ; perimeter
G1 X70.295 Y62.337 E6.30316 ; perimeter
G1 X70.229 Y62.359 E6.30829 ; perimeter
G1 X70.182 Y62.402 E6.31296 ; perimeter
G1 X69.903 Y62.484 E6.33424 ; perimeter
G1 X69.695 Y62.633 E6.35295 ; perimeter
G1 X69.512 Y62.862 E6.37443 ; perimeter
G1 X69.410 Y63.400 E6.41459 ; perimeter
G1 X69.257 Y63.425 E6.42595 ; perimeter
G1 X68.985 Y63.547 E6.44777 ; perimeter
G1 X68.735 Y63.862 E6.47723 ; perimeter
G1 X68.253 Y64.718 E6.54919 ; perimeter
G1 X68.049 Y64.649 E6.56490 ; perimeter
G1 X68.124 Y64.105 E6.60515 ; perimeter
G1 X68.160 Y63.628 E6.64023 ; perimeter
G1 X68.125 Y63.330 E6.66221 ; perimeter
G1 X67.921 Y62.998 E6.69073 ; perimeter
G1 X67.580 Y62.867 E6.71749 ; perimeter
G1 X67.253 Y62.883 E6.74151 ; perimeter
G1 X66.711 Y63.045 E6.78296 ; perimeter
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G1 X66.962 Y62.533 E6.82969 ; perimeter
G1 X67.020 Y62.401 E6.84027 ; perimeter
G1 X67.068 Y62.207 E6.85494 ; perimeter
G1 X67.061 Y62.007 E6.86957 ; perimeter
G1 X67.022 Y61.833 E6.88265 ; perimeter
G1 X66.853 Y61.539 E6.90750 ; perimeter
G1 X66.466 Y61.092 E6.95080 ; perimeter
G1 X66.282 Y60.837 E6.97383 ; perimeter
G1 X65.949 Y60.277 E7.02151 ; perimeter
G1 X65.361 Y59.404 E7.09866 ; perimeter
G1 X65.171 Y59.023 E7.12988 ; perimeter
G1 X65.031 Y58.546 E7.16630 ; perimeter
G1 X64.904 Y57.940 E7.21164 ; perimeter
G1 X64.850 Y57.529 E7.24199 ; perimeter
G1 X64.805 Y56.878 E7.28982 ; perimeter
G1 X64.856 Y56.317 E7.33111 ; perimeter
G1 X64.836 Y55.878 E7.36329 ; perimeter
G1 X64.851 Y55.537 E7.38831 ; perimeter
G1 X64.904 Y55.098 E7.42067 ; perimeter
G1 X65.103 Y54.566 E7.46231 ; perimeter
G1 X65.184 Y54.221 E7.48828 ; perimeter
G1 X65.243 Y54.054 E7.50126 ; perimeter
G1 X65.381 Y53.777 E7.52386 ; perimeter
G1 X65.849 Y53.074 E7.58576 ; perimeter
G1 X66.042 Y52.829 E7.60859 ; perimeter
G1 X66.342 Y52.479 E7.64241 ; perimeter
G1 X67.004 Y51.787 E7.71257 ; perimeter
G1 X67.352 Y51.392 E7.75112 ; perimeter
G1 X67.591 Y50.963 E7.78705 ; perimeter
G1 X67.638 Y50.748 E7.80319 ; perimeter
G1 X67.645 Y50.595 E7.81444 ; perimeter
G1 X67.581 Y50.326 E7.83467 ; perimeter
G1 X67.474 Y50.159 E7.84920 ; perimeter
G1 X67.341 Y50.023 E7.86314 ; perimeter
G1 X67.127 Y49.872 E7.88236 ; perimeter
G1 X66.922 Y49.765 E7.89924 ; perimeter
G1 X66.471 Y49.638 E7.93359 ; perimeter
G1 X66.467 Y49.048 E7.97682 ; perimeter
G1 X66.425 Y48.704 E8.00220 ; perimeter
G1 X66.373 Y48.435 E8.02229 ; perimeter
G1 X66.267 Y48.085 E8.04912 ; perimeter
G1 X66.040 Y47.152 E8.11941 ; perimeter
G1 X66.031 Y47.034 E8.12814 ; perimeter
G1 X66.096 Y46.635 E8.15772 ; perimeter
G1 X66.301 Y46.344 E8.18380 ; perimeter
G1 X66.877 Y45.957 E8.23468 ; perimeter
G1 X66.937 Y45.927 E8.23954 ; perimeter
G1 X67.118 Y45.935 E8.25282 ; perimeter
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G1 X67.521 Y46.041 E8.28763 ; perimeter
G1 X67.635 Y46.240 E8.30440 ; perimeter
G1 X67.740 Y46.437 E8.32077 ; perimeter
G1 X67.866 Y46.756 E8.34589 ; perimeter
G1 X68.272 Y46.646 F7800.000 ; move to first perimeter point
G1 X68.324 Y46.980 F600.000 E8.37063 ; perimeter
G1 X68.498 Y47.377 E8.40241 ; perimeter
G1 X68.595 Y47.479 E8.41267 ; perimeter
G1 X68.795 Y47.558 E8.42842 ; perimeter
G1 X68.975 Y47.542 E8.44171 ; perimeter
G1 X69.222 Y47.445 E8.46110 ; perimeter
G1 X69.834 Y47.118 E8.51199 ; perimeter
G1 X70.026 Y47.065 E8.52654 ; perimeter
G1 X70.158 Y47.056 E8.53622 ; perimeter
G1 X70.311 Y47.080 E8.54756 ; perimeter
G1 X70.753 Y47.293 E8.58354 ; perimeter
G1 X70.907 Y47.330 E8.59510 ; perimeter
G1 X71.115 Y47.320 E8.61039 ; perimeter
G1 X71.471 Y47.188 E8.63816 ; perimeter
G1 X71.685 Y47.221 E8.65404 ; perimeter
G1 X71.838 Y47.306 E8.66691 ; perimeter
G1 X71.914 Y47.385 E8.67489 ; perimeter
G1 X71.996 Y47.521 E8.68656 ; perimeter
G1 X72.024 Y47.586 E8.69177 ; perimeter
G1 X72.093 Y47.985 E8.72143 ; perimeter
G1 X72.162 Y48.136 E8.73358 ; perimeter
G1 X72.337 Y48.322 E8.75225 ; perimeter
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G1 X72.770 Y48.432 E8.78576 ; perimeter
G1 X72.902 Y48.389 E8.79595 ; perimeter
G1 X73.072 Y48.296 E8.81012 ; perimeter
G1 X73.754 Y47.773 E8.87311 ; perimeter
G1 X73.979 Y47.637 E8.89238 ; perimeter
G1 X74.072 Y47.604 E8.89961 ; perimeter
G1 X74.301 Y47.636 E8.91656 ; perimeter
G1 X74.492 Y47.624 E8.93054 ; perimeter
G1 X74.693 Y47.870 E8.95387 ; perimeter
G1 X74.838 Y48.157 E8.97743 ; perimeter
G1 X75.026 Y48.796 E9.02616 ; perimeter
G1 X75.067 Y49.279 E9.06174 ; perimeter
G1 X75.024 Y49.683 E9.09144 ; perimeter
G1 X74.936 Y49.895 E9.10833 ; perimeter
G1 X74.681 Y50.299 E9.14329 ; perimeter
G1 X74.291 Y50.801 E9.18987 ; perimeter
G1 X74.094 Y51.253 E9.22601 ; perimeter
G1 X73.773 Y51.758 E9.26980 ; perimeter
G1 X73.567 Y51.927 E9.28936 ; perimeter
G1 X73.501 Y52.072 E9.30105 ; perimeter
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G1 X72.960 Y52.098 E9.34091 ; perimeter
G1 X72.876 Y52.349 E9.36033 ; perimeter
G1 X72.918 Y52.633 E9.38136 ; perimeter
G1 X73.008 Y52.991 E9.40838 ; perimeter
G1 X73.071 Y53.175 E9.42267 ; perimeter
G1 X73.287 Y53.657 E9.46132 ; perimeter
G1 X73.331 Y53.898 E9.47929 ; perimeter
G1 X73.552 Y54.361 E9.51686 ; perimeter
G1 X73.765 Y54.943 E9.56230 ; perimeter
G1 X73.791 Y55.164 E9.57857 ; perimeter
G1 X73.940 Y55.572 E9.61041 ; perimeter
G1 X74.034 Y56.364 E9.66886 ; perimeter
G1 X73.978 Y56.620 E9.68800 ; perimeter
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G1 X74.020 Y58.191 E9.80328 ; perimeter
G1 X73.862 Y58.786 E9.84837 ; perimeter
G1 X73.656 Y59.347 E9.89216 ; perimeter
G1 X73.093 Y60.573 E9.99098 ; perimeter
G1 X72.796 Y61.050 E10.03217 ; perimeter
G1 X72.514 Y61.377 E10.06379 ; perimeter
G1 X72.367 Y61.517 E10.07869 ; perimeter
G1 X71.848 Y61.885 E10.12523 ; perimeter
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G1 X70.442 Y62.726 E10.24530 ; perimeter
G1 X70.361 Y62.801 E10.25342 ; perimeter
G1 X70.304 Y62.799 E10.25756 ; perimeter
G1 X70.107 Y62.857 E10.27260 ; perimeter
G1 X69.975 Y62.948 E10.28434 ; perimeter
G1 X69.901 Y63.041 E10.29302 ; perimeter
G1 X69.839 Y63.365 E10.31723 ; perimeter
G1 X70.144 Y63.420 E10.33992 ; perimeter
G1 X70.264 Y63.407 E10.34876 ; perimeter
G1 X70.466 Y63.322 E10.36479 ; perimeter
G1 X70.803 Y63.357 E10.38964 ; perimeter
G1 X71.124 Y63.454 E10.41419 ; perimeter
G1 X71.325 Y63.592 E10.43205 ; perimeter
G1 X71.356 Y63.657 E10.43726 ; perimeter
G1 X71.378 Y63.809 E10.44854 ; perimeter
G1 X71.344 Y64.028 E10.46481 ; perimeter
G1 X71.222 Y64.281 E10.48541 ; perimeter
G1 X71.093 Y64.453 E10.50109 ; perimeter
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G1 X70.647 Y64.473 E10.53634 ; perimeter
G1 X70.507 Y64.483 E10.54657 ; perimeter
G1 X70.335 Y64.385 E10.56113 ; perimeter
G1 X70.178 Y64.254 E10.57611 ; perimeter
G1 X70.104 Y64.159 E10.58495 ; perimeter
G1 X69.739 Y63.848 E10.62004 ; perimeter
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G1 X69.085 Y64.096 E10.67676 ; perimeter
G1 X68.724 Y64.761 E10.73221 ; perimeter
G1 X68.654 Y64.858 E10.74098 ; perimeter
G1 X68.502 Y65.016 E10.75701 ; perimeter
G1 X68.334 Y65.146 E10.77260 ; perimeter
G1 X68.219 Y65.193 E10.78162 ; perimeter
G1 X67.938 Y65.032 E10.80536 ; perimeter
G1 X67.834 Y64.948 E10.81514 ; perimeter
G1 X67.740 Y64.794 E10.82839 ; perimeter
G1 X67.699 Y64.684 E10.83695 ; perimeter
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G1 X67.743 Y63.642 E10.91350 ; perimeter
G1 X67.722 Y63.468 E10.92633 ; perimeter
G1 X67.641 Y63.336 E10.93772 ; perimeter
G1 X67.506 Y63.284 E10.94831 ; perimeter
G1 X67.335 Y63.292 E10.96087 ; perimeter
G1 X66.958 Y63.407 E10.98973 ; perimeter
G1 X66.494 Y63.587 E11.02618 ; perimeter
G1 X66.308 Y63.635 E11.04024 ; perimeter
G1 X66.181 Y63.646 E11.04960 ; perimeter
G1 X66.072 Y63.631 E11.05769 ; perimeter
G1 X65.924 Y63.561 E11.06967 ; perimeter
G1 X65.863 Y63.495 E11.07622 ; perimeter
G1 X65.797 Y63.365 E11.08694 ; perimeter
G1 X65.722 Y63.111 E11.10631 ; perimeter
G1 X65.725 Y63.003 E11.11423 ; perimeter
G1 X65.756 Y62.904 E11.12183 ; perimeter
G1 X65.813 Y62.829 E11.12872 ; perimeter
G1 X66.014 Y62.677 E11.14722 ; perimeter
G1 X66.166 Y62.642 E11.15862 ; perimeter
G1 X66.406 Y62.536 E11.17787 ; perimeter
G1 X66.601 Y62.321 E11.19910 ; perimeter
G1 X66.651 Y62.164 E11.21122 ; perimeter
G1 X66.647 Y62.061 E11.21876 ; perimeter
G1 X66.629 Y61.982 E11.22467 ; perimeter
G1 X66.518 Y61.786 E11.24115 ; perimeter
G1 X66.139 Y61.350 E11.28351 ; perimeter
G1 X65.939 Y61.072 E11.30859 ; perimeter
G1 X65.601 Y60.505 E11.35694 ; perimeter
G1 X65.007 Y59.623 E11.43485 ; perimeter
G1 X64.783 Y59.175 E11.47158 ; perimeter
G1 X64.629 Y58.651 E11.51161 ; perimeter
G1 X64.494 Y58.009 E11.55960 ; perimeter
G1 X64.436 Y57.572 E11.59192 ; perimeter
G1 X64.390 Y56.864 E11.64392 ; perimeter
G1 X64.439 Y56.311 E11.68459 ; perimeter

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G1 X64.436 Y55.512 E11.74318 ; perimeter
G1 X64.495 Y55.016 E11.77972 ; perimeter
G1 X64.709 Y54.431 E11.82537 ; perimeter
G1 X64.784 Y54.105 E11.84992 ; perimeter
G1 X64.859 Y53.895 E11.86622 ; perimeter
G1 X64.974 Y53.645 E11.88641 ; perimeter
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G1 X66.032 Y52.201 E12.01773 ; perimeter
G1 X66.928 Y51.258 E12.11300 ; perimeter
G1 X67.120 Y50.971 E12.13833 ; perimeter
G1 X67.197 Y50.817 E12.15093 ; perimeter
G1 X67.224 Y50.694 E12.16015 ; perimeter
G1 X67.197 Y50.507 E12.17398 ; perimeter
G1 X67.064 Y50.335 E12.18989 ; perimeter
G1 X66.776 Y50.158 E12.21466 ; perimeter
G1 X66.445 Y50.063 E12.23994 ; perimeter
G1 X66.266 Y49.989 E12.25412 ; perimeter
G1 X66.119 Y49.856 E12.26865 ; perimeter
G1 X66.081 Y49.767 E12.27570 ; perimeter
G1 X66.058 Y49.639 E12.28523 ; perimeter
G1 X66.052 Y49.071 E12.32687 ; perimeter
G1 X66.014 Y48.773 E12.34891 ; perimeter
G1 X65.963 Y48.511 E12.36847 ; perimeter
G1 X65.654 Y47.358 E12.45593 ; perimeter
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G1 X65.629 Y46.893 E12.49016 ; perimeter
G1 X65.714 Y46.471 E12.52175 ; perimeter
G1 X66.022 Y46.033 E12.56091 ; perimeter
G1 X66.677 Y45.592 E12.61881 ; perimeter
G1 X66.891 Y45.493 E12.63603 ; perimeter
G1 X67.103 Y45.518 E12.65171 ; perimeter
G1 X67.360 Y45.461 E12.67098 ; perimeter
G1 X67.481 Y45.460 E12.67989 ; perimeter
G1 X67.676 Y45.570 E12.69627 ; perimeter
G1 X67.862 Y45.803 E12.71809 ; perimeter
G1 X68.119 Y46.266 E12.75689 ; perimeter
G1 X68.247 Y46.589 E12.78238 ; perimeter
G1 X68.026 Y46.878 F7800.000 ; move inwards before travel
G1 X67.507 Y61.165 ; move to first fill point
G1 X68.865 Y62.523 F1017.036 E12.92307 ; fill
G1 X69.128 Y62.194 F7800.000 ; move to first fill point
G1 X68.426 Y61.492 F1017.036 E12.99579 ; fill
G1 X67.779 Y62.030 F7800.000 ; move to first fill point
G1 X68.014 Y62.266 F1017.036 E13.02015 ; fill
G1 X69.389 Y61.861 F7800.000 ; move to first fill point
G1 X69.453 Y61.926 F1017.036 E13.02684 ; fill
G1 X69.402 Y61.662 F7800.000 ; move to first fill point
G1 X65.625 Y57.885 F1017.036 E13.41810 ; fill
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G1 X66.327 Y56.627 E13.52362 ; fill
G1 X70.860 Y61.161 E13.99331 ; fill
G1 X71.944 Y60.285 E14.09539 ; fill
G1 X69.288 Y57.629 E14.37055 ; fill
G1 X69.282 Y57.623 F7800.000 ; move to first fill point
G1 X67.792 Y56.133 F1017.036 E14.52488 ; fill
G1 X71.240 Y57.621 F7800.000 ; move to first fill point
G1 X72.584 Y58.965 F1017.036 E14.66415 ; fill
G1 F1800.000 E13.66415 ; retract
G92 E0 ; reset extrusion distance
G1 X70.753 Y63.957 F7800.000 ; move to first fill point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X70.672 Y63.877 F600.000 E1.01164 ; fill
G1 F1800.000 E0.01164 ; retract
G92 E0 ; reset extrusion distance
G1 X70.892 Y57.435 F7800.000 ; move to first fill point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X69.189 Y55.733 F1017.036 E1.17642 ; fill
G1 X68.989 Y55.532 F7800.000 ; move to first fill point
G1 X66.663 Y53.207 F1017.036 E1.41735 ; fill
G1 X66.940 Y52.891 F7800.000 ; move to first fill point
G1 X71.482 Y57.433 F1017.036 E1.88795 ; fill
G1 X72.073 Y57.431 F7800.000 ; move to first fill point
G1 X67.228 Y52.586 F1017.036 E2.38985 ; fill
G1 X67.517 Y52.282 F7800.000 ; move to first fill point
G1 X72.663 Y57.428 F1017.036 E2.92304 ; fill
G1 X72.867 Y57.039 F7800.000 ; move to first fill point
G1 X67.804 Y51.976 F1017.036 E3.44757 ; fill
G1 X68.043 Y51.622 F7800.000 ; move to first fill point
G1 X72.863 Y56.442 F1017.036 E3.94698 ; fill
G1 X72.815 Y55.802 F7800.000 ; move to first fill point
G1 X68.255 Y51.241 F1017.036 E4.41944 ; fill
G1 X68.356 Y50.749 F7800.000 ; move to first fill point
G1 X72.558 Y54.952 F1017.036 E4.85485 ; fill
G1 X72.193 Y53.993 F7800.000 ; move to first fill point
G1 X68.254 Y50.055 F1017.036 E5.26292 ; fill
G1 X67.429 Y49.229 F7800.000 ; move to first fill point
G1 X67.177 Y48.977 F1017.036 E5.28903 ; fill
G1 X67.070 Y48.278 F7800.000 ; move to first fill point
G1 X71.862 Y53.070 F1017.036 E5.78555 ; fill
G1 X71.730 Y52.344 F7800.000 ; move to first fill point
G1 X67.192 Y47.806 F1017.036 E6.25571 ; fill
G1 X68.685 Y48.707 F7800.000 ; move to first fill point
G1 X71.844 Y51.866 F1017.036 E6.58292 ; fill
G1 X71.992 Y51.421 F7800.000 ; move to first fill point
G1 X69.227 Y48.656 F1017.036 E6.86933 ; fill
G1 X69.655 Y48.491 F7800.000 ; move to first fill point
G1 X72.233 Y51.069 F1017.036 E7.13639 ; fill
G1 X72.742 Y50.986 F7800.000 ; move to first fill point
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G1 X70.049 Y48.293 F1017.036 E7.41539 ; fill
G1 X70.822 Y48.472 F7800.000 ; move to first fill point
G1 X73.083 Y50.733 F1017.036 E7.64960 ; fill
G1 X73.265 Y50.323 F7800.000 ; move to first fill point
G1 X72.517 Y49.574 F1017.036 E7.72715 ; fill
G1 X73.073 Y49.537 F7800.000 ; move to first fill point
G1 X73.495 Y49.960 F1017.036 E7.77090 ; fill
G1 X73.753 Y49.625 F7800.000 ; move to first fill point
G1 X73.482 Y49.354 F1017.036 E7.79900 ; fill
G1 X68.545 Y55.682 F7800.000 ; move to first fill point
G1 X66.402 Y53.539 F1017.036 E8.02105 ; fill
G1 X66.165 Y53.894 F7800.000 ; move to first fill point
G1 X68.102 Y55.831 F1017.036 E8.22176 ; fill
G1 X67.659 Y55.981 F7800.000 ; move to first fill point
G1 X65.938 Y54.260 F1017.036 E8.40005 ; fill
G1 X65.804 Y54.719 F7800.000 ; move to first fill point
G1 X67.215 Y56.131 F1017.036 E8.54626 ; fill
G1 X66.772 Y56.280 F7800.000 ; move to first fill point
G1 X65.646 Y55.154 F1017.036 E8.66289 ; fill
G1 X65.565 Y55.666 F7800.000 ; move to first fill point
G1 X66.329 Y56.430 F1017.036 E8.74204 ; fill
G1 X65.885 Y56.579 F7800.000 ; move to first fill point
G1 X65.572 Y56.266 F1017.036 E8.77447 ; fill
G1 X69.293 Y56.429 F7800.000 ; move to first fill point
G1 X70.301 Y57.438 F1017.036 E8.87895 ; fill
G1 X69.711 Y57.440 F7800.000 ; move to first fill point
G1 X69.397 Y57.126 F1017.036 E8.91148 ; fill
G1 X67.044 Y47.659 F7800.000 ; move to first fill point
G1 X66.936 Y47.551 F1017.036 E8.92265 ; fill
G1 X67.010 Y47.513 F7800.000 ; move to first fill point
G1 X67.072 Y47.575 F1017.036 E8.92909 ; fill
G1 X67.073 Y47.095 F7800.000 ; move to first fill point
G1 X66.912 Y46.933 F600.000 E8.94581 ; fill
G1 F1800.000 E7.94581 ; retract
G92 E0 ; reset extrusion distance
G1 Z12.750 F7800.000 ; move to next layer (31)
G1 X66.617 Y46.767 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X66.691 Y46.652 F600.000 E1.00999 ; perimeter
G1 X67.204 Y46.294 E1.05579 ; perimeter
G1 X67.489 Y46.803 E1.09853 ; perimeter
G1 X67.581 Y47.127 E1.12320 ; perimeter
G1 X67.708 Y47.378 E1.14378 ; perimeter
G1 X67.939 Y47.639 E1.16933 ; perimeter
G1 X68.153 Y47.791 E1.18854 ; perimeter
G1 X68.304 Y47.852 E1.20052 ; perimeter
G1 X68.488 Y47.917 E1.21476 ; perimeter
G1 X68.744 Y47.951 E1.23369 ; perimeter
G1 X69.118 Y47.917 E1.26122 ; perimeter
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G1 X69.539 Y47.767 E1.29399 ; perimeter
G1 X70.116 Y47.398 E1.34414 ; perimeter
G1 X70.251 Y47.394 E1.35409 ; perimeter
G1 X70.559 Y47.552 E1.37943 ; perimeter
G1 X70.807 Y47.641 E1.39871 ; perimeter
G1 X71.082 Y47.679 E1.41907 ; perimeter
G1 X71.581 Y47.603 E1.45603 ; perimeter
G1 X71.647 Y47.858 E1.47534 ; perimeter
G1 X71.816 Y48.206 E1.50368 ; perimeter
G1 X71.931 Y48.369 E1.51829 ; perimeter
G1 X72.085 Y48.522 E1.53416 ; perimeter
G1 X72.247 Y48.648 E1.54927 ; perimeter
G1 X72.407 Y48.734 E1.56253 ; perimeter
G1 X72.846 Y48.887 E1.59664 ; perimeter
G1 X73.317 Y48.872 E1.63115 ; perimeter
G1 X73.860 Y48.628 E1.67476 ; perimeter
G1 X74.081 Y48.477 E1.69440 ; perimeter
G1 X74.224 Y48.916 E1.72826 ; perimeter
G1 X74.250 Y49.138 E1.74459 ; perimeter
G1 X74.237 Y49.477 E1.76946 ; perimeter
G1 X74.094 Y49.733 E1.79092 ; perimeter
G1 X73.519 Y50.599 E1.86710 ; perimeter
G1 X73.111 Y51.345 E1.92938 ; perimeter
G1 X72.612 Y51.536 E1.96854 ; perimeter
G1 X72.270 Y52.275 E2.02814 ; perimeter
G1 X72.311 Y52.649 E2.05577 ; perimeter
G1 X72.365 Y52.932 E2.07687 ; perimeter
G1 X72.709 Y53.950 E2.15556 ; perimeter
G1 X72.807 Y54.284 E2.18106 ; perimeter
G1 X72.807 Y54.383 E2.18831 ; perimeter
G1 X72.874 Y54.671 E2.20994 ; perimeter
G1 X72.927 Y54.822 E2.22166 ; perimeter
G1 X73.033 Y55.029 E2.23874 ; perimeter
G1 X73.124 Y55.542 E2.27688 ; perimeter
G1 X73.223 Y55.811 E2.29788 ; perimeter
G1 X73.257 Y56.157 E2.32334 ; perimeter
G1 X73.184 Y56.496 E2.34880 ; perimeter
G1 X73.170 Y56.675 E2.36189 ; perimeter
G1 X73.178 Y57.305 E2.40806 ; perimeter
G1 X73.159 Y57.693 E2.43655 ; perimeter
G1 X73.122 Y57.940 E2.45481 ; perimeter
G1 X73.124 Y58.194 E2.47347 ; perimeter
G1 X73.048 Y58.593 E2.50323 ; perimeter
G1 X72.911 Y59.006 E2.53511 ; perimeter
G1 X72.493 Y59.788 E2.60004 ; perimeter
G1 X72.077 Y60.419 E2.65541 ; perimeter
G1 X71.784 Y60.805 E2.69092 ; perimeter
G1 X71.574 Y61.008 E2.71227 ; perimeter
G1 X70.389 Y61.639 E2.81066 ; perimeter

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G1 X70.198 Y61.726 E2.82603 ; perimeter
G1 X69.617 Y61.915 E2.87077 ; perimeter
G1 X68.880 Y62.270 E2.93075 ; perimeter
G1 X68.762 Y62.136 E2.94383 ; perimeter
G1 X68.615 Y62.020 E2.95756 ; perimeter
G1 X68.355 Y61.876 E2.97930 ; perimeter
G1 X67.985 Y61.756 E3.00780 ; perimeter
G1 X67.655 Y61.760 E3.03198 ; perimeter
G1 X67.465 Y61.310 E3.06774 ; perimeter
G1 X67.170 Y60.953 E3.10167 ; perimeter
G1 X66.964 Y60.741 E3.12335 ; perimeter
G1 X66.202 Y59.864 E3.20846 ; perimeter
G1 X65.891 Y59.399 E3.24944 ; perimeter
G1 X65.730 Y59.003 E3.28074 ; perimeter
G1 X65.666 Y58.776 E3.29800 ; perimeter
G1 X65.384 Y58.026 E3.35669 ; perimeter
G1 X65.248 Y57.501 E3.39649 ; perimeter
G1 X65.209 Y57.010 E3.43256 ; perimeter
G1 X65.208 Y56.232 E3.48955 ; perimeter
G1 X65.188 Y55.947 E3.51048 ; perimeter
G1 X65.248 Y55.165 E3.56796 ; perimeter
G1 X65.458 Y54.443 E3.62302 ; perimeter
G1 X65.481 Y54.288 E3.63447 ; perimeter
G1 X65.637 Y53.912 E3.66429 ; perimeter
G1 X66.122 Y53.122 E3.73221 ; perimeter
G1 X66.764 Y52.291 E3.80913 ; perimeter
G1 X67.280 Y51.706 E3.86631 ; perimeter
G1 X67.530 Y51.338 E3.89890 ; perimeter
G1 X67.667 Y51.100 E3.91900 ; perimeter
G1 X67.851 Y50.555 E3.96117 ; perimeter
G1 X67.790 Y50.324 E3.97869 ; perimeter
G1 X67.782 Y50.148 E3.99161 ; perimeter
G1 X67.616 Y49.822 E4.01835 ; perimeter
G1 X67.438 Y49.580 E4.04039 ; perimeter
G1 X67.115 Y49.342 E4.06975 ; perimeter
G1 X66.778 Y49.189 E4.09690 ; perimeter
G1 X66.751 Y48.801 E4.12539 ; perimeter
G1 X66.782 Y48.657 E4.13615 ; perimeter
G1 X66.775 Y48.288 E4.16323 ; perimeter
G1 X66.708 Y48.019 E4.18349 ; perimeter
G1 X66.573 Y47.648 E4.21244 ; perimeter
G1 X66.482 Y47.147 E4.24968 ; perimeter
G1 X66.475 Y47.066 E4.25565 ; perimeter
G1 X66.496 Y46.971 E4.26277 ; perimeter
G1 X66.573 Y46.811 E4.27583 ; perimeter
G1 X66.293 Y46.503 F7800.000 ; move to first perimeter point
G1 X66.382 Y46.364 F600.000 E4.28790 ; perimeter
G1 X66.697 Y46.130 E4.31669 ; perimeter
G1 X66.986 Y45.958 E4.34128 ; perimeter
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G1 X67.224 Y45.961 E4.35870 ; perimeter
G1 X67.400 Y45.913 E4.37210 ; perimeter
G1 X67.517 Y46.036 E4.38458 ; perimeter
G1 X67.611 Y46.173 E4.39674 ; perimeter
G1 X67.836 Y46.564 E4.42981 ; perimeter
G1 X67.899 Y46.709 E4.44139 ; perimeter
G1 X67.964 Y46.959 E4.46030 ; perimeter
G1 X68.059 Y47.148 E4.47579 ; perimeter
G1 X68.219 Y47.328 E4.49341 ; perimeter
G1 X68.353 Y47.423 E4.50546 ; perimeter
G1 X68.586 Y47.511 E4.52372 ; perimeter
G1 X68.754 Y47.533 E4.53611 ; perimeter
G1 X69.029 Y47.508 E4.55633 ; perimeter
G1 X69.371 Y47.385 E4.58299 ; perimeter
G1 X69.879 Y47.054 E4.62739 ; perimeter
G1 X70.002 Y46.989 E4.63755 ; perimeter
G1 X70.085 Y46.981 E4.64366 ; perimeter
G1 X70.381 Y46.982 E4.66536 ; perimeter
G1 X70.724 Y47.170 E4.69404 ; perimeter
G1 X70.886 Y47.228 E4.70664 ; perimeter
G1 X71.095 Y47.258 E4.72207 ; perimeter
G1 X71.596 Y47.166 E4.75939 ; perimeter
G1 X71.769 Y47.239 E4.77318 ; perimeter
G1 X71.902 Y47.327 E4.78480 ; perimeter
G1 X71.953 Y47.383 E4.79039 ; perimeter
G1 X72.039 Y47.716 E4.81555 ; perimeter
G1 X72.175 Y47.992 E4.83811 ; perimeter
G1 X72.250 Y48.100 E4.84773 ; perimeter
G1 X72.475 Y48.299 E4.86975 ; perimeter
G1 X72.582 Y48.357 E4.87863 ; perimeter
G1 X72.899 Y48.469 E4.90329 ; perimeter
G1 X73.225 Y48.459 E4.92719 ; perimeter
G1 X73.651 Y48.267 E4.96139 ; perimeter
G1 X73.888 Y48.108 E4.98232 ; perimeter
G1 X74.364 Y48.081 E5.01725 ; perimeter
G1 X74.453 Y48.254 E5.03151 ; perimeter
G1 X74.634 Y48.844 E5.07667 ; perimeter
G1 X74.667 Y49.130 E5.09779 ; perimeter
G1 X74.661 Y49.436 E5.12020 ; perimeter
G1 X74.634 Y49.600 E5.13235 ; perimeter
G1 X74.545 Y49.781 E5.14718 ; perimeter
G1 X74.289 Y50.207 E5.18353 ; perimeter
G1 X74.042 Y50.547 E5.21436 ; perimeter
G1 X73.877 Y50.812 E5.23720 ; perimeter
G1 X73.535 Y51.434 E5.28923 ; perimeter
G1 X73.455 Y51.660 E5.30680 ; perimeter
G1 X72.913 Y51.866 E5.34926 ; perimeter
G1 X72.695 Y52.336 E5.38719 ; perimeter
G1 X72.766 Y52.818 E5.42285 ; perimeter
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G1 X73.222 Y54.212 E5.53029 ; perimeter
G1 X73.222 Y54.334 E5.53926 ; perimeter
G1 X73.274 Y54.555 E5.55590 ; perimeter
G1 X73.437 Y54.930 E5.58585 ; perimeter
G1 X73.524 Y55.426 E5.62275 ; perimeter
G1 X73.635 Y55.715 E5.64543 ; perimeter
G1 X73.674 Y56.149 E5.67731 ; perimeter
G1 X73.679 Y56.222 E5.68270 ; perimeter
G1 X73.613 Y56.457 E5.70056 ; perimeter
G1 X73.585 Y56.697 E5.71827 ; perimeter
G1 X73.595 Y57.300 E5.76250 ; perimeter
G1 X73.573 Y57.734 E5.79430 ; perimeter
G1 X73.539 Y57.970 E5.81175 ; perimeter
G1 X73.542 Y58.213 E5.82959 ; perimeter
G1 X73.432 Y58.772 E5.87130 ; perimeter
G1 X73.295 Y59.168 E5.90199 ; perimeter
G1 X72.850 Y60.003 E5.97130 ; perimeter
G1 X72.424 Y60.648 E6.02796 ; perimeter
G1 X72.090 Y61.086 E6.06831 ; perimeter
G1 X71.815 Y61.349 E6.09620 ; perimeter
G1 X70.572 Y62.013 E6.19942 ; perimeter
G1 X70.334 Y62.119 E6.21852 ; perimeter
G1 X69.772 Y62.301 E6.26179 ; perimeter
G1 X69.152 Y62.598 E6.31214 ; perimeter
G1 X68.762 Y62.820 E6.34503 ; perimeter
G1 X68.474 Y62.438 E6.38002 ; perimeter
G1 X68.286 Y62.308 E6.39679 ; perimeter
G1 X68.054 Y62.206 E6.41537 ; perimeter
G1 X67.931 Y62.172 E6.42474 ; perimeter
G1 X67.653 Y62.178 E6.44507 ; perimeter
G1 X67.244 Y62.248 E6.47548 ; perimeter
G1 X67.245 Y61.858 E6.50412 ; perimeter
G1 X67.110 Y61.536 E6.52964 ; perimeter
G1 X66.854 Y61.224 E6.55921 ; perimeter
G1 X65.925 Y60.186 E6.66126 ; perimeter
G1 X65.528 Y59.603 E6.71292 ; perimeter
G1 X65.323 Y59.103 E6.75250 ; perimeter
G1 X65.269 Y58.902 E6.76775 ; perimeter
G1 X64.990 Y58.158 E6.82595 ; perimeter
G1 X64.835 Y57.553 E6.87172 ; perimeter
G1 X64.794 Y57.037 E6.90967 ; perimeter
G1 X64.792 Y56.236 E6.96831 ; perimeter
G1 X64.772 Y55.925 E6.99116 ; perimeter
G1 X64.835 Y55.104 E7.05151 ; perimeter
G1 X65.052 Y54.348 E7.10913 ; perimeter
G1 X65.088 Y54.149 E7.12393 ; perimeter
G1 X65.274 Y53.709 E7.15892 ; perimeter
G1 X65.469 Y53.369 E7.18762 ; perimeter
G1 X65.793 Y52.867 E7.23137 ; perimeter
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G1 X66.441 Y52.030 E7.30896 ; perimeter
G1 X66.953 Y51.446 E7.36584 ; perimeter
G1 X67.184 Y51.106 E7.39597 ; perimeter
G1 X67.288 Y50.924 E7.41132 ; perimeter
G1 X67.418 Y50.543 E7.44079 ; perimeter
G1 X67.376 Y50.387 E7.45261 ; perimeter
G1 X67.371 Y50.256 E7.46225 ; perimeter
G1 X67.261 Y50.041 E7.47991 ; perimeter
G1 X67.144 Y49.881 E7.49446 ; perimeter
G1 X66.906 Y49.703 E7.51621 ; perimeter
G1 X66.400 Y49.482 E7.55666 ; perimeter
G1 X66.372 Y49.326 E7.56831 ; perimeter
G1 X66.334 Y48.776 E7.60867 ; perimeter
G1 X66.366 Y48.614 E7.62078 ; perimeter
G1 X66.361 Y48.349 E7.64022 ; perimeter
G1 X66.308 Y48.136 E7.65631 ; perimeter
G1 X66.168 Y47.749 E7.68648 ; perimeter
G1 X66.059 Y47.078 E7.73622 ; perimeter
G1 X66.075 Y46.943 E7.74622 ; perimeter
G1 X66.133 Y46.745 E7.76131 ; perimeter
G1 X66.200 Y46.594 E7.77341 ; perimeter
G1 X66.248 Y46.547 E7.77838 ; perimeter
G1 X65.969 Y46.239 F7800.000 ; move to first perimeter point
G1 X66.056 Y46.100 F600.000 E7.79041 ; perimeter
G1 X66.131 Y46.032 E7.79779 ; perimeter
G1 X66.607 Y45.691 E7.84075 ; perimeter
G1 X66.827 Y45.571 E7.85907 ; perimeter
G1 X66.927 Y45.528 E7.86708 ; perimeter
G1 X67.159 Y45.548 E7.88410 ; perimeter
G1 X67.394 Y45.483 E7.90193 ; perimeter
G1 X67.472 Y45.488 E7.90769 ; perimeter
G1 X67.660 Y45.582 E7.92304 ; perimeter
G1 X67.844 Y45.777 E7.94272 ; perimeter
G1 X68.205 Y46.371 E7.99360 ; perimeter
G1 X68.301 Y46.602 E8.01196 ; perimeter
G1 X68.347 Y46.791 E8.02621 ; perimeter
G1 X68.411 Y46.918 E8.03660 ; perimeter
G1 X68.553 Y47.056 E8.05111 ; perimeter
G1 X68.764 Y47.115 E8.06716 ; perimeter
G1 X68.939 Y47.099 E8.08008 ; perimeter
G1 X69.203 Y47.002 E8.10063 ; perimeter
G1 X69.557 Y46.762 E8.13197 ; perimeter
G1 X69.818 Y46.616 E8.15386 ; perimeter
G1 X69.979 Y46.574 E8.16609 ; perimeter
G1 X70.294 Y46.561 E8.18922 ; perimeter
G1 X70.527 Y46.589 E8.20639 ; perimeter
G1 X70.890 Y46.788 E8.23673 ; perimeter
G1 X71.108 Y46.837 E8.25307 ; perimeter
G1 X71.556 Y46.745 E8.28655 ; perimeter
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G1 X71.638 Y46.749 E8.29260 ; perimeter
G1 X71.969 Y46.874 E8.31850 ; perimeter
G1 X72.189 Y47.025 E8.33807 ; perimeter
G1 X72.322 Y47.191 E8.35362 ; perimeter
G1 X72.432 Y47.574 E8.38281 ; perimeter
G1 X72.569 Y47.831 E8.40417 ; perimeter
G1 X72.703 Y47.950 E8.41730 ; perimeter
G1 X72.952 Y48.051 E8.43697 ; perimeter
G1 X73.134 Y48.045 E8.45027 ; perimeter
G1 X73.289 Y47.979 E8.46265 ; perimeter
G1 X73.442 Y47.906 E8.47505 ; perimeter
G1 X73.824 Y47.646 E8.50891 ; perimeter
G1 X74.007 Y47.690 E8.52272 ; perimeter
G1 X74.213 Y47.678 E8.53781 ; perimeter
G1 X74.447 Y47.485 E8.55999 ; perimeter
G1 X74.622 Y47.682 E8.57930 ; perimeter
G1 X74.839 Y48.096 E8.61357 ; perimeter
G1 X75.044 Y48.771 E8.66523 ; perimeter
G1 X75.083 Y49.121 E8.69103 ; perimeter
G1 X75.083 Y49.381 E8.71007 ; perimeter
G1 X75.044 Y49.674 E8.73171 ; perimeter
G1 X74.984 Y49.842 E8.74478 ; perimeter
G1 X74.637 Y50.434 E8.79509 ; perimeter
G1 X74.385 Y50.783 E8.82659 ; perimeter
G1 X74.183 Y51.112 E8.85487 ; perimeter
G1 X73.916 Y51.604 E8.89591 ; perimeter
G1 X73.770 Y52.028 E8.92873 ; perimeter
G1 X73.683 Y52.071 E8.93585 ; perimeter
G1 X73.457 Y52.103 E8.95254 ; perimeter
G1 X73.213 Y52.196 E8.97167 ; perimeter
G1 X73.120 Y52.398 E8.98793 ; perimeter
G1 X73.167 Y52.703 E9.01056 ; perimeter
G1 X73.626 Y54.106 E9.11871 ; perimeter
G1 X73.638 Y54.285 E9.13183 ; perimeter
G1 X73.674 Y54.440 E9.14347 ; perimeter
G1 X73.793 Y54.673 E9.16270 ; perimeter
G1 X73.841 Y54.831 E9.17475 ; perimeter
G1 X73.924 Y55.310 E9.21041 ; perimeter
G1 X74.047 Y55.654 E9.23717 ; perimeter
G1 X74.089 Y56.113 E9.27092 ; perimeter
G1 X74.101 Y56.282 E9.28333 ; perimeter
G1 X74.020 Y56.542 E9.30325 ; perimeter
G1 X74.000 Y56.719 E9.31631 ; perimeter
G1 X74.011 Y57.296 E9.35861 ; perimeter
G1 X73.987 Y57.775 E9.39371 ; perimeter
G1 X73.956 Y58.000 E9.41036 ; perimeter
G1 X73.960 Y58.232 E9.42737 ; perimeter
G1 X73.840 Y58.856 E9.47390 ; perimeter
G1 X73.678 Y59.329 E9.51053 ; perimeter

G1 X73.206 Y60.218 E9.58429 ; perimeter
G1 X72.771 Y60.878 E9.64219 ; perimeter
G1 X72.398 Y61.366 E9.68723 ; perimeter
G1 X72.057 Y61.690 E9.72164 ; perimeter
G1 X70.755 Y62.386 E9.82985 ; perimeter
G1 X70.472 Y62.512 E9.85251 ; perimeter
G1 X69.926 Y62.687 E9.89449 ; perimeter
G1 X69.638 Y62.818 E9.91773 ; perimeter
G1 X69.132 Y63.091 E9.95977 ; perimeter
G1 X68.977 Y63.200 E9.97371 ; perimeter
G1 X68.888 Y63.298 E9.98338 ; perimeter
G1 X68.847 Y63.442 E9.99438 ; perimeter
G1 X68.840 Y63.518 E9.99996 ; perimeter
G1 X68.914 Y63.878 E10.02689 ; perimeter
G1 X68.894 Y64.119 E10.04462 ; perimeter
G1 X68.864 Y64.223 E10.05250 ; perimeter
G1 X68.759 Y64.442 E10.07034 ; perimeter
G1 X68.652 Y64.601 E10.08433 ; perimeter
G1 X68.461 Y64.775 E10.10328 ; perimeter
G1 X68.332 Y64.831 E10.11362 ; perimeter
G1 X68.212 Y64.775 E10.12330 ; perimeter
G1 X68.001 Y64.598 E10.14348 ; perimeter
G1 X67.927 Y64.459 E10.15500 ; perimeter
G1 X67.882 Y64.267 E10.16948 ; perimeter
G1 X67.892 Y64.058 E10.18480 ; perimeter
G1 X68.027 Y63.678 E10.21435 ; perimeter
G1 X68.088 Y63.557 E10.22425 ; perimeter
G1 X68.266 Y63.339 E10.24488 ; perimeter
G1 X68.332 Y63.208 E10.25559 ; perimeter
G1 X68.359 Y63.077 E10.26539 ; perimeter
G1 X68.302 Y62.887 E10.27998 ; perimeter
G1 X68.143 Y62.706 E10.29758 ; perimeter
G1 X67.876 Y62.588 E10.31896 ; perimeter
G1 X67.566 Y62.615 E10.34177 ; perimeter
G1 X67.265 Y62.723 E10.36521 ; perimeter
G1 X66.495 Y63.118 E10.42864 ; perimeter
G1 X66.268 Y63.207 E10.44648 ; perimeter
G1 X66.123 Y63.220 E10.45710 ; perimeter
G1 X66.013 Y63.147 E10.46677 ; perimeter
G1 X65.948 Y63.052 E10.47518 ; perimeter
G1 X65.932 Y62.994 E10.47961 ; perimeter
G1 X65.941 Y62.886 E10.48759 ; perimeter
G1 X66.028 Y62.778 E10.49774 ; perimeter
G1 X66.093 Y62.722 E10.50402 ; perimeter
G1 X66.379 Y62.581 E10.52741 ; perimeter
G1 X66.576 Y62.452 E10.54464 ; perimeter
G1 X66.680 Y62.369 E10.55439 ; perimeter
G1 X66.781 Y62.247 E10.56598 ; perimeter
G1 X66.829 Y62.134 E10.57499 ; perimeter

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G1 X66.829 Y61.941 E10.58909 ; perimeter
G1 X66.754 Y61.763 E10.60327 ; perimeter
G1 X66.687 Y61.673 E10.61148 ; perimeter
G1 X65.609 Y60.457 E10.73056 ; perimeter
G1 X65.163 Y59.804 E10.78847 ; perimeter
G1 X64.931 Y59.243 E10.83294 ; perimeter
G1 X64.871 Y59.028 E10.84926 ; perimeter
G1 X64.596 Y58.290 E10.90696 ; perimeter
G1 X64.422 Y57.606 E10.95870 ; perimeter
G1 X64.379 Y57.064 E10.99854 ; perimeter
G1 X64.376 Y56.241 E11.05882 ; perimeter
G1 X64.356 Y55.998 E11.07664 ; perimeter
G1 X64.421 Y55.043 E11.14682 ; perimeter
G1 X64.572 Y54.530 E11.18594 ; perimeter
G1 X64.694 Y54.016 E11.22468 ; perimeter
G1 X64.912 Y53.504 E11.26544 ; perimeter
G1 X65.358 Y52.767 E11.32858 ; perimeter
G1 X65.855 Y52.092 E11.38993 ; perimeter
G1 X66.296 Y51.551 E11.44112 ; perimeter
G1 X66.626 Y51.186 E11.47712 ; perimeter
G1 X66.910 Y50.748 E11.51536 ; perimeter
G1 X66.985 Y50.532 E11.53214 ; perimeter
G1 X66.959 Y50.364 E11.54453 ; perimeter
G1 X66.849 Y50.182 E11.56014 ; perimeter
G1 X66.696 Y50.065 E11.57428 ; perimeter
G1 X66.162 Y49.812 E11.61753 ; perimeter
G1 X66.077 Y49.724 E11.62653 ; perimeter
G1 X65.988 Y49.544 E11.64120 ; perimeter
G1 X65.958 Y49.374 E11.65386 ; perimeter
G1 X65.919 Y48.796 E11.69628 ; perimeter
G1 X65.950 Y48.571 E11.71295 ; perimeter
G1 X65.948 Y48.410 E11.72475 ; perimeter
G1 X65.762 Y47.849 E11.76802 ; perimeter
G1 X65.643 Y47.089 E11.82442 ; perimeter
G1 X65.667 Y46.858 E11.84140 ; perimeter
G1 X65.747 Y46.589 E11.86200 ; perimeter
G1 X65.828 Y46.399 E11.87710 ; perimeter
G1 X65.924 Y46.283 E11.88817 ; perimeter
G1 X66.132 Y46.254 F7800.000 ; move inwards before travel
G1 F1800.000 E10.88817 ; retract
G92 E0 ; reset extrusion distance
G1 X71.055 Y63.499 F7800.000 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X71.209 Y63.477 F600.000 E1.01143 ; perimeter
G1 X71.292 Y63.490 E1.01754 ; perimeter
G1 X71.346 Y63.531 E1.02250 ; perimeter
G1 X71.363 Y63.600 E1.02774 ; perimeter
G1 X71.343 Y63.716 E1.03636 ; perimeter
G1 X71.293 Y63.822 E1.04496 ; perimeter
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G1 X71.227 Y63.916 E1.05339 ; perimeter
G1 X71.108 Y64.032 E1.06559 ; perimeter
G1 X70.918 Y63.923 E1.08166 ; perimeter
G1 X70.879 Y63.872 E1.08631 ; perimeter
G1 X70.858 Y63.781 E1.09319 ; perimeter
G1 X70.895 Y63.646 E1.10338 ; perimeter
G1 X70.999 Y63.526 E1.11507 ; perimeter
G1 X71.174 Y63.600 F7800.000 ; move inwards before travel
G1 F1800.000 E0.11507 ; retract
G92 E0 ; reset extrusion distance
G1 X66.937 Y47.626 F7800.000 ; move to first fill point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X67.059 Y47.505 F904.612 E1.00954 ; fill
G1 X67.074 Y47.571 F7800.000 ; move to first fill point
G1 X66.948 Y47.697 F904.612 E1.02262 ; fill
G1 X67.230 Y47.414 F7800.000 ; move to first fill point
G1 X67.288 Y47.357 F904.612 E1.02857 ; fill
G1 X67.566 Y47.672 F7800.000 ; move to first fill point
G1 X67.071 Y48.167 F904.612 E1.07984 ; fill
G1 X67.068 Y48.763 F7800.000 ; move to first fill point
G1 X67.870 Y47.960 F904.612 E1.16299 ; fill
G1 X68.267 Y48.156 F7800.000 ; move to first fill point
G1 X67.311 Y49.112 F904.612 E1.26209 ; fill
G1 X67.653 Y49.363 F7800.000 ; move to first fill point
G1 X68.764 Y48.252 F904.612 E1.37720 ; fill
G1 X69.512 Y48.097 F7800.000 ; move to first fill point
G1 X67.898 Y49.711 F904.612 E1.54446 ; fill
G1 X68.082 Y50.119 F7800.000 ; move to first fill point
G1 X70.395 Y47.807 F904.612 E1.78406 ; fill
G1 X70.843 Y47.952 F7800.000 ; move to first fill point
G1 X68.132 Y50.662 F904.612 E2.06486 ; fill
G1 X67.567 Y51.820 F7800.000 ; move to first fill point
G1 X71.379 Y48.009 F904.612 E2.45976 ; fill
G1 X71.583 Y48.398 F7800.000 ; move to first fill point
G1 X67.525 Y52.455 F904.612 E2.88017 ; fill
G1 X67.638 Y52.935 F7800.000 ; move to first fill point
G1 X71.855 Y48.718 F904.612 E3.31707 ; fill
G1 X72.201 Y48.966 F7800.000 ; move to first fill point
G1 X69.382 Y51.785 F904.612 E3.60913 ; fill
G1 X69.163 Y52.003 F7800.000 ; move to first fill point
G1 X67.751 Y53.415 F904.612 E3.75542 ; fill
G1 X68.266 Y53.493 F7800.000 ; move to first fill point
G1 X69.080 Y52.679 F904.612 E3.83974 ; fill
G1 X68.996 Y53.355 F7800.000 ; move to first fill point
G1 X68.893 Y53.459 F904.612 E3.85047 ; fill
G1 X70.051 Y51.709 F7800.000 ; move to first fill point
G1 X72.624 Y49.135 F904.612 E4.11712 ; fill
G1 X73.173 Y49.178 F7800.000 ; move to first fill point
G1 X70.641 Y51.711 F904.612 E4.37954 ; fill
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G1 X71.145 Y51.800 F7800.000 ; move to first fill point
G1 X74.075 Y48.870 F904.612 E4.68309 ; fill
G1 X73.611 Y49.927 F7800.000 ; move to first fill point
G1 X71.720 Y51.818 F904.612 E4.87899 ; fill
G1 X67.010 Y47.042 F7800.000 ; move to first fill point
G1 X66.836 Y47.215 F904.612 E4.89701 ; fill
G1 X67.358 Y52.560 F7800.000 ; move to first fill point
G1 X65.966 Y53.951 F904.612 E5.04114 ; fill
G1 X68.193 Y53.684 F7800.000 ; move to first fill point
G1 X65.510 Y56.368 F904.612 E5.31915 ; fill
G1 X65.735 Y58.103 E5.44731 ; fill
G1 X71.829 Y52.008 E6.07873 ; fill
G1 X72.253 Y53.543 E6.19543 ; fill
G1 X66.311 Y59.486 E6.81110 ; fill
G1 X67.203 Y60.554 E6.91302 ; fill
G1 X72.708 Y55.049 E7.48337 ; fill
G1 X72.871 Y56.845 E7.61551 ; fill
G1 X68.211 Y61.505 E8.09835 ; fill
G1 X70.365 Y61.311 E8.25683 ; fill
G1 X72.455 Y59.220 E8.47339 ; fill
G1 X69.278 Y52.600 F7800.000 ; move to first fill point
G1 X69.972 Y51.906 F904.612 E8.54530 ; fill
G1 F1800.000 E7.54530 ; retract
G92 E0 ; reset extrusion distance
G1 X68.495 Y63.937 F7800.000 ; move to first fill point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X68.308 Y64.123 F600.000 E1.01931 ; fill
G1 F1800.000 E0.01931 ; retract
G92 E0 ; reset extrusion distance
G1 Z13.150 F7800.000 ; move to next layer (32)
G1 X68.203 Y64.189 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X68.129 Y64.034 F600.000 E1.01261 ; perimeter
G1 X68.112 Y63.893 E1.02299 ; perimeter
G1 X68.231 Y63.556 E1.04922 ; perimeter
G1 X68.320 Y63.471 E1.05821 ; perimeter
G1 X68.411 Y63.420 E1.06589 ; perimeter
G1 X68.581 Y63.366 E1.07891 ; perimeter
G1 X68.703 Y63.362 E1.08786 ; perimeter
G1 X68.829 Y63.676 E1.11262 ; perimeter
G1 X68.860 Y63.811 E1.12275 ; perimeter
G1 X68.853 Y63.938 E1.13210 ; perimeter
G1 X68.752 Y64.175 E1.15092 ; perimeter
G1 X68.574 Y64.383 E1.17100 ; perimeter
G1 X68.478 Y64.430 E1.17882 ; perimeter
G1 X68.323 Y64.349 E1.19167 ; perimeter
G1 X68.239 Y64.240 E1.20175 ; perimeter
G1 X68.291 Y64.041 F7800.000 ; move inwards before travel
G1 F1800.000 E0.20175 ; retract
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G92 E0 ; reset extrusion distance
G1 X69.172 Y61.905 F7800.000 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X68.571 Y61.674 F600.000 E1.04720 ; perimeter
G1 X68.198 Y61.457 E1.07881 ; perimeter
G1 X67.889 Y61.325 E1.10338 ; perimeter
G1 X67.668 Y61.113 E1.12583 ; perimeter
G1 X66.743 Y60.354 E1.21353 ; perimeter
G1 X66.375 Y59.949 E1.25364 ; perimeter
G1 X66.153 Y59.582 E1.28503 ; perimeter
G1 X65.675 Y58.509 E1.37105 ; perimeter
G1 X65.488 Y58.173 E1.39927 ; perimeter
G1 X65.373 Y57.873 E1.42276 ; perimeter
G1 X65.268 Y57.334 E1.46302 ; perimeter
G1 X65.185 Y56.282 E1.54029 ; perimeter
G1 X65.201 Y56.064 E1.55631 ; perimeter
G1 X65.156 Y55.779 E1.57749 ; perimeter
G1 X65.207 Y55.104 E1.62708 ; perimeter
G1 X65.398 Y54.372 E1.68250 ; perimeter
G1 X65.484 Y54.111 E1.70256 ; perimeter
G1 X65.789 Y53.427 E1.75743 ; perimeter
G1 X66.053 Y53.006 E1.79387 ; perimeter
G1 X66.110 Y52.881 E1.80393 ; perimeter
G1 X66.528 Y52.273 E1.85801 ; perimeter
G1 X67.167 Y51.436 E1.93514 ; perimeter
G1 X67.468 Y50.957 E1.97659 ; perimeter
G1 X67.618 Y50.657 E2.00115 ; perimeter
G1 X67.637 Y50.344 E2.02411 ; perimeter
G1 X67.621 Y50.112 E2.04119 ; perimeter
G1 X67.551 Y49.847 E2.06125 ; perimeter
G1 X67.409 Y49.585 E2.08311 ; perimeter
G1 X67.232 Y49.381 E2.10290 ; perimeter
G1 X67.108 Y49.270 E2.11507 ; perimeter
G1 X66.759 Y49.031 E2.14609 ; perimeter
G1 X66.836 Y48.619 E2.17681 ; perimeter
G1 X66.812 Y48.249 E2.20391 ; perimeter
G1 X66.599 Y47.551 E2.25742 ; perimeter
G1 X66.538 Y47.149 E2.28719 ; perimeter
G1 X66.741 Y46.677 E2.32481 ; perimeter
G1 X67.091 Y46.416 E2.35683 ; perimeter
G1 X67.360 Y46.408 E2.37653 ; perimeter
G1 X67.926 Y47.056 E2.43956 ; perimeter
G1 X68.240 Y47.309 E2.46913 ; perimeter
G1 X68.525 Y47.412 E2.49130 ; perimeter
G1 X68.692 Y47.448 E2.50382 ; perimeter
G1 X68.965 Y47.473 E2.52389 ; perimeter
G1 X69.390 Y47.388 E2.55565 ; perimeter
G1 X69.683 Y47.259 E2.57910 ; perimeter
G1 X69.919 Y47.121 E2.59911 ; perimeter
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G1 X70.270 Y46.984 E2.62671 ; perimeter
G1 X70.577 Y47.164 E2.65283 ; perimeter
G1 X70.984 Y47.300 E2.68421 ; perimeter
G1 X71.190 Y47.307 E2.69934 ; perimeter
G1 X71.554 Y47.273 E2.72613 ; perimeter
G1 X71.734 Y47.370 E2.74106 ; perimeter
G1 X71.866 Y47.468 E2.75311 ; perimeter
G1 X72.182 Y47.933 E2.79435 ; perimeter
G1 X72.465 Y48.224 E2.82405 ; perimeter
G1 X72.715 Y48.372 E2.84539 ; perimeter
G1 X72.917 Y48.463 E2.86162 ; perimeter
G1 X73.353 Y48.535 E2.89399 ; perimeter
G1 X73.806 Y48.411 E2.92836 ; perimeter
G1 X74.055 Y48.299 E2.94836 ; perimeter
G1 X74.239 Y48.892 E2.99388 ; perimeter
G1 X74.270 Y49.311 E3.02460 ; perimeter
G1 X74.243 Y49.461 E3.03582 ; perimeter
G1 X73.852 Y50.102 E3.09081 ; perimeter
G1 X73.713 Y50.368 E3.11277 ; perimeter
G1 X73.561 Y50.817 E3.14753 ; perimeter
G1 X73.348 Y51.309 E3.18679 ; perimeter
G1 X73.119 Y51.426 E3.20562 ; perimeter
G1 X72.760 Y51.685 E3.23806 ; perimeter
G1 X72.658 Y51.918 E3.25668 ; perimeter
G1 X72.510 Y52.134 E3.27592 ; perimeter
G1 X72.531 Y52.691 E3.31678 ; perimeter
G1 X72.661 Y53.281 E3.36097 ; perimeter
G1 X72.708 Y53.375 E3.36873 ; perimeter
G1 X72.780 Y53.709 E3.39372 ; perimeter
G1 X72.880 Y54.012 E3.41711 ; perimeter
G1 X73.016 Y54.606 E3.46174 ; perimeter
G1 X73.192 Y55.584 E3.53456 ; perimeter
G1 X73.275 Y55.798 E3.55135 ; perimeter
G1 X73.202 Y56.001 E3.56714 ; perimeter
G1 X73.173 Y56.212 E3.58274 ; perimeter
G1 X73.191 Y56.675 E3.61675 ; perimeter
G1 X73.120 Y57.091 E3.64764 ; perimeter
G1 X73.126 Y57.379 E3.66875 ; perimeter
G1 X73.090 Y57.623 E3.68683 ; perimeter
G1 X73.085 Y57.909 E3.70773 ; perimeter
G1 X73.048 Y58.031 E3.71712 ; perimeter
G1 X73.024 Y58.242 E3.73262 ; perimeter
G1 X72.939 Y58.525 E3.75432 ; perimeter
G1 X72.831 Y59.109 E3.79780 ; perimeter
G1 X72.788 Y59.250 E3.80860 ; perimeter
G1 X72.735 Y59.362 E3.81765 ; perimeter
G1 X72.557 Y59.635 E3.84154 ; perimeter
G1 X72.012 Y60.321 E3.90574 ; perimeter
G1 X71.294 Y61.062 E3.98129 ; perimeter
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G1 X71.099 Y61.172 E3.99774 ; perimeter
G1 X70.733 Y61.335 E4.02705 ; perimeter
G1 X69.271 Y61.939 E4.14299 ; perimeter
G1 X69.231 Y61.925 E4.14602 ; perimeter
G1 X69.094 Y62.318 F7800.000 ; move to first perimeter point
G1 X68.388 Y62.047 F600.000 E4.20138 ; perimeter
G1 X68.019 Y61.834 E4.23262 ; perimeter
G1 X67.741 Y61.718 E4.25468 ; perimeter
G1 X67.638 Y61.656 E4.26349 ; perimeter
G1 X67.395 Y61.428 E4.28789 ; perimeter
G1 X66.451 Y60.650 E4.37748 ; perimeter
G1 X66.050 Y60.211 E4.42109 ; perimeter
G1 X65.921 Y60.023 E4.43780 ; perimeter
G1 X65.783 Y59.770 E4.45888 ; perimeter
G1 X65.303 Y58.696 E4.54504 ; perimeter
G1 X65.109 Y58.347 E4.57430 ; perimeter
G1 X64.973 Y57.988 E4.60244 ; perimeter
G1 X64.854 Y57.378 E4.64797 ; perimeter
G1 X64.769 Y56.309 E4.72651 ; perimeter
G1 X64.783 Y56.077 E4.74353 ; perimeter
G1 X64.734 Y55.800 E4.76416 ; perimeter
G1 X64.802 Y55.007 E4.82245 ; perimeter
G1 X64.950 Y54.488 E4.86198 ; perimeter
G1 X64.993 Y54.274 E4.87796 ; perimeter
G1 X65.092 Y53.969 E4.90149 ; perimeter
G1 X65.424 Y53.228 E4.96098 ; perimeter
G1 X65.687 Y52.807 E4.99736 ; perimeter
G1 X65.744 Y52.683 E5.00735 ; perimeter
G1 X66.189 Y52.032 E5.06511 ; perimeter
G1 X66.828 Y51.194 E5.14229 ; perimeter
G1 X67.102 Y50.759 E5.17996 ; perimeter
G1 X67.208 Y50.547 E5.19736 ; perimeter
G1 X67.209 Y50.179 E5.22431 ; perimeter
G1 X67.165 Y50.012 E5.23694 ; perimeter
G1 X67.060 Y49.817 E5.25317 ; perimeter
G1 X66.850 Y49.598 E5.27542 ; perimeter
G1 X66.421 Y49.322 E5.31284 ; perimeter
G1 X66.354 Y49.058 E5.33275 ; perimeter
G1 X66.368 Y48.808 E5.35108 ; perimeter
G1 X66.417 Y48.584 E5.36787 ; perimeter
G1 X66.400 Y48.319 E5.38734 ; perimeter
G1 X66.157 Y47.483 E5.45115 ; perimeter
G1 X66.125 Y47.278 E5.46630 ; perimeter
G1 X66.126 Y47.080 E5.48086 ; perimeter
G1 X66.185 Y46.883 E5.49588 ; perimeter
G1 X66.324 Y46.614 E5.51809 ; perimeter
G1 X66.386 Y46.423 E5.53279 ; perimeter
G1 X66.946 Y46.002 E5.58411 ; perimeter
G1 X67.227 Y45.996 E5.60470 ; perimeter
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G1 X67.498 Y45.914 E5.62544 ; perimeter
G1 X68.211 Y46.753 E5.70610 ; perimeter
G1 X68.445 Y46.941 E5.72813 ; perimeter
G1 X68.640 Y47.012 E5.74331 ; perimeter
G1 X68.952 Y47.055 E5.76637 ; perimeter
G1 X69.162 Y47.021 E5.78195 ; perimeter
G1 X69.483 Y46.893 E5.80725 ; perimeter
G1 X69.741 Y46.745 E5.82905 ; perimeter
G1 X69.954 Y46.652 E5.84613 ; perimeter
G1 X70.148 Y46.586 E5.86112 ; perimeter
G1 X70.375 Y46.582 E5.87772 ; perimeter
G1 X70.422 Y46.593 E5.88129 ; perimeter
G1 X70.762 Y46.790 E5.91006 ; perimeter
G1 X71.055 Y46.886 E5.93263 ; perimeter
G1 X71.618 Y46.859 E5.97390 ; perimeter
G1 X71.705 Y46.882 E5.98053 ; perimeter
G1 X71.945 Y47.011 E6.00049 ; perimeter
G1 X72.176 Y47.188 E6.02178 ; perimeter
G1 X72.509 Y47.675 E6.06503 ; perimeter
G1 X72.723 Y47.894 E6.08747 ; perimeter
G1 X73.034 Y48.060 E6.11328 ; perimeter
G1 X73.337 Y48.110 E6.13575 ; perimeter
G1 X73.661 Y48.021 E6.16036 ; perimeter
G1 X73.839 Y47.936 E6.17480 ; perimeter
G1 X74.049 Y47.971 E6.19041 ; perimeter
G1 X74.293 Y47.799 E6.21225 ; perimeter
G1 X74.447 Y48.146 E6.24004 ; perimeter
G1 X74.651 Y48.823 E6.29186 ; perimeter
G1 X74.687 Y49.301 E6.32699 ; perimeter
G1 X74.661 Y49.530 E6.34384 ; perimeter
G1 X74.483 Y49.884 E6.37294 ; perimeter
G1 X74.308 Y50.147 E6.39602 ; perimeter
G1 X74.097 Y50.530 E6.42804 ; perimeter
G1 X73.950 Y50.967 E6.46185 ; perimeter
G1 X73.817 Y51.242 E6.48421 ; perimeter
G1 X73.676 Y51.644 E6.51543 ; perimeter
G1 X73.325 Y51.790 E6.54330 ; perimeter
G1 X73.095 Y51.955 E6.56401 ; perimeter
G1 X73.024 Y52.120 E6.57720 ; perimeter
G1 X72.930 Y52.256 E6.58926 ; perimeter
G1 X72.945 Y52.639 E6.61732 ; perimeter
G1 X72.983 Y52.812 E6.63032 ; perimeter
G1 X73.183 Y53.609 E6.69050 ; perimeter
G1 X73.286 Y53.915 E6.71413 ; perimeter
G1 X73.426 Y54.533 E6.76055 ; perimeter
G1 X73.596 Y55.475 E6.83070 ; perimeter
G1 X73.716 Y55.784 E6.85500 ; perimeter
G1 X73.608 Y56.101 E6.87949 ; perimeter
G1 X73.589 Y56.236 E6.88953 ; perimeter

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G1 X73.607 Y56.699 E6.92341 ; perimeter
G1 X73.535 Y57.130 E6.95545 ; perimeter
G1 X73.544 Y57.405 E6.97560 ; perimeter
G1 X73.504 Y57.654 E6.99406 ; perimeter
G1 X73.496 Y57.985 E7.01831 ; perimeter
G1 X73.461 Y58.102 E7.02729 ; perimeter
G1 X73.429 Y58.343 E7.04511 ; perimeter
G1 X73.343 Y58.624 E7.06660 ; perimeter
G1 X73.236 Y59.208 E7.11014 ; perimeter
G1 X73.140 Y59.487 E7.13170 ; perimeter
G1 X73.025 Y59.686 E7.14858 ; perimeter
G1 X72.790 Y60.020 E7.17845 ; perimeter
G1 X72.585 Y60.250 E7.20103 ; perimeter
G1 X72.332 Y60.586 E7.23186 ; perimeter
G1 X72.217 Y60.722 E7.24494 ; perimeter
G1 X72.000 Y60.915 E7.26618 ; perimeter
G1 X71.681 Y61.277 E7.30152 ; perimeter
G1 X71.544 Y61.395 E7.31479 ; perimeter
G1 X71.115 Y61.625 E7.35044 ; perimeter
G1 X69.412 Y62.331 E7.48553 ; perimeter
G1 X69.267 Y62.367 E7.49643 ; perimeter
G1 X69.149 Y62.347 E7.50524 ; perimeter
G1 X68.928 Y62.700 F7800.000 ; move to first perimeter point
G1 X68.205 Y62.421 F600.000 E7.56205 ; perimeter
G1 X67.840 Y62.210 E7.59293 ; perimeter
G1 X67.562 Y62.093 E7.61504 ; perimeter
G1 X67.398 Y61.997 E7.62896 ; perimeter
G1 X67.122 Y61.742 E7.65643 ; perimeter
G1 X66.160 Y60.947 E7.74792 ; perimeter
G1 X65.726 Y60.474 E7.79496 ; perimeter
G1 X65.462 Y60.058 E7.83103 ; perimeter
G1 X64.931 Y58.883 E7.92544 ; perimeter
G1 X64.729 Y58.516 E7.95616 ; perimeter
G1 X64.575 Y58.106 E7.98824 ; perimeter
G1 X64.441 Y57.422 E8.03934 ; perimeter
G1 X64.354 Y56.335 E8.11919 ; perimeter
G1 X64.365 Y56.090 E8.13718 ; perimeter
G1 X64.316 Y55.802 E8.15861 ; perimeter
G1 X64.397 Y54.911 E8.22412 ; perimeter
G1 X64.547 Y54.388 E8.26396 ; perimeter
G1 X64.588 Y54.177 E8.27971 ; perimeter
G1 X64.699 Y53.830 E8.30644 ; perimeter
G1 X65.059 Y53.028 E8.37083 ; perimeter
G1 X65.321 Y52.607 E8.40715 ; perimeter
G1 X65.377 Y52.484 E8.41708 ; perimeter
G1 X65.850 Y51.792 E8.47850 ; perimeter
G1 X66.489 Y50.953 E8.55573 ; perimeter
G1 X66.798 Y50.437 E8.59983 ; perimeter
G1 X66.797 Y50.246 E8.61377 ; perimeter
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G1 X66.711 Y50.050 E8.62948 ; perimeter
G1 X66.593 Y49.925 E8.64206 ; perimeter
G1 X66.145 Y49.626 E8.68154 ; perimeter
G1 X66.038 Y49.471 E8.69532 ; perimeter
G1 X65.973 Y49.279 E8.71020 ; perimeter
G1 X65.939 Y49.082 E8.72482 ; perimeter
G1 X65.939 Y48.900 E8.73817 ; perimeter
G1 X65.998 Y48.550 E8.76414 ; perimeter
G1 X65.988 Y48.389 E8.77597 ; perimeter
G1 X65.799 Y47.781 E8.82262 ; perimeter
G1 X65.711 Y47.325 E8.85666 ; perimeter
G1 X65.708 Y47.077 E8.87481 ; perimeter
G1 X65.755 Y46.852 E8.89166 ; perimeter
G1 X65.940 Y46.452 E8.92395 ; perimeter
G1 X66.009 Y46.232 E8.94081 ; perimeter
G1 X66.110 Y46.109 E8.95247 ; perimeter
G1 X66.812 Y45.603 E9.01589 ; perimeter
G1 X66.884 Y45.572 E9.02165 ; perimeter
G1 X67.180 Y45.582 E9.04335 ; perimeter
G1 X67.481 Y45.492 E9.06631 ; perimeter
G1 X67.577 Y45.509 E9.07344 ; perimeter
G1 X67.839 Y45.680 E9.09636 ; perimeter
G1 X68.496 Y46.449 E9.17050 ; perimeter
G1 X68.650 Y46.573 E9.18499 ; perimeter
G1 X68.755 Y46.611 E9.19318 ; perimeter
G1 X68.939 Y46.636 E9.20678 ; perimeter
G1 X69.071 Y46.614 E9.21660 ; perimeter
G1 X69.283 Y46.528 E9.23336 ; perimeter
G1 X69.563 Y46.369 E9.25693 ; perimeter
G1 X69.907 Y46.227 E9.28422 ; perimeter
G1 X70.203 Y46.158 E9.30644 ; perimeter
G1 X70.412 Y46.168 E9.32176 ; perimeter
G1 X70.603 Y46.218 E9.33624 ; perimeter
G1 X70.948 Y46.415 E9.36534 ; perimeter
G1 X71.126 Y46.473 E9.37909 ; perimeter
G1 X71.524 Y46.440 E9.40833 ; perimeter
G1 X71.662 Y46.445 E9.41850 ; perimeter
G1 X71.855 Y46.494 E9.43305 ; perimeter
G1 X72.036 Y46.587 E9.44793 ; perimeter
G1 X72.235 Y46.702 E9.46477 ; perimeter
G1 X72.473 Y46.897 E9.48733 ; perimeter
G1 X72.837 Y47.417 E9.53381 ; perimeter
G1 X72.982 Y47.564 E9.54898 ; perimeter
G1 X73.151 Y47.657 E9.56310 ; perimeter
G1 X73.321 Y47.684 E9.57567 ; perimeter
G1 X73.516 Y47.630 E9.59051 ; perimeter
G1 X73.736 Y47.524 E9.60839 ; perimeter
G1 X73.815 Y47.510 E9.61425 ; perimeter
G1 X73.949 Y47.533 E9.62423 ; perimeter

G1 X74.197 Y47.363 E9.64624 ; perimeter
G1 X74.312 Y47.352 E9.65473 ; perimeter
G1 X74.445 Y47.380 E9.66464 ; perimeter
G1 X74.595 Y47.527 E9.68001 ; perimeter
G1 X74.708 Y47.710 E9.69581 ; perimeter
G1 X74.839 Y48.003 E9.71931 ; perimeter
G1 X75.063 Y48.756 E9.77689 ; perimeter
G1 X75.103 Y49.286 E9.81584 ; perimeter
G1 X75.060 Y49.651 E9.84274 ; perimeter
G1 X74.978 Y49.850 E9.85851 ; perimeter
G1 X74.482 Y50.692 E9.93010 ; perimeter
G1 X74.344 Y51.102 E9.96178 ; perimeter
G1 X74.202 Y51.402 E9.98614 ; perimeter
G1 X74.043 Y51.856 E10.02137 ; perimeter
G1 X74.007 Y51.919 E10.02664 ; perimeter
G1 X73.926 Y51.984 E10.03423 ; perimeter
G1 X73.657 Y52.091 E10.05547 ; perimeter
G1 X73.431 Y52.226 E10.07473 ; perimeter
G1 X73.351 Y52.378 E10.08731 ; perimeter
G1 X73.359 Y52.586 E10.10257 ; perimeter
G1 X73.587 Y53.509 E10.17220 ; perimeter
G1 X73.687 Y53.803 E10.19498 ; perimeter
G1 X73.836 Y54.460 E10.24430 ; perimeter
G1 X73.999 Y55.366 E10.31174 ; perimeter
G1 X74.104 Y55.596 E10.33032 ; perimeter
G1 X74.134 Y55.729 E10.34027 ; perimeter
G1 X74.119 Y55.879 E10.35132 ; perimeter
G1 X74.005 Y56.261 E10.38051 ; perimeter
G1 X74.023 Y56.720 E10.41412 ; perimeter
G1 X73.951 Y57.169 E10.44746 ; perimeter
G1 X73.964 Y57.428 E10.46646 ; perimeter
G1 X73.923 Y57.644 E10.48259 ; perimeter
G1 X73.904 Y58.070 E10.51382 ; perimeter
G1 X73.831 Y58.455 E10.54249 ; perimeter
G1 X73.747 Y58.722 E10.56303 ; perimeter
G1 X73.642 Y59.299 E10.60599 ; perimeter
G1 X73.506 Y59.689 E10.63626 ; perimeter
G1 X73.374 Y59.911 E10.65515 ; perimeter
G1 X73.111 Y60.286 E10.68871 ; perimeter
G1 X72.902 Y60.520 E10.71170 ; perimeter
G1 X72.616 Y60.895 E10.74628 ; perimeter
G1 X72.500 Y61.031 E10.75933 ; perimeter
G1 X72.303 Y61.199 E10.77831 ; perimeter
G1 X71.973 Y61.573 E10.81488 ; perimeter
G1 X71.792 Y61.730 E10.83235 ; perimeter
G1 X71.600 Y61.851 E10.84903 ; perimeter
G1 X71.293 Y62.001 E10.87404 ; perimeter
G1 X69.496 Y62.745 E11.01654 ; perimeter
G1 X69.282 Y62.784 E11.03243 ; perimeter

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G1 X69.167 Y62.780 E11.04091 ; perimeter
G1 X68.983 Y62.730 E11.05484 ; perimeter
G1 X68.858 Y62.291 F7800.000 ; move inwards before travel
G1 X68.336 Y50.729 ; move to first fill point
G1 X67.938 Y50.331 F840.041 E11.09610 ; fill
G1 X67.716 Y49.517 F7800.000 ; move to first fill point
G1 X68.816 Y50.616 F840.041 E11.20998 ; fill
G1 X69.295 Y50.503 F7800.000 ; move to first fill point
G1 X67.119 Y48.326 F840.041 E11.43549 ; fill
G1 X67.083 Y48.884 F7800.000 ; move to first fill point
G1 X67.096 Y48.897 F840.041 E11.43685 ; fill
G1 X66.916 Y47.530 F7800.000 ; move to first fill point
G1 X69.775 Y50.390 F840.041 E11.73311 ; fill
G1 X70.255 Y50.277 F7800.000 ; move to first fill point
G1 X66.948 Y46.969 F840.041 E12.07578 ; fill
G1 X68.178 Y47.607 F7800.000 ; move to first fill point
G1 X70.787 Y50.216 F840.041 E12.34603 ; fill
G1 X71.380 Y50.216 F7800.000 ; move to first fill point
G1 X68.937 Y47.773 F840.041 E12.59908 ; fill
G1 X69.439 Y47.682 F7800.000 ; move to first fill point
G1 X71.972 Y50.216 F840.041 E12.86156 ; fill
G1 X72.565 Y50.216 F7800.000 ; move to first fill point
G1 X69.856 Y47.507 F840.041 E13.14222 ; fill
G1 X70.267 Y47.324 F7800.000 ; move to first fill point
G1 X73.158 Y50.216 F840.041 E13.44177 ; fill
G1 X73.555 Y50.020 F7800.000 ; move to first fill point
G1 X71.143 Y47.607 F840.041 E13.69173 ; fill
G1 X72.893 Y48.765 F7800.000 ; move to first fill point
G1 X73.776 Y49.648 F840.041 E13.78324 ; fill
G1 X73.965 Y49.244 F7800.000 ; move to first fill point
G1 X73.523 Y48.802 F840.041 E13.82897 ; fill
G1 X72.766 Y51.309 F7800.000 ; move to first fill point
G1 X71.860 Y50.403 F840.041 E13.92286 ; fill
G1 X70.022 Y50.524 E14.05782 ; fill
G1 X72.233 Y52.735 E14.28689 ; fill
G1 X72.834 Y55.296 E14.47957 ; fill
G1 X68.436 Y50.898 E14.93520 ; fill
G1 X67.316 Y51.737 E15.03775 ; fill
G1 X72.822 Y57.243 E15.60820 ; fill
G1 X72.548 Y58.929 E15.73332 ; fill
G1 X66.485 Y52.866 E16.36144 ; fill
G1 X65.800 Y54.141 E16.46745 ; fill
G1 X71.783 Y60.124 E17.08731 ; fill
G1 X70.714 Y61.015 E17.18925 ; fill
G1 X65.466 Y55.767 E17.73295 ; fill
G1 X65.746 Y58.007 E17.89831 ; fill
G1 X69.328 Y61.588 E18.26938 ; fill
G1 F1800.000 E17.26938 ; retract
G92 E0 ; reset extrusion distance
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G1 Z13.550 F7800.000 ; move to next layer (33)
G1 X69.208 Y61.702 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X68.841 Y61.622 F600.000 E1.02751 ; perimeter
G1 X68.287 Y61.287 E1.07491 ; perimeter
G1 X68.072 Y61.188 E1.09229 ; perimeter
G1 X67.503 Y60.786 E1.14334 ; perimeter
G1 X67.036 Y60.502 E1.18334 ; perimeter
G1 X66.792 Y60.240 E1.20957 ; perimeter
G1 X66.330 Y59.548 E1.27051 ; perimeter
G1 X66.131 Y59.163 E1.30231 ; perimeter
G1 X65.602 Y58.289 E1.37713 ; perimeter
G1 X65.364 Y57.384 E1.44571 ; perimeter
G1 X65.282 Y56.950 E1.47808 ; perimeter
G1 X65.210 Y56.361 E1.52154 ; perimeter
G1 X65.233 Y56.262 E1.52899 ; perimeter
G1 X65.254 Y55.785 E1.56395 ; perimeter
G1 X65.138 Y55.574 E1.58158 ; perimeter
G1 X65.175 Y55.382 E1.59590 ; perimeter
G1 X65.171 Y55.123 E1.61488 ; perimeter
G1 X65.282 Y54.710 E1.64621 ; perimeter
G1 X65.404 Y54.118 E1.69055 ; perimeter
G1 X65.693 Y53.435 E1.74485 ; perimeter
G1 X65.895 Y53.130 E1.77167 ; perimeter
G1 X66.101 Y52.644 E1.81032 ; perimeter
G1 X66.473 Y52.099 E1.85865 ; perimeter
G1 X66.553 Y51.953 E1.87082 ; perimeter
G1 X66.871 Y51.563 E1.90771 ; perimeter
G1 X67.276 Y50.886 E1.96551 ; perimeter
G1 X67.449 Y50.485 E1.99750 ; perimeter
G1 X67.550 Y50.191 E2.02023 ; perimeter
G1 X67.463 Y49.613 E2.06311 ; perimeter
G1 X67.162 Y49.204 E2.10027 ; perimeter
G1 X67.030 Y49.073 E2.11394 ; perimeter
G1 X66.916 Y48.838 E2.13303 ; perimeter
G1 X66.938 Y48.505 E2.15749 ; perimeter
G1 X66.892 Y48.157 E2.18319 ; perimeter
G1 X66.637 Y47.482 E2.23610 ; perimeter
G1 X66.610 Y47.275 E2.25138 ; perimeter
G1 X66.667 Y47.069 E2.26704 ; perimeter
G1 X66.833 Y46.793 E2.29064 ; perimeter
G1 X66.870 Y46.611 E2.30426 ; perimeter
G1 X67.244 Y46.321 E2.33886 ; perimeter
G1 X67.510 Y46.315 E2.35838 ; perimeter
G1 X68.140 Y46.744 E2.41420 ; perimeter
G1 X68.307 Y46.836 E2.42819 ; perimeter
G1 X68.530 Y46.933 E2.44600 ; perimeter
G1 X68.737 Y46.979 E2.46155 ; perimeter
G1 X69.013 Y47.008 E2.48184 ; perimeter
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G1 X69.398 Y46.983 E2.51011 ; perimeter
G1 X70.000 Y46.784 E2.55656 ; perimeter
G1 X70.213 Y46.723 E2.57284 ; perimeter
G1 X70.271 Y46.722 E2.57709 ; perimeter
G1 X70.411 Y46.734 E2.58732 ; perimeter
G1 X70.709 Y46.881 E2.61169 ; perimeter
G1 X70.941 Y46.965 E2.62978 ; perimeter
G1 X71.613 Y47.030 E2.67928 ; perimeter
G1 X71.757 Y47.088 E2.69061 ; perimeter
G1 X71.936 Y47.197 E2.70596 ; perimeter
G1 X72.450 Y47.706 E2.75897 ; perimeter
G1 X72.846 Y48.046 E2.79721 ; perimeter
G1 X73.394 Y48.184 E2.83861 ; perimeter
G1 X73.740 Y48.137 E2.86421 ; perimeter
G1 X74.055 Y48.039 E2.88836 ; perimeter
G1 X74.233 Y48.686 E2.93754 ; perimeter
G1 X74.284 Y49.333 E2.98504 ; perimeter
G1 X73.752 Y50.202 E3.05969 ; perimeter
G1 X73.615 Y50.614 E3.09152 ; perimeter
G1 X73.539 Y51.187 E3.13387 ; perimeter
G1 X73.204 Y51.367 E3.16171 ; perimeter
G1 X72.991 Y51.569 E3.18322 ; perimeter
G1 X72.822 Y51.798 E3.20407 ; perimeter
G1 X72.712 Y52.112 E3.22848 ; perimeter
G1 X72.693 Y52.529 E3.25900 ; perimeter
G1 X72.712 Y52.707 E3.27216 ; perimeter
G1 X72.823 Y53.202 E3.30932 ; perimeter
G1 X72.844 Y53.640 E3.34143 ; perimeter
G1 X72.907 Y53.919 E3.36242 ; perimeter
G1 X73.014 Y54.175 E3.38270 ; perimeter
G1 X73.141 Y54.790 E3.42874 ; perimeter
G1 X73.189 Y55.193 E3.45850 ; perimeter
G1 X73.224 Y56.064 E3.52232 ; perimeter
G1 X73.203 Y56.435 E3.54952 ; perimeter
G1 X73.045 Y57.359 E3.61822 ; perimeter
G1 X73.029 Y57.770 E3.64835 ; perimeter
G1 X72.920 Y58.090 E3.67311 ; perimeter
G1 X72.674 Y59.189 E3.75563 ; perimeter
G1 X72.605 Y59.422 E3.77344 ; perimeter
G1 X72.492 Y59.689 E3.79464 ; perimeter
G1 X72.090 Y60.077 E3.83558 ; perimeter
G1 X71.863 Y60.259 E3.85690 ; perimeter
G1 X71.391 Y60.697 E3.90405 ; perimeter
G1 X71.206 Y60.905 E3.92448 ; perimeter
G1 X71.000 Y61.069 E3.94374 ; perimeter
G1 X70.632 Y61.276 E3.97470 ; perimeter
G1 X70.169 Y61.426 E4.01038 ; perimeter
G1 X69.389 Y61.748 E4.07215 ; perimeter
G1 X69.268 Y61.717 E4.08131 ; perimeter

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G1 X69.107 Y62.105 F7800.000 ; move to first perimeter point
G1 X68.715 Y62.022 F600.000 E4.11073 ; perimeter
G1 X68.552 Y61.947 E4.12384 ; perimeter
G1 X68.089 Y61.654 E4.16402 ; perimeter
G1 X67.791 Y61.504 E4.18845 ; perimeter
G1 X67.274 Y61.134 E4.23498 ; perimeter
G1 X66.788 Y60.837 E4.27671 ; perimeter
G1 X66.619 Y60.674 E4.29391 ; perimeter
G1 X66.422 Y60.440 E4.31634 ; perimeter
G1 X65.969 Y59.756 E4.37642 ; perimeter
G1 X65.774 Y59.377 E4.40763 ; perimeter
G1 X65.568 Y59.059 E4.43541 ; perimeter
G1 X65.215 Y58.447 E4.48718 ; perimeter
G1 X64.923 Y57.303 E4.57364 ; perimeter
G1 X64.787 Y56.340 E4.64487 ; perimeter
G1 X64.819 Y56.204 E4.65510 ; perimeter
G1 X64.834 Y55.883 E4.67865 ; perimeter
G1 X64.710 Y55.659 E4.69740 ; perimeter
G1 X64.758 Y55.346 E4.72063 ; perimeter
G1 X64.753 Y55.099 E4.73871 ; perimeter
G1 X65.013 Y53.974 E4.82326 ; perimeter
G1 X65.320 Y53.247 E4.88113 ; perimeter
G1 X65.534 Y52.921 E4.90964 ; perimeter
G1 X65.735 Y52.445 E4.94752 ; perimeter
G1 X66.122 Y51.876 E4.99792 ; perimeter
G1 X66.209 Y51.718 E5.01113 ; perimeter
G1 X66.523 Y51.333 E5.04757 ; perimeter
G1 X66.909 Y50.690 E5.10249 ; perimeter
G1 X67.124 Y50.152 E5.14489 ; perimeter
G1 X67.068 Y49.782 E5.17237 ; perimeter
G1 X66.836 Y49.468 E5.20097 ; perimeter
G1 X66.689 Y49.317 E5.21637 ; perimeter
G1 X66.483 Y48.893 E5.25093 ; perimeter
G1 X66.521 Y48.512 E5.27899 ; perimeter
G1 X66.487 Y48.258 E5.29778 ; perimeter
G1 X66.244 Y47.620 E5.34776 ; perimeter
G1 X66.195 Y47.276 E5.37325 ; perimeter
G1 X66.249 Y47.002 E5.39368 ; perimeter
G1 X66.287 Y46.898 E5.40175 ; perimeter
G1 X66.440 Y46.641 E5.42369 ; perimeter
G1 X66.495 Y46.371 E5.44391 ; perimeter
G1 X67.024 Y45.966 E5.49268 ; perimeter
G1 X67.114 Y45.914 E5.50032 ; perimeter
G1 X67.174 Y45.905 E5.50474 ; perimeter
G1 X67.558 Y45.893 E5.53292 ; perimeter
G1 X67.646 Y45.910 E5.53949 ; perimeter
G1 X67.867 Y46.064 E5.55919 ; perimeter
G1 X68.003 Y46.133 E5.57041 ; perimeter
G1 X68.370 Y46.396 E5.60344 ; perimeter
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G1 X68.659 Y46.536 E5.62700 ; perimeter
G1 X68.804 Y46.568 E5.63783 ; perimeter
G1 X69.021 Y46.591 E5.65384 ; perimeter
G1 X69.311 Y46.572 E5.67515 ; perimeter
G1 X70.115 Y46.318 E5.73693 ; perimeter
G1 X70.290 Y46.307 E5.74972 ; perimeter
G1 X70.547 Y46.338 E5.76872 ; perimeter
G1 X70.868 Y46.497 E5.79499 ; perimeter
G1 X71.040 Y46.559 E5.80837 ; perimeter
G1 X71.662 Y46.608 E5.85411 ; perimeter
G1 X71.754 Y46.639 E5.86122 ; perimeter
G1 X71.941 Y46.714 E5.87595 ; perimeter
G1 X72.184 Y46.862 E5.89680 ; perimeter
G1 X72.730 Y47.398 E5.95285 ; perimeter
G1 X73.045 Y47.667 E5.98323 ; perimeter
G1 X73.412 Y47.760 E6.01095 ; perimeter
G1 X73.658 Y47.727 E6.02915 ; perimeter
G1 X74.084 Y47.585 E6.06198 ; perimeter
G1 X74.295 Y47.588 E6.07744 ; perimeter
G1 X74.458 Y47.924 E6.10480 ; perimeter
G1 X74.648 Y48.644 E6.15937 ; perimeter
G1 X74.702 Y49.318 E6.20891 ; perimeter
G1 X74.686 Y49.427 E6.21694 ; perimeter
G1 X74.562 Y49.692 E6.23836 ; perimeter
G1 X74.448 Y49.848 E6.25253 ; perimeter
G1 X74.128 Y50.384 E6.29829 ; perimeter
G1 X74.024 Y50.697 E6.32248 ; perimeter
G1 X73.961 Y51.175 E6.35776 ; perimeter
G1 X73.869 Y51.452 E6.37913 ; perimeter
G1 X73.826 Y51.532 E6.38582 ; perimeter
G1 X73.446 Y51.711 E6.41658 ; perimeter
G1 X73.304 Y51.846 E6.43094 ; perimeter
G1 X73.194 Y51.995 E6.44451 ; perimeter
G1 X73.121 Y52.202 E6.46057 ; perimeter
G1 X73.109 Y52.505 E6.48282 ; perimeter
G1 X73.239 Y53.176 E6.53290 ; perimeter
G1 X73.258 Y53.585 E6.56292 ; perimeter
G1 X73.303 Y53.787 E6.57807 ; perimeter
G1 X73.403 Y54.016 E6.59639 ; perimeter
G1 X73.552 Y54.719 E6.64902 ; perimeter
G1 X73.604 Y55.152 E6.68097 ; perimeter
G1 X73.640 Y56.091 E6.74980 ; perimeter
G1 X73.618 Y56.480 E6.77831 ; perimeter
G1 X73.458 Y57.404 E6.84702 ; perimeter
G1 X73.443 Y57.836 E6.87867 ; perimeter
G1 X73.325 Y58.186 E6.90573 ; perimeter
G1 X73.059 Y59.368 E6.99448 ; perimeter
G1 X72.941 Y59.709 E7.02092 ; perimeter
G1 X72.845 Y59.911 E7.03736 ; perimeter
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G1 X72.790 Y59.978 E7.04369 ; perimeter
G1 X72.368 Y60.387 E7.08671 ; perimeter
G1 X72.134 Y60.575 E7.10873 ; perimeter
G1 X71.683 Y60.993 E7.15377 ; perimeter
G1 X71.468 Y61.228 E7.17711 ; perimeter
G1 X71.234 Y61.414 E7.19901 ; perimeter
G1 X70.807 Y61.655 E7.23495 ; perimeter
G1 X70.303 Y61.820 E7.27374 ; perimeter
G1 X69.490 Y62.154 E7.33821 ; perimeter
G1 X69.381 Y62.160 E7.34615 ; perimeter
G1 X69.168 Y62.121 E7.36206 ; perimeter
G1 X69.007 Y62.509 F7800.000 ; move to first perimeter point
G1 X68.565 Y62.414 F600.000 E7.39517 ; perimeter
G1 X68.361 Y62.316 E7.41173 ; perimeter
G1 X67.890 Y62.020 E7.45251 ; perimeter
G1 X67.562 Y61.851 E7.47951 ; perimeter
G1 X67.046 Y61.482 E7.52601 ; perimeter
G1 X66.636 Y61.236 E7.56104 ; perimeter
G1 X66.490 Y61.130 E7.57424 ; perimeter
G1 X66.312 Y60.956 E7.59247 ; perimeter
G1 X66.148 Y60.766 E7.61090 ; perimeter
G1 X65.913 Y60.440 E7.64029 ; perimeter
G1 X65.615 Y59.973 E7.68087 ; perimeter
G1 X65.418 Y59.591 E7.71237 ; perimeter
G1 X65.212 Y59.275 E7.74001 ; perimeter
G1 X64.868 Y58.683 E7.79018 ; perimeter
G1 X64.788 Y58.486 E7.80578 ; perimeter
G1 X64.553 Y57.568 E7.87518 ; perimeter
G1 X64.458 Y57.057 E7.91324 ; perimeter
G1 X64.367 Y56.335 E7.96656 ; perimeter
G1 X64.406 Y56.147 E7.98062 ; perimeter
G1 X64.413 Y55.981 E7.99277 ; perimeter
G1 X64.297 Y55.793 E8.00897 ; perimeter
G1 X64.290 Y55.750 E8.01215 ; perimeter
G1 X64.342 Y55.309 E8.04470 ; perimeter
G1 X64.335 Y55.072 E8.06208 ; perimeter
G1 X64.471 Y54.523 E8.10348 ; perimeter
G1 X64.569 Y54.007 E8.14194 ; perimeter
G1 X64.626 Y53.819 E8.15639 ; perimeter
G1 X64.944 Y53.068 E8.21609 ; perimeter
G1 X65.172 Y52.713 E8.24704 ; perimeter
G1 X65.375 Y52.237 E8.28498 ; perimeter
G1 X65.771 Y51.653 E8.33661 ; perimeter
G1 X65.871 Y51.475 E8.35160 ; perimeter
G1 X66.176 Y51.103 E8.38685 ; perimeter
G1 X66.492 Y50.578 E8.43173 ; perimeter
G1 X66.557 Y50.463 E8.44142 ; perimeter
G1 X66.698 Y50.113 E8.46900 ; perimeter
G1 X66.673 Y49.950 E8.48107 ; perimeter
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G1 X66.510 Y49.731 E8.50112 ; perimeter
G1 X66.350 Y49.563 E8.51811 ; perimeter
G1 X66.094 Y49.035 E8.56109 ; perimeter
G1 X66.071 Y48.879 E8.57266 ; perimeter
G1 X66.096 Y48.451 E8.60403 ; perimeter
G1 X66.082 Y48.358 E8.61095 ; perimeter
G1 X65.823 Y47.651 E8.66611 ; perimeter
G1 X65.780 Y47.280 E8.69349 ; perimeter
G1 X65.801 Y47.061 E8.70956 ; perimeter
G1 X65.907 Y46.725 E8.73538 ; perimeter
G1 X66.047 Y46.489 E8.75546 ; perimeter
G1 X66.085 Y46.208 E8.77628 ; perimeter
G1 X66.127 Y46.130 E8.78277 ; perimeter
G1 X66.797 Y45.616 E8.84467 ; perimeter
G1 X66.929 Y45.541 E8.85574 ; perimeter
G1 X67.135 Y45.490 E8.87130 ; perimeter
G1 X67.587 Y45.477 E8.90445 ; perimeter
G1 X67.793 Y45.516 E8.91978 ; perimeter
G1 X68.088 Y45.710 E8.94563 ; perimeter
G1 X68.204 Y45.765 E8.95506 ; perimeter
G1 X68.600 Y46.048 E8.99068 ; perimeter
G1 X68.789 Y46.139 E9.00605 ; perimeter
G1 X68.870 Y46.157 E9.01215 ; perimeter
G1 X69.029 Y46.174 E9.02387 ; perimeter
G1 X69.225 Y46.161 E9.03823 ; perimeter
G1 X70.014 Y45.914 E9.09881 ; perimeter
G1 X70.308 Y45.891 E9.12040 ; perimeter
G1 X70.538 Y45.906 E9.13730 ; perimeter
G1 X70.675 Y45.941 E9.14768 ; perimeter
G1 X71.139 Y46.153 E9.18505 ; perimeter
G1 X71.740 Y46.195 E9.22916 ; perimeter
G1 X72.125 Y46.340 E9.25932 ; perimeter
G1 X72.432 Y46.528 E9.28567 ; perimeter
G1 X73.010 Y47.090 E9.34476 ; perimeter
G1 X73.245 Y47.289 E9.36728 ; perimeter
G1 X73.431 Y47.336 E9.38133 ; perimeter
G1 X73.577 Y47.317 E9.39212 ; perimeter
G1 X74.031 Y47.173 E9.42706 ; perimeter
G1 X74.139 Y47.163 E9.43503 ; perimeter
G1 X74.413 Y47.181 E9.45513 ; perimeter
G1 X74.467 Y47.206 E9.45945 ; perimeter
G1 X74.622 Y47.355 E9.47525 ; perimeter
G1 X74.770 Y47.593 E9.49575 ; perimeter
G1 X74.875 Y47.862 E9.51696 ; perimeter
G1 X75.018 Y48.393 E9.55720 ; perimeter
G1 X75.071 Y48.671 E9.57795 ; perimeter
G1 X75.069 Y48.820 E9.58886 ; perimeter
G1 X75.119 Y49.315 E9.62532 ; perimeter
G1 X75.090 Y49.528 E9.64104 ; perimeter
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G1 X75.048 Y49.662 E9.65131 ; perimeter
G1 X74.967 Y49.822 E9.66444 ; perimeter
G1 X74.504 Y50.567 E9.72870 ; perimeter
G1 X74.432 Y50.781 E9.74524 ; perimeter
G1 X74.340 Y51.392 E9.79053 ; perimeter
G1 X74.255 Y51.608 E9.80757 ; perimeter
G1 X74.165 Y51.778 E9.82164 ; perimeter
G1 X74.100 Y51.842 E9.82834 ; perimeter
G1 X73.688 Y52.055 E9.86231 ; perimeter
G1 X73.565 Y52.191 E9.87575 ; perimeter
G1 X73.530 Y52.291 E9.88348 ; perimeter
G1 X73.533 Y52.564 E9.90347 ; perimeter
G1 X73.655 Y53.150 E9.94737 ; perimeter
G1 X73.672 Y53.531 E9.97528 ; perimeter
G1 X73.700 Y53.655 E9.98459 ; perimeter
G1 X73.794 Y53.864 E10.00139 ; perimeter
G1 X73.965 Y54.664 E10.06133 ; perimeter
G1 X74.019 Y55.111 E10.09431 ; perimeter
G1 X74.055 Y56.118 E10.16815 ; perimeter
G1 X74.033 Y56.520 E10.19760 ; perimeter
G1 X73.871 Y57.449 E10.26667 ; perimeter
G1 X73.855 Y57.901 E10.29979 ; perimeter
G1 X73.824 Y58.037 E10.31006 ; perimeter
G1 X73.730 Y58.281 E10.32922 ; perimeter
G1 X73.460 Y59.478 E10.41911 ; perimeter
G1 X73.302 Y59.922 E10.45364 ; perimeter
G1 X73.208 Y60.114 E10.46924 ; perimeter
G1 X73.093 Y60.263 E10.48307 ; perimeter
G1 X72.646 Y60.697 E10.52870 ; perimeter
G1 X72.405 Y60.891 E10.55138 ; perimeter
G1 X71.975 Y61.289 E10.59431 ; perimeter
G1 X71.739 Y61.544 E10.61977 ; perimeter
G1 X71.444 Y61.773 E10.64710 ; perimeter
G1 X70.979 Y62.034 E10.68613 ; perimeter
G1 X70.438 Y62.213 E10.72791 ; perimeter
G1 X69.593 Y62.558 E10.79476 ; perimeter
G1 X69.357 Y62.578 E10.81213 ; perimeter
G1 X69.067 Y62.524 E10.83371 ; perimeter
G1 X68.877 Y62.114 F7800.000 ; move inwards before travel
G1 X68.544 Y63.713 ; move to first perimeter point
G1 X68.536 Y63.882 F600.000 E10.84610 ; perimeter
G1 X68.544 Y63.713 F7800.000 ; move to first perimeter point
G1 X68.529 Y63.658 F600.000 E10.85027 ; perimeter
G1 X68.529 Y63.658 F7800.000 ; move to first perimeter point
G1 X68.496 Y63.620 F600.000 E10.85397 ; perimeter
G1 X68.496 Y63.620 F7800.000 ; move to first perimeter point
G1 X68.491 Y63.607 F600.000 E10.85499 ; perimeter
G1 X68.491 Y63.607 F7800.000 ; move to first perimeter point
G1 X68.486 Y63.560 F600.000 E10.85843 ; perimeter
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G1 F1800.000 E9.85843 ; retract
G92 E0 ; reset extrusion distance
G1 X72.369 Y49.390 F7800.000 ; move to first fill point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X73.291 Y48.469 F789.541 E1.09549 ; fill
G1 X72.817 Y48.349 F7800.000 ; move to first fill point
G1 X71.960 Y49.206 F789.541 E1.18424 ; fill
G1 X71.616 Y48.957 F7800.000 ; move to first fill point
G1 X72.461 Y48.113 F789.541 E1.27174 ; fill
G1 X72.149 Y47.831 F7800.000 ; move to first fill point
G1 X71.338 Y48.642 F789.541 E1.35574 ; fill
G1 X71.162 Y48.226 F7800.000 ; move to first fill point
G1 X71.852 Y47.536 F789.541 E1.42721 ; fill
G1 X71.484 Y47.311 F7800.000 ; move to first fill point
G1 X71.073 Y47.721 F789.541 E1.46972 ; fill
G1 X70.933 Y47.268 F7800.000 ; move to first fill point
G1 X70.182 Y48.020 F789.541 E1.54759 ; fill
G1 X69.866 Y47.150 F7800.000 ; move to first fill point
G1 X68.527 Y48.489 F789.541 E1.68635 ; fill
G1 X68.106 Y48.317 F7800.000 ; move to first fill point
G1 X69.120 Y47.303 F789.541 E1.79143 ; fill
G1 X68.578 Y47.253 F7800.000 ; move to first fill point
G1 X67.798 Y48.032 F789.541 E1.87220 ; fill
G1 X67.574 Y47.663 F7800.000 ; move to first fill point
G1 X68.146 Y47.091 F789.541 E1.93146 ; fill
G1 X67.784 Y46.860 F7800.000 ; move to first fill point
G1 X67.377 Y47.267 F789.541 E1.97362 ; fill
G1 X67.181 Y46.871 F7800.000 ; move to first fill point
G1 X67.414 Y46.638 F789.541 E1.99778 ; fill
G1 X69.118 Y48.491 F7800.000 ; move to first fill point
G1 X70.497 Y47.112 F789.541 E2.14063 ; fill
G1 X72.990 Y49.362 F7800.000 ; move to first fill point
G1 X73.927 Y48.425 F789.541 E2.23770 ; fill
G1 X73.954 Y48.991 F7800.000 ; move to first fill point
G1 X73.831 Y49.114 F789.541 E2.25042 ; fill
G1 X73.337 Y50.501 F7800.000 ; move to first fill point
G1 X65.831 Y58.006 F789.541 E3.02799 ; fill
G1 X65.520 Y56.357 E3.15089 ; fill
G1 X72.309 Y49.568 E3.85427 ; fill
G1 X71.177 Y48.740 E3.95700 ; fill
G1 X65.687 Y54.231 E4.52586 ; fill
G1 X67.843 Y50.115 E4.86627 ; fill
G1 X69.320 Y48.638 E5.01931 ; fill
G1 X67.748 Y48.251 F7800.000 ; move to first fill point
G1 X67.222 Y48.776 F789.541 E5.07376 ; fill
G1 X72.523 Y53.274 F7800.000 ; move to first fill point
G1 X66.526 Y59.271 F789.541 E5.69506 ; fill
G1 X67.390 Y60.366 E5.79728 ; fill
G1 X72.851 Y54.905 E6.36304 ; fill
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G1 X72.816 Y56.901 E6.50924 ; fill
G1 X68.594 Y61.122 E6.94660 ; fill
G1 X70.959 Y60.717 E7.12241 ; fill
G1 X71.051 Y60.625 E7.13187 ; fill
G1 X71.373 Y60.303 F7800.000 ; move to first fill point
G1 X72.300 Y59.376 F789.541 E7.22789 ; fill
G1 F1800.000 E6.22789 ; retract
G92 E0 ; reset extrusion distance
G1 Z13.950 F7800.000 ; move to next layer (34)
G1 X72.399 Y59.409 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X72.212 Y59.879 F600.000 E1.03705 ; perimeter
G1 X70.923 Y60.858 E1.15563 ; perimeter
G1 X70.676 Y61.026 E1.17755 ; perimeter
G1 X70.141 Y61.317 E1.22216 ; perimeter
G1 X69.367 Y61.616 E1.28296 ; perimeter
G1 X68.889 Y61.434 E1.32042 ; perimeter
G1 X68.423 Y61.163 E1.35987 ; perimeter
G1 X68.102 Y61.023 E1.38555 ; perimeter
G1 X67.841 Y60.873 E1.40761 ; perimeter
G1 X67.204 Y60.439 E1.46406 ; perimeter
G1 X66.915 Y60.096 E1.49694 ; perimeter
G1 X66.478 Y59.502 E1.55095 ; perimeter
G1 X66.259 Y59.152 E1.58122 ; perimeter
G1 X66.006 Y58.833 E1.61101 ; perimeter
G1 X65.883 Y58.600 E1.63034 ; perimeter
G1 X65.629 Y57.890 E1.68555 ; perimeter
G1 X65.418 Y57.158 E1.74138 ; perimeter
G1 X65.316 Y56.724 E1.77400 ; perimeter
G1 X65.257 Y56.314 E1.80435 ; perimeter
G1 X65.239 Y55.847 E1.83861 ; perimeter
G1 X65.157 Y55.521 E1.86322 ; perimeter
G1 X65.173 Y55.218 E1.88550 ; perimeter
G1 X65.290 Y54.485 E1.93983 ; perimeter
G1 X65.364 Y54.368 E1.95000 ; perimeter
G1 X65.475 Y54.072 E1.97319 ; perimeter
G1 X65.510 Y53.785 E1.99437 ; perimeter
G1 X65.624 Y53.469 E2.01894 ; perimeter
G1 X65.771 Y53.212 E2.04062 ; perimeter
G1 X65.899 Y52.932 E2.06322 ; perimeter
G1 X66.070 Y52.479 E2.09866 ; perimeter
G1 X66.468 Y51.832 E2.15433 ; perimeter
G1 X66.580 Y51.699 E2.16703 ; perimeter
G1 X66.788 Y51.379 E2.19505 ; perimeter
G1 X67.104 Y50.804 E2.24309 ; perimeter
G1 X67.202 Y50.583 E2.26079 ; perimeter
G1 X67.340 Y50.161 E2.29330 ; perimeter
G1 X67.349 Y49.650 E2.33075 ; perimeter
G1 X67.299 Y49.330 E2.35448 ; perimeter
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G1 X67.122 Y48.896 E2.38881 ; perimeter
G1 X66.933 Y48.077 E2.45037 ; perimeter
G1 X66.729 Y47.594 E2.48879 ; perimeter
G1 X66.692 Y47.468 E2.49840 ; perimeter
G1 X66.678 Y47.308 E2.51017 ; perimeter
G1 X66.722 Y47.108 E2.52516 ; perimeter
G1 X66.959 Y46.542 E2.57015 ; perimeter
G1 X67.141 Y46.387 E2.58768 ; perimeter
G1 X67.321 Y46.298 E2.60241 ; perimeter
G1 X67.712 Y46.261 E2.63115 ; perimeter
G1 X68.103 Y46.350 E2.66052 ; perimeter
G1 X68.662 Y46.575 E2.70465 ; perimeter
G1 X68.909 Y46.629 E2.72317 ; perimeter
G1 X69.263 Y46.644 E2.74913 ; perimeter
G1 X69.560 Y46.621 E2.77099 ; perimeter
G1 X69.837 Y46.562 E2.79176 ; perimeter
G1 X70.289 Y46.510 E2.82510 ; perimeter
G1 X70.619 Y46.525 E2.84929 ; perimeter
G1 X70.963 Y46.623 E2.87546 ; perimeter
G1 X71.365 Y46.693 E2.90535 ; perimeter
G1 X71.660 Y46.773 E2.92779 ; perimeter
G1 X72.133 Y47.083 E2.96918 ; perimeter
G1 X72.610 Y47.490 E3.01509 ; perimeter
G1 X72.916 Y47.673 E3.04122 ; perimeter
G1 X73.279 Y47.798 E3.06939 ; perimeter
G1 X73.925 Y47.771 E3.11672 ; perimeter
G1 X74.119 Y47.730 E3.13126 ; perimeter
G1 X74.188 Y48.107 E3.15932 ; perimeter
G1 X74.213 Y48.362 E3.17810 ; perimeter
G1 X74.301 Y48.667 E3.20135 ; perimeter
G1 X74.297 Y49.126 E3.23496 ; perimeter
G1 X74.278 Y49.249 E3.24410 ; perimeter
G1 X73.971 Y49.781 E3.28909 ; perimeter
G1 X73.727 Y50.126 E3.32002 ; perimeter
G1 X73.601 Y50.380 E3.34081 ; perimeter
G1 X73.499 Y50.709 E3.36602 ; perimeter
G1 X73.441 Y51.088 E3.39413 ; perimeter
G1 X73.295 Y51.185 E3.40697 ; perimeter
G1 X73.003 Y51.525 E3.43977 ; perimeter
G1 X72.994 Y51.579 E3.44380 ; perimeter
G1 X72.947 Y51.639 E3.44935 ; perimeter
G1 X72.869 Y52.029 E3.47848 ; perimeter
G1 X72.850 Y52.332 E3.50072 ; perimeter
G1 X72.913 Y53.010 E3.55066 ; perimeter
G1 X72.997 Y53.586 E3.59330 ; perimeter
G1 X73.145 Y54.339 E3.64948 ; perimeter
G1 X73.122 Y54.414 E3.65524 ; perimeter
G1 X73.141 Y54.749 E3.67981 ; perimeter
G1 X73.210 Y55.165 E3.71075 ; perimeter

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G1 X73.237 Y55.909 E3.76528 ; perimeter
G1 X73.196 Y56.409 E3.80201 ; perimeter
G1 X73.108 Y56.753 E3.82806 ; perimeter
G1 X73.032 Y57.204 E3.86152 ; perimeter
G1 X73.030 Y57.356 E3.87263 ; perimeter
G1 X72.933 Y57.836 E3.90854 ; perimeter
G1 X72.626 Y58.824 E3.98436 ; perimeter
G1 X72.420 Y59.350 E4.02573 ; perimeter
G1 X72.811 Y59.489 F7800.000 ; move to first perimeter point
G1 X72.573 Y60.084 F600.000 E4.07267 ; perimeter
G1 X72.515 Y60.165 E4.07996 ; perimeter
G1 X72.275 Y60.369 E4.10303 ; perimeter
G1 X71.563 Y60.880 E4.16729 ; perimeter
G1 X71.173 Y61.190 E4.20377 ; perimeter
G1 X70.796 Y61.438 E4.23680 ; perimeter
G1 X70.321 Y61.693 E4.27629 ; perimeter
G1 X69.413 Y62.047 E4.34770 ; perimeter
G1 X69.285 Y62.024 E4.35721 ; perimeter
G1 X68.856 Y61.875 E4.39050 ; perimeter
G1 X68.551 Y61.726 E4.41536 ; perimeter
G1 X68.239 Y61.537 E4.44205 ; perimeter
G1 X67.904 Y61.390 E4.46887 ; perimeter
G1 X67.616 Y61.223 E4.49329 ; perimeter
G1 X66.914 Y60.737 E4.55580 ; perimeter
G1 X66.595 Y60.362 E4.59186 ; perimeter
G1 X66.140 Y59.745 E4.64807 ; perimeter
G1 X65.916 Y59.387 E4.67895 ; perimeter
G1 X65.663 Y59.068 E4.70883 ; perimeter
G1 X65.506 Y58.780 E4.73281 ; perimeter
G1 X65.234 Y58.021 E4.79193 ; perimeter
G1 X65.018 Y57.271 E4.84909 ; perimeter
G1 X64.909 Y56.810 E4.88375 ; perimeter
G1 X64.839 Y56.323 E4.91983 ; perimeter
G1 X64.826 Y55.906 E4.95040 ; perimeter
G1 X64.758 Y55.637 E4.97072 ; perimeter
G1 X64.711 Y55.552 E4.97782 ; perimeter
G1 X64.747 Y55.433 E4.98693 ; perimeter
G1 X64.758 Y55.158 E5.00715 ; perimeter
G1 X64.894 Y54.334 E5.06832 ; perimeter
G1 X64.991 Y54.180 E5.08166 ; perimeter
G1 X65.069 Y53.973 E5.09782 ; perimeter
G1 X65.108 Y53.674 E5.11991 ; perimeter
G1 X65.251 Y53.279 E5.15073 ; perimeter
G1 X65.399 Y53.026 E5.17216 ; perimeter
G1 X65.511 Y52.780 E5.19198 ; perimeter
G1 X65.708 Y52.274 E5.23178 ; perimeter
G1 X66.133 Y51.584 E5.29113 ; perimeter
G1 X66.242 Y51.456 E5.30344 ; perimeter
G1 X66.419 Y51.185 E5.32712 ; perimeter
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G1 X66.728 Y50.625 E5.37402 ; perimeter
G1 X66.820 Y50.417 E5.39066 ; perimeter
G1 X66.927 Y50.089 E5.41594 ; perimeter
G1 X66.933 Y49.675 E5.44626 ; perimeter
G1 X66.895 Y49.432 E5.46426 ; perimeter
G1 X66.725 Y49.034 E5.49604 ; perimeter
G1 X66.540 Y48.218 E5.55734 ; perimeter
G1 X66.333 Y47.723 E5.59658 ; perimeter
G1 X66.265 Y47.429 E5.61875 ; perimeter
G1 X66.263 Y47.273 E5.63017 ; perimeter
G1 X66.327 Y46.976 E5.65243 ; perimeter
G1 X66.618 Y46.282 E5.70753 ; perimeter
G1 X66.907 Y46.044 E5.73490 ; perimeter
G1 X67.230 Y45.880 E5.76148 ; perimeter
G1 X67.777 Y45.850 E5.80164 ; perimeter
G1 X68.243 Y45.958 E5.83661 ; perimeter
G1 X68.780 Y46.175 E5.87906 ; perimeter
G1 X68.963 Y46.215 E5.89278 ; perimeter
G1 X69.232 Y46.227 E5.91257 ; perimeter
G1 X69.497 Y46.208 E5.93201 ; perimeter
G1 X69.769 Y46.152 E5.95238 ; perimeter
G1 X70.320 Y46.094 E5.99293 ; perimeter
G1 X70.720 Y46.120 E6.02228 ; perimeter
G1 X71.189 Y46.247 E6.05793 ; perimeter
G1 X71.455 Y46.286 E6.07759 ; perimeter
G1 X71.774 Y46.373 E6.10187 ; perimeter
G1 X71.977 Y46.477 E6.11854 ; perimeter
G1 X72.380 Y46.746 E6.15401 ; perimeter
G1 X72.851 Y47.150 E6.19949 ; perimeter
G1 X73.089 Y47.293 E6.21979 ; perimeter
G1 X73.344 Y47.381 E6.23962 ; perimeter
G1 X73.867 Y47.358 E6.27797 ; perimeter
G1 X74.108 Y47.315 E6.29587 ; perimeter
G1 X74.271 Y47.332 E6.30787 ; perimeter
G1 X74.345 Y47.384 E6.31453 ; perimeter
G1 X74.515 Y47.662 E6.33836 ; perimeter
G1 X74.578 Y47.913 E6.35733 ; perimeter
G1 X74.624 Y48.283 E6.38465 ; perimeter
G1 X74.719 Y48.636 E6.41143 ; perimeter
G1 X74.712 Y49.164 E6.45009 ; perimeter
G1 X74.682 Y49.360 E6.46464 ; perimeter
G1 X74.537 Y49.654 E6.48869 ; perimeter
G1 X74.320 Y50.011 E6.51928 ; perimeter
G1 X74.085 Y50.339 E6.54881 ; perimeter
G1 X73.985 Y50.540 E6.56524 ; perimeter
G1 X73.907 Y50.789 E6.58433 ; perimeter
G1 X73.836 Y51.318 E6.62347 ; perimeter
G1 X73.573 Y51.499 E6.64684 ; perimeter
G1 X73.393 Y51.710 E6.66717 ; perimeter
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G1 X73.385 Y51.753 E6.67041 ; perimeter
G1 X73.336 Y51.816 E6.67620 ; perimeter
G1 X73.282 Y52.087 E6.69649 ; perimeter
G1 X73.267 Y52.328 E6.71417 ; perimeter
G1 X73.327 Y52.967 E6.76119 ; perimeter
G1 X73.404 Y53.499 E6.80059 ; perimeter
G1 X73.569 Y54.375 E6.86587 ; perimeter
G1 X73.541 Y54.465 E6.87274 ; perimeter
G1 X73.554 Y54.691 E6.88932 ; perimeter
G1 X73.625 Y55.130 E6.92192 ; perimeter
G1 X73.652 Y55.565 E6.95385 ; perimeter
G1 X73.652 Y55.959 E6.98271 ; perimeter
G1 X73.608 Y56.486 E7.02145 ; perimeter
G1 X73.519 Y56.821 E7.04682 ; perimeter
G1 X73.447 Y57.240 E7.07801 ; perimeter
G1 X73.438 Y57.440 E7.09267 ; perimeter
G1 X73.337 Y57.933 E7.12951 ; perimeter
G1 X73.018 Y58.964 E7.20861 ; perimeter
G1 X72.837 Y59.432 E7.24536 ; perimeter
G1 X73.198 Y59.642 F7800.000 ; move to first perimeter point
G1 X72.962 Y60.239 F600.000 E7.29240 ; perimeter
G1 X72.828 Y60.442 E7.31024 ; perimeter
G1 X72.659 Y60.599 E7.32716 ; perimeter
G1 X71.808 Y61.217 E7.40421 ; perimeter
G1 X71.422 Y61.524 E7.44033 ; perimeter
G1 X71.099 Y61.742 E7.46884 ; perimeter
G1 X70.501 Y62.068 E7.51875 ; perimeter
G1 X69.497 Y62.462 E7.59780 ; perimeter
G1 X69.351 Y62.458 E7.60847 ; perimeter
G1 X69.063 Y62.388 E7.63021 ; perimeter
G1 X68.515 Y62.177 E7.67323 ; perimeter
G1 X68.056 Y61.911 E7.71212 ; perimeter
G1 X67.707 Y61.756 E7.74008 ; perimeter
G1 X67.390 Y61.573 E7.76686 ; perimeter
G1 X66.631 Y61.042 E7.83474 ; perimeter
G1 X66.276 Y60.628 E7.87469 ; perimeter
G1 X65.802 Y59.987 E7.93309 ; perimeter
G1 X65.573 Y59.623 E7.96458 ; perimeter
G1 X65.322 Y59.306 E7.99425 ; perimeter
G1 X65.130 Y58.962 E8.02310 ; perimeter
G1 X64.854 Y58.212 E8.08165 ; perimeter
G1 X64.618 Y57.384 E8.14471 ; perimeter
G1 X64.503 Y56.897 E8.18140 ; perimeter
G1 X64.423 Y56.353 E8.22167 ; perimeter
G1 X64.414 Y55.965 E8.25009 ; perimeter
G1 X64.317 Y55.667 E8.27301 ; perimeter
G1 X64.301 Y55.547 E8.28193 ; perimeter
G1 X64.337 Y55.354 E8.29626 ; perimeter
G1 X64.346 Y55.088 E8.31580 ; perimeter

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G1 X64.498 Y54.201 E8.38171 ; perimeter
G1 X64.618 Y53.992 E8.39938 ; perimeter
G1 X64.662 Y53.875 E8.40851 ; perimeter
G1 X64.710 Y53.549 E8.43268 ; perimeter
G1 X64.877 Y53.088 E8.46856 ; perimeter
G1 X65.026 Y52.840 E8.48975 ; perimeter
G1 X65.346 Y52.069 E8.55093 ; perimeter
G1 X65.798 Y51.337 E8.61397 ; perimeter
G1 X66.049 Y50.992 E8.64519 ; perimeter
G1 X66.353 Y50.446 E8.69095 ; perimeter
G1 X66.513 Y50.017 E8.72452 ; perimeter
G1 X66.517 Y49.701 E8.74771 ; perimeter
G1 X66.491 Y49.535 E8.75999 ; perimeter
G1 X66.331 Y49.178 E8.78870 ; perimeter
G1 X66.147 Y48.358 E8.85024 ; perimeter
G1 X66.003 Y48.026 E8.87673 ; perimeter
G1 X65.878 Y47.646 E8.90608 ; perimeter
G1 X65.847 Y47.294 E8.93192 ; perimeter
G1 X65.881 Y47.018 E8.95230 ; perimeter
G1 X66.050 Y46.554 E8.98847 ; perimeter
G1 X66.236 Y46.118 E9.02322 ; perimeter
G1 X66.311 Y45.999 E9.03356 ; perimeter
G1 X66.680 Y45.696 E9.06850 ; perimeter
G1 X67.159 Y45.448 E9.10800 ; perimeter
G1 X67.289 Y45.467 E9.11763 ; perimeter
G1 X67.659 Y45.428 E9.14490 ; perimeter
G1 X67.858 Y45.442 E9.15947 ; perimeter
G1 X68.375 Y45.562 E9.19840 ; perimeter
G1 X68.722 Y45.713 E9.22614 ; perimeter
G1 X69.016 Y45.801 E9.24863 ; perimeter
G1 X69.434 Y45.795 E9.27924 ; perimeter
G1 X69.788 Y45.730 E9.30558 ; perimeter
G1 X70.323 Y45.678 E9.34498 ; perimeter
G1 X70.820 Y45.714 E9.38148 ; perimeter
G1 X71.131 Y45.806 E9.40523 ; perimeter
G1 X71.558 Y45.883 E9.43704 ; perimeter
G1 X71.904 Y45.978 E9.46328 ; perimeter
G1 X72.033 Y46.028 E9.47343 ; perimeter
G1 X72.207 Y46.129 E9.48819 ; perimeter
G1 X72.620 Y46.405 E9.52457 ; perimeter
G1 X73.092 Y46.811 E9.57020 ; perimeter
G1 X73.261 Y46.912 E9.58466 ; perimeter
G1 X73.410 Y46.964 E9.59615 ; perimeter
G1 X73.810 Y46.945 E9.62551 ; perimeter
G1 X74.070 Y46.900 E9.64485 ; perimeter
G1 X74.222 Y46.900 E9.65595 ; perimeter
G1 X74.483 Y46.973 E9.67581 ; perimeter
G1 X74.621 Y47.074 E9.68836 ; perimeter
G1 X74.688 Y47.149 E9.69572 ; perimeter
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G1 X74.814 Y47.335 E9.71218 ; perimeter
G1 X74.898 Y47.499 E9.72569 ; perimeter
G1 X74.965 Y47.723 E9.74281 ; perimeter
G1 X75.034 Y48.204 E9.77843 ; perimeter
G1 X75.136 Y48.625 E9.81013 ; perimeter
G1 X75.126 Y49.202 E9.85239 ; perimeter
G1 X75.088 Y49.460 E9.87153 ; perimeter
G1 X75.045 Y49.582 E9.88101 ; perimeter
G1 X74.901 Y49.855 E9.90357 ; perimeter
G1 X74.664 Y50.246 E9.93712 ; perimeter
G1 X74.443 Y50.553 E9.96477 ; perimeter
G1 X74.370 Y50.700 E9.97683 ; perimeter
G1 X74.315 Y50.869 E9.98981 ; perimeter
G1 X74.252 Y51.333 E10.02415 ; perimeter
G1 X74.204 Y51.497 E10.03666 ; perimeter
G1 X74.082 Y51.654 E10.05121 ; perimeter
G1 X73.851 Y51.814 E10.07178 ; perimeter
G1 X73.782 Y51.895 E10.07964 ; perimeter
G1 X73.725 Y51.993 E10.08792 ; perimeter
G1 X73.695 Y52.146 E10.09938 ; perimeter
G1 X73.683 Y52.325 E10.11249 ; perimeter
G1 X73.779 Y53.223 E10.17866 ; perimeter
G1 X73.986 Y54.365 E10.26366 ; perimeter
G1 X73.960 Y54.516 E10.27490 ; perimeter
G1 X74.043 Y55.109 E10.31878 ; perimeter
G1 X74.068 Y55.549 E10.35102 ; perimeter
G1 X74.066 Y56.009 E10.38474 ; perimeter
G1 X74.019 Y56.568 E10.42585 ; perimeter
G1 X73.930 Y56.888 E10.45019 ; perimeter
G1 X73.863 Y57.277 E10.47910 ; perimeter
G1 X73.846 Y57.521 E10.49704 ; perimeter
G1 X73.742 Y58.030 E10.53509 ; perimeter
G1 X73.410 Y59.104 E10.61743 ; perimeter
G1 X73.224 Y59.585 E10.65521 ; perimeter
G1 X72.787 Y59.703 F7800.000 ; move inwards before travel
G1 X69.192 Y48.028 ; move to first fill point
G1 X67.739 Y46.576 F773.078 E10.80573 ; fill
G1 X67.322 Y46.751 F7800.000 ; move to first fill point
G1 X68.644 Y48.073 F773.078 E10.94275 ; fill
G1 X69.624 Y47.868 F7800.000 ; move to first fill point
G1 X68.652 Y46.895 F773.078 E11.04354 ; fill
G1 X69.295 Y46.945 F7800.000 ; move to first fill point
G1 X70.057 Y47.707 F773.078 E11.12246 ; fill
G1 X70.489 Y47.546 F7800.000 ; move to first fill point
G1 X69.817 Y46.875 F773.078 E11.19205 ; fill
G1 X70.348 Y46.812 F7800.000 ; move to first fill point
G1 X70.921 Y47.386 F773.078 E11.25146 ; fill
G1 X71.086 Y46.957 F7800.000 ; move to first fill point
G1 X71.353 Y47.225 F773.078 E11.27917 ; fill
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G1 X69.551 Y48.094 F7800.000 ; move to first fill point
G1 X72.780 Y51.323 F773.078 E11.61365 ; fill
G1 X73.441 Y50.024 E11.72039 ; fill
G1 X70.980 Y47.563 E11.97541 ; fill
G1 X73.474 Y48.098 E12.16230 ; fill
G1 X73.968 Y48.592 E12.21347 ; fill
G1 X67.032 Y47.534 F7800.000 ; move to first fill point
G1 X72.630 Y53.132 F773.078 E12.79344 ; fill
G1 X72.917 Y55.379 E12.95937 ; fill
G1 X67.641 Y50.103 E13.50590 ; fill
G1 X67.070 Y51.492 E13.61589 ; fill
G1 X72.734 Y57.156 E14.20271 ; fill
G1 X72.342 Y58.724 E14.32109 ; fill
G1 X66.307 Y52.688 E14.94636 ; fill
G1 X65.773 Y54.114 E15.05790 ; fill
G1 X71.611 Y59.952 E15.66266 ; fill
G1 X70.485 Y60.786 E15.76529 ; fill
G1 X65.540 Y55.841 E16.27759 ; fill
G1 X66.127 Y58.387 E16.46904 ; fill
G1 X68.737 Y60.998 E16.73948 ; fill
G1 F1800.000 E15.73948 ; retract
G92 E0 ; reset extrusion distance
G1 Z14.350 F7800.000 ; move to next layer (35)
G1 X68.664 Y61.142 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X68.531 Y61.088 F600.000 E1.01051 ; perimeter
G1 X68.300 Y60.939 E1.03063 ; perimeter
G1 X67.902 Y60.635 E1.06737 ; perimeter
G1 X67.413 Y60.318 E1.11006 ; perimeter
G1 X66.879 Y59.775 E1.16586 ; perimeter
G1 X66.454 Y59.276 E1.21389 ; perimeter
G1 X66.139 Y58.829 E1.25392 ; perimeter
G1 X65.923 Y58.284 E1.29688 ; perimeter
G1 X65.441 Y56.854 E1.40742 ; perimeter
G1 X65.384 Y56.596 E1.42682 ; perimeter
G1 X65.364 Y56.372 E1.44324 ; perimeter
G1 X65.394 Y56.008 E1.47005 ; perimeter
G1 X65.241 Y55.732 E1.49311 ; perimeter
G1 X65.229 Y55.597 E1.50307 ; perimeter
G1 X65.172 Y55.402 E1.51792 ; perimeter
G1 X65.261 Y54.730 E1.56759 ; perimeter
G1 X65.331 Y54.465 E1.58765 ; perimeter
G1 X65.435 Y54.222 E1.60709 ; perimeter
G1 X65.509 Y53.708 E1.64509 ; perimeter
G1 X65.683 Y53.186 E1.68544 ; perimeter
G1 X65.785 Y53.041 E1.69835 ; perimeter
G1 X65.897 Y52.793 E1.71830 ; perimeter
G1 X65.931 Y52.662 E1.72827 ; perimeter
G1 X66.144 Y52.142 E1.76940 ; perimeter
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G1 X66.809 Y51.017 E1.86511 ; perimeter
G1 X66.909 Y50.820 E1.88133 ; perimeter
G1 X67.062 Y50.457 E1.91015 ; perimeter
G1 X67.146 Y50.130 E1.93488 ; perimeter
G1 X67.171 Y49.668 E1.96884 ; perimeter
G1 X67.096 Y49.091 E2.01147 ; perimeter
G1 X66.682 Y47.634 E2.12237 ; perimeter
G1 X66.686 Y47.387 E2.14051 ; perimeter
G1 X66.729 Y47.160 E2.15740 ; perimeter
G1 X66.859 Y46.777 E2.18703 ; perimeter
G1 X67.082 Y46.421 E2.21776 ; perimeter
G1 X67.313 Y46.265 E2.23822 ; perimeter
G1 X67.582 Y46.190 E2.25870 ; perimeter
G1 X67.911 Y46.036 E2.28529 ; perimeter
G1 X68.166 Y46.079 E2.30423 ; perimeter
G1 X68.581 Y46.247 E2.33702 ; perimeter
G1 X68.934 Y46.337 E2.36373 ; perimeter
G1 X69.223 Y46.381 E2.38514 ; perimeter
G1 X69.823 Y46.363 E2.42911 ; perimeter
G1 X70.314 Y46.273 E2.46566 ; perimeter
G1 X70.585 Y46.307 E2.48573 ; perimeter
G1 X70.874 Y46.282 E2.50698 ; perimeter
G1 X71.500 Y46.393 E2.55354 ; perimeter
G1 X72.210 Y46.875 E2.61641 ; perimeter
G1 X72.682 Y47.232 E2.65976 ; perimeter
G1 X72.974 Y47.381 E2.68378 ; perimeter
G1 X73.190 Y47.448 E2.70035 ; perimeter
G1 X73.573 Y47.504 E2.72868 ; perimeter
G1 X73.837 Y47.500 E2.74802 ; perimeter
G1 X74.149 Y47.443 E2.77129 ; perimeter
G1 X74.233 Y47.643 E2.78718 ; perimeter
G1 X74.295 Y48.078 E2.81933 ; perimeter
G1 X74.386 Y48.498 E2.85080 ; perimeter
G1 X74.364 Y48.719 E2.86705 ; perimeter
G1 X74.373 Y49.061 E2.89212 ; perimeter
G1 X73.542 Y50.391 E3.00702 ; perimeter
G1 X73.104 Y51.586 E3.10026 ; perimeter
G1 X73.055 Y51.836 E3.11892 ; perimeter
G1 X73.039 Y52.424 E3.16200 ; perimeter
G1 X73.093 Y53.490 E3.24017 ; perimeter
G1 X73.174 Y53.813 E3.26461 ; perimeter
G1 X73.237 Y54.460 E3.31222 ; perimeter
G1 X73.202 Y54.798 E3.33711 ; perimeter
G1 X73.237 Y56.024 E3.42698 ; perimeter
G1 X73.172 Y56.447 E3.45833 ; perimeter
G1 X73.106 Y56.632 E3.47270 ; perimeter
G1 X73.026 Y57.057 E3.50433 ; perimeter
G1 X72.909 Y57.446 E3.53412 ; perimeter
G1 X72.821 Y57.837 E3.56349 ; perimeter

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G1 X72.578 Y58.619 E3.62351 ; perimeter
G1 X72.356 Y59.167 E3.66682 ; perimeter
G1 X71.912 Y59.945 E3.73240 ; perimeter
G1 X71.806 Y60.083 E3.74518 ; perimeter
G1 X71.584 Y60.245 E3.76530 ; perimeter
G1 X69.987 Y61.135 E3.89928 ; perimeter
G1 X69.757 Y61.282 E3.91930 ; perimeter
G1 X69.368 Y61.470 E3.95090 ; perimeter
G1 X69.161 Y61.346 E3.96860 ; perimeter
G1 X68.723 Y61.163 E4.00337 ; perimeter
G1 X68.639 Y61.575 F7800.000 ; move to first perimeter point
G1 X68.335 Y61.459 F600.000 E4.02718 ; perimeter
G1 X67.946 Y61.201 E4.06136 ; perimeter
G1 X67.583 Y60.919 E4.09500 ; perimeter
G1 X67.287 Y60.748 E4.12005 ; perimeter
G1 X67.128 Y60.622 E4.13493 ; perimeter
G1 X66.574 Y60.059 E4.19283 ; perimeter
G1 X66.128 Y59.534 E4.24326 ; perimeter
G1 X65.789 Y59.055 E4.28627 ; perimeter
G1 X65.713 Y58.929 E4.29704 ; perimeter
G1 X65.617 Y58.616 E4.32098 ; perimeter
G1 X65.538 Y58.444 E4.33486 ; perimeter
G1 X65.040 Y56.965 E4.44921 ; perimeter
G1 X64.977 Y56.682 E4.47046 ; perimeter
G1 X64.945 Y56.403 E4.49101 ; perimeter
G1 X64.969 Y56.099 E4.51334 ; perimeter
G1 X64.851 Y55.885 E4.53128 ; perimeter
G1 X64.819 Y55.675 E4.54686 ; perimeter
G1 X64.751 Y55.468 E4.56279 ; perimeter
G1 X64.767 Y55.234 E4.57997 ; perimeter
G1 X64.854 Y54.646 E4.62353 ; perimeter
G1 X64.942 Y54.314 E4.64872 ; perimeter
G1 X65.036 Y54.102 E4.66569 ; perimeter
G1 X65.106 Y53.603 E4.70258 ; perimeter
G1 X65.277 Y53.085 E4.74253 ; perimeter
G1 X65.503 Y52.654 E4.77820 ; perimeter
G1 X65.552 Y52.488 E4.79089 ; perimeter
G1 X65.773 Y51.953 E4.83329 ; perimeter
G1 X66.531 Y50.646 E4.94397 ; perimeter
G1 X66.668 Y50.322 E4.96972 ; perimeter
G1 X66.733 Y50.072 E4.98865 ; perimeter
G1 X66.756 Y49.696 E5.01626 ; perimeter
G1 X66.687 Y49.166 E5.05538 ; perimeter
G1 X66.268 Y47.695 E5.16747 ; perimeter
G1 X66.272 Y47.339 E5.19350 ; perimeter
G1 X66.359 Y46.946 E5.22304 ; perimeter
G1 X66.505 Y46.556 E5.25351 ; perimeter
G1 X66.801 Y46.110 E5.29272 ; perimeter
G1 X67.131 Y45.885 E5.32196 ; perimeter
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G1 X67.437 Y45.800 E5.34525 ; perimeter
G1 X67.731 Y45.660 E5.36915 ; perimeter
G1 X67.900 Y45.618 E5.38184 ; perimeter
G1 X68.170 Y45.646 E5.40179 ; perimeter
G1 X68.423 Y45.727 E5.42121 ; perimeter
G1 X68.715 Y45.852 E5.44448 ; perimeter
G1 X69.016 Y45.929 E5.46730 ; perimeter
G1 X69.253 Y45.965 E5.48485 ; perimeter
G1 X69.780 Y45.948 E5.52349 ; perimeter
G1 X70.300 Y45.849 E5.56223 ; perimeter
G1 X70.583 Y45.890 E5.58316 ; perimeter
G1 X70.894 Y45.858 E5.60608 ; perimeter
G1 X71.633 Y45.997 E5.66112 ; perimeter
G1 X71.889 Y46.144 E5.68279 ; perimeter
G1 X72.283 Y46.436 E5.71872 ; perimeter
G1 X72.443 Y46.529 E5.73226 ; perimeter
G1 X72.906 Y46.880 E5.77482 ; perimeter
G1 X73.131 Y46.995 E5.79333 ; perimeter
G1 X73.288 Y47.044 E5.80543 ; perimeter
G1 X73.603 Y47.089 E5.82869 ; perimeter
G1 X73.788 Y47.086 E5.84227 ; perimeter
G1 X74.052 Y47.040 E5.86194 ; perimeter
G1 X74.251 Y47.033 E5.87650 ; perimeter
G1 X74.479 Y47.221 E5.89815 ; perimeter
G1 X74.536 Y47.298 E5.90513 ; perimeter
G1 X74.612 Y47.462 E5.91834 ; perimeter
G1 X74.801 Y48.499 E5.99558 ; perimeter
G1 X74.781 Y48.724 E6.01216 ; perimeter
G1 X74.794 Y48.955 E6.02910 ; perimeter
G1 X74.781 Y49.186 E6.04604 ; perimeter
G1 X73.918 Y50.571 E6.16559 ; perimeter
G1 X73.772 Y50.947 E6.19515 ; perimeter
G1 X73.602 Y51.477 E6.23596 ; perimeter
G1 X73.505 Y51.704 E6.25401 ; perimeter
G1 X73.470 Y51.881 E6.26722 ; perimeter
G1 X73.455 Y52.415 E6.30635 ; perimeter
G1 X73.483 Y52.695 E6.32701 ; perimeter
G1 X73.508 Y53.436 E6.38130 ; perimeter
G1 X73.582 Y53.730 E6.40350 ; perimeter
G1 X73.655 Y54.460 E6.45724 ; perimeter
G1 X73.618 Y54.814 E6.48330 ; perimeter
G1 X73.653 Y56.076 E6.57586 ; perimeter
G1 X73.574 Y56.562 E6.61192 ; perimeter
G1 X73.507 Y56.745 E6.62613 ; perimeter
G1 X73.438 Y57.130 E6.65486 ; perimeter
G1 X73.312 Y57.547 E6.68675 ; perimeter
G1 X73.221 Y57.951 E6.71706 ; perimeter
G1 X72.970 Y58.760 E6.77915 ; perimeter
G1 X72.734 Y59.342 E6.82511 ; perimeter
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G1 X72.207 Y60.263 E6.90287 ; perimeter
G1 X72.075 Y60.402 E6.91688 ; perimeter
G1 X71.794 Y60.604 E6.94226 ; perimeter
G1 X70.201 Y61.492 E7.07590 ; perimeter
G1 X69.966 Y61.642 E7.09633 ; perimeter
G1 X69.510 Y61.862 E7.13338 ; perimeter
G1 X69.340 Y61.896 E7.14611 ; perimeter
G1 X69.225 Y61.870 E7.15471 ; perimeter
G1 X68.972 Y61.718 E7.17636 ; perimeter
G1 X68.697 Y61.597 E7.19838 ; perimeter
G1 X68.562 Y61.990 F7800.000 ; move to first perimeter point
G1 X68.138 Y61.829 F600.000 E7.23157 ; perimeter
G1 X67.701 Y61.537 E7.27010 ; perimeter
G1 X67.348 Y61.262 E7.30290 ; perimeter
G1 X67.068 Y61.104 E7.32648 ; perimeter
G1 X66.844 Y60.926 E7.34745 ; perimeter
G1 X66.269 Y60.342 E7.40747 ; perimeter
G1 X65.802 Y59.792 E7.46029 ; perimeter
G1 X65.439 Y59.280 E7.50629 ; perimeter
G1 X65.316 Y59.054 E7.52515 ; perimeter
G1 X64.639 Y57.076 E7.67833 ; perimeter
G1 X64.568 Y56.753 E7.70252 ; perimeter
G1 X64.523 Y56.426 E7.72674 ; perimeter
G1 X64.545 Y56.191 E7.74401 ; perimeter
G1 X64.467 Y56.050 E7.75581 ; perimeter
G1 X64.433 Y55.944 E7.76397 ; perimeter
G1 X64.408 Y55.753 E7.77807 ; perimeter
G1 X64.346 Y55.583 E7.79133 ; perimeter
G1 X64.334 Y55.488 E7.79831 ; perimeter
G1 X64.354 Y55.178 E7.82113 ; perimeter
G1 X64.446 Y54.566 E7.86645 ; perimeter
G1 X64.545 Y54.174 E7.89605 ; perimeter
G1 X64.636 Y53.982 E7.91163 ; perimeter
G1 X64.702 Y53.504 E7.94695 ; perimeter
G1 X64.885 Y52.948 E7.98988 ; perimeter
G1 X64.941 Y52.804 E8.00120 ; perimeter
G1 X65.059 Y52.628 E8.01671 ; perimeter
G1 X65.110 Y52.515 E8.02578 ; perimeter
G1 X65.166 Y52.333 E8.03972 ; perimeter
G1 X65.402 Y51.764 E8.08486 ; perimeter
G1 X66.078 Y50.620 E8.18218 ; perimeter
G1 X66.274 Y50.187 E8.21702 ; perimeter
G1 X66.321 Y50.014 E8.23016 ; perimeter
G1 X66.341 Y49.725 E8.25140 ; perimeter
G1 X66.278 Y49.242 E8.28703 ; perimeter
G1 X65.933 Y48.068 E8.37672 ; perimeter
G1 X65.853 Y47.720 E8.40284 ; perimeter
G1 X65.859 Y47.285 E8.43473 ; perimeter
G1 X65.916 Y46.980 E8.45744 ; perimeter
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G1 X66.022 Y46.647 E8.48302 ; perimeter
G1 X66.152 Y46.336 E8.50777 ; perimeter
G1 X66.427 Y45.905 E8.54522 ; perimeter
G1 X66.589 Y45.745 E8.56186 ; perimeter
G1 X66.985 Y45.496 E8.59617 ; perimeter
G1 X67.291 Y45.411 E8.61946 ; perimeter
G1 X67.691 Y45.233 E8.65149 ; perimeter
G1 X67.865 Y45.203 E8.66441 ; perimeter
G1 X68.259 Y45.238 E8.69341 ; perimeter
G1 X68.578 Y45.340 E8.71793 ; perimeter
G1 X68.849 Y45.458 E8.73954 ; perimeter
G1 X69.284 Y45.549 E8.77213 ; perimeter
G1 X69.738 Y45.534 E8.80543 ; perimeter
G1 X70.286 Y45.434 E8.84621 ; perimeter
G1 X70.580 Y45.472 E8.86797 ; perimeter
G1 X70.933 Y45.441 E8.89390 ; perimeter
G1 X71.735 Y45.593 E8.95372 ; perimeter
G1 X71.948 Y45.682 E8.97066 ; perimeter
G1 X72.507 Y46.086 E9.02116 ; perimeter
G1 X72.678 Y46.184 E9.03560 ; perimeter
G1 X73.129 Y46.527 E9.07713 ; perimeter
G1 X73.287 Y46.608 E9.09014 ; perimeter
G1 X73.633 Y46.674 E9.11589 ; perimeter
G1 X74.101 Y46.618 E9.15041 ; perimeter
G1 X74.261 Y46.618 E9.16219 ; perimeter
G1 X74.434 Y46.658 E9.17514 ; perimeter
G1 X74.786 Y46.940 E9.20823 ; perimeter
G1 X74.895 Y47.087 E9.22167 ; perimeter
G1 X75.001 Y47.315 E9.24006 ; perimeter
G1 X75.050 Y47.472 E9.25208 ; perimeter
G1 X75.218 Y48.501 E9.32849 ; perimeter
G1 X75.198 Y48.730 E9.34530 ; perimeter
G1 X75.198 Y49.197 E9.37953 ; perimeter
G1 X75.149 Y49.381 E9.39346 ; perimeter
G1 X74.893 Y49.815 E9.43036 ; perimeter
G1 X74.294 Y50.750 E9.51178 ; perimeter
G1 X74.176 Y51.055 E9.53568 ; perimeter
G1 X74.112 Y51.289 E9.55347 ; perimeter
G1 X74.058 Y51.399 E9.56244 ; perimeter
G1 X73.999 Y51.614 E9.57879 ; perimeter
G1 X73.905 Y51.821 E9.59545 ; perimeter
G1 X73.885 Y51.925 E9.60321 ; perimeter
G1 X73.871 Y52.405 E9.63839 ; perimeter
G1 X73.901 Y52.695 E9.65974 ; perimeter
G1 X73.922 Y53.383 E9.71011 ; perimeter
G1 X73.992 Y53.658 E9.73090 ; perimeter
G1 X74.073 Y54.460 E9.79001 ; perimeter
G1 X74.034 Y54.829 E9.81716 ; perimeter
G1 X74.069 Y56.126 E9.91218 ; perimeter
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G1 X73.976 Y56.677 E9.95318 ; perimeter
G1 X73.908 Y56.857 E9.96724 ; perimeter
G1 X73.848 Y57.208 E9.99332 ; perimeter
G1 X73.715 Y57.649 E10.02705 ; perimeter
G1 X73.621 Y58.065 E10.05830 ; perimeter
G1 X73.361 Y58.901 E10.12246 ; perimeter
G1 X73.113 Y59.516 E10.17106 ; perimeter
G1 X72.561 Y60.483 E10.25263 ; perimeter
G1 X72.345 Y60.719 E10.27607 ; perimeter
G1 X72.003 Y60.963 E10.30682 ; perimeter
G1 X70.415 Y61.849 E10.44008 ; perimeter
G1 X70.175 Y62.002 E10.46092 ; perimeter
G1 X69.657 Y62.251 E10.50297 ; perimeter
G1 X69.494 Y62.302 E10.51552 ; perimeter
G1 X69.341 Y62.312 E10.52672 ; perimeter
G1 X69.149 Y62.289 E10.54093 ; perimeter
G1 X68.619 Y62.015 E10.58460 ; perimeter
G1 X68.510 Y61.578 F7800.000 ; move inwards before travel
G1 X72.731 Y56.985 ; move to first fill point
G1 X68.831 Y60.885 F755.790 E10.98870 ; fill
G1 X67.642 Y60.115 E11.09250 ; fill
G1 X72.902 Y54.855 E11.63746 ; fill
G1 X72.768 Y53.029 E11.77158 ; fill
G1 X66.699 Y59.098 E12.40039 ; fill
G1 X66.067 Y57.770 E12.50813 ; fill
G1 X73.092 Y50.746 E13.23587 ; fill
G1 X73.967 Y47.911 E13.45322 ; fill
G1 X65.681 Y56.197 E14.31167 ; fill
G1 X65.755 Y54.163 E14.46075 ; fill
G1 X72.469 Y47.449 E15.15636 ; fill
G1 X71.297 Y46.661 E15.25980 ; fill
G1 X67.307 Y50.651 E15.67320 ; fill
G1 X67.303 Y48.696 E15.81647 ; fill
G1 X69.320 Y46.679 E16.02544 ; fill
G1 X67.512 Y46.527 E16.15831 ; fill
G1 X67.138 Y46.901 E16.19712 ; fill
G1 F1800.000 E15.19712 ; retract
G92 E0 ; reset extrusion distance
G1 Z14.750 F7800.000 ; move to next layer (36)
G1 X66.858 Y46.714 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X66.911 Y46.619 F600.000 E1.00794 ; perimeter
G1 X67.235 Y46.244 E1.04423 ; perimeter
G1 X67.449 Y46.098 E1.06325 ; perimeter
G1 X67.691 Y46.013 E1.08201 ; perimeter
G1 X68.006 Y45.860 E1.10764 ; perimeter
G1 X68.225 Y45.830 E1.12386 ; perimeter
G1 X68.489 Y45.965 E1.14556 ; perimeter
G1 X68.830 Y46.056 E1.17146 ; perimeter
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G1 X69.186 Y46.116 E1.19787 ; perimeter
G1 X69.685 Y46.153 E1.23452 ; perimeter
G1 X69.995 Y46.157 E1.25723 ; perimeter
G1 X70.438 Y46.063 E1.29041 ; perimeter
G1 X70.716 Y46.063 E1.31077 ; perimeter
G1 X71.040 Y46.010 E1.33487 ; perimeter
G1 X71.187 Y46.001 E1.34565 ; perimeter
G1 X71.487 Y46.032 E1.36770 ; perimeter
G1 X71.707 Y46.143 E1.38580 ; perimeter
G1 X72.030 Y46.436 E1.41771 ; perimeter
G1 X72.523 Y46.838 E1.46433 ; perimeter
G1 X72.853 Y47.040 E1.49267 ; perimeter
G1 X73.034 Y47.121 E1.50721 ; perimeter
G1 X73.303 Y47.194 E1.52760 ; perimeter
G1 X73.475 Y47.218 E1.54035 ; perimeter
G1 X73.761 Y47.235 E1.56135 ; perimeter
G1 X74.001 Y47.200 E1.57913 ; perimeter
G1 X74.153 Y47.200 E1.59023 ; perimeter
G1 X74.282 Y47.315 E1.60289 ; perimeter
G1 X74.355 Y47.580 E1.62303 ; perimeter
G1 X74.382 Y47.969 E1.65163 ; perimeter
G1 X74.483 Y48.373 E1.68212 ; perimeter
G1 X74.410 Y48.715 E1.70770 ; perimeter
G1 X74.384 Y49.041 E1.73168 ; perimeter
G1 X74.403 Y49.131 E1.73842 ; perimeter
G1 X74.270 Y49.335 E1.75624 ; perimeter
G1 X74.157 Y49.571 E1.77541 ; perimeter
G1 X73.938 Y49.819 E1.79965 ; perimeter
G1 X73.574 Y50.377 E1.84847 ; perimeter
G1 X73.387 Y50.852 E1.88588 ; perimeter
G1 X73.309 Y51.216 E1.91316 ; perimeter
G1 X73.305 Y51.548 E1.93747 ; perimeter
G1 X73.234 Y51.998 E1.97085 ; perimeter
G1 X73.217 Y52.448 E2.00386 ; perimeter
G1 X73.235 Y52.723 E2.02405 ; perimeter
G1 X73.209 Y53.073 E2.04973 ; perimeter
G1 X73.234 Y54.057 E2.12182 ; perimeter
G1 X73.277 Y54.389 E2.14633 ; perimeter
G1 X73.271 Y54.733 E2.17159 ; perimeter
G1 X73.218 Y55.141 E2.20175 ; perimeter
G1 X73.270 Y55.934 E2.25993 ; perimeter
G1 X73.238 Y56.104 E2.27257 ; perimeter
G1 X73.153 Y56.272 E2.28638 ; perimeter
G1 X73.060 Y56.543 E2.30737 ; perimeter
G1 X72.685 Y57.833 E2.40577 ; perimeter
G1 X72.558 Y58.140 E2.43013 ; perimeter
G1 X72.433 Y58.648 E2.46850 ; perimeter
G1 X72.210 Y59.102 E2.50553 ; perimeter
G1 X72.047 Y59.354 E2.52750 ; perimeter

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G1 X71.655 Y59.918 E2.57782 ; perimeter
G1 X71.406 Y60.206 E2.60571 ; perimeter
G1 X70.115 Y60.808 E2.71009 ; perimeter
G1 X69.675 Y61.039 E2.74652 ; perimeter
G1 X69.410 Y61.218 E2.76995 ; perimeter
G1 X68.675 Y60.846 E2.83029 ; perimeter
G1 X68.581 Y60.825 E2.83732 ; perimeter
G1 X68.357 Y60.632 E2.85897 ; perimeter
G1 X67.726 Y60.245 E2.91319 ; perimeter
G1 X67.174 Y59.824 E2.96404 ; perimeter
G1 X66.615 Y59.261 E3.02217 ; perimeter
G1 X66.424 Y59.003 E3.04570 ; perimeter
G1 X66.344 Y58.794 E3.06210 ; perimeter
G1 X66.211 Y58.542 E3.08296 ; perimeter
G1 X65.809 Y57.498 E3.16489 ; perimeter
G1 X65.690 Y57.240 E3.18571 ; perimeter
G1 X65.572 Y56.909 E3.21147 ; perimeter
G1 X65.313 Y55.819 E3.29352 ; perimeter
G1 X65.266 Y55.360 E3.32737 ; perimeter
G1 X65.281 Y54.930 E3.35886 ; perimeter
G1 X65.433 Y54.144 E3.41752 ; perimeter
G1 X65.496 Y53.914 E3.43500 ; perimeter
G1 X65.518 Y53.705 E3.45041 ; perimeter
G1 X65.736 Y53.036 E3.50190 ; perimeter
G1 X65.886 Y52.694 E3.52928 ; perimeter
G1 X66.076 Y52.105 E3.57462 ; perimeter
G1 X66.381 Y51.431 E3.62882 ; perimeter
G1 X66.614 Y51.023 E3.66321 ; perimeter
G1 X66.709 Y50.803 E3.68083 ; perimeter
G1 X66.884 Y50.306 E3.71936 ; perimeter
G1 X66.984 Y49.934 E3.74763 ; perimeter
G1 X67.008 Y49.659 E3.76782 ; perimeter
G1 X66.994 Y49.416 E3.78565 ; perimeter
G1 X66.949 Y49.171 E3.80393 ; perimeter
G1 X66.838 Y48.814 E3.83132 ; perimeter
G1 X66.735 Y48.259 E3.87262 ; perimeter
G1 X66.615 Y47.871 E3.90241 ; perimeter
G1 X66.607 Y47.757 E3.91079 ; perimeter
G1 X66.613 Y47.530 E3.92745 ; perimeter
G1 X66.678 Y47.171 E3.95413 ; perimeter
G1 X66.829 Y46.769 E3.98564 ; perimeter
G1 X66.483 Y46.534 F7800.000 ; move to first perimeter point
G1 X66.617 Y46.320 F600.000 E4.00417 ; perimeter
G1 X67.002 Y45.900 E4.04592 ; perimeter
G1 X67.268 Y45.719 E4.06944 ; perimeter
G1 X67.530 Y45.628 E4.08982 ; perimeter
G1 X67.918 Y45.453 E4.12097 ; perimeter
G1 X68.256 Y45.402 E4.14604 ; perimeter
G1 X68.340 Y45.420 E4.15232 ; perimeter
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G1 X68.631 Y45.573 E4.17643 ; perimeter
G1 X68.929 Y45.651 E4.19900 ; perimeter
G1 X69.227 Y45.701 E4.22111 ; perimeter
G1 X69.708 Y45.738 E4.25649 ; perimeter
G1 X69.955 Y45.741 E4.27459 ; perimeter
G1 X70.398 Y45.648 E4.30770 ; perimeter
G1 X70.668 Y45.650 E4.32753 ; perimeter
G1 X71.160 Y45.581 E4.36391 ; perimeter
G1 X71.513 Y45.617 E4.38990 ; perimeter
G1 X71.665 Y45.656 E4.40141 ; perimeter
G1 X71.981 Y45.828 E4.42775 ; perimeter
G1 X72.299 Y46.119 E4.45931 ; perimeter
G1 X72.768 Y46.501 E4.50367 ; perimeter
G1 X73.044 Y46.670 E4.52731 ; perimeter
G1 X73.175 Y46.729 E4.53786 ; perimeter
G1 X73.386 Y46.786 E4.55389 ; perimeter
G1 X73.740 Y46.817 E4.57994 ; perimeter
G1 X73.973 Y46.785 E4.59717 ; perimeter
G1 X74.299 Y46.785 E4.62107 ; perimeter
G1 X74.623 Y47.067 E4.65257 ; perimeter
G1 X74.708 Y47.257 E4.66778 ; perimeter
G1 X74.755 Y47.455 E4.68270 ; perimeter
G1 X74.791 Y47.894 E4.71497 ; perimeter
G1 X74.896 Y48.359 E4.74989 ; perimeter
G1 X74.880 Y48.562 E4.76483 ; perimeter
G1 X74.822 Y48.786 E4.78175 ; perimeter
G1 X74.803 Y49.014 E4.79854 ; perimeter
G1 X74.845 Y49.211 E4.81331 ; perimeter
G1 X74.634 Y49.535 E4.84162 ; perimeter
G1 X74.525 Y49.771 E4.86063 ; perimeter
G1 X74.275 Y50.062 E4.88872 ; perimeter
G1 X73.943 Y50.570 E4.93321 ; perimeter
G1 X73.763 Y51.047 E4.97056 ; perimeter
G1 X73.724 Y51.255 E4.98607 ; perimeter
G1 X73.721 Y51.591 E5.01065 ; perimeter
G1 X73.649 Y52.036 E5.04368 ; perimeter
G1 X73.633 Y52.444 E5.07360 ; perimeter
G1 X73.654 Y52.695 E5.09205 ; perimeter
G1 X73.626 Y53.074 E5.11995 ; perimeter
G1 X73.631 Y53.641 E5.16144 ; perimeter
G1 X73.663 Y53.955 E5.18457 ; perimeter
G1 X73.653 Y54.050 E5.19161 ; perimeter
G1 X73.694 Y54.370 E5.21523 ; perimeter
G1 X73.687 Y54.776 E5.24496 ; perimeter
G1 X73.635 Y55.164 E5.27364 ; perimeter
G1 X73.683 Y55.979 E5.33344 ; perimeter
G1 X73.632 Y56.245 E5.35327 ; perimeter
G1 X73.538 Y56.431 E5.36860 ; perimeter
G1 X73.463 Y56.653 E5.38570 ; perimeter
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G1 X73.082 Y57.959 E5.48540 ; perimeter
G1 X72.954 Y58.271 E5.51006 ; perimeter
G1 X72.876 Y58.644 E5.53798 ; perimeter
G1 X72.823 Y58.793 E5.54958 ; perimeter
G1 X72.694 Y59.083 E5.57282 ; perimeter
G1 X72.389 Y59.590 E5.61618 ; perimeter
G1 X71.988 Y60.168 E5.66771 ; perimeter
G1 X71.694 Y60.508 E5.70066 ; perimeter
G1 X71.486 Y60.640 E5.71869 ; perimeter
G1 X70.636 Y61.010 E5.78665 ; perimeter
G1 X70.129 Y61.268 E5.82830 ; perimeter
G1 X69.889 Y61.396 E5.84821 ; perimeter
G1 X69.504 Y61.657 E5.88232 ; perimeter
G1 X69.380 Y61.669 E5.89139 ; perimeter
G1 X68.531 Y61.240 E5.96113 ; perimeter
G1 X68.382 Y61.206 E5.97233 ; perimeter
G1 X68.120 Y60.975 E5.99791 ; perimeter
G1 X67.483 Y60.583 E6.05264 ; perimeter
G1 X67.127 Y60.324 E6.08492 ; perimeter
G1 X66.770 Y60.017 E6.11939 ; perimeter
G1 X66.292 Y59.523 E6.16978 ; perimeter
G1 X66.061 Y59.209 E6.19832 ; perimeter
G1 X65.970 Y58.977 E6.21659 ; perimeter
G1 X65.824 Y58.701 E6.23946 ; perimeter
G1 X65.424 Y57.657 E6.32137 ; perimeter
G1 X65.294 Y57.371 E6.34438 ; perimeter
G1 X65.165 Y56.998 E6.37330 ; perimeter
G1 X65.147 Y56.864 E6.38320 ; perimeter
G1 X64.904 Y55.899 E6.45609 ; perimeter
G1 X64.850 Y55.354 E6.49619 ; perimeter
G1 X64.868 Y54.875 E6.53132 ; perimeter
G1 X65.013 Y54.189 E6.58269 ; perimeter
G1 X65.022 Y54.062 E6.59203 ; perimeter
G1 X65.086 Y53.836 E6.60921 ; perimeter
G1 X65.109 Y53.619 E6.62523 ; perimeter
G1 X65.354 Y52.866 E6.68319 ; perimeter
G1 X65.493 Y52.557 E6.70807 ; perimeter
G1 X65.686 Y51.961 E6.75394 ; perimeter
G1 X66.012 Y51.238 E6.81205 ; perimeter
G1 X66.240 Y50.839 E6.84568 ; perimeter
G1 X66.321 Y50.653 E6.86058 ; perimeter
G1 X66.485 Y50.190 E6.89658 ; perimeter
G1 X66.573 Y49.857 E6.92181 ; perimeter
G1 X66.591 Y49.653 E6.93676 ; perimeter
G1 X66.580 Y49.469 E6.95030 ; perimeter
G1 X66.544 Y49.273 E6.96492 ; perimeter
G1 X66.435 Y48.917 E6.99215 ; perimeter
G1 X66.332 Y48.365 E7.03332 ; perimeter
G1 X66.202 Y47.933 E7.06633 ; perimeter

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G1 X66.191 Y47.769 E7.07842 ; perimeter
G1 X66.201 Y47.475 E7.10000 ; perimeter
G1 X66.273 Y47.075 E7.12971 ; perimeter
G1 X66.326 Y46.890 E7.14381 ; perimeter
G1 X66.454 Y46.590 E7.16775 ; perimeter
G1 X66.107 Y46.355 F7800.000 ; move to first perimeter point
G1 X66.145 Y46.267 F600.000 E7.17483 ; perimeter
G1 X66.297 Y46.055 E7.19386 ; perimeter
G1 X66.636 Y45.665 E7.23173 ; perimeter
G1 X66.755 Y45.565 E7.24310 ; perimeter
G1 X67.114 Y45.332 E7.27450 ; perimeter
G1 X67.370 Y45.244 E7.29433 ; perimeter
G1 X67.728 Y45.071 E7.32341 ; perimeter
G1 X67.853 Y45.039 E7.33291 ; perimeter
G1 X68.235 Y44.986 E7.36117 ; perimeter
G1 X68.318 Y44.992 E7.36728 ; perimeter
G1 X68.483 Y45.026 E7.37957 ; perimeter
G1 X68.774 Y45.180 E7.40369 ; perimeter
G1 X69.028 Y45.247 E7.42294 ; perimeter
G1 X69.268 Y45.287 E7.44074 ; perimeter
G1 X69.841 Y45.327 E7.48284 ; perimeter
G1 X70.138 Y45.287 E7.50481 ; perimeter
G1 X70.332 Y45.237 E7.51947 ; perimeter
G1 X70.621 Y45.236 E7.54065 ; perimeter
G1 X71.136 Y45.162 E7.57883 ; perimeter
G1 X71.563 Y45.204 E7.61024 ; perimeter
G1 X71.701 Y45.226 E7.62044 ; perimeter
G1 X71.825 Y45.272 E7.63019 ; perimeter
G1 X72.247 Y45.504 E7.66540 ; perimeter
G1 X72.568 Y45.802 E7.69747 ; perimeter
G1 X73.013 Y46.165 E7.73958 ; perimeter
G1 X73.316 Y46.336 E7.76505 ; perimeter
G1 X73.469 Y46.378 E7.77671 ; perimeter
G1 X73.719 Y46.400 E7.79508 ; perimeter
G1 X74.041 Y46.366 E7.81878 ; perimeter
G1 X74.354 Y46.373 E7.84173 ; perimeter
G1 X74.476 Y46.404 E7.85099 ; perimeter
G1 X74.635 Y46.512 E7.86506 ; perimeter
G1 X74.985 Y46.853 E7.90082 ; perimeter
G1 X75.103 Y47.123 E7.92240 ; perimeter
G1 X75.150 Y47.314 E7.93683 ; perimeter
G1 X75.186 Y47.520 E7.95217 ; perimeter
G1 X75.200 Y47.819 E7.97409 ; perimeter
G1 X75.304 Y48.238 E8.00568 ; perimeter
G1 X75.312 Y48.345 E8.01359 ; perimeter
G1 X75.292 Y48.629 E8.03445 ; perimeter
G1 X75.233 Y48.857 E8.05168 ; perimeter
G1 X75.222 Y48.987 E8.06128 ; perimeter
G1 X75.276 Y49.282 E8.08323 ; perimeter
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G1 X74.998 Y49.736 E8.12218 ; perimeter
G1 X74.869 Y50.006 E8.14408 ; perimeter
G1 X74.613 Y50.305 E8.17295 ; perimeter
G1 X74.312 Y50.763 E8.21310 ; perimeter
G1 X74.168 Y51.144 E8.24299 ; perimeter
G1 X74.140 Y51.294 E8.25413 ; perimeter
G1 X74.136 Y51.632 E8.27889 ; perimeter
G1 X74.063 Y52.073 E8.31166 ; perimeter
G1 X74.049 Y52.439 E8.33850 ; perimeter
G1 X74.073 Y52.667 E8.35530 ; perimeter
G1 X74.042 Y53.076 E8.38532 ; perimeter
G1 X74.047 Y53.635 E8.42626 ; perimeter
G1 X74.110 Y54.352 E8.47900 ; perimeter
G1 X74.102 Y54.812 E8.51269 ; perimeter
G1 X74.051 Y55.187 E8.54042 ; perimeter
G1 X74.101 Y55.797 E8.58529 ; perimeter
G1 X74.097 Y56.024 E8.60189 ; perimeter
G1 X74.027 Y56.377 E8.62825 ; perimeter
G1 X73.923 Y56.591 E8.64573 ; perimeter
G1 X73.865 Y56.762 E8.65893 ; perimeter
G1 X73.476 Y58.092 E8.76042 ; perimeter
G1 X73.351 Y58.402 E8.78490 ; perimeter
G1 X73.282 Y58.742 E8.81034 ; perimeter
G1 X73.166 Y59.060 E8.83516 ; perimeter
G1 X72.934 Y59.511 E8.87229 ; perimeter
G1 X72.732 Y59.826 E8.89973 ; perimeter
G1 X72.321 Y60.417 E8.95248 ; perimeter
G1 X71.976 Y60.817 E8.99116 ; perimeter
G1 X71.669 Y61.014 E9.01785 ; perimeter
G1 X70.817 Y61.385 E9.08595 ; perimeter
G1 X70.104 Y61.753 E9.14474 ; perimeter
G1 X69.721 Y62.013 E9.17862 ; perimeter
G1 X69.532 Y62.072 E9.19316 ; perimeter
G1 X69.294 Y62.081 E9.21061 ; perimeter
G1 X68.387 Y61.633 E9.28472 ; perimeter
G1 X68.199 Y61.579 E9.29906 ; perimeter
G1 X68.134 Y61.540 E9.30458 ; perimeter
G1 X67.882 Y61.318 E9.32919 ; perimeter
G1 X67.241 Y60.922 E9.38443 ; perimeter
G1 X66.720 Y60.529 E9.43218 ; perimeter
G1 X66.139 Y59.978 E9.49089 ; perimeter
G1 X65.969 Y59.785 E9.50972 ; perimeter
G1 X65.703 Y59.422 E9.54263 ; perimeter
G1 X65.658 Y59.332 E9.55003 ; perimeter
G1 X65.595 Y59.161 E9.56344 ; perimeter
G1 X65.433 Y58.849 E9.58914 ; perimeter
G1 X65.039 Y57.815 E9.67019 ; perimeter
G1 X64.899 Y57.501 E9.69538 ; perimeter
G1 X64.755 Y57.076 E9.72826 ; perimeter

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G1 X64.738 Y56.942 E9.73818 ; perimeter
G1 X64.496 Y55.980 E9.81083 ; perimeter
G1 X64.434 Y55.349 E9.85728 ; perimeter
G1 X64.456 Y54.820 E9.89605 ; perimeter
G1 X64.600 Y54.131 E9.94767 ; perimeter
G1 X64.604 Y53.998 E9.95741 ; perimeter
G1 X64.676 Y53.759 E9.97570 ; perimeter
G1 X64.697 Y53.542 E9.99169 ; perimeter
G1 X64.973 Y52.696 E10.05687 ; perimeter
G1 X65.100 Y52.419 E10.07917 ; perimeter
G1 X65.296 Y51.817 E10.12557 ; perimeter
G1 X65.641 Y51.050 E10.18715 ; perimeter
G1 X65.866 Y50.656 E10.22045 ; perimeter
G1 X65.933 Y50.503 E10.23263 ; perimeter
G1 X66.086 Y50.073 E10.26610 ; perimeter
G1 X66.163 Y49.780 E10.28830 ; perimeter
G1 X66.174 Y49.648 E10.29801 ; perimeter
G1 X66.140 Y49.375 E10.31817 ; perimeter
G1 X66.032 Y49.021 E10.34524 ; perimeter
G1 X65.929 Y48.471 E10.38627 ; perimeter
G1 X65.796 Y48.024 E10.42044 ; perimeter
G1 X65.775 Y47.781 E10.43829 ; perimeter
G1 X65.783 Y47.470 E10.46105 ; perimeter
G1 X65.868 Y46.979 E10.49755 ; perimeter
G1 X65.932 Y46.757 E10.51452 ; perimeter
G1 X66.078 Y46.410 E10.54206 ; perimeter
G1 X66.203 Y46.344 F7800.000 ; move inwards before travel
G1 X72.637 Y47.261 ; move to first fill point
G1 X74.107 Y48.730 F752.087 E10.69430 ; fill
G1 X73.443 Y50.026 E10.80097 ; fill
G1 X69.873 Y46.456 E11.17086 ; fill
G1 X67.764 Y46.306 E11.32578 ; fill
G1 X73.000 Y51.543 E11.86834 ; fill
G1 X72.911 Y53.413 E12.00551 ; fill
G1 X66.936 Y47.438 E12.62459 ; fill
G1 X67.301 Y49.763 E12.79702 ; fill
G1 X72.926 Y55.388 E13.37980 ; fill
G1 X72.605 Y57.027 E13.50213 ; fill
G1 X66.830 Y51.252 E14.10045 ; fill
G1 X66.231 Y52.612 E14.20937 ; fill
G1 X72.153 Y58.535 E14.82292 ; fill
G1 X71.406 Y59.747 E14.92726 ; fill
G1 X65.758 Y54.099 E15.51247 ; fill
G1 X65.669 Y55.969 E15.64967 ; fill
G1 X70.153 Y60.453 E16.11423 ; fill
G1 F1800.000 E15.11423 ; retract
G92 E0 ; reset extrusion distance
G1 Z15.150 F7800.000 ; move to next layer (37)
G1 X70.330 Y60.479 ; move to first perimeter point
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G1 F1800.000 E1.00000 ; compensate retraction
G1 X69.821 Y60.705 F600.000 E1.04082 ; perimeter
G1 X69.426 Y60.920 E1.07380 ; perimeter
G1 X69.140 Y60.728 E1.09901 ; perimeter
G1 X68.591 Y60.405 E1.14569 ; perimeter
G1 X68.207 Y60.248 E1.17611 ; perimeter
G1 X67.794 Y60.008 E1.21103 ; perimeter
G1 X67.293 Y59.682 E1.25487 ; perimeter
G1 X67.100 Y59.523 E1.27320 ; perimeter
G1 X66.812 Y59.215 E1.30407 ; perimeter
G1 X66.708 Y59.060 E1.31775 ; perimeter
G1 X66.351 Y58.302 E1.37909 ; perimeter
G1 X65.872 Y57.374 E1.45562 ; perimeter
G1 X65.745 Y57.049 E1.48118 ; perimeter
G1 X65.650 Y56.526 E1.52011 ; perimeter
G1 X65.514 Y56.267 E1.54158 ; perimeter
G1 X65.416 Y55.861 E1.57216 ; perimeter
G1 X65.397 Y55.629 E1.58919 ; perimeter
G1 X65.463 Y55.354 E1.60989 ; perimeter
G1 X65.385 Y54.722 E1.65660 ; perimeter
G1 X65.489 Y54.169 E1.69776 ; perimeter
G1 X65.566 Y53.595 E1.74020 ; perimeter
G1 X65.662 Y53.349 E1.75956 ; perimeter
G1 X65.995 Y52.157 E1.85023 ; perimeter
G1 X66.178 Y51.646 E1.88996 ; perimeter
G1 X66.213 Y51.485 E1.90206 ; perimeter
G1 X66.501 Y50.851 E1.95307 ; perimeter
G1 X66.805 Y49.812 E2.03238 ; perimeter
G1 X66.807 Y49.388 E2.06341 ; perimeter
G1 X66.720 Y48.805 E2.10658 ; perimeter
G1 X66.516 Y47.909 E2.17395 ; perimeter
G1 X66.507 Y47.520 E2.20243 ; perimeter
G1 X66.599 Y47.063 E2.23658 ; perimeter
G1 X66.618 Y46.999 E2.24151 ; perimeter
G1 X66.791 Y46.694 E2.26717 ; perimeter
G1 X67.206 Y46.179 E2.31564 ; perimeter
G1 X67.475 Y45.962 E2.34096 ; perimeter
G1 X67.851 Y45.810 E2.37070 ; perimeter
G1 X68.124 Y45.655 E2.39368 ; perimeter
G1 X68.293 Y45.625 E2.40622 ; perimeter
G1 X68.810 Y45.813 E2.44657 ; perimeter
G1 X69.196 Y45.898 E2.47553 ; perimeter
G1 X69.622 Y45.946 E2.50694 ; perimeter
G1 X69.833 Y45.953 E2.52240 ; perimeter
G1 X70.465 Y45.851 E2.56927 ; perimeter
G1 X71.014 Y45.787 E2.60974 ; perimeter
G1 X71.236 Y45.724 E2.62666 ; perimeter
G1 X71.363 Y45.717 E2.63603 ; perimeter
G1 X71.489 Y45.737 E2.64534 ; perimeter
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G1 X71.599 Y45.801 E2.65465 ; perimeter
G1 X71.839 Y45.894 E2.67356 ; perimeter
G1 X72.427 Y46.472 E2.73396 ; perimeter
G1 X72.735 Y46.693 E2.76170 ; perimeter
G1 X73.035 Y46.861 E2.78688 ; perimeter
G1 X73.164 Y46.912 E2.79706 ; perimeter
G1 X73.520 Y46.985 E2.82365 ; perimeter
G1 X73.834 Y47.013 E2.84680 ; perimeter
G1 X74.317 Y47.013 E2.88217 ; perimeter
G1 X74.421 Y47.329 E2.90655 ; perimeter
G1 X74.582 Y48.351 E2.98232 ; perimeter
G1 X74.557 Y48.554 E2.99730 ; perimeter
G1 X74.558 Y49.061 E3.03445 ; perimeter
G1 X74.513 Y49.222 E3.04669 ; perimeter
G1 X74.388 Y49.426 E3.06424 ; perimeter
G1 X73.941 Y50.007 E3.11797 ; perimeter
G1 X73.683 Y50.416 E3.15334 ; perimeter
G1 X73.555 Y50.764 E3.18052 ; perimeter
G1 X73.510 Y50.999 E3.19804 ; perimeter
G1 X73.486 Y51.325 E3.22197 ; perimeter
G1 X73.500 Y51.617 E3.24339 ; perimeter
G1 X73.448 Y51.902 E3.26463 ; perimeter
G1 X73.436 Y52.385 E3.30004 ; perimeter
G1 X73.300 Y53.321 E3.36934 ; perimeter
G1 X73.288 Y53.716 E3.39830 ; perimeter
G1 X73.312 Y54.022 E3.42077 ; perimeter
G1 X73.312 Y54.529 E3.45786 ; perimeter
G1 X73.218 Y54.901 E3.48599 ; perimeter
G1 X73.241 Y55.049 E3.49697 ; perimeter
G1 X73.239 Y55.254 E3.51200 ; perimeter
G1 X73.306 Y55.567 E3.53542 ; perimeter
G1 X73.300 Y55.832 E3.55482 ; perimeter
G1 X73.094 Y56.134 E3.58161 ; perimeter
G1 X72.800 Y57.081 E3.65427 ; perimeter
G1 X72.518 Y57.879 E3.71628 ; perimeter
G1 X72.405 Y58.104 E3.73468 ; perimeter
G1 X72.225 Y58.624 E3.77503 ; perimeter
G1 X72.172 Y58.843 E3.79150 ; perimeter
G1 X71.815 Y59.329 E3.83570 ; perimeter
G1 X71.020 Y60.224 E3.92336 ; perimeter
G1 X70.389 Y60.459 E3.97266 ; perimeter
G1 X70.516 Y60.855 F7800.000 ; move to first perimeter point
G1 X70.004 Y61.079 F600.000 E4.01368 ; perimeter
G1 X69.460 Y61.386 E4.05941 ; perimeter
G1 X69.189 Y61.265 E4.08109 ; perimeter
G1 X68.930 Y61.087 E4.10417 ; perimeter
G1 X68.406 Y60.777 E4.14874 ; perimeter
G1 X68.004 Y60.613 E4.18056 ; perimeter
G1 X67.603 Y60.378 E4.21463 ; perimeter
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G1 X67.048 Y60.018 E4.26308 ; perimeter
G1 X66.813 Y59.824 E4.28539 ; perimeter
G1 X66.490 Y59.479 E4.32002 ; perimeter
G1 X66.350 Y59.272 E4.33834 ; perimeter
G1 X65.973 Y58.475 E4.40293 ; perimeter
G1 X65.494 Y57.552 E4.47909 ; perimeter
G1 X65.361 Y57.219 E4.50534 ; perimeter
G1 X65.252 Y56.663 E4.54685 ; perimeter
G1 X65.126 Y56.426 E4.56651 ; perimeter
G1 X64.997 Y55.904 E4.60594 ; perimeter
G1 X64.980 Y55.602 E4.62807 ; perimeter
G1 X65.039 Y55.338 E4.64787 ; perimeter
G1 X64.967 Y54.739 E4.69207 ; perimeter
G1 X65.165 Y53.476 E4.78573 ; perimeter
G1 X65.267 Y53.218 E4.80606 ; perimeter
G1 X65.594 Y52.045 E4.89532 ; perimeter
G1 X65.773 Y51.542 E4.93441 ; perimeter
G1 X65.824 Y51.331 E4.95034 ; perimeter
G1 X66.113 Y50.699 E5.00118 ; perimeter
G1 X66.392 Y49.742 E5.07425 ; perimeter
G1 X66.393 Y49.430 E5.09710 ; perimeter
G1 X66.309 Y48.871 E5.13849 ; perimeter
G1 X66.100 Y47.942 E5.20823 ; perimeter
G1 X66.090 Y47.486 E5.24170 ; perimeter
G1 X66.194 Y46.967 E5.28047 ; perimeter
G1 X66.250 Y46.802 E5.29324 ; perimeter
G1 X66.439 Y46.472 E5.32107 ; perimeter
G1 X66.923 Y45.873 E5.37753 ; perimeter
G1 X67.274 Y45.588 E5.41063 ; perimeter
G1 X67.666 Y45.438 E5.44136 ; perimeter
G1 X68.005 Y45.241 E5.47007 ; perimeter
G1 X68.344 Y45.197 E5.49512 ; perimeter
G1 X68.930 Y45.414 E5.54088 ; perimeter
G1 X69.095 Y45.452 E5.55328 ; perimeter
G1 X69.493 Y45.519 E5.58289 ; perimeter
G1 X69.818 Y45.535 E5.60669 ; perimeter
G1 X70.399 Y45.441 E5.64984 ; perimeter
G1 X70.922 Y45.380 E5.68840 ; perimeter
G1 X71.169 Y45.313 E5.70718 ; perimeter
G1 X71.394 Y45.300 E5.72367 ; perimeter
G1 X71.597 Y45.331 E5.73870 ; perimeter
G1 X71.915 Y45.485 E5.76458 ; perimeter
G1 X72.038 Y45.506 E5.77374 ; perimeter
G1 X72.698 Y46.156 E5.84156 ; perimeter
G1 X72.957 Y46.342 E5.86496 ; perimeter
G1 X73.194 Y46.475 E5.88485 ; perimeter
G1 X73.417 Y46.547 E5.90208 ; perimeter
G1 X73.580 Y46.572 E5.91411 ; perimeter
G1 X73.857 Y46.598 E5.93448 ; perimeter

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G1 X74.386 Y46.585 E5.97329 ; perimeter
G1 X74.454 Y46.616 E5.97878 ; perimeter
G1 X74.589 Y46.716 E5.99104 ; perimeter
G1 X74.682 Y46.834 E6.00209 ; perimeter
G1 X74.771 Y47.025 E6.01752 ; perimeter
G1 X74.831 Y47.258 E6.03510 ; perimeter
G1 X74.929 Y47.953 E6.08652 ; perimeter
G1 X75.001 Y48.328 E6.11448 ; perimeter
G1 X74.971 Y48.625 E6.13636 ; perimeter
G1 X74.967 Y49.139 E6.17402 ; perimeter
G1 X74.906 Y49.360 E6.19084 ; perimeter
G1 X74.800 Y49.565 E6.20773 ; perimeter
G1 X74.408 Y50.068 E6.25449 ; perimeter
G1 X74.059 Y50.597 E6.30091 ; perimeter
G1 X73.959 Y50.869 E6.32213 ; perimeter
G1 X73.921 Y51.064 E6.33671 ; perimeter
G1 X73.902 Y51.329 E6.35618 ; perimeter
G1 X73.919 Y51.660 E6.38039 ; perimeter
G1 X73.862 Y51.942 E6.40152 ; perimeter
G1 X73.836 Y52.548 E6.44591 ; perimeter
G1 X73.714 Y53.369 E6.50670 ; perimeter
G1 X73.705 Y53.714 E6.53200 ; perimeter
G1 X73.728 Y54.013 E6.55400 ; perimeter
G1 X73.729 Y54.533 E6.59205 ; perimeter
G1 X73.642 Y54.925 E6.62147 ; perimeter
G1 X73.655 Y55.193 E6.64116 ; perimeter
G1 X73.721 Y55.523 E6.66580 ; perimeter
G1 X73.712 Y55.924 E6.69519 ; perimeter
G1 X73.692 Y56.016 E6.70206 ; perimeter
G1 X73.470 Y56.322 E6.72972 ; perimeter
G1 X73.194 Y57.216 E6.79830 ; perimeter
G1 X72.964 Y57.827 E6.84615 ; perimeter
G1 X72.906 Y58.034 E6.86190 ; perimeter
G1 X72.790 Y58.262 E6.88063 ; perimeter
G1 X72.734 Y58.420 E6.89291 ; perimeter
G1 X72.628 Y58.732 E6.91708 ; perimeter
G1 X72.586 Y58.944 E6.93290 ; perimeter
G1 X72.499 Y59.110 E6.94664 ; perimeter
G1 X72.144 Y59.584 E6.99000 ; perimeter
G1 X71.302 Y60.532 E7.08286 ; perimeter
G1 X71.157 Y60.617 E7.09520 ; perimeter
G1 X70.575 Y60.834 E7.14067 ; perimeter
G1 X70.652 Y61.248 F7800.000 ; move to first perimeter point
G1 X70.186 Y61.454 F600.000 E7.17804 ; perimeter
G1 X69.666 Y61.744 E7.22164 ; perimeter
G1 X69.491 Y61.781 E7.23475 ; perimeter
G1 X69.312 Y61.775 E7.24791 ; perimeter
G1 X68.958 Y61.612 E7.27642 ; perimeter
G1 X68.720 Y61.446 E7.29773 ; perimeter
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G1 X68.221 Y61.150 E7.34019 ; perimeter
G1 X67.802 Y60.977 E7.37342 ; perimeter
G1 X67.395 Y60.738 E7.40796 ; perimeter
G1 X66.803 Y60.354 E7.45970 ; perimeter
G1 X66.526 Y60.126 E7.48599 ; perimeter
G1 X66.168 Y59.742 E7.52438 ; perimeter
G1 X65.992 Y59.483 E7.54733 ; perimeter
G1 X65.594 Y58.647 E7.61517 ; perimeter
G1 X65.115 Y57.730 E7.69100 ; perimeter
G1 X64.964 Y57.342 E7.72146 ; perimeter
G1 X64.854 Y56.800 E7.76200 ; perimeter
G1 X64.737 Y56.580 E7.78022 ; perimeter
G1 X64.584 Y55.975 E7.82597 ; perimeter
G1 X64.564 Y55.583 E7.85475 ; perimeter
G1 X64.616 Y55.322 E7.87421 ; perimeter
G1 X64.550 Y54.735 E7.91750 ; perimeter
G1 X64.765 Y53.358 E8.01963 ; perimeter
G1 X64.872 Y53.087 E8.04093 ; perimeter
G1 X65.193 Y51.932 E8.12876 ; perimeter
G1 X65.369 Y51.437 E8.16721 ; perimeter
G1 X65.431 Y51.186 E8.18616 ; perimeter
G1 X65.726 Y50.548 E8.23766 ; perimeter
G1 X65.979 Y49.672 E8.30448 ; perimeter
G1 X65.979 Y49.471 E8.31916 ; perimeter
G1 X65.899 Y48.937 E8.35877 ; perimeter
G1 X65.684 Y47.976 E8.43086 ; perimeter
G1 X65.678 Y47.438 E8.47031 ; perimeter
G1 X65.822 Y46.757 E8.52131 ; perimeter
G1 X65.871 Y46.630 E8.53126 ; perimeter
G1 X66.086 Y46.250 E8.56327 ; perimeter
G1 X66.500 Y45.719 E8.61258 ; perimeter
G1 X66.644 Y45.564 E8.62808 ; perimeter
G1 X67.096 Y45.211 E8.67005 ; perimeter
G1 X67.480 Y45.066 E8.70016 ; perimeter
G1 X67.885 Y44.836 E8.73427 ; perimeter
G1 X68.349 Y44.780 E8.76852 ; perimeter
G1 X68.523 Y44.821 E8.78162 ; perimeter
G1 X69.049 Y45.015 E8.82266 ; perimeter
G1 X69.317 Y45.074 E8.84276 ; perimeter
G1 X69.651 Y45.114 E8.86744 ; perimeter
G1 X69.802 Y45.117 E8.87849 ; perimeter
G1 X70.398 Y45.021 E8.92272 ; perimeter
G1 X70.642 Y45.000 E8.94065 ; perimeter
G1 X70.830 Y44.973 E8.95458 ; perimeter
G1 X71.103 Y44.902 E8.97523 ; perimeter
G1 X71.255 Y44.887 E8.98641 ; perimeter
G1 X71.425 Y44.884 E8.99885 ; perimeter
G1 X71.788 Y44.947 E9.02588 ; perimeter
G1 X72.034 Y45.084 E9.04649 ; perimeter

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G1 X72.150 Y45.103 E9.05514 ; perimeter
G1 X72.257 Y45.147 E9.06358 ; perimeter
G1 X72.968 Y45.839 E9.13624 ; perimeter
G1 X73.352 Y46.090 E9.16987 ; perimeter
G1 X73.499 Y46.139 E9.18120 ; perimeter
G1 X73.879 Y46.182 E9.20922 ; perimeter
G1 X74.407 Y46.172 E9.24793 ; perimeter
G1 X74.651 Y46.248 E9.26665 ; perimeter
G1 X74.870 Y46.409 E9.28656 ; perimeter
G1 X75.035 Y46.612 E9.30575 ; perimeter
G1 X75.164 Y46.888 E9.32806 ; perimeter
G1 X75.241 Y47.189 E9.35084 ; perimeter
G1 X75.414 Y48.274 E9.43134 ; perimeter
G1 X75.386 Y48.696 E9.46227 ; perimeter
G1 X75.386 Y49.171 E9.49713 ; perimeter
G1 X75.299 Y49.498 E9.52192 ; perimeter
G1 X75.216 Y49.679 E9.53649 ; perimeter
G1 X74.496 Y50.674 E9.62646 ; perimeter
G1 X74.373 Y50.939 E9.64788 ; perimeter
G1 X74.332 Y51.130 E9.66214 ; perimeter
G1 X74.318 Y51.334 E9.67715 ; perimeter
G1 X74.335 Y51.719 E9.70540 ; perimeter
G1 X74.277 Y51.983 E9.72517 ; perimeter
G1 X74.265 Y52.446 E9.75912 ; perimeter
G1 X74.129 Y53.416 E9.83085 ; perimeter
G1 X74.145 Y54.541 E9.91330 ; perimeter
G1 X74.066 Y54.949 E9.94370 ; perimeter
G1 X74.071 Y55.132 E9.95717 ; perimeter
G1 X74.136 Y55.479 E9.98301 ; perimeter
G1 X74.140 Y55.688 E9.99832 ; perimeter
G1 X74.126 Y55.978 E10.01958 ; perimeter
G1 X74.080 Y56.166 E10.03375 ; perimeter
G1 X73.846 Y56.509 E10.06418 ; perimeter
G1 X73.588 Y57.351 E10.12867 ; perimeter
G1 X73.357 Y57.963 E10.17659 ; perimeter
G1 X73.291 Y58.195 E10.19427 ; perimeter
G1 X73.175 Y58.420 E10.21286 ; perimeter
G1 X73.031 Y58.841 E10.24542 ; perimeter
G1 X72.980 Y59.086 E10.26377 ; perimeter
G1 X72.848 Y59.336 E10.28450 ; perimeter
G1 X72.466 Y59.848 E10.33131 ; perimeter
G1 X71.582 Y60.840 E10.42860 ; perimeter
G1 X71.453 Y60.936 E10.44039 ; perimeter
G1 X71.320 Y60.999 E10.45118 ; perimeter
G1 X70.711 Y61.226 E10.49880 ; perimeter
G1 X70.322 Y60.996 F7800.000 ; move inwards before travel
G1 X72.395 Y57.321 ; move to first fill point
G1 X69.260 Y60.456 F752.395 E10.82355 ; fill
G1 X67.988 Y59.768 E10.92948 ; fill
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G1 X72.924 Y54.832 E11.44087 ; fill
G1 X73.084 Y52.713 E11.59656 ; fill
G1 X66.941 Y58.856 E12.23301 ; fill
G1 X66.297 Y57.540 E12.34034 ; fill
G1 X73.329 Y50.508 E13.06884 ; fill
G1 X74.175 Y47.702 E13.28354 ; fill
G1 X65.783 Y56.095 E14.15300 ; fill
G1 X65.799 Y54.119 E14.29775 ; fill
G1 X72.828 Y47.089 E15.02602 ; fill
G1 X71.739 Y46.219 E15.12816 ; fill
G1 X66.605 Y51.354 E15.66013 ; fill
G1 X67.042 Y48.956 F7800.000 ; move to first fill point
G1 X69.750 Y46.248 F752.395 E15.94069 ; fill
G1 X67.940 Y46.099 E16.07378 ; fill
G1 X66.889 Y47.150 E16.18265 ; fill
G1 F1800.000 E15.18265 ; retract
G92 E0 ; reset extrusion distance
G1 Z15.550 F7800.000 ; move to next layer (38)
G1 X66.567 Y46.951 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X66.777 Y46.585 F600.000 E1.03093 ; perimeter
G1 X67.408 Y45.902 E1.09900 ; perimeter
G1 X67.455 Y45.859 E1.10371 ; perimeter
G1 X67.736 Y45.737 E1.12612 ; perimeter
G1 X68.148 Y45.509 E1.16063 ; perimeter
G1 X68.464 Y45.484 E1.18387 ; perimeter
G1 X68.669 Y45.539 E1.19943 ; perimeter
G1 X68.974 Y45.660 E1.22345 ; perimeter
G1 X69.632 Y45.797 E1.27267 ; perimeter
G1 X69.876 Y45.794 E1.29055 ; perimeter
G1 X70.285 Y45.739 E1.32084 ; perimeter
G1 X71.113 Y45.530 E1.38334 ; perimeter
G1 X71.334 Y45.503 E1.39969 ; perimeter
G1 X71.595 Y45.531 E1.41891 ; perimeter
G1 X71.853 Y45.595 E1.43834 ; perimeter
G1 X72.378 Y46.132 E1.49343 ; perimeter
G1 X72.915 Y46.558 E1.54359 ; perimeter
G1 X73.143 Y46.668 E1.56214 ; perimeter
G1 X73.525 Y46.797 E1.59170 ; perimeter
G1 X74.069 Y46.848 E1.63174 ; perimeter
G1 X74.428 Y46.970 E1.65950 ; perimeter
G1 X74.499 Y47.171 E1.67511 ; perimeter
G1 X74.564 Y47.457 E1.69659 ; perimeter
G1 X74.681 Y48.136 E1.74706 ; perimeter
G1 X74.704 Y48.485 E1.77266 ; perimeter
G1 X74.693 Y48.964 E1.80779 ; perimeter
G1 X74.657 Y49.113 E1.81904 ; perimeter
G1 X74.592 Y49.268 E1.83134 ; perimeter
G1 X74.406 Y49.531 E1.85492 ; perimeter
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G1 X74.233 Y49.860 E1.88212 ; perimeter
G1 X73.980 Y50.275 E1.91778 ; perimeter
G1 X73.805 Y50.728 E1.95331 ; perimeter
G1 X73.743 Y51.133 E1.98336 ; perimeter
G1 X73.720 Y51.397 E2.00280 ; perimeter
G1 X73.736 Y51.612 E2.01858 ; perimeter
G1 X73.678 Y51.862 E2.03735 ; perimeter
G1 X73.656 Y52.228 E2.06421 ; perimeter
G1 X73.445 Y53.046 E2.12614 ; perimeter
G1 X73.303 Y54.247 E2.21470 ; perimeter
G1 X73.230 Y54.607 E2.24160 ; perimeter
G1 X73.197 Y54.925 E2.26502 ; perimeter
G1 X73.402 Y55.440 E2.30569 ; perimeter
G1 X73.171 Y55.704 E2.33131 ; perimeter
G1 X73.058 Y55.908 E2.34845 ; perimeter
G1 X72.784 Y56.628 E2.40485 ; perimeter
G1 X72.588 Y57.201 E2.44925 ; perimeter
G1 X72.560 Y57.375 E2.46215 ; perimeter
G1 X72.454 Y57.666 E2.48484 ; perimeter
G1 X72.055 Y58.418 E2.54723 ; perimeter
G1 X71.895 Y58.906 E2.58483 ; perimeter
G1 X71.718 Y59.129 E2.60569 ; perimeter
G1 X71.290 Y59.508 E2.64759 ; perimeter
G1 X70.630 Y60.159 E2.71550 ; perimeter
G1 X70.003 Y60.400 E2.76468 ; perimeter
G1 X69.497 Y60.664 E2.80653 ; perimeter
G1 X69.375 Y60.590 E2.81696 ; perimeter
G1 X69.221 Y60.450 E2.83220 ; perimeter
G1 X68.875 Y60.253 E2.86138 ; perimeter
G1 X68.567 Y60.108 E2.88630 ; perimeter
G1 X67.911 Y59.846 E2.93807 ; perimeter
G1 X67.646 Y59.692 E2.96053 ; perimeter
G1 X67.419 Y59.519 E2.98142 ; perimeter
G1 X67.042 Y59.100 E3.02271 ; perimeter
G1 X66.602 Y58.373 E3.08502 ; perimeter
G1 X66.463 Y58.068 E3.10954 ; perimeter
G1 X66.227 Y57.753 E3.13838 ; perimeter
G1 X65.980 Y57.370 E3.17180 ; perimeter
G1 X65.932 Y57.142 E3.18882 ; perimeter
G1 X65.680 Y56.428 E3.24429 ; perimeter
G1 X65.553 Y55.962 E3.27967 ; perimeter
G1 X65.553 Y55.309 E3.32755 ; perimeter
G1 X65.482 Y54.673 E3.37445 ; perimeter
G1 X65.534 Y54.241 E3.40627 ; perimeter
G1 X65.535 Y53.899 E3.43134 ; perimeter
G1 X65.594 Y53.477 E3.46257 ; perimeter
G1 X65.658 Y53.195 E3.48375 ; perimeter
G1 X65.645 Y52.872 E3.50740 ; perimeter
G1 X65.933 Y52.160 E3.56368 ; perimeter

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G1 X66.129 Y51.591 E3.60778 ; perimeter
G1 X66.173 Y51.320 E3.62793 ; perimeter
G1 X66.367 Y50.781 E3.66986 ; perimeter
G1 X66.460 Y50.364 E3.70119 ; perimeter
G1 X66.566 Y50.078 E3.72352 ; perimeter
G1 X66.653 Y49.623 E3.75749 ; perimeter
G1 X66.646 Y49.264 E3.78376 ; perimeter
G1 X66.601 Y48.799 E3.81798 ; perimeter
G1 X66.462 Y48.111 E3.86943 ; perimeter
G1 X66.403 Y47.675 E3.90165 ; perimeter
G1 X66.491 Y47.115 E3.94317 ; perimeter
G1 X66.538 Y47.006 E3.95187 ; perimeter
G1 X66.195 Y46.764 F7800.000 ; move to first perimeter point
G1 X66.335 Y46.502 F600.000 E3.97365 ; perimeter
G1 X66.461 Y46.314 E3.99023 ; perimeter
G1 X67.124 Y45.598 E4.06168 ; perimeter
G1 X67.230 Y45.502 E4.07221 ; perimeter
G1 X67.549 Y45.366 E4.09764 ; perimeter
G1 X68.042 Y45.080 E4.13933 ; perimeter
G1 X68.146 Y45.093 E4.14700 ; perimeter
G1 X68.491 Y45.063 E4.17241 ; perimeter
G1 X68.800 Y45.144 E4.19581 ; perimeter
G1 X69.096 Y45.261 E4.21911 ; perimeter
G1 X69.681 Y45.380 E4.26282 ; perimeter
G1 X69.853 Y45.378 E4.27542 ; perimeter
G1 X70.186 Y45.334 E4.30010 ; perimeter
G1 X70.356 Y45.272 E4.31336 ; perimeter
G1 X70.691 Y45.216 E4.33820 ; perimeter
G1 X71.034 Y45.120 E4.36431 ; perimeter
G1 X71.344 Y45.087 E4.38710 ; perimeter
G1 X71.690 Y45.125 E4.41260 ; perimeter
G1 X72.057 Y45.203 E4.44010 ; perimeter
G1 X72.663 Y45.828 E4.50392 ; perimeter
G1 X73.129 Y46.200 E4.54759 ; perimeter
G1 X73.291 Y46.278 E4.56078 ; perimeter
G1 X73.612 Y46.387 E4.58559 ; perimeter
G1 X73.988 Y46.434 E4.61335 ; perimeter
G1 X74.236 Y46.428 E4.63151 ; perimeter
G1 X74.282 Y46.481 E4.63669 ; perimeter
G1 X74.542 Y46.570 E4.65681 ; perimeter
G1 X74.726 Y46.599 E4.67047 ; perimeter
G1 X74.901 Y47.060 E4.70666 ; perimeter
G1 X75.089 Y48.042 E4.77986 ; perimeter
G1 X75.120 Y48.492 E4.81291 ; perimeter
G1 X75.107 Y49.004 E4.85044 ; perimeter
G1 X75.054 Y49.238 E4.86801 ; perimeter
G1 X74.957 Y49.474 E4.88674 ; perimeter
G1 X74.760 Y49.749 E4.91150 ; perimeter
G1 X74.590 Y50.074 E4.93832 ; perimeter
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G1 X74.353 Y50.461 E4.97158 ; perimeter
G1 X74.211 Y50.821 E4.99997 ; perimeter
G1 X74.138 Y51.405 E5.04303 ; perimeter
G1 X74.157 Y51.655 E5.06143 ; perimeter
G1 X74.092 Y51.918 E5.08126 ; perimeter
G1 X74.064 Y52.317 E5.11057 ; perimeter
G1 X73.855 Y53.123 E5.17157 ; perimeter
G1 X73.714 Y54.313 E5.25934 ; perimeter
G1 X73.642 Y54.665 E5.28569 ; perimeter
G1 X73.620 Y54.870 E5.30081 ; perimeter
G1 X73.786 Y55.323 E5.33615 ; perimeter
G1 X73.774 Y55.517 E5.35039 ; perimeter
G1 X73.724 Y55.721 E5.36575 ; perimeter
G1 X73.513 Y55.945 E5.38835 ; perimeter
G1 X73.436 Y56.084 E5.39999 ; perimeter
G1 X72.993 Y57.302 E5.49491 ; perimeter
G1 X72.958 Y57.502 E5.50978 ; perimeter
G1 X72.842 Y57.815 E5.53423 ; perimeter
G1 X72.766 Y57.989 E5.54820 ; perimeter
G1 X72.664 Y58.144 E5.56176 ; perimeter
G1 X72.439 Y58.578 E5.59760 ; perimeter
G1 X72.259 Y59.118 E5.63927 ; perimeter
G1 X72.025 Y59.410 E5.66666 ; perimeter
G1 X71.564 Y59.821 E5.71189 ; perimeter
G1 X70.864 Y60.503 E5.78348 ; perimeter
G1 X70.716 Y60.579 E5.79574 ; perimeter
G1 X70.172 Y60.781 E5.83821 ; perimeter
G1 X69.598 Y61.084 E5.88575 ; perimeter
G1 X69.412 Y61.074 E5.89939 ; perimeter
G1 X69.122 Y60.922 E5.92338 ; perimeter
G1 X68.977 Y60.789 E5.93779 ; perimeter
G1 X68.634 Y60.599 E5.96653 ; perimeter
G1 X67.724 Y60.218 E6.03881 ; perimeter
G1 X67.295 Y59.957 E6.07558 ; perimeter
G1 X67.131 Y59.819 E6.09129 ; perimeter
G1 X66.951 Y59.626 E6.11063 ; perimeter
G1 X66.702 Y59.343 E6.13826 ; perimeter
G1 X66.235 Y58.573 E6.20427 ; perimeter
G1 X66.105 Y58.282 E6.22757 ; perimeter
G1 X65.881 Y57.985 E6.25484 ; perimeter
G1 X65.613 Y57.563 E6.29147 ; perimeter
G1 X65.581 Y57.493 E6.29709 ; perimeter
G1 X65.531 Y57.258 E6.31475 ; perimeter
G1 X65.256 Y56.464 E6.37627 ; perimeter
G1 X65.150 Y56.064 E6.40659 ; perimeter
G1 X65.135 Y55.984 E6.41259 ; perimeter
G1 X65.135 Y55.329 E6.46051 ; perimeter
G1 X65.096 Y55.077 E6.47925 ; perimeter
G1 X65.065 Y54.668 E6.50927 ; perimeter

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G1 X65.118 Y54.221 E6.54223 ; perimeter
G1 X65.122 Y53.832 E6.57078 ; perimeter
G1 X65.241 Y53.157 E6.62097 ; perimeter
G1 X65.222 Y52.783 E6.64839 ; perimeter
G1 X65.292 Y52.650 E6.65943 ; perimeter
G1 X65.368 Y52.418 E6.67732 ; perimeter
G1 X65.546 Y52.008 E6.71003 ; perimeter
G1 X65.727 Y51.485 E6.75058 ; perimeter
G1 X65.775 Y51.194 E6.77216 ; perimeter
G1 X65.966 Y50.668 E6.81319 ; perimeter
G1 X66.053 Y50.277 E6.84251 ; perimeter
G1 X66.166 Y49.951 E6.86776 ; perimeter
G1 X66.236 Y49.583 E6.89522 ; perimeter
G1 X66.230 Y49.278 E6.91759 ; perimeter
G1 X66.189 Y48.861 E6.94830 ; perimeter
G1 X66.053 Y48.184 E6.99883 ; perimeter
G1 X65.983 Y47.685 E7.03581 ; perimeter
G1 X66.088 Y47.006 E7.08611 ; perimeter
G1 X66.167 Y46.820 E7.10092 ; perimeter
G1 X65.824 Y46.578 F7800.000 ; move to first perimeter point
G1 X66.058 Y46.155 F600.000 E7.13634 ; perimeter
G1 X66.145 Y46.043 E7.14672 ; perimeter
G1 X66.731 Y45.399 E7.21052 ; perimeter
G1 X66.938 Y45.205 E7.23129 ; perimeter
G1 X67.064 Y45.120 E7.24245 ; perimeter
G1 X67.363 Y44.994 E7.26619 ; perimeter
G1 X67.915 Y44.684 E7.31260 ; perimeter
G1 X68.479 Y44.642 E7.35399 ; perimeter
G1 X68.803 Y44.711 E7.37827 ; perimeter
G1 X69.218 Y44.862 E7.41065 ; perimeter
G1 X69.730 Y44.964 E7.44886 ; perimeter
G1 X70.087 Y44.929 E7.47520 ; perimeter
G1 X70.220 Y44.878 E7.48561 ; perimeter
G1 X70.611 Y44.807 E7.51473 ; perimeter
G1 X70.959 Y44.711 E7.54117 ; perimeter
G1 X71.337 Y44.670 E7.56899 ; perimeter
G1 X71.784 Y44.718 E7.60195 ; perimeter
G1 X72.229 Y44.815 E7.63533 ; perimeter
G1 X72.355 Y44.915 E7.64711 ; perimeter
G1 X72.948 Y45.524 E7.70940 ; perimeter
G1 X73.290 Y45.803 E7.74171 ; perimeter
G1 X73.440 Y45.888 E7.75435 ; perimeter
G1 X73.699 Y45.977 E7.77440 ; perimeter
G1 X74.014 Y46.017 E7.79768 ; perimeter
G1 X74.422 Y46.008 E7.82759 ; perimeter
G1 X74.523 Y46.124 E7.83887 ; perimeter
G1 X74.701 Y46.174 E7.85241 ; perimeter
G1 X74.883 Y46.177 E7.86573 ; perimeter
G1 X75.116 Y46.460 E7.89263 ; perimeter
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G1 X75.302 Y46.945 E7.93065 ; perimeter
G1 X75.502 Y47.994 E8.00890 ; perimeter
G1 X75.536 Y48.494 E8.04564 ; perimeter
G1 X75.522 Y49.044 E8.08592 ; perimeter
G1 X75.451 Y49.362 E8.10980 ; perimeter
G1 X75.332 Y49.653 E8.13277 ; perimeter
G1 X75.114 Y49.968 E8.16084 ; perimeter
G1 X74.949 Y50.286 E8.18710 ; perimeter
G1 X74.862 Y50.406 E8.19801 ; perimeter
G1 X74.726 Y50.646 E8.21820 ; perimeter
G1 X74.618 Y50.915 E8.23945 ; perimeter
G1 X74.555 Y51.412 E8.27609 ; perimeter
G1 X74.574 Y51.706 E8.29772 ; perimeter
G1 X74.507 Y51.974 E8.31795 ; perimeter
G1 X74.472 Y52.406 E8.34972 ; perimeter
G1 X74.264 Y53.199 E8.40979 ; perimeter
G1 X74.126 Y54.379 E8.49677 ; perimeter
G1 X74.044 Y54.816 E8.52936 ; perimeter
G1 X74.170 Y55.128 E8.55400 ; perimeter
G1 X74.202 Y55.325 E8.56866 ; perimeter
G1 X74.186 Y55.572 E8.58679 ; perimeter
G1 X74.097 Y55.928 E8.61363 ; perimeter
G1 X73.854 Y56.187 E8.63968 ; perimeter
G1 X73.813 Y56.260 E8.64582 ; perimeter
G1 X73.398 Y57.403 E8.73487 ; perimeter
G1 X73.357 Y57.628 E8.75164 ; perimeter
G1 X73.231 Y57.964 E8.77798 ; perimeter
G1 X73.123 Y58.212 E8.79775 ; perimeter
G1 X73.022 Y58.357 E8.81070 ; perimeter
G1 X72.823 Y58.739 E8.84223 ; perimeter
G1 X72.624 Y59.327 E8.88778 ; perimeter
G1 X72.321 Y59.703 E8.92311 ; perimeter
G1 X71.839 Y60.134 E8.97046 ; perimeter
G1 X71.227 Y60.747 E9.03393 ; perimeter
G1 X71.106 Y60.842 E9.04521 ; perimeter
G1 X70.880 Y60.962 E9.06392 ; perimeter
G1 X70.341 Y61.161 E9.10608 ; perimeter
G1 X69.714 Y61.495 E9.15808 ; perimeter
G1 X69.359 Y61.487 E9.18410 ; perimeter
G1 X69.253 Y61.459 E9.19210 ; perimeter
G1 X69.018 Y61.346 E9.21119 ; perimeter
G1 X68.869 Y61.255 E9.22401 ; perimeter
G1 X68.733 Y61.129 E9.23759 ; perimeter
G1 X68.581 Y61.041 E9.25043 ; perimeter
G1 X68.234 Y60.871 E9.27876 ; perimeter
G1 X67.538 Y60.591 E9.33374 ; perimeter
G1 X67.360 Y60.491 E9.34867 ; perimeter
G1 X67.049 Y60.292 E9.37573 ; perimeter
G1 X66.743 Y60.016 E9.40594 ; perimeter

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G1 X66.357 Y59.577 E9.44879 ; perimeter
G1 X65.869 Y58.776 E9.51745 ; perimeter
G1 X65.747 Y58.497 E9.53981 ; perimeter
G1 X65.535 Y58.217 E9.56550 ; perimeter
G1 X65.223 Y57.722 E9.60834 ; perimeter
G1 X65.130 Y57.373 E9.63486 ; perimeter
G1 X64.854 Y56.572 E9.69687 ; perimeter
G1 X64.744 Y56.157 E9.72839 ; perimeter
G1 X64.716 Y56.009 E9.73941 ; perimeter
G1 X64.729 Y55.816 E9.75355 ; perimeter
G1 X64.717 Y55.350 E9.78769 ; perimeter
G1 X64.680 Y55.132 E9.80392 ; perimeter
G1 X64.649 Y54.663 E9.83830 ; perimeter
G1 X64.702 Y54.201 E9.87239 ; perimeter
G1 X64.709 Y53.754 E9.90516 ; perimeter
G1 X64.824 Y53.119 E9.95246 ; perimeter
G1 X64.806 Y52.768 E9.97815 ; perimeter
G1 X64.830 Y52.638 E9.98785 ; perimeter
G1 X64.908 Y52.487 E10.00034 ; perimeter
G1 X64.976 Y52.280 E10.01624 ; perimeter
G1 X65.159 Y51.855 E10.05015 ; perimeter
G1 X65.324 Y51.378 E10.08715 ; perimeter
G1 X65.374 Y51.079 E10.10934 ; perimeter
G1 X65.564 Y50.554 E10.15028 ; perimeter
G1 X65.645 Y50.190 E10.17759 ; perimeter
G1 X65.766 Y49.824 E10.20578 ; perimeter
G1 X65.818 Y49.544 E10.22672 ; perimeter
G1 X65.778 Y48.922 E10.27235 ; perimeter
G1 X65.644 Y48.258 E10.32197 ; perimeter
G1 X65.567 Y47.659 E10.36619 ; perimeter
G1 X65.686 Y46.897 E10.42269 ; perimeter
G1 X65.795 Y46.633 E10.44362 ; perimeter
G1 X66.239 Y46.557 F7800.000 ; move inwards before travel
G1 X71.199 Y45.822 ; move to first fill point
G1 X74.375 Y48.999 F751.525 E10.77269 ; fill
G1 X73.667 Y50.250 E10.87803 ; fill
G1 X69.493 Y46.076 E11.31047 ; fill
G1 X67.597 Y46.140 E11.44946 ; fill
G1 X73.373 Y51.916 E12.04784 ; fill
G1 X73.079 Y53.581 E12.17177 ; fill
G1 X66.770 Y47.273 E12.82537 ; fill
G1 X66.951 Y49.413 E12.98269 ; fill
G1 X72.991 Y55.453 E13.60849 ; fill
G1 X72.400 Y56.821 E13.71769 ; fill
G1 X66.601 Y51.023 E14.31844 ; fill
G1 X66.115 Y52.496 E14.43211 ; fill
G1 X71.826 Y58.207 E15.02380 ; fill
G1 X71.014 Y59.355 E15.12680 ; fill
G1 X65.835 Y54.176 E15.66339 ; fill
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G1 X65.941 Y56.242 E15.81493 ; fill
G1 X69.843 Y60.144 E16.21916 ; fill
G1 F1800.000 E15.21916 ; retract
G92 E0 ; reset extrusion distance
G1 Z15.950 F7800.000 ; move to next layer (39)
G1 X69.933 Y60.218 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X69.602 Y60.380 F600.000 E1.02698 ; perimeter
G1 X69.389 Y60.281 E1.04419 ; perimeter
G1 X68.949 Y60.017 E1.08175 ; perimeter
G1 X68.328 Y59.730 E1.13190 ; perimeter
G1 X67.843 Y59.439 E1.17334 ; perimeter
G1 X67.471 Y59.100 E1.21016 ; perimeter
G1 X67.148 Y58.745 E1.24536 ; perimeter
G1 X66.984 Y58.498 E1.26708 ; perimeter
G1 X66.556 Y58.031 E1.31348 ; perimeter
G1 X66.256 Y57.625 E1.35047 ; perimeter
G1 X66.160 Y57.300 E1.37527 ; perimeter
G1 X65.964 Y56.807 E1.41418 ; perimeter
G1 X65.780 Y56.167 E1.46294 ; perimeter
G1 X65.743 Y55.640 E1.50166 ; perimeter
G1 X65.707 Y55.426 E1.51751 ; perimeter
G1 X65.520 Y54.634 E1.57714 ; perimeter
G1 X65.475 Y54.522 E1.58601 ; perimeter
G1 X65.538 Y54.232 E1.60775 ; perimeter
G1 X65.567 Y53.678 E1.64839 ; perimeter
G1 X65.625 Y53.261 E1.67919 ; perimeter
G1 X65.581 Y52.916 E1.70472 ; perimeter
G1 X65.502 Y52.692 E1.72211 ; perimeter
G1 X65.533 Y52.621 E1.72774 ; perimeter
G1 X65.534 Y52.561 E1.73218 ; perimeter
G1 X65.829 Y52.028 E1.77676 ; perimeter
G1 X65.977 Y51.711 E1.80245 ; perimeter
G1 X66.067 Y51.430 E1.82402 ; perimeter
G1 X66.429 Y50.048 E1.92870 ; perimeter
G1 X66.500 Y49.640 E1.95904 ; perimeter
G1 X66.529 Y49.164 E1.99397 ; perimeter
G1 X66.500 Y48.818 E2.01942 ; perimeter
G1 X66.388 Y48.195 E2.06577 ; perimeter
G1 X66.373 Y47.888 E2.08828 ; perimeter
G1 X66.332 Y47.669 E2.10465 ; perimeter
G1 X66.359 Y47.381 E2.12583 ; perimeter
G1 X66.394 Y47.183 E2.14056 ; perimeter
G1 X66.460 Y47.009 E2.15418 ; perimeter
G1 X66.719 Y46.548 E2.19294 ; perimeter
G1 X66.919 Y46.287 E2.21705 ; perimeter
G1 X67.153 Y46.037 E2.24207 ; perimeter
G1 X67.459 Y45.758 E2.27240 ; perimeter
G1 X68.166 Y45.398 E2.33050 ; perimeter

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G1 X68.420 Y45.365 E2.34928 ; perimeter
G1 X68.617 Y45.377 E2.36374 ; perimeter
G1 X68.976 Y45.516 E2.39200 ; perimeter
G1 X69.248 Y45.590 E2.41265 ; perimeter
G1 X69.931 Y45.645 E2.46286 ; perimeter
G1 X70.138 Y45.634 E2.47798 ; perimeter
G1 X71.016 Y45.423 E2.54413 ; perimeter
G1 X71.496 Y45.337 E2.57992 ; perimeter
G1 X71.945 Y45.426 E2.61341 ; perimeter
G1 X72.040 Y45.483 E2.62156 ; perimeter
G1 X72.161 Y45.647 E2.63646 ; perimeter
G1 X72.539 Y46.069 E2.67799 ; perimeter
G1 X72.784 Y46.271 E2.70123 ; perimeter
G1 X73.141 Y46.488 E2.73186 ; perimeter
G1 X73.396 Y46.591 E2.75199 ; perimeter
G1 X73.647 Y46.649 E2.77083 ; perimeter
G1 X74.034 Y46.685 E2.79932 ; perimeter
G1 X74.408 Y46.693 E2.82679 ; perimeter
G1 X74.516 Y46.891 E2.84331 ; perimeter
G1 X74.658 Y47.268 E2.87279 ; perimeter
G1 X74.685 Y47.555 E2.89394 ; perimeter
G1 X74.835 Y48.417 E2.95799 ; perimeter
G1 X74.849 Y48.882 E2.99208 ; perimeter
G1 X74.827 Y49.019 E3.00222 ; perimeter
G1 X74.713 Y49.310 E3.02511 ; perimeter
G1 X74.314 Y49.871 E3.07561 ; perimeter
G1 X74.174 Y50.153 E3.09866 ; perimeter
G1 X74.036 Y50.458 E3.12317 ; perimeter
G1 X73.944 Y50.797 E3.14893 ; perimeter
G1 X73.864 Y52.176 E3.25008 ; perimeter
G1 X73.738 Y52.415 E3.26992 ; perimeter
G1 X73.572 Y52.898 E3.30733 ; perimeter
G1 X73.315 Y54.180 E3.40312 ; perimeter
G1 X73.312 Y54.680 E3.43977 ; perimeter
G1 X73.417 Y55.029 E3.46646 ; perimeter
G1 X73.375 Y55.255 E3.48325 ; perimeter
G1 X73.064 Y55.606 E3.51762 ; perimeter
G1 X72.903 Y55.889 E3.54147 ; perimeter
G1 X72.295 Y57.596 E3.67421 ; perimeter
G1 X71.798 Y58.412 E3.74421 ; perimeter
G1 X71.582 Y58.910 E3.78398 ; perimeter
G1 X71.420 Y59.089 E3.80169 ; perimeter
G1 X70.945 Y59.423 E3.84422 ; perimeter
G1 X70.645 Y59.671 E3.87272 ; perimeter
G1 X70.178 Y60.101 E3.91923 ; perimeter
G1 X69.990 Y60.193 E3.93457 ; perimeter
G1 X70.111 Y60.593 F7800.000 ; move to first perimeter point
G1 X69.618 Y60.865 F600.000 E3.97582 ; perimeter
G1 X69.208 Y60.657 E4.00958 ; perimeter
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G1 X68.755 Y60.385 E4.04825 ; perimeter
G1 X68.118 Y60.090 E4.09965 ; perimeter
G1 X67.603 Y59.780 E4.14372 ; perimeter
G1 X67.175 Y59.392 E4.18609 ; perimeter
G1 X66.773 Y58.946 E4.23003 ; perimeter
G1 X66.644 Y58.744 E4.24757 ; perimeter
G1 X66.224 Y58.285 E4.29317 ; perimeter
G1 X65.867 Y57.780 E4.33848 ; perimeter
G1 X65.766 Y57.435 E4.36481 ; perimeter
G1 X65.568 Y56.934 E4.40425 ; perimeter
G1 X65.371 Y56.252 E4.45627 ; perimeter
G1 X65.302 Y55.525 E4.50975 ; perimeter
G1 X65.122 Y54.759 E4.56745 ; perimeter
G1 X65.039 Y54.550 E4.58392 ; perimeter
G1 X65.124 Y54.190 E4.61101 ; perimeter
G1 X65.153 Y53.634 E4.65176 ; perimeter
G1 X65.206 Y53.261 E4.67939 ; perimeter
G1 X65.174 Y53.012 E4.69778 ; perimeter
G1 X65.113 Y52.837 E4.71132 ; perimeter
G1 X65.039 Y52.715 E4.72180 ; perimeter
G1 X65.119 Y52.531 E4.73642 ; perimeter
G1 X65.121 Y52.427 E4.74406 ; perimeter
G1 X65.458 Y51.841 E4.79360 ; perimeter
G1 X65.618 Y51.476 E4.82278 ; perimeter
G1 X65.996 Y50.071 E4.92941 ; perimeter
G1 X66.088 Y49.583 E4.96576 ; perimeter
G1 X66.114 Y49.318 E4.98528 ; perimeter
G1 X66.087 Y48.868 E5.01829 ; perimeter
G1 X65.976 Y48.252 E5.06414 ; perimeter
G1 X65.959 Y47.934 E5.08747 ; perimeter
G1 X65.914 Y47.676 E5.10666 ; perimeter
G1 X65.946 Y47.324 E5.13254 ; perimeter
G1 X65.993 Y47.070 E5.15151 ; perimeter
G1 X66.089 Y46.819 E5.17118 ; perimeter
G1 X66.374 Y46.316 E5.21351 ; perimeter
G1 X66.603 Y46.016 E5.24117 ; perimeter
G1 X66.863 Y45.739 E5.26896 ; perimeter
G1 X67.219 Y45.411 E5.30446 ; perimeter
G1 X68.050 Y44.991 E5.37265 ; perimeter
G1 X68.387 Y44.949 E5.39759 ; perimeter
G1 X68.685 Y44.965 E5.41939 ; perimeter
G1 X69.109 Y45.121 E5.45250 ; perimeter
G1 X69.318 Y45.178 E5.46842 ; perimeter
G1 X69.848 Y45.229 E5.50736 ; perimeter
G1 X70.084 Y45.220 E5.52466 ; perimeter
G1 X71.024 Y44.996 E5.59548 ; perimeter
G1 X71.487 Y44.917 E5.62992 ; perimeter
G1 X72.116 Y45.038 E5.67686 ; perimeter
G1 X72.346 Y45.189 E5.69698 ; perimeter

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G1 X72.482 Y45.382 E5.71433 ; perimeter
G1 X72.832 Y45.772 E5.75268 ; perimeter
G1 X73.020 Y45.928 E5.77059 ; perimeter
G1 X73.324 Y46.113 E5.79664 ; perimeter
G1 X73.514 Y46.190 E5.81169 ; perimeter
G1 X73.721 Y46.239 E5.82727 ; perimeter
G1 X74.425 Y46.278 E5.87892 ; perimeter
G1 X74.639 Y46.369 E5.89595 ; perimeter
G1 X74.741 Y46.445 E5.90527 ; perimeter
G1 X74.908 Y46.747 E5.93054 ; perimeter
G1 X74.985 Y46.986 E5.94890 ; perimeter
G1 X75.066 Y47.159 E5.96292 ; perimeter
G1 X75.097 Y47.498 E5.98789 ; perimeter
G1 X75.249 Y48.370 E6.05266 ; perimeter
G1 X75.265 Y48.903 E6.09178 ; perimeter
G1 X75.214 Y49.176 E6.11208 ; perimeter
G1 X75.048 Y49.561 E6.14283 ; perimeter
G1 X74.668 Y50.092 E6.19064 ; perimeter
G1 X74.425 Y50.607 E6.23234 ; perimeter
G1 X74.355 Y50.866 E6.25205 ; perimeter
G1 X74.288 Y52.259 E6.35420 ; perimeter
G1 X74.120 Y52.578 E6.38059 ; perimeter
G1 X73.976 Y52.999 E6.41324 ; perimeter
G1 X73.887 Y53.498 E6.45035 ; perimeter
G1 X73.826 Y53.695 E6.46543 ; perimeter
G1 X73.732 Y54.200 E6.50310 ; perimeter
G1 X73.731 Y54.619 E6.53374 ; perimeter
G1 X73.836 Y54.991 E6.56208 ; perimeter
G1 X73.819 Y55.178 E6.57580 ; perimeter
G1 X73.727 Y55.489 E6.59957 ; perimeter
G1 X73.484 Y55.742 E6.62531 ; perimeter
G1 X73.278 Y56.071 E6.65371 ; perimeter
G1 X72.677 Y57.762 E6.78518 ; perimeter
G1 X72.162 Y58.614 E6.85809 ; perimeter
G1 X71.927 Y59.150 E6.90096 ; perimeter
G1 X71.688 Y59.408 E6.92677 ; perimeter
G1 X71.200 Y59.752 E6.97052 ; perimeter
G1 X70.443 Y60.422 E7.04458 ; perimeter
G1 X70.169 Y60.569 E7.06736 ; perimeter
G1 X70.290 Y60.969 F7800.000 ; move to first perimeter point
G1 X69.705 Y61.283 F600.000 E7.11600 ; perimeter
G1 X69.610 Y61.285 E7.12297 ; perimeter
G1 X69.381 Y61.217 E7.14047 ; perimeter
G1 X69.283 Y61.150 E7.14917 ; perimeter
G1 X68.946 Y60.987 E7.17657 ; perimeter
G1 X68.561 Y60.753 E7.20957 ; perimeter
G1 X68.284 Y60.638 E7.23153 ; perimeter
G1 X67.909 Y60.450 E7.26227 ; perimeter
G1 X67.374 Y60.127 E7.30808 ; perimeter
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G1 X66.977 Y59.779 E7.34674 ; perimeter
G1 X66.649 Y59.436 E7.38151 ; perimeter
G1 X66.428 Y59.181 E7.40624 ; perimeter
G1 X66.305 Y58.990 E7.42287 ; perimeter
G1 X65.891 Y58.536 E7.46789 ; perimeter
G1 X65.483 Y57.947 E7.52040 ; perimeter
G1 X65.373 Y57.570 E7.54917 ; perimeter
G1 X65.257 Y57.297 E7.57084 ; perimeter
G1 X65.077 Y56.765 E7.61198 ; perimeter
G1 X64.963 Y56.338 E7.64441 ; perimeter
G1 X64.897 Y55.624 E7.69689 ; perimeter
G1 X64.724 Y54.883 E7.75267 ; perimeter
G1 X64.573 Y54.578 E7.77762 ; perimeter
G1 X64.648 Y54.399 E7.79178 ; perimeter
G1 X64.704 Y54.188 E7.80781 ; perimeter
G1 X64.738 Y53.601 E7.85087 ; perimeter
G1 X64.787 Y53.260 E7.87609 ; perimeter
G1 X64.767 Y53.108 E7.88734 ; perimeter
G1 X64.734 Y53.015 E7.89457 ; perimeter
G1 X64.599 Y52.777 E7.91464 ; perimeter
G1 X64.599 Y52.668 E7.92262 ; perimeter
G1 X64.705 Y52.442 E7.94090 ; perimeter
G1 X64.748 Y52.230 E7.95675 ; perimeter
G1 X64.964 Y51.887 E7.98643 ; perimeter
G1 X65.201 Y51.411 E8.02537 ; perimeter
G1 X65.595 Y49.960 E8.13551 ; perimeter
G1 X65.676 Y49.526 E8.16785 ; perimeter
G1 X65.698 Y49.299 E8.18455 ; perimeter
G1 X65.674 Y48.918 E8.21251 ; perimeter
G1 X65.564 Y48.309 E8.25786 ; perimeter
G1 X65.545 Y47.980 E8.28202 ; perimeter
G1 X65.496 Y47.684 E8.30398 ; perimeter
G1 X65.534 Y47.267 E8.33462 ; perimeter
G1 X65.592 Y46.958 E8.35771 ; perimeter
G1 X65.643 Y46.800 E8.36983 ; perimeter
G1 X65.719 Y46.629 E8.38357 ; perimeter
G1 X66.028 Y46.084 E8.42948 ; perimeter
G1 X66.287 Y45.745 E8.46069 ; perimeter
G1 X66.572 Y45.441 E8.49125 ; perimeter
G1 X67.011 Y45.047 E8.53445 ; perimeter
G1 X67.886 Y44.607 E8.60620 ; perimeter
G1 X67.987 Y44.573 E8.61401 ; perimeter
G1 X68.355 Y44.532 E8.64113 ; perimeter
G1 X68.735 Y44.552 E8.66901 ; perimeter
G1 X68.904 Y44.592 E8.68170 ; perimeter
G1 X69.389 Y44.765 E8.71941 ; perimeter
G1 X69.864 Y44.813 E8.75445 ; perimeter
G1 X70.029 Y44.807 E8.76655 ; perimeter
G1 X70.970 Y44.582 E8.83738 ; perimeter
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G1 X71.469 Y44.498 E8.87446 ; perimeter
G1 X71.758 Y44.533 E8.89580 ; perimeter
G1 X72.317 Y44.671 E8.93795 ; perimeter
G1 X72.639 Y44.893 E8.96659 ; perimeter
G1 X72.804 Y45.118 E8.98704 ; perimeter
G1 X73.124 Y45.475 E9.02221 ; perimeter
G1 X73.256 Y45.585 E9.03479 ; perimeter
G1 X73.506 Y45.738 E9.05626 ; perimeter
G1 X73.796 Y45.828 E9.07849 ; perimeter
G1 X74.467 Y45.863 E9.12770 ; perimeter
G1 X74.573 Y45.889 E9.13566 ; perimeter
G1 X74.912 Y46.048 E9.16312 ; perimeter
G1 X75.080 Y46.203 E9.17989 ; perimeter
G1 X75.241 Y46.478 E9.20321 ; perimeter
G1 X75.371 Y46.828 E9.23058 ; perimeter
G1 X75.456 Y47.003 E9.24483 ; perimeter
G1 X75.509 Y47.441 E9.27718 ; perimeter
G1 X75.663 Y48.322 E9.34267 ; perimeter
G1 X75.680 Y48.931 E9.38730 ; perimeter
G1 X75.661 Y49.098 E9.39957 ; perimeter
G1 X75.599 Y49.335 E9.41754 ; perimeter
G1 X75.399 Y49.783 E9.45348 ; perimeter
G1 X75.023 Y50.313 E9.50110 ; perimeter
G1 X74.814 Y50.755 E9.53693 ; perimeter
G1 X74.766 Y50.935 E9.55060 ; perimeter
G1 X74.701 Y52.335 E9.65323 ; perimeter
G1 X74.503 Y52.741 E9.68630 ; perimeter
G1 X74.380 Y53.101 E9.71419 ; perimeter
G1 X74.293 Y53.591 E9.75069 ; perimeter
G1 X74.229 Y53.804 E9.76698 ; perimeter
G1 X74.150 Y54.220 E9.79801 ; perimeter
G1 X74.150 Y54.557 E9.82264 ; perimeter
G1 X74.246 Y54.913 E9.84967 ; perimeter
G1 X74.252 Y55.006 E9.85648 ; perimeter
G1 X74.227 Y55.258 E9.87504 ; perimeter
G1 X74.178 Y55.473 E9.89119 ; perimeter
G1 X74.110 Y55.651 E9.90517 ; perimeter
G1 X74.047 Y55.773 E9.91522 ; perimeter
G1 X73.858 Y55.947 E9.93407 ; perimeter
G1 X73.758 Y56.067 E9.94550 ; perimeter
G1 X73.653 Y56.253 E9.96112 ; perimeter
G1 X73.060 Y57.928 E10.09132 ; perimeter
G1 X72.526 Y58.815 E10.16715 ; perimeter
G1 X72.273 Y59.388 E10.21304 ; perimeter
G1 X72.045 Y59.648 E10.23836 ; perimeter
G1 X71.942 Y59.738 E10.24842 ; perimeter
G1 X71.455 Y60.081 E10.29204 ; perimeter
G1 X70.705 Y60.747 E10.36550 ; perimeter
G1 X70.578 Y60.835 E10.37682 ; perimeter
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```
G1 X70.348 Y60.945 E10.39551 ; perimeter
G1 X69.941 Y60.744 F7800.000 ; move inwards before travel
G1 X71.666 Y58.050 ; move to first fill point
G1 X69.730 Y59.986 F752.367 E10.59615 ; fill
G1 X68.359 Y59.398 E10.70544 ; fill
G1 X73.015 Y54.742 E11.18780 ; fill
G1 X73.439 Y52.357 E11.36522 ; fill
G1 X67.326 Y58.470 E11.99854 ; fill
G1 X66.490 Y57.348 E12.10113 ; fill
G1 X73.988 Y49.849 E12.87798 ; fill
G1 X74.377 Y47.501 E13.05239 ; fill
G1 X66.057 Y55.821 E13.91437 ; fill
G1 X65.848 Y54.070 E14.04354 ; fill
G1 X73.115 Y46.803 E14.79641 ; fill
G1 X72.019 Y45.939 E14.89863 ; fill
G1 X66.315 Y51.643 E15.48952 ; fill
G1 X66.829 Y49.169 E15.67459 ; fill
G1 X70.059 Y45.940 E16.00917 ; fill
G1 X68.361 Y45.678 E16.13503 ; fill
G1 X66.666 Y47.373 E16.31060 ; fill
G1 F1800.000 E15.31060 ; retract
G92 E0 ; reset extrusion distance
G1 Z16.350 F7800.000 ; move to next layer (40)
G1 X66.299 Y47.323 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X66.326 Y47.187 F600.000 E1.01013 ; perimeter
G1 X66.638 Y46.556 E1.06167 ; perimeter
G1 X66.715 Y46.435 E1.07218 ; perimeter
G1 X67.126 Y45.968 E1.11774 ; perimeter
G1 X67.409 Y45.700 E1.14628 ; perimeter
G1 X67.638 Y45.607 E1.16441 ; perimeter
G1 X68.205 Y45.325 E1.21085 ; perimeter
G1 X68.430 Y45.290 E1.22747 ; perimeter
G1 X68.847 Y45.322 E1.25812 ; perimeter
G1 X69.204 Y45.440 E1.28567 ; perimeter
G1 X69.442 Y45.483 E1.30339 ; perimeter
G1 X69.947 Y45.547 E1.34067 ; perimeter
G1 X70.156 Y45.543 E1.35599 ; perimeter
G1 X70.424 Y45.484 E1.37609 ; perimeter
G1 X70.558 Y45.421 E1.38698 ; perimeter
G1 X70.791 Y45.394 E1.40413 ; perimeter
G1 X71.085 Y45.311 E1.42655 ; perimeter
G1 X71.563 Y45.258 E1.46179 ; perimeter
G1 X71.986 Y45.320 E1.49309 ; perimeter
G1 X72.145 Y45.425 E1.50706 ; perimeter
G1 X72.245 Y45.508 E1.51660 ; perimeter
G1 X72.507 Y45.869 E1.54925 ; perimeter
G1 X72.715 Y46.066 E1.57021 ; perimeter
G1 X72.946 Y46.221 E1.59060 ; perimeter
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G1 X73.258 Y46.389 E1.61660 ; perimeter
G1 X73.751 Y46.528 E1.65409 ; perimeter
G1 X73.959 Y46.568 E1.66959 ; perimeter
G1 X74.285 Y46.580 E1.69351 ; perimeter
G1 X74.391 Y46.622 E1.70188 ; perimeter
G1 X74.539 Y46.746 E1.71597 ; perimeter
G1 X74.644 Y47.024 E1.73775 ; perimeter
G1 X74.765 Y47.266 E1.75759 ; perimeter
G1 X74.962 Y48.441 E1.84488 ; perimeter
G1 X74.970 Y48.873 E1.87651 ; perimeter
G1 X74.840 Y49.343 E1.91227 ; perimeter
G1 X74.707 Y49.574 E1.93179 ; perimeter
G1 X74.372 Y50.049 E1.97435 ; perimeter
G1 X74.183 Y50.689 E2.02323 ; perimeter
G1 X74.128 Y51.028 E2.04841 ; perimeter
G1 X74.145 Y51.254 E2.06498 ; perimeter
G1 X73.998 Y51.872 E2.11154 ; perimeter
G1 X73.993 Y52.171 E2.13346 ; perimeter
G1 X73.872 Y52.338 E2.14861 ; perimeter
G1 X73.758 Y52.570 E2.16753 ; perimeter
G1 X73.660 Y52.893 E2.19222 ; perimeter
G1 X73.490 Y53.643 E2.24856 ; perimeter
G1 X73.461 Y54.052 E2.27860 ; perimeter
G1 X73.528 Y54.393 E2.30405 ; perimeter
G1 X73.463 Y54.748 E2.33049 ; perimeter
G1 X73.378 Y55.034 E2.35235 ; perimeter
G1 X73.256 Y55.108 E2.36280 ; perimeter
G1 X72.994 Y55.384 E2.39069 ; perimeter
G1 X72.629 Y56.142 E2.45231 ; perimeter
G1 X72.567 Y56.230 E2.46024 ; perimeter
G1 X72.446 Y56.522 E2.48338 ; perimeter
G1 X72.213 Y57.275 E2.54112 ; perimeter
G1 X72.075 Y57.657 E2.57084 ; perimeter
G1 X71.555 Y58.351 E2.63438 ; perimeter
G1 X71.271 Y58.870 E2.67776 ; perimeter
G1 X71.199 Y58.953 E2.68579 ; perimeter
G1 X70.787 Y59.208 E2.72130 ; perimeter
G1 X70.281 Y59.592 E2.76780 ; perimeter
G1 X69.641 Y60.129 E2.82903 ; perimeter
G1 X69.014 Y59.731 E2.88341 ; perimeter
G1 X68.680 Y59.563 E2.91083 ; perimeter
G1 X68.469 Y59.415 E2.92970 ; perimeter
G1 X68.204 Y59.302 E2.95083 ; perimeter
G1 X67.578 Y58.753 E3.01177 ; perimeter
G1 X67.481 Y58.632 E3.02316 ; perimeter
G1 X67.115 Y58.278 E3.06047 ; perimeter
G1 X66.573 Y57.844 E3.11136 ; perimeter
G1 X66.140 Y56.809 E3.19349 ; perimeter
G1 X66.037 Y56.417 E3.22325 ; perimeter

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G1 X65.931 Y55.872 E3.26390 ; perimeter
G1 X65.865 Y55.665 E3.27978 ; perimeter
G1 X65.831 Y55.393 E3.29988 ; perimeter
G1 X65.772 Y55.142 E3.31875 ; perimeter
G1 X65.470 Y54.437 E3.37494 ; perimeter
G1 X65.563 Y54.109 E3.39994 ; perimeter
G1 X65.593 Y53.910 E3.41468 ; perimeter
G1 X65.629 Y53.097 E3.47433 ; perimeter
G1 X65.602 Y52.803 E3.49592 ; perimeter
G1 X65.447 Y52.434 E3.52522 ; perimeter
G1 X65.434 Y52.178 E3.54400 ; perimeter
G1 X65.640 Y51.854 E3.57211 ; perimeter
G1 X65.969 Y51.248 E3.62268 ; perimeter
G1 X66.255 Y50.364 E3.69073 ; perimeter
G1 X66.404 Y49.530 E3.75278 ; perimeter
G1 X66.419 Y49.327 E3.76773 ; perimeter
G1 X66.402 Y48.735 E3.81108 ; perimeter
G1 X66.325 Y48.191 E3.85134 ; perimeter
G1 X66.271 Y47.963 E3.86849 ; perimeter
G1 X66.266 Y47.626 E3.89318 ; perimeter
G1 X66.290 Y47.384 E3.91100 ; perimeter
G1 X65.883 Y47.290 F7800.000 ; move to first perimeter point
G1 X65.939 Y47.029 F600.000 E3.93058 ; perimeter
G1 X66.228 Y46.440 E3.97865 ; perimeter
G1 X66.376 Y46.193 E3.99976 ; perimeter
G1 X66.648 Y45.867 E4.03081 ; perimeter
G1 X67.085 Y45.431 E4.07603 ; perimeter
G1 X67.225 Y45.307 E4.08970 ; perimeter
G1 X67.464 Y45.229 E4.10813 ; perimeter
G1 X68.054 Y44.937 E4.15633 ; perimeter
G1 X68.424 Y44.873 E4.18385 ; perimeter
G1 X68.954 Y44.912 E4.22278 ; perimeter
G1 X69.309 Y45.036 E4.25034 ; perimeter
G1 X69.970 Y45.131 E4.29930 ; perimeter
G1 X70.107 Y45.129 E4.30930 ; perimeter
G1 X70.288 Y45.089 E4.32289 ; perimeter
G1 X70.435 Y45.019 E4.33483 ; perimeter
G1 X70.727 Y44.981 E4.35637 ; perimeter
G1 X71.016 Y44.900 E4.37837 ; perimeter
G1 X71.352 Y44.857 E4.40321 ; perimeter
G1 X71.574 Y44.841 E4.41949 ; perimeter
G1 X72.117 Y44.912 E4.45961 ; perimeter
G1 X72.510 Y45.183 E4.49456 ; perimeter
G1 X72.825 Y45.597 E4.53265 ; perimeter
G1 X72.975 Y45.739 E4.54784 ; perimeter
G1 X73.267 Y45.925 E4.57315 ; perimeter
G1 X73.416 Y46.003 E4.58546 ; perimeter
G1 X73.844 Y46.123 E4.61805 ; perimeter
G1 X74.007 Y46.154 E4.63024 ; perimeter
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G1 X74.349 Y46.163 E4.65524 ; perimeter
G1 X74.614 Y46.263 E4.67603 ; perimeter
G1 X74.901 Y46.521 E4.70433 ; perimeter
G1 X74.979 Y46.751 E4.72210 ; perimeter
G1 X75.160 Y47.135 E4.75322 ; perimeter
G1 X75.220 Y47.401 E4.77317 ; perimeter
G1 X75.250 Y47.708 E4.79579 ; perimeter
G1 X75.377 Y48.394 E4.84688 ; perimeter
G1 X75.392 Y48.746 E4.87266 ; perimeter
G1 X75.378 Y48.956 E4.88815 ; perimeter
G1 X75.218 Y49.517 E4.93086 ; perimeter
G1 X75.057 Y49.804 E4.95497 ; perimeter
G1 X74.757 Y50.221 E4.99258 ; perimeter
G1 X74.588 Y50.790 E5.03608 ; perimeter
G1 X74.547 Y51.042 E5.05475 ; perimeter
G1 X74.566 Y51.285 E5.07266 ; perimeter
G1 X74.413 Y51.919 E5.12042 ; perimeter
G1 X74.419 Y52.277 E5.14662 ; perimeter
G1 X74.233 Y52.549 E5.17085 ; perimeter
G1 X74.145 Y52.727 E5.18534 ; perimeter
G1 X74.066 Y52.987 E5.20526 ; perimeter
G1 X73.902 Y53.711 E5.25962 ; perimeter
G1 X73.880 Y54.020 E5.28232 ; perimeter
G1 X73.947 Y54.422 E5.31220 ; perimeter
G1 X73.871 Y54.831 E5.34268 ; perimeter
G1 X73.766 Y55.224 E5.37250 ; perimeter
G1 X73.687 Y55.330 E5.38216 ; perimeter
G1 X73.523 Y55.433 E5.39638 ; perimeter
G1 X73.335 Y55.631 E5.41635 ; perimeter
G1 X72.852 Y56.631 E5.49774 ; perimeter
G1 X72.608 Y57.406 E5.55725 ; perimeter
G1 X72.434 Y57.870 E5.59353 ; perimeter
G1 X71.911 Y58.567 E5.65742 ; perimeter
G1 X71.691 Y58.993 E5.69251 ; perimeter
G1 X71.606 Y59.116 E5.70351 ; perimeter
G1 X71.467 Y59.273 E5.71880 ; perimeter
G1 X71.017 Y59.556 E5.75774 ; perimeter
G1 X70.536 Y59.921 E5.80201 ; perimeter
G1 X69.932 Y60.438 E5.86025 ; perimeter
G1 X69.698 Y60.593 E5.88085 ; perimeter
G1 X69.390 Y60.461 E5.90536 ; perimeter
G1 X68.793 Y60.084 E5.95713 ; perimeter
G1 X68.482 Y59.931 E5.98247 ; perimeter
G1 X68.256 Y59.774 E6.00267 ; perimeter
G1 X67.993 Y59.665 E6.02354 ; perimeter
G1 X67.275 Y59.039 E6.09332 ; perimeter
G1 X67.172 Y58.911 E6.10534 ; perimeter
G1 X66.837 Y58.588 E6.13942 ; perimeter
G1 X66.365 Y58.222 E6.18317 ; perimeter

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G1 X66.263 Y58.122 E6.19366 ; perimeter
G1 X66.140 Y57.906 E6.21188 ; perimeter
G1 X65.743 Y56.935 E6.28871 ; perimeter
G1 X65.632 Y56.516 E6.32046 ; perimeter
G1 X65.527 Y55.972 E6.36103 ; perimeter
G1 X65.453 Y55.730 E6.37961 ; perimeter
G1 X65.422 Y55.471 E6.39871 ; perimeter
G1 X65.377 Y55.274 E6.41348 ; perimeter
G1 X65.150 Y54.732 E6.45658 ; perimeter
G1 X64.988 Y54.430 E6.48166 ; perimeter
G1 X65.101 Y54.215 E6.49943 ; perimeter
G1 X65.156 Y54.021 E6.51423 ; perimeter
G1 X65.188 Y53.753 E6.53397 ; perimeter
G1 X65.213 Y53.130 E6.57967 ; perimeter
G1 X65.192 Y52.905 E6.59626 ; perimeter
G1 X65.028 Y52.537 E6.62574 ; perimeter
G1 X65.023 Y52.284 E6.64433 ; perimeter
G1 X64.994 Y52.169 E6.65297 ; perimeter
G1 X65.054 Y52.000 E6.66612 ; perimeter
G1 X65.280 Y51.645 E6.69697 ; perimeter
G1 X65.583 Y51.088 E6.74341 ; perimeter
G1 X65.852 Y50.262 E6.80701 ; perimeter
G1 X65.989 Y49.497 E6.86398 ; perimeter
G1 X66.003 Y49.307 E6.87794 ; perimeter
G1 X65.986 Y48.765 E6.91767 ; perimeter
G1 X65.916 Y48.269 E6.95432 ; perimeter
G1 X65.856 Y48.037 E6.97193 ; perimeter
G1 X65.850 Y47.620 E7.00248 ; perimeter
G1 X65.876 Y47.352 E7.02218 ; perimeter
G1 X65.471 Y47.232 F7800.000 ; move to first perimeter point
G1 X65.558 Y46.861 F600.000 E7.05006 ; perimeter
G1 X65.930 Y46.121 E7.11074 ; perimeter
G1 X66.036 Y45.953 E7.12536 ; perimeter
G1 X66.337 Y45.591 E7.15980 ; perimeter
G1 X66.802 Y45.125 E7.20801 ; perimeter
G1 X67.030 Y44.926 E7.23018 ; perimeter
G1 X67.289 Y44.851 E7.24999 ; perimeter
G1 X67.893 Y44.553 E7.29928 ; perimeter
G1 X68.073 Y44.500 E7.31307 ; perimeter
G1 X68.418 Y44.457 E7.33849 ; perimeter
G1 X69.005 Y44.501 E7.38165 ; perimeter
G1 X69.414 Y44.633 E7.41310 ; perimeter
G1 X69.994 Y44.715 E7.45605 ; perimeter
G1 X70.152 Y44.693 E7.46775 ; perimeter
G1 X70.318 Y44.615 E7.48118 ; perimeter
G1 X70.663 Y44.569 E7.50666 ; perimeter
G1 X70.934 Y44.491 E7.52730 ; perimeter
G1 X71.306 Y44.444 E7.55481 ; perimeter
G1 X71.587 Y44.425 E7.57539 ; perimeter
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G1 X72.222 Y44.505 E7.62233 ; perimeter
G1 X72.390 Y44.588 E7.63606 ; perimeter
G1 X72.786 Y44.871 E7.67169 ; perimeter
G1 X72.953 Y45.064 E7.69036 ; perimeter
G1 X73.142 Y45.325 E7.71399 ; perimeter
G1 X73.236 Y45.413 E7.72342 ; perimeter
G1 X73.465 Y45.560 E7.74337 ; perimeter
G1 X73.573 Y45.616 E7.75227 ; perimeter
G1 X73.937 Y45.717 E7.77997 ; perimeter
G1 X74.056 Y45.740 E7.78885 ; perimeter
G1 X74.420 Y45.749 E7.81550 ; perimeter
G1 X74.758 Y45.873 E7.84192 ; perimeter
G1 X74.871 Y45.936 E7.85133 ; perimeter
G1 X75.138 Y46.160 E7.87692 ; perimeter
G1 X75.257 Y46.308 E7.89081 ; perimeter
G1 X75.368 Y46.603 E7.91387 ; perimeter
G1 X75.555 Y47.003 E7.94628 ; perimeter
G1 X75.631 Y47.338 E7.97146 ; perimeter
G1 X75.662 Y47.656 E7.99484 ; perimeter
G1 X75.789 Y48.339 E8.04575 ; perimeter
G1 X75.808 Y48.805 E8.07987 ; perimeter
G1 X75.786 Y49.040 E8.09721 ; perimeter
G1 X75.651 Y49.549 E8.13579 ; perimeter
G1 X75.595 Y49.695 E8.14724 ; perimeter
G1 X75.397 Y50.044 E8.17662 ; perimeter
G1 X75.142 Y50.393 E8.20828 ; perimeter
G1 X74.992 Y50.891 E8.24639 ; perimeter
G1 X74.966 Y51.055 E8.25856 ; perimeter
G1 X74.976 Y51.360 E8.28090 ; perimeter
G1 X74.828 Y51.966 E8.32661 ; perimeter
G1 X74.837 Y52.307 E8.35162 ; perimeter
G1 X74.824 Y52.398 E8.35836 ; perimeter
G1 X74.533 Y52.884 E8.39982 ; perimeter
G1 X74.313 Y53.778 E8.46731 ; perimeter
G1 X74.298 Y53.988 E8.48268 ; perimeter
G1 X74.347 Y54.226 E8.50051 ; perimeter
G1 X74.362 Y54.470 E8.51839 ; perimeter
G1 X74.279 Y54.914 E8.55154 ; perimeter
G1 X74.137 Y55.412 E8.58949 ; perimeter
G1 X74.035 Y55.571 E8.60330 ; perimeter
G1 X73.957 Y55.649 E8.61139 ; perimeter
G1 X73.789 Y55.758 E8.62605 ; perimeter
G1 X73.675 Y55.877 E8.63811 ; perimeter
G1 X73.258 Y56.740 E8.70833 ; perimeter
G1 X73.135 Y57.079 E8.73477 ; perimeter
G1 X73.003 Y57.537 E8.76964 ; perimeter
G1 X72.801 Y58.068 E8.81130 ; perimeter
G1 X72.266 Y58.784 E8.87673 ; perimeter
G1 X72.046 Y59.210 E8.91184 ; perimeter

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G1 X71.941 Y59.363 E8.92548 ; perimeter
G1 X71.737 Y59.591 E8.94788 ; perimeter
G1 X71.248 Y59.904 E8.99039 ; perimeter
G1 X70.790 Y60.250 E9.03242 ; perimeter
G1 X70.186 Y60.770 E9.09082 ; perimeter
G1 X69.796 Y60.995 E9.12381 ; perimeter
G1 X69.611 Y60.990 E9.13739 ; perimeter
G1 X69.325 Y60.897 E9.15944 ; perimeter
G1 X68.571 Y60.436 E9.22415 ; perimeter
G1 X68.258 Y60.282 E9.24971 ; perimeter
G1 X68.042 Y60.134 E9.26892 ; perimeter
G1 X67.786 Y60.029 E9.28915 ; perimeter
G1 X66.971 Y59.324 E9.36812 ; perimeter
G1 X66.863 Y59.190 E9.38077 ; perimeter
G1 X66.559 Y58.898 E9.41162 ; perimeter
G1 X66.097 Y58.540 E9.45443 ; perimeter
G1 X65.944 Y58.392 E9.47003 ; perimeter
G1 X65.856 Y58.266 E9.48128 ; perimeter
G1 X65.758 Y58.072 E9.49719 ; perimeter
G1 X65.346 Y57.060 E9.57724 ; perimeter
G1 X65.228 Y56.615 E9.61099 ; perimeter
G1 X65.123 Y56.072 E9.65148 ; perimeter
G1 X65.037 Y55.782 E9.67368 ; perimeter
G1 X64.981 Y55.406 E9.70148 ; perimeter
G1 X64.744 Y54.845 E9.74612 ; perimeter
G1 X64.690 Y54.750 E9.75410 ; perimeter
G1 X64.562 Y54.633 E9.76682 ; perimeter
G1 X64.522 Y54.570 E9.77233 ; perimeter
G1 X64.512 Y54.488 E9.77837 ; perimeter
G1 X64.528 Y54.440 E9.78207 ; perimeter
G1 X64.684 Y54.132 E9.80738 ; perimeter
G1 X64.749 Y53.933 E9.82267 ; perimeter
G1 X64.793 Y53.376 E9.86358 ; perimeter
G1 X64.782 Y53.006 E9.89071 ; perimeter
G1 X64.601 Y52.585 E9.92430 ; perimeter
G1 X64.616 Y52.473 E9.93260 ; perimeter
G1 X64.581 Y52.105 E9.95965 ; perimeter
G1 X64.686 Y51.803 E9.98305 ; perimeter
G1 X64.921 Y51.435 E10.01504 ; perimeter
G1 X65.197 Y50.928 E10.05734 ; perimeter
G1 X65.448 Y50.161 E10.11649 ; perimeter
G1 X65.574 Y49.464 E10.16838 ; perimeter
G1 X65.587 Y49.229 E10.18560 ; perimeter
G1 X65.571 Y48.795 E10.21745 ; perimeter
G1 X65.508 Y48.348 E10.25050 ; perimeter
G1 X65.438 Y48.067 E10.27173 ; perimeter
G1 X65.434 Y47.613 E10.30493 ; perimeter
G1 X65.464 Y47.294 E10.32844 ; perimeter
G1 X65.830 Y47.106 F7800.000 ; move inwards before travel
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G1 X74.292 Y46.955 ; move to first fill point
G1 X74.217 Y46.881 F751.069 E10.33612 ; fill
G1 X71.020 Y45.643 E10.58733 ; fill
G1 X74.573 Y49.196 E10.95545 ; fill
G1 X73.926 Y50.509 E11.06266 ; fill
G1 X69.153 Y45.736 E11.55711 ; fill
G1 X67.493 Y46.036 E11.68067 ; fill
G1 X73.624 Y52.167 E12.31585 ; fill
G1 X73.185 Y53.688 E12.43180 ; fill
G1 X66.670 Y47.172 E13.10683 ; fill
G1 X66.716 Y49.178 E13.25379 ; fill
G1 X72.745 Y55.207 E13.87850 ; fill
G1 X72.122 Y56.544 E13.98652 ; fill
G1 X66.418 Y50.840 E14.57744 ; fill
G1 X65.792 Y52.174 E14.68538 ; fill
G1 X71.517 Y57.899 E15.27850 ; fill
G1 X70.617 Y58.958 E15.38035 ; fill
G1 X65.852 Y54.193 E15.87396 ; fill
G1 X66.436 Y56.736 E16.06510 ; fill
G1 X69.175 Y59.476 E16.34890 ; fill
G1 F1800.000 E15.34890 ; retract
G92 E0 ; reset extrusion distance
G1 Z16.750 F7800.000 ; move to next layer (41)
G1 X69.196 Y59.491 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X68.663 Y59.191 F600.000 E1.04483 ; perimeter
G1 X68.382 Y58.989 E1.07014 ; perimeter
G1 X68.227 Y58.909 E1.08293 ; perimeter
G1 X67.937 Y58.672 E1.11040 ; perimeter
G1 X67.547 Y58.312 E1.14927 ; perimeter
G1 X66.998 Y57.944 E1.19771 ; perimeter
G1 X66.842 Y57.801 E1.21322 ; perimeter
G1 X66.583 Y57.385 E1.24909 ; perimeter
G1 X66.378 Y56.931 E1.28561 ; perimeter
G1 X66.348 Y56.849 E1.29199 ; perimeter
G1 X66.346 Y56.687 E1.30387 ; perimeter
G1 X66.305 Y56.370 E1.32725 ; perimeter
G1 X66.108 Y55.992 E1.35845 ; perimeter
G1 X65.929 Y55.800 E1.37768 ; perimeter
G1 X65.824 Y55.616 E1.39322 ; perimeter
G1 X65.838 Y55.326 E1.41453 ; perimeter
G1 X65.773 Y55.059 E1.43468 ; perimeter
G1 X65.633 Y54.579 E1.47125 ; perimeter
G1 X65.442 Y54.218 E1.50118 ; perimeter
G1 X65.591 Y53.844 E1.53067 ; perimeter
G1 X65.629 Y53.677 E1.54322 ; perimeter
G1 X65.678 Y53.072 E1.58770 ; perimeter
G1 X65.668 Y52.731 E1.61273 ; perimeter
G1 X65.623 Y52.453 E1.63337 ; perimeter
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G1 X65.501 Y52.089 E1.66148 ; perimeter
G1 X65.396 Y51.879 E1.67865 ; perimeter
G1 X65.421 Y51.695 E1.69225 ; perimeter
G1 X65.810 Y51.129 E1.74263 ; perimeter
G1 X65.904 Y50.918 E1.75955 ; perimeter
G1 X66.092 Y50.610 E1.78594 ; perimeter
G1 X66.197 Y50.341 E1.80714 ; perimeter
G1 X66.259 Y50.082 E1.82661 ; perimeter
G1 X66.301 Y49.788 E1.84836 ; perimeter
G1 X66.327 Y49.510 E1.86882 ; perimeter
G1 X66.329 Y49.188 E1.89245 ; perimeter
G1 X66.299 Y48.487 E1.94385 ; perimeter
G1 X66.264 Y48.226 E1.96316 ; perimeter
G1 X66.271 Y47.880 E1.98846 ; perimeter
G1 X66.223 Y47.629 E2.00720 ; perimeter
G1 X66.256 Y47.371 E2.02627 ; perimeter
G1 X66.288 Y47.218 E2.03769 ; perimeter
G1 X66.371 Y47.072 E2.04998 ; perimeter
G1 X66.614 Y46.480 E2.09691 ; perimeter
G1 X67.272 Y45.745 E2.16916 ; perimeter
G1 X67.606 Y45.592 E2.19607 ; perimeter
G1 X68.096 Y45.319 E2.23718 ; perimeter
G1 X68.286 Y45.241 E2.25223 ; perimeter
G1 X68.417 Y45.221 E2.26190 ; perimeter
G1 X68.782 Y45.233 E2.28866 ; perimeter
G1 X68.959 Y45.269 E2.30185 ; perimeter
G1 X69.485 Y45.438 E2.34238 ; perimeter
G1 X69.847 Y45.476 E2.36906 ; perimeter
G1 X70.157 Y45.454 E2.39181 ; perimeter
G1 X70.320 Y45.410 E2.40419 ; perimeter
G1 X70.376 Y45.423 E2.40840 ; perimeter
G1 X70.740 Y45.383 E2.43523 ; perimeter
G1 X71.102 Y45.250 E2.46350 ; perimeter
G1 X71.419 Y45.215 E2.48681 ; perimeter
G1 X71.700 Y45.249 E2.50758 ; perimeter
G1 X71.955 Y45.257 E2.52629 ; perimeter
G1 X72.176 Y45.460 E2.54829 ; perimeter
G1 X72.387 Y45.583 E2.56617 ; perimeter
G1 X72.643 Y45.887 E2.59525 ; perimeter
G1 X72.784 Y46.006 E2.60880 ; perimeter
G1 X73.231 Y46.290 E2.64757 ; perimeter
G1 X73.552 Y46.396 E2.67234 ; perimeter
G1 X74.316 Y46.542 E2.72936 ; perimeter
G1 X74.654 Y46.777 E2.75952 ; perimeter
G1 X74.761 Y47.120 E2.78584 ; perimeter
G1 X74.903 Y47.880 E2.84250 ; perimeter
G1 X74.951 Y47.983 E2.85079 ; perimeter
G1 X75.046 Y48.367 E2.87979 ; perimeter
G1 X75.062 Y48.720 E2.90568 ; perimeter

G1 X75.028 Y49.063 E2.93091 ; perimeter
G1 X74.878 Y49.622 E2.97333 ; perimeter
G1 X74.737 Y49.815 E2.99083 ; perimeter
G1 X74.654 Y49.972 E3.00387 ; perimeter
G1 X74.487 Y50.398 E3.03736 ; perimeter
G1 X74.431 Y50.696 E3.05957 ; perimeter
G1 X74.419 Y51.078 E3.08758 ; perimeter
G1 X74.265 Y51.308 E3.10789 ; perimeter
G1 X74.072 Y51.824 E3.14820 ; perimeter
G1 X74.113 Y52.156 E3.17274 ; perimeter
G1 X73.935 Y52.389 E3.19421 ; perimeter
G1 X73.799 Y52.657 E3.21626 ; perimeter
G1 X73.719 Y52.915 E3.23603 ; perimeter
G1 X73.684 Y53.046 E3.24597 ; perimeter
G1 X73.664 Y53.251 E3.26108 ; perimeter
G1 X73.685 Y53.592 E3.28605 ; perimeter
G1 X73.653 Y53.972 E3.31398 ; perimeter
G1 X73.621 Y54.114 E3.32466 ; perimeter
G1 X73.461 Y54.573 E3.36032 ; perimeter
G1 X73.445 Y54.671 E3.36760 ; perimeter
G1 X73.387 Y54.792 E3.37742 ; perimeter
G1 X73.208 Y54.914 E3.39329 ; perimeter
G1 X72.981 Y55.132 E3.41633 ; perimeter
G1 X72.732 Y55.548 E3.45186 ; perimeter
G1 X72.631 Y55.943 E3.48170 ; perimeter
G1 X72.667 Y56.402 E3.51543 ; perimeter
G1 X72.645 Y56.597 E3.52979 ; perimeter
G1 X72.555 Y56.709 E3.54037 ; perimeter
G1 X72.352 Y56.869 E3.55923 ; perimeter
G1 X72.245 Y56.979 E3.57051 ; perimeter
G1 X72.101 Y57.161 E3.58751 ; perimeter
G1 X71.822 Y57.636 E3.62789 ; perimeter
G1 X71.245 Y58.372 E3.69640 ; perimeter
G1 X71.131 Y58.620 E3.71638 ; perimeter
G1 X70.645 Y59.028 E3.76288 ; perimeter
G1 X70.225 Y59.290 E3.79912 ; perimeter
G1 X69.653 Y59.723 E3.85172 ; perimeter
G1 X69.251 Y59.521 E3.88469 ; perimeter
G1 X69.061 Y59.891 F7800.000 ; move to first perimeter point
G1 X68.431 Y59.537 F600.000 E3.93766 ; perimeter
G1 X68.166 Y59.345 E3.96164 ; perimeter
G1 X67.965 Y59.232 E3.97847 ; perimeter
G1 X67.661 Y58.984 E4.00724 ; perimeter
G1 X67.288 Y58.638 E4.04450 ; perimeter
G1 X66.760 Y58.286 E4.09104 ; perimeter
G1 X66.629 Y58.184 E4.10316 ; perimeter
G1 X66.510 Y58.052 E4.11620 ; perimeter
G1 X66.211 Y57.572 E4.15757 ; perimeter
G1 X65.996 Y57.096 E4.19585 ; perimeter

G1 X65.932 Y56.912 E4.21017 ; perimeter
G1 X65.903 Y56.504 E4.24012 ; perimeter
G1 X65.764 Y56.236 E4.26221 ; perimeter
G1 X65.607 Y56.072 E4.27888 ; perimeter
G1 X65.388 Y55.729 E4.30864 ; perimeter
G1 X65.418 Y55.364 E4.33549 ; perimeter
G1 X65.244 Y54.734 E4.38335 ; perimeter
G1 X65.143 Y54.546 E4.39902 ; perimeter
G1 X64.871 Y54.270 E4.42738 ; perimeter
G1 X65.110 Y53.926 E4.45801 ; perimeter
G1 X65.193 Y53.719 E4.47442 ; perimeter
G1 X65.238 Y53.487 E4.49172 ; perimeter
G1 X65.263 Y53.059 E4.52311 ; perimeter
G1 X65.254 Y52.779 E4.54361 ; perimeter
G1 X65.219 Y52.559 E4.55996 ; perimeter
G1 X65.111 Y52.236 E4.58492 ; perimeter
G1 X64.993 Y52.010 E4.60360 ; perimeter
G1 X64.979 Y51.872 E4.61373 ; perimeter
G1 X65.016 Y51.591 E4.63448 ; perimeter
G1 X65.040 Y51.525 E4.63965 ; perimeter
G1 X65.218 Y51.244 E4.66399 ; perimeter
G1 X65.444 Y50.930 E4.69236 ; perimeter
G1 X65.527 Y50.742 E4.70744 ; perimeter
G1 X65.714 Y50.433 E4.73388 ; perimeter
G1 X65.799 Y50.217 E4.75092 ; perimeter
G1 X65.859 Y49.944 E4.77141 ; perimeter
G1 X65.912 Y49.483 E4.80535 ; perimeter
G1 X65.914 Y49.194 E4.82652 ; perimeter
G1 X65.885 Y48.526 E4.87555 ; perimeter
G1 X65.850 Y48.287 E4.89322 ; perimeter
G1 X65.855 Y47.929 E4.91943 ; perimeter
G1 X65.805 Y47.637 E4.94118 ; perimeter
G1 X65.848 Y47.292 E4.96664 ; perimeter
G1 X65.891 Y47.086 E4.98200 ; perimeter
G1 X65.997 Y46.889 E4.99840 ; perimeter
G1 X66.196 Y46.383 E5.03824 ; perimeter
G1 X66.264 Y46.254 E5.04894 ; perimeter
G1 X66.848 Y45.587 E5.11388 ; perimeter
G1 X67.069 Y45.382 E5.13593 ; perimeter
G1 X67.412 Y45.224 E5.16362 ; perimeter
G1 X67.919 Y44.943 E5.20609 ; perimeter
G1 X68.145 Y44.848 E5.22406 ; perimeter
G1 X68.402 Y44.805 E5.24313 ; perimeter
G1 X68.828 Y44.819 E5.27435 ; perimeter
G1 X69.065 Y44.866 E5.29203 ; perimeter
G1 X69.570 Y45.030 E5.33094 ; perimeter
G1 X69.838 Y45.059 E5.35068 ; perimeter
G1 X70.086 Y45.042 E5.36894 ; perimeter
G1 X70.312 Y44.981 E5.38607 ; perimeter

G1 X70.395 Y45.000 E5.39230 ; perimeter
G1 X70.646 Y44.973 E5.41084 ; perimeter
G1 X70.945 Y44.850 E5.43452 ; perimeter
G1 X71.383 Y44.799 E5.46679 ; perimeter
G1 X71.976 Y44.842 E5.51031 ; perimeter
G1 X72.234 Y44.928 E5.53030 ; perimeter
G1 X72.426 Y45.125 E5.55048 ; perimeter
G1 X72.645 Y45.252 E5.56901 ; perimeter
G1 X72.940 Y45.594 E5.60211 ; perimeter
G1 X73.036 Y45.675 E5.61128 ; perimeter
G1 X73.405 Y45.909 E5.64330 ; perimeter
G1 X73.658 Y45.992 E5.66278 ; perimeter
G1 X74.457 Y46.151 E5.72247 ; perimeter
G1 X74.597 Y46.225 E5.73403 ; perimeter
G1 X74.892 Y46.433 E5.76052 ; perimeter
G1 X75.010 Y46.560 E5.77320 ; perimeter
G1 X75.097 Y46.768 E5.78971 ; perimeter
G1 X75.164 Y47.016 E5.80850 ; perimeter
G1 X75.244 Y47.375 E5.83549 ; perimeter
G1 X75.263 Y47.589 E5.85121 ; perimeter
G1 X75.298 Y47.744 E5.86284 ; perimeter
G1 X75.345 Y47.843 E5.87086 ; perimeter
G1 X75.460 Y48.325 E5.90721 ; perimeter
G1 X75.478 Y48.720 E5.93613 ; perimeter
G1 X75.439 Y49.132 E5.96649 ; perimeter
G1 X75.332 Y49.578 E6.00009 ; perimeter
G1 X75.240 Y49.859 E6.02175 ; perimeter
G1 X75.194 Y49.894 E6.02597 ; perimeter
G1 X75.091 Y50.035 E6.03878 ; perimeter
G1 X74.987 Y50.242 E6.05572 ; perimeter
G1 X74.890 Y50.509 E6.07657 ; perimeter
G1 X74.843 Y50.758 E6.09513 ; perimeter
G1 X74.813 Y51.245 E6.13084 ; perimeter
G1 X74.631 Y51.509 E6.15438 ; perimeter
G1 X74.496 Y51.866 E6.18229 ; perimeter
G1 X74.554 Y52.248 E6.21065 ; perimeter
G1 X74.287 Y52.614 E6.24384 ; perimeter
G1 X74.185 Y52.816 E6.26044 ; perimeter
G1 X74.119 Y53.029 E6.27676 ; perimeter
G1 X74.081 Y53.256 E6.29361 ; perimeter
G1 X74.100 Y53.618 E6.32017 ; perimeter
G1 X74.064 Y54.037 E6.35097 ; perimeter
G1 X74.026 Y54.214 E6.36422 ; perimeter
G1 X73.866 Y54.674 E6.39988 ; perimeter
G1 X73.829 Y54.834 E6.41193 ; perimeter
G1 X73.701 Y55.083 E6.43245 ; perimeter
G1 X73.465 Y55.243 E6.45335 ; perimeter
G1 X73.303 Y55.398 E6.46977 ; perimeter
G1 X73.121 Y55.702 E6.49572 ; perimeter

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G1 X73.049 Y55.984 E6.51702 ; perimeter
G1 X73.084 Y56.387 E6.54671 ; perimeter
G1 X73.029 Y56.769 E6.57499 ; perimeter
G1 X72.860 Y57.004 E6.59615 ; perimeter
G1 X72.633 Y57.177 E6.61708 ; perimeter
G1 X72.446 Y57.397 E6.63822 ; perimeter
G1 X72.169 Y57.869 E6.67833 ; perimeter
G1 X71.611 Y58.576 E6.74432 ; perimeter
G1 X71.514 Y58.820 E6.76359 ; perimeter
G1 X71.393 Y58.943 E6.77623 ; perimeter
G1 X70.906 Y59.352 E6.82281 ; perimeter
G1 X70.636 Y59.513 E6.84580 ; perimeter
G1 X70.042 Y59.940 E6.89944 ; perimeter
G1 X69.699 Y60.247 E6.93315 ; perimeter
G1 X69.370 Y60.044 E6.96154 ; perimeter
G1 X69.117 Y59.919 E6.98218 ; perimeter
G1 X68.947 Y60.299 F7800.000 ; move to first perimeter point
G1 X68.199 Y59.883 F600.000 E7.04490 ; perimeter
G1 X67.949 Y59.701 E7.06755 ; perimeter
G1 X67.803 Y59.626 E7.07953 ; perimeter
G1 X67.385 Y59.296 E7.11856 ; perimeter
G1 X67.029 Y58.964 E7.15420 ; perimeter
G1 X66.357 Y58.500 E7.21410 ; perimeter
G1 X66.178 Y58.303 E7.23357 ; perimeter
G1 X65.840 Y57.760 E7.28044 ; perimeter
G1 X65.614 Y57.262 E7.32048 ; perimeter
G1 X65.530 Y57.021 E7.33919 ; perimeter
G1 X65.501 Y56.637 E7.36736 ; perimeter
G1 X65.420 Y56.480 E7.38033 ; perimeter
G1 X65.246 Y56.289 E7.39920 ; perimeter
G1 X65.149 Y56.110 E7.41417 ; perimeter
G1 X65.021 Y55.928 E7.43049 ; perimeter
G1 X64.968 Y55.884 E7.43552 ; perimeter
G1 X64.998 Y55.402 E7.47087 ; perimeter
G1 X64.854 Y54.890 E7.50988 ; perimeter
G1 X64.797 Y54.783 E7.51877 ; perimeter
G1 X64.726 Y54.702 E7.52663 ; perimeter
G1 X64.534 Y54.530 E7.54555 ; perimeter
G1 X64.460 Y54.328 E7.56130 ; perimeter
G1 X64.456 Y54.241 E7.56768 ; perimeter
G1 X64.491 Y54.104 E7.57806 ; perimeter
G1 X64.740 Y53.731 E7.61090 ; perimeter
G1 X64.796 Y53.593 E7.62181 ; perimeter
G1 X64.824 Y53.446 E7.63277 ; perimeter
G1 X64.847 Y53.046 E7.66214 ; perimeter
G1 X64.815 Y52.665 E7.69012 ; perimeter
G1 X64.721 Y52.383 E7.71193 ; perimeter
G1 X64.586 Y52.102 E7.73473 ; perimeter
G1 X64.563 Y51.855 E7.75295 ; perimeter
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G1 X64.610 Y51.491 E7.77979 ; perimeter
G1 X64.666 Y51.339 E7.79168 ; perimeter
G1 X65.077 Y50.731 E7.84543 ; perimeter
G1 X65.155 Y50.554 E7.85956 ; perimeter
G1 X65.337 Y50.256 E7.88516 ; perimeter
G1 X65.401 Y50.093 E7.89805 ; perimeter
G1 X65.443 Y49.917 E7.91123 ; perimeter
G1 X65.497 Y49.456 E7.94526 ; perimeter
G1 X65.498 Y49.201 E7.96397 ; perimeter
G1 X65.471 Y48.564 E8.01063 ; perimeter
G1 X65.435 Y48.338 E8.02743 ; perimeter
G1 X65.439 Y47.978 E8.05376 ; perimeter
G1 X65.404 Y47.834 E8.06467 ; perimeter
G1 X65.389 Y47.650 E8.07814 ; perimeter
G1 X65.409 Y47.377 E8.09826 ; perimeter
G1 X65.493 Y46.963 E8.12918 ; perimeter
G1 X65.623 Y46.706 E8.15028 ; perimeter
G1 X65.813 Y46.220 E8.18853 ; perimeter
G1 X65.914 Y46.028 E8.20439 ; perimeter
G1 X66.149 Y45.740 E8.23160 ; perimeter
G1 X66.680 Y45.164 E8.28903 ; perimeter
G1 X66.856 Y45.021 E8.30560 ; perimeter
G1 X67.218 Y44.856 E8.33473 ; perimeter
G1 X67.741 Y44.567 E8.37856 ; perimeter
G1 X68.002 Y44.457 E8.39927 ; perimeter
G1 X68.200 Y44.408 E8.41420 ; perimeter
G1 X68.390 Y44.389 E8.42820 ; perimeter
G1 X68.874 Y44.406 E8.46369 ; perimeter
G1 X69.178 Y44.466 E8.48642 ; perimeter
G1 X69.655 Y44.622 E8.52313 ; perimeter
G1 X69.828 Y44.641 E8.53592 ; perimeter
G1 X70.016 Y44.631 E8.54969 ; perimeter
G1 X70.271 Y44.549 E8.56936 ; perimeter
G1 X70.414 Y44.578 E8.58000 ; perimeter
G1 X70.553 Y44.563 E8.59024 ; perimeter
G1 X70.835 Y44.445 E8.61262 ; perimeter
G1 X71.345 Y44.385 E8.65027 ; perimeter
G1 X72.025 Y44.425 E8.70020 ; perimeter
G1 X72.458 Y44.574 E8.73371 ; perimeter
G1 X72.676 Y44.790 E8.75626 ; perimeter
G1 X72.934 Y44.954 E8.77862 ; perimeter
G1 X73.238 Y45.302 E8.81247 ; perimeter
G1 X73.580 Y45.527 E8.84249 ; perimeter
G1 X73.764 Y45.589 E8.85668 ; perimeter
G1 X74.518 Y45.732 E8.91290 ; perimeter
G1 X74.617 Y45.767 E8.92064 ; perimeter
G1 X74.826 Y45.877 E8.93790 ; perimeter
G1 X75.122 Y46.083 E8.96433 ; perimeter
G1 X75.358 Y46.322 E8.98887 ; perimeter
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G1 X75.490 Y46.632 E9.01361 ; perimeter
G1 X75.565 Y46.906 E9.03442 ; perimeter
G1 X75.655 Y47.315 E9.06506 ; perimeter
G1 X75.674 Y47.523 E9.08037 ; perimeter
G1 X75.737 Y47.696 E9.09388 ; perimeter
G1 X75.874 Y48.276 E9.13756 ; perimeter
G1 X75.888 Y48.862 E9.18044 ; perimeter
G1 X75.813 Y49.395 E9.21990 ; perimeter
G1 X75.615 Y50.054 E9.27030 ; perimeter
G1 X75.445 Y50.256 E9.28965 ; perimeter
G1 X75.292 Y50.621 E9.31863 ; perimeter
G1 X75.255 Y50.821 E9.33353 ; perimeter
G1 X75.241 Y51.221 E9.36285 ; perimeter
G1 X75.215 Y51.357 E9.37301 ; perimeter
G1 X75.166 Y51.467 E9.38188 ; perimeter
G1 X74.997 Y51.710 E9.40353 ; perimeter
G1 X74.920 Y51.907 E9.41906 ; perimeter
G1 X74.963 Y52.225 E9.44254 ; perimeter
G1 X74.952 Y52.369 E9.45312 ; perimeter
G1 X74.857 Y52.542 E9.46761 ; perimeter
G1 X74.639 Y52.840 E9.49462 ; perimeter
G1 X74.570 Y52.975 E9.50576 ; perimeter
G1 X74.519 Y53.144 E9.51864 ; perimeter
G1 X74.498 Y53.261 E9.52736 ; perimeter
G1 X74.515 Y53.645 E9.55552 ; perimeter
G1 X74.475 Y54.103 E9.58920 ; perimeter
G1 X74.424 Y54.332 E9.60637 ; perimeter
G1 X74.214 Y54.990 E9.65699 ; perimeter
G1 X74.029 Y55.346 E9.68639 ; perimeter
G1 X73.978 Y55.400 E9.69187 ; perimeter
G1 X73.722 Y55.572 E9.71444 ; perimeter
G1 X73.626 Y55.665 E9.72423 ; perimeter
G1 X73.509 Y55.855 E9.74061 ; perimeter
G1 X73.466 Y56.024 E9.75337 ; perimeter
G1 X73.501 Y56.371 E9.77886 ; perimeter
G1 X73.489 Y56.572 E9.79369 ; perimeter
G1 X73.401 Y56.963 E9.82305 ; perimeter
G1 X73.157 Y57.298 E9.85337 ; perimeter
G1 X72.913 Y57.485 E9.87588 ; perimeter
G1 X72.791 Y57.632 E9.88992 ; perimeter
G1 X72.519 Y58.098 E9.92945 ; perimeter
G1 X71.977 Y58.779 E9.99322 ; perimeter
G1 X71.887 Y59.005 E10.01104 ; perimeter
G1 X71.816 Y59.103 E10.01990 ; perimeter
G1 X71.675 Y59.249 E10.03471 ; perimeter
G1 X71.167 Y59.676 E10.08340 ; perimeter
G1 X70.659 Y60.003 E10.12765 ; perimeter
G1 X70.297 Y60.268 E10.16051 ; perimeter
G1 X69.871 Y60.645 E10.20214 ; perimeter

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G1 X69.811 Y60.671 E10.20697 ; perimeter
G1 X69.624 Y60.678 E10.22067 ; perimeter
G1 X69.545 Y60.648 E10.22688 ; perimeter
G1 X69.237 Y60.447 E10.25376 ; perimeter
G1 X69.004 Y60.323 E10.27311 ; perimeter
G1 X68.935 Y59.884 F7800.000 ; move inwards before travel
G1 X72.643 Y55.114 ; move to first fill point
G1 X68.828 Y58.928 F738.213 E10.66826 ; fill
G1 X67.726 Y58.071 E10.77056 ; fill
G1 X73.791 Y52.006 E11.39889 ; fill
G1 X74.696 Y49.141 E11.61900 ; fill
G1 X66.770 Y57.067 E12.44014 ; fill
G1 X66.209 Y55.668 E12.55054 ; fill
G1 X74.505 Y47.373 E13.40997 ; fill
G1 X73.290 Y46.627 E13.51435 ; fill
G1 X65.809 Y54.109 E14.28949 ; fill
G1 X65.832 Y52.126 E14.43479 ; fill
G1 X72.158 Y45.800 E15.09017 ; fill
G1 X70.262 Y45.737 E15.22916 ; fill
G1 X66.630 Y49.368 E15.60540 ; fill
G1 X66.548 Y47.491 E15.74308 ; fill
G1 X68.511 Y45.528 E15.94645 ; fill
G1 F1800.000 E14.94645 ; retract
G92 E0 ; reset extrusion distance
G1 Z17.150 F7800.000 ; move to next layer (42)
G1 X68.508 Y45.165 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X68.684 Y45.164 F600.000 E1.01288 ; perimeter
G1 X68.879 Y45.195 E1.02733 ; perimeter
G1 X69.262 Y45.339 E1.05733 ; perimeter
G1 X69.700 Y45.443 E1.09028 ; perimeter
G1 X70.306 Y45.493 E1.13488 ; perimeter
G1 X70.445 Y45.411 E1.14666 ; perimeter
G1 X70.833 Y45.323 E1.17580 ; perimeter
G1 X71.073 Y45.247 E1.19426 ; perimeter
G1 X71.340 Y45.212 E1.21404 ; perimeter
G1 X71.646 Y45.219 E1.23641 ; perimeter
G1 X71.881 Y45.273 E1.25408 ; perimeter
G1 X72.056 Y45.285 E1.26696 ; perimeter
G1 X72.443 Y45.609 E1.30395 ; perimeter
G1 X72.791 Y45.945 E1.33932 ; perimeter
G1 X73.056 Y46.153 E1.36402 ; perimeter
G1 X73.203 Y46.240 E1.37653 ; perimeter
G1 X73.626 Y46.395 E1.40954 ; perimeter
G1 X74.353 Y46.583 E1.46457 ; perimeter
G1 X74.643 Y46.773 E1.48997 ; perimeter
G1 X74.737 Y46.888 E1.50085 ; perimeter
G1 X74.768 Y46.997 E1.50914 ; perimeter
G1 X74.897 Y47.634 E1.55672 ; perimeter
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G1 X74.971 Y47.794 E1.56965 ; perimeter
G1 X75.068 Y48.200 E1.60025 ; perimeter
G1 X75.111 Y48.571 E1.62758 ; perimeter
G1 X75.157 Y49.177 E1.67214 ; perimeter
G1 X75.133 Y49.419 E1.68990 ; perimeter
G1 X74.894 Y49.717 E1.71792 ; perimeter
G1 X74.792 Y49.912 E1.73406 ; perimeter
G1 X74.708 Y50.171 E1.75401 ; perimeter
G1 X74.675 Y50.337 E1.76638 ; perimeter
G1 X74.651 Y50.590 E1.78499 ; perimeter
G1 X74.658 Y50.775 E1.79859 ; perimeter
G1 X74.637 Y50.847 E1.80407 ; perimeter
G1 X74.490 Y51.005 E1.81988 ; perimeter
G1 X74.335 Y51.265 E1.84202 ; perimeter
G1 X74.225 Y51.660 E1.87205 ; perimeter
G1 X74.237 Y51.971 E1.89485 ; perimeter
G1 X74.058 Y52.177 E1.91486 ; perimeter
G1 X73.927 Y52.375 E1.93222 ; perimeter
G1 X73.778 Y52.665 E1.95612 ; perimeter
G1 X73.718 Y52.969 E1.97883 ; perimeter
G1 X73.713 Y53.164 E1.99311 ; perimeter
G1 X73.746 Y53.485 E2.01675 ; perimeter
G1 X73.682 Y53.789 E2.03954 ; perimeter
G1 X73.467 Y54.251 E2.07687 ; perimeter
G1 X73.365 Y54.597 E2.10325 ; perimeter
G1 X73.051 Y54.860 E2.13325 ; perimeter
G1 X72.897 Y55.065 E2.15201 ; perimeter
G1 X72.771 Y55.318 E2.17276 ; perimeter
G1 X72.692 Y55.662 E2.19863 ; perimeter
G1 X72.738 Y56.045 E2.22688 ; perimeter
G1 X72.820 Y56.263 E2.24394 ; perimeter
G1 X72.742 Y56.584 E2.26812 ; perimeter
G1 X72.673 Y56.752 E2.28139 ; perimeter
G1 X72.424 Y56.827 E2.30048 ; perimeter
G1 X72.161 Y56.960 E2.32209 ; perimeter
G1 X71.910 Y57.212 E2.34812 ; perimeter
G1 X71.439 Y57.807 E2.40369 ; perimeter
G1 X71.096 Y58.151 E2.43927 ; perimeter
G1 X70.855 Y58.475 E2.46888 ; perimeter
G1 X70.640 Y58.613 E2.48762 ; perimeter
G1 X70.239 Y58.995 E2.52822 ; perimeter
G1 X69.740 Y59.367 E2.57381 ; perimeter
G1 X69.174 Y59.084 E2.62014 ; perimeter
G1 X68.442 Y58.625 E2.68348 ; perimeter
G1 X68.072 Y58.347 E2.71734 ; perimeter
G1 X67.472 Y57.974 E2.76910 ; perimeter
G1 X67.056 Y57.608 E2.80970 ; perimeter
G1 X66.556 Y56.918 E2.87213 ; perimeter
G1 X66.500 Y56.650 E2.89221 ; perimeter

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G1 X66.460 Y56.237 E2.92258 ; perimeter
G1 X65.843 Y55.816 E2.97728 ; perimeter
G1 X65.569 Y55.726 E2.99841 ; perimeter
G1 X65.769 Y55.155 E3.04273 ; perimeter
G1 X65.724 Y54.636 E3.08090 ; perimeter
G1 X65.559 Y54.325 E3.10671 ; perimeter
G1 X65.342 Y54.020 E3.13409 ; perimeter
G1 X65.565 Y53.699 E3.16277 ; perimeter
G1 X65.698 Y53.380 E3.18807 ; perimeter
G1 X65.740 Y53.011 E3.21529 ; perimeter
G1 X65.717 Y52.277 E3.26910 ; perimeter
G1 X65.673 Y52.091 E3.28311 ; perimeter
G1 X65.434 Y51.538 E3.32716 ; perimeter
G1 X65.445 Y51.317 E3.34337 ; perimeter
G1 X65.703 Y51.005 E3.37302 ; perimeter
G1 X65.948 Y50.623 E3.40629 ; perimeter
G1 X66.157 Y50.190 E3.44152 ; perimeter
G1 X66.226 Y49.914 E3.46236 ; perimeter
G1 X66.268 Y49.224 E3.51304 ; perimeter
G1 X66.240 Y48.824 E3.54237 ; perimeter
G1 X66.185 Y48.506 E3.56606 ; perimeter
G1 X66.195 Y48.274 E3.58301 ; perimeter
G1 X66.143 Y47.895 E3.61107 ; perimeter
G1 X66.300 Y47.183 E3.66446 ; perimeter
G1 X66.687 Y46.312 E3.73429 ; perimeter
G1 X67.086 Y45.878 E3.77748 ; perimeter
G1 X67.214 Y45.770 E3.78975 ; perimeter
G1 X67.343 Y45.722 E3.79980 ; perimeter
G1 X67.869 Y45.426 E3.84406 ; perimeter
G1 X68.306 Y45.207 E3.87988 ; perimeter
G1 X68.446 Y45.166 E3.89052 ; perimeter
G1 X68.493 Y44.749 F7800.000 ; move to first perimeter point
G1 X68.711 Y44.748 F600.000 E3.90651 ; perimeter
G1 X68.892 Y44.773 E3.91991 ; perimeter
G1 X69.007 Y44.797 E3.92852 ; perimeter
G1 X69.367 Y44.935 E3.95680 ; perimeter
G1 X69.784 Y45.035 E3.98819 ; perimeter
G1 X70.207 Y45.069 E4.01924 ; perimeter
G1 X70.358 Y44.980 E4.03214 ; perimeter
G1 X70.411 Y44.993 E4.03612 ; perimeter
G1 X70.637 Y44.943 E4.05306 ; perimeter
G1 X70.992 Y44.837 E4.08021 ; perimeter
G1 X71.395 Y44.789 E4.10992 ; perimeter
G1 X71.717 Y44.808 E4.13355 ; perimeter
G1 X71.947 Y44.861 E4.15088 ; perimeter
G1 X72.109 Y44.871 E4.16279 ; perimeter
G1 X72.292 Y44.941 E4.17716 ; perimeter
G1 X72.737 Y45.314 E4.21966 ; perimeter
G1 X73.067 Y45.633 E4.25325 ; perimeter
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G1 X73.399 Y45.871 E4.28321 ; perimeter
G1 X73.744 Y45.996 E4.31013 ; perimeter
G1 X74.500 Y46.193 E4.36734 ; perimeter
G1 X74.927 Y46.454 E4.40399 ; perimeter
G1 X75.091 Y46.666 E4.42366 ; perimeter
G1 X75.131 Y46.748 E4.43030 ; perimeter
G1 X75.295 Y47.503 E4.48692 ; perimeter
G1 X75.368 Y47.666 E4.49999 ; perimeter
G1 X75.473 Y48.104 E4.53300 ; perimeter
G1 X75.525 Y48.533 E4.56463 ; perimeter
G1 X75.550 Y48.993 E4.59836 ; perimeter
G1 X75.580 Y49.189 E4.61288 ; perimeter
G1 X75.514 Y49.594 E4.64299 ; perimeter
G1 X75.493 Y49.645 E4.64702 ; perimeter
G1 X75.321 Y49.831 E4.66559 ; perimeter
G1 X75.178 Y50.071 E4.68605 ; perimeter
G1 X75.087 Y50.397 E4.71082 ; perimeter
G1 X75.069 Y50.587 E4.72487 ; perimeter
G1 X75.078 Y50.784 E4.73928 ; perimeter
G1 X75.034 Y50.991 E4.75480 ; perimeter
G1 X74.971 Y51.095 E4.76370 ; perimeter
G1 X74.825 Y51.256 E4.77963 ; perimeter
G1 X74.724 Y51.425 E4.79401 ; perimeter
G1 X74.643 Y51.707 E4.81551 ; perimeter
G1 X74.664 Y52.017 E4.83832 ; perimeter
G1 X74.641 Y52.178 E4.85021 ; perimeter
G1 X74.537 Y52.260 E4.85993 ; perimeter
G1 X74.392 Y52.426 E4.87607 ; perimeter
G1 X74.174 Y52.805 E4.90808 ; perimeter
G1 X74.133 Y53.015 E4.92375 ; perimeter
G1 X74.129 Y53.153 E4.93384 ; perimeter
G1 X74.161 Y53.522 E4.96103 ; perimeter
G1 X74.074 Y53.931 E4.99164 ; perimeter
G1 X73.858 Y54.395 E5.02909 ; perimeter
G1 X73.797 Y54.619 E5.04610 ; perimeter
G1 X73.704 Y54.855 E5.06474 ; perimeter
G1 X73.360 Y55.141 E5.09752 ; perimeter
G1 X73.252 Y55.284 E5.11063 ; perimeter
G1 X73.165 Y55.459 E5.12492 ; perimeter
G1 X73.114 Y55.681 E5.14162 ; perimeter
G1 X73.147 Y55.951 E5.16151 ; perimeter
G1 X73.234 Y56.202 E5.18097 ; perimeter
G1 X73.237 Y56.259 E5.18518 ; perimeter
G1 X73.176 Y56.573 E5.20859 ; perimeter
G1 X73.069 Y56.885 E5.23277 ; perimeter
G1 X72.899 Y57.114 E5.25367 ; perimeter
G1 X72.592 Y57.210 E5.27720 ; perimeter
G1 X72.399 Y57.310 E5.29315 ; perimeter
G1 X72.223 Y57.487 E5.31145 ; perimeter
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G1 X71.760 Y58.073 E5.36614 ; perimeter
G1 X71.411 Y58.423 E5.40234 ; perimeter
G1 X71.171 Y58.756 E5.43245 ; perimeter
G1 X70.898 Y58.943 E5.45667 ; perimeter
G1 X70.498 Y59.321 E5.49695 ; perimeter
G1 X69.757 Y59.856 E5.56396 ; perimeter
G1 X68.957 Y59.439 E5.63004 ; perimeter
G1 X68.208 Y58.969 E5.69479 ; perimeter
G1 X67.830 Y58.685 E5.72946 ; perimeter
G1 X67.189 Y58.281 E5.78492 ; perimeter
G1 X66.737 Y57.876 E5.82941 ; perimeter
G1 X66.220 Y57.162 E5.89400 ; perimeter
G1 X66.170 Y57.074 E5.90142 ; perimeter
G1 X66.123 Y56.926 E5.91275 ; perimeter
G1 X66.065 Y56.468 E5.94658 ; perimeter
G1 X65.664 Y56.195 E5.98211 ; perimeter
G1 X65.112 Y55.980 E6.02552 ; perimeter
G1 X65.178 Y55.507 E6.06058 ; perimeter
G1 X65.246 Y55.399 E6.06988 ; perimeter
G1 X65.348 Y55.105 E6.09264 ; perimeter
G1 X65.317 Y54.759 E6.11812 ; perimeter
G1 X65.200 Y54.537 E6.13649 ; perimeter
G1 X65.052 Y54.329 E6.15525 ; perimeter
G1 X64.863 Y54.139 E6.17484 ; perimeter
G1 X64.854 Y53.974 E6.18696 ; perimeter
G1 X65.109 Y53.646 E6.21735 ; perimeter
G1 X65.198 Y53.501 E6.22982 ; perimeter
G1 X65.292 Y53.274 E6.24786 ; perimeter
G1 X65.325 Y52.984 E6.26922 ; perimeter
G1 X65.305 Y52.343 E6.31625 ; perimeter
G1 X65.276 Y52.220 E6.32549 ; perimeter
G1 X65.066 Y51.747 E6.36337 ; perimeter
G1 X65.024 Y51.600 E6.37456 ; perimeter
G1 X65.026 Y51.316 E6.39537 ; perimeter
G1 X65.056 Y51.127 E6.40941 ; perimeter
G1 X65.351 Y50.781 E6.44276 ; perimeter
G1 X65.592 Y50.408 E6.47526 ; perimeter
G1 X65.764 Y50.050 E6.50432 ; perimeter
G1 X65.815 Y49.850 E6.51946 ; perimeter
G1 X65.851 Y49.239 E6.56432 ; perimeter
G1 X65.826 Y48.862 E6.59200 ; perimeter
G1 X65.764 Y48.548 E6.61543 ; perimeter
G1 X65.778 Y48.288 E6.63451 ; perimeter
G1 X65.728 Y47.885 E6.66423 ; perimeter
G1 X65.833 Y47.327 E6.70585 ; perimeter
G1 X65.913 Y47.029 E6.72847 ; perimeter
G1 X66.324 Y46.102 E6.80271 ; perimeter
G1 X66.490 Y45.900 E6.82191 ; perimeter
G1 X66.799 Y45.577 E6.85466 ; perimeter

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G1 X67.015 Y45.399 E6.87515 ; perimeter
G1 X67.161 Y45.346 E6.88654 ; perimeter
G1 X68.271 Y44.753 E6.97878 ; perimeter
G1 X68.430 Y44.750 E6.99041 ; perimeter
G1 X68.490 Y44.333 F7800.000 ; move to first perimeter point
G1 X68.748 Y44.334 F600.000 E7.00931 ; perimeter
G1 X69.136 Y44.399 E7.03816 ; perimeter
G1 X69.473 Y44.532 E7.06468 ; perimeter
G1 X69.923 Y44.635 E7.09850 ; perimeter
G1 X70.107 Y44.645 E7.11201 ; perimeter
G1 X70.295 Y44.535 E7.12796 ; perimeter
G1 X70.418 Y44.566 E7.13726 ; perimeter
G1 X70.907 Y44.429 E7.17448 ; perimeter
G1 X71.378 Y44.373 E7.20925 ; perimeter
G1 X71.788 Y44.397 E7.23928 ; perimeter
G1 X72.014 Y44.449 E7.25627 ; perimeter
G1 X72.202 Y44.466 E7.27011 ; perimeter
G1 X72.481 Y44.571 E7.29200 ; perimeter
G1 X72.857 Y44.865 E7.32689 ; perimeter
G1 X73.342 Y45.321 E7.37572 ; perimeter
G1 X73.595 Y45.503 E7.39851 ; perimeter
G1 X73.863 Y45.598 E7.41933 ; perimeter
G1 X74.658 Y45.808 E7.47957 ; perimeter
G1 X75.212 Y46.145 E7.52707 ; perimeter
G1 X75.446 Y46.448 E7.55510 ; perimeter
G1 X75.531 Y46.630 E7.56985 ; perimeter
G1 X75.693 Y47.372 E7.62552 ; perimeter
G1 X75.764 Y47.537 E7.63865 ; perimeter
G1 X75.878 Y48.008 E7.67415 ; perimeter
G1 X75.940 Y48.495 E7.71009 ; perimeter
G1 X75.994 Y49.183 E7.76063 ; perimeter
G1 X75.955 Y49.552 E7.78785 ; perimeter
G1 X75.909 Y49.729 E7.80128 ; perimeter
G1 X75.857 Y49.847 E7.81065 ; perimeter
G1 X75.649 Y50.087 E7.83394 ; perimeter
G1 X75.564 Y50.230 E7.84612 ; perimeter
G1 X75.499 Y50.456 E7.86339 ; perimeter
G1 X75.492 Y50.825 E7.89042 ; perimeter
G1 X75.427 Y51.135 E7.91359 ; perimeter
G1 X75.310 Y51.335 E7.93057 ; perimeter
G1 X75.113 Y51.585 E7.95392 ; perimeter
G1 X75.061 Y51.754 E7.96689 ; perimeter
G1 X75.077 Y52.072 E7.99017 ; perimeter
G1 X75.026 Y52.338 E8.01001 ; perimeter
G1 X74.953 Y52.461 E8.02052 ; perimeter
G1 X74.828 Y52.560 E8.03224 ; perimeter
G1 X74.725 Y52.675 E8.04350 ; perimeter
G1 X74.570 Y52.945 E8.06632 ; perimeter
G1 X74.545 Y53.141 E8.08080 ; perimeter
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G1 X74.578 Y53.517 E8.10843 ; perimeter
G1 X74.510 Y53.923 E8.13861 ; perimeter
G1 X74.457 Y54.093 E8.15164 ; perimeter
G1 X74.249 Y54.538 E8.18759 ; perimeter
G1 X74.152 Y54.865 E8.21256 ; perimeter
G1 X74.064 Y55.069 E8.22887 ; perimeter
G1 X74.001 Y55.158 E8.23682 ; perimeter
G1 X73.668 Y55.423 E8.26799 ; perimeter
G1 X73.559 Y55.600 E8.28322 ; perimeter
G1 X73.536 Y55.700 E8.29075 ; perimeter
G1 X73.555 Y55.856 E8.30228 ; perimeter
G1 X73.638 Y56.108 E8.32169 ; perimeter
G1 X73.654 Y56.265 E8.33328 ; perimeter
G1 X73.580 Y56.670 E8.36346 ; perimeter
G1 X73.505 Y56.927 E8.38302 ; perimeter
G1 X73.440 Y57.074 E8.39479 ; perimeter
G1 X73.313 Y57.264 E8.41159 ; perimeter
G1 X73.158 Y57.448 E8.42915 ; perimeter
G1 X72.954 Y57.537 E8.44549 ; perimeter
G1 X72.761 Y57.594 E8.46021 ; perimeter
G1 X72.637 Y57.660 E8.47050 ; perimeter
G1 X72.207 Y58.163 E8.51901 ; perimeter
G1 X72.088 Y58.331 E8.53403 ; perimeter
G1 X71.725 Y58.695 E8.57168 ; perimeter
G1 X71.446 Y59.068 E8.60587 ; perimeter
G1 X71.156 Y59.273 E8.63186 ; perimeter
G1 X70.758 Y59.646 E8.67183 ; perimeter
G1 X70.231 Y60.041 E8.72007 ; perimeter
G1 X69.819 Y60.284 E8.75514 ; perimeter
G1 X69.600 Y60.247 E8.77142 ; perimeter
G1 X69.388 Y60.121 E8.78943 ; perimeter
G1 X68.739 Y59.794 E8.84266 ; perimeter
G1 X68.117 Y59.405 E8.89640 ; perimeter
G1 X67.587 Y59.024 E8.94429 ; perimeter
G1 X67.003 Y58.662 E8.99456 ; perimeter
G1 X66.547 Y58.278 E9.03825 ; perimeter
G1 X66.419 Y58.144 E9.05188 ; perimeter
G1 X66.015 Y57.601 E9.10140 ; perimeter
G1 X65.821 Y57.305 E9.12733 ; perimeter
G1 X65.720 Y57.030 E9.14881 ; perimeter
G1 X65.669 Y56.700 E9.17329 ; perimeter
G1 X65.485 Y56.574 E9.18964 ; perimeter
G1 X65.148 Y56.453 E9.21589 ; perimeter
G1 X64.839 Y56.301 E9.24111 ; perimeter
G1 X64.783 Y56.146 E9.25315 ; perimeter
G1 X64.707 Y56.028 E9.26342 ; perimeter
G1 X64.770 Y55.419 E9.30827 ; perimeter
G1 X64.926 Y55.056 E9.33724 ; perimeter
G1 X64.911 Y54.882 E9.35002 ; perimeter

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G1 X64.737 Y54.603 E9.37412 ; perimeter
G1 X64.504 Y54.351 E9.39923 ; perimeter
G1 X64.442 Y54.143 E9.41512 ; perimeter
G1 X64.438 Y53.905 E9.43258 ; perimeter
G1 X64.458 Y53.818 E9.43910 ; perimeter
G1 X64.831 Y53.304 E9.48562 ; perimeter
G1 X64.887 Y53.168 E9.49639 ; perimeter
G1 X64.910 Y52.958 E9.51190 ; perimeter
G1 X64.894 Y52.409 E9.55214 ; perimeter
G1 X64.678 Y51.897 E9.59279 ; perimeter
G1 X64.613 Y51.668 E9.61023 ; perimeter
G1 X64.602 Y51.423 E9.62819 ; perimeter
G1 X64.645 Y51.066 E9.65457 ; perimeter
G1 X64.691 Y50.919 E9.66582 ; perimeter
G1 X65.000 Y50.556 E9.70076 ; perimeter
G1 X65.235 Y50.192 E9.73250 ; perimeter
G1 X65.370 Y49.911 E9.75538 ; perimeter
G1 X65.404 Y49.786 E9.76481 ; perimeter
G1 X65.435 Y49.254 E9.80387 ; perimeter
G1 X65.411 Y48.900 E9.82989 ; perimeter
G1 X65.347 Y48.557 E9.85541 ; perimeter
G1 X65.362 Y48.302 E9.87414 ; perimeter
G1 X65.311 Y47.892 E9.90436 ; perimeter
G1 X65.319 Y47.757 E9.91426 ; perimeter
G1 X65.426 Y47.240 E9.95297 ; perimeter
G1 X65.528 Y46.872 E9.98093 ; perimeter
G1 X65.956 Y45.903 E10.05852 ; perimeter
G1 X66.180 Y45.622 E10.08485 ; perimeter
G1 X66.512 Y45.276 E10.12002 ; perimeter
G1 X66.832 Y45.022 E10.14994 ; perimeter
G1 X66.980 Y44.970 E10.16140 ; perimeter
G1 X68.119 Y44.364 E10.25596 ; perimeter
G1 X68.216 Y44.339 E10.26328 ; perimeter
G1 X68.427 Y44.334 E10.27876 ; perimeter
G1 X68.620 Y44.556 F7800.000 ; move inwards before travel
G1 X68.966 Y45.549 ; move to first fill point
G1 X74.245 Y50.828 F730.451 E10.82566 ; fill
G1 X73.672 Y52.215 E10.93557 ; fill
G1 X67.458 Y46.001 E11.57935 ; fill
G1 X66.646 Y47.148 E11.68233 ; fill
G1 X73.330 Y53.832 E12.37483 ; fill
G1 X72.574 Y55.036 E12.47897 ; fill
G1 X66.556 Y49.018 E13.10252 ; fill
G1 X66.259 Y50.681 E13.22629 ; fill
G1 X72.192 Y56.614 E13.84096 ; fill
G1 X71.216 Y57.598 E13.94247 ; fill
G1 X66.023 Y52.404 E14.48056 ; fill
G1 X65.818 Y54.159 E14.60998 ; fill
G1 X70.238 Y58.579 E15.06798 ; fill
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G1 X74.185 Y46.849 F7800.000 ; move to first fill point
G1 X74.489 Y47.152 F730.451 E15.09944 ; fill
G1 X74.767 Y49.391 E15.26469 ; fill
G1 X70.965 Y45.588 E15.65867 ; fill
G1 F1800.000 E14.65867 ; retract
G92 E0 ; reset extrusion distance
G1 Z17.550 F7800.000 ; move to next layer (43)
G1 X70.906 Y45.300 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X70.997 Y45.280 F600.000 E1.00683 ; perimeter
G1 X71.323 Y45.284 E1.03070 ; perimeter
G1 X71.515 Y45.246 E1.04501 ; perimeter
G1 X71.995 Y45.311 E1.08049 ; perimeter
G1 X72.343 Y45.554 E1.11164 ; perimeter
G1 X72.416 Y45.641 E1.11990 ; perimeter
G1 X72.662 Y45.819 E1.14218 ; perimeter
G1 X72.960 Y46.093 E1.17181 ; perimeter
G1 X73.152 Y46.234 E1.18926 ; perimeter
G1 X73.630 Y46.447 E1.22765 ; perimeter
G1 X73.976 Y46.559 E1.25425 ; perimeter
G1 X74.383 Y46.659 E1.28497 ; perimeter
G1 X74.694 Y46.850 E1.31171 ; perimeter
G1 X74.768 Y46.939 E1.32019 ; perimeter
G1 X74.845 Y47.209 E1.34073 ; perimeter
G1 X74.835 Y47.353 E1.35132 ; perimeter
G1 X74.909 Y47.728 E1.37928 ; perimeter
G1 X75.024 Y47.963 E1.39844 ; perimeter
G1 X75.151 Y48.512 E1.43977 ; perimeter
G1 X75.291 Y48.919 E1.47130 ; perimeter
G1 X75.285 Y49.011 E1.47802 ; perimeter
G1 X75.271 Y49.115 E1.48573 ; perimeter
G1 X75.191 Y49.207 E1.49470 ; perimeter
G1 X75.034 Y49.476 E1.51747 ; perimeter
G1 X74.923 Y49.885 E1.54856 ; perimeter
G1 X74.896 Y50.331 E1.58127 ; perimeter
G1 X74.865 Y50.442 E1.58969 ; perimeter
G1 X74.777 Y50.607 E1.60337 ; perimeter
G1 X74.501 Y50.967 E1.63666 ; perimeter
G1 X74.374 Y51.291 E1.66214 ; perimeter
G1 X74.353 Y51.740 E1.69508 ; perimeter
G1 X74.307 Y51.901 E1.70732 ; perimeter
G1 X73.962 Y52.236 E1.74257 ; perimeter
G1 X73.823 Y52.553 E1.76793 ; perimeter
G1 X73.765 Y52.803 E1.78669 ; perimeter
G1 X73.730 Y53.283 E1.82196 ; perimeter
G1 X73.663 Y53.478 E1.83706 ; perimeter
G1 X73.642 Y53.631 E1.84833 ; perimeter
G1 X73.555 Y53.868 E1.86685 ; perimeter
G1 X73.288 Y54.441 E1.91319 ; perimeter
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G1 X73.148 Y54.582 E1.92776 ; perimeter
G1 X72.904 Y54.937 E1.95932 ; perimeter
G1 X72.821 Y55.259 E1.98371 ; perimeter
G1 X72.808 Y55.595 E2.00832 ; perimeter
G1 X72.832 Y55.934 E2.03324 ; perimeter
G1 X72.807 Y56.235 E2.05532 ; perimeter
G1 X72.609 Y56.720 E2.09373 ; perimeter
G1 X72.475 Y56.732 E2.10355 ; perimeter
G1 X72.115 Y56.825 E2.13082 ; perimeter
G1 X71.804 Y57.064 E2.15956 ; perimeter
G1 X71.559 Y57.363 E2.18789 ; perimeter
G1 X71.391 Y57.614 E2.21001 ; perimeter
G1 X70.818 Y58.005 E2.26084 ; perimeter
G1 X70.672 Y58.132 E2.27498 ; perimeter
G1 X69.806 Y59.049 E2.36741 ; perimeter
G1 X69.159 Y58.716 E2.42073 ; perimeter
G1 X68.639 Y58.296 E2.46973 ; perimeter
G1 X68.090 Y57.968 E2.51656 ; perimeter
G1 X67.696 Y57.697 E2.55161 ; perimeter
G1 X67.211 Y57.316 E2.59673 ; perimeter
G1 X66.977 Y57.056 E2.62238 ; perimeter
G1 X66.887 Y56.998 E2.63023 ; perimeter
G1 X66.845 Y56.706 E2.65188 ; perimeter
G1 X66.605 Y56.393 E2.68080 ; perimeter
G1 X66.408 Y56.186 E2.70168 ; perimeter
G1 X66.076 Y55.960 E2.73114 ; perimeter
G1 X65.732 Y55.841 E2.75777 ; perimeter
G1 X65.408 Y55.760 E2.78226 ; perimeter
G1 X65.597 Y55.483 E2.80687 ; perimeter
G1 X65.779 Y55.064 E2.84034 ; perimeter
G1 X65.753 Y54.664 E2.86972 ; perimeter
G1 X65.648 Y54.329 E2.89541 ; perimeter
G1 X65.320 Y53.800 E2.94104 ; perimeter
G1 X65.688 Y53.222 E2.99126 ; perimeter
G1 X65.736 Y52.996 E3.00813 ; perimeter
G1 X65.772 Y52.646 E3.03396 ; perimeter
G1 X65.778 Y52.369 E3.05420 ; perimeter
G1 X65.682 Y51.966 E3.08454 ; perimeter
G1 X65.659 Y51.733 E3.10168 ; perimeter
G1 X65.469 Y51.037 E3.15460 ; perimeter
G1 X65.957 Y50.440 E3.21102 ; perimeter
G1 X66.081 Y50.214 E3.22992 ; perimeter
G1 X66.159 Y50.017 E3.24548 ; perimeter
G1 X66.216 Y49.534 E3.28109 ; perimeter
G1 X66.218 Y49.289 E3.29907 ; perimeter
G1 X66.162 Y48.843 E3.33195 ; perimeter
G1 X66.111 Y48.621 E3.34865 ; perimeter
G1 X66.150 Y48.277 E3.37406 ; perimeter
G1 X66.102 Y47.981 E3.39602 ; perimeter

G1 X66.105 Y47.795 E3.40959 ; perimeter
G1 X66.259 Y47.429 E3.43873 ; perimeter
G1 X66.331 Y47.169 E3.45848 ; perimeter
G1 X66.519 Y46.780 E3.49012 ; perimeter
G1 X66.718 Y46.280 E3.52958 ; perimeter
G1 X66.951 Y46.000 E3.55622 ; perimeter
G1 X67.481 Y45.608 E3.60452 ; perimeter
G1 X68.445 Y45.165 E3.68226 ; perimeter
G1 X68.907 Y45.186 E3.71610 ; perimeter
G1 X69.319 Y45.314 E3.74773 ; perimeter
G1 X69.673 Y45.459 E3.77575 ; perimeter
G1 X70.115 Y45.489 E3.80817 ; perimeter
G1 X70.449 Y45.386 E3.83381 ; perimeter
G1 X70.846 Y45.315 E3.86334 ; perimeter
G1 X70.809 Y44.896 F7800.000 ; move to first perimeter point
G1 X70.981 Y44.861 F600.000 E3.87621 ; perimeter
G1 X71.280 Y44.869 E3.89811 ; perimeter
G1 X71.549 Y44.828 E3.91798 ; perimeter
G1 X72.230 Y44.933 E3.96848 ; perimeter
G1 X72.328 Y45.038 E3.97900 ; perimeter
G1 X72.521 Y45.178 E3.99649 ; perimeter
G1 X72.598 Y45.210 E4.00259 ; perimeter
G1 X72.703 Y45.336 E4.01458 ; perimeter
G1 X72.931 Y45.502 E4.03522 ; perimeter
G1 X73.219 Y45.767 E4.06391 ; perimeter
G1 X73.365 Y45.875 E4.07724 ; perimeter
G1 X73.764 Y46.053 E4.10924 ; perimeter
G1 X73.982 Y46.109 E4.12571 ; perimeter
G1 X74.112 Y46.165 E4.13606 ; perimeter
G1 X74.543 Y46.274 E4.16865 ; perimeter
G1 X74.976 Y46.538 E4.20578 ; perimeter
G1 X75.151 Y46.764 E4.22674 ; perimeter
G1 X75.264 Y47.166 E4.25730 ; perimeter
G1 X75.253 Y47.328 E4.26919 ; perimeter
G1 X75.306 Y47.596 E4.28921 ; perimeter
G1 X75.417 Y47.814 E4.30712 ; perimeter
G1 X75.554 Y48.408 E4.35180 ; perimeter
G1 X75.707 Y48.857 E4.38655 ; perimeter
G1 X75.700 Y49.041 E4.40002 ; perimeter
G1 X75.645 Y49.319 E4.42082 ; perimeter
G1 X75.541 Y49.439 E4.43245 ; perimeter
G1 X75.418 Y49.648 E4.45024 ; perimeter
G1 X75.337 Y49.946 E4.47286 ; perimeter
G1 X75.310 Y50.370 E4.50399 ; perimeter
G1 X75.250 Y50.600 E4.52137 ; perimeter
G1 X75.123 Y50.838 E4.54116 ; perimeter
G1 X74.868 Y51.170 E4.57179 ; perimeter
G1 X74.782 Y51.388 E4.58893 ; perimeter
G1 X74.765 Y51.577 E4.60289 ; perimeter

G1 X74.776 Y51.782 E4.61789 ; perimeter
G1 X74.656 Y52.140 E4.64556 ; perimeter
G1 X74.315 Y52.473 E4.68052 ; perimeter
G1 X74.217 Y52.695 E4.69828 ; perimeter
G1 X74.179 Y52.859 E4.71063 ; perimeter
G1 X74.136 Y53.386 E4.74931 ; perimeter
G1 X74.070 Y53.571 E4.76370 ; perimeter
G1 X74.042 Y53.750 E4.77702 ; perimeter
G1 X73.941 Y54.023 E4.79835 ; perimeter
G1 X73.620 Y54.696 E4.85297 ; perimeter
G1 X73.462 Y54.856 E4.86945 ; perimeter
G1 X73.289 Y55.109 E4.89192 ; perimeter
G1 X73.232 Y55.327 E4.90839 ; perimeter
G1 X73.224 Y55.443 E4.91692 ; perimeter
G1 X73.248 Y55.948 E4.95393 ; perimeter
G1 X73.219 Y56.300 E4.97980 ; perimeter
G1 X73.160 Y56.496 E4.99477 ; perimeter
G1 X72.952 Y56.974 E5.03297 ; perimeter
G1 X72.868 Y57.126 E5.04570 ; perimeter
G1 X72.547 Y57.143 E5.06928 ; perimeter
G1 X72.303 Y57.206 E5.08768 ; perimeter
G1 X72.085 Y57.373 E5.10781 ; perimeter
G1 X71.895 Y57.609 E5.13002 ; perimeter
G1 X71.688 Y57.912 E5.15690 ; perimeter
G1 X71.065 Y58.342 E5.21235 ; perimeter
G1 X70.954 Y58.438 E5.22307 ; perimeter
G1 X70.137 Y59.305 E5.31039 ; perimeter
G1 X69.848 Y59.550 E5.33812 ; perimeter
G1 X68.918 Y59.058 E5.41519 ; perimeter
G1 X68.386 Y58.630 E5.46526 ; perimeter
G1 X67.862 Y58.316 E5.51002 ; perimeter
G1 X67.455 Y58.036 E5.54620 ; perimeter
G1 X66.929 Y57.624 E5.59514 ; perimeter
G1 X66.806 Y57.477 E5.60916 ; perimeter
G1 X66.488 Y57.166 E5.64173 ; perimeter
G1 X66.445 Y56.866 E5.66394 ; perimeter
G1 X66.291 Y56.667 E5.68240 ; perimeter
G1 X66.109 Y56.485 E5.70122 ; perimeter
G1 X65.883 Y56.332 E5.72123 ; perimeter
G1 X65.217 Y56.129 E5.77222 ; perimeter
G1 X65.158 Y56.019 E5.78133 ; perimeter
G1 X65.111 Y55.870 E5.79284 ; perimeter
G1 X65.111 Y55.604 E5.81227 ; perimeter
G1 X65.135 Y55.422 E5.82574 ; perimeter
G1 X65.232 Y55.281 E5.83823 ; perimeter
G1 X65.358 Y54.990 E5.86146 ; perimeter
G1 X65.342 Y54.740 E5.87982 ; perimeter
G1 X65.267 Y54.503 E5.89808 ; perimeter
G1 X64.862 Y53.881 E5.95240 ; perimeter

G1 X64.837 Y53.735 E5.96324 ; perimeter
G1 X65.130 Y53.345 E5.99897 ; perimeter
G1 X65.291 Y53.076 E6.02190 ; perimeter
G1 X65.357 Y52.616 E6.05598 ; perimeter
G1 X65.361 Y52.411 E6.07100 ; perimeter
G1 X65.264 Y52.028 E6.09994 ; perimeter
G1 X65.267 Y51.944 E6.10612 ; perimeter
G1 X65.228 Y51.710 E6.12345 ; perimeter
G1 X65.109 Y51.343 E6.15172 ; perimeter
G1 X65.073 Y51.175 E6.16435 ; perimeter
G1 X65.060 Y50.885 E6.18559 ; perimeter
G1 X65.361 Y50.494 E6.22177 ; perimeter
G1 X65.603 Y50.220 E6.24854 ; perimeter
G1 X65.754 Y49.910 E6.27379 ; perimeter
G1 X65.780 Y49.728 E6.28724 ; perimeter
G1 X65.802 Y49.314 E6.31767 ; perimeter
G1 X65.751 Y48.913 E6.34723 ; perimeter
G1 X65.681 Y48.618 E6.36943 ; perimeter
G1 X65.716 Y48.488 E6.37931 ; perimeter
G1 X65.732 Y48.294 E6.39362 ; perimeter
G1 X65.686 Y48.034 E6.41293 ; perimeter
G1 X65.688 Y47.878 E6.42439 ; perimeter
G1 X65.646 Y47.783 E6.43199 ; perimeter
G1 X65.771 Y47.535 E6.45228 ; perimeter
G1 X65.863 Y47.299 E6.47083 ; perimeter
G1 X65.935 Y47.038 E6.49072 ; perimeter
G1 X66.136 Y46.617 E6.52491 ; perimeter
G1 X66.349 Y46.083 E6.56695 ; perimeter
G1 X66.515 Y45.863 E6.58721 ; perimeter
G1 X66.766 Y45.605 E6.61357 ; perimeter
G1 X67.278 Y45.243 E6.65948 ; perimeter
G1 X67.929 Y44.956 E6.71159 ; perimeter
G1 X68.338 Y44.750 E6.74510 ; perimeter
G1 X68.990 Y44.774 E6.79291 ; perimeter
G1 X69.463 Y44.923 E6.82929 ; perimeter
G1 X69.769 Y45.049 E6.85351 ; perimeter
G1 X70.073 Y45.070 E6.87583 ; perimeter
G1 X70.364 Y44.970 E6.89839 ; perimeter
G1 X70.749 Y44.911 E6.92689 ; perimeter
G1 X70.712 Y44.492 F7800.000 ; move to first perimeter point
G1 X70.949 Y44.446 F600.000 E6.94453 ; perimeter
G1 X71.238 Y44.453 E6.96571 ; perimeter
G1 X71.575 Y44.412 E6.99060 ; perimeter
G1 X72.199 Y44.500 E7.03678 ; perimeter
G1 X72.430 Y44.564 E7.05428 ; perimeter
G1 X72.727 Y44.814 E7.08274 ; perimeter
G1 X72.865 Y44.878 E7.09388 ; perimeter
G1 X72.990 Y45.031 E7.10837 ; perimeter
G1 X73.200 Y45.184 E7.12739 ; perimeter

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G1 X73.579 Y45.515 E7.16429 ; perimeter
G1 X73.898 Y45.659 E7.18990 ; perimeter
G1 X74.705 Y45.890 E7.25137 ; perimeter
G1 X75.240 Y46.211 E7.29709 ; perimeter
G1 X75.444 Y46.452 E7.32022 ; perimeter
G1 X75.539 Y46.612 E7.33385 ; perimeter
G1 X75.679 Y47.113 E7.37193 ; perimeter
G1 X75.672 Y47.303 E7.38586 ; perimeter
G1 X75.703 Y47.464 E7.39794 ; perimeter
G1 X75.816 Y47.690 E7.41643 ; perimeter
G1 X75.957 Y48.304 E7.46256 ; perimeter
G1 X76.122 Y48.798 E7.50069 ; perimeter
G1 X76.124 Y48.907 E7.50867 ; perimeter
G1 X76.095 Y49.232 E7.53256 ; perimeter
G1 X76.029 Y49.492 E7.55222 ; perimeter
G1 X75.891 Y49.670 E7.56878 ; perimeter
G1 X75.802 Y49.821 E7.58158 ; perimeter
G1 X75.751 Y50.008 E7.59575 ; perimeter
G1 X75.713 Y50.491 E7.63125 ; perimeter
G1 X75.632 Y50.767 E7.65234 ; perimeter
G1 X75.468 Y51.070 E7.67757 ; perimeter
G1 X75.235 Y51.372 E7.70555 ; perimeter
G1 X75.191 Y51.484 E7.71435 ; perimeter
G1 X75.198 Y51.826 E7.73940 ; perimeter
G1 X75.104 Y52.139 E7.76336 ; perimeter
G1 X75.001 Y52.371 E7.78194 ; perimeter
G1 X74.667 Y52.710 E7.81679 ; perimeter
G1 X74.611 Y52.837 E7.82695 ; perimeter
G1 X74.535 Y53.503 E7.87611 ; perimeter
G1 X74.477 Y53.663 E7.88856 ; perimeter
G1 X74.440 Y53.873 E7.90418 ; perimeter
G1 X74.326 Y54.179 E7.92806 ; perimeter
G1 X74.012 Y54.850 E7.98240 ; perimeter
G1 X73.942 Y54.960 E7.99191 ; perimeter
G1 X73.776 Y55.131 E8.00936 ; perimeter
G1 X73.673 Y55.282 E8.02274 ; perimeter
G1 X73.640 Y55.459 E8.03595 ; perimeter
G1 X73.664 Y55.961 E8.07280 ; perimeter
G1 X73.630 Y56.372 E8.10295 ; perimeter
G1 X73.550 Y56.642 E8.12365 ; perimeter
G1 X73.457 Y56.871 E8.14175 ; perimeter
G1 X73.236 Y57.319 E8.17827 ; perimeter
G1 X73.116 Y57.462 E8.19195 ; perimeter
G1 X73.041 Y57.518 E8.19887 ; perimeter
G1 X72.618 Y57.554 E8.22996 ; perimeter
G1 X72.492 Y57.586 E8.23949 ; perimeter
G1 X72.367 Y57.682 E8.25101 ; perimeter
G1 X72.004 Y58.186 E8.29647 ; perimeter
G1 X71.934 Y58.253 E8.30360 ; perimeter
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G1 X71.237 Y58.743 E8.36602 ; perimeter
G1 X70.725 Y59.299 E8.42140 ; perimeter
G1 X70.263 Y59.755 E8.46891 ; perimeter
G1 X70.105 Y59.868 E8.48317 ; perimeter
G1 X69.983 Y59.928 E8.49308 ; perimeter
G1 X69.843 Y59.963 E8.50369 ; perimeter
G1 X69.640 Y59.902 E8.51923 ; perimeter
G1 X68.685 Y59.405 E8.59805 ; perimeter
G1 X68.133 Y58.964 E8.64984 ; perimeter
G1 X67.636 Y58.666 E8.69229 ; perimeter
G1 X67.214 Y58.375 E8.72983 ; perimeter
G1 X66.655 Y57.937 E8.78186 ; perimeter
G1 X66.218 Y57.484 E8.82800 ; perimeter
G1 X66.096 Y57.325 E8.84262 ; perimeter
G1 X66.044 Y57.027 E8.86481 ; perimeter
G1 X65.810 Y56.784 E8.88951 ; perimeter
G1 X65.628 Y56.680 E8.90488 ; perimeter
G1 X65.016 Y56.493 E8.95178 ; perimeter
G1 X64.916 Y56.417 E8.96098 ; perimeter
G1 X64.779 Y56.193 E8.98019 ; perimeter
G1 X64.734 Y56.075 E8.98943 ; perimeter
G1 X64.700 Y55.956 E8.99847 ; perimeter
G1 X64.689 Y55.700 E9.01726 ; perimeter
G1 X64.730 Y55.308 E9.04613 ; perimeter
G1 X64.866 Y55.080 E9.06560 ; perimeter
G1 X64.936 Y54.917 E9.07860 ; perimeter
G1 X64.930 Y54.817 E9.08593 ; perimeter
G1 X64.886 Y54.676 E9.09676 ; perimeter
G1 X64.495 Y54.074 E9.14934 ; perimeter
G1 X64.459 Y53.983 E9.15651 ; perimeter
G1 X64.418 Y53.738 E9.17468 ; perimeter
G1 X64.495 Y53.501 E9.19301 ; perimeter
G1 X64.684 Y53.257 E9.21562 ; perimeter
G1 X64.893 Y52.931 E9.24393 ; perimeter
G1 X64.942 Y52.586 E9.26946 ; perimeter
G1 X64.944 Y52.452 E9.27926 ; perimeter
G1 X64.855 Y52.114 E9.30489 ; perimeter
G1 X64.840 Y51.878 E9.32226 ; perimeter
G1 X64.708 Y51.457 E9.35457 ; perimeter
G1 X64.662 Y51.238 E9.37094 ; perimeter
G1 X64.640 Y50.991 E9.38909 ; perimeter
G1 X64.655 Y50.776 E9.40488 ; perimeter
G1 X64.748 Y50.599 E9.41953 ; perimeter
G1 X65.051 Y50.216 E9.45532 ; perimeter
G1 X65.250 Y50.000 E9.47682 ; perimeter
G1 X65.350 Y49.804 E9.49295 ; perimeter
G1 X65.366 Y49.684 E9.50182 ; perimeter
G1 X65.385 Y49.339 E9.52714 ; perimeter
G1 X65.340 Y48.983 E9.55338 ; perimeter

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G1 X65.260 Y48.656 E9.57810 ; perimeter
G1 X65.314 Y48.311 E9.60368 ; perimeter
G1 X65.270 Y48.092 E9.62004 ; perimeter
G1 X65.271 Y47.962 E9.62953 ; perimeter
G1 X65.154 Y47.721 E9.64917 ; perimeter
G1 X65.318 Y47.510 E9.66874 ; perimeter
G1 X65.391 Y47.365 E9.68069 ; perimeter
G1 X65.567 Y46.837 E9.72144 ; perimeter
G1 X65.754 Y46.453 E9.75271 ; perimeter
G1 X66.010 Y45.843 E9.80116 ; perimeter
G1 X66.201 Y45.591 E9.82436 ; perimeter
G1 X66.510 Y45.275 E9.85674 ; perimeter
G1 X67.061 Y44.888 E9.90607 ; perimeter
G1 X67.742 Y44.585 E9.96067 ; perimeter
G1 X68.206 Y44.353 E9.99868 ; perimeter
G1 X68.333 Y44.334 E10.00805 ; perimeter
G1 X68.640 Y44.335 E10.03055 ; perimeter
G1 X69.055 Y44.362 E10.06104 ; perimeter
G1 X69.607 Y44.533 E10.10339 ; perimeter
G1 X69.865 Y44.639 E10.12380 ; perimeter
G1 X70.031 Y44.650 E10.13602 ; perimeter
G1 X70.292 Y44.555 E10.15636 ; perimeter
G1 X70.401 Y44.553 E10.16437 ; perimeter
G1 X70.652 Y44.506 E10.18302 ; perimeter
G1 X70.871 Y44.673 F7800.000 ; move inwards before travel
G1 X68.573 Y45.465 ; move to first fill point
G1 X66.557 Y47.482 F730.216 E10.39194 ; fill
G1 X66.509 Y49.489 E10.53905 ; fill
G1 X70.230 Y45.768 E10.92457 ; fill
G1 X72.157 Y45.801 E11.06576 ; fill
G1 X65.994 Y51.964 E11.70432 ; fill
G1 X65.845 Y54.073 E11.85920 ; fill
G1 X73.292 Y46.626 E12.63080 ; fill
G1 X74.534 Y47.344 E12.73588 ; fill
G1 X66.195 Y55.683 E13.59986 ; fill
G1 X67.147 Y56.690 E13.70142 ; fill
G1 X74.953 Y48.884 E14.51020 ; fill
G1 X73.688 Y52.109 E14.76402 ; fill
G1 X68.152 Y57.645 E15.33754 ; fill
G1 X69.309 Y58.447 E15.44070 ; fill
G1 X72.521 Y55.236 E15.77342 ; fill
G1 F1800.000 E14.77342 ; retract
G92 E0 ; reset extrusion distance
G1 Z17.950 F7800.000 ; move to next layer (44)
G1 X72.804 Y55.246 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X72.813 Y55.412 F600.000 E1.01216 ; perimeter
G1 X72.772 Y55.830 E1.04294 ; perimeter
G1 X72.491 Y56.437 E1.09197 ; perimeter
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G1 X72.400 Y56.548 E1.10245 ; perimeter
G1 X72.097 Y56.637 E1.12557 ; perimeter
G1 X71.736 Y56.905 E1.15851 ; perimeter
G1 X71.428 Y57.317 E1.19623 ; perimeter
G1 X71.131 Y57.458 E1.22027 ; perimeter
G1 X70.867 Y57.685 E1.24579 ; perimeter
G1 X70.716 Y57.753 E1.25791 ; perimeter
G1 X70.337 Y58.000 E1.29107 ; perimeter
G1 X70.099 Y58.257 E1.31677 ; perimeter
G1 X69.748 Y58.726 E1.35964 ; perimeter
G1 X69.521 Y58.600 E1.37866 ; perimeter
G1 X69.357 Y58.397 E1.39781 ; perimeter
G1 X69.112 Y58.208 E1.42051 ; perimeter
G1 X68.810 Y57.989 E1.44784 ; perimeter
G1 X68.368 Y57.720 E1.48573 ; perimeter
G1 X68.283 Y57.637 E1.49444 ; perimeter
G1 X67.210 Y56.872 E1.59094 ; perimeter
G1 X67.161 Y56.664 E1.60664 ; perimeter
G1 X66.792 Y56.255 E1.64695 ; perimeter
G1 X65.954 Y55.918 E1.71316 ; perimeter
G1 X65.711 Y55.846 E1.73174 ; perimeter
G1 X65.668 Y55.480 E1.75873 ; perimeter
G1 X65.773 Y55.329 E1.77223 ; perimeter
G1 X65.857 Y54.852 E1.80772 ; perimeter
G1 X65.810 Y54.548 E1.83024 ; perimeter
G1 X65.758 Y54.349 E1.84532 ; perimeter
G1 X65.634 Y54.062 E1.86820 ; perimeter
G1 X65.522 Y53.850 E1.88576 ; perimeter
G1 X65.308 Y53.545 E1.91305 ; perimeter
G1 X65.606 Y53.066 E1.95436 ; perimeter
G1 X65.765 Y52.621 E1.98900 ; perimeter
G1 X65.663 Y52.122 E2.02631 ; perimeter
G1 X65.711 Y51.908 E2.04236 ; perimeter
G1 X65.724 Y51.638 E2.06215 ; perimeter
G1 X65.665 Y51.295 E2.08768 ; perimeter
G1 X65.532 Y50.779 E2.12671 ; perimeter
G1 X65.954 Y50.218 E2.17812 ; perimeter
G1 X66.093 Y49.889 E2.20429 ; perimeter
G1 X66.143 Y49.532 E2.23069 ; perimeter
G1 X66.126 Y49.302 E2.24759 ; perimeter
G1 X66.095 Y49.123 E2.26088 ; perimeter
G1 X65.976 Y48.753 E2.28938 ; perimeter
G1 X66.108 Y48.323 E2.32230 ; perimeter
G1 X66.093 Y47.914 E2.35229 ; perimeter
G1 X66.043 Y47.690 E2.36915 ; perimeter
G1 X66.289 Y47.300 E2.40290 ; perimeter
G1 X66.658 Y46.487 E2.46833 ; perimeter
G1 X66.709 Y46.319 E2.48117 ; perimeter
G1 X67.004 Y45.979 E2.51415 ; perimeter
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G1 X67.519 Y45.607 E2.56072 ; perimeter
G1 X68.266 Y45.290 E2.62014 ; perimeter
G1 X68.498 Y45.171 E2.63928 ; perimeter
G1 X68.849 Y45.193 E2.66501 ; perimeter
G1 X69.408 Y45.394 E2.70854 ; perimeter
G1 X69.593 Y45.481 E2.72348 ; perimeter
G1 X69.913 Y45.538 E2.74731 ; perimeter
G1 X70.207 Y45.533 E2.76885 ; perimeter
G1 X70.502 Y45.479 E2.79080 ; perimeter
G1 X70.642 Y45.427 E2.80178 ; perimeter
G1 X71.042 Y45.354 E2.83157 ; perimeter
G1 X71.384 Y45.331 E2.85666 ; perimeter
G1 X71.805 Y45.353 E2.88754 ; perimeter
G1 X72.026 Y45.409 E2.90425 ; perimeter
G1 X72.196 Y45.533 E2.91966 ; perimeter
G1 X72.352 Y45.581 E2.93166 ; perimeter
G1 X72.484 Y45.730 E2.94625 ; perimeter
G1 X72.616 Y45.820 E2.95793 ; perimeter
G1 X72.830 Y46.059 E2.98144 ; perimeter
G1 X73.319 Y46.403 E3.02521 ; perimeter
G1 X73.535 Y46.516 E3.04305 ; perimeter
G1 X73.725 Y46.581 E3.05778 ; perimeter
G1 X74.459 Y46.765 E3.11324 ; perimeter
G1 X74.672 Y46.912 E3.13217 ; perimeter
G1 X74.754 Y47.011 E3.14159 ; perimeter
G1 X74.818 Y47.140 E3.15214 ; perimeter
G1 X74.856 Y47.331 E3.16640 ; perimeter
G1 X74.855 Y47.444 E3.17466 ; perimeter
G1 X74.947 Y47.844 E3.20478 ; perimeter
G1 X75.141 Y48.364 E3.24542 ; perimeter
G1 X75.299 Y48.646 E3.26908 ; perimeter
G1 X75.345 Y48.806 E3.28128 ; perimeter
G1 X75.129 Y49.282 E3.31958 ; perimeter
G1 X75.100 Y49.597 E3.34280 ; perimeter
G1 X75.107 Y49.783 E3.35640 ; perimeter
G1 X75.077 Y49.957 E3.36937 ; perimeter
G1 X75.035 Y50.116 E3.38140 ; perimeter
G1 X74.956 Y50.261 E3.39350 ; perimeter
G1 X74.742 Y50.562 E3.42050 ; perimeter
G1 X74.531 Y50.950 E3.45288 ; perimeter
G1 X74.493 Y51.466 E3.49078 ; perimeter
G1 X74.290 Y51.861 E3.52334 ; perimeter
G1 X73.998 Y52.158 E3.55386 ; perimeter
G1 X73.842 Y52.479 E3.57997 ; perimeter
G1 X73.790 Y52.648 E3.59297 ; perimeter
G1 X73.767 Y52.802 E3.60432 ; perimeter
G1 X73.654 Y53.061 E3.62506 ; perimeter
G1 X73.457 Y53.785 E3.68003 ; perimeter
G1 X73.309 Y54.108 E3.70603 ; perimeter

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G1 X72.886 Y54.682 E3.75829 ; perimeter
G1 X72.797 Y55.084 E3.78841 ; perimeter
G1 X72.805 Y55.184 E3.79580 ; perimeter
G1 X73.216 Y55.112 F7800.000 ; move to first perimeter point
G1 X73.230 Y55.411 F600.000 E3.81775 ; perimeter
G1 X73.193 Y55.860 E3.85075 ; perimeter
G1 X73.120 Y56.094 E3.86873 ; perimeter
G1 X72.828 Y56.692 E3.91747 ; perimeter
G1 X72.605 Y56.950 E3.94242 ; perimeter
G1 X72.483 Y56.957 E3.95144 ; perimeter
G1 X72.286 Y57.015 E3.96648 ; perimeter
G1 X72.028 Y57.206 E3.99000 ; perimeter
G1 X71.794 Y57.518 E4.01858 ; perimeter
G1 X71.707 Y57.664 E4.03100 ; perimeter
G1 X71.528 Y57.721 E4.04480 ; perimeter
G1 X71.373 Y57.801 E4.05753 ; perimeter
G1 X71.120 Y58.026 E4.08238 ; perimeter
G1 X70.911 Y58.121 E4.09918 ; perimeter
G1 X70.602 Y58.323 E4.12625 ; perimeter
G1 X70.423 Y58.519 E4.14569 ; perimeter
G1 X70.076 Y58.983 E4.18817 ; perimeter
G1 X69.792 Y59.264 E4.21743 ; perimeter
G1 X69.653 Y59.147 E4.23075 ; perimeter
G1 X69.264 Y58.941 E4.26300 ; perimeter
G1 X69.075 Y58.709 E4.28491 ; perimeter
G1 X68.879 Y58.554 E4.30324 ; perimeter
G1 X68.573 Y58.332 E4.33095 ; perimeter
G1 X68.103 Y58.043 E4.37131 ; perimeter
G1 X68.018 Y57.959 E4.38011 ; perimeter
G1 X66.958 Y57.203 E4.47550 ; perimeter
G1 X66.848 Y57.144 E4.48464 ; perimeter
G1 X66.781 Y56.863 E4.50579 ; perimeter
G1 X66.546 Y56.602 E4.53152 ; perimeter
G1 X65.818 Y56.311 E4.58897 ; perimeter
G1 X65.398 Y56.173 E4.62133 ; perimeter
G1 X65.288 Y55.815 E4.64876 ; perimeter
G1 X65.269 Y55.647 E4.66115 ; perimeter
G1 X65.213 Y55.523 E4.67106 ; perimeter
G1 X65.250 Y55.351 E4.68398 ; perimeter
G1 X65.380 Y55.166 E4.70053 ; perimeter
G1 X65.436 Y54.847 E4.72427 ; perimeter
G1 X65.390 Y54.562 E4.74538 ; perimeter
G1 X65.284 Y54.295 E4.76645 ; perimeter
G1 X65.167 Y54.068 E4.78519 ; perimeter
G1 X64.798 Y53.578 E4.83010 ; perimeter
G1 X65.224 Y52.896 E4.88899 ; perimeter
G1 X65.334 Y52.587 E4.91297 ; perimeter
G1 X65.261 Y52.228 E4.93982 ; perimeter
G1 X65.218 Y52.150 E4.94635 ; perimeter
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G1 X65.306 Y51.658 E4.98316 ; perimeter
G1 X65.259 Y51.381 E5.00373 ; perimeter
G1 X65.109 Y50.805 E5.04734 ; perimeter
G1 X65.102 Y50.706 E5.05464 ; perimeter
G1 X65.119 Y50.592 E5.06306 ; perimeter
G1 X65.450 Y50.213 E5.09990 ; perimeter
G1 X65.589 Y50.014 E5.11772 ; perimeter
G1 X65.688 Y49.778 E5.13647 ; perimeter
G1 X65.725 Y49.517 E5.15578 ; perimeter
G1 X65.705 Y49.287 E5.17267 ; perimeter
G1 X65.629 Y49.014 E5.19345 ; perimeter
G1 X65.507 Y48.742 E5.21527 ; perimeter
G1 X65.583 Y48.616 E5.22606 ; perimeter
G1 X65.690 Y48.274 E5.25230 ; perimeter
G1 X65.681 Y47.973 E5.27439 ; perimeter
G1 X65.594 Y47.596 E5.30276 ; perimeter
G1 X65.762 Y47.372 E5.32328 ; perimeter
G1 X65.918 Y47.112 E5.34547 ; perimeter
G1 X66.269 Y46.335 E5.40792 ; perimeter
G1 X66.345 Y46.098 E5.42615 ; perimeter
G1 X66.710 Y45.682 E5.46671 ; perimeter
G1 X66.916 Y45.515 E5.48612 ; perimeter
G1 X67.298 Y45.253 E5.52003 ; perimeter
G1 X68.093 Y44.911 E5.58346 ; perimeter
G1 X68.359 Y44.773 E5.60537 ; perimeter
G1 X68.489 Y44.759 E5.61495 ; perimeter
G1 X68.968 Y44.794 E5.65013 ; perimeter
G1 X69.722 Y45.082 E5.70927 ; perimeter
G1 X69.948 Y45.122 E5.72607 ; perimeter
G1 X70.287 Y45.098 E5.75098 ; perimeter
G1 X70.535 Y45.024 E5.76991 ; perimeter
G1 X71.002 Y44.940 E5.80468 ; perimeter
G1 X71.378 Y44.915 E5.83230 ; perimeter
G1 X71.871 Y44.939 E5.86848 ; perimeter
G1 X72.190 Y45.019 E5.89254 ; perimeter
G1 X72.384 Y45.156 E5.90999 ; perimeter
G1 X72.589 Y45.222 E5.92574 ; perimeter
G1 X72.761 Y45.416 E5.94471 ; perimeter
G1 X72.916 Y45.521 E5.95843 ; perimeter
G1 X73.104 Y45.745 E5.97988 ; perimeter
G1 X73.521 Y46.040 E6.01725 ; perimeter
G1 X73.698 Y46.132 E6.03188 ; perimeter
G1 X73.845 Y46.183 E6.04331 ; perimeter
G1 X74.347 Y46.297 E6.08103 ; perimeter
G1 X74.624 Y46.383 E6.10224 ; perimeter
G1 X74.822 Y46.497 E6.11900 ; perimeter
G1 X74.955 Y46.607 E6.13168 ; perimeter
G1 X75.104 Y46.786 E6.14872 ; perimeter
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G1 X75.214 Y47.003 E6.16656 ; perimeter
G1 X75.268 Y47.275 E6.18686 ; perimeter
G1 X75.271 Y47.396 E6.19573 ; perimeter
G1 X75.342 Y47.705 E6.21893 ; perimeter
G1 X75.524 Y48.203 E6.25778 ; perimeter
G1 X75.680 Y48.473 E6.28061 ; perimeter
G1 X75.713 Y48.573 E6.28834 ; perimeter
G1 X75.763 Y48.769 E6.30314 ; perimeter
G1 X75.741 Y48.935 E6.31542 ; perimeter
G1 X75.702 Y49.074 E6.32601 ; perimeter
G1 X75.536 Y49.392 E6.35226 ; perimeter
G1 X75.516 Y49.609 E6.36823 ; perimeter
G1 X75.523 Y49.830 E6.38440 ; perimeter
G1 X75.421 Y50.273 E6.41770 ; perimeter
G1 X75.307 Y50.488 E6.43551 ; perimeter
G1 X75.089 Y50.791 E6.46286 ; perimeter
G1 X74.938 Y51.069 E6.48606 ; perimeter
G1 X74.893 Y51.608 E6.52567 ; perimeter
G1 X74.642 Y52.081 E6.56490 ; perimeter
G1 X74.341 Y52.404 E6.59726 ; perimeter
G1 X74.230 Y52.632 E6.61586 ; perimeter
G1 X74.167 Y52.930 E6.63812 ; perimeter
G1 X74.045 Y53.205 E6.66018 ; perimeter
G1 X73.945 Y53.538 E6.68569 ; perimeter
G1 X73.897 Y53.768 E6.70289 ; perimeter
G1 X73.779 Y54.101 E6.72875 ; perimeter
G1 X73.661 Y54.330 E6.74765 ; perimeter
G1 X73.274 Y54.853 E6.79531 ; perimeter
G1 X73.230 Y55.051 E6.81017 ; perimeter
G1 X73.636 Y55.140 F7800.000 ; move to first perimeter point
G1 X73.635 Y55.579 F600.000 E6.84234 ; perimeter
G1 X73.604 Y55.939 E6.86876 ; perimeter
G1 X73.569 Y56.069 E6.87865 ; perimeter
G1 X73.503 Y56.256 E6.89319 ; perimeter
G1 X73.209 Y56.860 E6.94241 ; perimeter
G1 X73.154 Y56.956 E6.95053 ; perimeter
G1 X72.982 Y57.147 E6.96935 ; perimeter
G1 X72.929 Y57.236 E6.97688 ; perimeter
G1 X72.846 Y57.324 E6.98576 ; perimeter
G1 X72.799 Y57.342 E6.98949 ; perimeter
G1 X72.474 Y57.393 E7.01355 ; perimeter
G1 X72.319 Y57.507 E7.02765 ; perimeter
G1 X71.962 Y58.006 E7.07261 ; perimeter
G1 X71.899 Y58.053 E7.07838 ; perimeter
G1 X71.687 Y58.107 E7.09439 ; perimeter
G1 X71.616 Y58.143 E7.10027 ; perimeter
G1 X71.322 Y58.391 E7.12841 ; perimeter
G1 X71.106 Y58.489 E7.14578 ; perimeter
G1 X70.867 Y58.646 E7.16674 ; perimeter
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G1 X70.393 Y59.252 E7.22309 ; perimeter
G1 X69.948 Y59.672 E7.26797 ; perimeter
G1 X69.799 Y59.668 E7.27883 ; perimeter
G1 X69.529 Y59.574 E7.29985 ; perimeter
G1 X69.417 Y59.492 E7.30995 ; perimeter
G1 X69.043 Y59.295 E7.34096 ; perimeter
G1 X68.793 Y59.021 E7.36810 ; perimeter
G1 X68.646 Y58.900 E7.38207 ; perimeter
G1 X68.336 Y58.674 E7.41015 ; perimeter
G1 X67.840 Y58.367 E7.45292 ; perimeter
G1 X67.752 Y58.281 E7.46188 ; perimeter
G1 X66.726 Y57.550 E7.55423 ; perimeter
G1 X66.512 Y57.431 E7.57212 ; perimeter
G1 X66.453 Y57.374 E7.57813 ; perimeter
G1 X66.401 Y57.063 E7.60127 ; perimeter
G1 X66.299 Y56.949 E7.61244 ; perimeter
G1 X65.681 Y56.704 E7.66113 ; perimeter
G1 X65.223 Y56.550 E7.69654 ; perimeter
G1 X65.058 Y56.421 E7.71188 ; perimeter
G1 X64.945 Y56.126 E7.73502 ; perimeter
G1 X64.793 Y55.513 E7.78129 ; perimeter
G1 X64.856 Y55.203 E7.80448 ; perimeter
G1 X64.987 Y55.003 E7.82198 ; perimeter
G1 X65.015 Y54.842 E7.83398 ; perimeter
G1 X64.986 Y54.665 E7.84710 ; perimeter
G1 X64.811 Y54.285 E7.87774 ; perimeter
G1 X64.480 Y53.830 E7.91897 ; perimeter
G1 X64.420 Y53.600 E7.93635 ; perimeter
G1 X64.429 Y53.476 E7.94549 ; perimeter
G1 X64.478 Y53.306 E7.95846 ; perimeter
G1 X64.843 Y52.725 E8.00866 ; perimeter
G1 X64.903 Y52.554 E8.02198 ; perimeter
G1 X64.865 Y52.371 E8.03562 ; perimeter
G1 X64.769 Y52.168 E8.05212 ; perimeter
G1 X64.857 Y51.908 E8.07225 ; perimeter
G1 X64.888 Y51.678 E8.08928 ; perimeter
G1 X64.695 Y50.851 E8.15145 ; perimeter
G1 X64.684 Y50.704 E8.16226 ; perimeter
G1 X64.710 Y50.517 E8.17612 ; perimeter
G1 X64.761 Y50.371 E8.18746 ; perimeter
G1 X64.986 Y50.129 E8.21163 ; perimeter
G1 X65.224 Y49.810 E8.24083 ; perimeter
G1 X65.284 Y49.667 E8.25214 ; perimeter
G1 X65.307 Y49.502 E8.26437 ; perimeter
G1 X65.295 Y49.358 E8.27496 ; perimeter
G1 X65.257 Y49.216 E8.28574 ; perimeter
G1 X65.148 Y48.944 E8.30717 ; perimeter
G1 X65.092 Y48.741 E8.32258 ; perimeter
G1 X65.273 Y48.225 E8.36263 ; perimeter
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G1 X65.260 Y47.996 E8.37948 ; perimeter
G1 X65.230 Y47.864 E8.38938 ; perimeter
G1 X65.129 Y47.699 E8.40357 ; perimeter
G1 X65.136 Y47.636 E8.40818 ; perimeter
G1 X65.183 Y47.465 E8.42117 ; perimeter
G1 X65.417 Y47.139 E8.45060 ; perimeter
G1 X65.546 Y46.923 E8.46905 ; perimeter
G1 X65.881 Y46.183 E8.52852 ; perimeter
G1 X65.996 Y45.871 E8.55288 ; perimeter
G1 X66.440 Y45.365 E8.60217 ; perimeter
G1 X66.664 Y45.184 E8.62331 ; perimeter
G1 X67.067 Y44.907 E8.65913 ; perimeter
G1 X67.225 Y44.822 E8.67229 ; perimeter
G1 X67.921 Y44.533 E8.72746 ; perimeter
G1 X68.208 Y44.385 E8.75113 ; perimeter
G1 X68.464 Y44.343 E8.77013 ; perimeter
G1 X68.913 Y44.364 E8.80309 ; perimeter
G1 X69.075 Y44.392 E8.81507 ; perimeter
G1 X69.851 Y44.683 E8.87581 ; perimeter
G1 X69.983 Y44.706 E8.88559 ; perimeter
G1 X70.212 Y44.689 E8.90246 ; perimeter
G1 X70.424 Y44.622 E8.91870 ; perimeter
G1 X70.961 Y44.526 E8.95869 ; perimeter
G1 X71.372 Y44.500 E8.98886 ; perimeter
G1 X71.948 Y44.529 E9.03110 ; perimeter
G1 X72.358 Y44.635 E9.06212 ; perimeter
G1 X72.573 Y44.779 E9.08114 ; perimeter
G1 X72.835 Y44.873 E9.10154 ; perimeter
G1 X73.038 Y45.101 E9.12385 ; perimeter
G1 X73.195 Y45.212 E9.13797 ; perimeter
G1 X73.378 Y45.431 E9.15888 ; perimeter
G1 X73.663 Y45.641 E9.18478 ; perimeter
G1 X73.836 Y45.736 E9.19926 ; perimeter
G1 X73.965 Y45.785 E9.20939 ; perimeter
G1 X74.672 Y45.959 E9.26274 ; perimeter
G1 X74.883 Y46.049 E9.27954 ; perimeter
G1 X75.065 Y46.158 E9.29502 ; perimeter
G1 X75.236 Y46.300 E9.31134 ; perimeter
G1 X75.360 Y46.427 E9.32438 ; perimeter
G1 X75.456 Y46.565 E9.33664 ; perimeter
G1 X75.606 Y46.867 E9.36135 ; perimeter
G1 X75.737 Y47.565 E9.41341 ; perimeter
G1 X75.842 Y47.870 E9.43704 ; perimeter
G1 X75.917 Y48.061 E9.45208 ; perimeter
G1 X76.061 Y48.300 E9.47250 ; perimeter
G1 X76.112 Y48.457 E9.48458 ; perimeter
G1 X76.182 Y48.778 E9.50869 ; perimeter
G1 X76.149 Y49.018 E9.52643 ; perimeter
G1 X76.095 Y49.210 E9.54101 ; perimeter
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G1 X75.944 Y49.502 E9.56513 ; perimeter
G1 X75.935 Y49.877 E9.59260 ; perimeter
G1 X75.887 Y50.154 E9.61320 ; perimeter
G1 X75.814 Y50.407 E9.63248 ; perimeter
G1 X75.658 Y50.713 E9.65767 ; perimeter
G1 X75.437 Y51.020 E9.68541 ; perimeter
G1 X75.344 Y51.188 E9.69942 ; perimeter
G1 X75.315 Y51.623 E9.73140 ; perimeter
G1 X75.275 Y51.783 E9.74348 ; perimeter
G1 X74.954 Y52.363 E9.79206 ; perimeter
G1 X74.684 Y52.649 E9.82087 ; perimeter
G1 X74.618 Y52.786 E9.83197 ; perimeter
G1 X74.571 Y53.029 E9.85014 ; perimeter
G1 X74.436 Y53.348 E9.87551 ; perimeter
G1 X74.346 Y53.647 E9.89840 ; perimeter
G1 X74.300 Y53.873 E9.91528 ; perimeter
G1 X74.161 Y54.267 E9.94585 ; perimeter
G1 X74.013 Y54.552 E9.96942 ; perimeter
G1 X73.662 Y55.024 E10.01249 ; perimeter
G1 X73.650 Y55.079 E10.01664 ; perimeter
G1 X73.261 Y55.321 F7800.000 ; move inwards before travel
G1 X69.804 Y58.145 ; move to first fill point
G1 X66.086 Y54.427 F707.249 E10.40192 ; fill
G1 X66.029 Y52.411 E10.54966 ; fill
G1 X70.887 Y57.269 E11.05297 ; fill
G1 X71.950 Y56.371 E11.15485 ; fill
G1 X66.102 Y50.524 E11.76068 ; fill
G1 X66.301 Y48.763 F7800.000 ; move to first fill point
G1 X72.512 Y54.974 F707.249 E12.40422 ; fill
G1 X73.172 Y53.674 E12.51103 ; fill
G1 X66.676 Y47.178 E13.18404 ; fill
G1 X67.471 Y46.014 E13.28734 ; fill
G1 X73.648 Y52.190 E13.92724 ; fill
G1 X74.252 Y50.835 E14.03596 ; fill
G1 X68.975 Y45.558 E14.58260 ; fill
G1 X71.039 Y45.662 F7800.000 ; move to first fill point
G1 X74.812 Y49.436 F707.249 E14.97354 ; fill
G1 X74.505 Y47.169 E15.14109 ; fill
G1 F1800.000 E14.14109 ; retract
G92 E0 ; reset extrusion distance
G1 Z18.350 F7800.000 ; move to next layer (45)
G1 X74.615 Y47.029 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X74.693 Y47.108 F600.000 E1.00816 ; perimeter
G1 X74.833 Y47.375 E1.03023 ; perimeter
G1 X74.911 Y47.881 E1.06773 ; perimeter
G1 X75.057 Y48.171 E1.09154 ; perimeter
G1 X75.291 Y48.536 E1.12329 ; perimeter
G1 X75.307 Y48.667 E1.13296 ; perimeter
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G1 X75.253 Y48.780 E1.14213 ; perimeter
G1 X75.138 Y49.183 E1.17281 ; perimeter
G1 X75.194 Y49.611 E1.20447 ; perimeter
G1 X75.155 Y49.835 E1.22112 ; perimeter
G1 X75.108 Y49.933 E1.22908 ; perimeter
G1 X74.894 Y50.204 E1.25431 ; perimeter
G1 X74.722 Y50.489 E1.27875 ; perimeter
G1 X74.631 Y50.839 E1.30522 ; perimeter
G1 X74.618 Y51.177 E1.33002 ; perimeter
G1 X74.591 Y51.335 E1.34173 ; perimeter
G1 X74.257 Y51.813 E1.38444 ; perimeter
G1 X73.995 Y52.145 E1.41542 ; perimeter
G1 X73.850 Y52.382 E1.43577 ; perimeter
G1 X73.577 Y52.905 E1.47901 ; perimeter
G1 X73.461 Y53.234 E1.50456 ; perimeter
G1 X73.332 Y53.778 E1.54553 ; perimeter
G1 X73.220 Y53.954 E1.56083 ; perimeter
G1 X72.957 Y54.257 E1.59018 ; perimeter
G1 X72.801 Y54.575 E1.61619 ; perimeter
G1 X72.751 Y54.859 E1.63728 ; perimeter
G1 X72.759 Y55.336 E1.67224 ; perimeter
G1 X72.577 Y55.718 E1.70322 ; perimeter
G1 X72.279 Y55.834 E1.72666 ; perimeter
G1 X71.889 Y56.160 E1.76388 ; perimeter
G1 X71.721 Y56.496 E1.79144 ; perimeter
G1 X71.611 Y56.796 E1.81481 ; perimeter
G1 X71.467 Y57.025 E1.83462 ; perimeter
G1 X71.016 Y57.125 E1.86844 ; perimeter
G1 X70.739 Y57.341 E1.89419 ; perimeter
G1 X70.634 Y57.458 E1.90573 ; perimeter
G1 X70.449 Y57.539 E1.92053 ; perimeter
G1 X70.146 Y57.790 E1.94935 ; perimeter
G1 X69.879 Y58.053 E1.97679 ; perimeter
G1 X69.757 Y58.203 E1.99098 ; perimeter
G1 X69.452 Y58.053 E2.01588 ; perimeter
G1 X69.211 Y57.854 E2.03878 ; perimeter
G1 X68.438 Y57.304 E2.10826 ; perimeter
G1 X68.238 Y57.109 E2.12870 ; perimeter
G1 X68.035 Y56.974 E2.14656 ; perimeter
G1 X67.176 Y56.550 E2.21675 ; perimeter
G1 X66.998 Y56.312 E2.23855 ; perimeter
G1 X66.730 Y56.090 E2.26405 ; perimeter
G1 X66.385 Y55.919 E2.29227 ; perimeter
G1 X65.888 Y55.761 E2.33045 ; perimeter
G1 X66.001 Y55.383 E2.35930 ; perimeter
G1 X66.112 Y54.910 E2.39492 ; perimeter
G1 X65.920 Y54.549 E2.42490 ; perimeter
G1 X65.903 Y54.283 E2.44444 ; perimeter
G1 X65.753 Y53.932 E2.47237 ; perimeter
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G1 X65.554 Y53.614 E2.49985 ; perimeter
G1 X65.333 Y53.363 E2.52435 ; perimeter
G1 X65.520 Y52.991 E2.55483 ; perimeter
G1 X65.603 Y52.729 E2.57495 ; perimeter
G1 X65.635 Y52.467 E2.59431 ; perimeter
G1 X65.601 Y52.159 E2.61699 ; perimeter
G1 X65.574 Y52.090 E2.62244 ; perimeter
G1 X65.630 Y51.979 E2.63158 ; perimeter
G1 X65.696 Y51.750 E2.64901 ; perimeter
G1 X65.740 Y51.461 E2.67043 ; perimeter
G1 X65.717 Y51.115 E2.69582 ; perimeter
G1 X65.577 Y50.576 E2.73666 ; perimeter
G1 X65.805 Y50.244 E2.76615 ; perimeter
G1 X65.930 Y49.967 E2.78844 ; perimeter
G1 X66.002 Y49.564 E2.81840 ; perimeter
G1 X65.952 Y49.194 E2.84573 ; perimeter
G1 X65.843 Y48.888 E2.86954 ; perimeter
G1 X66.002 Y48.616 E2.89266 ; perimeter
G1 X66.105 Y48.355 E2.91319 ; perimeter
G1 X66.137 Y48.007 E2.93880 ; perimeter
G1 X66.056 Y47.605 E2.96882 ; perimeter
G1 X66.006 Y47.493 E2.97783 ; perimeter
G1 X66.171 Y47.300 E2.99636 ; perimeter
G1 X66.429 Y46.936 E3.02909 ; perimeter
G1 X66.613 Y46.626 E3.05544 ; perimeter
G1 X66.719 Y46.383 E3.07491 ; perimeter
G1 X66.742 Y46.277 E3.08286 ; perimeter
G1 X67.403 Y45.685 E3.14784 ; perimeter
G1 X67.616 Y45.577 E3.16535 ; perimeter
G1 X67.818 Y45.524 E3.18068 ; perimeter
G1 X68.082 Y45.391 E3.20228 ; perimeter
G1 X68.218 Y45.282 E3.21510 ; perimeter
G1 X68.336 Y45.228 E3.22456 ; perimeter
G1 X68.446 Y45.219 E3.23265 ; perimeter
G1 X68.808 Y45.292 E3.25969 ; perimeter
G1 X69.380 Y45.446 E3.30312 ; perimeter
G1 X69.671 Y45.557 E3.32594 ; perimeter
G1 X70.081 Y45.637 E3.35653 ; perimeter
G1 X70.448 Y45.601 E3.38350 ; perimeter
G1 X71.284 Y45.454 E3.44570 ; perimeter
G1 X71.575 Y45.452 E3.46703 ; perimeter
G1 X72.076 Y45.556 E3.50455 ; perimeter
G1 X72.334 Y45.697 E3.52606 ; perimeter
G1 X72.528 Y45.844 E3.54387 ; perimeter
G1 X72.963 Y46.315 E3.59090 ; perimeter
G1 X73.255 Y46.524 E3.61717 ; perimeter
G1 X73.658 Y46.699 E3.64936 ; perimeter
G1 X74.403 Y46.859 E3.70519 ; perimeter
G1 X74.570 Y46.986 E3.72051 ; perimeter

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G1 X74.905 Y46.731 F7800.000 ; move to first perimeter point
G1 X75.042 Y46.870 F600.000 E3.73480 ; perimeter
G1 X75.211 Y47.203 E3.76214 ; perimeter
G1 X75.248 Y47.335 E3.77221 ; perimeter
G1 X75.309 Y47.749 E3.80285 ; perimeter
G1 X75.418 Y47.965 E3.82060 ; perimeter
G1 X75.650 Y48.326 E3.85201 ; perimeter
G1 X75.706 Y48.496 E3.86513 ; perimeter
G1 X75.720 Y48.625 E3.87460 ; perimeter
G1 X75.707 Y48.767 E3.88507 ; perimeter
G1 X75.563 Y49.208 E3.91904 ; perimeter
G1 X75.624 Y49.650 E3.95171 ; perimeter
G1 X75.547 Y49.980 E3.97659 ; perimeter
G1 X75.466 Y50.147 E3.99017 ; perimeter
G1 X75.238 Y50.439 E4.01732 ; perimeter
G1 X75.109 Y50.653 E4.03562 ; perimeter
G1 X75.045 Y50.900 E4.05429 ; perimeter
G1 X75.033 Y51.216 E4.07750 ; perimeter
G1 X74.967 Y51.520 E4.10028 ; perimeter
G1 X74.584 Y52.071 E4.14946 ; perimeter
G1 X74.344 Y52.377 E4.17787 ; perimeter
G1 X74.211 Y52.589 E4.19625 ; perimeter
G1 X74.033 Y52.913 E4.22333 ; perimeter
G1 X73.899 Y53.235 E4.24888 ; perimeter
G1 X73.711 Y53.952 E4.30314 ; perimeter
G1 X73.550 Y54.210 E4.32546 ; perimeter
G1 X73.308 Y54.484 E4.35221 ; perimeter
G1 X73.200 Y54.705 E4.37028 ; perimeter
G1 X73.166 Y54.895 E4.38441 ; perimeter
G1 X73.165 Y55.416 E4.42254 ; perimeter
G1 X73.058 Y55.690 E4.44409 ; perimeter
G1 X72.906 Y56.001 E4.46943 ; perimeter
G1 X72.693 Y56.120 E4.48734 ; perimeter
G1 X72.494 Y56.197 E4.50298 ; perimeter
G1 X72.227 Y56.420 E4.52841 ; perimeter
G1 X72.098 Y56.673 E4.54925 ; perimeter
G1 X71.994 Y56.961 E4.57169 ; perimeter
G1 X71.728 Y57.415 E4.61027 ; perimeter
G1 X71.437 Y57.446 E4.63165 ; perimeter
G1 X71.204 Y57.506 E4.64932 ; perimeter
G1 X71.024 Y57.646 E4.66606 ; perimeter
G1 X70.872 Y57.808 E4.68231 ; perimeter
G1 X70.673 Y57.895 E4.69823 ; perimeter
G1 X70.408 Y58.114 E4.72340 ; perimeter
G1 X70.191 Y58.328 E4.74569 ; perimeter
G1 X69.849 Y58.755 E4.78581 ; perimeter
G1 X69.424 Y58.492 E4.82242 ; perimeter
G1 X69.230 Y58.417 E4.83763 ; perimeter
G1 X68.960 Y58.185 E4.86373 ; perimeter
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G1 X68.182 Y57.634 E4.93358 ; perimeter
G1 X67.974 Y57.433 E4.95478 ; perimeter
G1 X67.832 Y57.339 E4.96721 ; perimeter
G1 X67.276 Y57.050 E5.01313 ; perimeter
G1 X66.924 Y56.898 E5.04122 ; perimeter
G1 X66.691 Y56.597 E5.06909 ; perimeter
G1 X66.494 Y56.435 E5.08781 ; perimeter
G1 X66.234 Y56.307 E5.10903 ; perimeter
G1 X65.896 Y56.199 E5.13502 ; perimeter
G1 X65.747 Y56.171 E5.14611 ; perimeter
G1 X65.617 Y56.105 E5.15683 ; perimeter
G1 X65.568 Y56.005 E5.16498 ; perimeter
G1 X65.483 Y55.607 E5.19476 ; perimeter
G1 X65.599 Y55.276 E5.22045 ; perimeter
G1 X65.672 Y54.967 E5.24370 ; perimeter
G1 X65.507 Y54.654 E5.26961 ; perimeter
G1 X65.493 Y54.381 E5.28970 ; perimeter
G1 X65.380 Y54.116 E5.31078 ; perimeter
G1 X65.224 Y53.868 E5.33221 ; perimeter
G1 X64.970 Y53.583 E5.36018 ; perimeter
G1 X64.855 Y53.416 E5.37501 ; perimeter
G1 X64.871 Y53.285 E5.38469 ; perimeter
G1 X65.040 Y53.026 E5.40733 ; perimeter
G1 X65.134 Y52.836 E5.42289 ; perimeter
G1 X65.195 Y52.640 E5.43790 ; perimeter
G1 X65.217 Y52.465 E5.45088 ; perimeter
G1 X65.194 Y52.260 E5.46594 ; perimeter
G1 X65.118 Y52.069 E5.48103 ; perimeter
G1 X65.242 Y51.825 E5.50103 ; perimeter
G1 X65.289 Y51.662 E5.51349 ; perimeter
G1 X65.323 Y51.437 E5.53011 ; perimeter
G1 X65.289 Y51.090 E5.55572 ; perimeter
G1 X65.137 Y50.536 E5.59776 ; perimeter
G1 X65.196 Y50.381 E5.60991 ; perimeter
G1 X65.436 Y50.049 E5.63990 ; perimeter
G1 X65.529 Y49.842 E5.65655 ; perimeter
G1 X65.581 Y49.548 E5.67840 ; perimeter
G1 X65.547 Y49.297 E5.69700 ; perimeter
G1 X65.383 Y48.846 E5.73212 ; perimeter
G1 X65.426 Y48.717 E5.74213 ; perimeter
G1 X65.526 Y48.607 E5.75301 ; perimeter
G1 X65.627 Y48.434 E5.76768 ; perimeter
G1 X65.696 Y48.258 E5.78153 ; perimeter
G1 X65.717 Y48.031 E5.79820 ; perimeter
G1 X65.658 Y47.734 E5.82043 ; perimeter
G1 X65.593 Y47.586 E5.83228 ; perimeter
G1 X65.637 Y47.334 E5.85100 ; perimeter
G1 X65.649 Y47.280 E5.85506 ; perimeter
G1 X65.928 Y46.927 E5.88802 ; perimeter

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G1 X66.242 Y46.435 E5.93079 ; perimeter
G1 X66.322 Y46.251 E5.94547 ; perimeter
G1 X66.366 Y45.997 E5.96432 ; perimeter
G1 X66.561 Y45.885 E5.98085 ; perimeter
G1 X66.991 Y45.488 E6.02369 ; perimeter
G1 X67.199 Y45.323 E6.04316 ; perimeter
G1 X67.476 Y45.183 E6.06591 ; perimeter
G1 X67.663 Y45.136 E6.07999 ; perimeter
G1 X67.862 Y45.034 E6.09638 ; perimeter
G1 X68.007 Y44.917 E6.11005 ; perimeter
G1 X68.277 Y44.816 E6.13115 ; perimeter
G1 X68.509 Y44.807 E6.14818 ; perimeter
G1 X68.829 Y44.870 E6.17206 ; perimeter
G1 X69.489 Y45.045 E6.22208 ; perimeter
G1 X69.792 Y45.158 E6.24579 ; perimeter
G1 X70.093 Y45.218 E6.26829 ; perimeter
G1 X70.384 Y45.190 E6.28967 ; perimeter
G1 X71.246 Y45.039 E6.35380 ; perimeter
G1 X71.624 Y45.039 E6.38149 ; perimeter
G1 X72.224 Y45.156 E6.42629 ; perimeter
G1 X72.559 Y45.345 E6.45443 ; perimeter
G1 X72.761 Y45.496 E6.47291 ; perimeter
G1 X73.233 Y45.997 E6.52329 ; perimeter
G1 X73.467 Y46.165 E6.54445 ; perimeter
G1 X73.778 Y46.300 E6.56923 ; perimeter
G1 X74.322 Y46.407 E6.60990 ; perimeter
G1 X74.556 Y46.472 E6.62768 ; perimeter
G1 X74.693 Y46.542 E6.63896 ; perimeter
G1 X74.860 Y46.688 E6.65520 ; perimeter
G1 X75.195 Y46.434 F7800.000 ; move to first perimeter point
G1 X75.367 Y46.610 F600.000 E6.67321 ; perimeter
G1 X75.591 Y47.033 E6.70831 ; perimeter
G1 X75.636 Y47.152 E6.71758 ; perimeter
G1 X75.708 Y47.617 E6.75210 ; perimeter
G1 X76.012 Y48.119 E6.79510 ; perimeter
G1 X76.117 Y48.428 E6.81898 ; perimeter
G1 X76.136 Y48.615 E6.83278 ; perimeter
G1 X76.114 Y48.858 E6.85066 ; perimeter
G1 X75.988 Y49.233 E6.87958 ; perimeter
G1 X76.034 Y49.675 E6.91218 ; perimeter
G1 X75.939 Y50.124 E6.94577 ; perimeter
G1 X75.824 Y50.361 E6.96505 ; perimeter
G1 X75.582 Y50.675 E6.99413 ; perimeter
G1 X75.496 Y50.817 E7.00629 ; perimeter
G1 X75.458 Y50.961 E7.01715 ; perimeter
G1 X75.447 Y51.251 E7.03844 ; perimeter
G1 X75.419 Y51.440 E7.05246 ; perimeter
G1 X75.340 Y51.712 E7.07320 ; perimeter
G1 X74.573 Y52.797 E7.17053 ; perimeter
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G1 X74.400 Y53.110 E7.19674 ; perimeter
G1 X74.289 Y53.379 E7.21802 ; perimeter
G1 X74.089 Y54.127 E7.27474 ; perimeter
G1 X73.890 Y54.449 E7.30253 ; perimeter
G1 X73.660 Y54.711 E7.32806 ; perimeter
G1 X73.599 Y54.836 E7.33819 ; perimeter
G1 X73.582 Y54.932 E7.34536 ; perimeter
G1 X73.593 Y55.255 E7.36908 ; perimeter
G1 X73.575 Y55.488 E7.38618 ; perimeter
G1 X73.544 Y55.618 E7.39592 ; perimeter
G1 X73.275 Y56.194 E7.44249 ; perimeter
G1 X73.216 Y56.281 E7.45021 ; perimeter
G1 X73.049 Y56.408 E7.46558 ; perimeter
G1 X72.708 Y56.560 E7.49295 ; perimeter
G1 X72.565 Y56.679 E7.50660 ; perimeter
G1 X72.304 Y57.262 E7.55338 ; perimeter
G1 X72.085 Y57.628 E7.58466 ; perimeter
G1 X71.951 Y57.805 E7.60089 ; perimeter
G1 X71.908 Y57.846 E7.60524 ; perimeter
G1 X71.829 Y57.858 E7.61113 ; perimeter
G1 X71.607 Y57.846 E7.62740 ; perimeter
G1 X71.391 Y57.887 E7.64348 ; perimeter
G1 X71.129 Y58.136 E7.67002 ; perimeter
G1 X70.896 Y58.251 E7.68899 ; perimeter
G1 X70.670 Y58.438 E7.71052 ; perimeter
G1 X70.504 Y58.602 E7.72765 ; perimeter
G1 X70.242 Y58.931 E7.75848 ; perimeter
G1 X70.016 Y59.142 E7.78109 ; perimeter
G1 X69.716 Y59.153 E7.80308 ; perimeter
G1 X69.625 Y59.119 E7.81022 ; perimeter
G1 X69.240 Y58.865 E7.84399 ; perimeter
G1 X68.986 Y58.764 E7.86404 ; perimeter
G1 X68.709 Y58.517 E7.89124 ; perimeter
G1 X67.922 Y57.960 E7.96185 ; perimeter
G1 X67.710 Y57.756 E7.98342 ; perimeter
G1 X67.630 Y57.703 E7.99043 ; perimeter
G1 X67.079 Y57.418 E8.03589 ; perimeter
G1 X66.688 Y57.241 E8.06728 ; perimeter
G1 X66.518 Y57.064 E8.08534 ; perimeter
G1 X66.384 Y56.883 E8.10182 ; perimeter
G1 X66.258 Y56.779 E8.11375 ; perimeter
G1 X65.954 Y56.653 E8.13784 ; perimeter
G1 X65.614 Y56.572 E8.16344 ; perimeter
G1 X65.372 Y56.451 E8.18329 ; perimeter
G1 X65.305 Y56.391 E8.18986 ; perimeter
G1 X65.169 Y56.133 E8.21121 ; perimeter
G1 X65.058 Y55.616 E8.24998 ; perimeter
G1 X65.076 Y55.506 E8.25814 ; perimeter
G1 X65.155 Y55.311 E8.27356 ; perimeter

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G1 X65.232 Y55.024 E8.29531 ; perimeter
G1 X65.095 Y54.783 E8.31561 ; perimeter
G1 X65.082 Y54.479 E8.33792 ; perimeter
G1 X65.006 Y54.300 E8.35215 ; perimeter
G1 X64.894 Y54.122 E8.36753 ; perimeter
G1 X64.654 Y53.854 E8.39391 ; perimeter
G1 X64.491 Y53.618 E8.41495 ; perimeter
G1 X64.455 Y53.512 E8.42310 ; perimeter
G1 X64.443 Y53.367 E8.43379 ; perimeter
G1 X64.478 Y53.134 E8.45107 ; perimeter
G1 X64.657 Y52.862 E8.47491 ; perimeter
G1 X64.787 Y52.552 E8.49956 ; perimeter
G1 X64.787 Y52.361 E8.51350 ; perimeter
G1 X64.709 Y52.201 E8.52659 ; perimeter
G1 X64.687 Y52.047 E8.53798 ; perimeter
G1 X64.726 Y51.915 E8.54803 ; perimeter
G1 X64.854 Y51.672 E8.56817 ; perimeter
G1 X64.906 Y51.414 E8.58744 ; perimeter
G1 X64.884 Y51.186 E8.60417 ; perimeter
G1 X64.756 Y50.729 E8.63898 ; perimeter
G1 X64.721 Y50.512 E8.65508 ; perimeter
G1 X64.807 Y50.220 E8.67734 ; perimeter
G1 X65.067 Y49.854 E8.71022 ; perimeter
G1 X65.128 Y49.717 E8.72124 ; perimeter
G1 X65.161 Y49.532 E8.73496 ; perimeter
G1 X65.142 Y49.399 E8.74484 ; perimeter
G1 X64.965 Y48.918 E8.78238 ; perimeter
G1 X64.961 Y48.849 E8.78744 ; perimeter
G1 X65.038 Y48.567 E8.80883 ; perimeter
G1 X65.078 Y48.486 E8.81550 ; perimeter
G1 X65.189 Y48.360 E8.82781 ; perimeter
G1 X65.288 Y48.161 E8.84407 ; perimeter
G1 X65.297 Y48.056 E8.85181 ; perimeter
G1 X65.261 Y47.862 E8.86627 ; perimeter
G1 X65.171 Y47.611 E8.88580 ; perimeter
G1 X65.228 Y47.261 E8.91179 ; perimeter
G1 X65.282 Y47.071 E8.92626 ; perimeter
G1 X65.590 Y46.685 E8.96237 ; perimeter
G1 X65.872 Y46.243 E9.00081 ; perimeter
G1 X65.925 Y46.119 E9.01069 ; perimeter
G1 X65.980 Y45.842 E9.03138 ; perimeter
G1 X66.100 Y45.674 E9.04650 ; perimeter
G1 X66.322 Y45.543 E9.06541 ; perimeter
G1 X66.715 Y45.176 E9.10481 ; perimeter
G1 X66.987 Y44.965 E9.13000 ; perimeter
G1 X67.327 Y44.795 E9.15790 ; perimeter
G1 X67.507 Y44.747 E9.17149 ; perimeter
G1 X67.642 Y44.678 E9.18266 ; perimeter
G1 X67.775 Y44.562 E9.19559 ; perimeter
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G1 X68.044 Y44.449 E9.21691 ; perimeter
G1 X68.204 Y44.405 E9.22911 ; perimeter
G1 X68.562 Y44.394 E9.25533 ; perimeter
G1 X68.914 Y44.463 E9.28162 ; perimeter
G1 X69.606 Y44.646 E9.33404 ; perimeter
G1 X69.913 Y44.759 E9.35805 ; perimeter
G1 X70.106 Y44.800 E9.37245 ; perimeter
G1 X70.320 Y44.779 E9.38825 ; perimeter
G1 X70.864 Y44.671 E9.42883 ; perimeter
G1 X71.235 Y44.621 E9.45626 ; perimeter
G1 X71.663 Y44.625 E9.48760 ; perimeter
G1 X72.414 Y44.782 E9.54386 ; perimeter
G1 X72.799 Y45.005 E9.57642 ; perimeter
G1 X73.027 Y45.177 E9.59736 ; perimeter
G1 X73.502 Y45.678 E9.64792 ; perimeter
G1 X73.680 Y45.805 E9.66396 ; perimeter
G1 X73.897 Y45.900 E9.68132 ; perimeter
G1 X74.409 Y46.000 E9.71955 ; perimeter
G1 X74.699 Y46.082 E9.74161 ; perimeter
G1 X74.915 Y46.190 E9.75929 ; perimeter
G1 X75.150 Y46.391 E9.78195 ; perimeter
G1 X75.135 Y46.672 F7800.000 ; move inwards before travel
G1 X68.498 Y45.541 ; move to first fill point
G1 X66.375 Y47.664 F696.092 E10.00189 ; fill
G1 X66.281 Y49.718 E10.15253 ; fill
G1 X70.060 Y45.939 E10.54406 ; fill
G1 X72.063 Y45.895 E10.69086 ; fill
G1 X65.930 Y52.029 E11.32632 ; fill
G1 X66.052 Y53.865 E11.46120 ; fill
G1 X73.123 Y46.795 E12.19377 ; fill
G1 X74.496 Y47.381 E12.30314 ; fill
G1 X66.317 Y55.560 E13.15049 ; fill
G1 X67.476 Y56.361 E13.25368 ; fill
G1 X74.893 Y48.944 E14.02205 ; fill
G1 X73.625 Y52.172 E14.27611 ; fill
G1 X68.687 Y57.110 E14.78768 ; fill
G1 X70.917 Y56.839 E14.95228 ; fill
G1 X71.507 Y56.250 E15.01336 ; fill
G1 X72.224 Y55.533 F7800.000 ; move to first fill point
G1 X72.437 Y55.319 F696.092 E15.03545 ; fill
G1 F1800.000 E14.03545 ; retract
G92 E0 ; reset extrusion distance
G1 Z18.750 F7800.000 ; move to next layer (46)
G1 X72.529 Y55.344 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X72.469 Y55.416 F600.000 E1.00689 ; perimeter
G1 X72.171 Y55.518 E1.02996 ; perimeter
G1 X71.867 Y55.734 E1.05726 ; perimeter
G1 X71.606 Y56.045 E1.08705 ; perimeter
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G1 X71.573 Y56.177 E1.09698 ; perimeter
G1 X71.526 Y56.262 E1.10408 ; perimeter
G1 X71.447 Y56.789 E1.14313 ; perimeter
G1 X71.010 Y56.833 E1.17529 ; perimeter
G1 X70.597 Y56.971 E1.20716 ; perimeter
G1 X70.259 Y57.239 E1.23879 ; perimeter
G1 X69.696 Y57.816 E1.29786 ; perimeter
G1 X69.066 Y57.339 E1.35572 ; perimeter
G1 X68.781 Y57.017 E1.38723 ; perimeter
G1 X68.468 Y56.816 E1.41447 ; perimeter
G1 X67.718 Y56.549 E1.47282 ; perimeter
G1 X67.431 Y56.486 E1.49433 ; perimeter
G1 X67.228 Y56.161 E1.52242 ; perimeter
G1 X67.026 Y55.942 E1.54422 ; perimeter
G1 X66.581 Y55.729 E1.58039 ; perimeter
G1 X66.162 Y55.596 E1.61255 ; perimeter
G1 X66.196 Y55.112 E1.64810 ; perimeter
G1 X66.108 Y54.701 E1.67890 ; perimeter
G1 X66.025 Y54.562 E1.69076 ; perimeter
G1 X66.001 Y54.118 E1.72339 ; perimeter
G1 X65.907 Y53.870 E1.74279 ; perimeter
G1 X65.732 Y53.568 E1.76834 ; perimeter
G1 X65.376 Y53.180 E1.80694 ; perimeter
G1 X65.499 Y52.887 E1.83027 ; perimeter
G1 X65.555 Y52.697 E1.84476 ; perimeter
G1 X65.581 Y52.423 E1.86490 ; perimeter
G1 X65.553 Y52.115 E1.88758 ; perimeter
G1 X65.518 Y51.989 E1.89719 ; perimeter
G1 X65.694 Y51.563 E1.93094 ; perimeter
G1 X65.759 Y51.216 E1.95683 ; perimeter
G1 X65.747 Y50.936 E1.97732 ; perimeter
G1 X65.616 Y50.422 E2.01619 ; perimeter
G1 X65.757 Y50.202 E2.03531 ; perimeter
G1 X65.827 Y50.050 E2.04757 ; perimeter
G1 X65.895 Y49.800 E2.06661 ; perimeter
G1 X65.918 Y49.448 E2.09244 ; perimeter
G1 X65.758 Y48.807 E2.14082 ; perimeter
G1 X65.868 Y48.699 E2.15211 ; perimeter
G1 X65.997 Y48.454 E2.17243 ; perimeter
G1 X66.072 Y48.270 E2.18695 ; perimeter
G1 X66.111 Y48.103 E2.19950 ; perimeter
G1 X66.134 Y47.710 E2.22837 ; perimeter
G1 X66.077 Y47.420 E2.24999 ; perimeter
G1 X66.102 Y47.283 E2.26021 ; perimeter
G1 X66.202 Y47.111 E2.27481 ; perimeter
G1 X66.472 Y46.815 E2.30419 ; perimeter
G1 X66.630 Y46.575 E2.32523 ; perimeter
G1 X66.740 Y46.319 E2.34558 ; perimeter
G1 X66.805 Y46.080 E2.36375 ; perimeter

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G1 X67.300 Y45.806 E2.40519 ; perimeter
G1 X67.584 Y45.675 E2.42808 ; perimeter
G1 X67.897 Y45.465 E2.45573 ; perimeter
G1 X68.200 Y45.357 E2.47928 ; perimeter
G1 X68.352 Y45.333 E2.49052 ; perimeter
G1 X68.510 Y45.358 E2.50227 ; perimeter
G1 X68.922 Y45.481 E2.53379 ; perimeter
G1 X69.418 Y45.553 E2.57049 ; perimeter
G1 X69.840 Y45.707 E2.60336 ; perimeter
G1 X70.158 Y45.763 E2.62703 ; perimeter
G1 X70.521 Y45.731 E2.65376 ; perimeter
G1 X71.317 Y45.599 E2.71285 ; perimeter
G1 X71.614 Y45.647 E2.73491 ; perimeter
G1 X71.940 Y45.760 E2.76017 ; perimeter
G1 X72.497 Y46.070 E2.80688 ; perimeter
G1 X72.586 Y46.132 E2.81480 ; perimeter
G1 X72.920 Y46.452 E2.84867 ; perimeter
G1 X73.076 Y46.570 E2.86301 ; perimeter
G1 X73.333 Y46.722 E2.88489 ; perimeter
G1 X73.567 Y46.828 E2.90374 ; perimeter
G1 X73.760 Y46.887 E2.91850 ; perimeter
G1 X74.141 Y46.928 E2.94659 ; perimeter
G1 X74.388 Y47.117 E2.96934 ; perimeter
G1 X74.691 Y47.378 E2.99865 ; perimeter
G1 X74.827 Y47.783 E3.02994 ; perimeter
G1 X75.149 Y48.268 E3.07260 ; perimeter
G1 X75.184 Y48.454 E3.08642 ; perimeter
G1 X75.145 Y48.666 E3.10220 ; perimeter
G1 X75.131 Y48.967 E3.12428 ; perimeter
G1 X75.220 Y49.538 E3.16666 ; perimeter
G1 X75.152 Y49.727 E3.18134 ; perimeter
G1 X75.000 Y49.929 E3.19991 ; perimeter
G1 X74.836 Y50.195 E3.22279 ; perimeter
G1 X74.746 Y50.564 E3.25062 ; perimeter
G1 X74.690 Y51.133 E3.29251 ; perimeter
G1 X74.609 Y51.313 E3.30694 ; perimeter
G1 X74.360 Y51.559 E3.33259 ; perimeter
G1 X74.310 Y51.653 E3.34039 ; perimeter
G1 X73.649 Y52.513 E3.41983 ; perimeter
G1 X73.462 Y52.897 E3.45112 ; perimeter
G1 X73.341 Y53.290 E3.48122 ; perimeter
G1 X73.292 Y53.578 E3.50263 ; perimeter
G1 X73.160 Y53.768 E3.51960 ; perimeter
G1 X72.950 Y53.961 E3.54048 ; perimeter
G1 X72.812 Y54.200 E3.56067 ; perimeter
G1 X72.705 Y54.464 E3.58156 ; perimeter
G1 X72.670 Y54.859 E3.61062 ; perimeter
G1 X72.685 Y55.086 E3.62730 ; perimeter
G1 X72.560 Y55.290 E3.64479 ; perimeter
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G1 X72.952 Y55.441 F7800.000 ; move to first perimeter point
G1 X72.872 Y55.582 F600.000 E3.65666 ; perimeter
G1 X72.726 Y55.753 E3.67312 ; perimeter
G1 X72.361 Y55.893 E3.70170 ; perimeter
G1 X72.151 Y56.042 E3.72059 ; perimeter
G1 X71.985 Y56.239 E3.73946 ; perimeter
G1 X71.925 Y56.398 E3.75191 ; perimeter
G1 X71.854 Y56.822 E3.78337 ; perimeter
G1 X71.666 Y57.228 E3.81616 ; perimeter
G1 X71.388 Y57.211 E3.83654 ; perimeter
G1 X71.103 Y57.240 E3.85757 ; perimeter
G1 X70.808 Y57.339 E3.88038 ; perimeter
G1 X70.530 Y57.557 E3.90621 ; perimeter
G1 X70.233 Y57.843 E3.93645 ; perimeter
G1 X69.845 Y58.260 E3.97818 ; perimeter
G1 X69.375 Y58.101 E4.01447 ; perimeter
G1 X68.788 Y57.649 E4.06875 ; perimeter
G1 X68.507 Y57.335 E4.09960 ; perimeter
G1 X68.288 Y57.195 E4.11865 ; perimeter
G1 X67.590 Y56.945 E4.17299 ; perimeter
G1 X67.154 Y56.829 E4.20607 ; perimeter
G1 X66.912 Y56.436 E4.23983 ; perimeter
G1 X66.760 Y56.273 E4.25614 ; perimeter
G1 X66.446 Y56.124 E4.28163 ; perimeter
G1 X66.101 Y56.017 E4.30809 ; perimeter
G1 X65.854 Y55.967 E4.32655 ; perimeter
G1 X65.756 Y55.595 E4.35468 ; perimeter
G1 X65.778 Y55.139 E4.38820 ; perimeter
G1 X65.747 Y54.978 E4.40017 ; perimeter
G1 X65.719 Y54.861 E4.40900 ; perimeter
G1 X65.582 Y54.591 E4.43115 ; perimeter
G1 X65.606 Y54.517 E4.43691 ; perimeter
G1 X65.589 Y54.204 E4.45984 ; perimeter
G1 X65.529 Y54.044 E4.47234 ; perimeter
G1 X65.395 Y53.813 E4.49196 ; perimeter
G1 X64.872 Y53.230 E4.54930 ; perimeter
G1 X65.008 Y52.982 E4.57008 ; perimeter
G1 X65.144 Y52.621 E4.59829 ; perimeter
G1 X65.163 Y52.414 E4.61355 ; perimeter
G1 X65.143 Y52.191 E4.62997 ; perimeter
G1 X65.069 Y51.882 E4.65319 ; perimeter
G1 X65.173 Y51.735 E4.66638 ; perimeter
G1 X65.294 Y51.443 E4.68957 ; perimeter
G1 X65.341 Y51.191 E4.70831 ; perimeter
G1 X65.333 Y50.984 E4.72353 ; perimeter
G1 X65.214 Y50.499 E4.76011 ; perimeter
G1 X65.209 Y50.291 E4.77532 ; perimeter
G1 X65.435 Y49.908 E4.80789 ; perimeter
G1 X65.484 Y49.729 E4.82150 ; perimeter

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G1 X65.500 Y49.480 E4.83974 ; perimeter
G1 X65.399 Y49.069 E4.87075 ; perimeter
G1 X65.306 Y48.872 E4.88674 ; perimeter
G1 X65.435 Y48.541 E4.91273 ; perimeter
G1 X65.531 Y48.448 E4.92252 ; perimeter
G1 X65.620 Y48.279 E4.93650 ; perimeter
G1 X65.702 Y48.029 E4.95575 ; perimeter
G1 X65.718 Y47.750 E4.97622 ; perimeter
G1 X65.658 Y47.414 E5.00123 ; perimeter
G1 X65.696 Y47.174 E5.01909 ; perimeter
G1 X65.862 Y46.871 E5.04433 ; perimeter
G1 X66.137 Y46.568 E5.07430 ; perimeter
G1 X66.262 Y46.377 E5.09103 ; perimeter
G1 X66.347 Y46.181 E5.10671 ; perimeter
G1 X66.455 Y45.793 E5.13619 ; perimeter
G1 X66.775 Y45.634 E5.16240 ; perimeter
G1 X67.092 Y45.444 E5.18943 ; perimeter
G1 X67.394 Y45.304 E5.21382 ; perimeter
G1 X67.685 Y45.099 E5.23990 ; perimeter
G1 X67.898 Y45.013 E5.25671 ; perimeter
G1 X68.276 Y44.916 E5.28536 ; perimeter
G1 X68.495 Y44.930 E5.30142 ; perimeter
G1 X69.003 Y45.073 E5.34006 ; perimeter
G1 X69.516 Y45.142 E5.37796 ; perimeter
G1 X69.814 Y45.265 E5.40161 ; perimeter
G1 X70.174 Y45.345 E5.42862 ; perimeter
G1 X70.455 Y45.321 E5.44926 ; perimeter
G1 X71.292 Y45.184 E5.51142 ; perimeter
G1 X71.443 Y45.191 E5.52253 ; perimeter
G1 X71.790 Y45.264 E5.54845 ; perimeter
G1 X72.089 Y45.372 E5.57176 ; perimeter
G1 X72.291 Y45.473 E5.58831 ; perimeter
G1 X72.839 Y45.802 E5.63515 ; perimeter
G1 X73.180 Y46.128 E5.66969 ; perimeter
G1 X73.422 Y46.296 E5.69129 ; perimeter
G1 X73.635 Y46.404 E5.70880 ; perimeter
G1 X73.943 Y46.499 E5.73238 ; perimeter
G1 X74.184 Y46.514 E5.75008 ; perimeter
G1 X74.289 Y46.493 E5.75789 ; perimeter
G1 X74.395 Y46.598 E5.76886 ; perimeter
G1 X74.995 Y47.088 E5.82561 ; perimeter
G1 X75.086 Y47.219 E5.83726 ; perimeter
G1 X75.196 Y47.587 E5.86543 ; perimeter
G1 X75.523 Y48.082 E5.90891 ; perimeter
G1 X75.582 Y48.287 E5.92452 ; perimeter
G1 X75.602 Y48.482 E5.93890 ; perimeter
G1 X75.558 Y48.729 E5.95727 ; perimeter
G1 X75.548 Y48.949 E5.97339 ; perimeter
G1 X75.640 Y49.517 E6.01554 ; perimeter
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G1 X75.631 Y49.637 E6.02440 ; perimeter
G1 X75.511 Y49.942 E6.04842 ; perimeter
G1 X75.225 Y50.359 E6.08545 ; perimeter
G1 X75.160 Y50.625 E6.10550 ; perimeter
G1 X75.114 Y51.142 E6.14354 ; perimeter
G1 X75.085 Y51.269 E6.15311 ; perimeter
G1 X74.992 Y51.478 E6.16981 ; perimeter
G1 X74.944 Y51.567 E6.17723 ; perimeter
G1 X74.697 Y51.811 E6.20272 ; perimeter
G1 X74.658 Y51.884 E6.20874 ; perimeter
G1 X74.008 Y52.726 E6.28662 ; perimeter
G1 X73.842 Y53.077 E6.31511 ; perimeter
G1 X73.746 Y53.390 E6.33911 ; perimeter
G1 X73.688 Y53.719 E6.36360 ; perimeter
G1 X73.535 Y53.967 E6.38494 ; perimeter
G1 X73.283 Y54.220 E6.41105 ; perimeter
G1 X73.182 Y54.395 E6.42591 ; perimeter
G1 X73.114 Y54.563 E6.43913 ; perimeter
G1 X73.087 Y54.865 E6.46137 ; perimeter
G1 X73.106 Y55.157 E6.48279 ; perimeter
G1 X72.987 Y55.390 E6.50198 ; perimeter
G1 X73.350 Y55.595 F7800.000 ; move to first perimeter point
G1 X73.218 Y55.816 F600.000 E6.52084 ; perimeter
G1 X73.024 Y56.046 E6.54288 ; perimeter
G1 X72.818 Y56.172 E6.56060 ; perimeter
G1 X72.552 Y56.267 E6.58129 ; perimeter
G1 X72.435 Y56.350 E6.59178 ; perimeter
G1 X72.365 Y56.433 E6.59973 ; perimeter
G1 X72.325 Y56.534 E6.60772 ; perimeter
G1 X72.278 Y56.833 E6.62985 ; perimeter
G1 X72.213 Y57.057 E6.64693 ; perimeter
G1 X72.024 Y57.441 E6.67829 ; perimeter
G1 X71.926 Y57.597 E6.69177 ; perimeter
G1 X71.842 Y57.648 E6.69901 ; perimeter
G1 X71.387 Y57.628 E6.73237 ; perimeter
G1 X71.196 Y57.647 E6.74643 ; perimeter
G1 X71.018 Y57.707 E6.76019 ; perimeter
G1 X70.802 Y57.874 E6.78021 ; perimeter
G1 X70.570 Y58.095 E6.80363 ; perimeter
G1 X70.088 Y58.608 E6.85522 ; perimeter
G1 X70.006 Y58.651 E6.86202 ; perimeter
G1 X69.860 Y58.667 E6.87280 ; perimeter
G1 X69.702 Y58.656 E6.88438 ; perimeter
G1 X69.199 Y58.481 E6.92341 ; perimeter
G1 X68.510 Y57.960 E6.98670 ; perimeter
G1 X68.234 Y57.654 E7.01689 ; perimeter
G1 X68.109 Y57.574 E7.02775 ; perimeter
G1 X67.462 Y57.342 E7.07808 ; perimeter
G1 X67.118 Y57.259 E7.10401 ; perimeter
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G1 X66.871 Y57.153 E7.12371 ; perimeter
G1 X66.596 Y56.712 E7.16178 ; perimeter
G1 X66.494 Y56.604 E7.17261 ; perimeter
G1 X66.312 Y56.518 E7.18741 ; perimeter
G1 X66.002 Y56.423 E7.21117 ; perimeter
G1 X65.680 Y56.354 E7.23527 ; perimeter
G1 X65.617 Y56.323 E7.24042 ; perimeter
G1 X65.531 Y56.239 E7.24924 ; perimeter
G1 X65.441 Y56.023 E7.26635 ; perimeter
G1 X65.329 Y55.594 E7.29881 ; perimeter
G1 X65.360 Y55.165 E7.33037 ; perimeter
G1 X65.330 Y55.021 E7.34115 ; perimeter
G1 X65.279 Y54.923 E7.34925 ; perimeter
G1 X65.115 Y54.726 E7.36797 ; perimeter
G1 X65.187 Y54.462 E7.38802 ; perimeter
G1 X65.177 Y54.291 E7.40061 ; perimeter
G1 X65.057 Y54.057 E7.41986 ; perimeter
G1 X64.636 Y53.590 E7.46596 ; perimeter
G1 X64.529 Y53.438 E7.47955 ; perimeter
G1 X64.491 Y53.375 E7.48496 ; perimeter
G1 X64.473 Y53.137 E7.50245 ; perimeter
G1 X64.495 Y53.054 E7.50873 ; perimeter
G1 X64.643 Y52.781 E7.53150 ; perimeter
G1 X64.733 Y52.546 E7.54991 ; perimeter
G1 X64.732 Y52.267 E7.57037 ; perimeter
G1 X64.626 Y51.887 E7.59921 ; perimeter
G1 X64.629 Y51.808 E7.60504 ; perimeter
G1 X64.806 Y51.534 E7.62895 ; perimeter
G1 X64.894 Y51.322 E7.64572 ; perimeter
G1 X64.923 Y51.167 E7.65733 ; perimeter
G1 X64.918 Y51.031 E7.66726 ; perimeter
G1 X64.800 Y50.545 E7.70387 ; perimeter
G1 X64.796 Y50.293 E7.72240 ; perimeter
G1 X64.828 Y50.129 E7.73458 ; perimeter
G1 X65.043 Y49.766 E7.76551 ; perimeter
G1 X65.072 Y49.658 E7.77369 ; perimeter
G1 X65.082 Y49.513 E7.78434 ; perimeter
G1 X65.007 Y49.214 E7.80694 ; perimeter
G1 X64.906 Y48.998 E7.82436 ; perimeter
G1 X64.904 Y48.808 E7.83830 ; perimeter
G1 X64.913 Y48.733 E7.84382 ; perimeter
G1 X65.080 Y48.319 E7.87655 ; perimeter
G1 X65.193 Y48.196 E7.88879 ; perimeter
G1 X65.292 Y47.955 E7.90787 ; perimeter
G1 X65.303 Y47.791 E7.91993 ; perimeter
G1 X65.240 Y47.410 E7.94825 ; perimeter
G1 X65.289 Y47.085 E7.97228 ; perimeter
G1 X65.352 Y46.916 E7.98555 ; perimeter
G1 X65.522 Y46.632 E8.00974 ; perimeter

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G1 X65.781 Y46.347 E8.03799 ; perimeter
G1 X65.894 Y46.180 E8.05274 ; perimeter
G1 X65.954 Y46.043 E8.06373 ; perimeter
G1 X66.070 Y45.644 E8.09416 ; perimeter
G1 X66.167 Y45.507 E8.10649 ; perimeter
G1 X66.260 Y45.426 E8.11545 ; perimeter
G1 X66.578 Y45.268 E8.14149 ; perimeter
G1 X66.883 Y45.082 E8.16767 ; perimeter
G1 X67.204 Y44.934 E8.19357 ; perimeter
G1 X67.483 Y44.733 E8.21874 ; perimeter
G1 X67.766 Y44.619 E8.24112 ; perimeter
G1 X68.248 Y44.499 E8.27745 ; perimeter
G1 X68.554 Y44.518 E8.29993 ; perimeter
G1 X69.083 Y44.665 E8.34019 ; perimeter
G1 X69.635 Y44.741 E8.38101 ; perimeter
G1 X69.948 Y44.871 E8.40581 ; perimeter
G1 X70.190 Y44.927 E8.42404 ; perimeter
G1 X70.388 Y44.910 E8.43857 ; perimeter
G1 X71.264 Y44.768 E8.50355 ; perimeter
G1 X71.483 Y44.777 E8.51962 ; perimeter
G1 X71.913 Y44.867 E8.55179 ; perimeter
G1 X72.362 Y45.038 E8.58699 ; perimeter
G1 X72.925 Y45.356 E8.63438 ; perimeter
G1 X73.137 Y45.509 E8.65359 ; perimeter
G1 X73.441 Y45.803 E8.68453 ; perimeter
G1 X73.633 Y45.937 E8.70172 ; perimeter
G1 X73.807 Y46.026 E8.71600 ; perimeter
G1 X73.998 Y46.086 E8.73067 ; perimeter
G1 X74.154 Y46.096 E8.74214 ; perimeter
G1 X74.303 Y46.071 E8.75317 ; perimeter
G1 X74.382 Y46.075 E8.75896 ; perimeter
G1 X74.442 Y46.105 E8.76390 ; perimeter
G1 X74.914 Y46.472 E8.80775 ; perimeter
G1 X75.329 Y46.839 E8.84826 ; perimeter
G1 X75.475 Y47.067 E8.86813 ; perimeter
G1 X75.565 Y47.391 E8.89276 ; perimeter
G1 X75.903 Y47.913 E8.93829 ; perimeter
G1 X75.991 Y48.207 E8.96076 ; perimeter
G1 X76.020 Y48.516 E8.98352 ; perimeter
G1 X75.970 Y48.792 E9.00408 ; perimeter
G1 X75.964 Y48.931 E9.01426 ; perimeter
G1 X76.055 Y49.470 E9.05427 ; perimeter
G1 X76.037 Y49.726 E9.07312 ; perimeter
G1 X75.877 Y50.139 E9.10552 ; perimeter
G1 X75.613 Y50.523 E9.13965 ; perimeter
G1 X75.574 Y50.685 E9.15193 ; perimeter
G1 X75.522 Y51.220 E9.19125 ; perimeter
G1 X75.479 Y51.408 E9.20539 ; perimeter
G1 X75.371 Y51.651 E9.22486 ; perimeter
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G1 X75.271 Y51.823 E9.23945 ; perimeter
G1 X75.033 Y52.064 E9.26424 ; perimeter
G1 X74.368 Y52.938 E9.34475 ; perimeter
G1 X74.221 Y53.257 E9.37045 ; perimeter
G1 X74.150 Y53.491 E9.38835 ; perimeter
G1 X74.064 Y53.896 E9.41873 ; perimeter
G1 X73.879 Y54.203 E9.44498 ; perimeter
G1 X73.757 Y54.349 E9.45894 ; perimeter
G1 X73.616 Y54.478 E9.47291 ; perimeter
G1 X73.551 Y54.591 E9.48243 ; perimeter
G1 X73.522 Y54.661 E9.48800 ; perimeter
G1 X73.504 Y54.871 E9.50341 ; perimeter
G1 X73.517 Y55.203 E9.52777 ; perimeter
G1 X73.493 Y55.308 E9.53567 ; perimeter
G1 X73.382 Y55.541 E9.55460 ; perimeter
G1 X73.092 Y55.597 F7800.000 ; move inwards before travel
G1 X70.778 Y56.593 ; move to first fill point
G1 X70.593 Y56.408 F683.987 E9.56908 ; fill
G1 X70.338 Y56.790 E9.59449 ; fill
G1 X69.822 Y56.274 E9.63491 ; fill
G1 X69.052 Y56.140 E9.67821 ; fill
G1 X69.992 Y57.080 E9.75187 ; fill
G1 X69.657 Y57.382 E9.77682 ; fill
G1 X68.281 Y56.005 E9.88456 ; fill
G1 X67.510 Y55.871 E9.92787 ; fill
G1 X67.950 Y56.311 E9.96231 ; fill
G1 X67.305 Y55.646 F7800.000 ; move to first fill point
G1 X66.430 Y54.771 F683.987 E10.05293 ; fill
G1 X65.868 Y52.249 E10.24221 ; fill
G1 X69.678 Y56.059 E10.63689 ; fill
G1 X71.400 Y55.822 E10.76426 ; fill
G1 X65.981 Y50.402 E11.32571 ; fill
G1 X66.219 Y48.681 E11.45305 ; fill
G1 X72.370 Y54.832 E12.09038 ; fill
G1 X72.985 Y53.488 E12.19869 ; fill
G1 X66.615 Y47.117 E12.85872 ; fill
G1 X67.502 Y46.045 E12.96069 ; fill
G1 X73.574 Y52.117 E13.58981 ; fill
G1 X74.408 Y50.991 E13.69245 ; fill
G1 X69.254 Y45.837 E14.22636 ; fill
G1 X71.286 Y45.909 E14.37532 ; fill
G1 X74.914 Y49.537 E14.75118 ; fill
G1 F1800.000 E13.75118 ; retract
G92 E0 ; reset extrusion distance
G1 Z19.150 F7800.000 ; move to next layer (47)
G1 X75.049 Y49.638 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X74.932 Y49.837 F600.000 E1.01691 ; perimeter
G1 X74.828 Y50.080 E1.03625 ; perimeter
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G1 X74.789 Y50.451 E1.06358 ; perimeter
G1 X74.800 Y50.663 E1.07915 ; perimeter
G1 X74.758 Y50.997 E1.10377 ; perimeter
G1 X74.622 Y51.193 E1.12131 ; perimeter
G1 X74.121 Y51.801 E1.17897 ; perimeter
G1 X73.920 Y52.114 E1.20624 ; perimeter
G1 X73.549 Y52.594 E1.25070 ; perimeter
G1 X73.432 Y52.811 E1.26876 ; perimeter
G1 X73.343 Y53.099 E1.29088 ; perimeter
G1 X73.263 Y53.475 E1.31903 ; perimeter
G1 X72.851 Y53.857 E1.36016 ; perimeter
G1 X72.744 Y54.037 E1.37550 ; perimeter
G1 X72.661 Y54.234 E1.39119 ; perimeter
G1 X72.602 Y54.443 E1.40710 ; perimeter
G1 X72.582 Y54.880 E1.43912 ; perimeter
G1 X72.407 Y55.123 E1.46104 ; perimeter
G1 X72.242 Y55.170 E1.47361 ; perimeter
G1 X71.872 Y55.343 E1.50353 ; perimeter
G1 X71.482 Y55.740 E1.54436 ; perimeter
G1 X71.348 Y56.188 E1.57861 ; perimeter
G1 X71.305 Y56.582 E1.60762 ; perimeter
G1 X70.898 Y56.554 E1.63751 ; perimeter
G1 X70.344 Y56.630 E1.67846 ; perimeter
G1 X70.001 Y56.914 E1.71104 ; perimeter
G1 X69.817 Y57.099 E1.73019 ; perimeter
G1 X69.649 Y57.456 E1.75907 ; perimeter
G1 X69.423 Y57.122 E1.78863 ; perimeter
G1 X69.073 Y56.782 E1.82438 ; perimeter
G1 X68.877 Y56.668 E1.84102 ; perimeter
G1 X68.664 Y56.579 E1.85788 ; perimeter
G1 X68.432 Y56.510 E1.87564 ; perimeter
G1 X68.062 Y56.458 E1.90300 ; perimeter
G1 X67.708 Y56.372 E1.92965 ; perimeter
G1 X67.564 Y56.117 E1.95110 ; perimeter
G1 X67.358 Y55.840 E1.97638 ; perimeter
G1 X67.010 Y55.579 E2.00829 ; perimeter
G1 X66.785 Y55.494 E2.02592 ; perimeter
G1 X66.407 Y55.394 E2.05450 ; perimeter
G1 X66.420 Y55.075 E2.07788 ; perimeter
G1 X66.254 Y54.538 E2.11911 ; perimeter
G1 X66.114 Y54.423 E2.13236 ; perimeter
G1 X66.139 Y54.276 E2.14334 ; perimeter
G1 X66.065 Y53.806 E2.17821 ; perimeter
G1 X65.857 Y53.443 E2.20883 ; perimeter
G1 X65.620 Y53.182 E2.23467 ; perimeter
G1 X65.427 Y53.003 E2.25397 ; perimeter
G1 X65.563 Y52.703 E2.27811 ; perimeter
G1 X65.623 Y52.319 E2.30660 ; perimeter
G1 X65.579 Y52.011 E2.32935 ; perimeter

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G1 X65.487 Y51.732 E2.35087 ; perimeter
G1 X65.682 Y51.366 E2.38130 ; perimeter
G1 X65.755 Y50.995 E2.40896 ; perimeter
G1 X65.731 Y50.564 E2.44062 ; perimeter
G1 X65.682 Y50.228 E2.46546 ; perimeter
G1 X65.820 Y49.921 E2.49015 ; perimeter
G1 X65.883 Y49.526 E2.51943 ; perimeter
G1 X65.822 Y49.156 E2.54693 ; perimeter
G1 X65.715 Y48.867 E2.56948 ; perimeter
G1 X65.899 Y48.580 E2.59444 ; perimeter
G1 X66.019 Y48.335 E2.61439 ; perimeter
G1 X66.115 Y48.014 E2.63894 ; perimeter
G1 X66.148 Y47.188 E2.69953 ; perimeter
G1 X66.661 Y46.587 E2.75740 ; perimeter
G1 X66.794 Y46.317 E2.77946 ; perimeter
G1 X66.947 Y45.880 E2.81341 ; perimeter
G1 X67.379 Y45.774 E2.84596 ; perimeter
G1 X67.669 Y45.658 E2.86889 ; perimeter
G1 X67.933 Y45.520 E2.89066 ; perimeter
G1 X68.055 Y45.484 E2.89998 ; perimeter
G1 X68.203 Y45.469 E2.91090 ; perimeter
G1 X68.599 Y45.479 E2.93993 ; perimeter
G1 X69.043 Y45.597 E2.97356 ; perimeter
G1 X69.459 Y45.601 E3.00403 ; perimeter
G1 X69.921 Y45.790 E3.04063 ; perimeter
G1 X70.112 Y45.844 E3.05517 ; perimeter
G1 X70.394 Y45.890 E3.07607 ; perimeter
G1 X71.336 Y45.772 E3.14563 ; perimeter
G1 X71.523 Y45.804 E3.15954 ; perimeter
G1 X71.789 Y45.900 E3.18025 ; perimeter
G1 X72.063 Y46.066 E3.20371 ; perimeter
G1 X72.166 Y46.157 E3.21374 ; perimeter
G1 X72.603 Y46.440 E3.25195 ; perimeter
G1 X73.160 Y46.850 E3.30255 ; perimeter
G1 X73.362 Y46.961 E3.31949 ; perimeter
G1 X73.605 Y47.053 E3.33848 ; perimeter
G1 X73.912 Y47.096 E3.36122 ; perimeter
G1 X74.089 Y47.061 E3.37442 ; perimeter
G1 X74.601 Y47.533 E3.42544 ; perimeter
G1 X74.886 Y47.890 E3.45891 ; perimeter
G1 X75.017 Y48.110 E3.47768 ; perimeter
G1 X74.969 Y48.462 E3.50371 ; perimeter
G1 X74.987 Y48.672 E3.51912 ; perimeter
G1 X75.010 Y48.834 E3.53113 ; perimeter
G1 X75.172 Y49.417 E3.57547 ; perimeter
G1 X75.088 Y49.590 E3.58953 ; perimeter
G1 X75.454 Y49.787 F7800.000 ; move to first perimeter point
G1 X75.303 Y50.025 F600.000 E3.61021 ; perimeter
G1 X75.235 Y50.184 E3.62284 ; perimeter
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G1 X75.193 Y50.893 E3.67492 ; perimeter
G1 X75.159 Y51.116 E3.69139 ; perimeter
G1 X75.112 Y51.216 E3.69947 ; perimeter
G1 X75.022 Y51.358 E3.71182 ; perimeter
G1 X74.453 Y52.051 E3.77751 ; perimeter
G1 X74.244 Y52.379 E3.80596 ; perimeter
G1 X73.907 Y52.806 E3.84582 ; perimeter
G1 X73.815 Y52.976 E3.85996 ; perimeter
G1 X73.745 Y53.203 E3.87739 ; perimeter
G1 X73.661 Y53.650 E3.91069 ; perimeter
G1 X73.539 Y53.786 E3.92408 ; perimeter
G1 X73.182 Y54.113 E3.95952 ; perimeter
G1 X73.116 Y54.224 E3.96903 ; perimeter
G1 X73.011 Y54.526 E3.99244 ; perimeter
G1 X72.994 Y54.919 E4.02126 ; perimeter
G1 X72.940 Y55.093 E4.03457 ; perimeter
G1 X72.669 Y55.454 E4.06770 ; perimeter
G1 X72.603 Y55.500 E4.07361 ; perimeter
G1 X72.388 Y55.560 E4.08991 ; perimeter
G1 X72.119 Y55.686 E4.11166 ; perimeter
G1 X71.850 Y55.960 E4.13984 ; perimeter
G1 X71.754 Y56.282 E4.16444 ; perimeter
G1 X71.696 Y56.693 E4.19485 ; perimeter
G1 X71.567 Y57.024 E4.22087 ; perimeter
G1 X70.904 Y56.971 E4.26954 ; perimeter
G1 X70.522 Y57.023 E4.29781 ; perimeter
G1 X70.163 Y57.341 E4.33296 ; perimeter
G1 X70.094 Y57.488 E4.34482 ; perimeter
G1 X69.782 Y57.883 E4.38173 ; perimeter
G1 X69.432 Y57.790 E4.40830 ; perimeter
G1 X68.948 Y57.225 E4.46275 ; perimeter
G1 X68.829 Y57.122 E4.47430 ; perimeter
G1 X68.681 Y57.035 E4.48689 ; perimeter
G1 X68.350 Y56.920 E4.51258 ; perimeter
G1 X67.909 Y56.851 E4.54529 ; perimeter
G1 X67.401 Y56.715 E4.58379 ; perimeter
G1 X67.213 Y56.342 E4.61437 ; perimeter
G1 X67.060 Y56.136 E4.63317 ; perimeter
G1 X66.821 Y55.957 E4.65507 ; perimeter
G1 X66.643 Y55.886 E4.66911 ; perimeter
G1 X66.401 Y55.823 E4.68745 ; perimeter
G1 X66.070 Y55.795 E4.71177 ; perimeter
G1 X66.055 Y55.576 E4.72781 ; perimeter
G1 X65.997 Y55.398 E4.74154 ; perimeter
G1 X66.002 Y55.130 E4.76118 ; perimeter
G1 X65.894 Y54.781 E4.78796 ; perimeter
G1 X65.653 Y54.585 E4.81073 ; perimeter
G1 X65.718 Y54.272 E4.83414 ; perimeter
G1 X65.667 Y53.948 E4.85819 ; perimeter
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G1 X65.522 Y53.694 E4.87956 ; perimeter
G1 X65.076 Y53.227 E4.92688 ; perimeter
G1 X64.958 Y53.065 E4.94155 ; perimeter
G1 X65.162 Y52.581 E4.98010 ; perimeter
G1 X65.187 Y52.432 E4.99112 ; perimeter
G1 X65.203 Y52.319 E4.99948 ; perimeter
G1 X65.172 Y52.104 E5.01538 ; perimeter
G1 X65.035 Y51.742 E5.04373 ; perimeter
G1 X65.096 Y51.573 E5.05692 ; perimeter
G1 X65.284 Y51.231 E5.08550 ; perimeter
G1 X65.337 Y50.958 E5.10587 ; perimeter
G1 X65.318 Y50.625 E5.13028 ; perimeter
G1 X65.271 Y50.334 E5.15190 ; perimeter
G1 X65.268 Y50.136 E5.16638 ; perimeter
G1 X65.418 Y49.804 E5.19307 ; perimeter
G1 X65.462 Y49.527 E5.21363 ; perimeter
G1 X65.419 Y49.263 E5.23326 ; perimeter
G1 X65.298 Y48.926 E5.25944 ; perimeter
G1 X65.308 Y48.788 E5.26961 ; perimeter
G1 X65.364 Y48.643 E5.28094 ; perimeter
G1 X65.537 Y48.372 E5.30449 ; perimeter
G1 X65.635 Y48.174 E5.32071 ; perimeter
G1 X65.703 Y47.945 E5.33823 ; perimeter
G1 X65.732 Y47.166 E5.39530 ; perimeter
G1 X65.759 Y47.038 E5.40490 ; perimeter
G1 X65.804 Y46.940 E5.41282 ; perimeter
G1 X66.310 Y46.359 E5.46922 ; perimeter
G1 X66.410 Y46.156 E5.48580 ; perimeter
G1 X66.616 Y45.604 E5.52900 ; perimeter
G1 X66.670 Y45.514 E5.53667 ; perimeter
G1 X67.262 Y45.373 E5.58126 ; perimeter
G1 X67.499 Y45.278 E5.59992 ; perimeter
G1 X67.795 Y45.127 E5.62429 ; perimeter
G1 X67.965 Y45.078 E5.63721 ; perimeter
G1 X68.174 Y45.052 E5.65269 ; perimeter
G1 X68.644 Y45.065 E5.68714 ; perimeter
G1 X68.811 Y45.094 E5.69952 ; perimeter
G1 X69.109 Y45.182 E5.72230 ; perimeter
G1 X69.368 Y45.184 E5.74127 ; perimeter
G1 X69.521 Y45.153 E5.75273 ; perimeter
G1 X69.710 Y45.267 E5.76884 ; perimeter
G1 X69.991 Y45.375 E5.79091 ; perimeter
G1 X70.199 Y45.437 E5.80683 ; perimeter
G1 X70.404 Y45.470 E5.82204 ; perimeter
G1 X71.188 Y45.362 E5.87996 ; perimeter
G1 X71.467 Y45.359 E5.90040 ; perimeter
G1 X71.932 Y45.508 E5.93619 ; perimeter
G1 X72.170 Y45.637 E5.95607 ; perimeter
G1 X72.424 Y45.829 E5.97936 ; perimeter
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G1 X72.829 Y46.089 E6.01459 ; perimeter
G1 X73.382 Y46.498 E6.06499 ; perimeter
G1 X73.536 Y46.583 E6.07791 ; perimeter
G1 X73.691 Y46.641 E6.09002 ; perimeter
G1 X73.911 Y46.672 E6.10629 ; perimeter
G1 X74.248 Y46.606 E6.13146 ; perimeter
G1 X74.439 Y46.829 E6.15297 ; perimeter
G1 X74.556 Y46.915 E6.16356 ; perimeter
G1 X74.740 Y47.108 E6.18317 ; perimeter
G1 X74.914 Y47.255 E6.19986 ; perimeter
G1 X75.144 Y47.563 E6.22794 ; perimeter
G1 X75.220 Y47.630 E6.23543 ; perimeter
G1 X75.396 Y47.935 E6.26119 ; perimeter
G1 X75.441 Y48.128 E6.27574 ; perimeter
G1 X75.388 Y48.463 E6.30060 ; perimeter
G1 X75.401 Y48.633 E6.31311 ; perimeter
G1 X75.580 Y49.406 E6.37118 ; perimeter
G1 X75.574 Y49.520 E6.37959 ; perimeter
G1 X75.484 Y49.732 E6.39644 ; perimeter
G1 X75.815 Y49.993 F7800.000 ; move to first perimeter point
G1 X75.643 Y50.288 F600.000 E6.42141 ; perimeter
G1 X75.623 Y50.483 E6.43577 ; perimeter
G1 X75.633 Y50.694 E6.45123 ; perimeter
G1 X75.589 Y51.071 E6.47907 ; perimeter
G1 X75.557 Y51.243 E6.49185 ; perimeter
G1 X75.471 Y51.427 E6.50673 ; perimeter
G1 X75.361 Y51.599 E6.52171 ; perimeter
G1 X74.785 Y52.302 E6.58829 ; perimeter
G1 X74.584 Y52.622 E6.61598 ; perimeter
G1 X74.265 Y53.018 E6.65321 ; perimeter
G1 X74.199 Y53.141 E6.66342 ; perimeter
G1 X74.148 Y53.307 E6.67615 ; perimeter
G1 X74.042 Y53.820 E6.71457 ; perimeter
G1 X73.829 Y54.085 E6.73941 ; perimeter
G1 X73.609 Y54.273 E6.76065 ; perimeter
G1 X73.488 Y54.412 E6.77413 ; perimeter
G1 X73.419 Y54.609 E6.78941 ; perimeter
G1 X73.393 Y55.063 E6.82273 ; perimeter
G1 X73.358 Y55.190 E6.83237 ; perimeter
G1 X73.297 Y55.308 E6.84211 ; perimeter
G1 X73.025 Y55.686 E6.87624 ; perimeter
G1 X72.939 Y55.772 E6.88519 ; perimeter
G1 X72.761 Y55.890 E6.90080 ; perimeter
G1 X72.534 Y55.951 E6.91799 ; perimeter
G1 X72.366 Y56.030 E6.93158 ; perimeter
G1 X72.218 Y56.180 E6.94708 ; perimeter
G1 X72.160 Y56.376 E6.96204 ; perimeter
G1 X72.099 Y56.801 E6.99349 ; perimeter
G1 X71.964 Y57.149 E7.02086 ; perimeter
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G1 X71.810 Y57.408 E7.04292 ; perimeter
G1 X71.582 Y57.442 E7.05980 ; perimeter
G1 X70.911 Y57.388 E7.10918 ; perimeter
G1 X70.700 Y57.415 E7.12475 ; perimeter
G1 X70.509 Y57.583 E7.14338 ; perimeter
G1 X70.422 Y57.743 E7.15675 ; perimeter
G1 X70.039 Y58.206 E7.20075 ; perimeter
G1 X69.971 Y58.264 E7.20731 ; perimeter
G1 X69.781 Y58.310 E7.22165 ; perimeter
G1 X69.441 Y58.233 E7.24715 ; perimeter
G1 X69.145 Y58.122 E7.27031 ; perimeter
G1 X68.699 Y57.565 E7.32255 ; perimeter
G1 X68.586 Y57.461 E7.33384 ; perimeter
G1 X68.445 Y57.383 E7.34567 ; perimeter
G1 X68.268 Y57.329 E7.35922 ; perimeter
G1 X67.621 Y57.213 E7.40734 ; perimeter
G1 X67.194 Y57.091 E7.43987 ; perimeter
G1 X67.059 Y56.971 E7.45311 ; perimeter
G1 X66.961 Y56.740 E7.47151 ; perimeter
G1 X66.762 Y56.432 E7.49832 ; perimeter
G1 X66.632 Y56.335 E7.51021 ; perimeter
G1 X66.325 Y56.233 E7.53396 ; perimeter
G1 X65.905 Y56.178 E7.56499 ; perimeter
G1 X65.848 Y56.147 E7.56972 ; perimeter
G1 X65.757 Y56.044 E7.57981 ; perimeter
G1 X65.710 Y55.951 E7.58746 ; perimeter
G1 X65.585 Y55.479 E7.62322 ; perimeter
G1 X65.584 Y55.185 E7.64477 ; perimeter
G1 X65.534 Y55.024 E7.65709 ; perimeter
G1 X65.258 Y54.816 E7.68244 ; perimeter
G1 X65.181 Y54.708 E7.69213 ; perimeter
G1 X65.180 Y54.635 E7.69747 ; perimeter
G1 X65.255 Y54.460 E7.71144 ; perimeter
G1 X65.297 Y54.268 E7.72587 ; perimeter
G1 X65.269 Y54.089 E7.73910 ; perimeter
G1 X65.187 Y53.946 E7.75123 ; perimeter
G1 X64.742 Y53.475 E7.79866 ; perimeter
G1 X64.631 Y53.323 E7.81244 ; perimeter
G1 X64.545 Y53.109 E7.82931 ; perimeter
G1 X64.564 Y52.936 E7.84205 ; perimeter
G1 X64.761 Y52.458 E7.87995 ; perimeter
G1 X64.783 Y52.320 E7.89023 ; perimeter
G1 X64.766 Y52.197 E7.89927 ; perimeter
G1 X64.713 Y52.039 E7.91152 ; perimeter
G1 X64.599 Y51.781 E7.93218 ; perimeter
G1 X64.719 Y51.390 E7.96217 ; perimeter
G1 X64.885 Y51.096 E7.98687 ; perimeter
G1 X64.918 Y50.921 E7.99993 ; perimeter
G1 X64.905 Y50.687 E8.01709 ; perimeter
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G1 X64.856 Y50.355 E8.04170 ; perimeter
G1 X64.854 Y50.081 E8.06172 ; perimeter
G1 X64.900 Y49.930 E8.07333 ; perimeter
G1 X65.015 Y49.688 E8.09297 ; perimeter
G1 X65.041 Y49.528 E8.10482 ; perimeter
G1 X65.015 Y49.370 E8.11658 ; perimeter
G1 X64.897 Y49.046 E8.14181 ; perimeter
G1 X64.884 Y48.804 E8.15959 ; perimeter
G1 X64.941 Y48.558 E8.17807 ; perimeter
G1 X65.068 Y48.318 E8.19796 ; perimeter
G1 X65.175 Y48.165 E8.21160 ; perimeter
G1 X65.250 Y48.012 E8.22410 ; perimeter
G1 X65.291 Y47.875 E8.23460 ; perimeter
G1 X65.317 Y47.149 E8.28781 ; perimeter
G1 X65.343 Y46.977 E8.30054 ; perimeter
G1 X65.388 Y46.848 E8.31058 ; perimeter
G1 X65.486 Y46.671 E8.32535 ; perimeter
G1 X65.959 Y46.131 E8.37795 ; perimeter
G1 X66.250 Y45.405 E8.43530 ; perimeter
G1 X66.375 Y45.220 E8.45165 ; perimeter
G1 X66.452 Y45.158 E8.45886 ; perimeter
G1 X66.735 Y45.060 E8.48081 ; perimeter
G1 X66.994 Y45.018 E8.50002 ; perimeter
G1 X67.146 Y44.972 E8.51164 ; perimeter
G1 X67.656 Y44.735 E8.55283 ; perimeter
G1 X67.985 Y44.652 E8.57769 ; perimeter
G1 X68.150 Y44.636 E8.58988 ; perimeter
G1 X68.685 Y44.649 E8.62906 ; perimeter
G1 X68.909 Y44.689 E8.64573 ; perimeter
G1 X69.175 Y44.766 E8.66603 ; perimeter
G1 X69.383 Y44.757 E8.68130 ; perimeter
G1 X69.569 Y44.673 E8.69623 ; perimeter
G1 X69.892 Y44.891 E8.72477 ; perimeter
G1 X70.286 Y45.030 E8.75540 ; perimeter
G1 X70.415 Y45.050 E8.76492 ; perimeter
G1 X71.148 Y44.948 E8.81918 ; perimeter
G1 X71.498 Y44.944 E8.84481 ; perimeter
G1 X71.776 Y45.011 E8.86572 ; perimeter
G1 X72.101 Y45.128 E8.89106 ; perimeter
G1 X72.382 Y45.279 E8.91439 ; perimeter
G1 X72.682 Y45.501 E8.94182 ; perimeter
G1 X73.058 Y45.739 E8.97441 ; perimeter
G1 X73.604 Y46.146 E9.02427 ; perimeter
G1 X73.778 Y46.229 E9.03838 ; perimeter
G1 X73.910 Y46.249 E9.04817 ; perimeter
G1 X74.056 Y46.220 E9.05908 ; perimeter
G1 X74.259 Y46.129 E9.07538 ; perimeter
G1 X74.382 Y46.095 E9.08470 ; perimeter
G1 X74.455 Y46.096 E9.09010 ; perimeter

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G1 X74.512 Y46.153 E9.09600 ; perimeter
G1 X74.602 Y46.382 E9.11404 ; perimeter
G1 X74.661 Y46.454 E9.12079 ; perimeter
G1 X75.229 Y46.982 E9.17769 ; perimeter
G1 X75.452 Y47.281 E9.20496 ; perimeter
G1 X75.530 Y47.352 E9.21273 ; perimeter
G1 X75.774 Y47.759 E9.24744 ; perimeter
G1 X75.811 Y47.856 E9.25502 ; perimeter
G1 X75.857 Y48.153 E9.27708 ; perimeter
G1 X75.807 Y48.464 E9.30018 ; perimeter
G1 X75.816 Y48.595 E9.30979 ; perimeter
G1 X75.974 Y49.210 E9.35629 ; perimeter
G1 X75.997 Y49.388 E9.36947 ; perimeter
G1 X75.977 Y49.627 E9.38699 ; perimeter
G1 X75.845 Y49.939 E9.41183 ; perimeter
G1 X75.474 Y50.005 F7800.000 ; move inwards before travel
G1 X71.075 Y55.580 ; move to first fill point
G1 X70.460 Y56.195 F661.115 E9.45995 ; fill
G1 X70.336 Y55.683 E9.48914 ; fill
G1 X69.918 Y56.101 E9.52186 ; fill
G1 X69.597 Y55.785 E9.54677 ; fill
G1 X69.376 Y56.006 E9.56408 ; fill
G1 X68.858 Y55.888 E9.59349 ; fill
G1 X68.834 Y55.912 E9.59539 ; fill
G1 X68.653 Y56.070 F7800.000 ; move to first fill point
G1 X68.505 Y56.218 F661.115 E9.61071 ; fill
G1 X68.144 Y55.987 F7800.000 ; move to first fill point
G1 X68.001 Y56.130 F661.115 E9.62551 ; fill
G1 X68.946 Y56.371 F7800.000 ; move to first fill point
G1 X69.158 Y56.158 F661.115 E9.64750 ; fill
G1 X69.315 Y56.594 F7800.000 ; move to first fill point
G1 X69.663 Y56.246 F661.115 E9.68355 ; fill
G1 X69.877 Y56.625 F7800.000 ; move to first fill point
G1 X70.168 Y56.334 F661.115 E9.71372 ; fill
G1 X68.832 Y55.891 F7800.000 ; move to first fill point
G1 X68.815 Y55.909 F661.115 E9.71553 ; fill
G1 X68.144 Y55.987 F7800.000 ; move to first fill point
G1 X68.001 Y56.130 F661.115 E9.73033 ; fill
G1 X73.220 Y52.577 F7800.000 ; move to first fill point
G1 X70.297 Y55.500 F661.115 E10.03308 ; fill
G1 X68.022 Y55.815 E10.20135 ; fill
G1 X74.762 Y49.075 E10.89959 ; fill
G1 X74.253 Y47.625 E11.01221 ; fill
G1 X66.751 Y55.126 E11.78938 ; fill
G1 X66.303 Y53.615 E11.90486 ; fill
G1 X72.891 Y47.026 E12.58746 ; fill
G1 X71.735 Y46.223 E12.69061 ; fill
G1 X65.891 Y52.067 E13.29609 ; fill
G1 X66.134 Y49.864 E13.45843 ; fill
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G1 X69.901 Y46.098 E13.84865 ; fill
G1 X68.267 Y45.772 E13.97071 ; fill
G1 X66.435 Y47.604 E14.16052 ; fill
G1 F1800.000 E13.16052 ; retract
G92 E0 ; reset extrusion distance
G1 Z19.550 F7800.000 ; move to next layer (48)
G1 X66.192 Y47.516 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X66.219 Y47.245 F600.000 E1.01995 ; perimeter
G1 X66.249 Y47.127 E1.02885 ; perimeter
G1 X66.453 Y46.820 E1.05586 ; perimeter
G1 X66.756 Y46.492 E1.08862 ; perimeter
G1 X66.941 Y46.142 E1.11761 ; perimeter
G1 X67.069 Y45.745 E1.14813 ; perimeter
G1 X67.551 Y45.729 E1.18346 ; perimeter
G1 X67.937 Y45.624 E1.21281 ; perimeter
G1 X68.153 Y45.600 E1.22870 ; perimeter
G1 X68.765 Y45.612 E1.27350 ; perimeter
G1 X69.275 Y45.701 E1.31150 ; perimeter
G1 X69.628 Y45.616 E1.33808 ; perimeter
G1 X69.970 Y45.786 E1.36605 ; perimeter
G1 X70.286 Y45.849 E1.38970 ; perimeter
G1 X70.473 Y45.911 E1.40407 ; perimeter
G1 X70.859 Y45.955 E1.43257 ; perimeter
G1 X71.350 Y45.934 E1.46856 ; perimeter
G1 X71.949 Y46.089 E1.51392 ; perimeter
G1 X72.089 Y46.357 E1.53601 ; perimeter
G1 X72.394 Y46.679 E1.56853 ; perimeter
G1 X72.777 Y46.810 E1.59817 ; perimeter
G1 X73.208 Y47.137 E1.63783 ; perimeter
G1 X73.774 Y47.310 E1.68115 ; perimeter
G1 X74.047 Y47.224 E1.70213 ; perimeter
G1 X74.131 Y47.316 E1.71130 ; perimeter
G1 X74.572 Y47.667 E1.75258 ; perimeter
G1 X74.841 Y47.912 E1.77920 ; perimeter
G1 X74.761 Y48.259 E1.80531 ; perimeter
G1 X74.800 Y48.672 E1.83567 ; perimeter
G1 X74.912 Y48.946 E1.85737 ; perimeter
G1 X75.027 Y49.166 E1.87557 ; perimeter
G1 X75.047 Y49.276 E1.88376 ; perimeter
G1 X74.809 Y49.780 E1.92461 ; perimeter
G1 X74.778 Y50.117 E1.94938 ; perimeter
G1 X74.820 Y50.498 E1.97744 ; perimeter
G1 X74.807 Y50.769 E1.99731 ; perimeter
G1 X74.624 Y51.079 E2.02367 ; perimeter
G1 X74.505 Y51.201 E2.03621 ; perimeter
G1 X74.151 Y51.764 E2.08489 ; perimeter
G1 X74.040 Y52.221 E2.11937 ; perimeter
G1 X73.897 Y52.293 E2.13107 ; perimeter
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G1 X73.578 Y52.576 E2.16235 ; perimeter
G1 X73.368 Y52.933 E2.19273 ; perimeter
G1 X73.265 Y53.376 E2.22604 ; perimeter
G1 X72.871 Y53.653 E2.26130 ; perimeter
G1 X72.613 Y53.964 E2.29090 ; perimeter
G1 X72.476 Y54.449 E2.32779 ; perimeter
G1 X72.463 Y54.641 E2.34191 ; perimeter
G1 X72.402 Y54.750 E2.35103 ; perimeter
G1 X72.310 Y54.857 E2.36140 ; perimeter
G1 X71.920 Y55.038 E2.39289 ; perimeter
G1 X71.655 Y55.212 E2.41610 ; perimeter
G1 X71.378 Y55.507 E2.44577 ; perimeter
G1 X71.147 Y55.917 E2.48021 ; perimeter
G1 X71.050 Y56.363 E2.51366 ; perimeter
G1 X70.766 Y56.348 E2.53449 ; perimeter
G1 X70.515 Y56.373 E2.55299 ; perimeter
G1 X70.174 Y56.443 E2.57850 ; perimeter
G1 X69.839 Y56.650 E2.60727 ; perimeter
G1 X69.612 Y56.819 E2.62805 ; perimeter
G1 X69.394 Y56.668 E2.64742 ; perimeter
G1 X69.214 Y56.498 E2.66562 ; perimeter
G1 X68.714 Y56.340 E2.70398 ; perimeter
G1 X68.411 Y56.284 E2.72657 ; perimeter
G1 X68.086 Y56.262 E2.75045 ; perimeter
G1 X67.824 Y55.877 E2.78457 ; perimeter
G1 X67.494 Y55.544 E2.81890 ; perimeter
G1 X67.222 Y55.394 E2.84168 ; perimeter
G1 X66.973 Y55.305 E2.86102 ; perimeter
G1 X66.684 Y55.245 E2.88262 ; perimeter
G1 X66.569 Y54.683 E2.92471 ; perimeter
G1 X66.207 Y54.303 E2.96315 ; perimeter
G1 X66.253 Y54.025 E2.98375 ; perimeter
G1 X66.142 Y53.566 E3.01838 ; perimeter
G1 X65.832 Y53.135 E3.05727 ; perimeter
G1 X65.518 Y52.860 E3.08783 ; perimeter
G1 X65.617 Y52.637 E3.10568 ; perimeter
G1 X65.658 Y52.370 E3.12551 ; perimeter
G1 X65.660 Y52.137 E3.14257 ; perimeter
G1 X65.614 Y51.886 E3.16124 ; perimeter
G1 X65.461 Y51.486 E3.19263 ; perimeter
G1 X65.643 Y51.137 E3.22146 ; perimeter
G1 X65.748 Y50.780 E3.24867 ; perimeter
G1 X65.755 Y50.414 E3.27552 ; perimeter
G1 X65.735 Y50.042 E3.30279 ; perimeter
G1 X65.800 Y49.823 E3.31954 ; perimeter
G1 X65.838 Y49.528 E3.34133 ; perimeter
G1 X65.801 Y49.176 E3.36731 ; perimeter
G1 X65.697 Y48.816 E3.39470 ; perimeter
G1 X65.881 Y48.560 E3.41778 ; perimeter
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G1 X66.067 Y48.162 E3.45003 ; perimeter
G1 X66.168 Y47.802 E3.47740 ; perimeter
G1 X66.185 Y47.578 E3.49383 ; perimeter
G1 X65.778 Y47.471 F7800.000 ; move to first perimeter point
G1 X65.805 Y47.201 F600.000 E3.51371 ; perimeter
G1 X65.869 Y46.947 E3.53288 ; perimeter
G1 X66.133 Y46.549 E3.56786 ; perimeter
G1 X66.416 Y46.249 E3.59807 ; perimeter
G1 X66.553 Y45.991 E3.61950 ; perimeter
G1 X66.664 Y45.646 E3.64604 ; perimeter
G1 X66.774 Y45.435 E3.66349 ; perimeter
G1 X66.901 Y45.374 E3.67383 ; perimeter
G1 X67.119 Y45.329 E3.69010 ; perimeter
G1 X67.493 Y45.315 E3.71755 ; perimeter
G1 X68.001 Y45.194 E3.75580 ; perimeter
G1 X68.554 Y45.181 E3.79629 ; perimeter
G1 X68.820 Y45.199 E3.81584 ; perimeter
G1 X69.261 Y45.277 E3.84865 ; perimeter
G1 X69.761 Y45.157 E3.88631 ; perimeter
G1 X69.890 Y45.282 E3.89943 ; perimeter
G1 X70.115 Y45.394 E3.91786 ; perimeter
G1 X70.404 Y45.449 E3.93943 ; perimeter
G1 X70.564 Y45.503 E3.95182 ; perimeter
G1 X70.858 Y45.537 E3.97346 ; perimeter
G1 X71.414 Y45.521 E4.01419 ; perimeter
G1 X72.147 Y45.703 E4.06953 ; perimeter
G1 X72.301 Y45.842 E4.08474 ; perimeter
G1 X72.358 Y45.994 E4.09662 ; perimeter
G1 X72.424 Y46.107 E4.10618 ; perimeter
G1 X72.624 Y46.317 E4.12742 ; perimeter
G1 X72.849 Y46.400 E4.14500 ; perimeter
G1 X72.948 Y46.416 E4.15235 ; perimeter
G1 X73.392 Y46.759 E4.19347 ; perimeter
G1 X73.772 Y46.875 E4.22254 ; perimeter
G1 X74.205 Y46.738 E4.25583 ; perimeter
G1 X74.421 Y47.017 E4.28169 ; perimeter
G1 X74.844 Y47.350 E4.32111 ; perimeter
G1 X75.154 Y47.633 E4.35186 ; perimeter
G1 X75.260 Y47.835 E4.36856 ; perimeter
G1 X75.250 Y47.988 E4.37983 ; perimeter
G1 X75.181 Y48.287 E4.40224 ; perimeter
G1 X75.208 Y48.572 E4.42321 ; perimeter
G1 X75.424 Y49.038 E4.46085 ; perimeter
G1 X75.476 Y49.260 E4.47752 ; perimeter
G1 X75.442 Y49.425 E4.48989 ; perimeter
G1 X75.358 Y49.567 E4.50199 ; perimeter
G1 X75.221 Y49.878 E4.52691 ; perimeter
G1 X75.197 Y50.130 E4.54546 ; perimeter
G1 X75.237 Y50.532 E4.57501 ; perimeter
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G1 X75.199 Y50.913 E4.60313 ; perimeter
G1 X74.945 Y51.349 E4.64003 ; perimeter
G1 X74.832 Y51.462 E4.65177 ; perimeter
G1 X74.544 Y51.918 E4.69131 ; perimeter
G1 X74.449 Y52.299 E4.72008 ; perimeter
G1 X74.470 Y52.467 E4.73244 ; perimeter
G1 X74.133 Y52.639 E4.76017 ; perimeter
G1 X73.903 Y52.844 E4.78273 ; perimeter
G1 X73.757 Y53.092 E4.80385 ; perimeter
G1 X73.682 Y53.409 E4.82770 ; perimeter
G1 X73.665 Y53.574 E4.83985 ; perimeter
G1 X73.566 Y53.672 E4.85007 ; perimeter
G1 X73.168 Y53.949 E4.88556 ; perimeter
G1 X72.982 Y54.173 E4.90688 ; perimeter
G1 X72.890 Y54.503 E4.93199 ; perimeter
G1 X72.862 Y54.766 E4.95137 ; perimeter
G1 X72.743 Y54.998 E4.97048 ; perimeter
G1 X72.586 Y55.187 E4.98851 ; perimeter
G1 X72.119 Y55.405 E5.02624 ; perimeter
G1 X71.919 Y55.535 E5.04369 ; perimeter
G1 X71.708 Y55.767 E5.06668 ; perimeter
G1 X71.541 Y56.062 E5.09152 ; perimeter
G1 X71.403 Y56.810 E5.14725 ; perimeter
G1 X70.776 Y56.765 E5.19334 ; perimeter
G1 X70.328 Y56.836 E5.22654 ; perimeter
G1 X69.955 Y57.084 E5.25937 ; perimeter
G1 X69.794 Y57.238 E5.27567 ; perimeter
G1 X69.657 Y57.421 E5.29242 ; perimeter
G1 X69.433 Y57.339 E5.30992 ; perimeter
G1 X69.361 Y57.272 E5.31720 ; perimeter
G1 X69.201 Y57.039 E5.33784 ; perimeter
G1 X68.996 Y56.864 E5.35757 ; perimeter
G1 X68.629 Y56.748 E5.38575 ; perimeter
G1 X68.346 Y56.695 E5.40691 ; perimeter
G1 X67.730 Y56.626 E5.45227 ; perimeter
G1 X67.727 Y56.475 E5.46334 ; perimeter
G1 X67.498 Y56.136 E5.49330 ; perimeter
G1 X67.245 Y55.881 E5.51962 ; perimeter
G1 X67.063 Y55.781 E5.53483 ; perimeter
G1 X66.850 Y55.704 E5.55142 ; perimeter
G1 X66.628 Y55.656 E5.56804 ; perimeter
G1 X66.318 Y55.640 E5.59076 ; perimeter
G1 X66.185 Y54.881 E5.64724 ; perimeter
G1 X65.932 Y54.617 E5.67404 ; perimeter
G1 X65.746 Y54.536 E5.68892 ; perimeter
G1 X65.828 Y54.048 E5.72516 ; perimeter
G1 X65.750 Y53.727 E5.74933 ; perimeter
G1 X65.535 Y53.431 E5.77615 ; perimeter
G1 X65.199 Y53.131 E5.80915 ; perimeter

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G1 X65.081 Y52.930 E5.82627 ; perimeter
G1 X65.117 Y52.728 E5.84131 ; perimeter
G1 X65.215 Y52.520 E5.85812 ; perimeter
G1 X65.244 Y52.181 E5.88305 ; perimeter
G1 X65.207 Y51.985 E5.89765 ; perimeter
G1 X65.023 Y51.551 E5.93218 ; perimeter
G1 X65.047 Y51.384 E5.94453 ; perimeter
G1 X65.260 Y50.973 E5.97845 ; perimeter
G1 X65.334 Y50.719 E5.99781 ; perimeter
G1 X65.325 Y49.972 E6.05255 ; perimeter
G1 X65.393 Y49.727 E6.07117 ; perimeter
G1 X65.420 Y49.512 E6.08701 ; perimeter
G1 X65.394 Y49.265 E6.10522 ; perimeter
G1 X65.300 Y48.912 E6.13201 ; perimeter
G1 X65.304 Y48.717 E6.14628 ; perimeter
G1 X65.325 Y48.620 E6.15356 ; perimeter
G1 X65.519 Y48.353 E6.17776 ; perimeter
G1 X65.678 Y48.015 E6.20512 ; perimeter
G1 X65.755 Y47.741 E6.22599 ; perimeter
G1 X65.771 Y47.533 E6.24129 ; perimeter
G1 X65.365 Y47.425 F7800.000 ; move to first perimeter point
G1 X65.410 Y47.055 F600.000 E6.26860 ; perimeter
G1 X65.501 Y46.749 E6.29200 ; perimeter
G1 X65.813 Y46.280 E6.33328 ; perimeter
G1 X66.076 Y46.007 E6.36105 ; perimeter
G1 X66.165 Y45.839 E6.37494 ; perimeter
G1 X66.274 Y45.501 E6.40095 ; perimeter
G1 X66.370 Y45.305 E6.41699 ; perimeter
G1 X66.471 Y45.149 E6.43062 ; perimeter
G1 X66.538 Y45.096 E6.43683 ; perimeter
G1 X66.796 Y44.970 E6.45789 ; perimeter
G1 X67.081 Y44.914 E6.47915 ; perimeter
G1 X67.436 Y44.901 E6.50516 ; perimeter
G1 X67.773 Y44.808 E6.53079 ; perimeter
G1 X67.956 Y44.780 E6.54436 ; perimeter
G1 X68.569 Y44.765 E6.58927 ; perimeter
G1 X68.874 Y44.787 E6.61171 ; perimeter
G1 X69.246 Y44.852 E6.63939 ; perimeter
G1 X69.411 Y44.813 E6.65181 ; perimeter
G1 X69.586 Y44.649 E6.66937 ; perimeter
G1 X69.751 Y44.583 E6.68236 ; perimeter
G1 X69.830 Y44.595 E6.68826 ; perimeter
G1 X69.898 Y44.642 E6.69429 ; perimeter
G1 X70.007 Y44.818 E6.70946 ; perimeter
G1 X70.132 Y44.938 E6.72215 ; perimeter
G1 X70.260 Y45.002 E6.73263 ; perimeter
G1 X70.764 Y45.113 E6.77038 ; perimeter
G1 X71.479 Y45.110 E6.82280 ; perimeter
G1 X71.746 Y45.167 E6.84282 ; perimeter
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G1 X72.020 Y45.254 E6.86386 ; perimeter
G1 X72.321 Y45.302 E6.88614 ; perimeter
G1 X72.616 Y45.570 E6.91541 ; perimeter
G1 X72.760 Y45.856 E6.93886 ; perimeter
G1 X72.853 Y45.955 E6.94881 ; perimeter
G1 X73.133 Y46.034 E6.97007 ; perimeter
G1 X73.577 Y46.381 E7.01133 ; perimeter
G1 X73.770 Y46.440 E7.02614 ; perimeter
G1 X73.975 Y46.371 E7.04197 ; perimeter
G1 X74.174 Y46.217 E7.06042 ; perimeter
G1 X74.348 Y46.127 E7.07476 ; perimeter
G1 X74.515 Y46.140 E7.08704 ; perimeter
G1 X74.578 Y46.496 E7.11354 ; perimeter
G1 X74.607 Y46.584 E7.12032 ; perimeter
G1 X74.685 Y46.690 E7.12998 ; perimeter
G1 X75.123 Y47.041 E7.17110 ; perimeter
G1 X75.488 Y47.376 E7.20734 ; perimeter
G1 X75.576 Y47.542 E7.22116 ; perimeter
G1 X75.661 Y47.640 E7.23066 ; perimeter
G1 X75.676 Y47.725 E7.23695 ; perimeter
G1 X75.672 Y47.998 E7.25698 ; perimeter
G1 X75.602 Y48.314 E7.28070 ; perimeter
G1 X75.616 Y48.472 E7.29228 ; perimeter
G1 X75.824 Y48.923 E7.32868 ; perimeter
G1 X75.888 Y49.188 E7.34867 ; perimeter
G1 X75.890 Y49.313 E7.35784 ; perimeter
G1 X75.814 Y49.611 E7.38034 ; perimeter
G1 X75.632 Y49.976 E7.41020 ; perimeter
G1 X75.616 Y50.144 E7.42254 ; perimeter
G1 X75.650 Y50.428 E7.44352 ; perimeter
G1 X75.648 Y50.703 E7.46369 ; perimeter
G1 X75.626 Y50.928 E7.48027 ; perimeter
G1 X75.583 Y51.073 E7.49130 ; perimeter
G1 X75.468 Y51.300 E7.50994 ; perimeter
G1 X75.280 Y51.596 E7.53565 ; perimeter
G1 X75.158 Y51.722 E7.54849 ; perimeter
G1 X74.937 Y52.073 E7.57891 ; perimeter
G1 X74.870 Y52.316 E7.59734 ; perimeter
G1 X74.882 Y52.571 E7.61607 ; perimeter
G1 X74.810 Y52.711 E7.62761 ; perimeter
G1 X74.711 Y52.817 E7.63823 ; perimeter
G1 X74.369 Y52.986 E7.66617 ; perimeter
G1 X74.228 Y53.112 E7.68001 ; perimeter
G1 X74.146 Y53.252 E7.69187 ; perimeter
G1 X74.093 Y53.472 E7.70848 ; perimeter
G1 X74.064 Y53.720 E7.72676 ; perimeter
G1 X74.026 Y53.785 E7.73226 ; perimeter
G1 X73.839 Y53.987 E7.75248 ; perimeter
G1 X73.465 Y54.245 E7.78571 ; perimeter
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G1 X73.352 Y54.381 E7.79874 ; perimeter
G1 X73.304 Y54.557 E7.81207 ; perimeter
G1 X73.265 Y54.873 E7.83542 ; perimeter
G1 X73.079 Y55.245 E7.86587 ; perimeter
G1 X72.861 Y55.510 E7.89099 ; perimeter
G1 X72.318 Y55.772 E7.93519 ; perimeter
G1 X72.184 Y55.859 E7.94687 ; perimeter
G1 X72.038 Y56.027 E7.96319 ; perimeter
G1 X71.935 Y56.207 E7.97842 ; perimeter
G1 X71.803 Y56.933 E8.03247 ; perimeter
G1 X71.738 Y57.082 E8.04434 ; perimeter
G1 X71.670 Y57.158 E8.05181 ; perimeter
G1 X71.521 Y57.221 E8.06363 ; perimeter
G1 X70.785 Y57.182 E8.11764 ; perimeter
G1 X70.482 Y57.228 E8.14009 ; perimeter
G1 X70.217 Y57.408 E8.16361 ; perimeter
G1 X70.108 Y57.512 E8.17459 ; perimeter
G1 X69.837 Y57.930 E8.21108 ; perimeter
G1 X69.669 Y57.882 E8.22388 ; perimeter
G1 X69.197 Y57.694 E8.26112 ; perimeter
G1 X69.039 Y57.537 E8.27743 ; perimeter
G1 X68.897 Y57.335 E8.29555 ; perimeter
G1 X68.779 Y57.230 E8.30706 ; perimeter
G1 X68.545 Y57.157 E8.32505 ; perimeter
G1 X68.280 Y57.106 E8.34479 ; perimeter
G1 X67.719 Y57.046 E8.38611 ; perimeter
G1 X67.443 Y56.948 E8.40762 ; perimeter
G1 X67.323 Y56.831 E8.41987 ; perimeter
G1 X67.314 Y56.606 E8.43636 ; perimeter
G1 X67.171 Y56.396 E8.45500 ; perimeter
G1 X66.995 Y56.218 E8.47331 ; perimeter
G1 X66.727 Y56.103 E8.49472 ; perimeter
G1 X66.247 Y56.028 E8.53032 ; perimeter
G1 X66.069 Y55.932 E8.54510 ; perimeter
G1 X65.981 Y55.840 E8.55440 ; perimeter
G1 X65.891 Y55.618 E8.57199 ; perimeter
G1 X65.802 Y55.079 E8.61198 ; perimeter
G1 X65.693 Y54.966 E8.62352 ; perimeter
G1 X65.493 Y54.888 E8.63923 ; perimeter
G1 X65.428 Y54.836 E8.64531 ; perimeter
G1 X65.332 Y54.738 E8.65539 ; perimeter
G1 X65.276 Y54.647 E8.66319 ; perimeter
G1 X65.275 Y54.519 E8.67256 ; perimeter
G1 X65.373 Y54.246 E8.69383 ; perimeter
G1 X65.403 Y54.070 E8.70691 ; perimeter
G1 X65.358 Y53.888 E8.72063 ; perimeter
G1 X65.239 Y53.726 E8.73538 ; perimeter
G1 X64.870 Y53.386 E8.77213 ; perimeter
G1 X64.750 Y53.210 E8.78777 ; perimeter

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G1 X64.664 Y52.992 E8.80489 ; perimeter
G1 X64.689 Y52.734 E8.82386 ; perimeter
G1 X64.722 Y52.594 E8.83442 ; perimeter
G1 X64.812 Y52.402 E8.84997 ; perimeter
G1 X64.827 Y52.224 E8.86304 ; perimeter
G1 X64.786 Y52.042 E8.87676 ; perimeter
G1 X64.616 Y51.660 E8.90737 ; perimeter
G1 X64.611 Y51.490 E8.91982 ; perimeter
G1 X64.658 Y51.233 E8.93900 ; perimeter
G1 X64.876 Y50.809 E8.97392 ; perimeter
G1 X64.920 Y50.658 E8.98541 ; perimeter
G1 X64.912 Y49.913 E9.03997 ; perimeter
G1 X65.003 Y49.497 E9.07119 ; perimeter
G1 X64.988 Y49.355 E9.08163 ; perimeter
G1 X64.889 Y48.978 E9.11021 ; perimeter
G1 X64.894 Y48.649 E9.13430 ; perimeter
G1 X64.962 Y48.421 E9.15174 ; perimeter
G1 X65.157 Y48.146 E9.17645 ; perimeter
G1 X65.288 Y47.868 E9.19892 ; perimeter
G1 X65.342 Y47.680 E9.21330 ; perimeter
G1 X65.358 Y47.487 E9.22745 ; perimeter
G1 X65.706 Y47.275 F7800.000 ; move inwards before travel
G1 X71.725 Y46.348 ; move to first fill point
G1 X71.751 Y46.375 F600.000 E9.23017 ; fill
G1 X72.370 Y46.993 F7800.000 ; move to first fill point
G1 X74.689 Y49.312 F600.000 E9.47043 ; fill
G1 X74.348 Y50.931 E9.59161 ; fill
G1 X69.398 Y45.981 E10.10438 ; fill
G1 X67.490 Y46.033 E10.24422 ; fill
G1 X73.605 Y52.148 E10.87776 ; fill
G1 X72.819 Y53.321 E10.98123 ; fill
G1 X66.617 Y47.119 E11.62381 ; fill
G1 X66.175 Y48.637 E11.73965 ; fill
G1 X72.140 Y54.602 E12.35760 ; fill
G1 X71.052 Y55.473 E12.45974 ; fill
G1 X66.055 Y50.477 E12.97742 ; fill
G1 X65.959 Y52.341 E13.11416 ; fill
G1 X69.886 Y56.268 E13.52103 ; fill
G1 F1800.000 E12.52103 ; retract
G92 E0 ; reset extrusion distance
G1 Z19.950 F7800.000 ; move to next layer (49)
G1 X69.971 Y56.241 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X69.794 Y56.282 F600.000 E1.01336 ; perimeter
G1 X69.581 Y56.373 E1.03027 ; perimeter
G1 X69.180 Y56.168 E1.06322 ; perimeter
G1 X68.586 Y56.127 E1.10684 ; perimeter
G1 X68.364 Y56.130 E1.12311 ; perimeter
G1 X68.046 Y55.601 E1.16833 ; perimeter
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G1 X67.688 Y55.284 E1.20336 ; perimeter
G1 X67.337 Y55.137 E1.23129 ; perimeter
G1 X66.846 Y55.041 E1.26793 ; perimeter
G1 X66.758 Y54.797 E1.28694 ; perimeter
G1 X66.678 Y54.650 E1.29922 ; perimeter
G1 X66.495 Y54.409 E1.32137 ; perimeter
G1 X66.311 Y54.289 E1.33746 ; perimeter
G1 X66.384 Y54.052 E1.35562 ; perimeter
G1 X66.278 Y53.557 E1.39268 ; perimeter
G1 X66.164 Y53.313 E1.41241 ; perimeter
G1 X65.930 Y52.987 E1.44183 ; perimeter
G1 X65.625 Y52.720 E1.47152 ; perimeter
G1 X65.706 Y52.401 E1.49560 ; perimeter
G1 X65.710 Y51.907 E1.53179 ; perimeter
G1 X65.620 Y51.558 E1.55821 ; perimeter
G1 X65.421 Y51.182 E1.58939 ; perimeter
G1 X65.623 Y50.825 E1.61947 ; perimeter
G1 X65.722 Y50.524 E1.64265 ; perimeter
G1 X65.739 Y50.400 E1.65183 ; perimeter
G1 X65.820 Y49.447 E1.72192 ; perimeter
G1 X65.804 Y49.156 E1.74323 ; perimeter
G1 X65.742 Y48.866 E1.76499 ; perimeter
G1 X65.735 Y48.713 E1.77619 ; perimeter
G1 X65.867 Y48.547 E1.79179 ; perimeter
G1 X66.114 Y48.102 E1.82902 ; perimeter
G1 X66.245 Y47.671 E1.86200 ; perimeter
G1 X66.332 Y47.179 E1.89866 ; perimeter
G1 X66.477 Y46.829 E1.92635 ; perimeter
G1 X66.835 Y46.557 E1.95928 ; perimeter
G1 X66.968 Y46.388 E1.97509 ; perimeter
G1 X67.061 Y46.231 E1.98845 ; perimeter
G1 X67.175 Y45.948 E2.01077 ; perimeter
G1 X67.327 Y45.735 E2.02993 ; perimeter
G1 X67.556 Y45.728 E2.04675 ; perimeter
G1 X67.717 Y45.748 E2.05866 ; perimeter
G1 X68.075 Y45.734 E2.08489 ; perimeter
G1 X68.718 Y45.759 E2.13204 ; perimeter
G1 X69.457 Y45.821 E2.18633 ; perimeter
G1 X70.047 Y45.558 E2.23364 ; perimeter
G1 X70.171 Y45.381 E2.24947 ; perimeter
G1 X70.437 Y45.435 E2.26934 ; perimeter
G1 X70.725 Y45.445 E2.29047 ; perimeter
G1 X70.957 Y45.709 E2.31625 ; perimeter
G1 X71.383 Y45.980 E2.35323 ; perimeter
G1 X71.575 Y46.006 E2.36745 ; perimeter
G1 X71.973 Y46.101 E2.39744 ; perimeter
G1 X72.146 Y46.353 E2.41977 ; perimeter
G1 X72.318 Y46.539 E2.43833 ; perimeter
G1 X72.632 Y46.781 E2.46746 ; perimeter

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G1 X72.950 Y46.945 E2.49362 ; perimeter
G1 X73.519 Y47.143 E2.53775 ; perimeter
G1 X73.773 Y47.066 E2.55720 ; perimeter
G1 X73.836 Y47.211 E2.56875 ; perimeter
G1 X74.111 Y47.491 E2.59754 ; perimeter
G1 X74.428 Y47.712 E2.62584 ; perimeter
G1 X74.581 Y47.791 E2.63845 ; perimeter
G1 X74.516 Y48.062 E2.65886 ; perimeter
G1 X74.563 Y48.464 E2.68849 ; perimeter
G1 X74.685 Y48.822 E2.71623 ; perimeter
G1 X74.833 Y49.072 E2.73748 ; perimeter
G1 X74.742 Y49.370 E2.76033 ; perimeter
G1 X74.687 Y49.769 E2.78986 ; perimeter
G1 X74.772 Y50.417 E2.83770 ; perimeter
G1 X74.746 Y50.694 E2.85809 ; perimeter
G1 X74.662 Y50.876 E2.87276 ; perimeter
G1 X74.303 Y51.426 E2.92092 ; perimeter
G1 X74.188 Y51.673 E2.94087 ; perimeter
G1 X74.144 Y51.945 E2.96105 ; perimeter
G1 X74.127 Y52.210 E2.98050 ; perimeter
G1 X73.819 Y52.383 E3.00638 ; perimeter
G1 X73.617 Y52.560 E3.02600 ; perimeter
G1 X73.435 Y52.780 E3.04692 ; perimeter
G1 X73.307 Y53.111 E3.07291 ; perimeter
G1 X73.278 Y53.258 E3.08394 ; perimeter
G1 X72.859 Y53.515 E3.11994 ; perimeter
G1 X72.642 Y53.737 E3.14266 ; perimeter
G1 X72.464 Y54.002 E3.16611 ; perimeter
G1 X72.357 Y54.325 E3.19100 ; perimeter
G1 X72.172 Y54.642 E3.21786 ; perimeter
G1 X71.654 Y54.894 E3.26009 ; perimeter
G1 X71.445 Y55.087 E3.28093 ; perimeter
G1 X71.367 Y55.193 E3.29058 ; perimeter
G1 X71.159 Y55.360 E3.31012 ; perimeter
G1 X71.020 Y55.524 E3.32582 ; perimeter
G1 X70.888 Y55.783 E3.34712 ; perimeter
G1 X70.788 Y56.163 E3.37593 ; perimeter
G1 X70.205 Y56.195 E3.41867 ; perimeter
G1 X70.032 Y56.229 E3.43157 ; perimeter
G1 X70.058 Y56.648 F7800.000 ; move to first perimeter point
G1 X69.922 Y56.679 F600.000 E3.44178 ; perimeter
G1 X69.677 Y56.796 E3.46167 ; perimeter
G1 X69.418 Y56.756 E3.48091 ; perimeter
G1 X69.065 Y56.576 E3.50990 ; perimeter
G1 X68.576 Y56.543 E3.54585 ; perimeter
G1 X68.315 Y56.548 E3.56499 ; perimeter
G1 X68.203 Y56.537 E3.57319 ; perimeter
G1 X68.050 Y56.487 E3.58501 ; perimeter
G1 X68.006 Y56.341 E3.59615 ; perimeter
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G1 X67.722 Y55.866 E3.63671 ; perimeter
G1 X67.472 Y55.645 E3.66115 ; perimeter
G1 X67.216 Y55.538 E3.68145 ; perimeter
G1 X66.496 Y55.402 E3.73512 ; perimeter
G1 X66.422 Y55.069 E3.76013 ; perimeter
G1 X66.328 Y54.877 E3.77579 ; perimeter
G1 X66.207 Y54.718 E3.79041 ; perimeter
G1 X65.777 Y54.463 E3.82701 ; perimeter
G1 X65.873 Y54.301 E3.84086 ; perimeter
G1 X65.954 Y54.034 E3.86126 ; perimeter
G1 X65.881 Y53.691 E3.88696 ; perimeter
G1 X65.731 Y53.405 E3.91065 ; perimeter
G1 X65.629 Y53.276 E3.92267 ; perimeter
G1 X65.311 Y52.994 E3.95380 ; perimeter
G1 X65.160 Y52.730 E3.97612 ; perimeter
G1 X65.211 Y52.620 E3.98496 ; perimeter
G1 X65.293 Y52.338 E4.00649 ; perimeter
G1 X65.296 Y51.966 E4.03374 ; perimeter
G1 X65.230 Y51.709 E4.05318 ; perimeter
G1 X65.053 Y51.375 E4.08085 ; perimeter
G1 X65.023 Y51.136 E4.09853 ; perimeter
G1 X65.064 Y50.970 E4.11109 ; perimeter
G1 X65.237 Y50.665 E4.13678 ; perimeter
G1 X65.309 Y50.445 E4.15376 ; perimeter
G1 X65.328 Y50.323 E4.16274 ; perimeter
G1 X65.404 Y49.447 E4.22717 ; perimeter
G1 X65.391 Y49.212 E4.24441 ; perimeter
G1 X65.329 Y48.914 E4.26677 ; perimeter
G1 X65.317 Y48.677 E4.28409 ; perimeter
G1 X65.349 Y48.554 E4.29340 ; perimeter
G1 X65.519 Y48.316 E4.31485 ; perimeter
G1 X65.738 Y47.920 E4.34805 ; perimeter
G1 X65.837 Y47.585 E4.37359 ; perimeter
G1 X65.936 Y47.049 E4.41352 ; perimeter
G1 X66.110 Y46.628 E4.44690 ; perimeter
G1 X66.216 Y46.500 E4.45907 ; perimeter
G1 X66.534 Y46.267 E4.48794 ; perimeter
G1 X66.692 Y46.037 E4.50844 ; perimeter
G1 X66.804 Y45.755 E4.53063 ; perimeter
G1 X66.916 Y45.589 E4.54531 ; perimeter
G1 X67.005 Y45.469 E4.55626 ; perimeter
G1 X67.175 Y45.323 E4.57271 ; perimeter
G1 X68.091 Y45.319 E4.63980 ; perimeter
G1 X68.726 Y45.342 E4.68631 ; perimeter
G1 X69.384 Y45.398 E4.73471 ; perimeter
G1 X69.772 Y45.226 E4.76584 ; perimeter
G1 X69.939 Y44.988 E4.78712 ; perimeter
G1 X70.156 Y44.959 E4.80318 ; perimeter
G1 X70.487 Y45.021 E4.82781 ; perimeter
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G1 X70.970 Y45.045 E4.86328 ; perimeter
G1 X71.035 Y45.168 E4.87350 ; perimeter
G1 X71.229 Y45.390 E4.89511 ; perimeter
G1 X71.529 Y45.580 E4.92109 ; perimeter
G1 X72.100 Y45.704 E4.96393 ; perimeter
G1 X72.199 Y45.704 E4.97117 ; perimeter
G1 X72.474 Y46.097 E5.00629 ; perimeter
G1 X72.597 Y46.231 E5.01962 ; perimeter
G1 X72.848 Y46.424 E5.04280 ; perimeter
G1 X73.116 Y46.562 E5.06490 ; perimeter
G1 X73.534 Y46.704 E5.09724 ; perimeter
G1 X74.041 Y46.550 E5.13608 ; perimeter
G1 X74.106 Y46.790 E5.15427 ; perimeter
G1 X74.185 Y46.972 E5.16877 ; perimeter
G1 X74.387 Y47.177 E5.18983 ; perimeter
G1 X74.927 Y47.545 E5.23775 ; perimeter
G1 X75.069 Y47.664 E5.25132 ; perimeter
G1 X74.987 Y47.881 E5.26835 ; perimeter
G1 X74.936 Y48.091 E5.28415 ; perimeter
G1 X74.970 Y48.378 E5.30533 ; perimeter
G1 X75.060 Y48.641 E5.32569 ; perimeter
G1 X75.250 Y48.957 E5.35271 ; perimeter
G1 X75.297 Y49.089 E5.36294 ; perimeter
G1 X75.145 Y49.482 E5.39383 ; perimeter
G1 X75.106 Y49.759 E5.41434 ; perimeter
G1 X75.189 Y50.399 E5.46160 ; perimeter
G1 X75.173 Y50.672 E5.48161 ; perimeter
G1 X75.150 Y50.800 E5.49114 ; perimeter
G1 X75.092 Y50.956 E5.50336 ; perimeter
G1 X74.671 Y51.621 E5.56101 ; perimeter
G1 X74.590 Y51.796 E5.57517 ; perimeter
G1 X74.549 Y52.124 E5.59936 ; perimeter
G1 X74.590 Y52.442 E5.62285 ; perimeter
G1 X74.062 Y52.724 E5.66666 ; perimeter
G1 X73.912 Y52.856 E5.68131 ; perimeter
G1 X73.798 Y52.993 E5.69434 ; perimeter
G1 X73.708 Y53.227 E5.71271 ; perimeter
G1 X73.673 Y53.520 E5.73439 ; perimeter
G1 X73.119 Y53.844 E5.78138 ; perimeter
G1 X72.965 Y54.000 E5.79742 ; perimeter
G1 X72.838 Y54.190 E5.81414 ; perimeter
G1 X72.761 Y54.452 E5.83414 ; perimeter
G1 X72.586 Y54.781 E5.86147 ; perimeter
G1 X72.455 Y54.956 E5.87747 ; perimeter
G1 X71.907 Y55.232 E5.92243 ; perimeter
G1 X71.749 Y55.375 E5.93807 ; perimeter
G1 X71.668 Y55.485 E5.94801 ; perimeter
G1 X71.456 Y55.653 E5.96785 ; perimeter
G1 X71.369 Y55.756 E5.97771 ; perimeter
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G1 X71.273 Y55.943 E5.99318 ; perimeter
G1 X71.194 Y56.259 E6.01697 ; perimeter
G1 X71.077 Y56.584 E6.04228 ; perimeter
G1 X70.506 Y56.589 E6.08410 ; perimeter
G1 X70.119 Y56.636 E6.11266 ; perimeter
G1 X70.226 Y57.038 F7800.000 ; move to first perimeter point
G1 X70.051 Y57.076 F600.000 E6.12576 ; perimeter
G1 X69.928 Y57.128 E6.13555 ; perimeter
G1 X69.797 Y57.217 E6.14718 ; perimeter
G1 X69.732 Y57.234 E6.15205 ; perimeter
G1 X69.283 Y57.155 E6.18551 ; perimeter
G1 X68.950 Y56.984 E6.21288 ; perimeter
G1 X68.117 Y56.946 E6.27401 ; perimeter
G1 X67.901 Y56.869 E6.29077 ; perimeter
G1 X67.672 Y56.755 E6.30955 ; perimeter
G1 X67.667 Y56.665 E6.31618 ; perimeter
G1 X67.621 Y56.504 E6.32844 ; perimeter
G1 X67.504 Y56.293 E6.34609 ; perimeter
G1 X67.397 Y56.130 E6.36036 ; perimeter
G1 X67.255 Y56.006 E6.37421 ; perimeter
G1 X67.095 Y55.940 E6.38689 ; perimeter
G1 X66.693 Y55.854 E6.41699 ; perimeter
G1 X66.298 Y55.798 E6.44622 ; perimeter
G1 X66.136 Y55.596 E6.46519 ; perimeter
G1 X66.084 Y55.458 E6.47601 ; perimeter
G1 X66.029 Y55.206 E6.49490 ; perimeter
G1 X65.978 Y55.103 E6.50327 ; perimeter
G1 X65.920 Y55.026 E6.51036 ; perimeter
G1 X65.590 Y54.818 E6.53892 ; perimeter
G1 X65.435 Y54.650 E6.55567 ; perimeter
G1 X65.410 Y54.580 E6.56110 ; perimeter
G1 X65.394 Y54.333 E6.57926 ; perimeter
G1 X65.525 Y54.016 E6.60437 ; perimeter
G1 X65.484 Y53.825 E6.61872 ; perimeter
G1 X65.430 Y53.708 E6.62816 ; perimeter
G1 X65.328 Y53.565 E6.64102 ; perimeter
G1 X64.990 Y53.260 E6.67439 ; perimeter
G1 X64.909 Y53.147 E6.68455 ; perimeter
G1 X64.798 Y52.926 E6.70268 ; perimeter
G1 X64.770 Y52.812 E6.71126 ; perimeter
G1 X64.766 Y52.643 E6.72368 ; perimeter
G1 X64.880 Y52.275 E6.75191 ; perimeter
G1 X64.882 Y52.025 E6.77024 ; perimeter
G1 X64.839 Y51.860 E6.78268 ; perimeter
G1 X64.653 Y51.496 E6.81266 ; perimeter
G1 X64.620 Y51.349 E6.82371 ; perimeter
G1 X64.608 Y51.108 E6.84134 ; perimeter
G1 X64.655 Y50.868 E6.85930 ; perimeter
G1 X64.851 Y50.505 E6.88954 ; perimeter

G1 X64.917 Y50.247 E6.90905 ; perimeter
G1 X64.987 Y49.448 E6.96783 ; perimeter
G1 X64.978 Y49.268 E6.98100 ; perimeter
G1 X64.914 Y48.951 E7.00467 ; perimeter
G1 X64.902 Y48.695 E7.02345 ; perimeter
G1 X64.948 Y48.444 E7.04215 ; perimeter
G1 X65.005 Y48.306 E7.05311 ; perimeter
G1 X65.170 Y48.086 E7.07330 ; perimeter
G1 X65.363 Y47.737 E7.10247 ; perimeter
G1 X65.430 Y47.499 E7.12055 ; perimeter
G1 X65.539 Y46.922 E7.16359 ; perimeter
G1 X65.738 Y46.438 E7.20193 ; perimeter
G1 X65.869 Y46.253 E7.21853 ; perimeter
G1 X66.174 Y46.027 E7.24635 ; perimeter
G1 X66.280 Y45.917 E7.25755 ; perimeter
G1 X66.368 Y45.748 E7.27151 ; perimeter
G1 X66.432 Y45.565 E7.28568 ; perimeter
G1 X66.663 Y45.226 E7.31579 ; perimeter
G1 X66.925 Y44.984 E7.34187 ; perimeter
G1 X67.053 Y44.918 E7.35245 ; perimeter
G1 X67.442 Y44.897 E7.38095 ; perimeter
G1 X67.745 Y44.914 E7.40320 ; perimeter
G1 X68.107 Y44.903 E7.42976 ; perimeter
G1 X68.733 Y44.926 E7.47564 ; perimeter
G1 X69.311 Y44.976 E7.51814 ; perimeter
G1 X69.498 Y44.893 E7.53310 ; perimeter
G1 X69.653 Y44.685 E7.55210 ; perimeter
G1 X69.784 Y44.600 E7.56355 ; perimeter
G1 X69.849 Y44.581 E7.56851 ; perimeter
G1 X70.165 Y44.540 E7.59179 ; perimeter
G1 X70.536 Y44.607 E7.61947 ; perimeter
G1 X71.199 Y44.639 E7.66805 ; perimeter
G1 X71.380 Y44.932 E7.69327 ; perimeter
G1 X71.502 Y45.070 E7.70676 ; perimeter
G1 X71.674 Y45.180 E7.72175 ; perimeter
G1 X72.148 Y45.288 E7.75737 ; perimeter
G1 X72.283 Y45.300 E7.76726 ; perimeter
G1 X72.423 Y45.358 E7.77833 ; perimeter
G1 X72.561 Y45.493 E7.79251 ; perimeter
G1 X72.802 Y45.842 E7.82355 ; perimeter
G1 X72.877 Y45.923 E7.83167 ; perimeter
G1 X73.063 Y46.067 E7.84889 ; perimeter
G1 X73.282 Y46.180 E7.86694 ; perimeter
G1 X73.549 Y46.265 E7.88749 ; perimeter
G1 X73.759 Y46.202 E7.90357 ; perimeter
G1 X73.980 Y46.022 E7.92441 ; perimeter
G1 X74.162 Y46.006 E7.93779 ; perimeter
G1 X74.279 Y46.050 E7.94697 ; perimeter
G1 X74.392 Y46.170 E7.95903 ; perimeter

G1 X74.428 Y46.277 E7.96729 ; perimeter
G1 X74.466 Y46.552 E7.98763 ; perimeter
G1 X74.534 Y46.733 E8.00177 ; perimeter
G1 X74.662 Y46.862 E8.01509 ; perimeter
G1 X75.182 Y47.216 E8.06114 ; perimeter
G1 X75.320 Y47.332 E8.07438 ; perimeter
G1 X75.425 Y47.449 E8.08588 ; perimeter
G1 X75.482 Y47.554 E8.09462 ; perimeter
G1 X75.480 Y47.765 E8.11006 ; perimeter
G1 X75.393 Y47.978 E8.12693 ; perimeter
G1 X75.357 Y48.120 E8.13767 ; perimeter
G1 X75.370 Y48.243 E8.14675 ; perimeter
G1 X75.435 Y48.460 E8.16336 ; perimeter
G1 X75.629 Y48.782 E8.19085 ; perimeter
G1 X75.710 Y49.042 E8.21082 ; perimeter
G1 X75.693 Y49.215 E8.22352 ; perimeter
G1 X75.548 Y49.594 E8.25327 ; perimeter
G1 X75.525 Y49.749 E8.26477 ; perimeter
G1 X75.604 Y50.374 E8.31091 ; perimeter
G1 X75.588 Y50.709 E8.33548 ; perimeter
G1 X75.554 Y50.902 E8.34986 ; perimeter
G1 X75.462 Y51.144 E8.36880 ; perimeter
G1 X75.366 Y51.319 E8.38347 ; perimeter
G1 X75.119 Y51.681 E8.41556 ; perimeter
G1 X74.991 Y51.919 E8.43537 ; perimeter
G1 X74.965 Y52.130 E8.45095 ; perimeter
G1 X74.992 Y52.471 E8.47599 ; perimeter
G1 X74.932 Y52.651 E8.48989 ; perimeter
G1 X74.800 Y52.796 E8.50427 ; perimeter
G1 X74.306 Y53.065 E8.54545 ; perimeter
G1 X74.207 Y53.152 E8.55512 ; perimeter
G1 X74.162 Y53.206 E8.56028 ; perimeter
G1 X74.109 Y53.343 E8.57102 ; perimeter
G1 X74.085 Y53.553 E8.58657 ; perimeter
G1 X74.019 Y53.747 E8.60152 ; perimeter
G1 X73.896 Y53.861 E8.61383 ; perimeter
G1 X73.379 Y54.173 E8.65810 ; perimeter
G1 X73.289 Y54.264 E8.66745 ; perimeter
G1 X73.213 Y54.377 E8.67745 ; perimeter
G1 X73.164 Y54.579 E8.69268 ; perimeter
G1 X72.952 Y54.980 E8.72588 ; perimeter
G1 X72.743 Y55.261 E8.75150 ; perimeter
G1 X72.593 Y55.360 E8.76470 ; perimeter
G1 X72.159 Y55.570 E8.80000 ; perimeter
G1 X72.052 Y55.664 E8.81043 ; perimeter
G1 X71.979 Y55.763 E8.81946 ; perimeter
G1 X71.717 Y55.987 E8.84473 ; perimeter
G1 X71.657 Y56.104 E8.85436 ; perimeter
G1 X71.597 Y56.368 E8.87416 ; perimeter

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G1 X71.458 Y56.762 E8.90479 ; perimeter
G1 X71.350 Y56.975 E8.92231 ; perimeter
G1 X71.265 Y57.011 E8.92904 ; perimeter
G1 X70.692 Y56.999 E8.97099 ; perimeter
G1 X70.288 Y57.034 E9.00073 ; perimeter
G1 X70.112 Y56.901 F7800.000 ; move inwards before travel
G1 X72.273 Y53.745 ; move to first fill point
G1 X70.111 Y55.908 F744.805 E9.17005 ; fill
G1 X69.427 Y55.956 E9.20802 ; fill
G1 X73.984 Y51.398 E9.56484 ; fill
G1 X74.451 Y50.294 E9.63121 ; fill
G1 X68.899 Y55.847 E10.06597 ; fill
G1 X68.441 Y55.669 E10.09318 ; fill
G1 X74.390 Y49.719 E10.55900 ; fill
G1 X74.451 Y49.021 E10.59777 ; fill
G1 X68.166 Y55.307 E11.08989 ; fill
G1 X67.823 Y55.014 E11.11487 ; fill
G1 X74.276 Y48.560 E11.62015 ; fill
G1 X74.207 Y47.993 E11.65179 ; fill
G1 X67.364 Y54.836 E12.18759 ; fill
G1 X66.983 Y54.581 E12.21299 ; fill
G1 X73.878 Y47.685 E12.75285 ; fill
G1 X73.413 Y47.515 E12.78031 ; fill
G1 X66.720 Y54.207 E13.30429 ; fill
G1 X66.612 Y53.679 E13.33413 ; fill
G1 X72.962 Y47.329 E13.83133 ; fill
G1 X72.568 Y47.087 E13.85696 ; fill
G1 X66.447 Y53.207 E14.33613 ; fill
G1 X66.188 Y52.831 E14.36145 ; fill
G1 X72.154 Y46.864 E14.82864 ; fill
G1 X71.845 Y46.537 E14.85356 ; fill
G1 X66.010 Y52.372 E15.31043 ; fill
G1 X65.984 Y51.762 E15.34427 ; fill
G1 X71.445 Y46.301 E15.77185 ; fill
G1 X70.853 Y46.256 E15.80473 ; fill
G1 X65.950 Y51.159 E16.18859 ; fill
G1 X66.056 Y50.417 E16.23013 ; fill
G1 X70.301 Y46.172 E16.56247 ; fill
G1 X69.799 Y46.037 E16.59124 ; fill
G1 X66.118 Y49.718 E16.87945 ; fill
G1 X66.100 Y49.099 E16.91373 ; fill
G1 X69.106 Y46.093 E17.14908 ; fill
G1 X68.510 Y46.053 E17.18217 ; fill
G1 X66.413 Y48.150 E17.34636 ; fill
G1 X66.613 Y47.314 E17.39395 ; fill
G1 X67.889 Y46.038 E17.49385 ; fill
G1 X73.033 Y52.986 F7800.000 ; move to first fill point
G1 X72.847 Y53.171 F744.805 E17.50836 ; fill
G1 X70.950 Y46.066 F7800.000 ; move to first fill point
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G1 X70.952 Y46.064 F744.805 E17.50856 ; fill
G1 X70.629 Y45.794 F7800.000 ; move to first fill point
G1 X70.412 Y46.011 F744.805 E17.53109 ; fill
G1 F1800.000 E16.53109 ; retract
G92 E0 ; reset extrusion distance
G1 Z20.350 F7800.000 ; move to next layer (50)
G1 X70.220 Y45.737 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X70.611 Y45.461 F600.000 E1.03499 ; perimeter
G1 X70.957 Y45.354 E1.06156 ; perimeter
G1 X71.073 Y45.298 E1.07102 ; perimeter
G1 X71.312 Y45.260 E1.08871 ; perimeter
G1 X71.612 Y45.697 E1.12758 ; perimeter
G1 X72.363 Y46.220 E1.19461 ; perimeter
G1 X72.846 Y46.375 E1.23176 ; perimeter
G1 X73.409 Y46.320 E1.27323 ; perimeter
G1 X73.458 Y46.618 E1.29536 ; perimeter
G1 X73.461 Y46.751 E1.30510 ; perimeter
G1 X73.529 Y47.028 E1.32604 ; perimeter
G1 X73.730 Y47.442 E1.35977 ; perimeter
G1 X74.086 Y47.734 E1.39347 ; perimeter
G1 X74.258 Y47.831 E1.40794 ; perimeter
G1 X74.253 Y48.027 E1.42229 ; perimeter
G1 X74.308 Y48.316 E1.44385 ; perimeter
G1 X74.447 Y48.695 E1.47339 ; perimeter
G1 X74.568 Y48.920 E1.49213 ; perimeter
G1 X74.513 Y49.173 E1.51113 ; perimeter
G1 X74.498 Y49.509 E1.53571 ; perimeter
G1 X74.554 Y49.970 E1.56979 ; perimeter
G1 X74.653 Y50.278 E1.59346 ; perimeter
G1 X74.628 Y50.538 E1.61262 ; perimeter
G1 X74.542 Y50.821 E1.63427 ; perimeter
G1 X74.345 Y51.209 E1.66619 ; perimeter
G1 X74.262 Y51.426 E1.68320 ; perimeter
G1 X74.217 Y51.640 E1.69916 ; perimeter
G1 X74.187 Y52.106 E1.73340 ; perimeter
G1 X73.836 Y52.345 E1.76450 ; perimeter
G1 X73.602 Y52.531 E1.78644 ; perimeter
G1 X73.293 Y53.025 E1.82909 ; perimeter
G1 X73.289 Y53.105 E1.83498 ; perimeter
G1 X72.849 Y53.344 E1.87167 ; perimeter
G1 X72.570 Y53.586 E1.89869 ; perimeter
G1 X72.210 Y53.982 E1.93790 ; perimeter
G1 X72.046 Y54.313 E1.96499 ; perimeter
G1 X71.910 Y54.465 E1.97992 ; perimeter
G1 X71.496 Y54.725 E2.01577 ; perimeter
G1 X71.357 Y54.892 E2.03167 ; perimeter
G1 X71.170 Y54.982 E2.04686 ; perimeter
G1 X70.885 Y55.214 E2.07383 ; perimeter
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G1 X70.643 Y55.516 E2.10213 ; perimeter
G1 X70.486 Y55.949 E2.13591 ; perimeter
G1 X70.258 Y55.896 E2.15301 ; perimeter
G1 X70.003 Y55.868 E2.17183 ; perimeter
G1 X69.676 Y55.890 E2.19583 ; perimeter
G1 X69.511 Y55.926 E2.20822 ; perimeter
G1 X69.281 Y55.881 E2.22538 ; perimeter
G1 X68.944 Y55.855 E2.25014 ; perimeter
G1 X68.704 Y55.861 E2.26774 ; perimeter
G1 X68.508 Y55.832 E2.28222 ; perimeter
G1 X68.383 Y55.606 E2.30117 ; perimeter
G1 X68.204 Y55.381 E2.32221 ; perimeter
G1 X67.983 Y55.194 E2.34344 ; perimeter
G1 X67.729 Y55.021 E2.36596 ; perimeter
G1 X67.564 Y54.951 E2.37906 ; perimeter
G1 X67.360 Y54.880 E2.39489 ; perimeter
G1 X66.991 Y54.805 E2.42249 ; perimeter
G1 X66.819 Y54.534 E2.44604 ; perimeter
G1 X66.645 Y54.358 E2.46414 ; perimeter
G1 X66.378 Y54.173 E2.48791 ; perimeter
G1 X66.428 Y53.816 E2.51432 ; perimeter
G1 X66.413 Y53.595 E2.53060 ; perimeter
G1 X66.385 Y53.426 E2.54311 ; perimeter
G1 X66.209 Y52.968 E2.57904 ; perimeter
G1 X65.932 Y52.716 E2.60649 ; perimeter
G1 X65.717 Y52.555 E2.62620 ; perimeter
G1 X65.818 Y52.097 E2.66059 ; perimeter
G1 X65.788 Y51.755 E2.68572 ; perimeter
G1 X65.688 Y51.447 E2.70945 ; perimeter
G1 X65.461 Y50.982 E2.74733 ; perimeter
G1 X65.451 Y50.776 E2.76242 ; perimeter
G1 X65.698 Y50.338 E2.79931 ; perimeter
G1 X65.789 Y50.005 E2.82460 ; perimeter
G1 X65.826 Y49.575 E2.85622 ; perimeter
G1 X65.831 Y49.214 E2.88267 ; perimeter
G1 X65.772 Y48.674 E2.92240 ; perimeter
G1 X66.135 Y48.089 E2.97284 ; perimeter
G1 X66.265 Y47.804 E2.99581 ; perimeter
G1 X66.357 Y47.575 E3.01390 ; perimeter
G1 X66.516 Y46.969 E3.05979 ; perimeter
G1 X66.578 Y46.804 E3.07272 ; perimeter
G1 X66.902 Y46.602 E3.10068 ; perimeter
G1 X67.081 Y46.425 E3.11909 ; perimeter
G1 X67.162 Y46.333 E3.12806 ; perimeter
G1 X67.371 Y45.999 E3.15694 ; perimeter
G1 X67.534 Y45.840 E3.17360 ; perimeter
G1 X67.824 Y45.776 E3.19536 ; perimeter
G1 X68.470 Y45.900 E3.24355 ; perimeter
G1 X69.363 Y45.954 E3.30904 ; perimeter
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G1 X69.807 Y45.898 E3.34186 ; perimeter
G1 X69.980 Y45.854 E3.35492 ; perimeter
G1 X70.164 Y45.764 E3.36995 ; perimeter
G1 X69.997 Y45.383 F7800.000 ; move to first perimeter point
G1 X70.454 Y45.070 F600.000 E3.41057 ; perimeter
G1 X70.770 Y44.978 E3.43466 ; perimeter
G1 X70.965 Y44.896 E3.45012 ; perimeter
G1 X71.579 Y44.790 E3.49580 ; perimeter
G1 X71.719 Y45.126 E3.52252 ; perimeter
G1 X71.905 Y45.392 E3.54627 ; perimeter
G1 X72.554 Y45.845 E3.60421 ; perimeter
G1 X72.891 Y45.953 E3.63014 ; perimeter
G1 X73.323 Y45.910 E3.66194 ; perimeter
G1 X73.470 Y45.778 E3.67643 ; perimeter
G1 X73.690 Y45.994 E3.69903 ; perimeter
G1 X73.781 Y46.049 E3.70681 ; perimeter
G1 X73.826 Y46.241 E3.72127 ; perimeter
G1 X73.875 Y46.678 E3.75342 ; perimeter
G1 X73.927 Y46.892 E3.76960 ; perimeter
G1 X74.070 Y47.185 E3.79349 ; perimeter
G1 X74.318 Y47.388 E3.81697 ; perimeter
G1 X74.526 Y47.517 E3.83488 ; perimeter
G1 X74.676 Y47.694 E3.85189 ; perimeter
G1 X74.670 Y47.985 E3.87318 ; perimeter
G1 X74.714 Y48.215 E3.89039 ; perimeter
G1 X74.827 Y48.524 E3.91445 ; perimeter
G1 X75.015 Y48.901 E3.94534 ; perimeter
G1 X74.927 Y49.227 E3.97008 ; perimeter
G1 X74.915 Y49.494 E3.98965 ; perimeter
G1 X74.957 Y49.858 E4.01650 ; perimeter
G1 X75.069 Y50.235 E4.04527 ; perimeter
G1 X75.054 Y50.506 E4.06516 ; perimeter
G1 X75.022 Y50.681 E4.07821 ; perimeter
G1 X74.939 Y50.954 E4.09908 ; perimeter
G1 X74.724 Y51.381 E4.13416 ; perimeter
G1 X74.662 Y51.544 E4.14691 ; perimeter
G1 X74.607 Y51.929 E4.17538 ; perimeter
G1 X74.589 Y52.290 E4.20191 ; perimeter
G1 X74.504 Y52.396 E4.21184 ; perimeter
G1 X74.275 Y52.541 E4.23173 ; perimeter
G1 X73.908 Y52.820 E4.26550 ; perimeter
G1 X73.703 Y53.147 E4.29375 ; perimeter
G1 X73.697 Y53.267 E4.30255 ; perimeter
G1 X73.662 Y53.411 E4.31339 ; perimeter
G1 X73.256 Y53.589 E4.34587 ; perimeter
G1 X72.978 Y53.774 E4.37034 ; perimeter
G1 X72.552 Y54.229 E4.41601 ; perimeter
G1 X72.396 Y54.551 E4.44223 ; perimeter
G1 X72.195 Y54.768 E4.46388 ; perimeter
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G1 X71.777 Y55.037 E4.50032 ; perimeter
G1 X71.624 Y55.218 E4.51769 ; perimeter
G1 X71.402 Y55.331 E4.53597 ; perimeter
G1 X71.178 Y55.512 E4.55703 ; perimeter
G1 X71.010 Y55.722 E4.57671 ; perimeter
G1 X70.754 Y56.375 E4.62808 ; perimeter
G1 X70.380 Y56.351 E4.65559 ; perimeter
G1 X69.992 Y56.285 E4.68438 ; perimeter
G1 X69.740 Y56.301 E4.70293 ; perimeter
G1 X69.490 Y56.346 E4.72147 ; perimeter
G1 X69.239 Y56.295 E4.74028 ; perimeter
G1 X68.420 Y56.250 E4.80033 ; perimeter
G1 X68.212 Y56.162 E4.81689 ; perimeter
G1 X68.038 Y55.839 E4.84374 ; perimeter
G1 X67.903 Y55.669 E4.85963 ; perimeter
G1 X67.533 Y55.389 E4.89363 ; perimeter
G1 X67.252 Y55.283 E4.91563 ; perimeter
G1 X66.715 Y55.175 E4.95573 ; perimeter
G1 X66.499 Y54.801 E4.98738 ; perimeter
G1 X66.294 Y54.611 E5.00787 ; perimeter
G1 X65.938 Y54.370 E5.03933 ; perimeter
G1 X66.011 Y53.810 E5.08074 ; perimeter
G1 X65.980 Y53.529 E5.10141 ; perimeter
G1 X65.860 Y53.212 E5.12629 ; perimeter
G1 X65.492 Y52.904 E5.16144 ; perimeter
G1 X65.322 Y52.699 E5.18092 ; perimeter
G1 X65.300 Y52.607 E5.18783 ; perimeter
G1 X65.310 Y52.514 E5.19472 ; perimeter
G1 X65.397 Y52.077 E5.22738 ; perimeter
G1 X65.376 Y51.829 E5.24557 ; perimeter
G1 X65.303 Y51.607 E5.26267 ; perimeter
G1 X65.054 Y51.079 E5.30545 ; perimeter
G1 X65.038 Y50.936 E5.31600 ; perimeter
G1 X65.041 Y50.654 E5.33665 ; perimeter
G1 X65.307 Y50.190 E5.37586 ; perimeter
G1 X65.380 Y49.925 E5.39603 ; perimeter
G1 X65.416 Y49.441 E5.43153 ; perimeter
G1 X65.414 Y49.144 E5.45333 ; perimeter
G1 X65.353 Y48.635 E5.49090 ; perimeter
G1 X65.437 Y48.428 E5.50723 ; perimeter
G1 X65.767 Y47.896 E5.55306 ; perimeter
G1 X65.875 Y47.658 E5.57222 ; perimeter
G1 X65.964 Y47.437 E5.58966 ; perimeter
G1 X66.107 Y46.862 E5.63311 ; perimeter
G1 X66.244 Y46.483 E5.66262 ; perimeter
G1 X66.372 Y46.443 E5.67240 ; perimeter
G1 X66.639 Y46.277 E5.69545 ; perimeter
G1 X66.831 Y46.079 E5.71569 ; perimeter
G1 X67.047 Y45.736 E5.74536 ; perimeter
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G1 X67.319 Y45.469 E5.77325 ; perimeter
G1 X67.627 Y45.383 E5.79666 ; perimeter
G1 X67.825 Y45.359 E5.81129 ; perimeter
G1 X68.504 Y45.485 E5.86188 ; perimeter
G1 X69.349 Y45.538 E5.92396 ; perimeter
G1 X69.626 Y45.513 E5.94432 ; perimeter
G1 X69.838 Y45.460 E5.96028 ; perimeter
G1 X69.941 Y45.410 E5.96867 ; perimeter
G1 X69.773 Y45.030 F7800.000 ; move to first perimeter point
G1 X70.255 Y44.704 F600.000 E6.01127 ; perimeter
G1 X70.583 Y44.602 E6.03643 ; perimeter
G1 X70.724 Y44.535 E6.04785 ; perimeter
G1 X70.978 Y44.467 E6.06712 ; perimeter
G1 X71.393 Y44.401 E6.09789 ; perimeter
G1 X71.646 Y44.407 E6.11648 ; perimeter
G1 X71.795 Y44.440 E6.12767 ; perimeter
G1 X71.950 Y44.525 E6.14057 ; perimeter
G1 X71.994 Y44.708 E6.15436 ; perimeter
G1 X72.071 Y44.900 E6.16949 ; perimeter
G1 X72.198 Y45.087 E6.18604 ; perimeter
G1 X72.744 Y45.469 E6.23491 ; perimeter
G1 X72.936 Y45.531 E6.24961 ; perimeter
G1 X73.146 Y45.510 E6.26512 ; perimeter
G1 X73.255 Y45.412 E6.27583 ; perimeter
G1 X73.458 Y45.291 E6.29316 ; perimeter
G1 X73.611 Y45.350 E6.30518 ; perimeter
G1 X73.707 Y45.420 E6.31387 ; perimeter
G1 X73.948 Y45.664 E6.33899 ; perimeter
G1 X74.098 Y45.779 E6.35281 ; perimeter
G1 X74.169 Y45.892 E6.36260 ; perimeter
G1 X74.241 Y46.197 E6.38559 ; perimeter
G1 X74.256 Y46.385 E6.39943 ; perimeter
G1 X74.324 Y46.757 E6.42708 ; perimeter
G1 X74.411 Y46.928 E6.44114 ; perimeter
G1 X74.802 Y47.205 E6.47624 ; perimeter
G1 X74.924 Y47.324 E6.48872 ; perimeter
G1 X75.078 Y47.538 E6.50799 ; perimeter
G1 X75.094 Y47.638 E6.51543 ; perimeter
G1 X75.087 Y47.942 E6.53774 ; perimeter
G1 X75.120 Y48.115 E6.55060 ; perimeter
G1 X75.207 Y48.353 E6.56917 ; perimeter
G1 X75.354 Y48.628 E6.59202 ; perimeter
G1 X75.411 Y48.786 E6.60432 ; perimeter
G1 X75.419 Y48.869 E6.61045 ; perimeter
G1 X75.424 Y48.979 E6.61850 ; perimeter
G1 X75.341 Y49.281 E6.64149 ; perimeter
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G1 X75.360 Y49.746 E6.67567 ; perimeter
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G1 X71.048 Y56.684 E7.32011 ; perimeter
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G1 X67.601 Y55.958 E7.60013 ; perimeter
G1 X67.337 Y55.757 E7.62443 ; perimeter
G1 X67.144 Y55.685 E7.63952 ; perimeter
G1 X66.598 Y55.563 E7.68053 ; perimeter
G1 X66.374 Y55.409 E7.70044 ; perimeter
G1 X66.179 Y55.069 E7.72914 ; perimeter
G1 X66.054 Y54.951 E7.74168 ; perimeter
G1 X65.690 Y54.705 E7.77390 ; perimeter
G1 X65.579 Y54.588 E7.78577 ; perimeter
G1 X65.550 Y54.523 E7.79095 ; perimeter
G1 X65.525 Y54.256 E7.81061 ; perimeter

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G1 X65.109 Y53.111 E7.90927 ; perimeter
G1 X64.925 Y52.826 E7.93411 ; perimeter
G1 X64.883 Y52.592 E7.95153 ; perimeter
G1 X64.977 Y52.057 E7.99136 ; perimeter
G1 X64.963 Y51.904 E8.00262 ; perimeter
G1 X64.919 Y51.768 E8.01309 ; perimeter
G1 X64.670 Y51.238 E8.05597 ; perimeter
G1 X64.623 Y50.963 E8.07639 ; perimeter
G1 X64.628 Y50.597 E8.10321 ; perimeter
G1 X64.657 Y50.488 E8.11153 ; perimeter
G1 X64.917 Y50.042 E8.14928 ; perimeter
G1 X64.975 Y49.818 E8.16629 ; perimeter
G1 X64.999 Y49.177 E8.21324 ; perimeter
G1 X64.935 Y48.581 E8.25714 ; perimeter
G1 X65.076 Y48.219 E8.28563 ; perimeter
G1 X65.398 Y47.703 E8.33019 ; perimeter
G1 X65.484 Y47.512 E8.34554 ; perimeter
G1 X65.571 Y47.300 E8.36232 ; perimeter
G1 X65.702 Y46.764 E8.40271 ; perimeter
G1 X65.793 Y46.531 E8.42108 ; perimeter
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G1 X65.977 Y46.127 E8.45406 ; perimeter
G1 X66.210 Y46.058 E8.47186 ; perimeter
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G1 X66.733 Y45.463 E8.53086 ; perimeter
G1 X67.091 Y45.112 E8.56760 ; perimeter
G1 X67.183 Y45.067 E8.57508 ; perimeter
G1 X67.661 Y44.952 E8.61107 ; perimeter
G1 X67.821 Y44.943 E8.62279 ; perimeter
G1 X67.972 Y44.953 E8.63391 ; perimeter
G1 X68.537 Y45.070 E8.67621 ; perimeter
G1 X69.269 Y45.123 E8.72998 ; perimeter
G1 X69.556 Y45.103 E8.75103 ; perimeter
G1 X69.717 Y45.057 E8.76329 ; perimeter
G1 X70.129 Y45.244 F7800.000 ; move inwards before travel
G1 X72.482 Y46.575 ; move to first fill point
G1 X73.435 Y47.528 F740.779 E8.86292 ; fill
G1 X73.773 Y47.866 F7800.000 ; move to first fill point
G1 X73.945 Y48.038 F740.779 E8.88085 ; fill
G1 X74.217 Y48.903 E8.94783 ; fill
G1 X70.978 Y45.664 E9.28621 ; fill
G1 X70.571 Y45.850 E9.31927 ; fill
G1 X74.198 Y49.477 E9.69823 ; fill
G1 X74.302 Y50.173 E9.75025 ; fill
G1 X70.207 Y46.078 E10.17810 ; fill
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G1 X74.257 Y50.722 E10.68347 ; fill
G1 X74.058 Y51.115 E10.71606 ; fill
G1 X69.196 Y46.254 E11.22401 ; fill
G1 X68.558 Y46.208 E11.27131 ; fill
G1 X73.923 Y51.573 E11.83190 ; fill
G1 X73.781 Y52.024 E11.86681 ; fill
G1 X67.829 Y46.072 E12.48869 ; fill
G1 X67.512 Y46.348 E12.51974 ; fill
G1 X73.440 Y52.276 E13.13913 ; fill
G1 X73.192 Y52.621 E13.17052 ; fill
G1 X67.248 Y46.677 E13.79161 ; fill
G1 X66.925 Y46.947 E13.82270 ; fill
G1 X72.932 Y52.954 E14.45028 ; fill
G1 X72.572 Y53.186 E14.48196 ; fill
G1 X66.727 Y47.342 E15.09264 ; fill
G1 X66.592 Y47.800 E15.12790 ; fill
G1 X72.269 Y53.477 E15.72105 ; fill
G1 X71.983 Y53.783 E15.75204 ; fill
G1 X66.411 Y48.212 E16.33419 ; fill
G1 X66.186 Y48.580 E16.36605 ; fill
G1 X71.771 Y54.165 E16.94962 ; fill
G1 X71.427 Y54.413 E16.98100 ; fill
G1 X66.121 Y49.108 E17.53537 ; fill
G1 X66.117 Y49.697 E17.57889 ; fill
G1 X71.101 Y54.681 E18.09961 ; fill
G1 X70.757 Y54.929 E18.13099 ; fill
G1 X66.043 Y50.216 E18.62345 ; fill
G1 X65.878 Y50.643 E18.65731 ; fill
G1 X70.477 Y55.242 E19.13778 ; fill
G1 X70.232 Y55.590 E19.16924 ; fill
G1 X65.961 Y51.319 E19.61547 ; fill
G1 X66.118 Y52.069 E19.67206 ; fill
G1 X69.640 Y55.590 E20.03998 ; fill
G1 X69.015 Y55.558 E20.08622 ; fill
G1 X66.597 Y53.141 E20.33881 ; fill
G1 X66.726 Y53.863 E20.39300 ; fill
G1 X67.459 Y54.596 E20.46959 ; fill
G1 F1800.000 E19.46959 ; retract
G92 E0 ; reset extrusion distance
G1 Z20.750 F7800.000 ; move to next layer (51)
G1 X67.396 Y54.658 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X67.225 Y54.621 F600.000 E1.01286 ; perimeter
G1 X66.981 Y54.381 E1.03793 ; perimeter
G1 X66.476 Y54.041 E1.08253 ; perimeter
G1 X66.505 Y53.770 E1.10250 ; perimeter
G1 X66.505 Y53.463 E1.12493 ; perimeter
G1 X66.419 Y53.128 E1.15032 ; perimeter
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G1 X66.298 Y52.872 E1.17102 ; perimeter
G1 X66.087 Y52.593 E1.19665 ; perimeter
G1 X65.851 Y52.399 E1.21907 ; perimeter
G1 X65.893 Y52.137 E1.23852 ; perimeter
G1 X65.870 Y51.707 E1.27002 ; perimeter
G1 X65.734 Y51.249 E1.30502 ; perimeter
G1 X65.560 Y50.907 E1.33317 ; perimeter
G1 X65.472 Y50.623 E1.35490 ; perimeter
G1 X65.469 Y50.529 E1.36182 ; perimeter
G1 X65.738 Y50.073 E1.40055 ; perimeter
G1 X65.804 Y49.867 E1.41640 ; perimeter
G1 X65.856 Y49.548 E1.44009 ; perimeter
G1 X65.881 Y49.233 E1.46323 ; perimeter
G1 X65.824 Y48.629 E1.50767 ; perimeter
G1 X66.022 Y48.323 E1.53442 ; perimeter
G1 X66.381 Y47.685 E1.58801 ; perimeter
G1 X66.513 Y47.388 E1.61182 ; perimeter
G1 X66.702 Y46.778 E1.65860 ; perimeter
G1 X67.120 Y46.560 E1.69318 ; perimeter
G1 X67.383 Y46.366 E1.71712 ; perimeter
G1 X67.557 Y46.202 E1.73461 ; perimeter
G1 X67.781 Y46.050 E1.75442 ; perimeter
G1 X68.096 Y45.928 E1.77921 ; perimeter
G1 X68.743 Y45.976 E1.82674 ; perimeter
G1 X69.514 Y45.997 E1.88320 ; perimeter
G1 X70.089 Y45.957 E1.92544 ; perimeter
G1 X70.363 Y45.896 E1.94600 ; perimeter
G1 X70.644 Y45.783 E1.96819 ; perimeter
G1 X70.979 Y45.541 E1.99851 ; perimeter
G1 X71.172 Y45.331 E2.01936 ; perimeter
G1 X71.290 Y45.168 E2.03415 ; perimeter
G1 X71.618 Y45.164 E2.05814 ; perimeter
G1 X72.098 Y45.247 E2.09386 ; perimeter
G1 X72.336 Y45.387 E2.11407 ; perimeter
G1 X73.055 Y45.748 E2.17301 ; perimeter
G1 X73.465 Y46.174 E2.21633 ; perimeter
G1 X73.557 Y46.372 E2.23235 ; perimeter
G1 X73.596 Y46.606 E2.24967 ; perimeter
G1 X73.594 Y46.840 E2.26684 ; perimeter
G1 X73.567 Y47.051 E2.28243 ; perimeter
G1 X73.617 Y47.469 E2.31329 ; perimeter
G1 X73.672 Y47.653 E2.32735 ; perimeter
G1 X73.798 Y47.873 E2.34587 ; perimeter
G1 X74.019 Y48.485 E2.39360 ; perimeter
G1 X74.180 Y48.844 E2.42240 ; perimeter
G1 X74.155 Y48.957 E2.43082 ; perimeter
G1 X74.165 Y49.178 E2.44703 ; perimeter
G1 X74.213 Y49.459 E2.46793 ; perimeter
G1 X74.402 Y50.129 E2.51893 ; perimeter

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G1 X74.470 Y50.286 E2.53148 ; perimeter
G1 X74.448 Y50.570 E2.55236 ; perimeter
G1 X74.387 Y50.834 E2.57216 ; perimeter
G1 X74.283 Y51.110 E2.59374 ; perimeter
G1 X74.223 Y51.451 E2.61916 ; perimeter
G1 X74.222 Y51.856 E2.64881 ; perimeter
G1 X74.105 Y52.007 E2.66282 ; perimeter
G1 X73.558 Y52.465 E2.71508 ; perimeter
G1 X73.406 Y52.675 E2.73406 ; perimeter
G1 X73.292 Y52.951 E2.75597 ; perimeter
G1 X72.932 Y53.117 E2.78498 ; perimeter
G1 X72.680 Y53.272 E2.80669 ; perimeter
G1 X72.454 Y53.462 E2.82830 ; perimeter
G1 X72.257 Y53.584 E2.84525 ; perimeter
G1 X72.039 Y53.765 E2.86600 ; perimeter
G1 X71.837 Y54.066 E2.89260 ; perimeter
G1 X71.452 Y54.322 E2.92645 ; perimeter
G1 X71.167 Y54.710 E2.96172 ; perimeter
G1 X70.872 Y54.832 E2.98511 ; perimeter
G1 X70.681 Y54.941 E3.00124 ; perimeter
G1 X70.304 Y55.225 E3.03580 ; perimeter
G1 X70.098 Y55.640 E3.06975 ; perimeter
G1 X69.823 Y55.564 E3.09061 ; perimeter
G1 X69.631 Y55.537 E3.10486 ; perimeter
G1 X69.084 Y55.557 E3.14491 ; perimeter
G1 X68.694 Y55.549 E3.17355 ; perimeter
G1 X68.399 Y55.104 E3.21263 ; perimeter
G1 X68.133 Y54.881 E3.23806 ; perimeter
G1 X67.739 Y54.712 E3.26946 ; perimeter
G1 X67.458 Y54.669 E3.29030 ; perimeter
G1 X67.316 Y55.066 F7800.000 ; move to first perimeter point
G1 X67.119 Y55.024 F600.000 E3.30502 ; perimeter
G1 X66.982 Y54.967 E3.31586 ; perimeter
G1 X66.726 Y54.711 E3.34240 ; perimeter
G1 X66.140 Y54.319 E3.39404 ; perimeter
G1 X66.093 Y54.252 E3.40003 ; perimeter
G1 X66.054 Y54.169 E3.40674 ; perimeter
G1 X66.089 Y53.513 E3.45493 ; perimeter
G1 X66.029 Y53.276 E3.47282 ; perimeter
G1 X65.938 Y53.085 E3.48832 ; perimeter
G1 X65.791 Y52.891 E3.50614 ; perimeter
G1 X65.561 Y52.694 E3.52835 ; perimeter
G1 X65.450 Y52.504 E3.54449 ; perimeter
G1 X65.416 Y52.410 E3.55178 ; perimeter
G1 X65.478 Y52.099 E3.57506 ; perimeter
G1 X65.460 Y51.785 E3.59811 ; perimeter
G1 X65.346 Y51.401 E3.62745 ; perimeter
G1 X65.179 Y51.074 E3.65430 ; perimeter
G1 X65.108 Y50.890 E3.66882 ; perimeter
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G1 X65.058 Y50.659 E3.68612 ; perimeter
G1 X65.070 Y50.385 E3.70619 ; perimeter
G1 X65.352 Y49.910 E3.74663 ; perimeter
G1 X65.402 Y49.753 E3.75871 ; perimeter
G1 X65.464 Y49.227 E3.79753 ; perimeter
G1 X65.413 Y48.690 E3.83706 ; perimeter
G1 X65.449 Y48.453 E3.85460 ; perimeter
G1 X65.657 Y48.124 E3.88315 ; perimeter
G1 X66.073 Y47.363 E3.94666 ; perimeter
G1 X66.347 Y46.478 E4.01455 ; perimeter
G1 X66.665 Y46.340 E4.03995 ; perimeter
G1 X66.895 Y46.210 E4.05932 ; perimeter
G1 X67.106 Y46.054 E4.07851 ; perimeter
G1 X67.301 Y45.873 E4.09804 ; perimeter
G1 X67.581 Y45.685 E4.12271 ; perimeter
G1 X68.027 Y45.510 E4.15782 ; perimeter
G1 X68.765 Y45.561 E4.21206 ; perimeter
G1 X69.512 Y45.581 E4.26680 ; perimeter
G1 X69.870 Y45.564 E4.29306 ; perimeter
G1 X70.181 Y45.513 E4.31615 ; perimeter
G1 X70.447 Y45.414 E4.33688 ; perimeter
G1 X70.697 Y45.234 E4.35948 ; perimeter
G1 X70.849 Y45.068 E4.37600 ; perimeter
G1 X71.043 Y44.803 E4.40004 ; perimeter
G1 X71.317 Y44.748 E4.42051 ; perimeter
G1 X71.810 Y44.765 E4.45669 ; perimeter
G1 X72.218 Y44.848 E4.48716 ; perimeter
G1 X73.269 Y45.387 E4.57369 ; perimeter
G1 X73.623 Y45.751 E4.61086 ; perimeter
G1 X73.767 Y45.869 E4.62456 ; perimeter
G1 X73.961 Y46.262 E4.65665 ; perimeter
G1 X74.012 Y46.587 E4.68074 ; perimeter
G1 X73.986 Y47.073 E4.71638 ; perimeter
G1 X74.020 Y47.357 E4.73735 ; perimeter
G1 X74.066 Y47.504 E4.74869 ; perimeter
G1 X74.177 Y47.698 E4.76501 ; perimeter
G1 X74.401 Y48.321 E4.81352 ; perimeter
G1 X74.618 Y48.775 E4.85037 ; perimeter
G1 X74.577 Y48.973 E4.86518 ; perimeter
G1 X74.583 Y49.157 E4.87864 ; perimeter
G1 X74.619 Y49.368 E4.89433 ; perimeter
G1 X74.794 Y49.988 E4.94151 ; perimeter
G1 X74.866 Y50.157 E4.95502 ; perimeter
G1 X74.883 Y50.285 E4.96443 ; perimeter
G1 X74.857 Y50.653 E4.99146 ; perimeter
G1 X74.789 Y50.945 E5.01346 ; perimeter
G1 X74.684 Y51.227 E5.03548 ; perimeter
G1 X74.639 Y51.484 E5.05458 ; perimeter
G1 X74.645 Y51.792 E5.07720 ; perimeter
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G1 X74.622 Y51.982 E5.09119 ; perimeter
G1 X74.594 Y52.047 E5.09641 ; perimeter
G1 X74.436 Y52.267 E5.11621 ; perimeter
G1 X73.873 Y52.740 E5.17008 ; perimeter
G1 X73.765 Y52.889 E5.18356 ; perimeter
G1 X73.706 Y53.012 E5.19358 ; perimeter
G1 X73.633 Y53.253 E5.21199 ; perimeter
G1 X73.132 Y53.482 E5.25229 ; perimeter
G1 X72.849 Y53.661 E5.27687 ; perimeter
G1 X72.715 Y53.789 E5.29043 ; perimeter
G1 X72.493 Y53.929 E5.30969 ; perimeter
G1 X72.345 Y54.051 E5.32372 ; perimeter
G1 X72.104 Y54.395 E5.35446 ; perimeter
G1 X71.748 Y54.622 E5.38545 ; perimeter
G1 X71.539 Y54.906 E5.41126 ; perimeter
G1 X71.512 Y55.004 E5.41869 ; perimeter
G1 X71.379 Y55.083 E5.43000 ; perimeter
G1 X71.055 Y55.206 E5.45541 ; perimeter
G1 X70.827 Y55.345 E5.47500 ; perimeter
G1 X70.634 Y55.497 E5.49299 ; perimeter
G1 X70.454 Y55.888 E5.52452 ; perimeter
G1 X70.358 Y56.042 E5.53779 ; perimeter
G1 X70.186 Y56.072 E5.55059 ; perimeter
G1 X69.604 Y55.953 E5.59412 ; perimeter
G1 X69.079 Y55.973 E5.63260 ; perimeter
G1 X68.611 Y55.950 E5.66690 ; perimeter
G1 X68.375 Y55.813 E5.68687 ; perimeter
G1 X68.092 Y55.392 E5.72405 ; perimeter
G1 X67.904 Y55.234 E5.74206 ; perimeter
G1 X67.635 Y55.118 E5.76350 ; perimeter
G1 X67.377 Y55.077 E5.78264 ; perimeter
G1 X67.235 Y55.474 F7800.000 ; move to first perimeter point
G1 X66.997 Y55.422 F600.000 E5.80047 ; perimeter
G1 X66.751 Y55.316 E5.82007 ; perimeter
G1 X66.471 Y55.042 E5.84883 ; perimeter
G1 X65.874 Y54.639 E5.90153 ; perimeter
G1 X65.733 Y54.462 E5.91811 ; perimeter
G1 X65.667 Y54.322 E5.92945 ; perimeter
G1 X65.639 Y54.190 E5.93935 ; perimeter
G1 X65.675 Y53.661 E5.97824 ; perimeter
G1 X65.674 Y53.562 E5.98545 ; perimeter
G1 X65.639 Y53.425 E5.99586 ; perimeter
G1 X65.578 Y53.298 E6.00615 ; perimeter
G1 X65.496 Y53.189 E6.01617 ; perimeter
G1 X65.238 Y52.958 E6.04153 ; perimeter
G1 X65.134 Y52.806 E6.05499 ; perimeter
G1 X65.034 Y52.587 E6.07260 ; perimeter
G1 X65.000 Y52.378 E6.08817 ; perimeter
G1 X65.063 Y52.061 E6.11181 ; perimeter
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G1 X65.050 Y51.862 E6.12643 ; perimeter
G1 X64.958 Y51.552 E6.15010 ; perimeter
G1 X64.798 Y51.244 E6.17555 ; perimeter
G1 X64.666 Y50.860 E6.20530 ; perimeter
G1 X64.638 Y50.532 E6.22943 ; perimeter
G1 X64.680 Y50.213 E6.25301 ; perimeter
G1 X64.965 Y49.747 E6.29297 ; perimeter
G1 X65.028 Y49.463 E6.31432 ; perimeter
G1 X65.047 Y49.221 E6.33210 ; perimeter
G1 X64.998 Y48.580 E6.37916 ; perimeter
G1 X65.055 Y48.315 E6.39902 ; perimeter
G1 X65.607 Y47.372 E6.47909 ; perimeter
G1 X65.693 Y47.195 E6.49354 ; perimeter
G1 X65.888 Y46.589 E6.54017 ; perimeter
G1 X65.947 Y46.298 E6.56193 ; perimeter
G1 X66.054 Y46.169 E6.57419 ; perimeter
G1 X66.670 Y45.860 E6.62469 ; perimeter
G1 X67.046 Y45.544 E6.66065 ; perimeter
G1 X67.381 Y45.319 E6.69018 ; perimeter
G1 X67.914 Y45.107 E6.73223 ; perimeter
G1 X68.147 Y45.097 E6.74931 ; perimeter
G1 X68.788 Y45.145 E6.79640 ; perimeter
G1 X69.511 Y45.165 E6.84940 ; perimeter
G1 X69.828 Y45.151 E6.87265 ; perimeter
G1 X70.087 Y45.108 E6.89189 ; perimeter
G1 X70.249 Y45.046 E6.90462 ; perimeter
G1 X70.414 Y44.927 E6.91950 ; perimeter
G1 X70.527 Y44.804 E6.93170 ; perimeter
G1 X70.712 Y44.547 E6.95495 ; perimeter
G1 X70.841 Y44.434 E6.96752 ; perimeter
G1 X71.263 Y44.335 E6.99922 ; perimeter
G1 X71.515 Y44.327 E7.01770 ; perimeter
G1 X71.866 Y44.353 E7.04353 ; perimeter
G1 X72.337 Y44.449 E7.07870 ; perimeter
G1 X72.450 Y44.491 E7.08756 ; perimeter
G1 X72.758 Y44.668 E7.11356 ; perimeter
G1 X73.472 Y45.023 E7.17198 ; perimeter
G1 X73.598 Y45.117 E7.18350 ; perimeter
G1 X73.923 Y45.462 E7.21822 ; perimeter
G1 X74.083 Y45.600 E7.23375 ; perimeter
G1 X74.176 Y45.735 E7.24574 ; perimeter
G1 X74.323 Y46.050 E7.27121 ; perimeter
G1 X74.365 Y46.152 E7.27928 ; perimeter
G1 X74.428 Y46.567 E7.31000 ; perimeter
G1 X74.404 Y47.094 E7.34867 ; perimeter
G1 X74.422 Y47.244 E7.35975 ; perimeter
G1 X74.460 Y47.356 E7.36838 ; perimeter
G1 X74.556 Y47.524 E7.38260 ; perimeter
G1 X74.783 Y48.156 E7.43180 ; perimeter
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G1 X74.961 Y48.519 E7.46139 ; perimeter
G1 X75.030 Y48.714 E7.47653 ; perimeter
G1 X75.038 Y48.789 E7.48205 ; perimeter
G1 X74.999 Y48.990 E7.49703 ; perimeter
G1 X75.001 Y49.136 E7.50774 ; perimeter
G1 X75.128 Y49.650 E7.54651 ; perimeter
G1 X75.271 Y50.060 E7.57835 ; perimeter
G1 X75.298 Y50.355 E7.60008 ; perimeter
G1 X75.266 Y50.735 E7.62798 ; perimeter
G1 X75.191 Y51.053 E7.65192 ; perimeter
G1 X75.072 Y51.413 E7.67970 ; perimeter
G1 X75.043 Y51.986 E7.72175 ; perimeter
G1 X74.971 Y52.227 E7.74017 ; perimeter
G1 X74.739 Y52.552 E7.76942 ; perimeter
G1 X74.188 Y53.014 E7.82212 ; perimeter
G1 X74.098 Y53.157 E7.83448 ; perimeter
G1 X73.971 Y53.512 E7.86210 ; perimeter
G1 X73.854 Y53.607 E7.87311 ; perimeter
G1 X73.333 Y53.846 E7.91515 ; perimeter
G1 X73.133 Y53.969 E7.93231 ; perimeter
G1 X72.978 Y54.114 E7.94787 ; perimeter
G1 X72.651 Y54.337 E7.97687 ; perimeter
G1 X72.417 Y54.674 E8.00689 ; perimeter
G1 X72.044 Y54.922 E8.03976 ; perimeter
G1 X71.919 Y55.093 E8.05523 ; perimeter
G1 X71.847 Y55.303 E8.07148 ; perimeter
G1 X71.785 Y55.350 E8.07723 ; perimeter
G1 X71.533 Y55.471 E8.09771 ; perimeter
G1 X71.238 Y55.580 E8.12074 ; perimeter
G1 X70.963 Y55.768 E8.14516 ; perimeter
G1 X70.768 Y56.180 E8.17850 ; perimeter
G1 X70.635 Y56.366 E8.19528 ; perimeter
G1 X70.564 Y56.428 E8.20216 ; perimeter
G1 X70.417 Y56.466 E8.21329 ; perimeter
G1 X70.177 Y56.485 E8.23096 ; perimeter
G1 X69.906 Y56.449 E8.25093 ; perimeter
G1 X69.576 Y56.369 E8.27579 ; perimeter
G1 X69.073 Y56.389 E8.31272 ; perimeter
G1 X68.639 Y56.379 E8.34453 ; perimeter
G1 X68.498 Y56.350 E8.35502 ; perimeter
G1 X68.284 Y56.253 E8.37225 ; perimeter
G1 X68.088 Y56.118 E8.38967 ; perimeter
G1 X67.785 Y55.679 E8.42873 ; perimeter
G1 X67.675 Y55.586 E8.43933 ; perimeter
G1 X67.531 Y55.524 E8.45080 ; perimeter
G1 X67.296 Y55.485 E8.46826 ; perimeter
G1 X67.157 Y55.243 F7800.000 ; move inwards before travel
G1 X67.407 Y54.352 ; move to first fill point
G1 X73.586 Y48.173 F687.227 E9.10850 ; fill
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G1 X73.394 Y47.773 F7800.000 ; move to first fill point
G1 X67.080 Y54.087 F687.227 E9.76267 ; fill
G1 X66.803 Y53.770 F7800.000 ; move to first fill point
G1 X73.293 Y47.281 F687.227 E10.43502 ; fill
G1 X73.295 Y46.686 F7800.000 ; move to first fill point
G1 X66.754 Y53.226 F687.227 E11.11262 ; fill
G1 X66.595 Y52.793 F7800.000 ; move to first fill point
G1 X73.129 Y46.258 F687.227 E11.78967 ; fill
G1 X72.821 Y45.974 F7800.000 ; move to first fill point
G1 X66.352 Y52.443 F687.227 E12.45989 ; fill
G1 X66.197 Y52.005 F7800.000 ; move to first fill point
G1 X72.433 Y45.768 F687.227 E13.10599 ; fill
G1 X72.046 Y45.563 F7800.000 ; move to first fill point
G1 X66.119 Y51.490 F687.227 E13.72004 ; fill
G1 X65.969 Y51.047 F7800.000 ; move to first fill point
G1 X71.556 Y45.460 F687.227 E14.29885 ; fill
G1 X70.177 Y46.246 F7800.000 ; move to first fill point
G1 X65.783 Y50.640 F687.227 E14.75413 ; fill
G1 X66.138 Y49.692 F7800.000 ; move to first fill point
G1 X69.533 Y46.297 F687.227 E15.10592 ; fill
G1 X68.954 Y46.283 F7800.000 ; move to first fill point
G1 X66.168 Y49.069 F687.227 E15.39460 ; fill
G1 X66.426 Y48.219 F7800.000 ; move to first fill point
G1 X68.390 Y46.254 F687.227 E15.59816 ; fill
G1 X67.177 Y46.874 F7800.000 ; move to first fill point
G1 X66.897 Y47.154 F687.227 E15.62718 ; fill
G1 X73.744 Y48.608 F7800.000 ; move to first fill point
G1 X67.898 Y54.453 F687.227 E16.23279 ; fill
G1 X68.309 Y54.635 F7800.000 ; move to first fill point
G1 X73.858 Y49.087 F687.227 E16.80760 ; fill
G1 X73.939 Y49.599 F7800.000 ; move to first fill point
G1 X68.629 Y54.908 F687.227 E17.35771 ; fill
G1 X68.884 Y55.247 F7800.000 ; move to first fill point
G1 X74.070 Y50.061 F687.227 E17.89502 ; fill
G1 X74.134 Y50.589 F7800.000 ; move to first fill point
G1 X69.482 Y55.242 F687.227 E18.37705 ; fill
G1 X70.767 Y54.549 F7800.000 ; move to first fill point
G1 X73.928 Y51.388 F687.227 E18.70451 ; fill
G1 F1800.000 E17.70451 ; retract
G92 E0 ; reset extrusion distance
G1 Z21.150 F7800.000 ; move to next layer (52)
G1 X74.210 Y51.403 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X74.216 Y51.609 F600.000 E1.01513 ; perimeter
G1 X74.200 Y51.691 E1.02124 ; perimeter
G1 X74.008 Y51.927 E1.04347 ; perimeter
G1 X73.689 Y52.191 E1.07382 ; perimeter
G1 X73.530 Y52.349 E1.09025 ; perimeter
G1 X73.319 Y52.657 E1.11764 ; perimeter
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G1 X73.292 Y52.765 E1.12577 ; perimeter
G1 X73.087 Y52.872 E1.14265 ; perimeter
G1 X72.837 Y53.076 E1.16635 ; perimeter
G1 X72.705 Y53.228 E1.18106 ; perimeter
G1 X71.821 Y53.659 E1.25311 ; perimeter
G1 X71.402 Y53.961 E1.29094 ; perimeter
G1 X71.232 Y54.197 E1.31226 ; perimeter
G1 X71.091 Y54.530 E1.33876 ; perimeter
G1 X70.470 Y54.637 E1.38496 ; perimeter
G1 X70.060 Y54.902 E1.42073 ; perimeter
G1 X69.822 Y55.149 E1.44582 ; perimeter
G1 X69.448 Y55.091 E1.47358 ; perimeter
G1 X68.954 Y55.135 E1.50990 ; perimeter
G1 X68.803 Y55.170 E1.52128 ; perimeter
G1 X68.656 Y54.970 E1.53946 ; perimeter
G1 X68.414 Y54.722 E1.56484 ; perimeter
G1 X68.170 Y54.567 E1.58603 ; perimeter
G1 X67.966 Y54.493 E1.60194 ; perimeter
G1 X67.389 Y54.394 E1.64483 ; perimeter
G1 X67.161 Y54.238 E1.66503 ; perimeter
G1 X66.792 Y54.033 E1.69600 ; perimeter
G1 X66.627 Y53.858 E1.71363 ; perimeter
G1 X66.648 Y53.501 E1.73979 ; perimeter
G1 X66.578 Y53.157 E1.76554 ; perimeter
G1 X66.509 Y52.949 E1.78160 ; perimeter
G1 X66.407 Y52.744 E1.79837 ; perimeter
G1 X66.237 Y52.515 E1.81921 ; perimeter
G1 X65.992 Y52.232 E1.84668 ; perimeter
G1 X65.989 Y51.788 E1.87922 ; perimeter
G1 X65.873 Y51.288 E1.91682 ; perimeter
G1 X65.677 Y50.825 E1.95364 ; perimeter
G1 X65.587 Y50.680 E1.96616 ; perimeter
G1 X65.508 Y50.377 E1.98910 ; perimeter
G1 X65.550 Y50.214 E2.00139 ; perimeter
G1 X65.734 Y49.911 E2.02742 ; perimeter
G1 X65.868 Y49.570 E2.05423 ; perimeter
G1 X65.909 Y49.057 E2.09195 ; perimeter
G1 X65.881 Y48.586 E2.12647 ; perimeter
G1 X66.046 Y48.259 E2.15333 ; perimeter
G1 X66.131 Y47.974 E2.17515 ; perimeter
G1 X66.624 Y47.274 E2.23787 ; perimeter
G1 X66.803 Y46.942 E2.26549 ; perimeter
G1 X66.838 Y46.814 E2.27521 ; perimeter
G1 X67.134 Y46.715 E2.29809 ; perimeter
G1 X67.982 Y46.327 E2.36641 ; perimeter
G1 X68.269 Y46.235 E2.38847 ; perimeter
G1 X69.512 Y46.134 E2.47983 ; perimeter
G1 X70.024 Y46.010 E2.51845 ; perimeter
G1 X70.422 Y45.872 E2.54930 ; perimeter
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G1 X70.897 Y45.538 E2.59183 ; perimeter
G1 X71.053 Y45.208 E2.61861 ; perimeter
G1 X71.375 Y45.178 E2.64231 ; perimeter
G1 X71.770 Y45.220 E2.67143 ; perimeter
G1 X72.118 Y45.301 E2.69760 ; perimeter
G1 X72.429 Y45.451 E2.72287 ; perimeter
G1 X72.836 Y45.696 E2.75769 ; perimeter
G1 X73.240 Y46.015 E2.79535 ; perimeter
G1 X73.335 Y46.120 E2.80577 ; perimeter
G1 X73.387 Y46.214 E2.81362 ; perimeter
G1 X73.611 Y46.795 E2.85922 ; perimeter
G1 X73.630 Y46.926 E2.86893 ; perimeter
G1 X73.597 Y47.045 E2.87800 ; perimeter
G1 X73.562 Y47.337 E2.89954 ; perimeter
G1 X73.517 Y47.980 E2.94672 ; perimeter
G1 X73.575 Y48.361 E2.97500 ; perimeter
G1 X73.665 Y48.700 E3.00071 ; perimeter
G1 X73.716 Y49.180 E3.03604 ; perimeter
G1 X73.818 Y49.529 E3.06270 ; perimeter
G1 X74.073 Y50.029 E3.10379 ; perimeter
G1 X74.190 Y50.338 E3.12802 ; perimeter
G1 X74.219 Y50.648 E3.15085 ; perimeter
G1 X74.213 Y51.341 E3.20157 ; perimeter
G1 X74.627 Y51.402 F7800.000 ; move to first perimeter point
G1 X74.625 Y51.684 F600.000 E3.22225 ; perimeter
G1 X74.593 Y51.836 E3.23365 ; perimeter
G1 X74.552 Y51.913 E3.24002 ; perimeter
G1 X74.295 Y52.230 E3.26994 ; perimeter
G1 X73.851 Y52.616 E3.31301 ; perimeter
G1 X73.704 Y52.831 E3.33215 ; perimeter
G1 X73.655 Y53.021 E3.34645 ; perimeter
G1 X73.225 Y53.294 E3.38378 ; perimeter
G1 X73.128 Y53.374 E3.39301 ; perimeter
G1 X72.922 Y53.606 E3.41570 ; perimeter
G1 X72.798 Y53.645 E3.42525 ; perimeter
G1 X72.008 Y54.034 E3.48979 ; perimeter
G1 X71.705 Y54.252 E3.51712 ; perimeter
G1 X71.593 Y54.407 E3.53109 ; perimeter
G1 X71.527 Y54.552 E3.54282 ; perimeter
G1 X71.450 Y54.815 E3.56283 ; perimeter
G1 X71.174 Y54.939 E3.58507 ; perimeter
G1 X70.619 Y55.033 E3.62626 ; perimeter
G1 X70.329 Y55.222 E3.65161 ; perimeter
G1 X69.957 Y55.624 E3.69171 ; perimeter
G1 X69.727 Y55.555 E3.70933 ; perimeter
G1 X69.435 Y55.510 E3.73098 ; perimeter
G1 X68.679 Y55.598 E3.78671 ; perimeter
G1 X68.435 Y55.372 E3.81105 ; perimeter
G1 X68.334 Y55.234 E3.82358 ; perimeter
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G1 X68.155 Y55.050 E3.84240 ; perimeter
G1 X67.985 Y54.942 E3.85715 ; perimeter
G1 X67.854 Y54.894 E3.86737 ; perimeter
G1 X67.327 Y54.805 E3.90656 ; perimeter
G1 X67.190 Y54.761 E3.91709 ; perimeter
G1 X66.956 Y54.601 E3.93783 ; perimeter
G1 X66.539 Y54.370 E3.97280 ; perimeter
G1 X66.444 Y54.270 E3.98288 ; perimeter
G1 X66.284 Y54.165 E3.99693 ; perimeter
G1 X66.220 Y54.057 E4.00609 ; perimeter
G1 X66.192 Y53.885 E4.01886 ; perimeter
G1 X66.227 Y53.722 E4.03109 ; perimeter
G1 X66.232 Y53.533 E4.04493 ; perimeter
G1 X66.176 Y53.267 E4.06485 ; perimeter
G1 X66.051 Y52.962 E4.08896 ; perimeter
G1 X65.681 Y52.510 E4.13177 ; perimeter
G1 X65.607 Y52.368 E4.14349 ; perimeter
G1 X65.574 Y52.226 E4.15420 ; perimeter
G1 X65.576 Y51.846 E4.18200 ; perimeter
G1 X65.476 Y51.417 E4.21432 ; perimeter
G1 X65.309 Y51.020 E4.24588 ; perimeter
G1 X65.205 Y50.845 E4.26081 ; perimeter
G1 X65.090 Y50.421 E4.29298 ; perimeter
G1 X65.111 Y50.252 E4.30542 ; perimeter
G1 X65.169 Y50.046 E4.32113 ; perimeter
G1 X65.367 Y49.714 E4.34940 ; perimeter
G1 X65.459 Y49.478 E4.36799 ; perimeter
G1 X65.493 Y49.056 E4.39905 ; perimeter
G1 X65.466 Y48.604 E4.43217 ; perimeter
G1 X65.495 Y48.421 E4.44580 ; perimeter
G1 X65.655 Y48.114 E4.47113 ; perimeter
G1 X65.722 Y47.866 E4.48995 ; perimeter
G1 X65.764 Y47.777 E4.49716 ; perimeter
G1 X66.266 Y47.062 E4.56117 ; perimeter
G1 X66.414 Y46.788 E4.58395 ; perimeter
G1 X66.515 Y46.531 E4.60425 ; perimeter
G1 X66.571 Y46.471 E4.61023 ; perimeter
G1 X66.640 Y46.432 E4.61606 ; perimeter
G1 X66.971 Y46.333 E4.64132 ; perimeter
G1 X67.816 Y45.944 E4.70947 ; perimeter
G1 X68.184 Y45.826 E4.73780 ; perimeter
G1 X69.445 Y45.722 E4.83048 ; perimeter
G1 X69.908 Y45.610 E4.86541 ; perimeter
G1 X70.240 Y45.495 E4.89114 ; perimeter
G1 X70.568 Y45.262 E4.92060 ; perimeter
G1 X70.743 Y44.920 E4.94878 ; perimeter
G1 X70.975 Y44.805 E4.96771 ; perimeter
G1 X71.179 Y44.766 E4.98293 ; perimeter
G1 X71.409 Y44.764 E4.99977 ; perimeter

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G1 X71.856 Y44.811 E5.03273 ; perimeter
G1 X72.257 Y44.907 E5.06295 ; perimeter
G1 X72.624 Y45.082 E5.09270 ; perimeter
G1 X73.079 Y45.358 E5.13171 ; perimeter
G1 X73.531 Y45.717 E5.17393 ; perimeter
G1 X73.702 Y45.925 E5.19371 ; perimeter
G1 X73.903 Y46.384 E5.23037 ; perimeter
G1 X74.016 Y46.692 E5.25441 ; perimeter
G1 X74.048 Y46.964 E5.27448 ; perimeter
G1 X74.006 Y47.126 E5.28673 ; perimeter
G1 X73.949 Y47.649 E5.32529 ; perimeter
G1 X73.936 Y47.936 E5.34630 ; perimeter
G1 X73.975 Y48.228 E5.36794 ; perimeter
G1 X74.080 Y48.657 E5.40030 ; perimeter
G1 X74.122 Y49.084 E5.43171 ; perimeter
G1 X74.207 Y49.378 E5.45411 ; perimeter
G1 X74.503 Y49.972 E5.50272 ; perimeter
G1 X74.603 Y50.275 E5.52615 ; perimeter
G1 X74.635 Y50.632 E5.55239 ; perimeter
G1 X74.629 Y51.339 E5.60421 ; perimeter
G1 X75.043 Y51.400 F7800.000 ; move to first perimeter point
G1 X75.053 Y51.622 F600.000 E5.62048 ; perimeter
G1 X75.036 Y51.753 E5.63016 ; perimeter
G1 X74.991 Y51.959 E5.64559 ; perimeter
G1 X74.907 Y52.130 E5.65957 ; perimeter
G1 X74.581 Y52.533 E5.69752 ; perimeter
G1 X74.172 Y52.883 E5.73694 ; perimeter
G1 X74.088 Y53.006 E5.74782 ; perimeter
G1 X74.038 Y53.184 E5.76141 ; perimeter
G1 X73.988 Y53.269 E5.76863 ; perimeter
G1 X73.790 Y53.440 E5.78776 ; perimeter
G1 X73.551 Y53.568 E5.80761 ; perimeter
G1 X73.459 Y53.640 E5.81618 ; perimeter
G1 X73.153 Y53.953 E5.84826 ; perimeter
G1 X72.475 Y54.259 E5.90279 ; perimeter
G1 X72.194 Y54.410 E5.92613 ; perimeter
G1 X72.007 Y54.543 E5.94295 ; perimeter
G1 X71.911 Y54.712 E5.95716 ; perimeter
G1 X71.836 Y54.964 E5.97648 ; perimeter
G1 X71.738 Y55.116 E5.98971 ; perimeter
G1 X71.571 Y55.218 E6.00405 ; perimeter
G1 X71.292 Y55.341 E6.02636 ; perimeter
G1 X70.769 Y55.429 E6.06522 ; perimeter
G1 X70.599 Y55.541 E6.08015 ; perimeter
G1 X70.096 Y56.063 E6.13322 ; perimeter
G1 X70.033 Y56.077 E6.13797 ; perimeter
G1 X69.902 Y56.052 E6.14767 ; perimeter
G1 X69.635 Y55.962 E6.16833 ; perimeter
G1 X69.421 Y55.929 E6.18419 ; perimeter
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G1 X68.566 Y56.019 E6.24723 ; perimeter
G1 X68.506 Y56.008 E6.25170 ; perimeter
G1 X68.135 Y55.662 E6.28886 ; perimeter
G1 X67.950 Y55.430 E6.31055 ; perimeter
G1 X67.800 Y55.317 E6.32429 ; perimeter
G1 X67.223 Y55.208 E6.36736 ; perimeter
G1 X66.986 Y55.125 E6.38575 ; perimeter
G1 X66.751 Y54.965 E6.40659 ; perimeter
G1 X66.334 Y54.733 E6.44152 ; perimeter
G1 X66.183 Y54.599 E6.45635 ; perimeter
G1 X66.045 Y54.509 E6.46835 ; perimeter
G1 X65.890 Y54.336 E6.48539 ; perimeter
G1 X65.820 Y54.182 E6.49781 ; perimeter
G1 X65.786 Y54.006 E6.51095 ; perimeter
G1 X65.770 Y53.850 E6.52244 ; perimeter
G1 X65.804 Y53.735 E6.53118 ; perimeter
G1 X65.816 Y53.565 E6.54369 ; perimeter
G1 X65.774 Y53.377 E6.55780 ; perimeter
G1 X65.696 Y53.181 E6.57327 ; perimeter
G1 X65.340 Y52.749 E6.61428 ; perimeter
G1 X65.221 Y52.523 E6.63299 ; perimeter
G1 X65.172 Y52.379 E6.64407 ; perimeter
G1 X65.154 Y52.232 E6.65497 ; perimeter
G1 X65.164 Y51.905 E6.67893 ; perimeter
G1 X65.080 Y51.546 E6.70596 ; perimeter
G1 X64.941 Y51.215 E6.73227 ; perimeter
G1 X64.839 Y51.048 E6.74659 ; perimeter
G1 X64.794 Y50.929 E6.75592 ; perimeter
G1 X64.682 Y50.496 E6.78865 ; perimeter
G1 X64.681 Y50.323 E6.80135 ; perimeter
G1 X64.705 Y50.159 E6.81351 ; perimeter
G1 X64.786 Y49.883 E6.83458 ; perimeter
G1 X65.000 Y49.518 E6.86553 ; perimeter
G1 X65.051 Y49.386 E6.87590 ; perimeter
G1 X65.077 Y49.054 E6.90030 ; perimeter
G1 X65.049 Y48.600 E6.93365 ; perimeter
G1 X65.103 Y48.273 E6.95794 ; perimeter
G1 X65.264 Y47.969 E6.98313 ; perimeter
G1 X65.329 Y47.717 E7.00219 ; perimeter
G1 X65.397 Y47.583 E7.01323 ; perimeter
G1 X65.478 Y47.441 E7.02517 ; perimeter
G1 X65.908 Y46.850 E7.07872 ; perimeter
G1 X66.025 Y46.635 E7.09667 ; perimeter
G1 X66.094 Y46.435 E7.11217 ; perimeter
G1 X66.162 Y46.306 E7.12286 ; perimeter
G1 X66.281 Y46.169 E7.13617 ; perimeter
G1 X66.496 Y46.040 E7.15449 ; perimeter
G1 X66.807 Y45.950 E7.17824 ; perimeter
G1 X67.653 Y45.560 E7.24648 ; perimeter

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G1 X68.099 Y45.417 E7.28082 ; perimeter
G1 X69.378 Y45.311 E7.37481 ; perimeter
G1 X69.792 Y45.211 E7.40605 ; perimeter
G1 X70.058 Y45.118 E7.42667 ; perimeter
G1 X70.238 Y44.986 E7.44305 ; perimeter
G1 X70.379 Y44.689 E7.46707 ; perimeter
G1 X70.469 Y44.607 E7.47600 ; perimeter
G1 X70.643 Y44.497 E7.49113 ; perimeter
G1 X70.954 Y44.382 E7.51543 ; perimeter
G1 X71.263 Y44.341 E7.53825 ; perimeter
G1 X71.443 Y44.349 E7.55142 ; perimeter
G1 X71.943 Y44.403 E7.58829 ; perimeter
G1 X72.319 Y44.494 E7.61664 ; perimeter
G1 X72.464 Y44.542 E7.62781 ; perimeter
G1 X72.812 Y44.711 E7.65619 ; perimeter
G1 X73.325 Y45.022 E7.70007 ; perimeter
G1 X73.818 Y45.415 E7.74631 ; perimeter
G1 X73.996 Y45.612 E7.76578 ; perimeter
G1 X74.137 Y45.855 E7.78631 ; perimeter
G1 X74.421 Y46.589 E7.84397 ; perimeter
G1 X74.465 Y46.992 E7.87372 ; perimeter
G1 X74.415 Y47.206 E7.88982 ; perimeter
G1 X74.365 Y47.671 E7.92406 ; perimeter
G1 X74.355 Y47.891 E7.94023 ; perimeter
G1 X74.387 Y48.173 E7.96102 ; perimeter
G1 X74.495 Y48.605 E7.99363 ; perimeter
G1 X74.528 Y48.988 E8.02177 ; perimeter
G1 X74.596 Y49.226 E8.03993 ; perimeter
G1 X74.887 Y49.813 E8.08793 ; perimeter
G1 X75.016 Y50.212 E8.11863 ; perimeter
G1 X75.051 Y50.620 E8.14862 ; perimeter
G1 X75.046 Y51.338 E8.20124 ; perimeter
G1 X74.854 Y51.517 F7800.000 ; move inwards before travel
G1 X73.918 Y51.569 ; move to first fill point
G1 X68.840 Y46.490 F650.126 E8.72738 ; fill
G1 X68.299 Y46.542 F7800.000 ; move to first fill point
G1 X73.616 Y51.860 F650.126 E9.27828 ; fill
G1 X73.308 Y52.145 F7800.000 ; move to first fill point
G1 X67.870 Y46.706 F650.126 E9.84170 ; fill
G1 X67.460 Y46.889 F7800.000 ; move to first fill point
G1 X73.065 Y52.494 F650.126 E10.42243 ; fill
G1 X72.743 Y52.764 F7800.000 ; move to first fill point
G1 X67.065 Y47.086 F650.126 E11.01069 ; fill
G1 X66.851 Y47.466 F7800.000 ; move to first fill point
G1 X72.418 Y53.033 F650.126 E11.58741 ; fill
G1 X72.018 Y53.226 F7800.000 ; move to first fill point
G1 X66.610 Y47.818 F650.126 E12.14776 ; fill
G1 X66.383 Y48.184 F7800.000 ; move to first fill point
G1 X71.627 Y53.428 F650.126 E12.69109 ; fill
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G1 X71.283 Y53.677 F7800.000 ; move to first fill point
G1 X66.214 Y48.608 F650.126 E13.21624 ; fill
G1 X66.204 Y49.191 F7800.000 ; move to first fill point
G1 X71.007 Y53.993 F650.126 E13.71380 ; fill
G1 X70.711 Y54.290 F7800.000 ; move to first fill point
G1 X66.134 Y49.713 F650.126 E14.18799 ; fill
G1 X65.956 Y50.129 F7800.000 ; move to first fill point
G1 X70.250 Y54.422 F650.126 E14.63278 ; fill
G1 X69.889 Y54.654 F7800.000 ; move to first fill point
G1 X65.963 Y50.728 F650.126 E15.03955 ; fill
G1 X66.258 Y51.616 F7800.000 ; move to first fill point
G1 X69.432 Y54.790 F650.126 E15.36843 ; fill
G1 X68.415 Y54.366 F7800.000 ; move to first fill point
G1 X66.694 Y52.645 F650.126 E15.54675 ; fill
G1 X66.949 Y53.493 F7800.000 ; move to first fill point
G1 X67.577 Y54.121 F650.126 E15.61185 ; fill
G1 X73.910 Y50.967 F7800.000 ; move to first fill point
G1 X69.388 Y46.446 F650.126 E16.08030 ; fill
G1 X69.888 Y46.353 F7800.000 ; move to first fill point
G1 X73.867 Y50.331 F650.126 E16.49250 ; fill
G1 X73.441 Y49.312 F7800.000 ; move to first fill point
G1 X70.346 Y46.218 F650.126 E16.81312 ; fill
G1 X70.745 Y46.024 F7800.000 ; move to first fill point
G1 X73.328 Y48.607 F650.126 E17.08073 ; fill
G1 X73.221 Y47.907 F7800.000 ; move to first fill point
G1 X71.088 Y45.774 F650.126 E17.30170 ; fill
G1 X71.389 Y45.482 F7800.000 ; move to first fill point
G1 X73.259 Y47.352 F650.126 E17.49538 ; fill
G1 X73.285 Y46.785 F7800.000 ; move to first fill point
G1 X72.154 Y45.654 F650.126 E17.61252 ; fill
G1 F1800.000 E16.61252 ; retract
G92 E0 ; reset extrusion distance
G1 Z21.550 F7800.000 ; move to next layer (53)
G1 X72.163 Y45.459 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X72.499 Y45.599 F600.000 E1.02664 ; perimeter
G1 X72.590 Y45.610 E1.03340 ; perimeter
G1 X72.783 Y45.713 E1.04939 ; perimeter
G1 X73.000 Y45.795 E1.06637 ; perimeter
G1 X73.245 Y45.992 E1.08945 ; perimeter
G1 X73.292 Y46.106 E1.09848 ; perimeter
G1 X73.341 Y46.165 E1.10411 ; perimeter
G1 X73.343 Y46.313 E1.11494 ; perimeter
G1 X73.380 Y46.533 E1.13126 ; perimeter
G1 X73.362 Y46.805 E1.15125 ; perimeter
G1 X73.397 Y47.403 E1.19512 ; perimeter
G1 X73.467 Y47.908 E1.23252 ; perimeter
G1 X73.463 Y48.146 E1.24996 ; perimeter
G1 X73.499 Y48.533 E1.27844 ; perimeter
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G1 X73.503 Y48.770 E1.29576 ; perimeter
G1 X73.465 Y49.280 E1.33320 ; perimeter
G1 X73.486 Y49.511 E1.35022 ; perimeter
G1 X73.512 Y49.679 E1.36271 ; perimeter
G1 X73.630 Y50.006 E1.38816 ; perimeter
G1 X73.819 Y50.420 E1.42150 ; perimeter
G1 X73.952 Y50.650 E1.44098 ; perimeter
G1 X74.160 Y51.146 E1.48031 ; perimeter
G1 X74.167 Y51.364 E1.49632 ; perimeter
G1 X74.111 Y51.522 E1.50862 ; perimeter
G1 X73.967 Y51.715 E1.52623 ; perimeter
G1 X73.593 Y52.121 E1.56672 ; perimeter
G1 X73.356 Y52.454 E1.59663 ; perimeter
G1 X73.087 Y52.720 E1.62437 ; perimeter
G1 X72.785 Y53.168 E1.66394 ; perimeter
G1 X72.540 Y53.243 E1.68275 ; perimeter
G1 X72.132 Y53.403 E1.71485 ; perimeter
G1 X71.967 Y53.496 E1.72870 ; perimeter
G1 X71.678 Y53.742 E1.75650 ; perimeter
G1 X71.527 Y53.964 E1.77618 ; perimeter
G1 X71.379 Y54.132 E1.79260 ; perimeter
G1 X71.089 Y54.311 E1.81753 ; perimeter
G1 X70.296 Y54.461 E1.87667 ; perimeter
G1 X69.857 Y54.694 E1.91311 ; perimeter
G1 X69.801 Y54.653 E1.91818 ; perimeter
G1 X69.264 Y54.645 E1.95753 ; perimeter
G1 X68.798 Y54.753 E1.99258 ; perimeter
G1 X68.487 Y54.511 E2.02145 ; perimeter
G1 X68.127 Y54.305 E2.05186 ; perimeter
G1 X67.806 Y54.214 E2.07626 ; perimeter
G1 X67.527 Y54.166 E2.09703 ; perimeter
G1 X67.119 Y54.020 E2.12875 ; perimeter
G1 X66.770 Y53.729 E2.16204 ; perimeter
G1 X66.758 Y53.456 E2.18206 ; perimeter
G1 X66.725 Y53.225 E2.19919 ; perimeter
G1 X66.641 Y52.860 E2.22661 ; perimeter
G1 X66.502 Y52.592 E2.24873 ; perimeter
G1 X66.261 Y52.285 E2.27732 ; perimeter
G1 X66.118 Y51.949 E2.30408 ; perimeter
G1 X65.930 Y51.089 E2.36857 ; perimeter
G1 X65.596 Y50.258 E2.43418 ; perimeter
G1 X65.592 Y50.150 E2.44215 ; perimeter
G1 X65.622 Y50.014 E2.45235 ; perimeter
G1 X65.839 Y49.598 E2.48671 ; perimeter
G1 X65.919 Y49.317 E2.50808 ; perimeter
G1 X65.946 Y48.583 E2.56190 ; perimeter
G1 X65.964 Y48.425 E2.57354 ; perimeter
G1 X66.054 Y48.183 E2.59245 ; perimeter
G1 X66.076 Y47.892 E2.61383 ; perimeter

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G1 X66.262 Y47.681 E2.63446 ; perimeter
G1 X66.627 Y47.391 E2.66858 ; perimeter
G1 X66.826 Y47.187 E2.68953 ; perimeter
G1 X67.061 Y46.855 E2.71932 ; perimeter
G1 X67.139 Y46.815 E2.72570 ; perimeter
G1 X67.916 Y46.606 E2.78468 ; perimeter
G1 X68.162 Y46.565 E2.80290 ; perimeter
G1 X68.620 Y46.516 E2.83670 ; perimeter
G1 X68.944 Y46.518 E2.86039 ; perimeter
G1 X69.432 Y46.489 E2.89623 ; perimeter
G1 X69.605 Y46.456 E2.90913 ; perimeter
G1 X69.793 Y46.393 E2.92362 ; perimeter
G1 X70.005 Y46.304 E2.94053 ; perimeter
G1 X70.313 Y46.127 E2.96652 ; perimeter
G1 X70.714 Y45.677 E3.01070 ; perimeter
G1 X70.909 Y45.287 E3.04263 ; perimeter
G1 X71.119 Y45.254 E3.05819 ; perimeter
G1 X71.315 Y45.257 E3.07261 ; perimeter
G1 X71.705 Y45.312 E3.10143 ; perimeter
G1 X72.044 Y45.385 E3.12682 ; perimeter
G1 X72.110 Y45.427 E3.13254 ; perimeter
G1 X72.358 Y45.091 F7800.000 ; move to first perimeter point
G1 X72.599 Y45.192 F600.000 E3.15171 ; perimeter
G1 X72.721 Y45.207 E3.16070 ; perimeter
G1 X72.954 Y45.333 E3.18006 ; perimeter
G1 X73.230 Y45.420 E3.20132 ; perimeter
G1 X73.324 Y45.535 E3.21220 ; perimeter
G1 X73.582 Y45.722 E3.23551 ; perimeter
G1 X73.653 Y45.890 E3.24886 ; perimeter
G1 X73.751 Y46.009 E3.26017 ; perimeter
G1 X73.758 Y46.276 E3.27973 ; perimeter
G1 X73.800 Y46.520 E3.29792 ; perimeter
G1 X73.779 Y46.792 E3.31791 ; perimeter
G1 X73.814 Y47.392 E3.36192 ; perimeter
G1 X73.879 Y47.847 E3.39556 ; perimeter
G1 X73.880 Y48.133 E3.41652 ; perimeter
G1 X73.915 Y48.524 E3.44528 ; perimeter
G1 X73.919 Y48.782 E3.46418 ; perimeter
G1 X73.883 Y49.289 E3.50140 ; perimeter
G1 X73.899 Y49.460 E3.51401 ; perimeter
G1 X73.917 Y49.574 E3.52245 ; perimeter
G1 X74.018 Y49.856 E3.54441 ; perimeter
G1 X74.188 Y50.226 E3.57426 ; perimeter
G1 X74.323 Y50.460 E3.59402 ; perimeter
G1 X74.560 Y51.032 E3.63937 ; perimeter
G1 X74.592 Y51.309 E3.65981 ; perimeter
G1 X74.577 Y51.438 E3.66937 ; perimeter
G1 X74.470 Y51.735 E3.69248 ; perimeter
G1 X74.287 Y51.981 E3.71496 ; perimeter
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G1 X73.918 Y52.380 E3.75476 ; perimeter
G1 X73.667 Y52.735 E3.78660 ; perimeter
G1 X73.419 Y52.974 E3.81184 ; perimeter
G1 X73.209 Y53.307 E3.84063 ; perimeter
G1 X73.041 Y53.530 E3.86112 ; perimeter
G1 X72.679 Y53.635 E3.88876 ; perimeter
G1 X72.311 Y53.780 E3.91771 ; perimeter
G1 X72.190 Y53.848 E3.92790 ; perimeter
G1 X71.995 Y54.014 E3.94666 ; perimeter
G1 X71.772 Y54.327 E3.97478 ; perimeter
G1 X71.670 Y54.431 E3.98545 ; perimeter
G1 X71.517 Y54.546 E3.99950 ; perimeter
G1 X71.291 Y54.674 E4.01852 ; perimeter
G1 X71.088 Y54.741 E4.03423 ; perimeter
G1 X70.784 Y54.781 E4.05670 ; perimeter
G1 X70.435 Y54.856 E4.08281 ; perimeter
G1 X70.018 Y55.080 E4.11748 ; perimeter
G1 X69.842 Y55.199 E4.13306 ; perimeter
G1 X69.662 Y55.067 E4.14944 ; perimeter
G1 X69.296 Y55.061 E4.17620 ; perimeter
G1 X69.075 Y55.107 E4.19280 ; perimeter
G1 X68.780 Y55.199 E4.21539 ; perimeter
G1 X68.529 Y55.070 E4.23610 ; perimeter
G1 X68.250 Y54.853 E4.26196 ; perimeter
G1 X67.960 Y54.689 E4.28640 ; perimeter
G1 X67.716 Y54.620 E4.30494 ; perimeter
G1 X67.415 Y54.568 E4.32736 ; perimeter
G1 X66.913 Y54.381 E4.36657 ; perimeter
G1 X66.395 Y53.970 E4.41502 ; perimeter
G1 X66.362 Y53.896 E4.42094 ; perimeter
G1 X66.344 Y53.507 E4.44948 ; perimeter
G1 X66.251 Y53.011 E4.48644 ; perimeter
G1 X66.147 Y52.810 E4.50304 ; perimeter
G1 X65.890 Y52.480 E4.53371 ; perimeter
G1 X65.732 Y52.106 E4.56345 ; perimeter
G1 X65.689 Y51.980 E4.57322 ; perimeter
G1 X65.527 Y51.197 E4.63177 ; perimeter
G1 X65.189 Y50.352 E4.69845 ; perimeter
G1 X65.177 Y50.122 E4.71530 ; perimeter
G1 X65.199 Y49.979 E4.72595 ; perimeter
G1 X65.281 Y49.748 E4.74389 ; perimeter
G1 X65.450 Y49.448 E4.76910 ; perimeter
G1 X65.505 Y49.254 E4.78390 ; perimeter
G1 X65.556 Y48.320 E4.85241 ; perimeter
G1 X65.644 Y48.087 E4.87068 ; perimeter
G1 X65.668 Y47.744 E4.89586 ; perimeter
G1 X65.898 Y47.454 E4.92296 ; perimeter
G1 X66.341 Y47.089 E4.96504 ; perimeter
G1 X66.500 Y46.926 E4.98168 ; perimeter

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G1 X66.779 Y46.543 E5.01642 ; perimeter
G1 X66.952 Y46.440 E5.03117 ; perimeter
G1 X67.821 Y46.200 E5.09720 ; perimeter
G1 X68.101 Y46.154 E5.11799 ; perimeter
G1 X68.600 Y46.101 E5.15478 ; perimeter
G1 X69.265 Y46.088 E5.20351 ; perimeter
G1 X69.512 Y46.049 E5.22178 ; perimeter
G1 X69.645 Y46.004 E5.23210 ; perimeter
G1 X69.806 Y45.937 E5.24487 ; perimeter
G1 X70.054 Y45.796 E5.26573 ; perimeter
G1 X70.370 Y45.441 E5.30061 ; perimeter
G1 X70.567 Y45.035 E5.33366 ; perimeter
G1 X70.781 Y44.911 E5.35179 ; perimeter
G1 X70.906 Y44.867 E5.36151 ; perimeter
G1 X71.206 Y44.831 E5.38366 ; perimeter
G1 X71.695 Y44.889 E5.41974 ; perimeter
G1 X72.218 Y44.997 E5.45883 ; perimeter
G1 X72.305 Y45.058 E5.46664 ; perimeter
G1 X72.520 Y44.703 F7800.000 ; move to first perimeter point
G1 X72.700 Y44.786 F600.000 E5.48116 ; perimeter
G1 X72.866 Y44.812 E5.49347 ; perimeter
G1 X73.124 Y44.953 E5.51504 ; perimeter
G1 X73.325 Y45.015 E5.53045 ; perimeter
G1 X73.503 Y45.109 E5.54517 ; perimeter
G1 X73.612 Y45.231 E5.55716 ; perimeter
G1 X73.908 Y45.437 E5.58355 ; perimeter
G1 X74.013 Y45.673 E5.60253 ; perimeter
G1 X74.140 Y45.855 E5.61877 ; perimeter
G1 X74.167 Y45.988 E5.62868 ; perimeter
G1 X74.173 Y46.238 E5.64700 ; perimeter
G1 X74.215 Y46.474 E5.66457 ; perimeter
G1 X74.197 Y46.780 E5.68701 ; perimeter
G1 X74.231 Y47.382 E5.73116 ; perimeter
G1 X74.293 Y47.794 E5.76170 ; perimeter
G1 X74.297 Y48.119 E5.78552 ; perimeter
G1 X74.331 Y48.514 E5.81457 ; perimeter
G1 X74.334 Y48.794 E5.83504 ; perimeter
G1 X74.302 Y49.298 E5.87204 ; perimeter
G1 X74.321 Y49.468 E5.88464 ; perimeter
G1 X74.475 Y49.863 E5.91570 ; perimeter
G1 X74.705 Y50.286 E5.95098 ; perimeter
G1 X74.905 Y50.750 E5.98798 ; perimeter
G1 X74.973 Y50.972 E6.00501 ; perimeter
G1 X74.998 Y51.150 E6.01817 ; perimeter
G1 X75.010 Y51.312 E6.03008 ; perimeter
G1 X74.985 Y51.519 E6.04529 ; perimeter
G1 X74.941 Y51.685 E6.05791 ; perimeter
G1 X74.829 Y51.948 E6.07886 ; perimeter
G1 X74.606 Y52.247 E6.10619 ; perimeter
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G1 X74.243 Y52.639 E6.14531 ; perimeter
G1 X73.973 Y53.018 E6.17940 ; perimeter
G1 X73.752 Y53.229 E6.20180 ; perimeter
G1 X73.550 Y53.547 E6.22942 ; perimeter
G1 X73.302 Y53.855 E6.25839 ; perimeter
G1 X73.208 Y53.907 E6.26624 ; perimeter
G1 X72.818 Y54.027 E6.29615 ; perimeter
G1 X72.412 Y54.199 E6.32843 ; perimeter
G1 X72.312 Y54.287 E6.33816 ; perimeter
G1 X72.089 Y54.598 E6.36624 ; perimeter
G1 X71.959 Y54.732 E6.37988 ; perimeter
G1 X71.746 Y54.894 E6.39955 ; perimeter
G1 X71.569 Y54.998 E6.41454 ; perimeter
G1 X71.286 Y55.121 E6.43716 ; perimeter
G1 X70.574 Y55.251 E6.49016 ; perimeter
G1 X70.195 Y55.459 E6.52187 ; perimeter
G1 X69.847 Y55.699 E6.55283 ; perimeter
G1 X69.523 Y55.480 E6.58147 ; perimeter
G1 X69.267 Y55.488 E6.60021 ; perimeter
G1 X68.869 Y55.612 E6.63073 ; perimeter
G1 X68.805 Y55.617 E6.63545 ; perimeter
G1 X68.618 Y55.582 E6.64936 ; perimeter
G1 X68.297 Y55.417 E6.67583 ; perimeter
G1 X68.014 Y55.195 E6.70220 ; perimeter
G1 X67.792 Y55.074 E6.72066 ; perimeter
G1 X67.287 Y54.964 E6.75852 ; perimeter
G1 X66.945 Y54.851 E6.78496 ; perimeter
G1 X66.707 Y54.743 E6.80412 ; perimeter
G1 X66.156 Y54.315 E6.85520 ; perimeter
G1 X66.090 Y54.251 E6.86192 ; perimeter
G1 X66.011 Y54.130 E6.87257 ; perimeter
G1 X65.965 Y54.026 E6.88083 ; perimeter
G1 X65.936 Y53.894 E6.89078 ; perimeter
G1 X65.931 Y53.558 E6.91536 ; perimeter
G1 X65.861 Y53.163 E6.94477 ; perimeter
G1 X65.792 Y53.028 E6.95587 ; perimeter
G1 X65.511 Y52.656 E6.99004 ; perimeter
G1 X65.346 Y52.263 E7.02127 ; perimeter
G1 X65.285 Y52.081 E7.03532 ; perimeter
G1 X65.125 Y51.305 E7.09339 ; perimeter
G1 X64.852 Y50.656 E7.14496 ; perimeter
G1 X64.781 Y50.444 E7.16134 ; perimeter
G1 X64.760 Y50.231 E7.17695 ; perimeter
G1 X64.777 Y49.968 E7.19628 ; perimeter
G1 X64.835 Y49.740 E7.21353 ; perimeter
G1 X64.908 Y49.562 E7.22766 ; perimeter
G1 X65.060 Y49.298 E7.24993 ; perimeter
G1 X65.091 Y49.190 E7.25816 ; perimeter
G1 X65.138 Y48.266 E7.32591 ; perimeter

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G1 X65.234 Y47.990 E7.34734 ; perimeter
G1 X65.270 Y47.636 E7.37344 ; perimeter
G1 X65.329 Y47.505 E7.38393 ; perimeter
G1 X65.596 Y47.167 E7.41550 ; perimeter
G1 X66.056 Y46.786 E7.45923 ; perimeter
G1 X66.173 Y46.665 E7.47158 ; perimeter
G1 X66.485 Y46.246 E7.50989 ; perimeter
G1 X66.777 Y46.058 E7.53530 ; perimeter
G1 X67.022 Y45.977 E7.55418 ; perimeter
G1 X67.706 Y45.800 E7.60598 ; perimeter
G1 X68.041 Y45.743 E7.63084 ; perimeter
G1 X68.580 Y45.685 E7.67062 ; perimeter
G1 X69.235 Y45.673 E7.71862 ; perimeter
G1 X69.498 Y45.615 E7.73831 ; perimeter
G1 X69.795 Y45.466 E7.76264 ; perimeter
G1 X70.026 Y45.204 E7.78822 ; perimeter
G1 X70.240 Y44.738 E7.82582 ; perimeter
G1 X70.656 Y44.510 E7.86054 ; perimeter
G1 X70.847 Y44.454 E7.87513 ; perimeter
G1 X71.033 Y44.427 E7.88891 ; perimeter
G1 X71.394 Y44.429 E7.91532 ; perimeter
G1 X71.887 Y44.490 E7.95171 ; perimeter
G1 X72.096 Y44.555 E7.96781 ; perimeter
G1 X72.282 Y44.576 E7.98146 ; perimeter
G1 X72.377 Y44.606 E7.98882 ; perimeter
G1 X72.470 Y44.666 E7.99687 ; perimeter
G1 X72.527 Y44.901 F7800.000 ; move inwards before travel
G1 X72.341 Y45.861 ; move to first fill point
G1 X66.387 Y51.815 F619.923 E8.61373 ; fill
G1 X66.583 Y52.212 F7800.000 ; move to first fill point
G1 X72.768 Y46.026 F619.923 E9.25459 ; fill
G1 X73.043 Y46.345 F7800.000 ; move to first fill point
G1 X66.826 Y52.562 F619.923 E9.89866 ; fill
G1 X66.981 Y52.999 F7800.000 ; move to first fill point
G1 X73.066 Y46.915 F619.923 E10.52906 ; fill
G1 X73.103 Y47.470 F7800.000 ; move to first fill point
G1 X67.056 Y53.517 F619.923 E11.15552 ; fill
G1 X67.370 Y53.796 F7800.000 ; move to first fill point
G1 X73.165 Y48.001 F619.923 E11.75588 ; fill
G1 X73.190 Y48.569 F7800.000 ; move to first fill point
G1 X67.844 Y53.915 F619.923 E12.30966 ; fill
G1 X68.297 Y54.054 F7800.000 ; move to first fill point
G1 X73.169 Y49.182 F619.923 E12.81442 ; fill
G1 X73.216 Y49.729 F7800.000 ; move to first fill point
G1 X68.672 Y54.273 F619.923 E13.28523 ; fill
G1 X69.183 Y54.355 F7800.000 ; move to first fill point
G1 X73.372 Y50.166 F619.923 E13.71921 ; fill
G1 X73.559 Y50.572 F7800.000 ; move to first fill point
G1 X69.779 Y54.352 F619.923 E14.11084 ; fill
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G1 X70.645 Y54.079 F7800.000 ; move to first fill point
G1 X73.756 Y50.967 F619.923 E14.43320 ; fill
G1 X73.293 Y52.023 F7800.000 ; move to first fill point
G1 X72.293 Y53.023 F619.923 E14.53681 ; fill
G1 X66.285 Y51.324 F7800.000 ; move to first fill point
G1 X71.926 Y45.682 F619.923 E15.12127 ; fill
G1 X71.439 Y45.577 F7800.000 ; move to first fill point
G1 X66.163 Y50.853 F619.923 E15.66790 ; fill
G1 X65.996 Y50.427 F7800.000 ; move to first fill point
G1 X69.671 Y46.752 F619.923 E16.04872 ; fill
G1 X69.021 Y46.810 F7800.000 ; move to first fill point
G1 X66.120 Y49.710 F619.923 E16.34923 ; fill
G1 X66.233 Y49.005 F7800.000 ; move to first fill point
G1 X68.394 Y46.844 F619.923 E16.57313 ; fill
G1 X67.650 Y46.994 F7800.000 ; move to first fill point
G1 X66.323 Y48.321 F619.923 E16.71058 ; fill
G1 F1800.000 E15.71058 ; retract
G92 E0 ; reset extrusion distance
G1 Z21.950 F7800.000 ; move to next layer (54)
G1 X66.055 Y48.237 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X66.100 Y48.010 F600.000 E1.01702 ; perimeter
G1 X66.096 Y47.886 E1.02605 ; perimeter
G1 X66.229 Y47.667 E1.04488 ; perimeter
G1 X66.772 Y47.362 E1.09046 ; perimeter
G1 X67.083 Y47.102 E1.12021 ; perimeter
G1 X67.280 Y46.967 E1.13763 ; perimeter
G1 X67.426 Y46.903 E1.14930 ; perimeter
G1 X67.865 Y46.807 E1.18227 ; perimeter
G1 X68.119 Y46.773 E1.20107 ; perimeter
G1 X68.391 Y46.765 E1.22094 ; perimeter
G1 X68.689 Y46.720 E1.24304 ; perimeter
G1 X69.316 Y46.562 E1.29041 ; perimeter
G1 X69.490 Y46.497 E1.30400 ; perimeter
G1 X69.780 Y46.359 E1.32758 ; perimeter
G1 X70.102 Y46.136 E1.35625 ; perimeter
G1 X70.430 Y45.774 E1.39200 ; perimeter
G1 X70.574 Y45.565 E1.41060 ; perimeter
G1 X70.906 Y45.392 E1.43806 ; perimeter
G1 X71.317 Y45.330 E1.46853 ; perimeter
G1 X71.772 Y45.199 E1.50317 ; perimeter
G1 X71.875 Y45.233 E1.51114 ; perimeter
G1 X72.277 Y45.447 E1.54455 ; perimeter
G1 X72.623 Y45.739 E1.57770 ; perimeter
G1 X72.939 Y46.368 E1.62921 ; perimeter
G1 X73.038 Y46.472 E1.63979 ; perimeter
G1 X73.137 Y46.620 E1.65282 ; perimeter
G1 X73.126 Y46.970 E1.67847 ; perimeter
G1 X73.096 Y47.045 E1.68438 ; perimeter
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G1 X73.082 Y47.594 E1.72458 ; perimeter
G1 X73.147 Y47.689 E1.73296 ; perimeter
G1 X73.161 Y47.826 E1.74305 ; perimeter
G1 X73.274 Y47.943 E1.75496 ; perimeter
G1 X73.345 Y48.776 E1.81624 ; perimeter
G1 X73.510 Y49.431 E1.86571 ; perimeter
G1 X73.472 Y49.551 E1.87493 ; perimeter
G1 X73.454 Y49.794 E1.89279 ; perimeter
G1 X73.471 Y50.094 E1.91476 ; perimeter
G1 X73.691 Y50.582 E1.95401 ; perimeter
G1 X73.938 Y50.988 E1.98883 ; perimeter
G1 X74.023 Y51.225 E2.00722 ; perimeter
G1 X73.829 Y51.543 E2.03451 ; perimeter
G1 X73.572 Y51.815 E2.06195 ; perimeter
G1 X73.342 Y52.141 E2.09114 ; perimeter
G1 X73.134 Y52.542 E2.12427 ; perimeter
G1 X72.927 Y53.011 E2.16179 ; perimeter
G1 X72.424 Y53.142 E2.19988 ; perimeter
G1 X72.214 Y53.227 E2.21648 ; perimeter
G1 X71.911 Y53.403 E2.24214 ; perimeter
G1 X71.636 Y53.843 E2.28021 ; perimeter
G1 X71.275 Y53.980 E2.30848 ; perimeter
G1 X70.839 Y54.177 E2.34349 ; perimeter
G1 X70.475 Y54.240 E2.37056 ; perimeter
G1 X70.253 Y54.314 E2.38773 ; perimeter
G1 X69.612 Y54.414 E2.43526 ; perimeter
G1 X69.494 Y54.402 E2.44391 ; perimeter
G1 X68.690 Y54.419 E2.50287 ; perimeter
G1 X68.586 Y54.404 E2.51057 ; perimeter
G1 X68.259 Y54.160 E2.54042 ; perimeter
G1 X68.028 Y54.053 E2.55907 ; perimeter
G1 X67.744 Y53.970 E2.58078 ; perimeter
G1 X67.482 Y53.944 E2.60004 ; perimeter
G1 X67.346 Y53.957 E2.61006 ; perimeter
G1 X67.007 Y53.648 E2.64365 ; perimeter
G1 X66.894 Y53.573 E2.65360 ; perimeter
G1 X66.867 Y53.473 E2.66123 ; perimeter
G1 X66.862 Y53.206 E2.68082 ; perimeter
G1 X66.748 Y52.733 E2.71642 ; perimeter
G1 X66.555 Y52.412 E2.74386 ; perimeter
G1 X66.331 Y52.210 E2.76599 ; perimeter
G1 X66.297 Y51.944 E2.78564 ; perimeter
G1 X66.210 Y51.647 E2.80829 ; perimeter
G1 X66.120 Y51.426 E2.82581 ; perimeter
G1 X66.080 Y51.143 E2.84674 ; perimeter
G1 X65.698 Y50.111 E2.92735 ; perimeter
G1 X65.696 Y49.757 E2.95326 ; perimeter
G1 X65.798 Y49.557 E2.96974 ; perimeter
G1 X65.962 Y49.043 E3.00927 ; perimeter
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G1 X66.045 Y48.299 E3.06409 ; perimeter
G1 X65.645 Y48.167 F7800.000 ; move to first perimeter point
G1 X65.683 Y47.976 F600.000 E3.07832 ; perimeter
G1 X65.677 Y47.788 E3.09211 ; perimeter
G1 X65.919 Y47.365 E3.12778 ; perimeter
G1 X66.543 Y47.014 E3.18019 ; perimeter
G1 X66.828 Y46.773 E3.20757 ; perimeter
G1 X67.082 Y46.601 E3.23005 ; perimeter
G1 X67.288 Y46.510 E3.24656 ; perimeter
G1 X67.596 Y46.436 E3.26976 ; perimeter
G1 X68.082 Y46.359 E3.30575 ; perimeter
G1 X68.350 Y46.351 E3.32546 ; perimeter
G1 X68.596 Y46.313 E3.34366 ; perimeter
G1 X69.196 Y46.162 E3.38901 ; perimeter
G1 X69.572 Y45.998 E3.41907 ; perimeter
G1 X69.830 Y45.818 E3.44213 ; perimeter
G1 X70.100 Y45.519 E3.47160 ; perimeter
G1 X70.272 Y45.278 E3.49330 ; perimeter
G1 X70.394 Y45.175 E3.50503 ; perimeter
G1 X70.793 Y44.987 E3.53733 ; perimeter
G1 X71.220 Y44.926 E3.56889 ; perimeter
G1 X71.756 Y44.769 E3.60982 ; perimeter
G1 X71.944 Y44.814 E3.62402 ; perimeter
G1 X72.500 Y45.094 E3.66964 ; perimeter
G1 X72.929 Y45.435 E3.70972 ; perimeter
G1 X73.276 Y46.120 E3.76600 ; perimeter
G1 X73.621 Y46.541 E3.80585 ; perimeter
G1 X73.552 Y46.637 E3.81450 ; perimeter
G1 X73.501 Y47.471 E3.87571 ; perimeter
G1 X73.549 Y47.541 E3.88191 ; perimeter
G1 X73.559 Y47.641 E3.88922 ; perimeter
G1 X73.701 Y47.789 E3.90427 ; perimeter
G1 X73.700 Y48.158 E3.93131 ; perimeter
G1 X73.760 Y48.727 E3.97320 ; perimeter
G1 X73.914 Y49.333 E4.01898 ; perimeter
G1 X73.947 Y49.386 E4.02359 ; perimeter
G1 X73.883 Y49.631 E4.04210 ; perimeter
G1 X73.882 Y49.999 E4.06912 ; perimeter
G1 X74.056 Y50.384 E4.10006 ; perimeter
G1 X74.307 Y50.791 E4.13510 ; perimeter
G1 X74.432 Y51.141 E4.16234 ; perimeter
G1 X74.430 Y51.324 E4.17569 ; perimeter
G1 X74.281 Y51.618 E4.19989 ; perimeter
G1 X74.152 Y51.808 E4.21666 ; perimeter
G1 X73.955 Y52.004 E4.23703 ; perimeter
G1 X73.699 Y52.355 E4.26888 ; perimeter
G1 X73.216 Y53.338 E4.34912 ; perimeter
G1 X73.014 Y53.418 E4.36503 ; perimeter
G1 X72.555 Y53.537 E4.39976 ; perimeter
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G1 X72.207 Y53.716 E4.42842 ; perimeter
G1 X71.915 Y54.192 E4.46937 ; perimeter
G1 X71.426 Y54.368 E4.50744 ; perimeter
G1 X70.964 Y54.573 E4.54445 ; perimeter
G1 X70.622 Y54.636 E4.56991 ; perimeter
G1 X70.424 Y54.712 E4.58546 ; perimeter
G1 X69.626 Y54.832 E4.64456 ; perimeter
G1 X69.483 Y54.819 E4.65507 ; perimeter
G1 X68.646 Y54.836 E4.71639 ; perimeter
G1 X68.522 Y54.817 E4.72561 ; perimeter
G1 X68.435 Y54.799 E4.73212 ; perimeter
G1 X68.064 Y54.530 E4.76568 ; perimeter
G1 X67.875 Y54.442 E4.78098 ; perimeter
G1 X67.664 Y54.380 E4.79712 ; perimeter
G1 X67.482 Y54.362 E4.81049 ; perimeter
G1 X67.258 Y54.386 E4.82699 ; perimeter
G1 X67.029 Y54.232 E4.84721 ; perimeter
G1 X66.754 Y53.979 E4.87461 ; perimeter
G1 X66.529 Y53.818 E4.89482 ; perimeter
G1 X66.467 Y53.599 E4.91151 ; perimeter
G1 X66.447 Y53.250 E4.93709 ; perimeter
G1 X66.365 Y52.906 E4.96303 ; perimeter
G1 X66.230 Y52.681 E4.98221 ; perimeter
G1 X65.924 Y52.429 E5.01132 ; perimeter
G1 X65.892 Y52.040 E5.03990 ; perimeter
G1 X65.819 Y51.789 E5.05904 ; perimeter
G1 X65.721 Y51.547 E5.07813 ; perimeter
G1 X65.674 Y51.244 E5.10065 ; perimeter
G1 X65.294 Y50.224 E5.18037 ; perimeter
G1 X65.288 Y49.690 E5.21945 ; perimeter
G1 X65.488 Y49.189 E5.25903 ; perimeter
G1 X65.556 Y48.944 E5.27760 ; perimeter
G1 X65.636 Y48.228 E5.33039 ; perimeter
G1 X65.236 Y48.095 F7800.000 ; move to first perimeter point
G1 X65.266 Y47.943 F600.000 E5.34176 ; perimeter
G1 X65.266 Y47.728 E5.35747 ; perimeter
G1 X65.305 Y47.603 E5.36703 ; perimeter
G1 X65.632 Y47.038 E5.41489 ; perimeter
G1 X66.313 Y46.667 E5.47173 ; perimeter
G1 X66.575 Y46.443 E5.49693 ; perimeter
G1 X66.885 Y46.235 E5.52429 ; perimeter
G1 X67.111 Y46.131 E5.54251 ; perimeter
G1 X67.448 Y46.043 E5.56803 ; perimeter
G1 X68.041 Y45.945 E5.61206 ; perimeter
G1 X68.310 Y45.936 E5.63180 ; perimeter
G1 X68.503 Y45.907 E5.64612 ; perimeter
G1 X69.077 Y45.763 E5.68943 ; perimeter
G1 X69.215 Y45.712 E5.70021 ; perimeter
G1 X69.364 Y45.637 E5.71246 ; perimeter

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G1 X69.559 Y45.500 E5.72991 ; perimeter
G1 X69.770 Y45.264 E5.75310 ; perimeter
G1 X69.962 Y44.999 E5.77704 ; perimeter
G1 X70.152 Y44.828 E5.79582 ; perimeter
G1 X70.676 Y44.583 E5.83817 ; perimeter
G1 X71.122 Y44.522 E5.87116 ; perimeter
G1 X71.749 Y44.341 E5.91899 ; perimeter
G1 X72.073 Y44.415 E5.94332 ; perimeter
G1 X72.212 Y44.470 E5.95429 ; perimeter
G1 X72.723 Y44.741 E5.99668 ; perimeter
G1 X72.879 Y44.862 E6.01114 ; perimeter
G1 X72.927 Y44.875 E6.01473 ; perimeter
G1 X73.187 Y45.105 E6.04018 ; perimeter
G1 X73.260 Y45.178 E6.04769 ; perimeter
G1 X73.345 Y45.320 E6.05988 ; perimeter
G1 X73.614 Y45.872 E6.10484 ; perimeter
G1 X73.924 Y46.255 E6.14089 ; perimeter
G1 X74.074 Y46.339 E6.15353 ; perimeter
G1 X74.093 Y46.380 E6.15687 ; perimeter
G1 X74.117 Y46.499 E6.16572 ; perimeter
G1 X73.966 Y46.773 E6.18869 ; perimeter
G1 X73.967 Y47.078 E6.21102 ; perimeter
G1 X73.924 Y47.214 E6.22145 ; perimeter
G1 X73.920 Y47.349 E6.23133 ; perimeter
G1 X73.951 Y47.394 E6.23536 ; perimeter
G1 X73.958 Y47.455 E6.23989 ; perimeter
G1 X74.105 Y47.644 E6.25743 ; perimeter
G1 X74.115 Y48.132 E6.29315 ; perimeter
G1 X74.175 Y48.677 E6.33334 ; perimeter
G1 X74.304 Y49.174 E6.37093 ; perimeter
G1 X74.364 Y49.317 E6.38228 ; perimeter
G1 X74.355 Y49.481 E6.39430 ; perimeter
G1 X74.294 Y49.710 E6.41170 ; perimeter
G1 X74.293 Y49.905 E6.42599 ; perimeter
G1 X74.422 Y50.186 E6.44862 ; perimeter
G1 X74.672 Y50.588 E6.48331 ; perimeter
G1 X74.805 Y50.944 E6.51118 ; perimeter
G1 X74.849 Y51.106 E6.52345 ; perimeter
G1 X74.842 Y51.394 E6.54454 ; perimeter
G1 X74.813 Y51.485 E6.55158 ; perimeter
G1 X74.633 Y51.841 E6.58078 ; perimeter
G1 X74.479 Y52.067 E6.60084 ; perimeter
G1 X74.267 Y52.279 E6.62278 ; perimeter
G1 X74.056 Y52.569 E6.64910 ; perimeter
G1 X73.883 Y52.905 E6.67676 ; perimeter
G1 X73.685 Y53.353 E6.71266 ; perimeter
G1 X73.552 Y53.577 E6.73174 ; perimeter
G1 X73.421 Y53.700 E6.74487 ; perimeter
G1 X73.306 Y53.763 E6.75448 ; perimeter
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G1 X72.686 Y53.933 E6.80161 ; perimeter
G1 X72.502 Y54.029 E6.81677 ; perimeter
G1 X72.221 Y54.471 E6.85515 ; perimeter
G1 X72.063 Y54.578 E6.86913 ; perimeter
G1 X71.576 Y54.756 E6.90710 ; perimeter
G1 X71.086 Y54.972 E6.94637 ; perimeter
G1 X70.769 Y55.032 E6.96997 ; perimeter
G1 X70.489 Y55.122 E6.99155 ; perimeter
G1 X69.643 Y55.249 E7.05420 ; perimeter
G1 X69.472 Y55.236 E7.06676 ; perimeter
G1 X68.623 Y55.253 E7.12897 ; perimeter
G1 X68.338 Y55.203 E7.15023 ; perimeter
G1 X68.219 Y55.155 E7.15962 ; perimeter
G1 X67.869 Y54.900 E7.19133 ; perimeter
G1 X67.722 Y54.830 E7.20328 ; perimeter
G1 X67.481 Y54.780 E7.22126 ; perimeter
G1 X67.221 Y54.797 E7.24038 ; perimeter
G1 X67.022 Y54.729 E7.25578 ; perimeter
G1 X66.763 Y54.552 E7.27876 ; perimeter
G1 X66.500 Y54.309 E7.30500 ; perimeter
G1 X66.263 Y54.138 E7.32640 ; perimeter
G1 X66.191 Y54.060 E7.33415 ; perimeter
G1 X66.144 Y53.971 E7.34156 ; perimeter
G1 X66.054 Y53.673 E7.36434 ; perimeter
G1 X66.031 Y53.295 E7.39210 ; perimeter
G1 X65.982 Y53.079 E7.40837 ; perimeter
G1 X65.906 Y52.950 E7.41930 ; perimeter
G1 X65.613 Y52.705 E7.44729 ; perimeter
G1 X65.529 Y52.602 E7.45702 ; perimeter
G1 X65.506 Y52.499 E7.46474 ; perimeter
G1 X65.487 Y52.136 E7.49136 ; perimeter
G1 X65.322 Y51.664 E7.52800 ; perimeter
G1 X65.267 Y51.345 E7.55172 ; perimeter
G1 X65.018 Y50.639 E7.60659 ; perimeter
G1 X64.889 Y50.334 E7.63081 ; perimeter
G1 X64.867 Y50.111 E7.64721 ; perimeter
G1 X64.879 Y49.609 E7.68401 ; perimeter
G1 X64.925 Y49.451 E7.69607 ; perimeter
G1 X65.094 Y49.054 E7.72768 ; perimeter
G1 X65.150 Y48.846 E7.74346 ; perimeter
G1 X65.188 Y48.384 E7.77744 ; perimeter
G1 X65.226 Y48.156 E7.79432 ; perimeter
G1 X65.382 Y48.043 F7800.000 ; move inwards before travel
G1 X66.378 Y48.179 ; move to first fill point
G1 X71.575 Y53.375 F600.000 E8.33266 ; fill
G1 X71.869 Y53.077 F7800.000 ; move to first fill point
G1 X66.600 Y47.808 F600.000 E8.87852 ; fill
G1 X66.973 Y47.588 F7800.000 ; move to first fill point
G1 X72.266 Y52.881 F600.000 E9.42690 ; fill
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G1 X72.719 Y52.741 F7800.000 ; move to first fill point
G1 X67.299 Y47.321 F600.000 E9.98849 ; fill
G1 X67.718 Y47.147 F7800.000 ; move to first fill point
G1 X72.904 Y52.333 F600.000 E10.52570 ; fill
G1 X73.111 Y51.947 F7800.000 ; move to first fill point
G1 X68.235 Y47.071 F600.000 E11.03091 ; fill
G1 X68.768 Y47.011 F7800.000 ; move to first fill point
G1 X73.361 Y51.604 F600.000 E11.50679 ; fill
G1 X73.641 Y51.292 F7800.000 ; move to first fill point
G1 X69.241 Y46.891 F600.000 E11.96267 ; fill
G1 X69.686 Y46.743 F7800.000 ; move to first fill point
G1 X73.228 Y50.285 F600.000 E12.32965 ; fill
G1 X73.164 Y49.629 F7800.000 ; move to first fill point
G1 X70.064 Y46.529 F600.000 E12.65081 ; fill
G1 X70.392 Y46.264 F7800.000 ; move to first fill point
G1 X73.077 Y48.949 F600.000 E12.92894 ; fill
G1 X72.998 Y48.276 F7800.000 ; move to first fill point
G1 X70.673 Y45.952 F600.000 E13.16975 ; fill
G1 X70.998 Y45.684 F7800.000 ; move to first fill point
G1 X72.784 Y47.470 F600.000 E13.35482 ; fill
G1 X72.823 Y46.916 F7800.000 ; move to first fill point
G1 X71.498 Y45.591 F600.000 E13.49206 ; fill
G1 X66.306 Y48.700 F7800.000 ; move to first fill point
G1 X71.273 Y53.666 F600.000 E14.00658 ; fill
G1 X70.856 Y53.842 F7800.000 ; move to first fill point
G1 X66.225 Y49.211 F600.000 E14.48640 ; fill
G1 X66.081 Y49.660 F7800.000 ; move to first fill point
G1 X70.374 Y53.953 F600.000 E14.93121 ; fill
G1 X69.893 Y54.066 F7800.000 ; move to first fill point
G1 X66.069 Y50.242 F600.000 E15.32739 ; fill
G1 X66.385 Y51.150 F7800.000 ; move to first fill point
G1 X69.347 Y54.112 F600.000 E15.63427 ; fill
G1 X68.757 Y54.115 F7800.000 ; move to first fill point
G1 X66.607 Y51.965 F600.000 E15.85697 ; fill
G1 X67.145 Y53.095 F7800.000 ; move to first fill point
G1 X67.713 Y53.664 F600.000 E15.91587 ; fill
G1 F1800.000 E14.91587 ; retract
G92 E0 ; reset extrusion distance
G1 Z22.350 F7800.000 ; move to next layer (55)
G1 X67.713 Y53.860 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X67.611 Y53.868 F600.000 E1.00747 ; perimeter
G1 X67.075 Y53.473 E1.05632 ; perimeter
G1 X66.921 Y52.841 E1.10394 ; perimeter
G1 X66.759 Y52.523 E1.13009 ; perimeter
G1 X66.530 Y52.226 E1.15757 ; perimeter
G1 X66.299 Y52.082 E1.17750 ; perimeter
G1 X66.303 Y51.798 E1.19832 ; perimeter
G1 X66.263 Y51.493 E1.22088 ; perimeter
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G1 X66.081 Y50.891 E1.26695 ; perimeter
G1 X66.004 Y50.551 E1.29246 ; perimeter
G1 X65.809 Y50.019 E1.33400 ; perimeter
G1 X65.761 Y49.520 E1.37073 ; perimeter
G1 X66.030 Y48.786 E1.42795 ; perimeter
G1 X66.197 Y48.130 E1.47755 ; perimeter
G1 X66.206 Y47.843 E1.49859 ; perimeter
G1 X66.284 Y47.630 E1.51526 ; perimeter
G1 X66.696 Y47.478 E1.54743 ; perimeter
G1 X67.477 Y47.115 E1.61049 ; perimeter
G1 X68.106 Y46.929 E1.65851 ; perimeter
G1 X68.421 Y46.808 E1.68324 ; perimeter
G1 X68.682 Y46.678 E1.70460 ; perimeter
G1 X68.997 Y46.629 E1.72800 ; perimeter
G1 X69.156 Y46.567 E1.74050 ; perimeter
G1 X69.653 Y46.294 E1.78204 ; perimeter
G1 X70.060 Y46.012 E1.81828 ; perimeter
G1 X70.291 Y45.771 E1.84274 ; perimeter
G1 X70.587 Y45.710 E1.86488 ; perimeter
G1 X70.830 Y45.583 E1.88499 ; perimeter
G1 X70.959 Y45.478 E1.89715 ; perimeter
G1 X71.407 Y45.744 E1.93537 ; perimeter
G1 X71.600 Y45.736 E1.94947 ; perimeter
G1 X71.752 Y45.783 E1.96117 ; perimeter
G1 X72.284 Y45.735 E2.00032 ; perimeter
G1 X72.474 Y46.002 E2.02431 ; perimeter
G1 X72.597 Y46.255 E2.04493 ; perimeter
G1 X72.501 Y46.910 E2.09342 ; perimeter
G1 X72.489 Y47.208 E2.11525 ; perimeter
G1 X72.525 Y47.456 E2.13363 ; perimeter
G1 X72.614 Y47.814 E2.16063 ; perimeter
G1 X72.679 Y48.034 E2.17748 ; perimeter
G1 X72.796 Y48.232 E2.19431 ; perimeter
G1 X72.970 Y48.450 E2.21476 ; perimeter
G1 X73.137 Y48.583 E2.23041 ; perimeter
G1 X73.233 Y48.635 E2.23835 ; perimeter
G1 X73.318 Y49.423 E2.29648 ; perimeter
G1 X73.442 Y49.715 E2.31969 ; perimeter
G1 X73.410 Y49.869 E2.33122 ; perimeter
G1 X73.406 Y50.094 E2.34774 ; perimeter
G1 X73.472 Y50.445 E2.37388 ; perimeter
G1 X73.727 Y51.104 E2.42564 ; perimeter
G1 X73.734 Y51.219 E2.43408 ; perimeter
G1 X73.647 Y51.339 E2.44494 ; perimeter
G1 X73.445 Y51.752 E2.47860 ; perimeter
G1 X73.347 Y52.225 E2.51405 ; perimeter
G1 X73.208 Y52.594 E2.54290 ; perimeter
G1 X73.139 Y52.724 E2.55367 ; perimeter
G1 X72.644 Y52.868 E2.59144 ; perimeter
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G1 X72.405 Y52.966 E2.61038 ; perimeter
G1 X72.027 Y53.194 E2.64275 ; perimeter
G1 X71.769 Y53.566 E2.67587 ; perimeter
G1 X71.710 Y53.717 E2.68780 ; perimeter
G1 X71.078 Y53.868 E2.73541 ; perimeter
G1 X70.415 Y53.962 E2.78448 ; perimeter
G1 X70.042 Y54.198 E2.81684 ; perimeter
G1 X69.659 Y54.215 E2.84491 ; perimeter
G1 X69.442 Y54.125 E2.86211 ; perimeter
G1 X69.035 Y54.070 E2.89221 ; perimeter
G1 X68.630 Y54.174 E2.92285 ; perimeter
G1 X68.517 Y54.078 E2.93368 ; perimeter
G1 X68.233 Y53.918 E2.95757 ; perimeter
G1 X67.913 Y53.860 E2.98141 ; perimeter
G1 X67.775 Y53.860 E2.99149 ; perimeter
G1 X67.730 Y54.276 F7800.000 ; move to first perimeter point
G1 X67.522 Y54.309 F600.000 E3.00686 ; perimeter
G1 X66.915 Y53.881 E3.06127 ; perimeter
G1 X66.697 Y53.700 E3.08204 ; perimeter
G1 X66.527 Y52.984 E3.13592 ; perimeter
G1 X66.412 Y52.758 E3.15456 ; perimeter
G1 X66.243 Y52.537 E3.17492 ; perimeter
G1 X65.894 Y52.318 E3.20506 ; perimeter
G1 X65.888 Y51.830 E3.24086 ; perimeter
G1 X65.854 Y51.572 E3.25987 ; perimeter
G1 X65.681 Y51.009 E3.30308 ; perimeter
G1 X65.607 Y50.672 E3.32830 ; perimeter
G1 X65.404 Y50.112 E3.37195 ; perimeter
G1 X65.331 Y49.496 E3.41744 ; perimeter
G1 X65.631 Y48.669 E3.48186 ; perimeter
G1 X65.784 Y48.076 E3.52672 ; perimeter
G1 X65.802 Y47.738 E3.55152 ; perimeter
G1 X65.920 Y47.442 E3.57489 ; perimeter
G1 X66.000 Y47.304 E3.58654 ; perimeter
G1 X66.525 Y47.098 E3.62784 ; perimeter
G1 X67.328 Y46.727 E3.69271 ; perimeter
G1 X67.973 Y46.534 E3.74196 ; perimeter
G1 X68.596 Y46.266 E3.79165 ; perimeter
G1 X68.884 Y46.227 E3.81297 ; perimeter
G1 X68.987 Y46.187 E3.82104 ; perimeter
G1 X69.427 Y45.945 E3.85786 ; perimeter
G1 X69.633 Y45.785 E3.87696 ; perimeter
G1 X69.797 Y45.686 E3.89097 ; perimeter
G1 X69.918 Y45.559 E3.90387 ; perimeter
G1 X70.007 Y45.427 E3.91549 ; perimeter
G1 X70.159 Y45.352 E3.92791 ; perimeter
G1 X70.243 Y45.356 E3.93411 ; perimeter
G1 X70.446 Y45.314 E3.94929 ; perimeter
G1 X70.600 Y45.234 E3.96201 ; perimeter
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G1 X70.758 Y45.105 E3.97694 ; perimeter
G1 X70.872 Y44.960 E3.99048 ; perimeter
G1 X71.054 Y45.041 E4.00509 ; perimeter
G1 X71.514 Y45.324 E4.04462 ; perimeter
G1 X71.629 Y45.319 E4.05305 ; perimeter
G1 X71.805 Y45.365 E4.06638 ; perimeter
G1 X72.346 Y45.306 E4.10625 ; perimeter
G1 X72.503 Y45.326 E4.11787 ; perimeter
G1 X72.826 Y45.781 E4.15874 ; perimeter
G1 X72.923 Y45.955 E4.17331 ; perimeter
G1 X72.994 Y46.139 E4.18780 ; perimeter
G1 X73.018 Y46.248 E4.19593 ; perimeter
G1 X72.908 Y47.031 E4.25391 ; perimeter
G1 X72.905 Y47.182 E4.26493 ; perimeter
G1 X72.933 Y47.377 E4.27936 ; perimeter
G1 X73.063 Y47.867 E4.31653 ; perimeter
G1 X73.139 Y47.996 E4.32744 ; perimeter
G1 X73.258 Y48.146 E4.34150 ; perimeter
G1 X73.388 Y48.246 E4.35354 ; perimeter
G1 X73.633 Y48.379 E4.37393 ; perimeter
G1 X73.654 Y48.738 E4.40034 ; perimeter
G1 X73.702 Y48.982 E4.41854 ; perimeter
G1 X73.725 Y49.319 E4.44326 ; perimeter
G1 X73.801 Y49.498 E4.45750 ; perimeter
G1 X73.895 Y49.654 E4.47087 ; perimeter
G1 X73.825 Y49.915 E4.49067 ; perimeter
G1 X73.823 Y50.056 E4.50100 ; perimeter
G1 X73.875 Y50.335 E4.52179 ; perimeter
G1 X74.095 Y50.876 E4.56455 ; perimeter
G1 X74.142 Y51.052 E4.57791 ; perimeter
G1 X74.149 Y51.200 E4.58876 ; perimeter
G1 X74.124 Y51.388 E4.60267 ; perimeter
G1 X74.011 Y51.545 E4.61682 ; perimeter
G1 X73.846 Y51.877 E4.64405 ; perimeter
G1 X73.747 Y52.341 E4.67875 ; perimeter
G1 X73.528 Y52.913 E4.72362 ; perimeter
G1 X73.459 Y53.015 E4.73269 ; perimeter
G1 X73.333 Y53.096 E4.74360 ; perimeter
G1 X72.784 Y53.260 E4.78560 ; perimeter
G1 X72.596 Y53.338 E4.80050 ; perimeter
G1 X72.322 Y53.505 E4.82402 ; perimeter
G1 X72.135 Y53.770 E4.84779 ; perimeter
G1 X72.030 Y54.051 E4.86977 ; perimeter
G1 X71.868 Y54.108 E4.88236 ; perimeter
G1 X71.164 Y54.275 E4.93535 ; perimeter
G1 X70.567 Y54.358 E4.97950 ; perimeter
G1 X70.330 Y54.508 E5.00002 ; perimeter
G1 X70.252 Y54.618 E5.00995 ; perimeter
G1 X69.582 Y54.633 E5.05902 ; perimeter
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G1 X69.327 Y54.529 E5.07920 ; perimeter
G1 X69.066 Y54.493 E5.09847 ; perimeter
G1 X68.671 Y54.597 E5.12841 ; perimeter
G1 X68.554 Y54.610 E5.13704 ; perimeter
G1 X68.460 Y54.575 E5.14439 ; perimeter
G1 X68.279 Y54.421 E5.16179 ; perimeter
G1 X68.090 Y54.315 E5.17765 ; perimeter
G1 X67.792 Y54.276 E5.19968 ; perimeter
G1 X67.746 Y54.692 F7800.000 ; move to first perimeter point
G1 X67.494 Y54.724 F600.000 E5.21830 ; perimeter
G1 X67.336 Y54.678 E5.23036 ; perimeter
G1 X66.996 Y54.457 E5.26006 ; perimeter
G1 X66.410 Y54.003 E5.31439 ; perimeter
G1 X66.308 Y53.847 E5.32802 ; perimeter
G1 X66.134 Y53.128 E5.38225 ; perimeter
G1 X66.065 Y52.992 E5.39340 ; perimeter
G1 X65.956 Y52.848 E5.40664 ; perimeter
G1 X65.568 Y52.585 E5.44099 ; perimeter
G1 X65.496 Y52.471 E5.45084 ; perimeter
G1 X65.473 Y51.861 E5.49557 ; perimeter
G1 X65.446 Y51.652 E5.51101 ; perimeter
G1 X65.281 Y51.126 E5.55138 ; perimeter
G1 X65.209 Y50.794 E5.57631 ; perimeter
G1 X64.998 Y50.206 E5.62207 ; perimeter
G1 X64.917 Y49.481 E5.67548 ; perimeter
G1 X65.003 Y49.166 E5.69940 ; perimeter
G1 X65.232 Y48.552 E5.74744 ; perimeter
G1 X65.370 Y48.022 E5.78756 ; perimeter
G1 X65.398 Y47.633 E5.81616 ; perimeter
G1 X65.547 Y47.258 E5.84572 ; perimeter
G1 X65.722 Y46.994 E5.86889 ; perimeter
G1 X65.918 Y46.880 E5.88547 ; perimeter
G1 X66.353 Y46.719 E5.91947 ; perimeter
G1 X67.180 Y46.338 E5.98615 ; perimeter
G1 X67.840 Y46.140 E6.03663 ; perimeter
G1 X68.476 Y45.867 E6.08736 ; perimeter
G1 X68.770 Y45.825 E6.10915 ; perimeter
G1 X68.998 Y45.715 E6.12770 ; perimeter
G1 X69.533 Y45.360 E6.17473 ; perimeter
G1 X69.738 Y45.093 E6.19938 ; perimeter
G1 X70.051 Y44.944 E6.22481 ; perimeter
G1 X70.212 Y44.938 E6.23657 ; perimeter
G1 X70.370 Y44.885 E6.24878 ; perimeter
G1 X70.668 Y44.584 E6.27985 ; perimeter
G1 X70.806 Y44.509 E6.29131 ; perimeter
G1 X70.885 Y44.501 E6.29711 ; perimeter
G1 X70.969 Y44.527 E6.30359 ; perimeter
G1 X71.400 Y44.760 E6.33947 ; perimeter
G1 X71.620 Y44.904 E6.35876 ; perimeter
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G1 X71.686 Y44.901 E6.36359 ; perimeter
G1 X71.858 Y44.946 E6.37657 ; perimeter
G1 X72.346 Y44.890 E6.41255 ; perimeter
G1 X72.646 Y44.932 E6.43480 ; perimeter
G1 X72.793 Y45.025 E6.44752 ; perimeter
G1 X72.896 Y45.158 E6.45986 ; perimeter
G1 X73.179 Y45.561 E6.49594 ; perimeter
G1 X73.298 Y45.774 E6.51379 ; perimeter
G1 X73.372 Y45.954 E6.52808 ; perimeter
G1 X73.431 Y46.182 E6.54530 ; perimeter
G1 X73.432 Y46.290 E6.55320 ; perimeter
G1 X73.327 Y47.012 E6.60667 ; perimeter
G1 X73.322 Y47.156 E6.61722 ; perimeter
G1 X73.417 Y47.599 E6.65044 ; perimeter
G1 X73.447 Y47.700 E6.65818 ; perimeter
G1 X73.547 Y47.841 E6.67082 ; perimeter
G1 X74.021 Y48.136 E6.71171 ; perimeter
G1 X74.132 Y49.214 E6.79116 ; perimeter
G1 X74.209 Y49.369 E6.80376 ; perimeter
G1 X74.374 Y49.610 E6.82517 ; perimeter
G1 X74.255 Y49.889 E6.84739 ; perimeter
G1 X74.239 Y50.018 E6.85694 ; perimeter
G1 X74.278 Y50.225 E6.87237 ; perimeter
G1 X74.483 Y50.726 E6.91200 ; perimeter
G1 X74.555 Y50.995 E6.93243 ; perimeter
G1 X74.566 Y51.210 E6.94816 ; perimeter
G1 X74.537 Y51.440 E6.96514 ; perimeter
G1 X74.490 Y51.586 E6.97641 ; perimeter
G1 X74.376 Y51.751 E6.99109 ; perimeter
G1 X74.246 Y52.003 E7.01190 ; perimeter
G1 X74.147 Y52.456 E7.04585 ; perimeter
G1 X73.912 Y53.081 E7.09474 ; perimeter
G1 X73.804 Y53.256 E7.10982 ; perimeter
G1 X73.640 Y53.405 E7.12602 ; perimeter
G1 X73.468 Y53.492 E7.14015 ; perimeter
G1 X72.924 Y53.653 E7.18170 ; perimeter
G1 X72.787 Y53.709 E7.19255 ; perimeter
G1 X72.617 Y53.816 E7.20724 ; perimeter
G1 X72.502 Y53.975 E7.22166 ; perimeter
G1 X72.379 Y54.294 E7.24671 ; perimeter
G1 X72.286 Y54.380 E7.25597 ; perimeter
G1 X71.983 Y54.508 E7.28007 ; perimeter
G1 X71.250 Y54.682 E7.33528 ; perimeter
G1 X70.719 Y54.754 E7.37452 ; perimeter
G1 X70.622 Y54.815 E7.38295 ; perimeter
G1 X70.475 Y55.031 E7.40207 ; perimeter
G1 X69.812 Y55.035 E7.45061 ; perimeter
G1 X69.582 Y55.057 E7.46753 ; perimeter
G1 X69.383 Y55.005 E7.48259 ; perimeter
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G1 X69.212 Y54.933 E7.49624 ; perimeter
G1 X69.097 Y54.917 E7.50470 ; perimeter
G1 X68.751 Y55.006 E7.53093 ; perimeter
G1 X68.549 Y55.029 E7.54581 ; perimeter
G1 X68.239 Y54.952 E7.56919 ; perimeter
G1 X68.195 Y54.930 E7.57278 ; perimeter
G1 X68.040 Y54.764 E7.58943 ; perimeter
G1 X67.947 Y54.711 E7.59725 ; perimeter
G1 X67.809 Y54.692 E7.60750 ; perimeter
G1 X67.608 Y54.478 F7800.000 ; move inwards before travel
G1 X67.640 Y53.526 ; move to first fill point
G1 X72.643 Y48.524 F600.000 E8.12576 ; fill
G1 X72.941 Y48.818 F7800.000 ; move to first fill point
G1 X68.160 Y53.599 F600.000 E8.62108 ; fill
G1 X68.583 Y53.769 F7800.000 ; move to first fill point
G1 X73.009 Y49.343 F600.000 E9.07968 ; fill
G1 X73.109 Y49.836 F7800.000 ; move to first fill point
G1 X69.162 Y53.783 F600.000 E9.48857 ; fill
G1 X69.650 Y53.888 F7800.000 ; move to first fill point
G1 X73.153 Y50.384 F600.000 E9.85154 ; fill
G1 X73.302 Y50.828 F7800.000 ; move to first fill point
G1 X70.481 Y53.649 F600.000 E10.14379 ; fill
G1 X71.193 Y53.530 F7800.000 ; move to first fill point
G1 X73.237 Y51.487 F600.000 E10.35547 ; fill
G1 X72.990 Y52.326 F7800.000 ; move to first fill point
G1 X72.807 Y52.510 F600.000 E10.37447 ; fill
G1 X72.407 Y48.167 F7800.000 ; move to first fill point
G1 X67.329 Y53.245 F600.000 E10.90057 ; fill
G1 X67.213 Y52.767 F7800.000 ; move to first fill point
G1 X72.279 Y47.702 F600.000 E11.42537 ; fill
G1 X72.188 Y47.200 F7800.000 ; move to first fill point
G1 X67.018 Y52.369 F600.000 E11.96096 ; fill
G1 X66.762 Y52.032 F7800.000 ; move to first fill point
G1 X72.254 Y46.541 F600.000 E12.52990 ; fill
G1 X72.135 Y46.067 F7800.000 ; move to first fill point
G1 X66.583 Y51.619 F600.000 E13.10514 ; fill
G1 X66.476 Y51.133 F7800.000 ; move to first fill point
G1 X71.567 Y46.042 F600.000 E13.63261 ; fill
G1 X71.103 Y45.913 F7800.000 ; move to first fill point
G1 X66.341 Y50.675 F600.000 E14.12593 ; fill
G1 X66.203 Y50.220 F7800.000 ; move to first fill point
G1 X70.007 Y46.416 F600.000 E14.52003 ; fill
G1 X68.878 Y46.952 F7800.000 ; move to first fill point
G1 X66.084 Y49.746 F600.000 E14.80949 ; fill
G1 X66.283 Y48.954 F7800.000 ; move to first fill point
G1 X67.947 Y47.290 F600.000 E14.98188 ; fill
G1 X66.953 Y47.691 F7800.000 ; move to first fill point
G1 X66.498 Y48.146 F600.000 E15.02902 ; fill
G1 F1800.000 E14.02902 ; retract
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G92 E0 ; reset extrusion distance
G1 Z22.750 F7800.000 ; move to next layer (56)
G1 X66.325 Y48.048 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X66.441 Y47.602 F600.000 E1.03378 ; perimeter
G1 X67.004 Y47.388 E1.07787 ; perimeter
G1 X67.600 Y47.236 E1.12297 ; perimeter
G1 X68.067 Y47.025 E1.16047 ; perimeter
G1 X68.309 Y46.842 E1.18272 ; perimeter
G1 X68.434 Y46.712 E1.19593 ; perimeter
G1 X68.854 Y46.638 E1.22717 ; perimeter
G1 X69.246 Y46.476 E1.25822 ; perimeter
G1 X69.550 Y46.202 E1.28819 ; perimeter
G1 X69.666 Y46.033 E1.30322 ; perimeter
G1 X69.825 Y45.978 E1.31557 ; perimeter
G1 X70.058 Y46.027 E1.33297 ; perimeter
G1 X70.392 Y46.001 E1.35755 ; perimeter
G1 X70.881 Y45.850 E1.39503 ; perimeter
G1 X71.043 Y45.894 E1.40734 ; perimeter
G1 X71.394 Y45.859 E1.43318 ; perimeter
G1 X71.961 Y45.621 E1.47821 ; perimeter
G1 X72.330 Y45.587 E1.50532 ; perimeter
G1 X72.458 Y45.737 E1.51975 ; perimeter
G1 X72.576 Y46.062 E1.54510 ; perimeter
G1 X72.597 Y46.311 E1.56342 ; perimeter
G1 X72.553 Y47.473 E1.64861 ; perimeter
G1 X72.647 Y47.830 E1.67563 ; perimeter
G1 X72.821 Y48.284 E1.71124 ; perimeter
G1 X73.031 Y48.726 E1.74707 ; perimeter
G1 X73.105 Y48.852 E1.75781 ; perimeter
G1 X73.303 Y49.074 E1.77960 ; perimeter
G1 X73.294 Y49.373 E1.80153 ; perimeter
G1 X73.379 Y49.781 E1.83202 ; perimeter
G1 X73.313 Y49.965 E1.84636 ; perimeter
G1 X73.323 Y50.451 E1.88194 ; perimeter
G1 X73.356 Y50.627 E1.89504 ; perimeter
G1 X73.525 Y51.133 E1.93417 ; perimeter
G1 X73.582 Y51.705 E1.97625 ; perimeter
G1 X73.439 Y52.241 E2.01691 ; perimeter
G1 X73.386 Y52.327 E2.02431 ; perimeter
G1 X72.927 Y52.534 E2.06122 ; perimeter
G1 X72.716 Y52.599 E2.07734 ; perimeter
G1 X72.375 Y52.767 E2.10521 ; perimeter
G1 X72.052 Y53.037 E2.13606 ; perimeter
G1 X71.843 Y53.452 E2.17005 ; perimeter
G1 X71.802 Y53.595 E2.18099 ; perimeter
G1 X71.415 Y53.629 E2.20943 ; perimeter
G1 X71.113 Y53.584 E2.23185 ; perimeter
G1 X70.715 Y53.579 E2.26095 ; perimeter
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G1 X70.349 Y53.708 E2.28941 ; perimeter
G1 X70.037 Y53.955 E2.31856 ; perimeter
G1 X69.946 Y54.107 E2.33153 ; perimeter
G1 X69.771 Y54.093 E2.34442 ; perimeter
G1 X69.605 Y54.112 E2.35663 ; perimeter
G1 X69.321 Y54.050 E2.37793 ; perimeter
G1 X69.029 Y54.026 E2.39939 ; perimeter
G1 X68.900 Y54.039 E2.40892 ; perimeter
G1 X68.627 Y53.896 E2.43153 ; perimeter
G1 X68.395 Y53.818 E2.44942 ; perimeter
G1 X68.156 Y53.773 E2.46725 ; perimeter
G1 X67.770 Y53.753 E2.49556 ; perimeter
G1 X67.623 Y53.668 E2.50797 ; perimeter
G1 X67.269 Y53.407 E2.54023 ; perimeter
G1 X66.963 Y52.658 E2.59948 ; perimeter
G1 X66.903 Y52.529 E2.60990 ; perimeter
G1 X66.772 Y52.335 E2.62704 ; perimeter
G1 X66.586 Y52.130 E2.64735 ; perimeter
G1 X66.292 Y51.916 E2.67397 ; perimeter
G1 X66.314 Y51.495 E2.70488 ; perimeter
G1 X66.250 Y51.055 E2.73742 ; perimeter
G1 X66.131 Y50.748 E2.76155 ; perimeter
G1 X66.067 Y50.432 E2.78517 ; perimeter
G1 X65.926 Y49.938 E2.82279 ; perimeter
G1 X65.819 Y49.271 E2.87230 ; perimeter
G1 X65.933 Y49.001 E2.89379 ; perimeter
G1 X66.116 Y48.661 E2.92203 ; perimeter
G1 X66.219 Y48.409 E2.94195 ; perimeter
G1 X66.309 Y48.108 E2.96497 ; perimeter
G1 X65.922 Y47.948 F7800.000 ; move to first perimeter point
G1 X66.054 Y47.472 F600.000 E3.00114 ; perimeter
G1 X66.159 Y47.292 E3.01642 ; perimeter
G1 X66.232 Y47.227 E3.02352 ; perimeter
G1 X66.879 Y46.990 E3.07408 ; perimeter
G1 X67.456 Y46.844 E3.11763 ; perimeter
G1 X67.736 Y46.725 E3.13997 ; perimeter
G1 X67.846 Y46.670 E3.14891 ; perimeter
G1 X68.038 Y46.524 E3.16658 ; perimeter
G1 X68.252 Y46.320 E3.18827 ; perimeter
G1 X68.735 Y46.237 E3.22422 ; perimeter
G1 X69.023 Y46.118 E3.24706 ; perimeter
G1 X69.234 Y45.927 E3.26788 ; perimeter
G1 X69.413 Y45.697 E3.28920 ; perimeter
G1 X69.488 Y45.653 E3.29558 ; perimeter
G1 X69.790 Y45.550 E3.31897 ; perimeter
G1 X70.082 Y45.606 E3.34070 ; perimeter
G1 X70.310 Y45.589 E3.35749 ; perimeter
G1 X70.599 Y45.499 E3.37964 ; perimeter
G1 X70.734 Y45.385 E3.39257 ; perimeter

G1 X71.068 Y45.470 E3.41787 ; perimeter
G1 X71.310 Y45.447 E3.43565 ; perimeter
G1 X71.877 Y45.209 E3.48072 ; perimeter
G1 X72.241 Y45.179 E3.50744 ; perimeter
G1 X72.489 Y45.187 E3.52566 ; perimeter
G1 X72.656 Y45.330 E3.54174 ; perimeter
G1 X72.825 Y45.531 E3.56098 ; perimeter
G1 X72.985 Y45.960 E3.59454 ; perimeter
G1 X73.012 Y46.326 E3.62141 ; perimeter
G1 X72.969 Y47.416 E3.70133 ; perimeter
G1 X73.045 Y47.708 E3.72342 ; perimeter
G1 X73.204 Y48.122 E3.75590 ; perimeter
G1 X73.387 Y48.503 E3.78688 ; perimeter
G1 X73.451 Y48.615 E3.79633 ; perimeter
G1 X73.703 Y48.869 E3.82258 ; perimeter
G1 X73.737 Y49.012 E3.83333 ; perimeter
G1 X73.711 Y49.331 E3.85681 ; perimeter
G1 X73.762 Y49.573 E3.87488 ; perimeter
G1 X73.842 Y49.721 E3.88720 ; perimeter
G1 X73.728 Y50.039 E3.91197 ; perimeter
G1 X73.737 Y50.401 E3.93848 ; perimeter
G1 X73.758 Y50.514 E3.94691 ; perimeter
G1 X73.932 Y51.043 E3.98773 ; perimeter
G1 X73.973 Y51.307 E4.00730 ; perimeter
G1 X73.998 Y51.687 E4.03523 ; perimeter
G1 X73.958 Y51.951 E4.05474 ; perimeter
G1 X73.810 Y52.441 E4.09225 ; perimeter
G1 X73.713 Y52.586 E4.10498 ; perimeter
G1 X73.614 Y52.676 E4.11479 ; perimeter
G1 X73.206 Y52.868 E4.14788 ; perimeter
G1 X72.721 Y53.053 E4.18588 ; perimeter
G1 X72.613 Y53.111 E4.19484 ; perimeter
G1 X72.383 Y53.304 E4.21684 ; perimeter
G1 X72.232 Y53.605 E4.24150 ; perimeter
G1 X72.150 Y53.885 E4.26288 ; perimeter
G1 X71.967 Y53.973 E4.27777 ; perimeter
G1 X71.851 Y54.005 E4.28660 ; perimeter
G1 X71.527 Y54.038 E4.31047 ; perimeter
G1 X71.418 Y54.046 E4.31847 ; perimeter
G1 X71.084 Y53.999 E4.34315 ; perimeter
G1 X70.783 Y53.996 E4.36518 ; perimeter
G1 X70.553 Y54.077 E4.38309 ; perimeter
G1 X70.355 Y54.233 E4.40155 ; perimeter
G1 X70.189 Y54.516 E4.42556 ; perimeter
G1 X70.047 Y54.527 E4.43595 ; perimeter
G1 X69.778 Y54.511 E4.45571 ; perimeter
G1 X69.556 Y54.530 E4.47200 ; perimeter
G1 X69.254 Y54.462 E4.49472 ; perimeter
G1 X69.032 Y54.444 E4.51100 ; perimeter

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G1 X68.739 Y54.483 E4.53268 ; perimeter
G1 X68.602 Y54.352 E4.54655 ; perimeter
G1 X68.463 Y54.279 E4.55808 ; perimeter
G1 X68.290 Y54.221 E4.57141 ; perimeter
G1 X67.906 Y54.169 E4.59980 ; perimeter
G1 X67.653 Y54.170 E4.61831 ; perimeter
G1 X67.378 Y54.005 E4.64183 ; perimeter
G1 X67.066 Y53.787 E4.66969 ; perimeter
G1 X66.959 Y53.687 E4.68040 ; perimeter
G1 X66.884 Y53.565 E4.69093 ; perimeter
G1 X66.540 Y52.735 E4.75678 ; perimeter
G1 X66.445 Y52.594 E4.76920 ; perimeter
G1 X66.307 Y52.442 E4.78424 ; perimeter
G1 X65.834 Y52.122 E4.82610 ; perimeter
G1 X65.899 Y51.662 E4.86010 ; perimeter
G1 X65.898 Y51.528 E4.86996 ; perimeter
G1 X65.842 Y51.153 E4.89773 ; perimeter
G1 X65.716 Y50.816 E4.92409 ; perimeter
G1 X65.662 Y50.527 E4.94564 ; perimeter
G1 X65.517 Y50.019 E4.98433 ; perimeter
G1 X65.404 Y49.257 E5.04075 ; perimeter
G1 X65.411 Y49.176 E5.04669 ; perimeter
G1 X65.472 Y49.009 E5.05976 ; perimeter
G1 X65.738 Y48.488 E5.10258 ; perimeter
G1 X65.905 Y48.008 E5.13984 ; perimeter
G1 X65.495 Y47.932 F7800.000 ; move to first perimeter point
G1 X65.560 Y47.649 F600.000 E5.16115 ; perimeter
G1 X65.678 Y47.294 E5.18855 ; perimeter
G1 X65.824 Y47.043 E5.20981 ; perimeter
G1 X65.974 Y46.900 E5.22496 ; perimeter
G1 X66.092 Y46.835 E5.23489 ; perimeter
G1 X66.755 Y46.592 E5.28663 ; perimeter
G1 X67.312 Y46.453 E5.32863 ; perimeter
G1 X67.560 Y46.348 E5.34837 ; perimeter
G1 X67.766 Y46.207 E5.36669 ; perimeter
G1 X67.949 Y46.026 E5.38551 ; perimeter
G1 X68.103 Y45.930 E5.39887 ; perimeter
G1 X68.617 Y45.836 E5.43709 ; perimeter
G1 X68.801 Y45.759 E5.45172 ; perimeter
G1 X68.919 Y45.652 E5.46340 ; perimeter
G1 X69.118 Y45.404 E5.48672 ; perimeter
G1 X69.298 Y45.282 E5.50260 ; perimeter
G1 X69.826 Y45.097 E5.54360 ; perimeter
G1 X69.976 Y45.160 E5.55555 ; perimeter
G1 X70.106 Y45.184 E5.56520 ; perimeter
G1 X70.228 Y45.176 E5.57419 ; perimeter
G1 X70.398 Y45.124 E5.58722 ; perimeter
G1 X70.504 Y45.040 E5.59711 ; perimeter
G1 X70.699 Y44.824 E5.61839 ; perimeter
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G1 X70.877 Y44.993 E5.63638 ; perimeter
G1 X71.093 Y45.047 E5.65271 ; perimeter
G1 X71.225 Y45.034 E5.66242 ; perimeter
G1 X71.691 Y44.832 E5.69960 ; perimeter
G1 X71.827 Y44.796 E5.70990 ; perimeter
G1 X72.385 Y44.763 E5.75088 ; perimeter
G1 X72.599 Y44.788 E5.76666 ; perimeter
G1 X72.713 Y44.837 E5.77579 ; perimeter
G1 X72.867 Y44.954 E5.78992 ; perimeter
G1 X73.156 Y45.278 E5.82175 ; perimeter
G1 X73.208 Y45.365 E5.82918 ; perimeter
G1 X73.366 Y45.779 E5.86163 ; perimeter
G1 X73.403 Y45.924 E5.87257 ; perimeter
G1 X73.429 Y46.219 E5.89430 ; perimeter
G1 X73.386 Y47.283 E5.97226 ; perimeter
G1 X73.417 Y47.488 E5.98745 ; perimeter
G1 X73.587 Y47.959 E6.02417 ; perimeter
G1 X73.796 Y48.378 E6.05845 ; perimeter
G1 X74.078 Y48.666 E6.08798 ; perimeter
G1 X74.148 Y48.948 E6.10927 ; perimeter
G1 X74.128 Y49.289 E6.13429 ; perimeter
G1 X74.158 Y49.431 E6.14495 ; perimeter
G1 X74.231 Y49.566 E6.15614 ; perimeter
G1 X74.357 Y49.709 E6.17011 ; perimeter
G1 X74.199 Y49.958 E6.19174 ; perimeter
G1 X74.143 Y50.113 E6.20380 ; perimeter
G1 X74.159 Y50.401 E6.22496 ; perimeter
G1 X74.341 Y50.960 E6.26803 ; perimeter
G1 X74.389 Y51.271 E6.29110 ; perimeter
G1 X74.414 Y51.671 E6.32041 ; perimeter
G1 X74.361 Y52.053 E6.34866 ; perimeter
G1 X74.170 Y52.650 E6.39458 ; perimeter
G1 X74.033 Y52.852 E6.41246 ; perimeter
G1 X73.885 Y53.000 E6.42783 ; perimeter
G1 X73.458 Y53.212 E6.46278 ; perimeter
G1 X72.905 Y53.426 E6.50619 ; perimeter
G1 X72.715 Y53.571 E6.52372 ; perimeter
G1 X72.620 Y53.758 E6.53904 ; perimeter
G1 X72.503 Y54.116 E6.56664 ; perimeter
G1 X72.368 Y54.240 E6.58008 ; perimeter
G1 X72.098 Y54.368 E6.60202 ; perimeter
G1 X71.815 Y54.429 E6.62320 ; perimeter
G1 X71.412 Y54.462 E6.65284 ; perimeter
G1 X71.055 Y54.415 E6.67920 ; perimeter
G1 X70.851 Y54.413 E6.69416 ; perimeter
G1 X70.756 Y54.446 E6.70153 ; perimeter
G1 X70.673 Y54.512 E6.70930 ; perimeter
G1 X70.497 Y54.811 E6.73470 ; perimeter
G1 X70.457 Y54.861 E6.73936 ; perimeter
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G1 X70.379 Y54.903 E6.74591 ; perimeter
G1 X70.058 Y54.943 E6.76961 ; perimeter
G1 X69.785 Y54.928 E6.78964 ; perimeter
G1 X69.531 Y54.946 E6.80826 ; perimeter
G1 X69.187 Y54.874 E6.83405 ; perimeter
G1 X69.036 Y54.861 E6.84514 ; perimeter
G1 X68.671 Y54.908 E6.87212 ; perimeter
G1 X68.557 Y54.890 E6.88052 ; perimeter
G1 X68.357 Y54.693 E6.90108 ; perimeter
G1 X68.185 Y54.624 E6.91468 ; perimeter
G1 X67.878 Y54.584 E6.93733 ; perimeter
G1 X67.510 Y54.580 E6.96430 ; perimeter
G1 X66.828 Y54.127 E7.02429 ; perimeter
G1 X66.656 Y53.974 E7.04113 ; perimeter
G1 X66.562 Y53.855 E7.05226 ; perimeter
G1 X66.505 Y53.737 E7.06190 ; perimeter
G1 X66.262 Y53.123 E7.11023 ; perimeter
G1 X66.118 Y52.853 E7.13265 ; perimeter
G1 X66.029 Y52.754 E7.14243 ; perimeter
G1 X65.822 Y52.602 E7.16120 ; perimeter
G1 X65.577 Y52.481 E7.18125 ; perimeter
G1 X65.431 Y52.237 E7.20208 ; perimeter
G1 X65.424 Y52.056 E7.21539 ; perimeter
G1 X65.463 Y51.854 E7.23047 ; perimeter
G1 X65.483 Y51.561 E7.25198 ; perimeter
G1 X65.434 Y51.250 E7.27499 ; perimeter
G1 X65.312 Y50.919 E7.30083 ; perimeter
G1 X65.257 Y50.621 E7.32304 ; perimeter
G1 X65.109 Y50.099 E7.36281 ; perimeter
G1 X64.987 Y49.258 E7.42505 ; perimeter
G1 X65.003 Y49.087 E7.43764 ; perimeter
G1 X65.083 Y48.861 E7.45524 ; perimeter
G1 X65.360 Y48.314 E7.50008 ; perimeter
G1 X65.474 Y47.991 E7.52521 ; perimeter
G1 X65.776 Y47.858 F7800.000 ; move inwards before travel
G1 X66.670 Y47.878 ; move to first fill point
G1 X71.753 Y52.961 F600.000 E8.05184 ; fill
G1 X72.039 Y52.654 F7800.000 ; move to first fill point
G1 X67.070 Y47.685 F600.000 E8.56667 ; fill
G1 X67.540 Y47.562 F7800.000 ; move to first fill point
G1 X72.399 Y52.420 F600.000 E9.07007 ; fill
G1 X72.822 Y52.251 F7800.000 ; move to first fill point
G1 X67.970 Y47.399 F600.000 E9.57275 ; fill
G1 X68.351 Y47.187 F7800.000 ; move to first fill point
G1 X73.190 Y52.026 F600.000 E10.07405 ; fill
G1 X73.264 Y51.507 F7800.000 ; move to first fill point
G1 X68.729 Y46.972 F600.000 E10.54387 ; fill
G1 X69.179 Y46.830 F7800.000 ; move to first fill point
G1 X73.069 Y50.720 F600.000 E10.94686 ; fill
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G1 X73.015 Y50.073 F7800.000 ; move to first fill point
G1 X69.550 Y46.608 F600.000 E11.30585 ; fill
G1 X69.861 Y46.326 F7800.000 ; move to first fill point
G1 X73.006 Y49.470 F600.000 E11.63164 ; fill
G1 X72.556 Y48.427 F7800.000 ; move to first fill point
G1 X70.430 Y46.301 F600.000 E11.85190 ; fill
G1 X70.885 Y46.164 F7800.000 ; move to first fill point
G1 X72.257 Y47.536 F600.000 E11.99410 ; fill
G1 X72.271 Y46.957 F7800.000 ; move to first fill point
G1 X71.467 Y46.153 F600.000 E12.07743 ; fill
G1 X71.895 Y45.988 F7800.000 ; move to first fill point
G1 X72.292 Y46.385 F600.000 E12.11854 ; fill
G1 X66.546 Y48.347 F7800.000 ; move to first fill point
G1 X71.546 Y53.346 F600.000 E12.63651 ; fill
G1 X70.886 Y53.279 F7800.000 ; move to first fill point
G1 X66.391 Y48.785 F600.000 E13.10217 ; fill
G1 X66.191 Y49.177 F7800.000 ; move to first fill point
G1 X70.388 Y53.375 F600.000 E13.53704 ; fill
G1 X70.012 Y53.591 F7800.000 ; move to first fill point
G1 X66.215 Y49.794 F600.000 E13.93038 ; fill
G1 X66.401 Y50.573 F7800.000 ; move to first fill point
G1 X69.633 Y53.805 F600.000 E14.26526 ; fill
G1 X68.953 Y53.718 F7800.000 ; move to first fill point
G1 X66.599 Y51.364 F600.000 E14.50906 ; fill
G1 X67.273 Y52.631 F7800.000 ; move to first fill point
G1 X68.110 Y53.468 F600.000 E14.59581 ; fill
G1 F1800.000 E13.59581 ; retract
G92 E0 ; reset extrusion distance
G1 Z23.150 F7800.000 ; move to next layer (57)
G1 X68.039 Y53.671 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X67.887 Y53.604 F600.000 E1.01214 ; perimeter
G1 X67.496 Y53.342 E1.04667 ; perimeter
G1 X67.284 Y52.940 E1.07997 ; perimeter
G1 X67.027 Y52.587 E1.11195 ; perimeter
G1 X66.851 Y52.244 E1.14021 ; perimeter
G1 X66.726 Y52.087 E1.15491 ; perimeter
G1 X66.593 Y51.965 E1.16814 ; perimeter
G1 X66.444 Y51.854 E1.18174 ; perimeter
G1 X66.288 Y51.773 E1.19460 ; perimeter
G1 X66.319 Y51.357 E1.22518 ; perimeter
G1 X66.285 Y50.942 E1.25571 ; perimeter
G1 X66.147 Y50.494 E1.29005 ; perimeter
G1 X66.102 Y50.271 E1.30671 ; perimeter
G1 X66.036 Y49.745 E1.34550 ; perimeter
G1 X65.958 Y49.344 E1.37548 ; perimeter
G1 X65.919 Y48.994 E1.40129 ; perimeter
G1 X65.935 Y48.903 E1.40802 ; perimeter
G1 X66.205 Y48.503 E1.44344 ; perimeter
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G1 X66.620 Y47.676 E1.51117 ; perimeter
G1 X66.707 Y47.559 E1.52188 ; perimeter
G1 X66.823 Y47.450 E1.53353 ; perimeter
G1 X66.897 Y47.407 E1.53978 ; perimeter
G1 X67.337 Y47.287 E1.57319 ; perimeter
G1 X67.710 Y47.156 E1.60215 ; perimeter
G1 X67.988 Y47.025 E1.62472 ; perimeter
G1 X68.199 Y46.846 E1.64492 ; perimeter
G1 X68.263 Y46.768 E1.65231 ; perimeter
G1 X68.633 Y46.723 E1.67963 ; perimeter
G1 X68.856 Y46.648 E1.69688 ; perimeter
G1 X69.121 Y46.489 E1.71950 ; perimeter
G1 X69.387 Y46.260 E1.74529 ; perimeter
G1 X69.645 Y46.323 E1.76471 ; perimeter
G1 X70.000 Y46.321 E1.79073 ; perimeter
G1 X70.285 Y46.267 E1.81197 ; perimeter
G1 X70.658 Y46.225 E1.83951 ; perimeter
G1 X70.969 Y46.121 E1.86351 ; perimeter
G1 X71.213 Y45.985 E1.88398 ; perimeter
G1 X71.382 Y45.848 E1.89994 ; perimeter
G1 X71.523 Y45.666 E1.91678 ; perimeter
G1 X71.748 Y45.279 E1.94954 ; perimeter
G1 X72.227 Y45.526 E1.98904 ; perimeter
G1 X72.494 Y45.614 E2.00964 ; perimeter
G1 X72.680 Y45.733 E2.02581 ; perimeter
G1 X72.977 Y46.001 E2.05512 ; perimeter
G1 X73.241 Y46.145 E2.07713 ; perimeter
G1 X73.616 Y46.436 E2.11190 ; perimeter
G1 X73.481 Y46.677 E2.13213 ; perimeter
G1 X73.414 Y46.843 E2.14527 ; perimeter
G1 X73.296 Y47.034 E2.16172 ; perimeter
G1 X73.275 Y47.726 E2.21242 ; perimeter
G1 X73.250 Y47.923 E2.22695 ; perimeter
G1 X73.248 Y48.260 E2.25163 ; perimeter
G1 X73.272 Y48.610 E2.27735 ; perimeter
G1 X73.350 Y49.084 E2.31252 ; perimeter
G1 X73.328 Y49.439 E2.33858 ; perimeter
G1 X73.417 Y49.720 E2.36016 ; perimeter
G1 X73.358 Y49.928 E2.37602 ; perimeter
G1 X73.335 Y50.407 E2.41112 ; perimeter
G1 X73.580 Y51.143 E2.46794 ; perimeter
G1 X73.552 Y51.415 E2.48797 ; perimeter
G1 X73.602 Y51.709 E2.50984 ; perimeter
G1 X73.561 Y51.814 E2.51808 ; perimeter
G1 X73.475 Y51.953 E2.53010 ; perimeter
G1 X72.666 Y52.379 E2.59706 ; perimeter
G1 X72.396 Y52.602 E2.62272 ; perimeter
G1 X72.171 Y52.901 E2.65013 ; perimeter
G1 X72.084 Y53.057 E2.66324 ; perimeter

G1 X71.903 Y53.480 E2.69694 ; perimeter
G1 X71.257 Y53.357 E2.74508 ; perimeter
G1 X70.627 Y53.342 E2.79126 ; perimeter
G1 X70.404 Y53.517 E2.81202 ; perimeter
G1 X70.215 Y53.615 E2.82765 ; perimeter
G1 X70.028 Y53.863 E2.85042 ; perimeter
G1 X69.846 Y53.855 E2.86377 ; perimeter
G1 X69.712 Y53.909 E2.87431 ; perimeter
G1 X69.465 Y53.940 E2.89257 ; perimeter
G1 X69.212 Y53.898 E2.91135 ; perimeter
G1 X68.986 Y53.893 E2.92793 ; perimeter
G1 X68.679 Y53.715 E2.95392 ; perimeter
G1 X68.350 Y53.745 E2.97812 ; perimeter
G1 X68.100 Y53.684 E2.99693 ; perimeter
G1 X68.044 Y54.097 F7800.000 ; move to first perimeter point
G1 X67.811 Y54.033 F600.000 E3.01467 ; perimeter
G1 X67.677 Y53.964 E3.02563 ; perimeter
G1 X67.198 Y53.638 E3.06813 ; perimeter
G1 X67.151 Y53.587 E3.07316 ; perimeter
G1 X66.931 Y53.160 E3.10839 ; perimeter
G1 X66.792 Y52.952 E3.12668 ; perimeter
G1 X66.665 Y52.817 E3.14030 ; perimeter
G1 X66.566 Y52.582 E3.15897 ; perimeter
G1 X66.421 Y52.372 E3.17768 ; perimeter
G1 X66.223 Y52.208 E3.19651 ; perimeter
G1 X65.943 Y52.067 E3.21951 ; perimeter
G1 X65.816 Y51.965 E3.23142 ; perimeter
G1 X65.878 Y51.657 E3.25444 ; perimeter
G1 X65.903 Y51.353 E3.27677 ; perimeter
G1 X65.888 Y51.132 E3.29299 ; perimeter
G1 X65.876 Y51.026 E3.30079 ; perimeter
G1 X65.743 Y50.596 E3.33376 ; perimeter
G1 X65.689 Y50.332 E3.35350 ; perimeter
G1 X65.626 Y49.817 E3.39152 ; perimeter
G1 X65.544 Y49.390 E3.42340 ; perimeter
G1 X65.500 Y49.017 E3.45089 ; perimeter
G1 X65.556 Y48.734 E3.47205 ; perimeter
G1 X65.845 Y48.295 E3.51051 ; perimeter
G1 X66.263 Y47.464 E3.57869 ; perimeter
G1 X66.377 Y47.302 E3.59321 ; perimeter
G1 X66.600 Y47.098 E3.61534 ; perimeter
G1 X66.797 Y46.998 E3.63151 ; perimeter
G1 X67.205 Y46.893 E3.66241 ; perimeter
G1 X67.551 Y46.771 E3.68925 ; perimeter
G1 X67.763 Y46.671 E3.70644 ; perimeter
G1 X67.901 Y46.554 E3.71970 ; perimeter
G1 X68.067 Y46.350 E3.73900 ; perimeter
G1 X68.422 Y46.340 E3.76501 ; perimeter
G1 X68.684 Y46.268 E3.78491 ; perimeter

G1 X68.876 Y46.152 E3.80130 ; perimeter
G1 X69.279 Y45.776 E3.84168 ; perimeter
G1 X69.703 Y45.909 E3.87424 ; perimeter
G1 X69.852 Y45.915 E3.88515 ; perimeter
G1 X70.572 Y45.816 E3.93839 ; perimeter
G1 X70.802 Y45.739 E3.95616 ; perimeter
G1 X70.977 Y45.641 E3.97088 ; perimeter
G1 X71.083 Y45.555 E3.98085 ; perimeter
G1 X71.177 Y45.433 E3.99215 ; perimeter
G1 X71.349 Y45.108 E4.01908 ; perimeter
G1 X71.507 Y44.875 E4.03975 ; perimeter
G1 X72.028 Y44.884 E4.07789 ; perimeter
G1 X72.156 Y45.020 E4.09154 ; perimeter
G1 X72.268 Y45.084 E4.10102 ; perimeter
G1 X72.530 Y45.188 E4.12166 ; perimeter
G1 X72.611 Y45.191 E4.12762 ; perimeter
G1 X72.932 Y45.400 E4.15565 ; perimeter
G1 X73.221 Y45.662 E4.18423 ; perimeter
G1 X73.458 Y45.786 E4.20384 ; perimeter
G1 X74.015 Y46.222 E4.25567 ; perimeter
G1 X74.248 Y46.372 E4.27599 ; perimeter
G1 X74.009 Y46.584 E4.29943 ; perimeter
G1 X73.708 Y47.158 E4.34684 ; perimeter
G1 X73.664 Y48.249 E4.42690 ; perimeter
G1 X73.685 Y48.563 E4.44989 ; perimeter
G1 X73.771 Y49.076 E4.48806 ; perimeter
G1 X73.747 Y49.384 E4.51069 ; perimeter
G1 X73.860 Y49.677 E4.53364 ; perimeter
G1 X73.770 Y50.001 E4.55828 ; perimeter
G1 X73.754 Y50.347 E4.58365 ; perimeter
G1 X74.004 Y51.104 E4.64210 ; perimeter
G1 X73.971 Y51.403 E4.66415 ; perimeter
G1 X74.032 Y51.733 E4.68872 ; perimeter
G1 X73.939 Y51.990 E4.70870 ; perimeter
G1 X73.752 Y52.272 E4.73354 ; perimeter
G1 X72.899 Y52.726 E4.80430 ; perimeter
G1 X72.693 Y52.895 E4.82382 ; perimeter
G1 X72.584 Y53.032 E4.83666 ; perimeter
G1 X72.456 Y53.245 E4.85484 ; perimeter
G1 X72.261 Y53.728 E4.89298 ; perimeter
G1 X71.970 Y53.848 E4.91610 ; perimeter
G1 X71.799 Y53.885 E4.92889 ; perimeter
G1 X71.194 Y53.768 E4.97406 ; perimeter
G1 X70.771 Y53.758 E5.00502 ; perimeter
G1 X70.630 Y53.869 E5.01819 ; perimeter
G1 X70.489 Y53.941 E5.02974 ; perimeter
G1 X70.228 Y54.288 E5.06158 ; perimeter
G1 X69.917 Y54.274 E5.08436 ; perimeter
G1 X69.818 Y54.315 E5.09223 ; perimeter

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G1 X69.666 Y54.334 E5.10339 ; perimeter
G1 X69.574 Y54.412 E5.11227 ; perimeter
G1 X69.299 Y54.326 E5.13343 ; perimeter
G1 X69.055 Y54.310 E5.15128 ; perimeter
G1 X68.888 Y54.324 E5.16359 ; perimeter
G1 X68.584 Y54.141 E5.18956 ; perimeter
G1 X68.283 Y54.164 E5.21169 ; perimeter
G1 X68.105 Y54.108 E5.22536 ; perimeter
G1 X68.049 Y54.520 F7800.000 ; move to first perimeter point
G1 X67.812 Y54.473 F600.000 E5.24308 ; perimeter
G1 X67.647 Y54.416 E5.25587 ; perimeter
G1 X67.435 Y54.303 E5.27343 ; perimeter
G1 X66.913 Y53.942 E5.31996 ; perimeter
G1 X66.803 Y53.813 E5.33239 ; perimeter
G1 X66.578 Y53.380 E5.36813 ; perimeter
G1 X66.461 Y53.204 E5.38358 ; perimeter
G1 X66.307 Y53.020 E5.40116 ; perimeter
G1 X66.237 Y52.847 E5.41488 ; perimeter
G1 X66.116 Y52.656 E5.43139 ; perimeter
G1 X66.002 Y52.562 E5.44226 ; perimeter
G1 X65.710 Y52.413 E5.46622 ; perimeter
G1 X65.445 Y52.199 E5.49121 ; perimeter
G1 X65.412 Y52.127 E5.49703 ; perimeter
G1 X65.402 Y52.013 E5.50541 ; perimeter
G1 X65.486 Y51.349 E5.55442 ; perimeter
G1 X65.467 Y51.111 E5.57193 ; perimeter
G1 X65.339 Y50.699 E5.60352 ; perimeter
G1 X65.277 Y50.393 E5.62638 ; perimeter
G1 X65.216 Y49.889 E5.66359 ; perimeter
G1 X65.135 Y49.467 E5.69508 ; perimeter
G1 X65.082 Y49.060 E5.72514 ; perimeter
G1 X65.118 Y48.746 E5.74826 ; perimeter
G1 X65.170 Y48.579 E5.76111 ; perimeter
G1 X65.216 Y48.480 E5.76910 ; perimeter
G1 X65.484 Y48.088 E5.80386 ; perimeter
G1 X65.705 Y47.665 E5.83884 ; perimeter
G1 X65.769 Y47.496 E5.85207 ; perimeter
G1 X65.973 Y47.147 E5.88173 ; perimeter
G1 X66.154 Y46.936 E5.90203 ; perimeter
G1 X66.285 Y46.809 E5.91545 ; perimeter
G1 X66.399 Y46.733 E5.92541 ; perimeter
G1 X66.664 Y46.603 E5.94711 ; perimeter
G1 X67.073 Y46.499 E5.97801 ; perimeter
G1 X67.537 Y46.317 E6.01450 ; perimeter
G1 X67.661 Y46.190 E6.02753 ; perimeter
G1 X67.844 Y45.940 E6.05024 ; perimeter
G1 X68.373 Y45.926 E6.08898 ; perimeter
G1 X68.512 Y45.887 E6.09958 ; perimeter
G1 X68.630 Y45.815 E6.10975 ; perimeter
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G1 X68.848 Y45.626 E6.13085 ; perimeter
G1 X69.081 Y45.357 E6.15694 ; perimeter
G1 X69.121 Y45.339 E6.16015 ; perimeter
G1 X69.214 Y45.310 E6.16726 ; perimeter
G1 X69.315 Y45.327 E6.17473 ; perimeter
G1 X69.698 Y45.480 E6.20500 ; perimeter
G1 X69.845 Y45.499 E6.21583 ; perimeter
G1 X70.485 Y45.407 E6.26318 ; perimeter
G1 X70.635 Y45.357 E6.27474 ; perimeter
G1 X70.741 Y45.297 E6.28370 ; perimeter
G1 X70.831 Y45.201 E6.29338 ; perimeter
G1 X71.034 Y44.815 E6.32527 ; perimeter
G1 X71.261 Y44.513 E6.35294 ; perimeter
G1 X71.449 Y44.455 E6.36736 ; perimeter
G1 X72.114 Y44.464 E6.41612 ; perimeter
G1 X72.229 Y44.500 E6.42494 ; perimeter
G1 X72.408 Y44.681 E6.44356 ; perimeter
G1 X72.477 Y44.723 E6.44953 ; perimeter
G1 X72.604 Y44.775 E6.45955 ; perimeter
G1 X72.779 Y44.791 E6.47242 ; perimeter
G1 X73.184 Y45.066 E6.50828 ; perimeter
G1 X73.464 Y45.323 E6.53614 ; perimeter
G1 X73.675 Y45.428 E6.55335 ; perimeter
G1 X74.254 Y45.881 E6.60727 ; perimeter
G1 X74.474 Y45.999 E6.62553 ; perimeter
G1 X74.803 Y46.287 E6.65755 ; perimeter
G1 X74.800 Y46.375 E6.66403 ; perimeter
G1 X74.762 Y46.457 E6.67062 ; perimeter
G1 X74.588 Y46.585 E6.68645 ; perimeter
G1 X74.338 Y46.848 E6.71303 ; perimeter
G1 X74.121 Y47.281 E6.74851 ; perimeter
G1 X74.080 Y48.239 E6.81879 ; perimeter
G1 X74.098 Y48.515 E6.83906 ; perimeter
G1 X74.189 Y49.043 E6.87825 ; perimeter
G1 X74.166 Y49.330 E6.89938 ; perimeter
G1 X74.243 Y49.513 E6.91391 ; perimeter
G1 X74.357 Y49.687 E6.92917 ; perimeter
G1 X74.228 Y49.904 E6.94770 ; perimeter
G1 X74.181 Y50.073 E6.96051 ; perimeter
G1 X74.172 Y50.286 E6.97615 ; perimeter
G1 X74.413 Y51.020 E7.03276 ; perimeter
G1 X74.417 Y51.206 E7.04635 ; perimeter
G1 X74.390 Y51.392 E7.06013 ; perimeter
G1 X74.448 Y51.688 E7.08222 ; perimeter
G1 X74.421 Y51.879 E7.09640 ; perimeter
G1 X74.317 Y52.165 E7.11866 ; perimeter
G1 X74.232 Y52.320 E7.13160 ; perimeter
G1 X74.027 Y52.589 E7.15640 ; perimeter
G1 X73.907 Y52.669 E7.16696 ; perimeter

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G1 X73.132 Y53.073 E7.23100 ; perimeter
G1 X72.991 Y53.189 E7.24437 ; perimeter
G1 X72.827 Y53.432 E7.26585 ; perimeter
G1 X72.630 Y53.902 E7.30320 ; perimeter
G1 X72.578 Y53.982 E7.31016 ; perimeter
G1 X72.434 Y54.108 E7.32421 ; perimeter
G1 X72.134 Y54.232 E7.34797 ; perimeter
G1 X71.898 Y54.296 E7.36591 ; perimeter
G1 X71.782 Y54.301 E7.37441 ; perimeter
G1 X71.130 Y54.180 E7.42301 ; perimeter
G1 X70.915 Y54.174 E7.43876 ; perimeter
G1 X70.764 Y54.267 E7.45174 ; perimeter
G1 X70.521 Y54.608 E7.48246 ; perimeter
G1 X70.401 Y54.718 E7.49434 ; perimeter
G1 X69.989 Y54.694 E7.52455 ; perimeter
G1 X69.842 Y54.730 E7.53567 ; perimeter
G1 X69.612 Y54.890 E7.55616 ; perimeter
G1 X69.372 Y54.781 E7.57544 ; perimeter
G1 X69.222 Y54.736 E7.58696 ; perimeter
G1 X69.068 Y54.726 E7.59824 ; perimeter
G1 X68.783 Y54.747 E7.61917 ; perimeter
G1 X68.490 Y54.567 E7.64436 ; perimeter
G1 X68.239 Y54.579 E7.66279 ; perimeter
G1 X68.107 Y54.542 E7.67280 ; perimeter
G1 X67.979 Y54.288 F7800.000 ; move inwards before travel
G1 X68.332 Y53.427 ; move to first fill point
G1 X72.992 Y48.767 F600.000 E8.15562 ; fill
G1 X72.948 Y48.218 F7800.000 ; move to first fill point
G1 X67.912 Y53.254 F600.000 E8.67738 ; fill
G1 X67.630 Y52.944 F7800.000 ; move to first fill point
G1 X72.972 Y47.601 F600.000 E9.23084 ; fill
G1 X72.995 Y46.985 F7800.000 ; move to first fill point
G1 X67.398 Y52.583 F600.000 E9.81080 ; fill
G1 X67.175 Y52.213 F7800.000 ; move to first fill point
G1 X73.014 Y46.373 F600.000 E10.41580 ; fill
G1 X72.667 Y46.127 F7800.000 ; move to first fill point
G1 X66.929 Y51.865 F600.000 E11.01029 ; fill
G1 X66.604 Y51.598 F7800.000 ; move to first fill point
G1 X72.326 Y45.876 F600.000 E11.60315 ; fill
G1 X71.905 Y45.704 F7800.000 ; move to first fill point
G1 X71.769 Y45.840 F600.000 E11.61720 ; fill
G1 X71.362 Y46.246 F7800.000 ; move to first fill point
G1 X66.593 Y51.016 F600.000 E12.11137 ; fill
G1 X66.476 Y50.540 F7800.000 ; move to first fill point
G1 X70.461 Y46.555 F600.000 E12.52421 ; fill
G1 X69.793 Y46.630 F7800.000 ; move to first fill point
G1 X66.377 Y50.046 F600.000 E12.87806 ; fill
G1 X66.302 Y49.529 F7800.000 ; move to first fill point
G1 X68.868 Y46.962 F600.000 E13.14396 ; fill
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G1 X67.789 Y47.448 F7800.000 ; move to first fill point
G1 X66.243 Y48.994 F600.000 E13.30418 ; fill
G1 X68.873 Y53.479 F7800.000 ; move to first fill point
G1 X73.032 Y49.320 F600.000 E13.73513 ; fill
G1 X73.059 Y49.885 F7800.000 ; move to first fill point
G1 X69.333 Y53.612 F600.000 E14.12123 ; fill
G1 X70.399 Y53.138 F7800.000 ; move to first fill point
G1 X73.046 Y50.492 F600.000 E14.39544 ; fill
G1 X73.195 Y50.935 F7800.000 ; move to first fill point
G1 X71.090 Y53.041 F600.000 E14.61359 ; fill
G1 X71.600 Y53.124 F7800.000 ; move to first fill point
G1 X71.848 Y52.875 F600.000 E14.63930 ; fill
G1 X72.710 Y52.013 F7800.000 ; move to first fill point
G1 X73.255 Y51.468 F600.000 E14.69577 ; fill
G1 F1800.000 E13.69577 ; retract
G92 E0 ; reset extrusion distance
G1 Z23.550 F7800.000 ; move to next layer (58)
G1 X73.340 Y51.655 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X72.991 Y51.858 F600.000 E1.02954 ; perimeter
G1 X72.755 Y52.063 E1.05245 ; perimeter
G1 X72.480 Y52.463 E1.08804 ; perimeter
G1 X72.114 Y53.186 E1.14740 ; perimeter
G1 X72.013 Y53.271 E1.15702 ; perimeter
G1 X71.922 Y53.303 E1.16412 ; perimeter
G1 X71.280 Y53.145 E1.21256 ; perimeter
G1 X70.992 Y53.153 E1.23363 ; perimeter
G1 X70.686 Y53.209 E1.25643 ; perimeter
G1 X70.338 Y53.419 E1.28622 ; perimeter
G1 X70.196 Y53.573 E1.30157 ; perimeter
G1 X70.008 Y53.587 E1.31538 ; perimeter
G1 X69.664 Y53.719 E1.34238 ; perimeter
G1 X69.559 Y53.797 E1.35196 ; perimeter
G1 X69.096 Y53.742 E1.38612 ; perimeter
G1 X68.864 Y53.588 E1.40648 ; perimeter
G1 X68.373 Y53.534 E1.44267 ; perimeter
G1 X68.261 Y53.551 E1.45095 ; perimeter
G1 X68.049 Y53.488 E1.46717 ; perimeter
G1 X67.764 Y53.297 E1.49234 ; perimeter
G1 X67.232 Y52.557 E1.55911 ; perimeter
G1 X67.092 Y52.478 E1.57086 ; perimeter
G1 X67.049 Y52.339 E1.58155 ; perimeter
G1 X66.910 Y52.105 E1.60150 ; perimeter
G1 X66.718 Y51.890 E1.62262 ; perimeter
G1 X66.319 Y51.626 E1.65767 ; perimeter
G1 X66.367 Y51.156 E1.69227 ; perimeter
G1 X66.348 Y50.834 E1.71592 ; perimeter
G1 X66.184 Y50.276 E1.75857 ; perimeter
G1 X66.173 Y50.206 E1.76373 ; perimeter
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G1 X66.189 Y50.048 E1.77535 ; perimeter
G1 X66.156 Y49.737 E1.79825 ; perimeter
G1 X66.064 Y48.969 E1.85497 ; perimeter
G1 X66.020 Y48.778 E1.86932 ; perimeter
G1 X66.321 Y48.332 E1.90872 ; perimeter
G1 X66.579 Y48.023 E1.93821 ; perimeter
G1 X66.896 Y47.582 E1.97800 ; perimeter
G1 X67.174 Y47.338 E2.00504 ; perimeter
G1 X67.476 Y47.219 E2.02885 ; perimeter
G1 X68.042 Y46.947 E2.07480 ; perimeter
G1 X68.181 Y46.773 E2.09117 ; perimeter
G1 X68.592 Y46.749 E2.12135 ; perimeter
G1 X68.930 Y46.639 E2.14741 ; perimeter
G1 X69.420 Y46.251 E2.19317 ; perimeter
G1 X69.520 Y46.250 E2.20055 ; perimeter
G1 X70.040 Y46.140 E2.23945 ; perimeter
G1 X70.569 Y45.973 E2.28013 ; perimeter
G1 X70.979 Y45.683 E2.31693 ; perimeter
G1 X71.058 Y45.545 E2.32855 ; perimeter
G1 X71.209 Y45.362 E2.34597 ; perimeter
G1 X71.311 Y44.866 E2.38302 ; perimeter
G1 X71.323 Y44.660 E2.39811 ; perimeter
G1 X71.430 Y44.497 E2.41241 ; perimeter
G1 X71.810 Y44.502 E2.44023 ; perimeter
G1 X72.540 Y44.557 E2.49391 ; perimeter
G1 X72.676 Y44.632 E2.50527 ; perimeter
G1 X72.817 Y44.647 E2.51568 ; perimeter
G1 X72.904 Y44.744 E2.52518 ; perimeter
G1 X73.005 Y44.799 E2.53359 ; perimeter
G1 X73.135 Y44.909 E2.54609 ; perimeter
G1 X73.471 Y45.039 E2.57249 ; perimeter
G1 X73.508 Y45.100 E2.57767 ; perimeter
G1 X73.998 Y45.446 E2.62165 ; perimeter
G1 X74.069 Y45.606 E2.63445 ; perimeter
G1 X74.207 Y45.783 E2.65089 ; perimeter
G1 X74.157 Y46.028 E2.66921 ; perimeter
G1 X74.164 Y46.297 E2.68889 ; perimeter
G1 X74.042 Y46.461 E2.70388 ; perimeter
G1 X73.933 Y46.792 E2.72944 ; perimeter
G1 X73.901 Y47.027 E2.74677 ; perimeter
G1 X73.834 Y47.159 E2.75762 ; perimeter
G1 X73.745 Y47.535 E2.78594 ; perimeter
G1 X73.748 Y47.596 E2.79040 ; perimeter
G1 X73.613 Y47.869 E2.81276 ; perimeter
G1 X73.566 Y48.049 E2.82638 ; perimeter
G1 X73.534 Y48.349 E2.84848 ; perimeter
G1 X73.430 Y48.744 E2.87838 ; perimeter
G1 X73.398 Y48.994 E2.89685 ; perimeter
G1 X73.481 Y49.340 E2.92294 ; perimeter

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G1 X73.381 Y49.554 E2.94026 ; perimeter
G1 X73.319 Y49.898 E2.96583 ; perimeter
G1 X73.314 Y50.075 E2.97882 ; perimeter
G1 X73.338 Y50.320 E2.99683 ; perimeter
G1 X73.541 Y51.054 E3.05260 ; perimeter
G1 X73.564 Y51.253 E3.06731 ; perimeter
G1 X73.550 Y51.392 E3.07754 ; perimeter
G1 X73.444 Y51.594 E3.09428 ; perimeter
G1 X73.394 Y51.624 E3.09855 ; perimeter
G1 X73.613 Y51.977 F7800.000 ; move to first perimeter point
G1 X73.241 Y52.193 F600.000 E3.13006 ; perimeter
G1 X73.044 Y52.370 E3.14945 ; perimeter
G1 X72.839 Y52.674 E3.17633 ; perimeter
G1 X72.570 Y53.216 E3.22063 ; perimeter
G1 X72.422 Y53.472 E3.24231 ; perimeter
G1 X72.251 Y53.613 E3.25853 ; perimeter
G1 X72.042 Y53.701 E3.27512 ; perimeter
G1 X71.951 Y53.716 E3.28186 ; perimeter
G1 X71.771 Y53.700 E3.29510 ; perimeter
G1 X71.238 Y53.562 E3.33549 ; perimeter
G1 X71.035 Y53.567 E3.35031 ; perimeter
G1 X70.836 Y53.604 E3.36517 ; perimeter
G1 X70.603 Y53.745 E3.38510 ; perimeter
G1 X70.386 Y53.987 E3.40895 ; perimeter
G1 X70.106 Y53.996 E3.42946 ; perimeter
G1 X69.861 Y54.090 E3.44868 ; perimeter
G1 X69.629 Y54.269 E3.47017 ; perimeter
G1 X69.398 Y54.197 E3.48790 ; perimeter
G1 X69.126 Y54.165 E3.50796 ; perimeter
G1 X68.996 Y54.183 E3.51753 ; perimeter
G1 X68.716 Y53.989 E3.54248 ; perimeter
G1 X68.385 Y53.953 E3.56691 ; perimeter
G1 X68.222 Y53.977 E3.57897 ; perimeter
G1 X67.897 Y53.877 E3.60388 ; perimeter
G1 X67.759 Y53.805 E3.61527 ; perimeter
G1 X67.477 Y53.595 E3.64101 ; perimeter
G1 X66.942 Y52.871 E3.70697 ; perimeter
G1 X66.730 Y52.751 E3.72485 ; perimeter
G1 X66.670 Y52.521 E3.74228 ; perimeter
G1 X66.567 Y52.345 E3.75725 ; perimeter
G1 X66.436 Y52.198 E3.77167 ; perimeter
G1 X66.062 Y51.959 E3.80416 ; perimeter
G1 X65.823 Y51.864 E3.82301 ; perimeter
G1 X65.922 Y51.412 E3.85689 ; perimeter
G1 X65.950 Y51.148 E3.87630 ; perimeter
G1 X65.936 Y50.904 E3.89422 ; perimeter
G1 X65.777 Y50.366 E3.93533 ; perimeter
G1 X65.756 Y50.232 E3.94523 ; perimeter
G1 X65.770 Y50.056 E3.95816 ; perimeter
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G1 X65.741 Y49.776 E3.97883 ; perimeter
G1 X65.653 Y49.037 E4.03330 ; perimeter
G1 X65.593 Y48.813 E4.05029 ; perimeter
G1 X65.647 Y48.609 E4.06575 ; perimeter
G1 X65.987 Y48.083 E4.11165 ; perimeter
G1 X66.248 Y47.770 E4.14153 ; perimeter
G1 X66.572 Y47.320 E4.18211 ; perimeter
G1 X66.675 Y47.211 E4.19315 ; perimeter
G1 X66.935 Y46.997 E4.21775 ; perimeter
G1 X67.782 Y46.606 E4.28609 ; perimeter
G1 X67.991 Y46.344 E4.31068 ; perimeter
G1 X68.243 Y46.356 E4.32918 ; perimeter
G1 X68.504 Y46.340 E4.34837 ; perimeter
G1 X68.732 Y46.266 E4.36592 ; perimeter
G1 X69.183 Y45.909 E4.40806 ; perimeter
G1 X69.245 Y45.837 E4.41501 ; perimeter
G1 X69.466 Y45.835 E4.43119 ; perimeter
G1 X69.942 Y45.736 E4.46680 ; perimeter
G1 X70.177 Y45.666 E4.48477 ; perimeter
G1 X70.384 Y45.594 E4.50082 ; perimeter
G1 X70.665 Y45.394 E4.52613 ; perimeter
G1 X70.825 Y45.174 E4.54602 ; perimeter
G1 X70.939 Y44.516 E4.59497 ; perimeter
G1 X71.162 Y44.033 E4.63398 ; perimeter
G1 X71.317 Y44.072 E4.64565 ; perimeter
G1 X71.841 Y44.087 E4.68403 ; perimeter
G1 X72.252 Y44.126 E4.71428 ; perimeter
G1 X72.436 Y44.134 E4.72782 ; perimeter
G1 X72.526 Y44.110 E4.73459 ; perimeter
G1 X72.597 Y44.137 E4.74022 ; perimeter
G1 X72.626 Y44.130 E4.74239 ; perimeter
G1 X72.803 Y44.228 E4.75722 ; perimeter
G1 X73.030 Y44.261 E4.77398 ; perimeter
G1 X73.166 Y44.413 E4.78899 ; perimeter
G1 X73.344 Y44.542 E4.80505 ; perimeter
G1 X73.604 Y44.642 E4.82548 ; perimeter
G1 X73.719 Y44.649 E4.83392 ; perimeter
G1 X73.821 Y44.814 E4.84814 ; perimeter
G1 X74.115 Y45.023 E4.87459 ; perimeter
G1 X74.238 Y45.040 E4.88371 ; perimeter
G1 X74.428 Y45.391 E4.91291 ; perimeter
G1 X74.597 Y45.591 E4.93213 ; perimeter
G1 X74.620 Y45.731 E4.94252 ; perimeter
G1 X74.623 Y45.837 E4.95025 ; perimeter
G1 X74.574 Y46.060 E4.96698 ; perimeter
G1 X74.583 Y46.399 E4.99186 ; perimeter
G1 X74.417 Y46.653 E5.01407 ; perimeter
G1 X74.339 Y46.891 E5.03240 ; perimeter
G1 X74.298 Y47.164 E5.05260 ; perimeter

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G1 X74.227 Y47.303 E5.06404 ; perimeter
G1 X74.163 Y47.573 E5.08441 ; perimeter
G1 X74.150 Y47.758 E5.09794 ; perimeter
G1 X74.075 Y47.853 E5.10682 ; perimeter
G1 X73.970 Y48.147 E5.12973 ; perimeter
G1 X73.943 Y48.505 E5.15598 ; perimeter
G1 X73.899 Y48.558 E5.16100 ; perimeter
G1 X73.840 Y48.817 E5.18045 ; perimeter
G1 X73.820 Y48.972 E5.19193 ; perimeter
G1 X73.886 Y49.243 E5.21235 ; perimeter
G1 X73.947 Y49.390 E5.22400 ; perimeter
G1 X73.848 Y49.537 E5.23700 ; perimeter
G1 X73.780 Y49.682 E5.24872 ; perimeter
G1 X73.733 Y49.940 E5.26793 ; perimeter
G1 X73.731 Y50.060 E5.27672 ; perimeter
G1 X73.749 Y50.251 E5.29075 ; perimeter
G1 X73.951 Y50.982 E5.34635 ; perimeter
G1 X73.977 Y51.329 E5.37184 ; perimeter
G1 X73.958 Y51.513 E5.38542 ; perimeter
G1 X73.779 Y51.851 E5.41341 ; perimeter
G1 X73.724 Y51.919 E5.41982 ; perimeter
G1 X73.668 Y51.948 E5.42447 ; perimeter
G1 X73.813 Y52.341 F7800.000 ; move to first perimeter point
G1 X73.490 Y52.528 F600.000 E5.45178 ; perimeter
G1 X73.334 Y52.678 E5.46766 ; perimeter
G1 X73.198 Y52.885 E5.48582 ; perimeter
G1 X72.843 Y53.587 E5.54346 ; perimeter
G1 X72.715 Y53.769 E5.55970 ; perimeter
G1 X72.478 Y53.962 E5.58213 ; perimeter
G1 X72.354 Y54.032 E5.59253 ; perimeter
G1 X72.158 Y54.100 E5.60777 ; perimeter
G1 X71.969 Y54.133 E5.62180 ; perimeter
G1 X71.834 Y54.131 E5.63167 ; perimeter
G1 X71.196 Y53.979 E5.67976 ; perimeter
G1 X70.986 Y53.999 E5.69520 ; perimeter
G1 X70.868 Y54.070 E5.70529 ; perimeter
G1 X70.570 Y54.396 E5.73765 ; perimeter
G1 X70.205 Y54.406 E5.76437 ; perimeter
G1 X70.059 Y54.461 E5.77582 ; perimeter
G1 X69.686 Y54.771 E5.81139 ; perimeter
G1 X69.513 Y54.676 E5.82584 ; perimeter
G1 X69.311 Y54.605 E5.84155 ; perimeter
G1 X69.131 Y54.584 E5.85480 ; perimeter
G1 X68.971 Y54.600 E5.86661 ; perimeter
G1 X68.818 Y54.573 E5.87800 ; perimeter
G1 X68.568 Y54.390 E5.90061 ; perimeter
G1 X68.397 Y54.371 E5.91328 ; perimeter
G1 X68.200 Y54.401 E5.92787 ; perimeter
G1 X67.747 Y54.266 E5.96251 ; perimeter
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G1 X67.527 Y54.151 E5.98071 ; perimeter
G1 X67.195 Y53.902 E6.01110 ; perimeter
G1 X67.021 Y53.695 E6.03094 ; perimeter
G1 X66.653 Y53.185 E6.07694 ; perimeter
G1 X66.333 Y53.020 E6.10333 ; perimeter
G1 X66.327 Y52.858 E6.11517 ; perimeter
G1 X66.291 Y52.704 E6.12681 ; perimeter
G1 X66.224 Y52.585 E6.13680 ; perimeter
G1 X66.154 Y52.506 E6.14453 ; perimeter
G1 X66.000 Y52.401 E6.15819 ; perimeter
G1 X65.658 Y52.218 E6.18660 ; perimeter
G1 X65.527 Y52.109 E6.19908 ; perimeter
G1 X65.447 Y51.996 E6.20924 ; perimeter
G1 X65.424 Y51.860 E6.21931 ; perimeter
G1 X65.436 Y51.662 E6.23383 ; perimeter
G1 X65.513 Y51.328 E6.25896 ; perimeter
G1 X65.532 Y51.140 E6.27283 ; perimeter
G1 X65.523 Y50.974 E6.28501 ; perimeter
G1 X65.370 Y50.455 E6.32461 ; perimeter
G1 X65.340 Y50.260 E6.33911 ; perimeter
G1 X65.352 Y50.064 E6.35346 ; perimeter
G1 X65.327 Y49.814 E6.37191 ; perimeter
G1 X65.242 Y49.106 E6.42412 ; perimeter
G1 X65.179 Y48.844 E6.44384 ; perimeter
G1 X65.207 Y48.611 E6.46108 ; perimeter
G1 X65.308 Y48.345 E6.48188 ; perimeter
G1 X65.657 Y47.830 E6.52749 ; perimeter
G1 X65.918 Y47.517 E6.55732 ; perimeter
G1 X66.249 Y47.056 E6.59892 ; perimeter
G1 X66.381 Y46.916 E6.61300 ; perimeter
G1 X66.695 Y46.656 E6.64288 ; perimeter
G1 X66.797 Y46.595 E6.65157 ; perimeter
G1 X67.152 Y46.451 E6.67964 ; perimeter
G1 X67.522 Y46.265 E6.70994 ; perimeter
G1 X67.659 Y46.065 E6.72774 ; perimeter
G1 X67.782 Y45.933 E6.74097 ; perimeter
G1 X67.831 Y45.914 E6.74479 ; perimeter
G1 X68.249 Y45.940 E6.77547 ; perimeter
G1 X68.417 Y45.931 E6.78779 ; perimeter
G1 X68.534 Y45.892 E6.79682 ; perimeter
G1 X68.895 Y45.606 E6.83057 ; perimeter
G1 X69.043 Y45.411 E6.84852 ; perimeter
G1 X69.411 Y45.420 E6.87553 ; perimeter
G1 X69.843 Y45.331 E6.90785 ; perimeter
G1 X70.198 Y45.215 E6.93519 ; perimeter
G1 X70.351 Y45.106 E6.94899 ; perimeter
G1 X70.440 Y44.987 E6.95984 ; perimeter
G1 X70.484 Y44.770 E6.97604 ; perimeter
G1 X70.503 Y44.532 E6.99354 ; perimeter

G1 X70.553 Y44.357 E7.00688 ; perimeter
G1 X70.783 Y43.821 E7.04966 ; perimeter
G1 X70.973 Y43.529 E7.07516 ; perimeter
G1 X71.057 Y43.503 E7.08158 ; perimeter
G1 X71.109 Y43.516 E7.08550 ; perimeter
G1 X71.284 Y43.635 E7.10097 ; perimeter
G1 X71.380 Y43.659 E7.10824 ; perimeter
G1 X71.873 Y43.672 E7.14437 ; perimeter
G1 X72.395 Y43.715 E7.18274 ; perimeter
G1 X72.677 Y43.686 E7.20350 ; perimeter
G1 X72.930 Y43.823 E7.22460 ; perimeter
G1 X73.097 Y43.850 E7.23695 ; perimeter
G1 X73.273 Y43.909 E7.25060 ; perimeter
G1 X73.428 Y44.083 E7.26766 ; perimeter
G1 X73.553 Y44.174 E7.27898 ; perimeter
G1 X73.817 Y44.261 E7.29931 ; perimeter
G1 X73.989 Y44.260 E7.31194 ; perimeter
G1 X74.001 Y44.339 E7.31780 ; perimeter
G1 X74.133 Y44.529 E7.33478 ; perimeter
G1 X74.268 Y44.625 E7.34689 ; perimeter
G1 X74.423 Y44.655 E7.35844 ; perimeter
G1 X74.502 Y44.715 E7.36570 ; perimeter
G1 X74.632 Y44.889 E7.38165 ; perimeter
G1 X74.787 Y45.175 E7.40548 ; perimeter
G1 X74.992 Y45.417 E7.42867 ; perimeter
G1 X75.034 Y45.690 E7.44890 ; perimeter
G1 X75.040 Y45.860 E7.46134 ; perimeter
G1 X74.991 Y46.091 E7.47869 ; perimeter
G1 X75.025 Y46.480 E7.50724 ; perimeter
G1 X74.982 Y46.593 E7.51613 ; perimeter
G1 X74.792 Y46.845 E7.53926 ; perimeter
G1 X74.745 Y46.990 E7.55037 ; perimeter
G1 X74.697 Y47.291 E7.57273 ; perimeter
G1 X74.620 Y47.447 E7.58546 ; perimeter
G1 X74.582 Y47.612 E7.59787 ; perimeter
G1 X74.544 Y47.925 E7.62101 ; perimeter
G1 X74.434 Y48.068 E7.63420 ; perimeter
G1 X74.374 Y48.246 E7.64793 ; perimeter
G1 X74.352 Y48.576 E7.67216 ; perimeter
G1 X74.311 Y48.710 E7.68245 ; perimeter
G1 X74.283 Y48.745 E7.68569 ; perimeter
G1 X74.242 Y48.951 E7.70109 ; perimeter
G1 X74.317 Y49.197 E7.71999 ; perimeter
G1 X74.367 Y49.504 E7.74274 ; perimeter
G1 X74.353 Y49.554 E7.74655 ; perimeter
G1 X74.180 Y49.809 E7.76917 ; perimeter
G1 X74.147 Y50.045 E7.78656 ; perimeter
G1 X74.180 Y50.265 E7.80286 ; perimeter
G1 X74.367 Y50.952 E7.85505 ; perimeter

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G1 X74.397 Y51.225 E7.87519 ; perimeter
G1 X74.364 Y51.602 E7.90292 ; perimeter
G1 X74.128 Y52.078 E7.94180 ; perimeter
G1 X74.021 Y52.213 E7.95440 ; perimeter
G1 X73.868 Y52.313 E7.96780 ; perimeter
G1 X73.488 Y52.158 F7800.000 ; move inwards before travel
G1 X73.172 Y51.415 ; move to first fill point
G1 X68.766 Y47.010 F600.000 E8.42420 ; fill
G1 X69.177 Y46.828 F7800.000 ; move to first fill point
G1 X73.154 Y50.804 F600.000 E8.83620 ; fill
G1 X73.013 Y50.071 F7800.000 ; move to first fill point
G1 X69.508 Y46.566 F600.000 E9.19933 ; fill
G1 X69.994 Y46.459 F7800.000 ; move to first fill point
G1 X73.077 Y49.542 F600.000 E9.51872 ; fill
G1 X73.098 Y48.970 F7800.000 ; move to first fill point
G1 X70.454 Y46.326 F600.000 E9.79264 ; fill
G1 X70.859 Y46.138 F7800.000 ; move to first fill point
G1 X73.185 Y48.464 F600.000 E10.03367 ; fill
G1 X73.277 Y47.963 F7800.000 ; move to first fill point
G1 X71.206 Y45.892 F600.000 E10.24821 ; fill
G1 X71.450 Y45.543 F7800.000 ; move to first fill point
G1 X73.435 Y47.528 F600.000 E10.45382 ; fill
G1 X73.551 Y47.051 F7800.000 ; move to first fill point
G1 X71.579 Y45.080 F600.000 E10.65807 ; fill
G1 X71.900 Y44.808 F7800.000 ; move to first fill point
G1 X73.682 Y46.589 F600.000 E10.84267 ; fill
G1 X73.860 Y46.174 F7800.000 ; move to first fill point
G1 X72.614 Y44.928 F600.000 E10.97172 ; fill
G1 X68.287 Y47.123 F7800.000 ; move to first fill point
G1 X72.794 Y51.630 F600.000 E11.43868 ; fill
G1 X72.490 Y51.919 F7800.000 ; move to first fill point
G1 X67.915 Y47.344 F600.000 E11.91266 ; fill
G1 X67.507 Y47.529 F7800.000 ; move to first fill point
G1 X72.248 Y52.270 F600.000 E12.40381 ; fill
G1 X72.046 Y52.661 F7800.000 ; move to first fill point
G1 X67.146 Y47.761 F600.000 E12.91148 ; fill
G1 X66.894 Y48.101 F7800.000 ; move to first fill point
G1 X71.755 Y52.962 F600.000 E13.41509 ; fill
G1 X71.049 Y52.850 F7800.000 ; move to first fill point
G1 X66.631 Y48.431 F600.000 E13.87285 ; fill
G1 X66.391 Y48.785 F7800.000 ; move to first fill point
G1 X70.547 Y52.941 F600.000 E14.30342 ; fill
G1 X70.178 Y53.164 F7800.000 ; move to first fill point
G1 X66.418 Y49.404 F600.000 E14.69292 ; fill
G1 X66.490 Y50.069 F7800.000 ; move to first fill point
G1 X69.773 Y53.352 F600.000 E15.03309 ; fill
G1 X69.290 Y53.462 F7800.000 ; move to first fill point
G1 X66.650 Y50.822 F600.000 E15.30661 ; fill
G1 X66.641 Y51.406 F7800.000 ; move to first fill point
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G1 X66.840 Y51.605 F600.000 E15.32724 ; fill
G1 X67.098 Y51.863 F7800.000 ; move to first fill point
G1 X68.478 Y53.243 F600.000 E15.47024 ; fill
G1 F1800.000 E14.47024 ; retract
G92 E0 ; reset extrusion distance
G1 Z23.950 F7800.000 ; move to next layer (59)
G1 X68.451 Y53.398 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X68.317 Y53.397 F600.000 E1.00979 ; perimeter
G1 X68.111 Y53.331 E1.02566 ; perimeter
G1 X67.994 Y53.195 E1.03885 ; perimeter
G1 X67.794 Y52.901 E1.06487 ; perimeter
G1 X67.636 Y52.717 E1.08264 ; perimeter
G1 X67.400 Y52.552 E1.10373 ; perimeter
G1 X67.182 Y52.449 E1.12137 ; perimeter
G1 X67.133 Y52.195 E1.14032 ; perimeter
G1 X66.821 Y51.803 E1.17701 ; perimeter
G1 X66.591 Y51.617 E1.19868 ; perimeter
G1 X66.362 Y51.503 E1.21743 ; perimeter
G1 X66.439 Y51.084 E1.24860 ; perimeter
G1 X66.449 Y50.860 E1.26508 ; perimeter
G1 X66.379 Y50.471 E1.29401 ; perimeter
G1 X66.260 Y50.163 E1.31821 ; perimeter
G1 X66.263 Y49.102 E1.39591 ; perimeter
G1 X66.211 Y48.626 E1.43103 ; perimeter
G1 X66.345 Y48.383 E1.45135 ; perimeter
G1 X66.562 Y48.121 E1.47630 ; perimeter
G1 X67.277 Y47.430 E1.54915 ; perimeter
G1 X67.870 Y47.063 E1.60019 ; perimeter
G1 X68.094 Y46.897 E1.62062 ; perimeter
G1 X68.273 Y46.693 E1.64053 ; perimeter
G1 X68.474 Y46.680 E1.65534 ; perimeter
G1 X68.802 Y46.600 E1.68004 ; perimeter
G1 X68.998 Y46.497 E1.69628 ; perimeter
G1 X69.249 Y46.329 E1.71840 ; perimeter
G1 X69.495 Y46.100 E1.74303 ; perimeter
G1 X69.880 Y45.635 E1.78725 ; perimeter
G1 X70.162 Y45.452 E1.81186 ; perimeter
G1 X70.383 Y45.266 E1.83304 ; perimeter
G1 X70.896 Y44.547 E1.89776 ; perimeter
G1 X71.137 Y44.436 E1.91716 ; perimeter
G1 X71.399 Y44.210 E1.94258 ; perimeter
G1 X71.646 Y44.186 E1.96077 ; perimeter
G1 X71.867 Y44.113 E1.97781 ; perimeter
G1 X72.014 Y44.043 E1.98973 ; perimeter
G1 X72.499 Y44.060 E2.02530 ; perimeter
G1 X72.721 Y44.247 E2.04653 ; perimeter
G1 X72.787 Y44.278 E2.05192 ; perimeter
G1 X73.088 Y44.597 E2.08400 ; perimeter
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G1 X73.408 Y44.824 E2.11279 ; perimeter
G1 X74.009 Y44.969 E2.15809 ; perimeter
G1 X74.060 Y45.212 E2.17627 ; perimeter
G1 X74.294 Y45.572 E2.20770 ; perimeter
G1 X74.420 Y45.729 E2.22249 ; perimeter
G1 X74.519 Y45.944 E2.23978 ; perimeter
G1 X74.559 Y46.339 E2.26890 ; perimeter
G1 X74.526 Y46.575 E2.28632 ; perimeter
G1 X74.344 Y46.996 E2.31993 ; perimeter
G1 X74.329 Y47.088 E2.32673 ; perimeter
G1 X74.052 Y47.567 E2.36726 ; perimeter
G1 X73.883 Y47.957 E2.39846 ; perimeter
G1 X73.691 Y48.520 E2.44199 ; perimeter
G1 X73.667 Y48.659 E2.45236 ; perimeter
G1 X73.507 Y49.038 E2.48247 ; perimeter
G1 X73.381 Y49.267 E2.50159 ; perimeter
G1 X73.265 Y49.563 E2.52492 ; perimeter
G1 X73.253 Y49.902 E2.54975 ; perimeter
G1 X73.422 Y51.110 E2.63909 ; perimeter
G1 X73.399 Y51.192 E2.64538 ; perimeter
G1 X73.308 Y51.355 E2.65902 ; perimeter
G1 X73.078 Y51.591 E2.68316 ; perimeter
G1 X72.860 Y51.877 E2.70953 ; perimeter
G1 X72.594 Y52.320 E2.74737 ; perimeter
G1 X72.406 Y52.703 E2.77860 ; perimeter
G1 X72.223 Y52.984 E2.80323 ; perimeter
G1 X72.006 Y53.144 E2.82295 ; perimeter
G1 X71.404 Y53.003 E2.86825 ; perimeter
G1 X70.986 Y53.032 E2.89898 ; perimeter
G1 X70.780 Y53.104 E2.91495 ; perimeter
G1 X70.408 Y53.305 E2.94594 ; perimeter
G1 X70.146 Y53.388 E2.96607 ; perimeter
G1 X69.857 Y53.534 E2.98977 ; perimeter
G1 X69.815 Y53.534 E2.99287 ; perimeter
G1 X69.626 Y53.679 E3.01027 ; perimeter
G1 X69.388 Y53.635 E3.02803 ; perimeter
G1 X69.184 Y53.630 E3.04300 ; perimeter
G1 X68.848 Y53.442 E3.07116 ; perimeter
G1 X68.513 Y53.405 E3.09587 ; perimeter
G1 X68.427 Y53.814 F7800.000 ; move to first perimeter point
G1 X68.264 Y53.813 F600.000 E3.10780 ; perimeter
G1 X68.037 Y53.756 E3.12497 ; perimeter
G1 X67.876 Y53.676 E3.13814 ; perimeter
G1 X67.734 Y53.540 E3.15253 ; perimeter
G1 X67.467 Y53.159 E3.18662 ; perimeter
G1 X67.357 Y53.031 E3.19897 ; perimeter
G1 X67.182 Y52.909 E3.21459 ; perimeter
G1 X66.813 Y52.753 E3.24400 ; perimeter
G1 X66.745 Y52.374 E3.27222 ; perimeter
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G1 X66.529 Y52.103 E3.29759 ; perimeter
G1 X66.354 Y51.964 E3.31393 ; perimeter
G1 X65.865 Y51.692 E3.35496 ; perimeter
G1 X65.953 Y51.428 E3.37530 ; perimeter
G1 X66.004 Y51.189 E3.39322 ; perimeter
G1 X66.032 Y50.883 E3.41575 ; perimeter
G1 X65.978 Y50.586 E3.43782 ; perimeter
G1 X65.855 Y50.270 E3.46268 ; perimeter
G1 X65.846 Y50.199 E3.46798 ; perimeter
G1 X65.848 Y49.149 E3.54489 ; perimeter
G1 X65.785 Y48.533 E3.59021 ; perimeter
G1 X65.994 Y48.158 E3.62166 ; perimeter
G1 X66.168 Y47.938 E3.64224 ; perimeter
G1 X66.460 Y47.624 E3.67371 ; perimeter
G1 X67.005 Y47.116 E3.72826 ; perimeter
G1 X67.811 Y46.590 E3.79876 ; perimeter
G1 X68.071 Y46.291 E3.82783 ; perimeter
G1 X68.424 Y46.265 E3.85375 ; perimeter
G1 X68.654 Y46.208 E3.87107 ; perimeter
G1 X68.987 Y46.005 E3.89965 ; perimeter
G1 X69.188 Y45.818 E3.91980 ; perimeter
G1 X69.559 Y45.370 E3.96237 ; perimeter
G1 X70.075 Y44.980 E4.00977 ; perimeter
G1 X70.642 Y44.206 E4.08004 ; perimeter
G1 X70.915 Y44.081 E4.10206 ; perimeter
G1 X71.098 Y43.922 E4.11977 ; perimeter
G1 X71.213 Y43.783 E4.13300 ; perimeter
G1 X71.329 Y43.797 E4.14155 ; perimeter
G1 X71.561 Y43.777 E4.15863 ; perimeter
G1 X71.711 Y43.727 E4.17022 ; perimeter
G1 X71.971 Y43.590 E4.19176 ; perimeter
G1 X72.136 Y43.629 E4.20415 ; perimeter
G1 X72.599 Y43.653 E4.23810 ; perimeter
G1 X72.700 Y43.682 E4.24585 ; perimeter
G1 X73.086 Y43.989 E4.28197 ; perimeter
G1 X73.361 Y44.280 E4.31130 ; perimeter
G1 X73.583 Y44.439 E4.33132 ; perimeter
G1 X74.021 Y44.540 E4.36425 ; perimeter
G1 X74.347 Y44.556 E4.38816 ; perimeter
G1 X74.370 Y44.750 E4.40241 ; perimeter
G1 X74.451 Y45.050 E4.42518 ; perimeter
G1 X74.790 Y45.531 E4.46830 ; perimeter
G1 X74.928 Y45.858 E4.49431 ; perimeter
G1 X74.976 Y46.375 E4.53235 ; perimeter
G1 X74.943 Y46.525 E4.54360 ; perimeter
G1 X74.940 Y46.652 E4.55288 ; perimeter
G1 X74.903 Y46.757 E4.56104 ; perimeter
G1 X74.908 Y46.817 E4.56546 ; perimeter
G1 X74.844 Y46.907 E4.57351 ; perimeter
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G1 X74.743 Y47.129 E4.59138 ; perimeter
G1 X74.726 Y47.234 E4.59916 ; perimeter
G1 X74.428 Y47.746 E4.64252 ; perimeter
G1 X74.273 Y48.104 E4.67110 ; perimeter
G1 X73.990 Y48.974 E4.73814 ; perimeter
G1 X73.882 Y49.221 E4.75790 ; perimeter
G1 X73.763 Y49.431 E4.77562 ; perimeter
G1 X73.678 Y49.649 E4.79273 ; perimeter
G1 X73.670 Y49.878 E4.80948 ; perimeter
G1 X73.838 Y51.095 E4.89950 ; perimeter
G1 X73.831 Y51.199 E4.90715 ; perimeter
G1 X73.787 Y51.348 E4.91852 ; perimeter
G1 X73.635 Y51.614 E4.94095 ; perimeter
G1 X73.381 Y51.877 E4.96775 ; perimeter
G1 X73.210 Y52.101 E4.98842 ; perimeter
G1 X72.956 Y52.525 E5.02460 ; perimeter
G1 X72.771 Y52.903 E5.05548 ; perimeter
G1 X72.542 Y53.255 E5.08624 ; perimeter
G1 X72.160 Y53.535 E5.12088 ; perimeter
G1 X71.960 Y53.559 E5.13565 ; perimeter
G1 X71.365 Y53.419 E5.18045 ; perimeter
G1 X71.082 Y53.439 E5.20121 ; perimeter
G1 X70.834 Y53.541 E5.22089 ; perimeter
G1 X70.564 Y53.694 E5.24362 ; perimeter
G1 X70.398 Y53.737 E5.25616 ; perimeter
G1 X70.171 Y53.830 E5.27412 ; perimeter
G1 X69.956 Y53.949 E5.29214 ; perimeter
G1 X69.698 Y54.141 E5.31569 ; perimeter
G1 X69.345 Y54.050 E5.34244 ; perimeter
G1 X69.048 Y54.059 E5.36418 ; perimeter
G1 X68.710 Y53.845 E5.39354 ; perimeter
G1 X68.489 Y53.820 E5.40980 ; perimeter
G1 X68.403 Y54.229 F7800.000 ; move to first perimeter point
G1 X68.180 Y54.220 F600.000 E5.42616 ; perimeter
G1 X67.910 Y54.153 E5.44651 ; perimeter
G1 X67.632 Y54.017 E5.46922 ; perimeter
G1 X67.404 Y53.795 E5.49251 ; perimeter
G1 X67.079 Y53.345 E5.53318 ; perimeter
G1 X66.871 Y53.221 E5.55089 ; perimeter
G1 X66.396 Y53.025 E5.58854 ; perimeter
G1 X66.407 Y52.842 E5.60197 ; perimeter
G1 X66.356 Y52.553 E5.62352 ; perimeter
G1 X66.236 Y52.403 E5.63757 ; perimeter
G1 X66.118 Y52.310 E5.64859 ; perimeter
G1 X65.701 Y52.078 E5.68350 ; perimeter
G1 X65.576 Y51.942 E5.69707 ; perimeter
G1 X65.513 Y51.802 E5.70837 ; perimeter
G1 X65.479 Y51.630 E5.72118 ; perimeter
G1 X65.486 Y51.514 E5.72971 ; perimeter
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G1 X65.593 Y51.125 E5.75923 ; perimeter
G1 X65.615 Y50.906 E5.77536 ; perimeter
G1 X65.578 Y50.702 E5.79057 ; perimeter
G1 X65.448 Y50.367 E5.81692 ; perimeter
G1 X65.432 Y50.241 E5.82622 ; perimeter
G1 X65.419 Y50.063 E5.83927 ; perimeter
G1 X65.441 Y49.832 E5.85624 ; perimeter
G1 X65.433 Y49.196 E5.90289 ; perimeter
G1 X65.377 Y48.759 E5.93516 ; perimeter
G1 X65.371 Y48.554 E5.95015 ; perimeter
G1 X65.370 Y48.486 E5.95519 ; perimeter
G1 X65.404 Y48.375 E5.96363 ; perimeter
G1 X65.644 Y47.934 E6.00044 ; perimeter
G1 X65.832 Y47.691 E6.02296 ; perimeter
G1 X66.168 Y47.328 E6.05920 ; perimeter
G1 X66.549 Y46.964 E6.09780 ; perimeter
G1 X66.791 Y46.754 E6.12125 ; perimeter
G1 X67.528 Y46.282 E6.18536 ; perimeter
G1 X67.656 Y46.134 E6.19974 ; perimeter
G1 X67.765 Y45.949 E6.21545 ; perimeter
G1 X67.821 Y45.889 E6.22144 ; perimeter
G1 X68.374 Y45.849 E6.26208 ; perimeter
G1 X68.506 Y45.817 E6.27203 ; perimeter
G1 X68.725 Y45.681 E6.29088 ; perimeter
G1 X68.881 Y45.535 E6.30655 ; perimeter
G1 X69.275 Y45.066 E6.35139 ; perimeter
G1 X69.766 Y44.693 E6.39660 ; perimeter
G1 X70.333 Y43.928 E6.46635 ; perimeter
G1 X70.431 Y43.846 E6.47575 ; perimeter
G1 X70.694 Y43.725 E6.49692 ; perimeter
G1 X70.934 Y43.477 E6.52221 ; perimeter
G1 X71.126 Y43.374 E6.53818 ; perimeter
G1 X71.475 Y43.367 E6.56374 ; perimeter
G1 X71.897 Y43.186 E6.59739 ; perimeter
G1 X72.066 Y43.185 E6.60972 ; perimeter
G1 X72.208 Y43.214 E6.62038 ; perimeter
G1 X72.670 Y43.242 E6.65430 ; perimeter
G1 X72.840 Y43.292 E6.66728 ; perimeter
G1 X72.942 Y43.343 E6.67562 ; perimeter
G1 X73.186 Y43.546 E6.69887 ; perimeter
G1 X73.262 Y43.588 E6.70525 ; perimeter
G1 X73.634 Y43.964 E6.74396 ; perimeter
G1 X73.759 Y44.053 E6.75523 ; perimeter
G1 X74.090 Y44.127 E6.78007 ; perimeter
G1 X74.283 Y44.137 E6.79424 ; perimeter
G1 X74.452 Y44.115 E6.80675 ; perimeter
G1 X74.546 Y44.155 E6.81418 ; perimeter
G1 X74.751 Y44.497 E6.84340 ; perimeter
G1 X74.841 Y44.887 E6.87276 ; perimeter

G1 X75.149 Y45.321 E6.91174 ; perimeter
G1 X75.286 Y45.618 E6.93569 ; perimeter
G1 X75.338 Y45.788 E6.94873 ; perimeter
G1 X75.391 Y46.398 E6.99353 ; perimeter
G1 X75.313 Y46.932 E7.03306 ; perimeter
G1 X75.142 Y47.262 E7.06030 ; perimeter
G1 X75.105 Y47.418 E7.07208 ; perimeter
G1 X74.804 Y47.924 E7.11519 ; perimeter
G1 X74.663 Y48.250 E7.14117 ; perimeter
G1 X74.383 Y49.114 E7.20777 ; perimeter
G1 X74.091 Y49.735 E7.25798 ; perimeter
G1 X74.087 Y49.853 E7.26666 ; perimeter
G1 X74.254 Y51.072 E7.35680 ; perimeter
G1 X74.240 Y51.283 E7.37230 ; perimeter
G1 X74.178 Y51.494 E7.38839 ; perimeter
G1 X73.963 Y51.873 E7.42034 ; perimeter
G1 X73.684 Y52.163 E7.44977 ; perimeter
G1 X73.560 Y52.326 E7.46475 ; perimeter
G1 X73.319 Y52.730 E7.49927 ; perimeter
G1 X73.135 Y53.104 E7.52979 ; perimeter
G1 X72.859 Y53.529 E7.56693 ; perimeter
G1 X72.679 Y53.681 E7.58414 ; perimeter
G1 X72.335 Y53.915 E7.61464 ; perimeter
G1 X72.270 Y53.939 E7.61974 ; perimeter
G1 X71.938 Y53.975 E7.64423 ; perimeter
G1 X71.326 Y53.835 E7.69020 ; perimeter
G1 X71.179 Y53.846 E7.70099 ; perimeter
G1 X70.994 Y53.926 E7.71574 ; perimeter
G1 X70.773 Y54.058 E7.73460 ; perimeter
G1 X70.361 Y54.201 E7.76657 ; perimeter
G1 X69.860 Y54.540 E7.81088 ; perimeter
G1 X69.769 Y54.578 E7.81810 ; perimeter
G1 X69.610 Y54.553 E7.82991 ; perimeter
G1 X69.301 Y54.465 E7.85343 ; perimeter
G1 X68.927 Y54.471 E7.88083 ; perimeter
G1 X68.571 Y54.248 E7.91161 ; perimeter
G1 X68.465 Y54.236 E7.91943 ; perimeter
G1 X68.304 Y54.029 F7800.000 ; move inwards before travel
G1 X68.643 Y53.116 ; move to first fill point
G1 X73.441 Y48.318 F600.000 E8.41655 ; fill
G1 X73.040 Y49.312 F7800.000 ; move to first fill point
G1 X69.109 Y53.243 F600.000 E8.82382 ; fill
G1 X69.712 Y53.232 F7800.000 ; move to first fill point
G1 X72.960 Y49.985 F600.000 E9.16031 ; fill
G1 X73.036 Y50.502 F7800.000 ; move to first fill point
G1 X70.738 Y52.800 F600.000 E9.39843 ; fill
G1 X71.429 Y52.701 F7800.000 ; move to first fill point
G1 X73.103 Y51.027 F600.000 E9.57185 ; fill
G1 X72.102 Y52.621 F7800.000 ; move to first fill point

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G1 X71.919 Y52.804 F600.000 E9.59086 ; fill
G1 X68.202 Y52.964 F7800.000 ; move to first fill point
G1 X73.845 Y47.321 F600.000 E10.17549 ; fill
G1 X74.258 Y46.316 F7800.000 ; move to first fill point
G1 X67.951 Y52.622 F600.000 E10.82886 ; fill
G1 X67.635 Y52.345 F7800.000 ; move to first fill point
G1 X74.130 Y45.850 F600.000 E11.50175 ; fill
G1 X73.887 Y45.501 F7800.000 ; move to first fill point
G1 X67.374 Y52.013 F600.000 E12.17650 ; fill
G1 X67.111 Y51.683 F7800.000 ; move to first fill point
G1 X73.613 Y45.181 F600.000 E12.85014 ; fill
G1 X73.174 Y45.028 F7800.000 ; move to first fill point
G1 X66.806 Y51.396 F600.000 E13.50990 ; fill
G1 X66.751 Y50.858 F7800.000 ; move to first fill point
G1 X72.838 Y44.771 F600.000 E14.14054 ; fill
G1 X72.532 Y44.483 F7800.000 ; move to first fill point
G1 X66.658 Y50.358 F600.000 E14.74917 ; fill
G1 X66.574 Y49.849 F7800.000 ; move to first fill point
G1 X72.075 Y44.348 F600.000 E15.31913 ; fill
G1 X68.987 Y46.843 F7800.000 ; move to first fill point
G1 X66.567 Y49.263 F600.000 E15.56985 ; fill
G1 X66.515 Y48.722 F7800.000 ; move to first fill point
G1 X67.740 Y47.498 F600.000 E15.69671 ; fill
G1 F1800.000 E14.69671 ; retract
G92 E0 ; reset extrusion distance
G1 Z24.350 F7800.000 ; move to next layer (60)
G1 X67.632 Y47.278 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X67.891 Y47.144 F600.000 E1.02140 ; perimeter
G1 X68.235 Y46.920 E1.05141 ; perimeter
G1 X68.462 Y46.697 E1.07477 ; perimeter
G1 X68.551 Y46.541 E1.08791 ; perimeter
G1 X68.805 Y46.463 E1.10736 ; perimeter
G1 X69.084 Y46.315 E1.13049 ; perimeter
G1 X69.700 Y45.760 E1.19127 ; perimeter
G1 X70.122 Y45.258 E1.23933 ; perimeter
G1 X70.424 Y44.836 E1.27732 ; perimeter
G1 X70.839 Y44.533 E1.31497 ; perimeter
G1 X71.196 Y44.328 E1.34513 ; perimeter
G1 X71.590 Y44.025 E1.38154 ; perimeter
G1 X71.787 Y43.907 E1.39838 ; perimeter
G1 X72.080 Y44.056 E1.42247 ; perimeter
G1 X72.402 Y44.167 E1.44742 ; perimeter
G1 X72.714 Y44.191 E1.47035 ; perimeter
G1 X72.990 Y44.250 E1.49103 ; perimeter
G1 X73.211 Y44.164 E1.50843 ; perimeter
G1 X73.622 Y44.403 E1.54324 ; perimeter
G1 X73.760 Y44.765 E1.57160 ; perimeter
G1 X73.887 Y44.967 E1.58914 ; perimeter
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G1 X73.869 Y45.322 E1.61517 ; perimeter
G1 X73.928 Y45.582 E1.63469 ; perimeter
G1 X74.042 Y45.856 E1.65644 ; perimeter
G1 X74.259 Y46.101 E1.68036 ; perimeter
G1 X74.524 Y46.283 E1.70400 ; perimeter
G1 X74.480 Y46.478 E1.71861 ; perimeter
G1 X74.366 Y46.782 E1.74239 ; perimeter
G1 X74.021 Y47.356 E1.79147 ; perimeter
G1 X73.542 Y48.640 E1.89188 ; perimeter
G1 X73.283 Y49.123 E1.93202 ; perimeter
G1 X73.127 Y49.478 E1.96043 ; perimeter
G1 X73.149 Y49.993 E1.99818 ; perimeter
G1 X73.217 Y50.195 E2.01383 ; perimeter
G1 X73.273 Y50.504 E2.03679 ; perimeter
G1 X73.296 Y51.094 E2.08009 ; perimeter
G1 X72.903 Y51.594 E2.12668 ; perimeter
G1 X72.698 Y51.970 E2.15805 ; perimeter
G1 X72.676 Y52.061 E2.16488 ; perimeter
G1 X72.326 Y52.646 E2.21484 ; perimeter
G1 X72.033 Y52.962 E2.24646 ; perimeter
G1 X71.668 Y52.899 E2.27357 ; perimeter
G1 X71.348 Y52.909 E2.29701 ; perimeter
G1 X70.991 Y52.983 E2.32376 ; perimeter
G1 X70.578 Y53.147 E2.35624 ; perimeter
G1 X70.479 Y53.167 E2.36368 ; perimeter
G1 X70.130 Y53.326 E2.39177 ; perimeter
G1 X69.856 Y53.502 E2.41563 ; perimeter
G1 X69.467 Y53.445 E2.44449 ; perimeter
G1 X69.227 Y53.468 E2.46211 ; perimeter
G1 X68.856 Y53.255 E2.49347 ; perimeter
G1 X68.583 Y53.195 E2.51396 ; perimeter
G1 X68.282 Y53.179 E2.53602 ; perimeter
G1 X68.047 Y52.845 E2.56594 ; perimeter
G1 X67.782 Y52.594 E2.59268 ; perimeter
G1 X67.444 Y52.422 E2.62043 ; perimeter
G1 X67.292 Y52.391 E2.63184 ; perimeter
G1 X67.191 Y52.106 E2.65397 ; perimeter
G1 X66.999 Y51.774 E2.68211 ; perimeter
G1 X66.762 Y51.544 E2.70627 ; perimeter
G1 X66.451 Y51.359 E2.73276 ; perimeter
G1 X66.540 Y51.010 E2.75918 ; perimeter
G1 X66.550 Y50.768 E2.77687 ; perimeter
G1 X66.532 Y50.533 E2.79415 ; perimeter
G1 X66.354 Y49.927 E2.84042 ; perimeter
G1 X66.368 Y49.757 E2.85298 ; perimeter
G1 X66.448 Y49.442 E2.87675 ; perimeter
G1 X66.469 Y49.203 E2.89435 ; perimeter
G1 X66.466 Y48.970 E2.91143 ; perimeter
G1 X66.424 Y48.582 E2.94002 ; perimeter
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G1 X66.490 Y48.360 E2.95696 ; perimeter
G1 X66.619 Y48.144 E2.97545 ; perimeter
G1 X66.772 Y47.971 E2.99234 ; perimeter
G1 X67.045 Y47.733 E3.01881 ; perimeter
G1 X67.166 Y47.593 E3.03238 ; perimeter
G1 X67.580 Y47.313 E3.06903 ; perimeter
G1 X67.419 Y46.921 F7800.000 ; move to first perimeter point
G1 X67.691 Y46.779 F600.000 E3.09154 ; perimeter
G1 X67.963 Y46.605 E3.11516 ; perimeter
G1 X68.129 Y46.441 E3.13224 ; perimeter
G1 X68.266 Y46.221 E3.15125 ; perimeter
G1 X68.344 Y46.159 E3.15851 ; perimeter
G1 X68.644 Y46.076 E3.18133 ; perimeter
G1 X68.850 Y45.966 E3.19848 ; perimeter
G1 X69.399 Y45.472 E3.25253 ; perimeter
G1 X69.790 Y45.005 E3.29716 ; perimeter
G1 X69.984 Y44.719 E3.32250 ; perimeter
G1 X70.136 Y44.535 E3.33996 ; perimeter
G1 X70.675 Y44.135 E3.38915 ; perimeter
G1 X70.950 Y43.992 E3.41185 ; perimeter
G1 X71.666 Y43.443 E3.47791 ; perimeter
G1 X71.964 Y43.508 E3.50031 ; perimeter
G1 X72.237 Y43.669 E3.52352 ; perimeter
G1 X72.469 Y43.749 E3.54152 ; perimeter
G1 X72.732 Y43.770 E3.56084 ; perimeter
G1 X72.956 Y43.817 E3.57758 ; perimeter
G1 X73.090 Y43.765 E3.58812 ; perimeter
G1 X73.442 Y43.715 E3.61417 ; perimeter
G1 X73.587 Y43.901 E3.63147 ; perimeter
G1 X73.821 Y44.037 E3.65129 ; perimeter
G1 X73.989 Y44.091 E3.66419 ; perimeter
G1 X74.033 Y44.317 E3.68110 ; perimeter
G1 X74.128 Y44.570 E3.70088 ; perimeter
G1 X74.322 Y44.850 E3.72584 ; perimeter
G1 X74.287 Y45.120 E3.74582 ; perimeter
G1 X74.287 Y45.284 E3.75780 ; perimeter
G1 X74.325 Y45.455 E3.77065 ; perimeter
G1 X74.399 Y45.632 E3.78472 ; perimeter
G1 X74.536 Y45.787 E3.79985 ; perimeter
G1 X74.693 Y45.895 E3.81376 ; perimeter
G1 X74.847 Y45.956 E3.82590 ; perimeter
G1 X74.922 Y46.120 E3.83915 ; perimeter
G1 X74.934 Y46.227 E3.84701 ; perimeter
G1 X74.915 Y46.441 E3.86281 ; perimeter
G1 X74.823 Y46.763 E3.88733 ; perimeter
G1 X74.736 Y46.976 E3.90414 ; perimeter
G1 X74.395 Y47.542 E3.95257 ; perimeter
G1 X74.189 Y48.074 E3.99438 ; perimeter
G1 X74.151 Y48.238 E4.00673 ; perimeter
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G1 X74.052 Y48.439 E4.02309 ; perimeter
G1 X73.945 Y48.756 E4.04766 ; perimeter
G1 X73.658 Y49.304 E4.09296 ; perimeter
G1 X73.545 Y49.560 E4.11344 ; perimeter
G1 X73.561 Y49.910 E4.13912 ; perimeter
G1 X73.624 Y50.106 E4.15422 ; perimeter
G1 X73.686 Y50.451 E4.17990 ; perimeter
G1 X73.711 Y51.032 E4.22249 ; perimeter
G1 X73.709 Y51.158 E4.23172 ; perimeter
G1 X73.678 Y51.274 E4.24047 ; perimeter
G1 X73.252 Y51.821 E4.29130 ; perimeter
G1 X73.090 Y52.119 E4.31613 ; perimeter
G1 X73.048 Y52.250 E4.32625 ; perimeter
G1 X72.680 Y52.865 E4.37868 ; perimeter
G1 X72.379 Y53.201 E4.41177 ; perimeter
G1 X72.254 Y53.298 E4.42337 ; perimeter
G1 X72.169 Y53.354 E4.43082 ; perimeter
G1 X72.059 Y53.369 E4.43890 ; perimeter
G1 X71.631 Y53.316 E4.47051 ; perimeter
G1 X71.514 Y53.317 E4.47914 ; perimeter
G1 X71.400 Y53.323 E4.48744 ; perimeter
G1 X71.113 Y53.382 E4.50895 ; perimeter
G1 X70.420 Y53.645 E4.56327 ; perimeter
G1 X70.052 Y53.880 E4.59522 ; perimeter
G1 X69.953 Y53.918 E4.60300 ; perimeter
G1 X69.716 Y53.915 E4.62040 ; perimeter
G1 X69.444 Y53.865 E4.64063 ; perimeter
G1 X69.072 Y53.910 E4.66810 ; perimeter
G1 X68.960 Y53.794 E4.67990 ; perimeter
G1 X68.705 Y53.647 E4.70149 ; perimeter
G1 X68.424 Y53.595 E4.72239 ; perimeter
G1 X68.049 Y53.606 E4.74987 ; perimeter
G1 X67.978 Y53.472 E4.76102 ; perimeter
G1 X67.730 Y53.116 E4.79279 ; perimeter
G1 X67.545 Y52.940 E4.81149 ; perimeter
G1 X67.305 Y52.818 E4.83118 ; perimeter
G1 X66.918 Y52.738 E4.86018 ; perimeter
G1 X66.910 Y52.560 E4.87327 ; perimeter
G1 X66.840 Y52.352 E4.88931 ; perimeter
G1 X66.674 Y52.038 E4.91537 ; perimeter
G1 X66.501 Y51.869 E4.93307 ; perimeter
G1 X66.411 Y51.809 E4.94100 ; perimeter
G1 X65.992 Y51.586 E4.97576 ; perimeter
G1 X66.036 Y51.282 E4.99825 ; perimeter
G1 X66.127 Y50.943 E5.02399 ; perimeter
G1 X66.134 Y50.776 E5.03621 ; perimeter
G1 X66.121 Y50.605 E5.04880 ; perimeter
G1 X65.932 Y49.969 E5.09734 ; perimeter
G1 X65.955 Y49.700 E5.11711 ; perimeter
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G1 X66.026 Y49.432 E5.13750 ; perimeter
G1 X66.053 Y49.188 E5.15544 ; perimeter
G1 X66.003 Y48.528 E5.20391 ; perimeter
G1 X66.077 Y48.308 E5.22093 ; perimeter
G1 X66.091 Y48.214 E5.22792 ; perimeter
G1 X66.260 Y47.927 E5.25237 ; perimeter
G1 X66.481 Y47.672 E5.27702 ; perimeter
G1 X66.746 Y47.443 E5.30268 ; perimeter
G1 X66.888 Y47.282 E5.31844 ; perimeter
G1 X67.367 Y46.955 E5.36093 ; perimeter
G1 X67.206 Y46.563 F7800.000 ; move to first perimeter point
G1 X67.691 Y46.289 F600.000 E5.40174 ; perimeter
G1 X67.796 Y46.186 E5.41254 ; perimeter
G1 X67.962 Y45.924 E5.43527 ; perimeter
G1 X68.095 Y45.824 E5.44746 ; perimeter
G1 X68.168 Y45.778 E5.45377 ; perimeter
G1 X68.483 Y45.689 E5.47776 ; perimeter
G1 X68.617 Y45.617 E5.48892 ; perimeter
G1 X69.097 Y45.184 E5.53625 ; perimeter
G1 X69.458 Y44.753 E5.57745 ; perimeter
G1 X69.755 Y44.335 E5.61497 ; perimeter
G1 X69.870 Y44.216 E5.62712 ; perimeter
G1 X70.438 Y43.789 E5.67916 ; perimeter
G1 X70.704 Y43.656 E5.70095 ; perimeter
G1 X70.882 Y43.505 E5.71803 ; perimeter
G1 X71.184 Y43.299 E5.74480 ; perimeter
G1 X71.417 Y43.091 E5.76775 ; perimeter
G1 X71.497 Y43.050 E5.77430 ; perimeter
G1 X71.801 Y43.036 E5.79660 ; perimeter
G1 X72.046 Y43.090 E5.81496 ; perimeter
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G1 X72.536 Y43.332 E5.85522 ; perimeter
G1 X72.921 Y43.385 E5.88368 ; perimeter
G1 X73.009 Y43.351 E5.89056 ; perimeter
G1 X73.308 Y43.310 E5.91271 ; perimeter
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G1 X73.992 Y43.656 E5.97166 ; perimeter
G1 X74.241 Y43.741 E5.99090 ; perimeter
G1 X74.314 Y43.809 E5.99825 ; perimeter
G1 X74.372 Y43.942 E6.00886 ; perimeter
G1 X74.435 Y44.208 E6.02887 ; perimeter
G1 X74.497 Y44.375 E6.04192 ; perimeter
G1 X74.689 Y44.647 E6.06629 ; perimeter
G1 X74.738 Y44.746 E6.07443 ; perimeter
G1 X74.704 Y45.246 E6.11112 ; perimeter
G1 X74.756 Y45.409 E6.12363 ; perimeter
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G1 X74.889 Y45.525 E6.13659 ; perimeter
G1 X75.147 Y45.667 E6.15815 ; perimeter
G1 X75.317 Y45.984 E6.18450 ; perimeter
G1 X75.351 Y46.224 E6.20220 ; perimeter
G1 X75.325 Y46.515 E6.22366 ; perimeter
G1 X75.274 Y46.727 E6.23960 ; perimeter
G1 X75.115 Y47.148 E6.27256 ; perimeter
G1 X74.769 Y47.728 E6.32201 ; perimeter
G1 X74.583 Y48.209 E6.35983 ; perimeter
G1 X74.553 Y48.354 E6.37068 ; perimeter
G1 X74.425 Y48.628 E6.39283 ; perimeter
G1 X74.346 Y48.877 E6.41195 ; perimeter
G1 X73.964 Y49.642 E6.47461 ; perimeter
G1 X73.972 Y49.828 E6.48822 ; perimeter
G1 X74.028 Y50.011 E6.50226 ; perimeter
G1 X74.099 Y50.399 E6.53117 ; perimeter
G1 X74.119 Y50.685 E6.55218 ; perimeter
G1 X74.121 Y51.211 E6.59074 ; perimeter
G1 X74.071 Y51.422 E6.60659 ; perimeter
G1 X73.958 Y51.599 E6.62199 ; perimeter
G1 X73.601 Y52.048 E6.66402 ; perimeter
G1 X73.482 Y52.268 E6.68231 ; perimeter
G1 X73.417 Y52.444 E6.69606 ; perimeter
G1 X73.032 Y53.087 E6.75097 ; perimeter
G1 X72.660 Y53.508 E6.79214 ; perimeter
G1 X72.496 Y53.637 E6.80739 ; perimeter
G1 X72.370 Y53.718 E6.81838 ; perimeter
G1 X72.239 Y53.763 E6.82854 ; perimeter
G1 X72.082 Y53.786 E6.84014 ; perimeter
G1 X71.871 Y53.778 E6.85561 ; perimeter
G1 X71.595 Y53.732 E6.87615 ; perimeter
G1 X71.453 Y53.736 E6.88656 ; perimeter
G1 X71.235 Y53.781 E6.90284 ; perimeter
G1 X70.592 Y54.024 E6.95325 ; perimeter
G1 X70.233 Y54.258 E6.98460 ; perimeter
G1 X70.075 Y54.318 E6.99698 ; perimeter
G1 X69.893 Y54.339 E7.01041 ; perimeter
G1 X69.688 Y54.331 E7.02546 ; perimeter
G1 X69.422 Y54.285 E7.04525 ; perimeter
G1 X68.968 Y54.346 E7.07881 ; perimeter
G1 X68.897 Y54.316 E7.08449 ; perimeter
G1 X68.702 Y54.125 E7.10447 ; perimeter
G1 X68.553 Y54.040 E7.11704 ; perimeter
G1 X68.399 Y54.011 E7.12851 ; perimeter
G1 X68.000 Y54.009 E7.15777 ; perimeter
G1 X67.891 Y53.967 E7.16629 ; perimeter
G1 X67.715 Y53.841 E7.18216 ; perimeter
G1 X67.413 Y53.387 E7.22214 ; perimeter
G1 X67.308 Y53.286 E7.23281 ; perimeter

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G1 X66.670 Y53.115 E7.28150 ; perimeter
G1 X66.575 Y53.075 E7.28905 ; perimeter
G1 X66.499 Y53.012 E7.29631 ; perimeter
G1 X66.478 Y52.895 E7.30501 ; perimeter
G1 X66.497 Y52.637 E7.32399 ; perimeter
G1 X66.432 Y52.448 E7.33861 ; perimeter
G1 X66.350 Y52.302 E7.35090 ; perimeter
G1 X66.197 Y52.166 E7.36585 ; perimeter
G1 X65.737 Y51.908 E7.40447 ; perimeter
G1 X65.643 Y51.768 E7.41685 ; perimeter
G1 X65.613 Y51.674 E7.42407 ; perimeter
G1 X65.590 Y51.442 E7.44117 ; perimeter
G1 X65.629 Y51.192 E7.45973 ; perimeter
G1 X65.714 Y50.875 E7.48369 ; perimeter
G1 X65.717 Y50.784 E7.49042 ; perimeter
G1 X65.709 Y50.676 E7.49833 ; perimeter
G1 X65.576 Y50.267 E7.52986 ; perimeter
G1 X65.515 Y49.967 E7.55223 ; perimeter
G1 X65.541 Y49.652 E7.57540 ; perimeter
G1 X65.619 Y49.347 E7.59848 ; perimeter
G1 X65.638 Y49.174 E7.61127 ; perimeter
G1 X65.583 Y48.442 E7.66500 ; perimeter
G1 X65.671 Y48.212 E7.68305 ; perimeter
G1 X65.711 Y48.045 E7.69564 ; perimeter
G1 X65.901 Y47.716 E7.72349 ; perimeter
G1 X66.001 Y47.586 E7.73546 ; perimeter
G1 X66.186 Y47.379 E7.75581 ; perimeter
G1 X66.447 Y47.154 E7.78110 ; perimeter
G1 X66.636 Y46.951 E7.80143 ; perimeter
G1 X67.154 Y46.598 E7.84734 ; perimeter
G1 X67.570 Y46.765 F7800.000 ; move inwards before travel
G1 X67.993 Y47.422 ; move to first fill point
G1 X72.420 Y51.849 F600.000 E8.30609 ; fill
G1 X72.630 Y51.466 F7800.000 ; move to first fill point
G1 X68.364 Y47.200 F600.000 E8.74807 ; fill
G1 X68.671 Y46.914 F7800.000 ; move to first fill point
G1 X72.885 Y51.129 F600.000 E9.18474 ; fill
G1 X72.977 Y50.627 F7800.000 ; move to first fill point
G1 X69.033 Y46.684 F600.000 E9.59331 ; fill
G1 X69.389 Y46.446 F7800.000 ; move to first fill point
G1 X72.844 Y49.901 F600.000 E9.95128 ; fill
G1 X72.863 Y49.328 F7800.000 ; move to first fill point
G1 X69.701 Y46.165 F600.000 E10.27893 ; fill
G1 X70.001 Y45.872 F7800.000 ; move to first fill point
G1 X73.050 Y48.921 F600.000 E10.59484 ; fill
G1 X73.256 Y48.535 F7800.000 ; move to first fill point
G1 X70.271 Y45.550 F600.000 E10.90410 ; fill
G1 X70.524 Y45.210 F7800.000 ; move to first fill point
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G1 X73.416 Y48.102 F600.000 E11.20368 ; fill
G1 X73.577 Y47.670 F7800.000 ; move to first fill point
G1 X70.824 Y44.917 F600.000 E11.48890 ; fill
G1 X71.182 Y44.682 F7800.000 ; move to first fill point
G1 X73.742 Y47.242 F600.000 E11.75410 ; fill
G1 X73.959 Y46.867 F7800.000 ; move to first fill point
G1 X71.536 Y44.443 F600.000 E12.00519 ; fill
G1 X72.051 Y44.365 F7800.000 ; move to first fill point
G1 X74.180 Y46.494 F600.000 E12.22573 ; fill
G1 X73.566 Y45.287 F7800.000 ; move to first fill point
G1 X72.795 Y44.516 F600.000 E12.30564 ; fill
G1 X67.625 Y47.647 F7800.000 ; move to first fill point
G1 X72.218 Y52.240 F600.000 E12.78149 ; fill
G1 X71.975 Y52.590 F7800.000 ; move to first fill point
G1 X67.292 Y47.907 F600.000 E13.26661 ; fill
G1 X66.982 Y48.190 F7800.000 ; move to first fill point
G1 X71.399 Y52.606 F600.000 E13.72418 ; fill
G1 X70.896 Y52.696 F7800.000 ; move to first fill point
G1 X66.752 Y48.552 F600.000 E14.15352 ; fill
G1 X66.770 Y49.163 F7800.000 ; move to first fill point
G1 X70.459 Y52.853 F600.000 E14.53574 ; fill
G1 X70.047 Y53.033 F7800.000 ; move to first fill point
G1 X66.697 Y49.683 F600.000 E14.88277 ; fill
G1 X66.800 Y50.379 F7800.000 ; move to first fill point
G1 X69.582 Y53.161 F600.000 E15.17099 ; fill
G1 X68.751 Y52.923 F7800.000 ; move to first fill point
G1 X66.842 Y51.014 F600.000 E15.36883 ; fill
G1 F1800.000 E14.36883 ; retract
G92 E0 ; reset extrusion distance
G1 Z24.750 F7800.000 ; move to next layer (61)
G1 X66.617 Y51.013 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X66.656 Y50.658 F600.000 E1.02617 ; perimeter
G1 X66.650 Y50.538 E1.03501 ; perimeter
G1 X66.627 Y50.311 E1.05167 ; perimeter
G1 X66.554 Y50.041 E1.07222 ; perimeter
G1 X66.473 Y49.835 E1.08842 ; perimeter
G1 X66.463 Y49.512 E1.11211 ; perimeter
G1 X66.481 Y49.395 E1.12079 ; perimeter
G1 X66.598 Y49.037 E1.14833 ; perimeter
G1 X66.754 Y48.219 E1.20934 ; perimeter
G1 X66.796 Y48.107 E1.21813 ; perimeter
G1 X67.256 Y47.567 E1.27006 ; perimeter
G1 X67.687 Y47.266 E1.30858 ; perimeter
G1 X68.044 Y47.098 E1.33752 ; perimeter
G1 X68.386 Y46.881 E1.36720 ; perimeter
G1 X68.574 Y46.750 E1.38396 ; perimeter
G1 X68.856 Y46.491 E1.41201 ; perimeter
G1 X68.958 Y46.444 E1.42022 ; perimeter
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G1 X69.385 Y46.096 E1.46062 ; perimeter
G1 X69.547 Y45.925 E1.47783 ; perimeter
G1 X69.818 Y45.687 E1.50425 ; perimeter
G1 X70.111 Y45.282 E1.54088 ; perimeter
G1 X70.447 Y44.699 E1.59018 ; perimeter
G1 X70.592 Y44.512 E1.60753 ; perimeter
G1 X70.748 Y44.369 E1.62307 ; perimeter
G1 X71.117 Y44.128 E1.65529 ; perimeter
G1 X71.318 Y44.032 E1.67163 ; perimeter
G1 X71.530 Y44.254 E1.69415 ; perimeter
G1 X71.823 Y44.304 E1.71593 ; perimeter
G1 X72.115 Y44.404 E1.73852 ; perimeter
G1 X72.578 Y44.243 E1.77444 ; perimeter
G1 X72.860 Y44.363 E1.79684 ; perimeter
G1 X73.075 Y44.402 E1.81288 ; perimeter
G1 X73.367 Y44.403 E1.83429 ; perimeter
G1 X73.625 Y44.346 E1.85365 ; perimeter
G1 X73.781 Y44.711 E1.88271 ; perimeter
G1 X73.899 Y44.890 E1.89839 ; perimeter
G1 X73.830 Y45.044 E1.91075 ; perimeter
G1 X73.766 Y45.387 E1.93633 ; perimeter
G1 X73.833 Y45.724 E1.96145 ; perimeter
G1 X73.954 Y46.035 E1.98591 ; perimeter
G1 X74.175 Y46.269 E2.00949 ; perimeter
G1 X74.376 Y46.412 E2.02758 ; perimeter
G1 X74.158 Y46.808 E2.06072 ; perimeter
G1 X74.009 Y47.139 E2.08732 ; perimeter
G1 X73.763 Y47.966 E2.15049 ; perimeter
G1 X73.217 Y49.142 E2.24549 ; perimeter
G1 X73.148 Y49.347 E2.26129 ; perimeter
G1 X73.096 Y49.611 E2.28104 ; perimeter
G1 X73.099 Y50.145 E2.32015 ; perimeter
G1 X73.178 Y50.586 E2.35301 ; perimeter
G1 X73.283 Y50.955 E2.38108 ; perimeter
G1 X73.394 Y51.163 E2.39836 ; perimeter
G1 X73.159 Y51.278 E2.41754 ; perimeter
G1 X72.927 Y51.472 E2.43969 ; perimeter
G1 X72.583 Y51.845 E2.47686 ; perimeter
G1 X72.401 Y52.254 E2.50965 ; perimeter
G1 X72.304 Y52.420 E2.52374 ; perimeter
G1 X72.048 Y52.723 E2.55285 ; perimeter
G1 X71.828 Y52.725 E2.56896 ; perimeter
G1 X71.537 Y52.767 E2.59051 ; perimeter
G1 X71.251 Y52.852 E2.61238 ; perimeter
G1 X71.192 Y52.890 E2.61750 ; perimeter
G1 X70.821 Y53.019 E2.64630 ; perimeter
G1 X70.474 Y53.198 E2.67487 ; perimeter
G1 X70.263 Y53.281 E2.69149 ; perimeter
G1 X69.926 Y53.218 E2.71663 ; perimeter

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G1 X69.640 Y53.212 E2.73754 ; perimeter
G1 X69.380 Y53.229 E2.75667 ; perimeter
G1 X69.195 Y53.288 E2.77086 ; perimeter
G1 X69.072 Y53.198 E2.78202 ; perimeter
G1 X68.754 Y53.084 E2.80681 ; perimeter
G1 X68.449 Y53.044 E2.82931 ; perimeter
G1 X68.250 Y52.738 E2.85610 ; perimeter
G1 X67.869 Y52.446 E2.89124 ; perimeter
G1 X67.374 Y52.323 E2.92865 ; perimeter
G1 X67.288 Y52.008 E2.95255 ; perimeter
G1 X67.195 Y51.821 E2.96789 ; perimeter
G1 X67.061 Y51.627 E2.98511 ; perimeter
G1 X66.909 Y51.480 E3.00059 ; perimeter
G1 X66.545 Y51.241 E3.03254 ; perimeter
G1 X66.598 Y51.073 E3.04547 ; perimeter
G1 X66.210 Y50.921 F7800.000 ; move to first perimeter point
G1 X66.240 Y50.650 F600.000 E3.06543 ; perimeter
G1 X66.217 Y50.387 E3.08474 ; perimeter
G1 X66.158 Y50.172 E3.10105 ; perimeter
G1 X66.086 Y50.000 E3.11477 ; perimeter
G1 X66.053 Y49.817 E3.12838 ; perimeter
G1 X66.047 Y49.482 E3.15293 ; perimeter
G1 X66.077 Y49.289 E3.16726 ; perimeter
G1 X66.193 Y48.942 E3.19403 ; perimeter
G1 X66.358 Y48.088 E3.25774 ; perimeter
G1 X66.415 Y47.933 E3.26986 ; perimeter
G1 X66.563 Y47.731 E3.28821 ; perimeter
G1 X66.976 Y47.257 E3.33424 ; perimeter
G1 X67.480 Y46.904 E3.37934 ; perimeter
G1 X67.849 Y46.728 E3.40930 ; perimeter
G1 X68.157 Y46.533 E3.43600 ; perimeter
G1 X68.387 Y46.365 E3.45682 ; perimeter
G1 X68.601 Y46.161 E3.47848 ; perimeter
G1 X68.738 Y46.088 E3.48987 ; perimeter
G1 X69.107 Y45.786 E3.52482 ; perimeter
G1 X69.253 Y45.630 E3.54049 ; perimeter
G1 X69.505 Y45.412 E3.56483 ; perimeter
G1 X69.873 Y44.884 E3.61205 ; perimeter
G1 X70.101 Y44.468 E3.64680 ; perimeter
G1 X70.291 Y44.223 E3.66947 ; perimeter
G1 X70.496 Y44.037 E3.68976 ; perimeter
G1 X70.915 Y43.764 E3.72644 ; perimeter
G1 X71.224 Y43.622 E3.75130 ; perimeter
G1 X71.447 Y43.566 E3.76818 ; perimeter
G1 X71.736 Y43.867 E3.79878 ; perimeter
G1 X71.926 Y43.900 E3.81293 ; perimeter
G1 X72.114 Y43.964 E3.82743 ; perimeter
G1 X72.379 Y43.872 E3.84799 ; perimeter
G1 X72.608 Y43.763 E3.86662 ; perimeter
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G1 X72.721 Y43.851 E3.87708 ; perimeter
G1 X72.978 Y43.962 E3.89758 ; perimeter
G1 X73.113 Y43.986 E3.90768 ; perimeter
G1 X73.323 Y43.988 E3.92301 ; perimeter
G1 X73.493 Y43.950 E3.93576 ; perimeter
G1 X73.875 Y43.725 E3.96825 ; perimeter
G1 X74.025 Y44.219 E4.00607 ; perimeter
G1 X74.156 Y44.524 E4.03040 ; perimeter
G1 X74.283 Y44.723 E4.04767 ; perimeter
G1 X74.393 Y44.826 E4.05871 ; perimeter
G1 X74.230 Y45.168 E4.08649 ; perimeter
G1 X74.190 Y45.385 E4.10260 ; perimeter
G1 X74.234 Y45.607 E4.11920 ; perimeter
G1 X74.309 Y45.801 E4.13443 ; perimeter
G1 X74.463 Y45.963 E4.15083 ; perimeter
G1 X74.785 Y46.160 E4.17851 ; perimeter
G1 X74.801 Y46.297 E4.18855 ; perimeter
G1 X74.768 Y46.487 E4.20274 ; perimeter
G1 X74.686 Y46.712 E4.22023 ; perimeter
G1 X74.405 Y47.271 E4.26608 ; perimeter
G1 X74.150 Y48.119 E4.33098 ; perimeter
G1 X73.604 Y49.300 E4.42628 ; perimeter
G1 X73.512 Y49.648 E4.45262 ; perimeter
G1 X73.514 Y50.104 E4.48607 ; perimeter
G1 X73.583 Y50.490 E4.51476 ; perimeter
G1 X73.672 Y50.801 E4.53846 ; perimeter
G1 X73.741 Y50.930 E4.54919 ; perimeter
G1 X73.759 Y51.005 E4.55483 ; perimeter
G1 X74.018 Y51.337 E4.58570 ; perimeter
G1 X73.667 Y51.479 E4.61337 ; perimeter
G1 X73.387 Y51.629 E4.63667 ; perimeter
G1 X73.140 Y51.838 E4.66035 ; perimeter
G1 X72.934 Y52.076 E4.68348 ; perimeter
G1 X72.781 Y52.428 E4.71159 ; perimeter
G1 X72.653 Y52.647 E4.73013 ; perimeter
G1 X72.389 Y52.966 E4.76046 ; perimeter
G1 X72.275 Y53.057 E4.77119 ; perimeter
G1 X72.135 Y53.131 E4.78275 ; perimeter
G1 X71.684 Y53.165 E4.81592 ; perimeter
G1 X71.427 Y53.233 E4.83538 ; perimeter
G1 X71.373 Y53.268 E4.84008 ; perimeter
G1 X70.978 Y53.404 E4.87071 ; perimeter
G1 X70.646 Y53.578 E4.89816 ; perimeter
G1 X70.289 Y53.708 E4.92598 ; perimeter
G1 X69.895 Y53.634 E4.95532 ; perimeter
G1 X69.644 Y53.630 E4.97374 ; perimeter
G1 X69.449 Y53.643 E4.98809 ; perimeter
G1 X69.280 Y53.697 E5.00103 ; perimeter
G1 X69.153 Y53.772 E5.01188 ; perimeter
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G1 X68.875 Y53.569 E5.03710 ; perimeter
G1 X68.650 Y53.488 E5.05460 ; perimeter
G1 X68.206 Y53.445 E5.08734 ; perimeter
G1 X67.938 Y53.020 E5.12411 ; perimeter
G1 X67.689 Y52.829 E5.14712 ; perimeter
G1 X67.383 Y52.752 E5.17026 ; perimeter
G1 X67.000 Y52.739 E5.19833 ; perimeter
G1 X66.947 Y52.339 E5.22790 ; perimeter
G1 X66.897 Y52.155 E5.24182 ; perimeter
G1 X66.836 Y52.033 E5.25185 ; perimeter
G1 X66.743 Y51.898 E5.26388 ; perimeter
G1 X66.640 Y51.799 E5.27429 ; perimeter
G1 X66.513 Y51.706 E5.28585 ; perimeter
G1 X66.144 Y51.499 E5.31687 ; perimeter
G1 X66.127 Y51.256 E5.33472 ; perimeter
G1 X66.191 Y50.980 E5.35545 ; perimeter
G1 X65.794 Y50.856 F7800.000 ; move to first perimeter point
G1 X65.823 Y50.642 F600.000 E5.37132 ; perimeter
G1 X65.807 Y50.463 E5.38443 ; perimeter
G1 X65.652 Y49.982 E5.42151 ; perimeter
G1 X65.631 Y49.452 E5.46031 ; perimeter
G1 X65.672 Y49.188 E5.47991 ; perimeter
G1 X65.788 Y48.847 E5.50629 ; perimeter
G1 X65.830 Y48.565 E5.52714 ; perimeter
G1 X65.959 Y47.968 E5.57190 ; perimeter
G1 X66.076 Y47.688 E5.59416 ; perimeter
G1 X66.246 Y47.461 E5.61495 ; perimeter
G1 X66.700 Y46.946 E5.66523 ; perimeter
G1 X67.273 Y46.542 E5.71662 ; perimeter
G1 X67.654 Y46.358 E5.74760 ; perimeter
G1 X68.070 Y46.088 E5.78393 ; perimeter
G1 X68.356 Y45.823 E5.81248 ; perimeter
G1 X68.518 Y45.732 E5.82607 ; perimeter
G1 X68.681 Y45.603 E5.84130 ; perimeter
G1 X69.153 Y45.175 E5.88796 ; perimeter
G1 X69.519 Y44.667 E5.93384 ; perimeter
G1 X69.757 Y44.234 E5.97004 ; perimeter
G1 X69.979 Y43.948 E5.99656 ; perimeter
G1 X70.191 Y43.750 E6.01781 ; perimeter
G1 X70.461 Y43.556 E6.04217 ; perimeter
G1 X70.729 Y43.392 E6.06521 ; perimeter
G1 X71.096 Y43.225 E6.09472 ; perimeter
G1 X71.424 Y43.139 E6.11954 ; perimeter
G1 X71.671 Y43.184 E6.13794 ; perimeter
G1 X71.738 Y43.231 E6.14391 ; perimeter
G1 X71.942 Y43.481 E6.16758 ; perimeter
G1 X72.112 Y43.525 E6.18049 ; perimeter
G1 X72.287 Y43.456 E6.19422 ; perimeter
G1 X72.504 Y43.315 E6.21314 ; perimeter
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G1 X72.698 Y43.279 E6.22763 ; perimeter
G1 X72.939 Y43.493 E6.25125 ; perimeter
G1 X73.096 Y43.561 E6.26379 ; perimeter
G1 X73.278 Y43.572 E6.27717 ; perimeter
G1 X73.350 Y43.556 E6.28256 ; perimeter
G1 X73.524 Y43.456 E6.29729 ; perimeter
G1 X73.653 Y43.342 E6.30986 ; perimeter
G1 X73.793 Y43.323 E6.32017 ; perimeter
G1 X73.908 Y43.354 E6.32890 ; perimeter
G1 X74.251 Y43.578 E6.35893 ; perimeter
G1 X74.302 Y43.661 E6.36607 ; perimeter
G1 X74.414 Y44.067 E6.39693 ; perimeter
G1 X74.531 Y44.337 E6.41850 ; perimeter
G1 X74.775 Y44.657 E6.44795 ; perimeter
G1 X74.791 Y44.939 E6.46865 ; perimeter
G1 X74.629 Y45.293 E6.49714 ; perimeter
G1 X74.613 Y45.382 E6.50376 ; perimeter
G1 X74.635 Y45.490 E6.51185 ; perimeter
G1 X74.664 Y45.566 E6.51785 ; perimeter
G1 X74.750 Y45.658 E6.52707 ; perimeter
G1 X75.058 Y45.856 E6.55388 ; perimeter
G1 X75.207 Y46.122 E6.57624 ; perimeter
G1 X75.219 Y46.294 E6.58882 ; perimeter
G1 X75.170 Y46.594 E6.61110 ; perimeter
G1 X75.071 Y46.871 E6.63263 ; perimeter
G1 X74.801 Y47.402 E6.67631 ; perimeter
G1 X74.537 Y48.272 E6.74290 ; perimeter
G1 X73.991 Y49.458 E6.83855 ; perimeter
G1 X73.929 Y49.684 E6.85575 ; perimeter
G1 X73.928 Y50.064 E6.88355 ; perimeter
G1 X73.988 Y50.393 E6.90807 ; perimeter
G1 X74.061 Y50.646 E6.92739 ; perimeter
G1 X74.142 Y50.820 E6.94146 ; perimeter
G1 X74.193 Y50.885 E6.94745 ; perimeter
G1 X74.322 Y51.008 E6.96057 ; perimeter
G1 X74.605 Y51.163 E6.98418 ; perimeter
G1 X74.658 Y51.290 E6.99423 ; perimeter
G1 X74.533 Y51.523 E7.01363 ; perimeter
G1 X74.476 Y51.578 E7.01941 ; perimeter
G1 X73.754 Y51.901 E7.07739 ; perimeter
G1 X73.615 Y51.981 E7.08910 ; perimeter
G1 X73.441 Y52.127 E7.10578 ; perimeter
G1 X73.284 Y52.308 E7.12333 ; perimeter
G1 X73.160 Y52.605 E7.14689 ; perimeter
G1 X73.002 Y52.873 E7.16973 ; perimeter
G1 X72.863 Y53.063 E7.18692 ; perimeter
G1 X72.630 Y53.308 E7.21172 ; perimeter
G1 X72.502 Y53.406 E7.22353 ; perimeter
G1 X72.311 Y53.508 E7.23940 ; perimeter

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G1 X72.200 Y53.544 E7.24793 ; perimeter
G1 X71.889 Y53.556 E7.27077 ; perimeter
G1 X71.604 Y53.614 E7.29208 ; perimeter
G1 X71.135 Y53.790 E7.32871 ; perimeter
G1 X70.622 Y54.038 E7.37049 ; perimeter
G1 X70.360 Y54.121 E7.39060 ; perimeter
G1 X70.144 Y54.111 E7.40649 ; perimeter
G1 X69.865 Y54.050 E7.42737 ; perimeter
G1 X69.517 Y54.058 E7.45284 ; perimeter
G1 X69.174 Y54.233 E7.48107 ; perimeter
G1 X69.100 Y54.249 E7.48665 ; perimeter
G1 X69.014 Y54.233 E7.49301 ; perimeter
G1 X68.678 Y53.940 E7.52571 ; perimeter
G1 X68.491 Y53.884 E7.54004 ; perimeter
G1 X68.107 Y53.855 E7.56821 ; perimeter
G1 X67.936 Y53.784 E7.58181 ; perimeter
G1 X67.891 Y53.738 E7.58656 ; perimeter
G1 X67.627 Y53.303 E7.62382 ; perimeter
G1 X67.509 Y53.212 E7.63469 ; perimeter
G1 X67.328 Y53.166 E7.64841 ; perimeter
G1 X66.913 Y53.130 E7.67894 ; perimeter
G1 X66.793 Y53.102 E7.68794 ; perimeter
G1 X66.660 Y53.023 E7.69929 ; perimeter
G1 X66.588 Y52.942 E7.70722 ; perimeter
G1 X66.572 Y52.893 E7.71097 ; perimeter
G1 X66.562 Y52.827 E7.71590 ; perimeter
G1 X66.581 Y52.712 E7.72445 ; perimeter
G1 X66.563 Y52.529 E7.73793 ; perimeter
G1 X66.477 Y52.245 E7.75965 ; perimeter
G1 X66.424 Y52.168 E7.76648 ; perimeter
G1 X66.283 Y52.053 E7.77981 ; perimeter
G1 X65.944 Y51.864 E7.80828 ; perimeter
G1 X65.855 Y51.788 E7.81683 ; perimeter
G1 X65.779 Y51.679 E7.82661 ; perimeter
G1 X65.726 Y51.498 E7.84038 ; perimeter
G1 X65.711 Y51.266 E7.85741 ; perimeter
G1 X65.778 Y50.916 E7.88351 ; perimeter
G1 X65.997 Y50.778 F7800.000 ; move inwards before travel
G1 X66.958 Y50.651 ; move to first fill point
G1 X72.927 Y44.681 F600.000 E8.50199 ; fill
G1 X72.388 Y44.628 F7800.000 ; move to first fill point
G1 X66.889 Y50.127 F600.000 E9.07169 ; fill
G1 X66.773 Y49.650 F7800.000 ; move to first fill point
G1 X71.806 Y44.617 F600.000 E9.59319 ; fill
G1 X71.340 Y44.490 F7800.000 ; move to first fill point
G1 X70.320 Y45.510 F600.000 E9.69883 ; fill
G1 X69.170 Y46.660 F7800.000 ; move to first fill point
G1 X66.933 Y48.898 F600.000 E9.93065 ; fill
G1 X67.016 Y51.186 F7800.000 ; move to first fill point
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G1 X73.496 Y44.705 F600.000 E10.60201 ; fill
G1 X73.472 Y45.323 F7800.000 ; move to first fill point
G1 X67.321 Y51.474 F600.000 E11.23927 ; fill
G1 X67.543 Y51.844 F7800.000 ; move to first fill point
G1 X73.553 Y45.834 F600.000 E11.86193 ; fill
G1 X73.737 Y46.244 F7800.000 ; move to first fill point
G1 X67.850 Y52.130 F600.000 E12.47180 ; fill
G1 X68.230 Y52.344 F7800.000 ; move to first fill point
G1 X73.888 Y46.685 F600.000 E13.05806 ; fill
G1 X73.555 Y47.611 F7800.000 ; move to first fill point
G1 X68.538 Y52.628 F600.000 E13.57780 ; fill
G1 X68.932 Y52.827 F7800.000 ; move to first fill point
G1 X73.137 Y48.622 F600.000 E14.01348 ; fill
G1 X72.800 Y49.552 F7800.000 ; move to first fill point
G1 X69.429 Y52.923 F600.000 E14.36274 ; fill
G1 X70.017 Y52.928 F7800.000 ; move to first fill point
G1 X72.798 Y50.147 F600.000 E14.65085 ; fill
G1 X72.884 Y50.654 F7800.000 ; move to first fill point
G1 X70.837 Y52.701 F600.000 E14.86291 ; fill
G1 X71.690 Y52.441 F7800.000 ; move to first fill point
G1 X72.228 Y51.902 F600.000 E14.91870 ; fill
G1 F1800.000 E13.91870 ; retract
G92 E0 ; reset extrusion distance
G1 Z25.150 F7800.000 ; move to next layer (62)
G1 X72.380 Y52.022 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X72.163 Y52.360 F600.000 E1.02936 ; perimeter
G1 X72.027 Y52.469 E1.04221 ; perimeter
G1 X71.617 Y52.585 E1.07340 ; perimeter
G1 X71.427 Y52.678 E1.08884 ; perimeter
G1 X71.249 Y52.784 E1.10403 ; perimeter
G1 X70.985 Y53.013 E1.12964 ; perimeter
G1 X70.723 Y53.104 E1.15001 ; perimeter
G1 X70.638 Y53.115 E1.15628 ; perimeter
G1 X70.255 Y53.005 E1.18547 ; perimeter
G1 X69.929 Y53.001 E1.20935 ; perimeter
G1 X69.318 Y53.159 E1.25560 ; perimeter
G1 X69.054 Y52.984 E1.27874 ; perimeter
G1 X68.550 Y52.854 E1.31691 ; perimeter
G1 X68.477 Y52.725 E1.32777 ; perimeter
G1 X68.072 Y52.415 E1.36513 ; perimeter
G1 X67.814 Y52.317 E1.38536 ; perimeter
G1 X67.472 Y52.252 E1.41087 ; perimeter
G1 X67.355 Y51.826 E1.44322 ; perimeter
G1 X67.111 Y51.452 E1.47592 ; perimeter
G1 X66.682 Y51.151 E1.51433 ; perimeter
G1 X66.787 Y50.771 E1.54323 ; perimeter
G1 X66.961 Y50.617 E1.56024 ; perimeter
G1 X66.491 Y49.395 E1.65610 ; perimeter
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G1 X66.566 Y49.301 E1.66490 ; perimeter
G1 X66.724 Y48.988 E1.69063 ; perimeter
G1 X66.902 Y48.580 E1.72322 ; perimeter
G1 X67.066 Y48.080 E1.76176 ; perimeter
G1 X67.282 Y47.702 E1.79371 ; perimeter
G1 X67.606 Y47.359 E1.82825 ; perimeter
G1 X67.844 Y47.202 E1.84914 ; perimeter
G1 X68.123 Y47.081 E1.87141 ; perimeter
G1 X68.310 Y46.956 E1.88786 ; perimeter
G1 X68.723 Y46.762 E1.92131 ; perimeter
G1 X69.085 Y46.533 E1.95269 ; perimeter
G1 X69.460 Y46.231 E1.98792 ; perimeter
G1 X69.633 Y46.034 E2.00720 ; perimeter
G1 X70.032 Y45.448 E2.05910 ; perimeter
G1 X70.169 Y45.315 E2.07310 ; perimeter
G1 X70.869 Y44.511 E2.15122 ; perimeter
G1 X71.068 Y44.331 E2.17087 ; perimeter
G1 X71.252 Y44.222 E2.18651 ; perimeter
G1 X71.467 Y44.358 E2.20517 ; perimeter
G1 X71.981 Y44.556 E2.24548 ; perimeter
G1 X72.683 Y44.331 E2.29948 ; perimeter
G1 X72.917 Y44.090 E2.32412 ; perimeter
G1 X73.172 Y44.124 E2.34295 ; perimeter
G1 X73.658 Y44.088 E2.37866 ; perimeter
G1 X73.761 Y44.500 E2.40973 ; perimeter
G1 X73.627 Y44.603 E2.42210 ; perimeter
G1 X73.543 Y44.864 E2.44221 ; perimeter
G1 X73.397 Y45.184 E2.46797 ; perimeter
G1 X73.510 Y45.681 E2.50535 ; perimeter
G1 X73.587 Y45.915 E2.52335 ; perimeter
G1 X73.875 Y46.262 E2.55636 ; perimeter
G1 X74.000 Y46.372 E2.56859 ; perimeter
G1 X73.925 Y46.713 E2.59413 ; perimeter
G1 X73.912 Y46.867 E2.60545 ; perimeter
G1 X73.921 Y47.348 E2.64071 ; perimeter
G1 X73.599 Y48.294 E2.71391 ; perimeter
G1 X73.478 Y48.576 E2.73643 ; perimeter
G1 X73.255 Y48.992 E2.77101 ; perimeter
G1 X73.122 Y49.332 E2.79772 ; perimeter
G1 X73.040 Y49.666 E2.82294 ; perimeter
G1 X73.014 Y49.925 E2.84201 ; perimeter
G1 X73.028 Y50.158 E2.85912 ; perimeter
G1 X73.112 Y50.516 E2.88600 ; perimeter
G1 X73.263 Y50.806 E2.91001 ; perimeter
G1 X73.626 Y51.278 E2.95365 ; perimeter
G1 X73.105 Y51.422 E2.99328 ; perimeter
G1 X72.886 Y51.545 E3.01171 ; perimeter
G1 X72.629 Y51.726 E3.03473 ; perimeter
G1 X72.505 Y51.844 E3.04724 ; perimeter

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G1 X72.416 Y51.971 E3.05865 ; perimeter
G1 X72.718 Y52.265 F7800.000 ; move to first perimeter point
G1 X72.478 Y52.632 F600.000 E3.09081 ; perimeter
G1 X72.250 Y52.820 E3.11248 ; perimeter
G1 X72.078 Y52.892 E3.12612 ; perimeter
G1 X71.766 Y52.975 E3.14974 ; perimeter
G1 X71.497 Y53.120 E3.17216 ; perimeter
G1 X71.194 Y53.377 E3.20127 ; perimeter
G1 X70.810 Y53.514 E3.23110 ; perimeter
G1 X70.579 Y53.533 E3.24814 ; perimeter
G1 X70.190 Y53.420 E3.27777 ; perimeter
G1 X69.966 Y53.417 E3.29422 ; perimeter
G1 X69.577 Y53.512 E3.32353 ; perimeter
G1 X69.219 Y53.647 E3.35160 ; perimeter
G1 X69.063 Y53.492 E3.36769 ; perimeter
G1 X68.870 Y53.364 E3.38465 ; perimeter
G1 X68.578 Y53.288 E3.40682 ; perimeter
G1 X68.313 Y53.280 E3.42623 ; perimeter
G1 X68.155 Y53.001 E3.44973 ; perimeter
G1 X67.877 Y52.787 E3.47545 ; perimeter
G1 X67.550 Y52.685 E3.50049 ; perimeter
G1 X67.108 Y52.648 E3.53298 ; perimeter
G1 X67.056 Y52.297 E3.55900 ; perimeter
G1 X66.973 Y52.003 E3.58134 ; perimeter
G1 X66.807 Y51.748 E3.60368 ; perimeter
G1 X66.287 Y51.384 E3.65011 ; perimeter
G1 X66.235 Y51.226 E3.66233 ; perimeter
G1 X66.266 Y51.044 E3.67584 ; perimeter
G1 X66.375 Y50.696 E3.70259 ; perimeter
G1 X66.384 Y50.572 E3.71164 ; perimeter
G1 X66.471 Y50.496 E3.72009 ; perimeter
G1 X66.127 Y49.595 E3.79071 ; perimeter
G1 X66.068 Y49.350 E3.80919 ; perimeter
G1 X66.456 Y48.576 E3.87262 ; perimeter
G1 X66.684 Y47.910 E3.92418 ; perimeter
G1 X66.804 Y47.678 E3.94329 ; perimeter
G1 X66.964 Y47.433 E3.96474 ; perimeter
G1 X67.340 Y47.036 E4.00477 ; perimeter
G1 X67.685 Y46.810 E4.03503 ; perimeter
G1 X67.923 Y46.715 E4.05379 ; perimeter
G1 X68.110 Y46.590 E4.07029 ; perimeter
G1 X68.511 Y46.404 E4.10266 ; perimeter
G1 X68.845 Y46.193 E4.13159 ; perimeter
G1 X69.162 Y45.940 E4.16128 ; perimeter
G1 X69.310 Y45.772 E4.17769 ; perimeter
G1 X69.722 Y45.170 E4.23112 ; perimeter
G1 X69.868 Y45.027 E4.24609 ; perimeter
G1 X70.566 Y44.226 E4.32397 ; perimeter
G1 X70.835 Y43.986 E4.35038 ; perimeter
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G1 X71.166 Y43.809 E4.37785 ; perimeter
G1 X71.352 Y43.759 E4.39197 ; perimeter
G1 X71.655 Y43.985 E4.41967 ; perimeter
G1 X71.993 Y44.115 E4.44623 ; perimeter
G1 X72.457 Y43.966 E4.48191 ; perimeter
G1 X72.670 Y43.747 E4.50431 ; perimeter
G1 X72.760 Y43.698 E4.51180 ; perimeter
G1 X72.952 Y43.675 E4.52599 ; perimeter
G1 X73.187 Y43.706 E4.54334 ; perimeter
G1 X73.583 Y43.683 E4.57241 ; perimeter
G1 X73.853 Y43.714 E4.59234 ; perimeter
G1 X74.008 Y43.845 E4.60719 ; perimeter
G1 X74.068 Y43.984 E4.61830 ; perimeter
G1 X74.142 Y44.309 E4.64269 ; perimeter
G1 X74.266 Y44.626 E4.66762 ; perimeter
G1 X73.984 Y44.853 E4.69412 ; perimeter
G1 X73.833 Y45.229 E4.72381 ; perimeter
G1 X73.906 Y45.549 E4.74784 ; perimeter
G1 X73.967 Y45.724 E4.76143 ; perimeter
G1 X74.171 Y45.969 E4.78475 ; perimeter
G1 X74.391 Y46.160 E4.80612 ; perimeter
G1 X74.411 Y46.391 E4.82312 ; perimeter
G1 X74.329 Y46.875 E4.85911 ; perimeter
G1 X74.323 Y47.056 E4.87231 ; perimeter
G1 X74.353 Y47.198 E4.88301 ; perimeter
G1 X74.329 Y47.430 E4.90004 ; perimeter
G1 X73.988 Y48.443 E4.97836 ; perimeter
G1 X73.848 Y48.767 E5.00425 ; perimeter
G1 X73.631 Y49.170 E5.03776 ; perimeter
G1 X73.518 Y49.460 E5.06059 ; perimeter
G1 X73.450 Y49.737 E5.08147 ; perimeter
G1 X73.430 Y49.940 E5.09640 ; perimeter
G1 X73.440 Y50.100 E5.10812 ; perimeter
G1 X73.499 Y50.357 E5.12747 ; perimeter
G1 X73.611 Y50.572 E5.14523 ; perimeter
G1 X73.749 Y50.745 E5.16142 ; perimeter
G1 X73.943 Y50.893 E5.17930 ; perimeter
G1 X74.133 Y51.000 E5.19529 ; perimeter
G1 X74.513 Y51.166 E5.22566 ; perimeter
G1 X74.320 Y51.421 E5.24908 ; perimeter
G1 X74.173 Y51.515 E5.26193 ; perimeter
G1 X73.844 Y51.645 E5.28782 ; perimeter
G1 X73.264 Y51.809 E5.33196 ; perimeter
G1 X73.010 Y51.954 E5.35340 ; perimeter
G1 X72.817 Y52.123 E5.37217 ; perimeter
G1 X72.754 Y52.213 E5.38029 ; perimeter
G1 X73.129 Y52.402 F7800.000 ; move to first perimeter point
G1 X72.905 Y52.759 F600.000 E5.41123 ; perimeter
G1 X72.682 Y53.020 E5.43634 ; perimeter
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G1 X72.355 Y53.236 E5.46505 ; perimeter
G1 X72.072 Y53.313 E5.48652 ; perimeter
G1 X71.823 Y53.410 E5.50609 ; perimeter
G1 X71.414 Y53.732 E5.54423 ; perimeter
G1 X71.342 Y53.766 E5.55005 ; perimeter
G1 X70.911 Y53.919 E5.58361 ; perimeter
G1 X70.655 Y53.951 E5.60250 ; perimeter
G1 X70.501 Y53.942 E5.61376 ; perimeter
G1 X70.126 Y53.835 E5.64238 ; perimeter
G1 X70.003 Y53.833 E5.65139 ; perimeter
G1 X69.621 Y53.935 E5.68031 ; perimeter
G1 X69.419 Y54.016 E5.69629 ; perimeter
G1 X69.281 Y54.095 E5.70796 ; perimeter
G1 X69.199 Y54.118 E5.71414 ; perimeter
G1 X69.129 Y54.112 E5.71933 ; perimeter
G1 X69.091 Y54.096 E5.72233 ; perimeter
G1 X68.810 Y53.827 E5.75086 ; perimeter
G1 X68.687 Y53.744 E5.76171 ; perimeter
G1 X68.524 Y53.702 E5.77402 ; perimeter
G1 X68.208 Y53.691 E5.79721 ; perimeter
G1 X68.068 Y53.635 E5.80822 ; perimeter
G1 X67.980 Y53.535 E5.81794 ; perimeter
G1 X67.833 Y53.276 E5.83980 ; perimeter
G1 X67.681 Y53.158 E5.85388 ; perimeter
G1 X67.564 Y53.113 E5.86305 ; perimeter
G1 X67.407 Y53.083 E5.87475 ; perimeter
G1 X67.047 Y53.066 E5.90116 ; perimeter
G1 X66.896 Y53.026 E5.91261 ; perimeter
G1 X66.803 Y52.972 E5.92052 ; perimeter
G1 X66.734 Y52.889 E5.92842 ; perimeter
G1 X66.683 Y52.758 E5.93875 ; perimeter
G1 X66.647 Y52.372 E5.96708 ; perimeter
G1 X66.591 Y52.181 E5.98173 ; perimeter
G1 X66.502 Y52.043 E5.99370 ; perimeter
G1 X65.998 Y51.674 E6.03948 ; perimeter
G1 X65.886 Y51.493 E6.05506 ; perimeter
G1 X65.822 Y51.313 E6.06905 ; perimeter
G1 X65.830 Y51.104 E6.08439 ; perimeter
G1 X65.864 Y50.930 E6.09738 ; perimeter
G1 X65.964 Y50.618 E6.12138 ; perimeter
G1 X65.965 Y50.389 E6.13817 ; perimeter
G1 X65.981 Y50.374 E6.13976 ; perimeter
G1 X65.722 Y49.690 E6.19337 ; perimeter
G1 X65.663 Y49.439 E6.21224 ; perimeter
G1 X65.659 Y49.291 E6.22311 ; perimeter
G1 X65.712 Y49.133 E6.23527 ; perimeter
G1 X66.079 Y48.399 E6.29544 ; perimeter
G1 X66.302 Y47.740 E6.34644 ; perimeter
G1 X66.545 Y47.303 E6.38304 ; perimeter
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G1 X66.645 Y47.164 E6.39556 ; perimeter
G1 X67.085 Y46.708 E6.44201 ; perimeter
G1 X67.523 Y46.423 E6.48032 ; perimeter
G1 X67.723 Y46.349 E6.49590 ; perimeter
G1 X67.909 Y46.225 E6.51226 ; perimeter
G1 X68.299 Y46.045 E6.54374 ; perimeter
G1 X68.791 Y45.713 E6.58720 ; perimeter
G1 X68.986 Y45.510 E6.60785 ; perimeter
G1 X69.400 Y44.906 E6.66152 ; perimeter
G1 X69.567 Y44.740 E6.67874 ; perimeter
G1 X69.825 Y44.424 E6.70865 ; perimeter
G1 X70.263 Y43.941 E6.75640 ; perimeter
G1 X70.605 Y43.638 E6.78988 ; perimeter
G1 X70.859 Y43.490 E6.81143 ; perimeter
G1 X71.023 Y43.418 E6.82451 ; perimeter
G1 X71.188 Y43.373 E6.83706 ; perimeter
G1 X71.456 Y43.344 E6.85682 ; perimeter
G1 X71.564 Y43.385 E6.86527 ; perimeter
G1 X71.843 Y43.612 E6.89160 ; perimeter
G1 X72.006 Y43.675 E6.90441 ; perimeter
G1 X72.231 Y43.602 E6.92178 ; perimeter
G1 X72.409 Y43.418 E6.94049 ; perimeter
G1 X72.636 Y43.296 E6.95940 ; perimeter
G1 X73.000 Y43.250 E6.98623 ; perimeter
G1 X73.202 Y43.287 E7.00131 ; perimeter
G1 X73.607 Y43.267 E7.03101 ; perimeter
G1 X73.962 Y43.315 E7.05727 ; perimeter
G1 X74.137 Y43.410 E7.07186 ; perimeter
G1 X74.328 Y43.576 E7.09036 ; perimeter
G1 X74.378 Y43.655 E7.09724 ; perimeter
G1 X74.467 Y43.864 E7.11391 ; perimeter
G1 X74.540 Y44.190 E7.13836 ; perimeter
G1 X74.642 Y44.465 E7.15984 ; perimeter
G1 X74.649 Y44.652 E7.17352 ; perimeter
G1 X74.587 Y44.878 E7.19069 ; perimeter
G1 X74.548 Y44.942 E7.19617 ; perimeter
G1 X74.340 Y45.103 E7.21545 ; perimeter
G1 X74.270 Y45.275 E7.22905 ; perimeter
G1 X74.348 Y45.533 E7.24886 ; perimeter
G1 X74.467 Y45.676 E7.26249 ; perimeter
G1 X74.729 Y45.915 E7.28844 ; perimeter
G1 X74.801 Y46.083 E7.30183 ; perimeter
G1 X74.826 Y46.419 E7.32649 ; perimeter
G1 X74.745 Y46.884 E7.36109 ; perimeter
G1 X74.741 Y47.021 E7.37109 ; perimeter
G1 X74.773 Y47.179 E7.38295 ; perimeter
G1 X74.749 Y47.443 E7.40233 ; perimeter
G1 X74.636 Y47.839 E7.43253 ; perimeter
G1 X74.376 Y48.592 E7.49085 ; perimeter
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G1 X74.273 Y48.843 E7.51071 ; perimeter
G1 X73.960 Y49.458 E7.56131 ; perimeter
G1 X73.892 Y49.666 E7.57734 ; perimeter
G1 X73.847 Y49.955 E7.59875 ; perimeter
G1 X73.887 Y50.199 E7.61687 ; perimeter
G1 X73.959 Y50.338 E7.62838 ; perimeter
G1 X74.046 Y50.449 E7.63867 ; perimeter
G1 X74.322 Y50.629 E7.66282 ; perimeter
G1 X74.675 Y50.799 E7.69149 ; perimeter
G1 X74.784 Y50.907 E7.70272 ; perimeter
G1 X74.841 Y51.025 E7.71232 ; perimeter
G1 X74.842 Y51.272 E7.73042 ; perimeter
G1 X74.823 Y51.381 E7.73848 ; perimeter
G1 X74.789 Y51.471 E7.74559 ; perimeter
G1 X74.646 Y51.680 E7.76411 ; perimeter
G1 X74.578 Y51.749 E7.77124 ; perimeter
G1 X74.375 Y51.879 E7.78888 ; perimeter
G1 X74.104 Y51.998 E7.81056 ; perimeter
G1 X73.424 Y52.196 E7.86248 ; perimeter
G1 X73.245 Y52.298 E7.87753 ; perimeter
G1 X73.175 Y52.360 E7.88434 ; perimeter
G1 X72.717 Y52.348 F7800.000 ; move inwards before travel
G1 X72.013 Y52.035 ; move to first fill point
G1 X67.689 Y47.711 F600.000 E8.33232 ; fill
G1 X67.425 Y48.040 F7800.000 ; move to first fill point
G1 X71.644 Y52.259 F600.000 E8.76946 ; fill
G1 X71.234 Y52.442 F7800.000 ; move to first fill point
G1 X67.253 Y48.460 F600.000 E9.18197 ; fill
G1 X67.098 Y48.898 F7800.000 ; move to first fill point
G1 X70.894 Y52.694 F600.000 E9.57525 ; fill
G1 X70.314 Y52.708 F7800.000 ; move to first fill point
G1 X66.903 Y49.297 F600.000 E9.92861 ; fill
G1 X67.072 Y50.059 F7800.000 ; move to first fill point
G1 X69.749 Y52.736 F600.000 E10.20593 ; fill
G1 X69.108 Y52.687 F7800.000 ; move to first fill point
G1 X67.215 Y50.794 F600.000 E10.40207 ; fill
G1 X67.674 Y51.846 F7800.000 ; move to first fill point
G1 X67.843 Y52.015 F600.000 E10.41959 ; fill
G1 X72.251 Y51.680 F7800.000 ; move to first fill point
G1 X68.024 Y47.453 F600.000 E10.85758 ; fill
G1 X68.413 Y47.249 F7800.000 ; move to first fill point
G1 X72.559 Y51.396 F600.000 E11.28714 ; fill
G1 X72.931 Y51.174 F7800.000 ; move to first fill point
G1 X68.810 Y47.054 F600.000 E11.71408 ; fill
G1 X69.179 Y46.830 F7800.000 ; move to first fill point
G1 X72.784 Y50.434 F600.000 E12.08754 ; fill
G1 X72.725 Y49.783 F7800.000 ; move to first fill point
G1 X69.522 Y46.579 F600.000 E12.41945 ; fill
G1 X69.817 Y46.282 F7800.000 ; move to first fill point
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G1 X72.823 Y49.287 F600.000 E12.73087 ; fill
G1 X72.985 Y48.857 F7800.000 ; move to first fill point
G1 X70.064 Y45.936 F600.000 E13.03355 ; fill
G1 X70.315 Y45.593 F7800.000 ; move to first fill point
G1 X73.193 Y48.471 F600.000 E13.33173 ; fill
G1 X73.363 Y48.049 F7800.000 ; move to first fill point
G1 X70.596 Y45.282 F600.000 E13.61843 ; fill
G1 X70.872 Y44.965 F7800.000 ; move to first fill point
G1 X73.511 Y47.604 F600.000 E13.89191 ; fill
G1 X73.604 Y47.104 F7800.000 ; move to first fill point
G1 X71.147 Y44.647 F600.000 E14.14640 ; fill
G1 X71.966 Y44.873 F7800.000 ; move to first fill point
G1 X73.651 Y46.558 F600.000 E14.32099 ; fill
G1 X73.152 Y45.466 F7800.000 ; move to first fill point
G1 X72.418 Y44.732 F600.000 E14.39705 ; fill
G1 X72.867 Y44.588 F7800.000 ; move to first fill point
G1 X73.190 Y44.912 F600.000 E14.43058 ; fill
G1 X73.377 Y44.505 F7800.000 ; move to first fill point
G1 X73.315 Y44.444 F600.000 E14.43696 ; fill
G1 F1800.000 E13.43696 ; retract
G92 E0 ; reset extrusion distance
G1 Z25.550 F7800.000 ; move to next layer (63)
G1 X73.192 Y44.652 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X73.045 Y45.161 F600.000 E1.03886 ; perimeter
G1 X73.016 Y45.392 E1.05587 ; perimeter
G1 X73.053 Y45.704 E1.07888 ; perimeter
G1 X73.138 Y45.990 E1.10074 ; perimeter
G1 X73.252 Y46.222 E1.11969 ; perimeter
G1 X73.573 Y46.730 E1.16371 ; perimeter
G1 X73.598 Y46.838 E1.17181 ; perimeter
G1 X73.711 Y47.084 E1.19163 ; perimeter
G1 X73.710 Y47.160 E1.19720 ; perimeter
G1 X73.660 Y47.255 E1.20510 ; perimeter
G1 X73.632 Y47.481 E1.22180 ; perimeter
G1 X73.624 Y47.964 E1.25718 ; perimeter
G1 X73.597 Y48.250 E1.27817 ; perimeter
G1 X73.515 Y48.492 E1.29693 ; perimeter
G1 X73.189 Y49.066 E1.34531 ; perimeter
G1 X73.082 Y49.336 E1.36656 ; perimeter
G1 X73.019 Y49.672 E1.39162 ; perimeter
G1 X73.010 Y50.025 E1.41744 ; perimeter
G1 X73.080 Y50.406 E1.44587 ; perimeter
G1 X73.227 Y50.726 E1.47165 ; perimeter
G1 X73.511 Y51.065 E1.50402 ; perimeter
G1 X73.901 Y51.325 E1.53836 ; perimeter
G1 X72.909 Y51.590 E1.61354 ; perimeter
G1 X72.624 Y51.725 E1.63663 ; perimeter
G1 X72.450 Y51.843 E1.65209 ; perimeter
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G1 X72.268 Y52.017 E1.67050 ; perimeter
G1 X72.165 Y52.148 E1.68272 ; perimeter
G1 X71.952 Y52.233 E1.69951 ; perimeter
G1 X71.533 Y52.445 E1.73393 ; perimeter
G1 X71.337 Y52.642 E1.75424 ; perimeter
G1 X71.107 Y52.931 E1.78131 ; perimeter
G1 X70.940 Y52.913 E1.79365 ; perimeter
G1 X70.558 Y52.811 E1.82261 ; perimeter
G1 X70.171 Y52.798 E1.85099 ; perimeter
G1 X69.844 Y52.863 E1.87543 ; perimeter
G1 X69.646 Y52.952 E1.89135 ; perimeter
G1 X69.493 Y53.049 E1.90462 ; perimeter
G1 X69.142 Y52.752 E1.93831 ; perimeter
G1 X68.643 Y52.629 E1.97597 ; perimeter
G1 X68.575 Y52.495 E1.98700 ; perimeter
G1 X68.271 Y52.349 E2.01164 ; perimeter
G1 X68.150 Y52.265 E2.02242 ; perimeter
G1 X67.622 Y52.163 E2.06184 ; perimeter
G1 X67.542 Y51.855 E2.08515 ; perimeter
G1 X67.335 Y51.490 E2.11592 ; perimeter
G1 X67.060 Y51.213 E2.14454 ; perimeter
G1 X66.840 Y51.047 E2.16470 ; perimeter
G1 X66.922 Y50.833 E2.18150 ; perimeter
G1 X66.972 Y50.506 E2.20569 ; perimeter
G1 X66.976 Y50.262 E2.22357 ; perimeter
G1 X66.814 Y49.680 E2.26786 ; perimeter
G1 X66.644 Y49.244 E2.30214 ; perimeter
G1 X66.837 Y48.990 E2.32551 ; perimeter
G1 X67.148 Y48.436 E2.37205 ; perimeter
G1 X67.570 Y47.431 E2.45190 ; perimeter
G1 X67.958 Y47.198 E2.48512 ; perimeter
G1 X68.496 Y46.960 E2.52821 ; perimeter
G1 X68.764 Y46.820 E2.55035 ; perimeter
G1 X69.222 Y46.527 E2.59015 ; perimeter
G1 X69.471 Y46.326 E2.61364 ; perimeter
G1 X69.595 Y46.183 E2.62746 ; perimeter
G1 X70.125 Y45.471 E2.69251 ; perimeter
G1 X70.297 Y45.356 E2.70764 ; perimeter
G1 X70.406 Y45.252 E2.71871 ; perimeter
G1 X70.514 Y45.208 E2.72723 ; perimeter
G1 X70.766 Y45.038 E2.74950 ; perimeter
G1 X70.877 Y44.921 E2.76134 ; perimeter
G1 X71.024 Y44.857 E2.77311 ; perimeter
G1 X71.415 Y44.588 E2.80786 ; perimeter
G1 X71.545 Y44.678 E2.81945 ; perimeter
G1 X72.128 Y44.892 E2.86494 ; perimeter
G1 X72.574 Y44.856 E2.89776 ; perimeter
G1 X73.133 Y44.672 E2.94086 ; perimeter
G1 X73.582 Y44.850 F7800.000 ; move to first perimeter point
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G1 X73.453 Y45.246 F600.000 E2.97139 ; perimeter
G1 X73.435 Y45.390 E2.98205 ; perimeter
G1 X73.489 Y45.737 E3.00778 ; perimeter
G1 X73.611 Y46.010 E3.02966 ; perimeter
G1 X73.868 Y46.420 E3.06513 ; perimeter
G1 X73.932 Y46.479 E3.07150 ; perimeter
G1 X73.990 Y46.687 E3.08732 ; perimeter
G1 X74.143 Y47.026 E3.11459 ; perimeter
G1 X74.125 Y47.249 E3.13096 ; perimeter
G1 X74.064 Y47.381 E3.14161 ; perimeter
G1 X74.046 Y47.524 E3.15218 ; perimeter
G1 X74.040 Y47.994 E3.18659 ; perimeter
G1 X74.010 Y48.317 E3.21041 ; perimeter
G1 X73.889 Y48.677 E3.23822 ; perimeter
G1 X73.560 Y49.254 E3.28684 ; perimeter
G1 X73.481 Y49.456 E3.30276 ; perimeter
G1 X73.434 Y49.713 E3.32187 ; perimeter
G1 X73.427 Y50.000 E3.34292 ; perimeter
G1 X73.476 Y50.272 E3.36313 ; perimeter
G1 X73.584 Y50.507 E3.38210 ; perimeter
G1 X73.664 Y50.608 E3.39156 ; perimeter
G1 X73.799 Y50.758 E3.40633 ; perimeter
G1 X74.076 Y50.931 E3.43022 ; perimeter
G1 X74.275 Y51.004 E3.44576 ; perimeter
G1 X74.438 Y51.150 E3.46182 ; perimeter
G1 X74.334 Y51.428 E3.48350 ; perimeter
G1 X74.168 Y51.607 E3.50142 ; perimeter
G1 X74.042 Y51.700 E3.51295 ; perimeter
G1 X73.794 Y51.788 E3.53218 ; perimeter
G1 X73.043 Y51.985 E3.58907 ; perimeter
G1 X72.833 Y52.085 E3.60609 ; perimeter
G1 X72.712 Y52.168 E3.61683 ; perimeter
G1 X72.426 Y52.468 E3.64722 ; perimeter
G1 X71.790 Y52.781 E3.69914 ; perimeter
G1 X71.642 Y52.928 E3.71443 ; perimeter
G1 X71.356 Y53.273 E3.74724 ; perimeter
G1 X71.160 Y53.352 E3.76275 ; perimeter
G1 X70.870 Y53.324 E3.78408 ; perimeter
G1 X70.493 Y53.224 E3.81267 ; perimeter
G1 X70.207 Y53.215 E3.83361 ; perimeter
G1 X69.971 Y53.261 E3.85123 ; perimeter
G1 X69.712 Y53.397 E3.87264 ; perimeter
G1 X69.330 Y53.540 E3.90253 ; perimeter
G1 X69.136 Y53.303 E3.92503 ; perimeter
G1 X68.934 Y53.125 E3.94472 ; perimeter
G1 X68.596 Y53.042 E3.97024 ; perimeter
G1 X68.386 Y53.039 E3.98559 ; perimeter
G1 X68.268 Y52.809 E4.00454 ; perimeter
G1 X67.978 Y52.652 E4.02874 ; perimeter

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G1 X67.816 Y52.614 E4.04093 ; perimeter
G1 X67.205 Y52.532 E4.08605 ; perimeter
G1 X67.209 Y52.226 E4.10848 ; perimeter
G1 X67.151 Y52.003 E4.12535 ; perimeter
G1 X67.070 Y51.842 E4.13855 ; perimeter
G1 X66.927 Y51.664 E4.15523 ; perimeter
G1 X66.791 Y51.531 E4.16918 ; perimeter
G1 X66.568 Y51.360 E4.18980 ; perimeter
G1 X66.409 Y51.166 E4.20819 ; perimeter
G1 X66.412 Y51.017 E4.21911 ; perimeter
G1 X66.517 Y50.727 E4.24166 ; perimeter
G1 X66.556 Y50.470 E4.26072 ; perimeter
G1 X66.559 Y50.315 E4.27208 ; perimeter
G1 X66.417 Y49.804 E4.31093 ; perimeter
G1 X66.179 Y49.224 E4.35688 ; perimeter
G1 X66.389 Y48.876 E4.38665 ; perimeter
G1 X66.494 Y48.753 E4.39851 ; perimeter
G1 X66.772 Y48.255 E4.44026 ; perimeter
G1 X66.910 Y47.897 E4.46842 ; perimeter
G1 X67.257 Y47.141 E4.52935 ; perimeter
G1 X67.759 Y46.830 E4.57257 ; perimeter
G1 X68.320 Y46.583 E4.61752 ; perimeter
G1 X68.560 Y46.457 E4.63737 ; perimeter
G1 X68.990 Y46.180 E4.67484 ; perimeter
G1 X69.179 Y46.028 E4.69263 ; perimeter
G1 X69.272 Y45.921 E4.70298 ; perimeter
G1 X69.750 Y45.258 E4.76287 ; perimeter
G1 X69.861 Y45.147 E4.77436 ; perimeter
G1 X70.033 Y45.033 E4.78947 ; perimeter
G1 X70.183 Y44.895 E4.80443 ; perimeter
G1 X70.316 Y44.839 E4.81502 ; perimeter
G1 X70.495 Y44.719 E4.83079 ; perimeter
G1 X70.633 Y44.573 E4.84554 ; perimeter
G1 X70.830 Y44.488 E4.86126 ; perimeter
G1 X71.218 Y44.199 E4.89667 ; perimeter
G1 X71.417 Y44.091 E4.91323 ; perimeter
G1 X71.744 Y44.310 E4.94210 ; perimeter
G1 X72.192 Y44.470 E4.97694 ; perimeter
G1 X72.491 Y44.445 E4.99886 ; perimeter
G1 X72.767 Y44.354 E5.02017 ; perimeter
G1 X72.983 Y44.153 E5.04180 ; perimeter
G1 X73.143 Y43.915 E5.06279 ; perimeter
G1 X73.269 Y43.841 E5.07350 ; perimeter
G1 X73.628 Y43.796 E5.10001 ; perimeter
G1 X73.811 Y43.800 E5.11343 ; perimeter
G1 X73.875 Y43.981 E5.12749 ; perimeter
G1 X73.858 Y44.232 E5.14590 ; perimeter
G1 X73.608 Y44.793 E5.19090 ; perimeter
G1 X73.972 Y44.997 F7800.000 ; move to first perimeter point
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G1 X73.861 Y45.330 F600.000 E5.21659 ; perimeter
G1 X73.854 Y45.388 E5.22090 ; perimeter
G1 X73.888 Y45.619 E5.23796 ; perimeter
G1 X74.052 Y45.934 E5.26402 ; perimeter
G1 X74.191 Y46.152 E5.28292 ; perimeter
G1 X74.300 Y46.275 E5.29496 ; perimeter
G1 X74.381 Y46.537 E5.31507 ; perimeter
G1 X74.568 Y47.011 E5.35238 ; perimeter
G1 X74.547 Y47.132 E5.36142 ; perimeter
G1 X74.545 Y47.339 E5.37660 ; perimeter
G1 X74.467 Y47.507 E5.39013 ; perimeter
G1 X74.460 Y47.567 E5.39456 ; perimeter
G1 X74.455 Y48.023 E5.42799 ; perimeter
G1 X74.412 Y48.423 E5.45744 ; perimeter
G1 X74.268 Y48.848 E5.49035 ; perimeter
G1 X73.932 Y49.442 E5.54033 ; perimeter
G1 X73.879 Y49.577 E5.55092 ; perimeter
G1 X73.848 Y49.754 E5.56408 ; perimeter
G1 X73.844 Y49.976 E5.58036 ; perimeter
G1 X73.872 Y50.137 E5.59235 ; perimeter
G1 X73.941 Y50.288 E5.60451 ; perimeter
G1 X74.088 Y50.451 E5.62059 ; perimeter
G1 X74.249 Y50.551 E5.63449 ; perimeter
G1 X74.504 Y50.654 E5.65460 ; perimeter
G1 X74.787 Y50.911 E5.68264 ; perimeter
G1 X74.840 Y51.088 E5.69618 ; perimeter
G1 X74.826 Y51.313 E5.71264 ; perimeter
G1 X74.716 Y51.592 E5.73465 ; perimeter
G1 X74.644 Y51.704 E5.74443 ; perimeter
G1 X74.419 Y51.940 E5.76832 ; perimeter
G1 X74.202 Y52.084 E5.78740 ; perimeter
G1 X73.904 Y52.190 E5.81055 ; perimeter
G1 X73.177 Y52.379 E5.86562 ; perimeter
G1 X73.042 Y52.446 E5.87659 ; perimeter
G1 X72.884 Y52.578 E5.89172 ; perimeter
G1 X72.780 Y52.706 E5.90379 ; perimeter
G1 X72.670 Y52.805 E5.91469 ; perimeter
G1 X72.495 Y52.911 E5.92961 ; perimeter
G1 X72.048 Y53.116 E5.96567 ; perimeter
G1 X71.616 Y53.600 E6.01314 ; perimeter
G1 X71.436 Y53.701 E6.02829 ; perimeter
G1 X71.215 Y53.765 E6.04516 ; perimeter
G1 X70.997 Y53.764 E6.06111 ; perimeter
G1 X70.800 Y53.734 E6.07572 ; perimeter
G1 X70.427 Y53.637 E6.10393 ; perimeter
G1 X70.243 Y53.631 E6.11743 ; perimeter
G1 X70.098 Y53.660 E6.12824 ; perimeter
G1 X69.897 Y53.772 E6.14516 ; perimeter
G1 X69.350 Y53.980 E6.18801 ; perimeter

G1 X69.293 Y53.978 E6.19214 ; perimeter
G1 X69.108 Y53.895 E6.20702 ; perimeter
G1 X68.940 Y53.737 E6.22388 ; perimeter
G1 X68.852 Y53.610 E6.23520 ; perimeter
G1 X68.726 Y53.498 E6.24756 ; perimeter
G1 X68.553 Y53.456 E6.26064 ; perimeter
G1 X68.290 Y53.454 E6.27987 ; perimeter
G1 X68.084 Y53.377 E6.29598 ; perimeter
G1 X67.962 Y53.124 E6.31659 ; perimeter
G1 X67.806 Y53.039 E6.32966 ; perimeter
G1 X67.212 Y52.951 E6.37363 ; perimeter
G1 X67.098 Y52.922 E6.38223 ; perimeter
G1 X66.942 Y52.823 E6.39576 ; perimeter
G1 X66.859 Y52.730 E6.40490 ; perimeter
G1 X66.771 Y52.532 E6.42080 ; perimeter
G1 X66.787 Y52.257 E6.44093 ; perimeter
G1 X66.709 Y52.051 E6.45711 ; perimeter
G1 X66.523 Y51.849 E6.47724 ; perimeter
G1 X66.295 Y51.674 E6.49831 ; perimeter
G1 X66.164 Y51.540 E6.51201 ; perimeter
G1 X66.080 Y51.422 E6.52264 ; perimeter
G1 X65.988 Y51.208 E6.53969 ; perimeter
G1 X65.997 Y50.951 E6.55856 ; perimeter
G1 X66.112 Y50.622 E6.58405 ; perimeter
G1 X66.142 Y50.368 E6.60279 ; perimeter
G1 X66.020 Y49.929 E6.63621 ; perimeter
G1 X65.758 Y49.299 E6.68613 ; perimeter
G1 X65.748 Y49.191 E6.69409 ; perimeter
G1 X65.765 Y49.121 E6.69934 ; perimeter
G1 X65.881 Y48.890 E6.71834 ; perimeter
G1 X66.150 Y48.515 E6.75211 ; perimeter
G1 X66.396 Y48.074 E6.78907 ; perimeter
G1 X66.833 Y47.042 E6.87123 ; perimeter
G1 X66.975 Y46.834 E6.88966 ; perimeter
G1 X67.561 Y46.461 E6.94057 ; perimeter
G1 X68.356 Y46.095 E7.00469 ; perimeter
G1 X68.792 Y45.809 E7.04287 ; perimeter
G1 X68.949 Y45.659 E7.05874 ; perimeter
G1 X69.419 Y45.007 E7.11770 ; perimeter
G1 X69.581 Y44.836 E7.13495 ; perimeter
G1 X69.769 Y44.710 E7.15150 ; perimeter
G1 X69.954 Y44.546 E7.16960 ; perimeter
G1 X70.225 Y44.400 E7.19213 ; perimeter
G1 X70.385 Y44.207 E7.21054 ; perimeter
G1 X70.636 Y44.119 E7.23003 ; perimeter
G1 X70.986 Y43.854 E7.26220 ; perimeter
G1 X71.180 Y43.747 E7.27839 ; perimeter
G1 X71.355 Y43.702 E7.29163 ; perimeter
G1 X71.578 Y43.720 E7.30804 ; perimeter

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G1 X72.012 Y43.971 E7.34475 ; perimeter
G1 X72.257 Y44.047 E7.36357 ; perimeter
G1 X72.407 Y44.035 E7.37458 ; perimeter
G1 X72.546 Y43.989 E7.38530 ; perimeter
G1 X72.670 Y43.873 E7.39778 ; perimeter
G1 X72.858 Y43.610 E7.42144 ; perimeter
G1 X73.135 Y43.445 E7.44510 ; perimeter
G1 X73.583 Y43.382 E7.47824 ; perimeter
G1 X73.888 Y43.401 E7.50065 ; perimeter
G1 X74.149 Y43.579 E7.52379 ; perimeter
G1 X74.243 Y43.775 E7.53967 ; perimeter
G1 X74.287 Y43.936 E7.55197 ; perimeter
G1 X74.262 Y44.346 E7.58203 ; perimeter
G1 X73.998 Y44.941 E7.62969 ; perimeter
G1 X73.626 Y45.056 F7800.000 ; move inwards before travel
G1 X72.721 Y45.481 ; move to first fill point
G1 X67.235 Y50.967 F600.000 E8.19806 ; fill
G1 X67.533 Y51.262 F7800.000 ; move to first fill point
G1 X72.820 Y45.975 F600.000 E8.74584 ; fill
G1 X73.000 Y46.387 F7800.000 ; move to first fill point
G1 X67.763 Y51.624 F600.000 E9.28843 ; fill
G1 X68.048 Y51.932 F7800.000 ; move to first fill point
G1 X73.229 Y46.751 F600.000 E9.82522 ; fill
G1 X73.364 Y47.209 F7800.000 ; move to first fill point
G1 X68.465 Y52.108 F600.000 E10.33280 ; fill
G1 X68.831 Y52.335 F7800.000 ; move to first fill point
G1 X73.320 Y47.846 F600.000 E10.79789 ; fill
G1 X73.052 Y48.707 F7800.000 ; move to first fill point
G1 X69.281 Y52.478 F600.000 E11.18859 ; fill
G1 X69.785 Y52.567 F7800.000 ; move to first fill point
G1 X72.721 Y49.631 F600.000 E11.49283 ; fill
G1 X72.738 Y50.206 F7800.000 ; move to first fill point
G1 X70.439 Y52.506 F600.000 E11.73103 ; fill
G1 X70.935 Y52.603 F7800.000 ; move to first fill point
G1 X72.869 Y50.669 F600.000 E11.93141 ; fill
G1 X73.055 Y51.076 F7800.000 ; move to first fill point
G1 X72.823 Y51.308 F600.000 E11.95550 ; fill
G1 X67.276 Y50.333 F7800.000 ; move to first fill point
G1 X72.440 Y45.169 F600.000 E12.49053 ; fill
G1 X71.890 Y45.126 F7800.000 ; move to first fill point
G1 X67.173 Y49.843 F600.000 E12.97925 ; fill
G1 X67.028 Y49.395 F7800.000 ; move to first fill point
G1 X71.458 Y44.965 F600.000 E13.43815 ; fill
G1 X68.575 Y47.255 F7800.000 ; move to first fill point
G1 X67.533 Y48.297 F600.000 E13.54610 ; fill
G1 X73.548 Y44.213 F7800.000 ; move to first fill point
G1 X73.526 Y44.236 F600.000 E13.54732 ; fill
G1 F1800.000 E12.54732 ; retract
G92 E0 ; reset extrusion distance
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G1 Z25.950 F7800.000 ; move to next layer (64)
G1 X72.731 Y45.383 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X72.868 Y45.843 F600.000 E1.03514 ; perimeter
G1 X73.068 Y46.224 E1.06671 ; perimeter
G1 X73.275 Y46.494 E1.09160 ; perimeter
G1 X73.527 Y46.693 E1.11511 ; perimeter
G1 X73.494 Y46.850 E1.12687 ; perimeter
G1 X73.482 Y47.192 E1.15192 ; perimeter
G1 X73.551 Y47.467 E1.17271 ; perimeter
G1 X73.420 Y47.991 E1.21231 ; perimeter
G1 X73.301 Y48.611 E1.25855 ; perimeter
G1 X73.097 Y49.196 E1.30392 ; perimeter
G1 X73.034 Y49.455 E1.32344 ; perimeter
G1 X73.017 Y49.639 E1.33699 ; perimeter
G1 X73.047 Y49.946 E1.35956 ; perimeter
G1 X73.225 Y50.395 E1.39499 ; perimeter
G1 X73.192 Y50.427 E1.39832 ; perimeter
G1 X73.467 Y51.000 E1.44488 ; perimeter
G1 X73.579 Y51.428 E1.47730 ; perimeter
G1 X73.361 Y51.509 E1.49428 ; perimeter
G1 X72.852 Y51.596 E1.53212 ; perimeter
G1 X72.687 Y51.642 E1.54467 ; perimeter
G1 X72.371 Y51.791 E1.57028 ; perimeter
G1 X72.064 Y52.004 E1.59768 ; perimeter
G1 X71.706 Y52.216 E1.62810 ; perimeter
G1 X71.586 Y52.314 E1.63952 ; perimeter
G1 X71.428 Y52.469 E1.65569 ; perimeter
G1 X71.219 Y52.755 E1.68169 ; perimeter
G1 X70.941 Y52.656 E1.70327 ; perimeter
G1 X70.553 Y52.585 E1.73221 ; perimeter
G1 X70.117 Y52.636 E1.76436 ; perimeter
G1 X69.812 Y52.774 E1.78893 ; perimeter
G1 X69.629 Y52.888 E1.80469 ; perimeter
G1 X69.443 Y52.693 E1.82440 ; perimeter
G1 X69.200 Y52.534 E1.84562 ; perimeter
G1 X68.852 Y52.417 E1.87259 ; perimeter
G1 X68.721 Y52.402 E1.88218 ; perimeter
G1 X68.582 Y52.255 E1.89706 ; perimeter
G1 X68.230 Y52.051 E1.92686 ; perimeter
G1 X67.888 Y51.994 E1.95226 ; perimeter
G1 X67.678 Y52.003 E1.96763 ; perimeter
G1 X67.532 Y51.523 E2.00436 ; perimeter
G1 X67.260 Y51.160 E2.03758 ; perimeter
G1 X67.056 Y50.928 E2.06024 ; perimeter
G1 X67.145 Y50.621 E2.08370 ; perimeter
G1 X67.166 Y50.287 E2.10815 ; perimeter
G1 X67.026 Y49.597 E2.15974 ; perimeter
G1 X66.831 Y49.170 E2.19415 ; perimeter
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G1 X66.989 Y48.990 E2.21167 ; perimeter
G1 X67.086 Y48.786 E2.22821 ; perimeter
G1 X67.262 Y48.514 E2.25199 ; perimeter
G1 X67.340 Y48.320 E2.26731 ; perimeter
G1 X67.474 Y47.880 E2.30098 ; perimeter
G1 X67.532 Y47.369 E2.33863 ; perimeter
G1 X67.772 Y47.322 E2.35660 ; perimeter
G1 X68.198 Y47.142 E2.39043 ; perimeter
G1 X68.417 Y47.081 E2.40712 ; perimeter
G1 X68.788 Y46.883 E2.43789 ; perimeter
G1 X69.239 Y46.603 E2.47678 ; perimeter
G1 X69.540 Y46.324 E2.50690 ; perimeter
G1 X69.814 Y45.968 E2.53983 ; perimeter
G1 X70.109 Y45.728 E2.56764 ; perimeter
G1 X70.561 Y45.448 E2.60664 ; perimeter
G1 X70.645 Y45.333 E2.61700 ; perimeter
G1 X71.062 Y45.211 E2.64882 ; perimeter
G1 X71.206 Y45.137 E2.66072 ; perimeter
G1 X71.714 Y45.348 E2.70099 ; perimeter
G1 X72.080 Y45.423 E2.72841 ; perimeter
G1 X72.508 Y45.436 E2.75976 ; perimeter
G1 X72.670 Y45.398 E2.77196 ; perimeter
G1 X72.462 Y45.020 F7800.000 ; move to first perimeter point
G1 X72.809 Y44.923 F600.000 E2.79837 ; perimeter
G1 X73.273 Y44.710 E2.83571 ; perimeter
G1 X73.184 Y45.142 E2.86797 ; perimeter
G1 X73.186 Y45.451 E2.89067 ; perimeter
G1 X73.257 Y45.691 E2.90898 ; perimeter
G1 X73.432 Y46.015 E2.93593 ; perimeter
G1 X73.573 Y46.200 E2.95298 ; perimeter
G1 X73.800 Y46.370 E2.97375 ; perimeter
G1 X74.036 Y46.444 E2.99188 ; perimeter
G1 X73.930 Y46.795 E3.01871 ; perimeter
G1 X73.900 Y47.012 E3.03480 ; perimeter
G1 X73.898 Y47.143 E3.04440 ; perimeter
G1 X73.950 Y47.352 E3.06017 ; perimeter
G1 X73.998 Y47.437 E3.06727 ; perimeter
G1 X73.915 Y47.684 E3.08640 ; perimeter
G1 X73.704 Y48.713 E3.16331 ; perimeter
G1 X73.502 Y49.292 E3.20829 ; perimeter
G1 X73.435 Y49.638 E3.23409 ; perimeter
G1 X73.455 Y49.851 E3.24974 ; perimeter
G1 X73.571 Y50.148 E3.27309 ; perimeter
G1 X73.748 Y50.470 E3.30005 ; perimeter
G1 X73.697 Y50.519 E3.30520 ; perimeter
G1 X73.859 Y50.856 E3.33262 ; perimeter
G1 X73.964 Y51.259 E3.36313 ; perimeter
G1 X74.392 Y51.137 E3.39570 ; perimeter
G1 X74.501 Y51.394 E3.41617 ; perimeter
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G1 X73.942 Y51.714 E3.46335 ; perimeter
G1 X73.576 Y51.872 E3.49251 ; perimeter
G1 X73.456 Y51.914 E3.50184 ; perimeter
G1 X72.942 Y52.003 E3.54003 ; perimeter
G1 X72.823 Y52.036 E3.54913 ; perimeter
G1 X72.584 Y52.148 E3.56845 ; perimeter
G1 X72.297 Y52.351 E3.59423 ; perimeter
G1 X71.950 Y52.554 E3.62368 ; perimeter
G1 X71.741 Y52.745 E3.64440 ; perimeter
G1 X71.535 Y53.029 E3.67009 ; perimeter
G1 X71.379 Y53.158 E3.68494 ; perimeter
G1 X71.279 Y53.180 E3.69247 ; perimeter
G1 X71.166 Y53.165 E3.70082 ; perimeter
G1 X70.675 Y53.023 E3.73830 ; perimeter
G1 X70.543 Y53.003 E3.74803 ; perimeter
G1 X70.356 Y53.022 E3.76180 ; perimeter
G1 X70.234 Y53.039 E3.77085 ; perimeter
G1 X70.008 Y53.142 E3.78905 ; perimeter
G1 X69.669 Y53.352 E3.81825 ; perimeter
G1 X69.487 Y53.394 E3.83192 ; perimeter
G1 X69.338 Y53.187 E3.85064 ; perimeter
G1 X69.181 Y53.021 E3.86732 ; perimeter
G1 X69.007 Y52.908 E3.88255 ; perimeter
G1 X68.761 Y52.825 E3.90155 ; perimeter
G1 X68.504 Y52.778 E3.92068 ; perimeter
G1 X68.326 Y52.589 E3.93973 ; perimeter
G1 X68.081 Y52.448 E3.96043 ; perimeter
G1 X67.862 Y52.411 E3.97671 ; perimeter
G1 X67.494 Y52.396 E4.00367 ; perimeter
G1 X67.282 Y52.304 E4.02064 ; perimeter
G1 X67.256 Y52.041 E4.03999 ; perimeter
G1 X67.154 Y51.711 E4.06527 ; perimeter
G1 X66.957 Y51.449 E4.08929 ; perimeter
G1 X66.608 Y51.044 E4.12848 ; perimeter
G1 X66.630 Y50.884 E4.14029 ; perimeter
G1 X66.733 Y50.549 E4.16600 ; perimeter
G1 X66.748 Y50.317 E4.18301 ; perimeter
G1 X66.631 Y49.733 E4.22666 ; perimeter
G1 X66.336 Y49.119 E4.27656 ; perimeter
G1 X66.639 Y48.760 E4.31100 ; perimeter
G1 X66.718 Y48.593 E4.32452 ; perimeter
G1 X66.890 Y48.325 E4.34786 ; perimeter
G1 X66.984 Y48.072 E4.36762 ; perimeter
G1 X67.067 Y47.788 E4.38933 ; perimeter
G1 X67.097 Y47.508 E4.40997 ; perimeter
G1 X67.035 Y46.943 E4.45161 ; perimeter
G1 X67.394 Y46.979 E4.47807 ; perimeter
G1 X67.647 Y46.923 E4.49704 ; perimeter
G1 X67.855 Y46.827 E4.51384 ; perimeter

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G1 X68.284 Y46.683 E4.54698 ; perimeter
G1 X68.724 Y46.438 E4.58387 ; perimeter
G1 X69.072 Y46.198 E4.61485 ; perimeter
G1 X69.226 Y46.050 E4.63048 ; perimeter
G1 X69.531 Y45.659 E4.66683 ; perimeter
G1 X69.890 Y45.374 E4.70040 ; perimeter
G1 X70.270 Y45.141 E4.73309 ; perimeter
G1 X70.359 Y45.019 E4.74412 ; perimeter
G1 X70.509 Y44.898 E4.75823 ; perimeter
G1 X70.649 Y44.899 E4.76849 ; perimeter
G1 X71.062 Y44.761 E4.80038 ; perimeter
G1 X71.259 Y44.739 E4.81489 ; perimeter
G1 X71.414 Y44.776 E4.82658 ; perimeter
G1 X71.832 Y44.948 E4.85969 ; perimeter
G1 X72.136 Y45.010 E4.88242 ; perimeter
G1 X72.400 Y45.019 E4.90177 ; perimeter
G1 X72.416 Y44.603 F7800.000 ; move to first perimeter point
G1 X72.576 Y44.565 F600.000 E4.91383 ; perimeter
G1 X72.731 Y44.492 E4.92636 ; perimeter
G1 X73.206 Y44.102 E4.97139 ; perimeter
G1 X73.477 Y43.954 E4.99403 ; perimeter
G1 X73.540 Y43.941 E4.99871 ; perimeter
G1 X73.610 Y43.959 E5.00400 ; perimeter
G1 X73.760 Y44.082 E5.01822 ; perimeter
G1 X73.796 Y44.156 E5.02425 ; perimeter
G1 X73.812 Y44.377 E5.04053 ; perimeter
G1 X73.791 Y44.626 E5.05880 ; perimeter
G1 X73.766 Y44.736 E5.06707 ; perimeter
G1 X73.617 Y45.101 E5.09596 ; perimeter
G1 X73.599 Y45.381 E5.11652 ; perimeter
G1 X73.670 Y45.588 E5.13258 ; perimeter
G1 X73.872 Y45.905 E5.16010 ; perimeter
G1 X73.987 Y45.993 E5.17069 ; perimeter
G1 X74.228 Y46.068 E5.18922 ; perimeter
G1 X74.371 Y46.184 E5.20270 ; perimeter
G1 X74.431 Y46.301 E5.21231 ; perimeter
G1 X74.449 Y46.486 E5.22592 ; perimeter
G1 X74.439 Y46.589 E5.23348 ; perimeter
G1 X74.334 Y46.895 E5.25719 ; perimeter
G1 X74.316 Y47.028 E5.26708 ; perimeter
G1 X74.340 Y47.197 E5.27960 ; perimeter
G1 X74.393 Y47.292 E5.28755 ; perimeter
G1 X74.424 Y47.416 E5.29690 ; perimeter
G1 X74.406 Y47.517 E5.30438 ; perimeter
G1 X74.315 Y47.800 E5.32621 ; perimeter
G1 X74.099 Y48.845 E5.40439 ; perimeter
G1 X73.878 Y49.495 E5.45463 ; perimeter
G1 X73.852 Y49.637 E5.46524 ; perimeter
G1 X73.864 Y49.756 E5.47396 ; perimeter
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G1 X73.939 Y49.952 E5.48939 ; perimeter
G1 X74.145 Y50.327 E5.52073 ; perimeter
G1 X74.220 Y50.594 E5.54104 ; perimeter
G1 X74.202 Y50.611 E5.54284 ; perimeter
G1 X74.301 Y50.842 E5.56122 ; perimeter
G1 X74.573 Y51.238 E5.59644 ; perimeter
G1 X74.634 Y51.402 E5.60927 ; perimeter
G1 X74.638 Y51.467 E5.61405 ; perimeter
G1 X74.565 Y51.663 E5.62937 ; perimeter
G1 X74.499 Y51.774 E5.63880 ; perimeter
G1 X74.334 Y51.958 E5.65696 ; perimeter
G1 X74.264 Y52.009 E5.66329 ; perimeter
G1 X73.961 Y52.166 E5.68827 ; perimeter
G1 X73.631 Y52.296 E5.71428 ; perimeter
G1 X73.032 Y52.409 E5.75889 ; perimeter
G1 X72.797 Y52.505 E5.77750 ; perimeter
G1 X72.530 Y52.698 E5.80167 ; perimeter
G1 X72.153 Y52.925 E5.83388 ; perimeter
G1 X72.054 Y53.021 E5.84399 ; perimeter
G1 X71.815 Y53.338 E5.87307 ; perimeter
G1 X71.561 Y53.531 E5.89641 ; perimeter
G1 X71.331 Y53.594 E5.91395 ; perimeter
G1 X71.246 Y53.595 E5.92014 ; perimeter
G1 X71.062 Y53.568 E5.93380 ; perimeter
G1 X70.600 Y53.432 E5.96907 ; perimeter
G1 X70.405 Y53.435 E5.98332 ; perimeter
G1 X70.204 Y53.509 E5.99905 ; perimeter
G1 X69.809 Y53.747 E6.03280 ; perimeter
G1 X69.520 Y53.820 E6.05467 ; perimeter
G1 X69.375 Y53.812 E6.06527 ; perimeter
G1 X69.311 Y53.788 E6.07028 ; perimeter
G1 X69.202 Y53.698 E6.08067 ; perimeter
G1 X69.016 Y53.451 E6.10324 ; perimeter
G1 X68.920 Y53.349 E6.11354 ; perimeter
G1 X68.814 Y53.281 E6.12278 ; perimeter
G1 X68.671 Y53.233 E6.13379 ; perimeter
G1 X68.502 Y53.202 E6.14638 ; perimeter
G1 X68.366 Y53.199 E6.15640 ; perimeter
G1 X68.297 Y53.169 E6.16192 ; perimeter
G1 X68.070 Y52.923 E6.18638 ; perimeter
G1 X67.933 Y52.844 E6.19798 ; perimeter
G1 X67.502 Y52.819 E6.22957 ; perimeter
G1 X67.255 Y52.761 E6.24816 ; perimeter
G1 X67.057 Y52.641 E6.26514 ; perimeter
G1 X66.931 Y52.528 E6.27751 ; perimeter
G1 X66.880 Y52.413 E6.28675 ; perimeter
G1 X66.850 Y52.133 E6.30737 ; perimeter
G1 X66.775 Y51.900 E6.32531 ; perimeter
G1 X66.312 Y51.338 E6.37867 ; perimeter

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G1 X66.198 Y51.081 E6.39929 ; perimeter
G1 X66.189 Y51.020 E6.40376 ; perimeter
G1 X66.225 Y50.773 E6.42204 ; perimeter
G1 X66.321 Y50.477 E6.44487 ; perimeter
G1 X66.329 Y50.346 E6.45443 ; perimeter
G1 X66.236 Y49.868 E6.49015 ; perimeter
G1 X65.900 Y49.151 E6.54818 ; perimeter
G1 X65.902 Y49.053 E6.55532 ; perimeter
G1 X65.947 Y48.950 E6.56360 ; perimeter
G1 X66.039 Y48.825 E6.57498 ; perimeter
G1 X66.288 Y48.529 E6.60331 ; perimeter
G1 X66.409 Y48.297 E6.62248 ; perimeter
G1 X66.518 Y48.136 E6.63671 ; perimeter
G1 X66.559 Y48.035 E6.64471 ; perimeter
G1 X66.665 Y47.668 E6.67268 ; perimeter
G1 X66.679 Y47.505 E6.68469 ; perimeter
G1 X66.649 Y47.052 E6.71794 ; perimeter
G1 X66.685 Y46.737 E6.74113 ; perimeter
G1 X66.814 Y46.560 E6.75720 ; perimeter
G1 X66.879 Y46.524 E6.76264 ; perimeter
G1 X66.977 Y46.506 E6.76996 ; perimeter
G1 X67.367 Y46.558 E6.79878 ; perimeter
G1 X67.521 Y46.524 E6.81036 ; perimeter
G1 X67.692 Y46.444 E6.82418 ; perimeter
G1 X68.151 Y46.285 E6.85975 ; perimeter
G1 X68.364 Y46.168 E6.87756 ; perimeter
G1 X68.792 Y45.891 E6.91492 ; perimeter
G1 X68.911 Y45.776 E6.92703 ; perimeter
G1 X69.244 Y45.354 E6.96644 ; perimeter
G1 X69.657 Y45.030 E7.00491 ; perimeter
G1 X69.979 Y44.835 E7.03250 ; perimeter
G1 X70.159 Y44.643 E7.05170 ; perimeter
G1 X70.399 Y44.480 E7.07294 ; perimeter
G1 X70.590 Y44.483 E7.08700 ; perimeter
G1 X70.968 Y44.355 E7.11623 ; perimeter
G1 X71.283 Y44.323 E7.13940 ; perimeter
G1 X71.568 Y44.388 E7.16080 ; perimeter
G1 X71.950 Y44.548 E7.19115 ; perimeter
G1 X72.191 Y44.598 E7.20918 ; perimeter
G1 X72.354 Y44.603 E7.22110 ; perimeter
G1 X72.519 Y44.732 F7800.000 ; move inwards before travel
G1 X72.233 Y45.733 ; move to first fill point
G1 X72.730 Y46.230 F600.000 E7.27254 ; fill
G1 X73.195 Y47.288 F7800.000 ; move to first fill point
G1 X71.486 Y45.579 F600.000 E7.44960 ; fill
G1 X70.890 Y45.576 F7800.000 ; move to first fill point
G1 X73.153 Y47.839 F600.000 E7.68410 ; fill
G1 X73.051 Y48.330 F7800.000 ; move to first fill point
G1 X70.538 Y45.817 F600.000 E7.94452 ; fill
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G1 X70.185 Y46.056 F7800.000 ; move to first fill point
G1 X72.919 Y48.791 F600.000 E8.22784 ; fill
G1 X72.776 Y49.240 F7800.000 ; move to first fill point
G1 X69.893 Y46.358 F600.000 E8.52647 ; fill
G1 X69.611 Y46.668 F7800.000 ; move to first fill point
G1 X72.729 Y49.786 F600.000 E8.84949 ; fill
G1 X72.934 Y50.584 F7800.000 ; move to first fill point
G1 X69.281 Y46.932 F600.000 E9.22791 ; fill
G1 X68.914 Y47.157 F7800.000 ; move to first fill point
G1 X73.020 Y51.263 F600.000 E9.65330 ; fill
G1 X72.548 Y51.384 F7800.000 ; move to first fill point
G1 X68.527 Y47.363 F600.000 E10.06989 ; fill
G1 X68.082 Y47.511 F7800.000 ; move to first fill point
G1 X72.153 Y51.582 F600.000 E10.49161 ; fill
G1 X71.788 Y51.810 F7800.000 ; move to first fill point
G1 X67.790 Y47.811 F600.000 E10.90585 ; fill
G1 X67.666 Y48.281 F7800.000 ; move to first fill point
G1 X71.439 Y52.054 F600.000 E11.29670 ; fill
G1 X71.130 Y52.338 F7800.000 ; move to first fill point
G1 X67.497 Y48.705 F600.000 E11.67307 ; fill
G1 X67.280 Y49.080 F7800.000 ; move to first fill point
G1 X70.489 Y52.289 F600.000 E12.00553 ; fill
G1 X69.975 Y52.369 F7800.000 ; move to first fill point
G1 X67.366 Y49.759 F600.000 E12.27590 ; fill
G1 X67.458 Y50.444 F7800.000 ; move to first fill point
G1 X69.245 Y52.232 F600.000 E12.46109 ; fill
G1 X68.153 Y51.733 F7800.000 ; move to first fill point
G1 X67.804 Y51.383 F600.000 E12.49732 ; fill
G1 F1800.000 E11.49732 ; retract
G92 E0 ; reset extrusion distance
G1 Z26.350 F7800.000 ; move to next layer (65)
G1 X67.683 Y51.448 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X67.652 Y51.272 F600.000 E1.01312 ; perimeter
G1 X67.531 Y51.032 E1.03281 ; perimeter
G1 X67.310 Y50.752 E1.05895 ; perimeter
G1 X67.368 Y50.464 E1.08044 ; perimeter
G1 X67.376 Y50.241 E1.09679 ; perimeter
G1 X67.353 Y50.031 E1.11228 ; perimeter
G1 X67.254 Y49.614 E1.14365 ; perimeter
G1 X67.183 Y49.417 E1.15899 ; perimeter
G1 X67.051 Y49.173 E1.17935 ; perimeter
G1 X67.196 Y48.965 E1.19790 ; perimeter
G1 X67.366 Y48.577 E1.22893 ; perimeter
G1 X67.476 Y48.227 E1.25583 ; perimeter
G1 X67.501 Y48.045 E1.26931 ; perimeter
G1 X67.503 Y47.754 E1.29064 ; perimeter
G1 X67.370 Y47.263 E1.32789 ; perimeter
G1 X67.831 Y47.162 E1.36250 ; perimeter
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G1 X67.969 Y47.066 E1.37481 ; perimeter
G1 X68.151 Y46.979 E1.38955 ; perimeter
G1 X68.244 Y46.862 E1.40055 ; perimeter
G1 X68.343 Y46.897 E1.40823 ; perimeter
G1 X68.575 Y46.850 E1.42558 ; perimeter
G1 X68.700 Y46.855 E1.43475 ; perimeter
G1 X69.090 Y46.710 E1.46523 ; perimeter
G1 X69.436 Y46.480 E1.49569 ; perimeter
G1 X69.698 Y46.185 E1.52464 ; perimeter
G1 X69.895 Y46.044 E1.54230 ; perimeter
G1 X70.090 Y45.936 E1.55868 ; perimeter
G1 X70.361 Y45.886 E1.57882 ; perimeter
G1 X70.675 Y45.767 E1.60346 ; perimeter
G1 X70.986 Y45.483 E1.63430 ; perimeter
G1 X71.355 Y45.401 E1.66204 ; perimeter
G1 X71.524 Y45.279 E1.67726 ; perimeter
G1 X71.641 Y45.400 E1.68964 ; perimeter
G1 X71.881 Y45.531 E1.70967 ; perimeter
G1 X72.150 Y45.628 E1.73061 ; perimeter
G1 X72.704 Y45.659 E1.77121 ; perimeter
G1 X72.770 Y45.869 E1.78738 ; perimeter
G1 X72.975 Y46.204 E1.81613 ; perimeter
G1 X73.191 Y46.412 E1.83809 ; perimeter
G1 X73.621 Y46.653 E1.87420 ; perimeter
G1 X73.690 Y46.862 E1.89030 ; perimeter
G1 X73.575 Y47.043 E1.90602 ; perimeter
G1 X73.411 Y47.534 E1.94394 ; perimeter
G1 X73.192 Y48.474 E2.01465 ; perimeter
G1 X73.108 Y49.072 E2.05892 ; perimeter
G1 X73.111 Y49.407 E2.08346 ; perimeter
G1 X73.200 Y49.704 E2.10614 ; perimeter
G1 X73.306 Y49.938 E2.12499 ; perimeter
G1 X73.513 Y50.172 E2.14786 ; perimeter
G1 X73.285 Y50.656 E2.18707 ; perimeter
G1 X73.146 Y51.258 E2.23234 ; perimeter
G1 X73.275 Y51.510 E2.25309 ; perimeter
G1 X72.591 Y51.582 E2.30344 ; perimeter
G1 X72.337 Y51.655 E2.32283 ; perimeter
G1 X71.803 Y52.006 E2.36960 ; perimeter
G1 X71.456 Y52.336 E2.40469 ; perimeter
G1 X71.336 Y52.493 E2.41919 ; perimeter
G1 X71.035 Y52.418 E2.44187 ; perimeter
G1 X70.603 Y52.367 E2.47374 ; perimeter
G1 X70.356 Y52.408 E2.49210 ; perimeter
G1 X70.047 Y52.498 E2.51569 ; perimeter
G1 X69.772 Y52.655 E2.53888 ; perimeter
G1 X69.626 Y52.466 E2.55640 ; perimeter
G1 X69.294 Y52.144 E2.59029 ; perimeter
G1 X68.978 Y52.082 E2.61387 ; perimeter

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G1 X68.836 Y52.031 E2.62499 ; perimeter
G1 X68.739 Y52.039 E2.63204 ; perimeter
G1 X68.622 Y51.924 E2.64408 ; perimeter
G1 X68.088 Y51.758 E2.68507 ; perimeter
G1 X67.768 Y51.772 E2.70854 ; perimeter
G1 X67.699 Y51.508 E2.72847 ; perimeter
G1 X67.290 Y51.586 F7800.000 ; move to first perimeter point
G1 X67.253 Y51.404 F600.000 E2.74207 ; perimeter
G1 X67.174 Y51.246 E2.75500 ; perimeter
G1 X67.077 Y51.110 E2.76724 ; perimeter
G1 X66.850 Y50.884 E2.79069 ; perimeter
G1 X66.954 Y50.415 E2.82587 ; perimeter
G1 X66.943 Y50.099 E2.84906 ; perimeter
G1 X66.903 Y49.886 E2.86494 ; perimeter
G1 X66.807 Y49.602 E2.88692 ; perimeter
G1 X66.541 Y49.105 E2.92824 ; perimeter
G1 X66.669 Y48.978 E2.94146 ; perimeter
G1 X66.826 Y48.769 E2.96060 ; perimeter
G1 X66.979 Y48.419 E2.98861 ; perimeter
G1 X67.069 Y48.137 E3.01026 ; perimeter
G1 X67.083 Y47.793 E3.03547 ; perimeter
G1 X67.034 Y47.610 E3.04935 ; perimeter
G1 X66.863 Y47.271 E3.07714 ; perimeter
G1 X66.846 Y47.167 E3.08486 ; perimeter
G1 X66.999 Y46.778 E3.11556 ; perimeter
G1 X67.156 Y46.828 E3.12766 ; perimeter
G1 X67.356 Y46.834 E3.14227 ; perimeter
G1 X67.661 Y46.774 E3.16512 ; perimeter
G1 X67.885 Y46.646 E3.18400 ; perimeter
G1 X68.104 Y46.369 E3.20983 ; perimeter
G1 X68.374 Y46.467 E3.23085 ; perimeter
G1 X68.541 Y46.433 E3.24334 ; perimeter
G1 X68.636 Y46.436 E3.25033 ; perimeter
G1 X68.908 Y46.335 E3.27157 ; perimeter
G1 X69.161 Y46.165 E3.29391 ; perimeter
G1 X69.468 Y45.831 E3.32717 ; perimeter
G1 X69.683 Y45.686 E3.34615 ; perimeter
G1 X69.957 Y45.531 E3.36918 ; perimeter
G1 X70.240 Y45.487 E3.39015 ; perimeter
G1 X70.459 Y45.404 E3.40731 ; perimeter
G1 X70.760 Y45.107 E3.43831 ; perimeter
G1 X71.181 Y45.014 E3.46992 ; perimeter
G1 X71.593 Y44.745 E3.50591 ; perimeter
G1 X71.896 Y45.065 E3.53821 ; perimeter
G1 X72.052 Y45.151 E3.55127 ; perimeter
G1 X72.233 Y45.215 E3.56531 ; perimeter
G1 X72.675 Y45.239 E3.59779 ; perimeter
G1 X73.000 Y45.207 E3.62167 ; perimeter
G1 X73.152 Y45.699 E3.65943 ; perimeter
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G1 X73.295 Y45.932 E3.67944 ; perimeter
G1 X73.450 Y46.082 E3.69522 ; perimeter
G1 X73.869 Y46.316 E3.73040 ; perimeter
G1 X73.951 Y46.382 E3.73812 ; perimeter
G1 X74.117 Y46.843 E3.77403 ; perimeter
G1 X74.081 Y47.023 E3.78742 ; perimeter
G1 X73.958 Y47.215 E3.80417 ; perimeter
G1 X73.808 Y47.659 E3.83848 ; perimeter
G1 X73.599 Y48.557 E3.90603 ; perimeter
G1 X73.525 Y49.093 E3.94567 ; perimeter
G1 X73.529 Y49.352 E3.96468 ; perimeter
G1 X73.590 Y49.558 E3.98036 ; perimeter
G1 X73.659 Y49.709 E3.99257 ; perimeter
G1 X73.843 Y49.916 E4.01285 ; perimeter
G1 X74.149 Y50.091 E4.03870 ; perimeter
G1 X73.954 Y50.281 E4.05871 ; perimeter
G1 X73.799 Y50.516 E4.07932 ; perimeter
G1 X73.680 Y50.796 E4.10156 ; perimeter
G1 X73.585 Y51.204 E4.13228 ; perimeter
G1 X73.836 Y51.695 E4.17267 ; perimeter
G1 X73.282 Y51.904 E4.21605 ; perimeter
G1 X73.081 Y51.954 E4.23119 ; perimeter
G1 X72.693 Y51.988 E4.25974 ; perimeter
G1 X72.507 Y52.041 E4.27395 ; perimeter
G1 X72.054 Y52.340 E4.31367 ; perimeter
G1 X71.770 Y52.609 E4.34230 ; perimeter
G1 X71.602 Y52.816 E4.36188 ; perimeter
G1 X71.478 Y52.923 E4.37384 ; perimeter
G1 X71.271 Y52.913 E4.38901 ; perimeter
G1 X70.842 Y52.809 E4.42139 ; perimeter
G1 X70.613 Y52.787 E4.43825 ; perimeter
G1 X70.442 Y52.815 E4.45089 ; perimeter
G1 X70.214 Y52.881 E4.46829 ; perimeter
G1 X69.667 Y53.222 E4.51553 ; perimeter
G1 X69.315 Y52.743 E4.55908 ; perimeter
G1 X69.094 Y52.528 E4.58170 ; perimeter
G1 X68.779 Y52.453 E4.60541 ; perimeter
G1 X68.586 Y52.467 E4.61958 ; perimeter
G1 X68.403 Y52.291 E4.63821 ; perimeter
G1 X68.033 Y52.176 E4.66656 ; perimeter
G1 X67.652 Y52.194 E4.69452 ; perimeter
G1 X67.446 Y52.141 E4.71011 ; perimeter
G1 X67.359 Y52.031 E4.72035 ; perimeter
G1 X67.342 Y51.792 E4.73788 ; perimeter
G1 X67.304 Y51.646 E4.74891 ; perimeter
G1 X66.891 Y51.703 F7800.000 ; move to first perimeter point
G1 X66.854 Y51.536 F600.000 E4.76150 ; perimeter
G1 X66.816 Y51.460 E4.76767 ; perimeter
G1 X66.525 Y51.118 E4.80062 ; perimeter
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G1 X66.439 Y50.921 E4.81636 ; perimeter
G1 X66.440 Y50.741 E4.82950 ; perimeter
G1 X66.540 Y50.367 E4.85790 ; perimeter
G1 X66.533 Y50.167 E4.87254 ; perimeter
G1 X66.499 Y49.985 E4.88612 ; perimeter
G1 X66.432 Y49.786 E4.90149 ; perimeter
G1 X66.165 Y49.283 E4.94320 ; perimeter
G1 X66.103 Y49.054 E4.96062 ; perimeter
G1 X66.111 Y49.006 E4.96413 ; perimeter
G1 X66.164 Y48.921 E4.97150 ; perimeter
G1 X66.456 Y48.572 E5.00481 ; perimeter
G1 X66.593 Y48.260 E5.02980 ; perimeter
G1 X66.662 Y48.047 E5.04620 ; perimeter
G1 X66.671 Y47.923 E5.05529 ; perimeter
G1 X66.644 Y47.762 E5.06725 ; perimeter
G1 X66.473 Y47.419 E5.09535 ; perimeter
G1 X66.435 Y47.217 E5.11042 ; perimeter
G1 X66.450 Y47.039 E5.12351 ; perimeter
G1 X66.493 Y46.905 E5.13378 ; perimeter
G1 X66.579 Y46.681 E5.15140 ; perimeter
G1 X66.660 Y46.559 E5.16208 ; perimeter
G1 X66.847 Y46.384 E5.18085 ; perimeter
G1 X66.950 Y46.327 E5.18947 ; perimeter
G1 X67.228 Y46.415 E5.21080 ; perimeter
G1 X67.328 Y46.418 E5.21813 ; perimeter
G1 X67.492 Y46.385 E5.23035 ; perimeter
G1 X67.619 Y46.312 E5.24116 ; perimeter
G1 X67.889 Y45.910 E5.27659 ; perimeter
G1 X68.044 Y45.786 E5.29111 ; perimeter
G1 X68.220 Y45.955 E5.30898 ; perimeter
G1 X68.405 Y46.036 E5.32378 ; perimeter
G1 X68.573 Y46.018 E5.33613 ; perimeter
G1 X68.726 Y45.960 E5.34814 ; perimeter
G1 X68.886 Y45.850 E5.36235 ; perimeter
G1 X69.209 Y45.501 E5.39720 ; perimeter
G1 X69.812 Y45.130 E5.44907 ; perimeter
G1 X70.050 Y45.104 E5.46662 ; perimeter
G1 X70.242 Y45.042 E5.48143 ; perimeter
G1 X70.534 Y44.735 E5.51242 ; perimeter
G1 X70.669 Y44.627 E5.52506 ; perimeter
G1 X70.852 Y44.661 E5.53869 ; perimeter
G1 X71.007 Y44.627 E5.55029 ; perimeter
G1 X71.380 Y44.396 E5.58245 ; perimeter
G1 X71.491 Y44.361 E5.59099 ; perimeter
G1 X71.692 Y44.354 E5.60570 ; perimeter
G1 X71.894 Y44.427 E5.62140 ; perimeter
G1 X72.150 Y44.730 E5.65050 ; perimeter
G1 X72.315 Y44.803 E5.66370 ; perimeter
G1 X72.669 Y44.823 E5.68967 ; perimeter

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G1 X73.009 Y44.791 E5.71468 ; perimeter
G1 X73.160 Y44.834 E5.72621 ; perimeter
G1 X73.287 Y44.911 E5.73713 ; perimeter
G1 X73.413 Y45.126 E5.75539 ; perimeter
G1 X73.535 Y45.530 E5.78624 ; perimeter
G1 X73.615 Y45.660 E5.79750 ; perimeter
G1 X73.709 Y45.752 E5.80710 ; perimeter
G1 X74.102 Y45.970 E5.84004 ; perimeter
G1 X74.270 Y46.115 E5.85630 ; perimeter
G1 X74.419 Y46.418 E5.88099 ; perimeter
G1 X74.531 Y46.788 E5.90938 ; perimeter
G1 X74.529 Y46.896 E5.91728 ; perimeter
G1 X74.482 Y47.140 E5.93548 ; perimeter
G1 X74.341 Y47.387 E5.95635 ; perimeter
G1 X74.205 Y47.784 E5.98706 ; perimeter
G1 X74.132 Y48.073 E6.00892 ; perimeter
G1 X74.007 Y48.640 E6.05144 ; perimeter
G1 X73.942 Y49.114 E6.08646 ; perimeter
G1 X73.946 Y49.298 E6.09995 ; perimeter
G1 X74.012 Y49.480 E6.11417 ; perimeter
G1 X74.108 Y49.589 E6.12480 ; perimeter
G1 X74.163 Y49.620 E6.12941 ; perimeter
G1 X74.570 Y49.797 E6.16194 ; perimeter
G1 X74.579 Y49.865 E6.16697 ; perimeter
G1 X74.568 Y50.057 E6.18106 ; perimeter
G1 X74.476 Y50.308 E6.20063 ; perimeter
G1 X74.397 Y50.432 E6.21142 ; perimeter
G1 X74.270 Y50.553 E6.22426 ; perimeter
G1 X74.174 Y50.696 E6.23688 ; perimeter
G1 X74.074 Y50.935 E6.25582 ; perimeter
G1 X74.024 Y51.150 E6.27201 ; perimeter
G1 X74.116 Y51.330 E6.28682 ; perimeter
G1 X74.313 Y51.552 E6.30850 ; perimeter
G1 X74.344 Y51.613 E6.31354 ; perimeter
G1 X74.330 Y51.727 E6.32200 ; perimeter
G1 X74.300 Y51.792 E6.32720 ; perimeter
G1 X74.244 Y51.892 E6.33560 ; perimeter
G1 X74.175 Y51.969 E6.34317 ; perimeter
G1 X73.832 Y52.146 E6.37140 ; perimeter
G1 X73.451 Y52.289 E6.40126 ; perimeter
G1 X73.158 Y52.363 E6.42337 ; perimeter
G1 X72.795 Y52.395 E6.45006 ; perimeter
G1 X72.676 Y52.427 E6.45909 ; perimeter
G1 X72.304 Y52.674 E6.49178 ; perimeter
G1 X72.085 Y52.882 E6.51395 ; perimeter
G1 X71.900 Y53.108 E6.53533 ; perimeter
G1 X71.745 Y53.241 E6.55032 ; perimeter
G1 X71.613 Y53.319 E6.56152 ; perimeter
G1 X71.475 Y53.338 E6.57175 ; perimeter
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G1 X71.206 Y53.326 E6.59151 ; perimeter
G1 X70.858 Y53.232 E6.61786 ; perimeter
G1 X70.622 Y53.207 E6.63529 ; perimeter
G1 X70.382 Y53.265 E6.65338 ; perimeter
G1 X69.937 Y53.532 E6.69140 ; perimeter
G1 X69.648 Y53.615 E6.71341 ; perimeter
G1 X69.558 Y53.623 E6.72003 ; perimeter
G1 X69.471 Y53.599 E6.72667 ; perimeter
G1 X69.362 Y53.505 E6.73719 ; perimeter
G1 X69.004 Y53.021 E6.78135 ; perimeter
G1 X68.893 Y52.913 E6.79269 ; perimeter
G1 X68.722 Y52.874 E6.80551 ; perimeter
G1 X68.447 Y52.894 E6.82572 ; perimeter
G1 X68.389 Y52.859 E6.83066 ; perimeter
G1 X68.184 Y52.658 E6.85171 ; perimeter
G1 X67.979 Y52.595 E6.86743 ; perimeter
G1 X67.525 Y52.602 E6.90072 ; perimeter
G1 X67.307 Y52.532 E6.91743 ; perimeter
G1 X67.231 Y52.488 E6.92385 ; perimeter
G1 X67.113 Y52.390 E6.93513 ; perimeter
G1 X67.025 Y52.275 E6.94574 ; perimeter
G1 X66.969 Y52.161 E6.95504 ; perimeter
G1 X66.904 Y51.764 E6.98449 ; perimeter
G1 X67.019 Y51.590 F7800.000 ; move inwards before travel
G1 X67.981 Y51.406 ; move to first fill point
G1 X72.867 Y46.520 F600.000 E7.49072 ; fill
G1 X72.611 Y46.184 F7800.000 ; move to first fill point
G1 X67.833 Y50.961 F600.000 E7.98569 ; fill
G1 X67.660 Y50.542 F7800.000 ; move to first fill point
G1 X72.267 Y45.935 F600.000 E8.46295 ; fill
G1 X71.790 Y45.818 F7800.000 ; move to first fill point
G1 X67.647 Y49.962 F600.000 E8.89225 ; fill
G1 X67.524 Y49.492 F7800.000 ; move to first fill point
G1 X71.292 Y45.724 F600.000 E9.28265 ; fill
G1 X70.198 Y46.225 F7800.000 ; move to first fill point
G1 X67.582 Y48.841 F600.000 E9.55370 ; fill
G1 X67.803 Y48.027 F7800.000 ; move to first fill point
G1 X68.675 Y47.156 F600.000 E9.64395 ; fill
G1 X72.937 Y48.230 F7800.000 ; move to first fill point
G1 X69.324 Y51.842 F600.000 E10.01825 ; fill
G1 X69.670 Y52.089 F7800.000 ; move to first fill point
G1 X72.823 Y48.936 F600.000 E10.34486 ; fill
G1 X72.831 Y49.521 F7800.000 ; move to first fill point
G1 X70.216 Y52.136 F600.000 E10.61578 ; fill
G1 X70.850 Y52.095 F7800.000 ; move to first fill point
G1 X72.985 Y49.960 F600.000 E10.83703 ; fill
G1 X73.013 Y50.524 F7800.000 ; move to first fill point
G1 X72.063 Y51.475 F600.000 E10.93550 ; fill
G1 X68.855 Y51.718 F7800.000 ; move to first fill point
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G1 X73.120 Y47.453 F600.000 E11.37741 ; fill
G1 X73.209 Y46.771 F7800.000 ; move to first fill point
G1 X68.431 Y51.549 F600.000 E11.87240 ; fill
G1 F1800.000 E10.87240 ; retract
G92 E0 ; reset extrusion distance
G1 Z26.750 F7800.000 ; move to next layer (66)
G1 X68.291 Y51.580 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X67.914 Y51.548 F600.000 E1.02769 ; perimeter
G1 X67.920 Y51.347 E1.04243 ; perimeter
G1 X67.849 Y51.025 E1.06658 ; perimeter
G1 X67.706 Y50.676 E1.09422 ; perimeter
G1 X67.584 Y50.506 E1.10952 ; perimeter
G1 X67.643 Y50.202 E1.13216 ; perimeter
G1 X67.536 Y49.740 E1.16694 ; perimeter
G1 X67.469 Y49.520 E1.18377 ; perimeter
G1 X67.300 Y49.156 E1.21317 ; perimeter
G1 X67.410 Y48.947 E1.23046 ; perimeter
G1 X67.503 Y48.698 E1.24988 ; perimeter
G1 X67.577 Y48.358 E1.27541 ; perimeter
G1 X67.576 Y48.010 E1.30089 ; perimeter
G1 X67.516 Y47.809 E1.31626 ; perimeter
G1 X67.491 Y47.645 E1.32844 ; perimeter
G1 X67.917 Y47.407 E1.36418 ; perimeter
G1 X68.103 Y47.217 E1.38364 ; perimeter
G1 X68.305 Y46.920 E1.40998 ; perimeter
G1 X68.521 Y46.504 E1.44430 ; perimeter
G1 X69.009 Y46.593 E1.48062 ; perimeter
G1 X69.179 Y46.560 E1.49332 ; perimeter
G1 X69.373 Y46.553 E1.50752 ; perimeter
G1 X69.698 Y46.415 E1.53340 ; perimeter
G1 X69.953 Y46.346 E1.55273 ; perimeter
G1 X70.255 Y46.200 E1.57732 ; perimeter
G1 X70.752 Y45.893 E1.62011 ; perimeter
G1 X70.912 Y45.760 E1.63534 ; perimeter
G1 X71.155 Y45.427 E1.66553 ; perimeter
G1 X71.301 Y45.363 E1.67721 ; perimeter
G1 X71.672 Y45.258 E1.70546 ; perimeter
G1 X71.940 Y45.474 E1.73070 ; perimeter
G1 X72.226 Y45.622 E1.75429 ; perimeter
G1 X72.514 Y45.727 E1.77674 ; perimeter
G1 X72.790 Y45.768 E1.79715 ; perimeter
G1 X72.857 Y45.905 E1.80832 ; perimeter
G1 X73.090 Y46.190 E1.83527 ; perimeter
G1 X73.206 Y46.313 E1.84764 ; perimeter
G1 X73.460 Y46.521 E1.87175 ; perimeter
G1 X73.650 Y46.770 E1.89468 ; perimeter
G1 X73.474 Y47.028 E1.91759 ; perimeter
G1 X73.244 Y47.599 E1.96269 ; perimeter
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G1 X73.037 Y48.546 E2.03369 ; perimeter
G1 X73.005 Y49.032 E2.06938 ; perimeter
G1 X73.172 Y49.680 E2.11838 ; perimeter
G1 X73.584 Y50.003 E2.15675 ; perimeter
G1 X73.227 Y50.459 E2.19918 ; perimeter
G1 X72.989 Y50.889 E2.23520 ; perimeter
G1 X73.062 Y51.438 E2.27575 ; perimeter
G1 X72.554 Y51.463 E2.31299 ; perimeter
G1 X72.142 Y51.552 E2.34393 ; perimeter
G1 X71.666 Y51.932 E2.38853 ; perimeter
G1 X71.426 Y52.202 E2.41498 ; perimeter
G1 X70.902 Y52.115 E2.45388 ; perimeter
G1 X70.516 Y52.141 E2.48223 ; perimeter
G1 X70.219 Y52.215 E2.50466 ; perimeter
G1 X69.918 Y52.364 E2.52929 ; perimeter
G1 X69.737 Y52.034 E2.55684 ; perimeter
G1 X69.203 Y51.736 E2.60166 ; perimeter
G1 X68.764 Y51.694 E2.63395 ; perimeter
G1 X68.668 Y51.637 E2.64215 ; perimeter
G1 X68.353 Y51.589 E2.66550 ; perimeter
G1 X68.238 Y51.992 F7800.000 ; move to first perimeter point
G1 X67.918 Y51.965 F600.000 E2.68904 ; perimeter
G1 X67.802 Y51.972 E2.69753 ; perimeter
G1 X67.569 Y51.899 E2.71546 ; perimeter
G1 X67.504 Y51.639 E2.73508 ; perimeter
G1 X67.503 Y51.381 E2.75398 ; perimeter
G1 X67.451 Y51.148 E2.77151 ; perimeter
G1 X67.349 Y50.898 E2.79132 ; perimeter
G1 X67.152 Y50.628 E2.81575 ; perimeter
G1 X67.215 Y50.205 E2.84706 ; perimeter
G1 X67.133 Y49.844 E2.87420 ; perimeter
G1 X67.016 Y49.527 E2.89895 ; perimeter
G1 X66.821 Y49.160 E2.92942 ; perimeter
G1 X67.028 Y48.783 E2.96091 ; perimeter
G1 X67.106 Y48.573 E2.97730 ; perimeter
G1 X67.161 Y48.317 E2.99648 ; perimeter
G1 X67.161 Y48.071 E3.01450 ; perimeter
G1 X67.101 Y47.840 E3.03199 ; perimeter
G1 X66.994 Y47.664 E3.04709 ; perimeter
G1 X66.666 Y47.211 E3.08809 ; perimeter
G1 X67.390 Y47.225 E3.14120 ; perimeter
G1 X67.662 Y47.073 E3.16402 ; perimeter
G1 X67.788 Y46.945 E3.17717 ; perimeter
G1 X68.044 Y46.538 E3.21236 ; perimeter
G1 X68.190 Y46.228 E3.23752 ; perimeter
G1 X68.443 Y45.987 E3.26305 ; perimeter
G1 X68.576 Y46.070 E3.27454 ; perimeter
G1 X68.739 Y46.120 E3.28699 ; perimeter
G1 X69.016 Y46.168 E3.30763 ; perimeter
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G1 X69.273 Y46.140 E3.32656 ; perimeter
G1 X69.566 Y46.013 E3.34992 ; perimeter
G1 X69.807 Y45.957 E3.36807 ; perimeter
G1 X70.029 Y45.850 E3.38614 ; perimeter
G1 X70.500 Y45.562 E3.42657 ; perimeter
G1 X70.610 Y45.470 E3.43707 ; perimeter
G1 X70.867 Y45.100 E3.47008 ; perimeter
G1 X71.153 Y44.974 E3.49297 ; perimeter
G1 X71.432 Y44.885 E3.51446 ; perimeter
G1 X71.601 Y44.846 E3.52716 ; perimeter
G1 X71.930 Y44.918 E3.55185 ; perimeter
G1 X72.175 Y45.128 E3.57551 ; perimeter
G1 X72.386 Y45.238 E3.59291 ; perimeter
G1 X72.599 Y45.315 E3.60953 ; perimeter
G1 X72.812 Y45.348 E3.62532 ; perimeter
G1 X73.034 Y45.301 E3.64193 ; perimeter
G1 X73.209 Y45.678 E3.67238 ; perimeter
G1 X73.492 Y46.010 E3.70435 ; perimeter
G1 X73.715 Y46.181 E3.72489 ; perimeter
G1 X73.987 Y46.526 E3.75712 ; perimeter
G1 X74.053 Y46.802 E3.77788 ; perimeter
G1 X74.060 Y46.893 E3.78458 ; perimeter
G1 X74.024 Y46.979 E3.79143 ; perimeter
G1 X73.833 Y47.243 E3.81533 ; perimeter
G1 X73.640 Y47.727 E3.85350 ; perimeter
G1 X73.448 Y48.607 E3.91945 ; perimeter
G1 X73.422 Y48.986 E3.94732 ; perimeter
G1 X73.539 Y49.440 E3.98160 ; perimeter
G1 X73.836 Y49.672 E4.00924 ; perimeter
G1 X73.964 Y49.746 E4.02007 ; perimeter
G1 X74.247 Y49.847 E4.04209 ; perimeter
G1 X73.625 Y50.615 E4.11446 ; perimeter
G1 X73.419 Y50.970 E4.14453 ; perimeter
G1 X73.466 Y51.323 E4.17060 ; perimeter
G1 X73.612 Y51.679 E4.19879 ; perimeter
G1 X73.096 Y51.847 E4.23859 ; perimeter
G1 X72.607 Y51.877 E4.27446 ; perimeter
G1 X72.318 Y51.939 E4.29612 ; perimeter
G1 X71.952 Y52.234 E4.33052 ; perimeter
G1 X71.730 Y52.488 E4.35526 ; perimeter
G1 X71.542 Y52.650 E4.37347 ; perimeter
G1 X70.879 Y52.531 E4.42277 ; perimeter
G1 X70.584 Y52.552 E4.44448 ; perimeter
G1 X70.365 Y52.606 E4.46098 ; perimeter
G1 X70.186 Y52.693 E4.47553 ; perimeter
G1 X69.765 Y52.949 E4.51168 ; perimeter
G1 X69.428 Y52.336 E4.56296 ; perimeter
G1 X69.073 Y52.138 E4.59274 ; perimeter
G1 X68.894 Y52.113 E4.60600 ; perimeter
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G1 X68.662 Y52.116 E4.62300 ; perimeter
G1 X68.526 Y52.036 E4.63457 ; perimeter
G1 X68.300 Y52.002 E4.65130 ; perimeter
G1 X68.185 Y52.405 F7800.000 ; move to first perimeter point
G1 X67.917 Y52.382 F600.000 E4.67105 ; perimeter
G1 X67.780 Y52.390 E4.68111 ; perimeter
G1 X67.613 Y52.358 E4.69354 ; perimeter
G1 X67.337 Y52.243 E4.71548 ; perimeter
G1 X67.259 Y52.167 E4.72347 ; perimeter
G1 X67.170 Y52.036 E4.73504 ; perimeter
G1 X67.095 Y51.727 E4.75833 ; perimeter
G1 X67.086 Y51.416 E4.78113 ; perimeter
G1 X67.053 Y51.271 E4.79205 ; perimeter
G1 X66.992 Y51.119 E4.80402 ; perimeter
G1 X66.750 Y50.776 E4.83479 ; perimeter
G1 X66.744 Y50.536 E4.85239 ; perimeter
G1 X66.787 Y50.208 E4.87659 ; perimeter
G1 X66.730 Y49.948 E4.89610 ; perimeter
G1 X66.639 Y49.702 E4.91535 ; perimeter
G1 X66.385 Y49.207 E4.95608 ; perimeter
G1 X66.359 Y49.105 E4.96379 ; perimeter
G1 X66.356 Y49.040 E4.96859 ; perimeter
G1 X66.534 Y48.822 E4.98920 ; perimeter
G1 X66.645 Y48.618 E5.00616 ; perimeter
G1 X66.709 Y48.448 E5.01952 ; perimeter
G1 X66.745 Y48.276 E5.03235 ; perimeter
G1 X66.745 Y48.132 E5.04291 ; perimeter
G1 X66.702 Y47.985 E5.05418 ; perimeter
G1 X66.495 Y47.675 E5.08146 ; perimeter
G1 X66.407 Y47.366 E5.10496 ; perimeter
G1 X66.406 Y47.254 E5.11322 ; perimeter
G1 X66.441 Y47.105 E5.12438 ; perimeter
G1 X66.558 Y46.867 E5.14382 ; perimeter
G1 X66.642 Y46.772 E5.15314 ; perimeter
G1 X66.742 Y46.747 E5.16066 ; perimeter
G1 X66.902 Y46.745 E5.17243 ; perimeter
G1 X67.108 Y46.808 E5.18822 ; perimeter
G1 X67.200 Y46.811 E5.19495 ; perimeter
G1 X67.280 Y46.810 E5.20079 ; perimeter
G1 X67.407 Y46.739 E5.21149 ; perimeter
G1 X67.585 Y46.503 E5.23314 ; perimeter
G1 X67.863 Y45.968 E5.27730 ; perimeter
G1 X68.151 Y45.691 E5.30663 ; perimeter
G1 X68.314 Y45.570 E5.32145 ; perimeter
G1 X68.366 Y45.550 E5.32555 ; perimeter
G1 X68.487 Y45.554 E5.33440 ; perimeter
G1 X68.749 Y45.688 E5.35601 ; perimeter
G1 X69.023 Y45.743 E5.37647 ; perimeter
G1 X69.173 Y45.728 E5.38752 ; perimeter
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G1 X69.412 Y45.623 E5.40665 ; perimeter
G1 X69.660 Y45.567 E5.42527 ; perimeter
G1 X70.168 Y45.287 E5.46774 ; perimeter
G1 X70.308 Y45.181 E5.48063 ; perimeter
G1 X70.428 Y44.989 E5.49719 ; perimeter
G1 X70.617 Y44.754 E5.51928 ; perimeter
G1 X71.004 Y44.585 E5.55017 ; perimeter
G1 X71.331 Y44.479 E5.57536 ; perimeter
G1 X71.603 Y44.428 E5.59568 ; perimeter
G1 X71.963 Y44.494 E5.62245 ; perimeter
G1 X72.201 Y44.602 E5.64159 ; perimeter
G1 X72.411 Y44.782 E5.66190 ; perimeter
G1 X72.685 Y44.904 E5.68385 ; perimeter
G1 X72.812 Y44.923 E5.69332 ; perimeter
G1 X73.002 Y44.880 E5.70760 ; perimeter
G1 X73.160 Y44.911 E5.71934 ; perimeter
G1 X73.270 Y44.963 E5.72825 ; perimeter
G1 X73.377 Y45.066 E5.73910 ; perimeter
G1 X73.560 Y45.452 E5.77041 ; perimeter
G1 X73.779 Y45.707 E5.79505 ; perimeter
G1 X74.010 Y45.880 E5.81617 ; perimeter
G1 X74.331 Y46.292 E5.85444 ; perimeter
G1 X74.396 Y46.426 E5.86539 ; perimeter
G1 X74.467 Y46.759 E5.89033 ; perimeter
G1 X74.476 Y46.923 E5.90231 ; perimeter
G1 X74.446 Y47.048 E5.91174 ; perimeter
G1 X74.389 Y47.180 E5.92228 ; perimeter
G1 X74.192 Y47.458 E5.94728 ; perimeter
G1 X74.036 Y47.855 E5.97852 ; perimeter
G1 X73.911 Y48.410 E6.02020 ; perimeter
G1 X73.844 Y48.826 E6.05105 ; perimeter
G1 X73.840 Y48.941 E6.05946 ; perimeter
G1 X73.906 Y49.199 E6.07902 ; perimeter
G1 X74.140 Y49.368 E6.10010 ; perimeter
G1 X74.350 Y49.424 E6.11602 ; perimeter
G1 X74.464 Y49.516 E6.12677 ; perimeter
G1 X74.577 Y49.670 E6.14076 ; perimeter
G1 X74.613 Y49.819 E6.15202 ; perimeter
G1 X74.600 Y49.932 E6.16032 ; perimeter
G1 X74.485 Y50.193 E6.18120 ; perimeter
G1 X73.951 Y50.874 E6.24462 ; perimeter
G1 X73.849 Y51.050 E6.25952 ; perimeter
G1 X73.871 Y51.215 E6.27165 ; perimeter
G1 X73.899 Y51.282 E6.27702 ; perimeter
G1 X74.073 Y51.498 E6.29731 ; perimeter
G1 X74.144 Y51.627 E6.30814 ; perimeter
G1 X74.157 Y51.708 E6.31415 ; perimeter
G1 X74.125 Y51.789 E6.32053 ; perimeter
G1 X74.058 Y51.881 E6.32884 ; perimeter

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G1 X73.881 Y52.002 E6.34458 ; perimeter
G1 X73.354 Y52.212 E6.38608 ; perimeter
G1 X73.060 Y52.276 E6.40817 ; perimeter
G1 X72.660 Y52.291 E6.43751 ; perimeter
G1 X72.494 Y52.327 E6.44988 ; perimeter
G1 X72.239 Y52.536 E6.47409 ; perimeter
G1 X72.034 Y52.774 E6.49713 ; perimeter
G1 X71.909 Y52.886 E6.50939 ; perimeter
G1 X71.789 Y52.985 E6.52077 ; perimeter
G1 X71.674 Y53.043 E6.53022 ; perimeter
G1 X71.502 Y53.064 E6.54294 ; perimeter
G1 X70.856 Y52.947 E6.59102 ; perimeter
G1 X70.651 Y52.963 E6.60610 ; perimeter
G1 X70.511 Y52.998 E6.61666 ; perimeter
G1 X70.394 Y53.054 E6.62615 ; perimeter
G1 X70.220 Y53.171 E6.64148 ; perimeter
G1 X69.912 Y53.330 E6.66692 ; perimeter
G1 X69.737 Y53.375 E6.68012 ; perimeter
G1 X69.642 Y53.337 E6.68765 ; perimeter
G1 X69.507 Y53.247 E6.69951 ; perimeter
G1 X69.326 Y53.018 E6.72092 ; perimeter
G1 X69.119 Y52.637 E6.75269 ; perimeter
G1 X68.943 Y52.539 E6.76742 ; perimeter
G1 X68.575 Y52.532 E6.79442 ; perimeter
G1 X68.383 Y52.435 E6.81014 ; perimeter
G1 X68.247 Y52.414 E6.82024 ; perimeter
G1 X68.077 Y52.158 F7800.000 ; move inwards before travel
G1 X68.288 Y51.275 ; move to first fill point
G1 X68.199 Y51.186 F600.000 E6.82948 ; fill
G1 X69.021 Y51.415 F7800.000 ; move to first fill point
G1 X67.925 Y50.318 F600.000 E6.94307 ; fill
G1 X67.800 Y49.601 F7800.000 ; move to first fill point
G1 X70.096 Y51.896 F600.000 E7.18090 ; fill
G1 X70.620 Y51.828 F7800.000 ; move to first fill point
G1 X67.734 Y48.941 F600.000 E7.47998 ; fill
G1 X67.860 Y48.474 F7800.000 ; move to first fill point
G1 X71.240 Y51.855 F600.000 E7.83019 ; fill
G1 X71.586 Y51.608 F7800.000 ; move to first fill point
G1 X67.878 Y47.899 F600.000 E8.21437 ; fill
G1 X68.160 Y47.589 F7800.000 ; move to first fill point
G1 X71.916 Y51.345 F600.000 E8.60347 ; fill
G1 X72.361 Y51.197 F7800.000 ; move to first fill point
G1 X68.438 Y47.274 F600.000 E9.00986 ; fill
G1 X68.659 Y46.902 F7800.000 ; move to first fill point
G1 X72.691 Y50.935 F600.000 E9.42768 ; fill
G1 X72.856 Y50.507 F7800.000 ; move to first fill point
G1 X69.210 Y46.861 F600.000 E9.80543 ; fill
G1 X69.685 Y46.743 F7800.000 ; move to first fill point
G1 X73.082 Y50.140 F600.000 E10.15738 ; fill
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G1 X72.738 Y49.202 F7800.000 ; move to first fill point
G1 X70.132 Y46.597 F600.000 E10.42727 ; fill
G1 X70.521 Y46.393 F7800.000 ; move to first fill point
G1 X72.732 Y48.603 F600.000 E10.65625 ; fill
G1 X72.825 Y48.104 F7800.000 ; move to first fill point
G1 X70.882 Y46.161 F600.000 E10.85761 ; fill
G1 X71.197 Y45.883 F7800.000 ; move to first fill point
G1 X72.932 Y47.618 F600.000 E11.03734 ; fill
G1 X73.082 Y47.175 F7800.000 ; move to first fill point
G1 X71.445 Y45.538 F600.000 E11.20698 ; fill
G1 X72.529 Y46.030 F7800.000 ; move to first fill point
G1 X72.801 Y46.301 F600.000 E11.23508 ; fill
G1 X73.177 Y46.678 F7800.000 ; move to first fill point
G1 X73.264 Y46.764 F600.000 E11.24404 ; fill
G1 F1800.000 E10.24404 ; retract
G92 E0 ; reset extrusion distance
G1 Z27.150 F7800.000 ; move to next layer (67)
G1 X73.095 Y46.765 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X73.078 Y47.533 F600.000 E1.05628 ; perimeter
G1 X72.837 Y48.477 E1.12769 ; perimeter
G1 X72.801 Y48.696 E1.14390 ; perimeter
G1 X72.797 Y49.232 E1.18320 ; perimeter
G1 X72.956 Y49.429 E1.20173 ; perimeter
G1 X73.026 Y49.594 E1.21484 ; perimeter
G1 X73.426 Y49.893 E1.25144 ; perimeter
G1 X73.315 Y50.097 E1.26837 ; perimeter
G1 X73.017 Y50.306 E1.29511 ; perimeter
G1 X72.946 Y50.640 E1.32012 ; perimeter
G1 X72.877 Y50.836 E1.33533 ; perimeter
G1 X72.811 Y51.286 E1.36862 ; perimeter
G1 X72.383 Y51.287 E1.39998 ; perimeter
G1 X71.916 Y51.444 E1.43609 ; perimeter
G1 X71.825 Y51.529 E1.44523 ; perimeter
G1 X71.709 Y51.597 E1.45510 ; perimeter
G1 X71.431 Y51.913 E1.48590 ; perimeter
G1 X71.177 Y51.866 E1.50483 ; perimeter
G1 X70.933 Y51.851 E1.52274 ; perimeter
G1 X70.776 Y51.861 E1.53429 ; perimeter
G1 X70.434 Y51.906 E1.55953 ; perimeter
G1 X70.077 Y52.037 E1.58742 ; perimeter
G1 X69.739 Y51.698 E1.62246 ; perimeter
G1 X69.217 Y51.448 E1.66489 ; perimeter
G1 X68.991 Y51.374 E1.68231 ; perimeter
G1 X68.792 Y51.340 E1.69705 ; perimeter
G1 X68.250 Y51.300 E1.73688 ; perimeter
G1 X68.048 Y50.448 E1.80107 ; perimeter
G1 X67.909 Y50.153 E1.82492 ; perimeter
G1 X67.789 Y49.515 E1.87249 ; perimeter
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G1 X67.610 Y49.208 E1.89854 ; perimeter
G1 X67.704 Y49.005 E1.91492 ; perimeter
G1 X67.767 Y48.592 E1.94557 ; perimeter
G1 X67.747 Y48.332 E1.96461 ; perimeter
G1 X67.686 Y48.065 E1.98468 ; perimeter
G1 X67.606 Y47.848 E2.00166 ; perimeter
G1 X67.956 Y47.715 E2.02911 ; perimeter
G1 X68.174 Y47.519 E2.05059 ; perimeter
G1 X68.287 Y47.392 E2.06303 ; perimeter
G1 X68.562 Y46.870 E2.10626 ; perimeter
G1 X68.660 Y46.565 E2.12970 ; perimeter
G1 X68.903 Y46.659 E2.14879 ; perimeter
G1 X69.194 Y46.721 E2.17056 ; perimeter
G1 X69.572 Y46.722 E2.19826 ; perimeter
G1 X69.904 Y46.615 E2.22382 ; perimeter
G1 X70.323 Y46.354 E2.25998 ; perimeter
G1 X70.719 Y46.039 E2.29705 ; perimeter
G1 X70.954 Y45.809 E2.32115 ; perimeter
G1 X71.244 Y45.432 E2.35603 ; perimeter
G1 X71.369 Y45.352 E2.36686 ; perimeter
G1 X71.573 Y45.285 E2.38259 ; perimeter
G1 X71.726 Y45.464 E2.39987 ; perimeter
G1 X72.103 Y45.754 E2.43471 ; perimeter
G1 X72.368 Y45.768 E2.45419 ; perimeter
G1 X72.424 Y45.810 E2.45933 ; perimeter
G1 X72.583 Y45.869 E2.47171 ; perimeter
G1 X72.651 Y46.004 E2.48280 ; perimeter
G1 X72.791 Y46.208 E2.50093 ; perimeter
G1 X73.062 Y46.712 E2.54289 ; perimeter
G1 X73.413 Y46.488 F7800.000 ; move to first perimeter point
G1 X73.506 Y46.661 F600.000 E2.55726 ; perimeter
G1 X73.521 Y46.725 E2.56210 ; perimeter
G1 X73.496 Y47.106 E2.59007 ; perimeter
G1 X73.508 Y47.382 E2.61030 ; perimeter
G1 X73.491 Y47.587 E2.62535 ; perimeter
G1 X73.436 Y47.859 E2.64568 ; perimeter
G1 X73.245 Y48.559 E2.69883 ; perimeter
G1 X73.216 Y48.732 E2.71170 ; perimeter
G1 X73.214 Y49.087 E2.73768 ; perimeter
G1 X73.315 Y49.213 E2.74957 ; perimeter
G1 X73.364 Y49.328 E2.75873 ; perimeter
G1 X73.577 Y49.488 E2.77821 ; perimeter
G1 X73.787 Y49.590 E2.79530 ; perimeter
G1 X74.234 Y49.761 E2.83039 ; perimeter
G1 X73.887 Y50.088 E2.86534 ; perimeter
G1 X73.772 Y50.126 E2.87418 ; perimeter
G1 X73.600 Y50.405 E2.89820 ; perimeter
G1 X73.389 Y50.553 E2.91706 ; perimeter
G1 X73.347 Y50.752 E2.93203 ; perimeter
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G1 X73.283 Y50.936 E2.94626 ; perimeter
G1 X73.252 Y51.141 E2.96144 ; perimeter
G1 X73.279 Y51.479 E2.98628 ; perimeter
G1 X73.000 Y51.690 E3.01188 ; perimeter
G1 X72.453 Y51.702 E3.05197 ; perimeter
G1 X72.134 Y51.809 E3.07664 ; perimeter
G1 X71.983 Y51.918 E3.09027 ; perimeter
G1 X71.832 Y52.099 E3.10756 ; perimeter
G1 X71.549 Y52.365 E3.13600 ; perimeter
G1 X71.129 Y52.280 E3.16740 ; perimeter
G1 X70.933 Y52.267 E3.18174 ; perimeter
G1 X70.531 Y52.312 E3.21139 ; perimeter
G1 X70.159 Y52.453 E3.24054 ; perimeter
G1 X69.895 Y52.648 E3.26456 ; perimeter
G1 X69.782 Y52.393 E3.28494 ; perimeter
G1 X69.692 Y52.244 E3.29774 ; perimeter
G1 X69.489 Y52.038 E3.31896 ; perimeter
G1 X69.228 Y51.909 E3.34024 ; perimeter
G1 X68.892 Y51.779 E3.36668 ; perimeter
G1 X68.735 Y51.751 E3.37830 ; perimeter
G1 X68.077 Y51.716 E3.42659 ; perimeter
G1 X67.816 Y51.683 E3.44588 ; perimeter
G1 X67.793 Y51.421 E3.46512 ; perimeter
G1 X67.810 Y51.246 E3.47804 ; perimeter
G1 X67.728 Y50.921 E3.50260 ; perimeter
G1 X67.713 Y50.792 E3.51207 ; perimeter
G1 X67.600 Y50.448 E3.53865 ; perimeter
G1 X67.490 Y50.268 E3.55403 ; perimeter
G1 X67.494 Y50.144 E3.56315 ; perimeter
G1 X67.397 Y49.667 E3.59878 ; perimeter
G1 X67.217 Y49.391 E3.62294 ; perimeter
G1 X67.115 Y49.192 E3.63935 ; perimeter
G1 X67.225 Y49.050 E3.65252 ; perimeter
G1 X67.305 Y48.879 E3.66632 ; perimeter
G1 X67.350 Y48.585 E3.68810 ; perimeter
G1 X67.335 Y48.394 E3.70216 ; perimeter
G1 X67.287 Y48.186 E3.71780 ; perimeter
G1 X67.002 Y47.525 E3.77053 ; perimeter
G1 X67.367 Y47.477 E3.79754 ; perimeter
G1 X67.543 Y47.435 E3.81077 ; perimeter
G1 X67.736 Y47.354 E3.82612 ; perimeter
G1 X67.879 Y47.226 E3.84016 ; perimeter
G1 X68.005 Y47.059 E3.85548 ; perimeter
G1 X68.177 Y46.707 E3.88418 ; perimeter
G1 X68.339 Y46.166 E3.92553 ; perimeter
G1 X68.411 Y46.096 E3.93290 ; perimeter
G1 X68.577 Y45.974 E3.94803 ; perimeter
G1 X68.894 Y46.210 E3.97696 ; perimeter
G1 X69.022 Y46.259 E3.98698 ; perimeter
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G1 X69.238 Y46.306 E4.00316 ; perimeter
G1 X69.501 Y46.306 E4.02244 ; perimeter
G1 X69.745 Y46.227 E4.04126 ; perimeter
G1 X70.064 Y46.028 E4.06878 ; perimeter
G1 X70.453 Y45.718 E4.10525 ; perimeter
G1 X70.636 Y45.540 E4.12392 ; perimeter
G1 X70.931 Y45.153 E4.15953 ; perimeter
G1 X71.088 Y45.033 E4.17405 ; perimeter
G1 X71.257 Y44.947 E4.18796 ; perimeter
G1 X71.377 Y44.911 E4.19713 ; perimeter
G1 X71.614 Y44.890 E4.21457 ; perimeter
G1 X71.824 Y44.899 E4.22993 ; perimeter
G1 X71.899 Y45.027 E4.24077 ; perimeter
G1 X72.014 Y45.162 E4.25376 ; perimeter
G1 X72.253 Y45.346 E4.27589 ; perimeter
G1 X72.517 Y45.359 E4.29525 ; perimeter
G1 X72.626 Y45.441 E4.30519 ; perimeter
G1 X72.897 Y45.541 E4.32641 ; perimeter
G1 X73.006 Y45.785 E4.34596 ; perimeter
G1 X73.147 Y45.989 E4.36417 ; perimeter
G1 X73.384 Y46.433 E4.40102 ; perimeter
G1 X73.775 Y46.283 F7800.000 ; move to first perimeter point
G1 X73.900 Y46.522 F600.000 E4.42076 ; perimeter
G1 X73.938 Y46.636 E4.42956 ; perimeter
G1 X73.913 Y47.087 E4.46266 ; perimeter
G1 X73.924 Y47.396 E4.48529 ; perimeter
G1 X73.903 Y47.641 E4.50331 ; perimeter
G1 X73.858 Y47.873 E4.52058 ; perimeter
G1 X73.653 Y48.640 E4.57879 ; perimeter
G1 X73.630 Y48.941 E4.60092 ; perimeter
G1 X73.703 Y49.062 E4.61127 ; perimeter
G1 X73.803 Y49.138 E4.62046 ; perimeter
G1 X74.091 Y49.258 E4.64331 ; perimeter
G1 X74.245 Y49.300 E4.65502 ; perimeter
G1 X74.301 Y49.344 E4.66022 ; perimeter
G1 X74.468 Y49.557 E4.68003 ; perimeter
G1 X74.570 Y49.778 E4.69785 ; perimeter
G1 X74.540 Y49.924 E4.70875 ; perimeter
G1 X74.396 Y50.161 E4.72906 ; perimeter
G1 X74.228 Y50.340 E4.74708 ; perimeter
G1 X74.103 Y50.454 E4.75945 ; perimeter
G1 X74.060 Y50.468 E4.76281 ; perimeter
G1 X73.888 Y50.711 E4.78458 ; perimeter
G1 X73.762 Y50.799 E4.79585 ; perimeter
G1 X73.688 Y51.036 E4.81399 ; perimeter
G1 X73.671 Y51.155 E4.82283 ; perimeter
G1 X73.691 Y51.413 E4.84181 ; perimeter
G1 X73.851 Y51.563 E4.85789 ; perimeter
G1 X73.954 Y51.590 E4.86566 ; perimeter
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G1 X73.909 Y51.725 E4.87607 ; perimeter
G1 X73.870 Y51.777 E4.88077 ; perimeter
G1 X73.740 Y51.887 E4.89328 ; perimeter
G1 X73.639 Y51.942 E4.90169 ; perimeter
G1 X73.325 Y52.048 E4.92599 ; perimeter
G1 X73.250 Y52.022 E4.93181 ; perimeter
G1 X73.165 Y52.086 E4.93962 ; perimeter
G1 X72.899 Y52.114 E4.95919 ; perimeter
G1 X72.524 Y52.118 E4.98670 ; perimeter
G1 X72.352 Y52.174 E4.99992 ; perimeter
G1 X72.258 Y52.239 E5.00829 ; perimeter
G1 X72.041 Y52.479 E5.03203 ; perimeter
G1 X71.831 Y52.671 E5.05285 ; perimeter
G1 X71.664 Y52.758 E5.06667 ; perimeter
G1 X71.420 Y52.764 E5.08449 ; perimeter
G1 X71.081 Y52.693 E5.10990 ; perimeter
G1 X70.934 Y52.684 E5.12068 ; perimeter
G1 X70.628 Y52.717 E5.14319 ; perimeter
G1 X70.366 Y52.817 E5.16378 ; perimeter
G1 X70.065 Y52.988 E5.18914 ; perimeter
G1 X69.856 Y53.044 E5.20495 ; perimeter
G1 X69.776 Y53.032 E5.21088 ; perimeter
G1 X69.640 Y52.935 E5.22311 ; perimeter
G1 X69.517 Y52.799 E5.23660 ; perimeter
G1 X69.365 Y52.506 E5.26081 ; perimeter
G1 X69.238 Y52.377 E5.27401 ; perimeter
G1 X69.055 Y52.287 E5.28899 ; perimeter
G1 X68.916 Y52.224 E5.30013 ; perimeter
G1 X68.678 Y52.163 E5.31813 ; perimeter
G1 X67.806 Y52.101 E5.38219 ; perimeter
G1 X67.676 Y52.057 E5.39225 ; perimeter
G1 X67.521 Y51.955 E5.40582 ; perimeter
G1 X67.400 Y51.738 E5.42400 ; perimeter
G1 X67.376 Y51.413 E5.44790 ; perimeter
G1 X67.390 Y51.273 E5.45818 ; perimeter
G1 X67.260 Y50.717 E5.50003 ; perimeter
G1 X67.079 Y50.346 E5.53028 ; perimeter
G1 X67.077 Y50.178 E5.54261 ; perimeter
G1 X67.004 Y49.820 E5.56937 ; perimeter
G1 X66.865 Y49.611 E5.58779 ; perimeter
G1 X66.689 Y49.254 E5.61692 ; perimeter
G1 X66.668 Y49.124 E5.62655 ; perimeter
G1 X66.868 Y48.832 E5.65251 ; perimeter
G1 X66.905 Y48.753 E5.65890 ; perimeter
G1 X66.933 Y48.579 E5.67181 ; perimeter
G1 X66.889 Y48.306 E5.69206 ; perimeter
G1 X66.664 Y47.767 E5.73483 ; perimeter
G1 X66.562 Y47.325 E5.76807 ; perimeter
G1 X66.638 Y47.164 E5.78109 ; perimeter
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G1 X66.779 Y47.069 E5.79353 ; perimeter
G1 X66.886 Y47.039 E5.80169 ; perimeter
G1 X67.172 Y47.073 E5.82282 ; perimeter
G1 X67.291 Y47.068 E5.83157 ; perimeter
G1 X67.516 Y46.993 E5.84896 ; perimeter
G1 X67.584 Y46.933 E5.85556 ; perimeter
G1 X67.641 Y46.856 E5.86256 ; perimeter
G1 X67.793 Y46.545 E5.88796 ; perimeter
G1 X67.946 Y46.021 E5.92795 ; perimeter
G1 X68.035 Y45.882 E5.94002 ; perimeter
G1 X68.138 Y45.781 E5.95061 ; perimeter
G1 X68.354 Y45.616 E5.97051 ; perimeter
G1 X68.440 Y45.578 E5.97735 ; perimeter
G1 X68.527 Y45.565 E5.98382 ; perimeter
G1 X68.763 Y45.592 E6.00125 ; perimeter
G1 X68.902 Y45.684 E6.01348 ; perimeter
G1 X69.008 Y45.784 E6.02417 ; perimeter
G1 X69.141 Y45.860 E6.03531 ; perimeter
G1 X69.282 Y45.890 E6.04591 ; perimeter
G1 X69.430 Y45.890 E6.05677 ; perimeter
G1 X69.587 Y45.839 E6.06884 ; perimeter
G1 X69.805 Y45.702 E6.08772 ; perimeter
G1 X70.188 Y45.396 E6.12359 ; perimeter
G1 X70.318 Y45.271 E6.13684 ; perimeter
G1 X70.664 Y44.830 E6.17788 ; perimeter
G1 X70.861 Y44.684 E6.19585 ; perimeter
G1 X71.117 Y44.554 E6.21688 ; perimeter
G1 X71.289 Y44.502 E6.23007 ; perimeter
G1 X71.617 Y44.473 E6.25416 ; perimeter
G1 X71.820 Y44.483 E6.26907 ; perimeter
G1 X72.133 Y44.606 E6.29370 ; perimeter
G1 X72.239 Y44.784 E6.30889 ; perimeter
G1 X72.404 Y44.937 E6.32541 ; perimeter
G1 X72.606 Y44.941 E6.34019 ; perimeter
G1 X72.670 Y44.918 E6.34516 ; perimeter
G1 X72.717 Y44.988 E6.35131 ; perimeter
G1 X72.827 Y45.073 E6.36150 ; perimeter
G1 X72.924 Y45.108 E6.36906 ; perimeter
G1 X73.116 Y45.129 E6.38320 ; perimeter
G1 X73.202 Y45.220 E6.39240 ; perimeter
G1 X73.361 Y45.566 E6.42027 ; perimeter
G1 X73.513 Y45.780 E6.43954 ; perimeter
G1 X73.746 Y46.228 E6.47652 ; perimeter
G1 X73.631 Y46.511 F7800.000 ; move inwards before travel
G1 X72.703 Y46.684 ; move to first fill point
G1 X68.445 Y50.942 F600.000 E6.91770 ; fill
G1 X68.922 Y51.059 F7800.000 ; move to first fill point
G1 X72.784 Y47.197 F600.000 E7.31782 ; fill
G1 X72.670 Y47.903 F7800.000 ; move to first fill point
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G1 X69.381 Y51.193 F600.000 E7.65860 ; fill
G1 X69.781 Y51.385 F7800.000 ; move to first fill point
G1 X72.501 Y48.665 F600.000 E7.94033 ; fill
G1 X72.495 Y49.264 F7800.000 ; move to first fill point
G1 X70.109 Y51.650 F600.000 E8.18753 ; fill
G1 X70.792 Y51.560 F7800.000 ; move to first fill point
G1 X72.716 Y49.636 F600.000 E8.38685 ; fill
G1 X72.727 Y50.217 F7800.000 ; move to first fill point
G1 X71.769 Y51.175 F600.000 E8.48610 ; fill
G1 X68.358 Y50.437 F7800.000 ; move to first fill point
G1 X72.490 Y46.305 F600.000 E8.91416 ; fill
G1 X72.143 Y46.058 F7800.000 ; move to first fill point
G1 X68.196 Y50.005 F600.000 E9.32311 ; fill
G1 X68.096 Y49.513 F7800.000 ; move to first fill point
G1 X71.748 Y45.861 F600.000 E9.70144 ; fill
G1 X70.285 Y46.731 F7800.000 ; move to first fill point
G1 X68.004 Y49.012 F600.000 E9.93772 ; fill
G1 X68.053 Y48.370 F7800.000 ; move to first fill point
G1 X69.400 Y47.023 F600.000 E10.07735 ; fill
G1 X68.870 Y46.960 F7800.000 ; move to first fill point
G1 X68.825 Y47.005 F600.000 E10.08204 ; fill
G1 F1800.000 E9.08204 ; retract
G92 E0 ; reset extrusion distance
G1 Z27.550 F7800.000 ; move to next layer (68)
G1 X69.050 Y47.480 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X69.380 Y47.511 F600.000 E1.02430 ; perimeter
G1 X69.955 Y47.392 E1.06729 ; perimeter
G1 X70.154 Y47.308 E1.08311 ; perimeter
G1 X70.450 Y47.112 E1.10910 ; perimeter
G1 X71.088 Y46.521 E1.17284 ; perimeter
G1 X71.199 Y46.445 E1.18270 ; perimeter
G1 X71.607 Y46.264 E1.21542 ; perimeter
G1 X71.816 Y46.332 E1.23149 ; perimeter
G1 X71.984 Y46.422 E1.24546 ; perimeter
G1 X72.250 Y46.674 E1.27234 ; perimeter
G1 X72.291 Y46.800 E1.28202 ; perimeter
G1 X72.297 Y47.406 E1.32639 ; perimeter
G1 X72.176 Y47.968 E1.36855 ; perimeter
G1 X72.008 Y48.403 E1.40269 ; perimeter
G1 X71.981 Y48.869 E1.43692 ; perimeter
G1 X71.991 Y49.251 E1.46491 ; perimeter
G1 X72.111 Y49.710 E1.49964 ; perimeter
G1 X72.227 Y49.878 E1.51461 ; perimeter
G1 X72.078 Y50.197 E1.54039 ; perimeter
G1 X72.016 Y50.201 E1.54495 ; perimeter
G1 X71.647 Y50.548 E1.58207 ; perimeter
G1 X71.346 Y50.781 E1.60994 ; perimeter
G1 X71.149 Y51.105 E1.63773 ; perimeter
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G1 X70.908 Y51.069 E1.65560 ; perimeter
G1 X70.284 Y51.074 E1.70133 ; perimeter
G1 X70.212 Y51.112 E1.70729 ; perimeter
G1 X69.708 Y50.880 E1.74792 ; perimeter
G1 X68.973 Y50.736 E1.80273 ; perimeter
G1 X68.933 Y50.413 E1.82660 ; perimeter
G1 X68.854 Y50.104 E1.84999 ; perimeter
G1 X68.757 Y49.848 E1.87007 ; perimeter
G1 X68.564 Y49.470 E1.90113 ; perimeter
G1 X68.435 Y49.169 E1.92511 ; perimeter
G1 X68.540 Y48.734 E1.95789 ; perimeter
G1 X68.396 Y48.137 E2.00284 ; perimeter
G1 X68.961 Y47.633 E2.05833 ; perimeter
G1 X69.019 Y47.534 E2.06674 ; perimeter
G1 X68.632 Y47.370 F7800.000 ; move to first perimeter point
G1 X68.836 Y46.998 F600.000 E2.09785 ; perimeter
G1 X69.034 Y47.059 E2.11300 ; perimeter
G1 X69.365 Y47.092 E2.13740 ; perimeter
G1 X69.804 Y47.001 E2.17023 ; perimeter
G1 X69.974 Y46.928 E2.18376 ; perimeter
G1 X70.189 Y46.786 E2.20268 ; perimeter
G1 X70.714 Y46.289 E2.25564 ; perimeter
G1 X70.989 Y46.072 E2.28133 ; perimeter
G1 X71.117 Y46.037 E2.29102 ; perimeter
G1 X71.357 Y45.923 E2.31052 ; perimeter
G1 X71.478 Y45.811 E2.32255 ; perimeter
G1 X71.975 Y45.947 E2.36032 ; perimeter
G1 X72.233 Y46.083 E2.38167 ; perimeter
G1 X72.507 Y46.338 E2.40910 ; perimeter
G1 X72.618 Y46.468 E2.42163 ; perimeter
G1 X72.719 Y46.755 E2.44391 ; perimeter
G1 X72.715 Y47.442 E2.49425 ; perimeter
G1 X72.573 Y48.093 E2.54308 ; perimeter
G1 X72.418 Y48.494 E2.57452 ; perimeter
G1 X72.395 Y49.003 E2.61185 ; perimeter
G1 X72.404 Y49.188 E2.62545 ; perimeter
G1 X72.494 Y49.534 E2.65162 ; perimeter
G1 X72.700 Y49.832 E2.67819 ; perimeter
G1 X72.524 Y50.242 E2.71085 ; perimeter
G1 X72.358 Y50.499 E2.73325 ; perimeter
G1 X72.275 Y50.602 E2.74294 ; perimeter
G1 X72.191 Y50.607 E2.74910 ; perimeter
G1 X71.917 Y50.864 E2.77664 ; perimeter
G1 X71.661 Y51.062 E2.80033 ; perimeter
G1 X71.372 Y51.555 E2.84216 ; perimeter
G1 X70.887 Y51.486 E2.87806 ; perimeter
G1 X70.382 Y51.492 E2.91507 ; perimeter
G1 X70.114 Y51.632 E2.93723 ; perimeter
G1 X69.954 Y51.453 E2.95486 ; perimeter

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G1 X69.570 Y51.276 E2.98582 ; perimeter
G1 X68.956 Y51.160 E3.03158 ; perimeter
G1 X68.569 Y51.137 E3.06000 ; perimeter
G1 X68.563 Y50.780 E3.08609 ; perimeter
G1 X68.524 Y50.491 E3.10752 ; perimeter
G1 X68.457 Y50.229 E3.12727 ; perimeter
G1 X68.373 Y50.008 E3.14460 ; perimeter
G1 X68.245 Y49.737 E3.16655 ; perimeter
G1 X68.198 Y49.678 E3.17213 ; perimeter
G1 X68.062 Y49.351 E3.19808 ; perimeter
G1 X67.988 Y49.250 E3.20722 ; perimeter
G1 X68.112 Y48.734 E3.24607 ; perimeter
G1 X68.014 Y48.327 E3.27674 ; perimeter
G1 X67.829 Y47.868 E3.31299 ; perimeter
G1 X68.256 Y47.708 E3.34645 ; perimeter
G1 X68.587 Y47.413 E3.37893 ; perimeter
G1 X68.304 Y47.108 F7800.000 ; move to first perimeter point
G1 X68.450 Y46.840 F600.000 E3.40130 ; perimeter
G1 X68.559 Y46.414 E3.43349 ; perimeter
G1 X68.996 Y46.612 E3.46861 ; perimeter
G1 X69.118 Y46.650 E3.47796 ; perimeter
G1 X69.350 Y46.673 E3.49506 ; perimeter
G1 X69.653 Y46.610 E3.51774 ; perimeter
G1 X69.794 Y46.549 E3.52897 ; perimeter
G1 X69.929 Y46.460 E3.54082 ; perimeter
G1 X70.421 Y45.993 E3.59051 ; perimeter
G1 X70.784 Y45.697 E3.62484 ; perimeter
G1 X70.972 Y45.646 E3.63912 ; perimeter
G1 X71.121 Y45.574 E3.65127 ; perimeter
G1 X71.393 Y45.350 E3.67704 ; perimeter
G1 X72.135 Y45.562 E3.73358 ; perimeter
G1 X72.456 Y45.730 E3.76009 ; perimeter
G1 X72.808 Y46.051 E3.79502 ; perimeter
G1 X72.984 Y46.259 E3.81499 ; perimeter
G1 X73.136 Y46.718 E3.85038 ; perimeter
G1 X73.123 Y46.868 E3.86143 ; perimeter
G1 X73.133 Y47.512 E3.90862 ; perimeter
G1 X72.970 Y48.216 E3.96157 ; perimeter
G1 X72.829 Y48.585 E3.99049 ; perimeter
G1 X72.817 Y49.125 E4.03011 ; perimeter
G1 X72.878 Y49.358 E4.04771 ; perimeter
G1 X73.048 Y49.600 E4.06938 ; perimeter
G1 X73.166 Y49.697 E4.08053 ; perimeter
G1 X73.095 Y49.963 E4.10069 ; perimeter
G1 X72.915 Y50.388 E4.13455 ; perimeter
G1 X72.802 Y50.597 E4.15194 ; perimeter
G1 X72.483 Y51.006 E4.18992 ; perimeter
G1 X72.366 Y51.013 E4.19851 ; perimeter
G1 X71.977 Y51.344 E4.23594 ; perimeter
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G1 X71.750 Y51.730 E4.26875 ; perimeter
G1 X71.735 Y51.797 E4.27378 ; perimeter
G1 X71.525 Y52.001 E4.29522 ; perimeter
G1 X70.866 Y51.903 E4.34402 ; perimeter
G1 X70.480 Y51.909 E4.37230 ; perimeter
G1 X70.204 Y52.024 E4.39421 ; perimeter
G1 X70.004 Y52.158 E4.41182 ; perimeter
G1 X69.704 Y51.797 E4.44625 ; perimeter
G1 X69.432 Y51.672 E4.46819 ; perimeter
G1 X68.798 Y51.560 E4.51532 ; perimeter
G1 X68.436 Y51.569 E4.54185 ; perimeter
G1 X68.207 Y51.414 E4.56212 ; perimeter
G1 X68.144 Y51.180 E4.57982 ; perimeter
G1 X68.148 Y50.816 E4.60652 ; perimeter
G1 X68.115 Y50.568 E4.62485 ; perimeter
G1 X68.060 Y50.355 E4.64095 ; perimeter
G1 X67.891 Y49.960 E4.67245 ; perimeter
G1 X67.832 Y49.886 E4.67940 ; perimeter
G1 X67.701 Y49.562 E4.70494 ; perimeter
G1 X67.472 Y49.279 E4.73166 ; perimeter
G1 X67.602 Y49.080 E4.74902 ; perimeter
G1 X67.685 Y48.734 E4.77507 ; perimeter
G1 X67.582 Y48.345 E4.80458 ; perimeter
G1 X67.371 Y47.851 E4.84393 ; perimeter
G1 X67.313 Y47.563 E4.86545 ; perimeter
G1 X67.640 Y47.492 E4.89001 ; perimeter
G1 X68.050 Y47.336 E4.92211 ; perimeter
G1 X68.259 Y47.150 E4.94260 ; perimeter
G1 X67.976 Y46.845 F7800.000 ; move to first perimeter point
G1 X68.058 Y46.694 F600.000 E4.95520 ; perimeter
G1 X68.106 Y46.509 E4.96921 ; perimeter
G1 X68.149 Y46.169 E4.99431 ; perimeter
G1 X68.273 Y45.989 E5.01033 ; perimeter
G1 X68.462 Y45.807 E5.02954 ; perimeter
G1 X68.531 Y45.769 E5.03534 ; perimeter
G1 X68.595 Y45.778 E5.04009 ; perimeter
G1 X68.738 Y45.846 E5.05166 ; perimeter
G1 X68.896 Y46.037 E5.06981 ; perimeter
G1 X69.044 Y46.177 E5.08476 ; perimeter
G1 X69.144 Y46.223 E5.09280 ; perimeter
G1 X69.335 Y46.254 E5.10697 ; perimeter
G1 X69.502 Y46.219 E5.11949 ; perimeter
G1 X69.668 Y46.134 E5.13316 ; perimeter
G1 X70.130 Y45.695 E5.17984 ; perimeter
G1 X70.561 Y45.346 E5.22049 ; perimeter
G1 X70.886 Y45.226 E5.24583 ; perimeter
G1 X71.176 Y44.994 E5.27305 ; perimeter
G1 X71.368 Y44.931 E5.28785 ; perimeter
G1 X71.463 Y44.923 E5.29481 ; perimeter

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G1 X72.143 Y45.125 E5.34683 ; perimeter
G1 X72.295 Y45.178 E5.35858 ; perimeter
G1 X72.661 Y45.368 E5.38882 ; perimeter
G1 X72.770 Y45.443 E5.39850 ; perimeter
G1 X73.109 Y45.764 E5.43273 ; perimeter
G1 X73.343 Y46.048 E5.45967 ; perimeter
G1 X73.497 Y46.459 E5.49183 ; perimeter
G1 X73.555 Y46.686 E5.50900 ; perimeter
G1 X73.539 Y46.894 E5.52427 ; perimeter
G1 X73.550 Y47.541 E5.57169 ; perimeter
G1 X73.368 Y48.339 E5.63163 ; perimeter
G1 X73.240 Y48.676 E5.65804 ; perimeter
G1 X73.230 Y49.063 E5.68638 ; perimeter
G1 X73.262 Y49.182 E5.69542 ; perimeter
G1 X73.353 Y49.313 E5.70713 ; perimeter
G1 X73.504 Y49.406 E5.72011 ; perimeter
G1 X73.552 Y49.478 E5.72645 ; perimeter
G1 X73.589 Y49.599 E5.73570 ; perimeter
G1 X73.632 Y49.653 E5.74080 ; perimeter
G1 X73.617 Y49.772 E5.74958 ; perimeter
G1 X73.539 Y49.914 E5.76145 ; perimeter
G1 X73.488 Y50.102 E5.77569 ; perimeter
G1 X73.325 Y50.491 E5.80663 ; perimeter
G1 X73.145 Y50.833 E5.83492 ; perimeter
G1 X72.783 Y51.289 E5.87756 ; perimeter
G1 X72.584 Y51.416 E5.89488 ; perimeter
G1 X72.541 Y51.419 E5.89805 ; perimeter
G1 X72.292 Y51.625 E5.92173 ; perimeter
G1 X72.143 Y51.876 E5.94310 ; perimeter
G1 X72.089 Y52.023 E5.95460 ; perimeter
G1 X71.995 Y52.135 E5.96529 ; perimeter
G1 X71.714 Y52.383 E5.99273 ; perimeter
G1 X71.629 Y52.412 E5.99934 ; perimeter
G1 X71.437 Y52.408 E6.01337 ; perimeter
G1 X70.845 Y52.320 E6.05721 ; perimeter
G1 X70.578 Y52.327 E6.07677 ; perimeter
G1 X70.390 Y52.400 E6.09159 ; perimeter
G1 X70.116 Y52.567 E6.11508 ; perimeter
G1 X70.008 Y52.612 E6.12366 ; perimeter
G1 X69.893 Y52.613 E6.13204 ; perimeter
G1 X69.815 Y52.582 E6.13825 ; perimeter
G1 X69.706 Y52.500 E6.14821 ; perimeter
G1 X69.580 Y52.292 E6.16602 ; perimeter
G1 X69.454 Y52.141 E6.18039 ; perimeter
G1 X69.294 Y52.067 E6.19331 ; perimeter
G1 X68.975 Y52.024 E6.21691 ; perimeter
G1 X68.808 Y51.980 E6.22952 ; perimeter
G1 X68.401 Y51.978 E6.25939 ; perimeter
G1 X68.276 Y51.949 E6.26877 ; perimeter
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G1 X68.175 Y51.899 E6.27703 ; perimeter
G1 X67.844 Y51.663 E6.30676 ; perimeter
G1 X67.822 Y51.629 E6.30973 ; perimeter
G1 X67.733 Y51.244 E6.33869 ; perimeter
G1 X67.717 Y51.060 E6.35223 ; perimeter
G1 X67.733 Y50.851 E6.36756 ; perimeter
G1 X67.663 Y50.481 E6.39519 ; perimeter
G1 X67.537 Y50.182 E6.41893 ; perimeter
G1 X67.434 Y50.047 E6.43137 ; perimeter
G1 X67.341 Y49.774 E6.45252 ; perimeter
G1 X67.193 Y49.594 E6.46957 ; perimeter
G1 X67.040 Y49.286 E6.49481 ; perimeter
G1 X67.017 Y49.186 E6.50233 ; perimeter
G1 X67.214 Y48.913 E6.52697 ; perimeter
G1 X67.257 Y48.735 E6.54042 ; perimeter
G1 X67.195 Y48.500 E6.55816 ; perimeter
G1 X66.979 Y47.989 E6.59888 ; perimeter
G1 X66.871 Y47.666 E6.62382 ; perimeter
G1 X66.845 Y47.480 E6.63759 ; perimeter
G1 X66.925 Y47.358 E6.64824 ; perimeter
G1 X67.115 Y47.189 E6.66690 ; perimeter
G1 X67.233 Y47.145 E6.67610 ; perimeter
G1 X67.528 Y47.090 E6.69809 ; perimeter
G1 X67.844 Y46.965 E6.72296 ; perimeter
G1 X67.931 Y46.888 E6.73146 ; perimeter
G1 X68.148 Y46.860 F7800.000 ; move inwards before travel
G1 F1800.000 E5.73146 ; retract
G92 E0 ; reset extrusion distance
G1 X74.192 Y49.493 F7800.000 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X74.371 Y49.636 F600.000 E1.01680 ; perimeter
G1 X74.192 Y49.493 F7800.000 ; move to first perimeter point
G1 X74.158 Y49.453 F600.000 E1.02066 ; perimeter
G1 X74.158 Y49.453 F7800.000 ; move to first perimeter point
G1 X74.158 Y49.453 F600.000 E1.02066 ; perimeter
G1 X74.158 Y49.453 F7800.000 ; move to first perimeter point
G1 X74.067 Y49.366 F600.000 E1.02990 ; perimeter
G1 X74.067 Y49.366 F7800.000 ; move to first perimeter point
G1 X74.061 Y49.336 F600.000 E1.03215 ; perimeter
G1 F1800.000 E0.03215 ; retract
G92 E0 ; reset extrusion distance
G1 X71.707 Y49.357 F7800.000 ; move to first fill point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X70.033 Y47.683 F600.000 E1.17347 ; fill
G1 X70.429 Y47.487 F7800.000 ; move to first fill point
G1 X71.684 Y48.741 F600.000 E1.30344 ; fill
G1 X71.755 Y48.220 F7800.000 ; move to first fill point
G1 X70.765 Y47.230 F600.000 E1.40601 ; fill
G1 X71.070 Y46.942 F7800.000 ; move to first fill point
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G1 X71.909 Y47.780 F600.000 E1.49290 ; fill
G1 X71.994 Y47.272 F7800.000 ; move to first fill point
G1 X71.412 Y46.691 F600.000 E1.55317 ; fill
G1 X69.545 Y47.788 F7800.000 ; move to first fill point
G1 X71.773 Y50.016 F600.000 E1.78394 ; fill
G1 X71.467 Y50.303 F7800.000 ; move to first fill point
G1 X69.086 Y47.923 F600.000 E2.03057 ; fill
G1 X68.775 Y48.204 F7800.000 ; move to first fill point
G1 X71.134 Y50.563 F600.000 E2.27501 ; fill
G1 X70.753 Y50.775 F7800.000 ; move to first fill point
G1 X68.823 Y48.845 F600.000 E2.47492 ; fill
G1 X68.953 Y49.567 F7800.000 ; move to first fill point
G1 X70.130 Y50.745 F600.000 E2.59689 ; fill
G1 X69.273 Y50.481 F7800.000 ; move to first fill point
G1 X69.257 Y50.465 F600.000 E2.59851 ; fill
G1 F1800.000 E1.59851 ; retract
G92 E0 ; reset extrusion distance
G1 Z27.950 F7800.000 ; move to next layer (69)
G1 X69.401 Y50.419 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X69.360 Y50.112 F600.000 E1.02271 ; perimeter
G1 X69.242 Y49.713 E1.05316 ; perimeter
G1 X69.058 Y49.282 E1.08749 ; perimeter
G1 X68.922 Y49.098 E1.10425 ; perimeter
G1 X69.019 Y48.821 E1.12577 ; perimeter
G1 X68.871 Y48.316 E1.16434 ; perimeter
G1 X69.366 Y48.343 E1.20069 ; perimeter
G1 X69.894 Y48.171 E1.24141 ; perimeter
G1 X70.123 Y48.056 E1.26013 ; perimeter
G1 X70.591 Y47.700 E1.30319 ; perimeter
G1 X70.984 Y47.262 E1.34632 ; perimeter
G1 X71.473 Y47.144 E1.38320 ; perimeter
G1 X71.539 Y47.689 E1.42338 ; perimeter
G1 X71.507 Y48.200 E1.46095 ; perimeter
G1 X71.503 Y48.746 E1.50091 ; perimeter
G1 X71.560 Y49.082 E1.52589 ; perimeter
G1 X71.161 Y49.636 E1.57596 ; perimeter
G1 X70.634 Y50.522 E1.65143 ; perimeter
G1 X70.486 Y50.525 E1.66229 ; perimeter
G1 X69.989 Y50.624 E1.69943 ; perimeter
G1 X69.735 Y50.806 E1.72229 ; perimeter
G1 X69.435 Y50.948 E1.74662 ; perimeter
G1 X69.405 Y50.481 E1.78086 ; perimeter
G1 X68.988 Y50.466 F7800.000 ; move to first perimeter point
G1 X68.951 Y50.197 F600.000 E1.80077 ; perimeter
G1 X68.793 Y49.702 E1.83888 ; perimeter
G1 X68.698 Y49.495 E1.85553 ; perimeter
G1 X68.458 Y49.165 E1.88543 ; perimeter
G1 X68.583 Y48.810 E1.91301 ; perimeter
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G1 X68.437 Y48.264 E1.95442 ; perimeter
G1 X68.136 Y47.609 E2.00722 ; perimeter
G1 X68.642 Y47.843 E2.04806 ; perimeter
G1 X68.915 Y47.908 E2.06860 ; perimeter
G1 X69.301 Y47.923 E2.09692 ; perimeter
G1 X69.730 Y47.788 E2.12984 ; perimeter
G1 X69.903 Y47.702 E2.14403 ; perimeter
G1 X70.312 Y47.390 E2.18171 ; perimeter
G1 X70.538 Y47.152 E2.20571 ; perimeter
G1 X70.753 Y46.888 E2.23069 ; perimeter
G1 X71.303 Y46.756 E2.27211 ; perimeter
G1 X71.858 Y46.662 E2.31336 ; perimeter
G1 X71.955 Y47.674 E2.38788 ; perimeter
G1 X71.923 Y48.209 E2.42715 ; perimeter
G1 X71.919 Y48.708 E2.46371 ; perimeter
G1 X71.989 Y49.128 E2.49487 ; perimeter
G1 X71.883 Y49.344 E2.51252 ; perimeter
G1 X71.501 Y49.876 E2.56051 ; perimeter
G1 X70.869 Y50.933 E2.65073 ; perimeter
G1 X70.543 Y50.940 E2.67458 ; perimeter
G1 X70.153 Y51.018 E2.70371 ; perimeter
G1 X69.703 Y51.319 E2.74337 ; perimeter
G1 X69.553 Y51.276 E2.75482 ; perimeter
G1 X69.190 Y51.265 E2.78143 ; perimeter
G1 X69.011 Y50.838 E2.81531 ; perimeter
G1 X68.992 Y50.529 E2.83801 ; perimeter
G1 X68.574 Y50.514 F7800.000 ; move to first perimeter point
G1 X68.542 Y50.283 F600.000 E2.85512 ; perimeter
G1 X68.409 Y49.861 E2.88748 ; perimeter
G1 X68.339 Y49.708 E2.89986 ; perimeter
G1 X67.998 Y49.239 E2.94232 ; perimeter
G1 X68.146 Y48.799 E2.97631 ; perimeter
G1 X68.043 Y48.401 E3.00638 ; perimeter
G1 X67.990 Y48.285 E3.01573 ; perimeter
G1 X67.789 Y47.974 E3.04285 ; perimeter
G1 X67.653 Y47.675 E3.06696 ; perimeter
G1 X67.898 Y47.512 E3.08847 ; perimeter
G1 X68.128 Y47.436 E3.10625 ; perimeter
G1 X68.392 Y47.409 E3.12568 ; perimeter
G1 X68.581 Y47.356 E3.14003 ; perimeter
G1 X68.780 Y47.448 E3.15609 ; perimeter
G1 X68.965 Y47.493 E3.17008 ; perimeter
G1 X69.237 Y47.504 E3.18996 ; perimeter
G1 X69.398 Y47.467 E3.20212 ; perimeter
G1 X69.683 Y47.347 E3.22476 ; perimeter
G1 X70.034 Y47.079 E3.25704 ; perimeter
G1 X70.460 Y46.589 E3.30461 ; perimeter
G1 X70.602 Y46.488 E3.31744 ; perimeter
G1 X71.454 Y46.309 E3.38124 ; perimeter
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G1 X71.925 Y46.054 E3.42045 ; perimeter
G1 X72.200 Y46.223 E3.44407 ; perimeter
G1 X72.281 Y46.751 E3.48314 ; perimeter
G1 X72.364 Y47.554 E3.54229 ; perimeter
G1 X72.334 Y48.671 E3.62414 ; perimeter
G1 X72.413 Y49.075 E3.65434 ; perimeter
G1 X72.397 Y49.214 E3.66460 ; perimeter
G1 X72.241 Y49.560 E3.69243 ; perimeter
G1 X71.841 Y50.116 E3.74254 ; perimeter
G1 X71.271 Y51.068 E3.82387 ; perimeter
G1 X71.055 Y51.343 E3.84949 ; perimeter
G1 X70.600 Y51.354 E3.88282 ; perimeter
G1 X70.318 Y51.412 E3.90395 ; perimeter
G1 X69.761 Y51.763 E3.95212 ; perimeter
G1 X69.484 Y51.689 E3.97314 ; perimeter
G1 X69.312 Y51.680 E3.98577 ; perimeter
G1 X69.119 Y51.691 E3.99996 ; perimeter
G1 X68.744 Y51.762 E4.02793 ; perimeter
G1 X68.736 Y51.268 E4.06412 ; perimeter
G1 X68.586 Y50.882 E4.09448 ; perimeter
G1 X68.578 Y50.576 E4.11690 ; perimeter
G1 X68.161 Y50.561 F7800.000 ; move to first perimeter point
G1 X68.133 Y50.368 F600.000 E4.13119 ; perimeter
G1 X68.053 Y50.096 E4.15198 ; perimeter
G1 X67.979 Y49.920 E4.16593 ; perimeter
G1 X67.690 Y49.525 E4.20181 ; perimeter
G1 X67.530 Y49.362 E4.21856 ; perimeter
G1 X67.491 Y49.287 E4.22472 ; perimeter
G1 X67.476 Y49.219 E4.22988 ; perimeter
G1 X67.641 Y48.991 E4.25048 ; perimeter
G1 X67.709 Y48.788 E4.26619 ; perimeter
G1 X67.649 Y48.539 E4.28492 ; perimeter
G1 X67.422 Y48.172 E4.31653 ; perimeter
G1 X67.260 Y47.789 E4.34699 ; perimeter
G1 X67.265 Y47.600 E4.36083 ; perimeter
G1 X67.405 Y47.353 E4.38168 ; perimeter
G1 X67.738 Y47.128 E4.41115 ; perimeter
G1 X68.042 Y47.028 E4.43454 ; perimeter
G1 X68.297 Y47.002 E4.45338 ; perimeter
G1 X68.447 Y46.961 E4.46471 ; perimeter
G1 X68.659 Y46.831 E4.48293 ; perimeter
G1 X68.841 Y47.019 E4.50206 ; perimeter
G1 X68.917 Y47.054 E4.50818 ; perimeter
G1 X69.172 Y47.084 E4.52699 ; perimeter
G1 X69.400 Y47.023 E4.54429 ; perimeter
G1 X69.755 Y46.769 E4.57628 ; perimeter
G1 X70.157 Y46.303 E4.62135 ; perimeter
G1 X70.376 Y46.138 E4.64146 ; perimeter
G1 X70.520 Y46.079 E4.65283 ; perimeter
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G1 X71.308 Y45.912 E4.71185 ; perimeter
G1 X71.592 Y45.756 E4.73555 ; perimeter
G1 X71.722 Y45.657 E4.74759 ; perimeter
G1 X71.824 Y45.628 E4.75532 ; perimeter
G1 X71.962 Y45.638 E4.76545 ; perimeter
G1 X72.135 Y45.695 E4.77884 ; perimeter
G1 X72.537 Y45.948 E4.81361 ; perimeter
G1 X72.604 Y46.074 E4.82406 ; perimeter
G1 X72.757 Y47.261 E4.91173 ; perimeter
G1 X72.787 Y47.645 E4.93995 ; perimeter
G1 X72.749 Y48.633 E5.01236 ; perimeter
G1 X72.839 Y49.142 E5.05021 ; perimeter
G1 X72.757 Y49.462 E5.07443 ; perimeter
G1 X72.598 Y49.777 E5.10025 ; perimeter
G1 X72.182 Y50.355 E5.15247 ; perimeter
G1 X71.602 Y51.321 E5.23497 ; perimeter
G1 X71.348 Y51.630 E5.26428 ; perimeter
G1 X71.192 Y51.727 E5.27773 ; perimeter
G1 X71.043 Y51.759 E5.28896 ; perimeter
G1 X70.657 Y51.769 E5.31719 ; perimeter
G1 X70.482 Y51.805 E5.33032 ; perimeter
G1 X70.095 Y52.054 E5.36399 ; perimeter
G1 X69.771 Y52.213 E5.39044 ; perimeter
G1 X69.636 Y52.155 E5.40117 ; perimeter
G1 X69.416 Y52.101 E5.41781 ; perimeter
G1 X69.239 Y52.096 E5.43076 ; perimeter
G1 X68.791 Y52.167 E5.46399 ; perimeter
G1 X68.399 Y52.108 E5.49307 ; perimeter
G1 X68.312 Y52.057 E5.50045 ; perimeter
G1 X68.253 Y51.958 E5.50888 ; perimeter
G1 X68.264 Y51.788 E5.52138 ; perimeter
G1 X68.315 Y51.563 E5.53829 ; perimeter
G1 X68.317 Y51.348 E5.55404 ; perimeter
G1 X68.152 Y50.981 E5.58349 ; perimeter
G1 X68.176 Y50.811 E5.59610 ; perimeter
G1 X68.164 Y50.624 E5.60984 ; perimeter
G1 X68.317 Y50.445 F7800.000 ; move inwards before travel
G1 X69.683 Y50.298 ; move to first fill point
G1 X71.203 Y48.777 F600.000 E5.76735 ; fill
G1 X71.199 Y48.189 F7800.000 ; move to first fill point
G1 X69.583 Y49.804 F600.000 E5.93474 ; fill
G1 X69.421 Y49.373 F7800.000 ; move to first fill point
G1 X71.117 Y47.677 F600.000 E6.11044 ; fill
G1 X69.620 Y48.582 F7800.000 ; move to first fill point
G1 X69.316 Y48.886 F600.000 E6.14195 ; fill
G1 X70.617 Y49.956 F7800.000 ; move to first fill point
G1 X70.315 Y50.258 F600.000 E6.17328 ; fill
G1 F1800.000 E5.17328 ; retract
G92 E0 ; reset extrusion distance
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G1 Z28.350 F7800.000 ; move to next layer (70)
G1 X70.216 Y49.932 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X70.245 Y49.170 F600.000 E1.05588 ; perimeter
G1 X70.024 Y48.719 E1.09264 ; perimeter
G1 X70.301 Y48.543 E1.11672 ; perimeter
G1 X70.400 Y48.527 E1.12404 ; perimeter
G1 X70.709 Y48.547 E1.14672 ; perimeter
G1 X70.808 Y48.495 E1.15493 ; perimeter
G1 X71.196 Y48.934 E1.19783 ; perimeter
G1 X71.053 Y49.115 E1.21473 ; perimeter
G1 X70.833 Y49.310 E1.23628 ; perimeter
G1 X70.260 Y49.887 E1.29587 ; perimeter
G1 X69.842 Y50.007 F7800.000 ; move to first perimeter point
G1 X69.803 Y49.856 F600.000 E1.30731 ; perimeter
G1 X69.826 Y49.259 E1.35108 ; perimeter
G1 X69.565 Y48.729 E1.39433 ; perimeter
G1 X69.469 Y48.491 E1.41316 ; perimeter
G1 X69.879 Y48.319 E1.44574 ; perimeter
G1 X70.204 Y48.104 E1.47427 ; perimeter
G1 X70.295 Y48.123 E1.48108 ; perimeter
G1 X70.381 Y48.109 E1.48740 ; perimeter
G1 X70.619 Y48.125 E1.50491 ; perimeter
G1 X70.927 Y47.963 E1.53036 ; perimeter
G1 X71.103 Y48.201 E1.55204 ; perimeter
G1 X71.500 Y48.643 E1.59557 ; perimeter
G1 X71.532 Y48.787 E1.60634 ; perimeter
G1 X71.637 Y49.038 E1.62632 ; perimeter
G1 X71.394 Y49.361 E1.65588 ; perimeter
G1 X70.845 Y49.885 E1.71145 ; perimeter
G1 X70.339 Y50.491 E1.76934 ; perimeter
G1 X69.698 Y50.913 E1.82553 ; perimeter
G1 X69.611 Y50.844 E1.83367 ; perimeter
G1 X69.790 Y50.351 E1.87207 ; perimeter
G1 X69.772 Y50.258 E1.87900 ; perimeter
G1 X69.825 Y50.067 E1.89352 ; perimeter
G1 X69.412 Y50.003 F7800.000 ; move to first perimeter point
G1 X69.369 Y49.836 F600.000 E1.90612 ; perimeter
G1 X69.391 Y49.749 E1.91272 ; perimeter
G1 X69.406 Y49.348 E1.94210 ; perimeter
G1 X69.091 Y48.666 E1.99715 ; perimeter
G1 X69.105 Y48.553 E2.00552 ; perimeter
G1 X69.021 Y48.377 E2.01979 ; perimeter
G1 X68.945 Y48.106 E2.04043 ; perimeter
G1 X69.345 Y48.068 E2.06987 ; perimeter
G1 X69.487 Y48.033 E2.08056 ; perimeter
G1 X69.687 Y47.949 E2.09647 ; perimeter
G1 X70.141 Y47.667 E2.13562 ; perimeter
G1 X70.304 Y47.700 E2.14781 ; perimeter
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G1 X70.530 Y47.702 E2.16430 ; perimeter
G1 X70.841 Y47.559 E2.18941 ; perimeter
G1 X71.115 Y47.397 E2.21278 ; perimeter
G1 X71.190 Y47.586 E2.22766 ; perimeter
G1 X71.461 Y47.979 E2.26264 ; perimeter
G1 X71.749 Y48.307 E2.29460 ; perimeter
G1 X71.883 Y48.432 E2.30805 ; perimeter
G1 X71.927 Y48.650 E2.32440 ; perimeter
G1 X72.017 Y48.866 E2.34152 ; perimeter
G1 X72.153 Y49.018 E2.35644 ; perimeter
G1 X71.711 Y49.632 E2.41189 ; perimeter
G1 X71.149 Y50.169 E2.46883 ; perimeter
G1 X70.618 Y50.805 E2.52953 ; perimeter
G1 X70.280 Y51.028 E2.55919 ; perimeter
G1 X69.771 Y51.511 E2.61060 ; perimeter
G1 X69.558 Y51.646 E2.62913 ; perimeter
G1 X69.401 Y51.709 E2.64147 ; perimeter
G1 X69.007 Y51.804 E2.67119 ; perimeter
G1 X69.231 Y51.126 E2.72350 ; perimeter
G1 X69.233 Y50.744 E2.75145 ; perimeter
G1 X69.262 Y50.588 E2.76308 ; perimeter
G1 X69.360 Y50.317 E2.78420 ; perimeter
G1 X69.345 Y50.240 E2.78991 ; perimeter
G1 X69.395 Y50.063 E2.80342 ; perimeter
G1 X68.981 Y49.998 F7800.000 ; move to first perimeter point
G1 X68.940 Y49.836 F600.000 E2.81567 ; perimeter
G1 X68.978 Y49.689 E2.82683 ; perimeter
G1 X68.987 Y49.437 E2.84526 ; perimeter
G1 X68.663 Y48.742 E2.90147 ; perimeter
G1 X68.678 Y48.622 E2.91032 ; perimeter
G1 X68.596 Y48.398 E2.92777 ; perimeter
G1 X68.453 Y48.240 E2.94341 ; perimeter
G1 X68.130 Y48.048 E2.97092 ; perimeter
G1 X67.970 Y47.891 E2.98734 ; perimeter
G1 X67.857 Y47.735 E3.00146 ; perimeter
G1 X67.842 Y47.675 E3.00601 ; perimeter
G1 X67.852 Y47.600 E3.01153 ; perimeter
G1 X67.983 Y47.421 E3.02778 ; perimeter
G1 X68.122 Y47.321 E3.04034 ; perimeter
G1 X68.363 Y47.213 E3.05970 ; perimeter
G1 X68.612 Y47.375 E3.08145 ; perimeter
G1 X68.645 Y47.372 E3.08392 ; perimeter
G1 X68.836 Y47.479 E3.09996 ; perimeter
G1 X68.969 Y47.609 E3.11355 ; perimeter
G1 X69.171 Y47.667 E3.12893 ; perimeter
G1 X69.356 Y47.637 E3.14268 ; perimeter
G1 X69.495 Y47.579 E3.15371 ; perimeter
G1 X69.721 Y47.425 E3.17372 ; perimeter
G1 X70.076 Y47.228 E3.20348 ; perimeter

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G1 X70.314 Y47.278 E3.22128 ; perimeter
G1 X70.440 Y47.280 E3.23055 ; perimeter
G1 X70.654 Y47.184 E3.24771 ; perimeter
G1 X71.007 Y46.979 E3.27760 ; perimeter
G1 X71.318 Y46.984 E3.30041 ; perimeter
G1 X71.421 Y47.037 E3.30887 ; perimeter
G1 X71.544 Y47.351 E3.33361 ; perimeter
G1 X71.820 Y47.756 E3.36946 ; perimeter
G1 X72.043 Y48.013 E3.39443 ; perimeter
G1 X72.260 Y48.224 E3.41657 ; perimeter
G1 X72.323 Y48.514 E3.43832 ; perimeter
G1 X72.380 Y48.648 E3.44900 ; perimeter
G1 X72.476 Y48.759 E3.45978 ; perimeter
G1 X72.746 Y48.916 E3.48260 ; perimeter
G1 X72.022 Y49.909 E3.57263 ; perimeter
G1 X71.452 Y50.453 E3.63035 ; perimeter
G1 X70.764 Y51.269 E3.70853 ; perimeter
G1 X70.680 Y51.262 E3.71473 ; perimeter
G1 X70.551 Y51.347 E3.72598 ; perimeter
G1 X70.020 Y51.846 E3.77937 ; perimeter
G1 X69.699 Y52.041 E3.80690 ; perimeter
G1 X68.864 Y52.304 E3.87102 ; perimeter
G1 X68.634 Y52.339 E3.88807 ; perimeter
G1 X68.433 Y52.327 E3.90286 ; perimeter
G1 X68.357 Y52.296 E3.90886 ; perimeter
G1 X68.289 Y52.234 E3.91558 ; perimeter
G1 X68.294 Y52.101 E3.92539 ; perimeter
G1 X68.696 Y51.392 E3.98509 ; perimeter
G1 X68.776 Y51.202 E4.00020 ; perimeter
G1 X68.816 Y51.065 E4.01060 ; perimeter
G1 X68.808 Y50.659 E4.04036 ; perimeter
G1 X68.930 Y50.283 E4.06937 ; perimeter
G1 X68.919 Y50.223 E4.07385 ; perimeter
G1 X68.965 Y50.058 E4.08635 ; perimeter
G1 X69.119 Y49.904 F7800.000 ; move inwards before travel
G1 X70.545 Y49.184 ; move to first fill point
G1 X70.706 Y49.036 F600.000 E4.09475 ; fill
G1 X70.496 Y48.826 E4.10616 ; fill
G1 F1800.000 E3.10616 ; retract
G92 E0 ; reset extrusion distance
G1 X68.591 Y47.846 F7800.000 ; move to first fill point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X68.302 Y47.558 F600.000 E1.01566 ; fill
G1 F1800.000 E0.01566 ; retract
G92 E0 ; reset extrusion distance
G1 Z28.750 F7800.000 ; move to next layer (71)
G1 X70.479 Y48.244 ; move to first perimeter point
G1 F1800.000 E1.00000 ; compensate retraction
G1 X70.957 Y48.801 F600.000 E1.05375 ; perimeter
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G1 X71.330 Y49.130 E1.09018 ; perimeter
G1 X70.848 Y49.462 E1.13303 ; perimeter
G1 X70.515 Y49.823 E1.16901 ; perimeter
G1 X70.421 Y49.782 E1.17650 ; perimeter
G1 X70.498 Y48.943 E1.23827 ; perimeter
G1 X70.481 Y48.306 E1.28492 ; perimeter
G1 X70.453 Y47.921 F7800.000 ; move to first perimeter point
G1 X70.769 Y47.879 F600.000 E1.30831 ; perimeter
G1 X71.254 Y48.508 E1.36650 ; perimeter
G1 X71.453 Y48.682 E1.38587 ; perimeter
G1 X71.834 Y48.910 E1.41843 ; perimeter
G1 X71.885 Y48.964 E1.42386 ; perimeter
G1 X71.992 Y49.201 E1.44287 ; perimeter
G1 X71.822 Y49.340 E1.45894 ; perimeter
G1 X71.344 Y49.618 E1.49942 ; perimeter
G1 X71.125 Y49.774 E1.51913 ; perimeter
G1 X70.823 Y50.137 E1.55376 ; perimeter
G1 X70.506 Y50.619 E1.59597 ; perimeter
G1 X70.395 Y50.866 E1.61584 ; perimeter
G1 X70.307 Y51.179 E1.63965 ; perimeter
G1 X70.261 Y51.471 E1.66129 ; perimeter
G1 X70.282 Y51.533 E1.66610 ; perimeter
G1 X70.058 Y51.707 E1.68690 ; perimeter
G1 X69.784 Y51.875 E1.71046 ; perimeter
G1 X69.292 Y52.050 E1.74868 ; perimeter
G1 X69.031 Y52.101 E1.76819 ; perimeter
G1 X69.004 Y52.052 E1.77229 ; perimeter
G1 X69.465 Y51.561 E1.82166 ; perimeter
G1 X69.680 Y51.273 E1.84799 ; perimeter
G1 X70.083 Y50.451 E1.91504 ; perimeter
G1 X70.115 Y50.273 E1.92832 ; perimeter
G1 X70.107 Y50.022 E1.94668 ; perimeter
G1 X70.034 Y49.429 E1.99045 ; perimeter
G1 X70.082 Y48.930 E2.02721 ; perimeter
G1 X70.072 Y48.723 E2.04239 ; perimeter
G1 X70.009 Y48.565 E2.05482 ; perimeter
G1 X69.946 Y48.484 E2.06236 ; perimeter
G1 X69.901 Y48.379 E2.07073 ; perimeter
G1 X69.897 Y47.863 E2.10851 ; perimeter
G1 X69.995 Y47.615 E2.12806 ; perimeter
G1 X70.160 Y47.805 E2.14648 ; perimeter
G1 X70.284 Y47.891 E2.15759 ; perimeter
G1 X70.391 Y47.910 E2.16556 ; perimeter
G1 X70.621 Y48.193 F7800.000 ; move inwards before travel
G1 X70.433 Y50.105 ; move to first fill point
G1 X70.402 Y50.137 F600.000 E2.16726 ; fill
G1 F1800.000 E1.16726 ; retract
G92 E0 ; reset extrusion distance
G1 Z29.150 F7800.000 ; move to next layer (72)
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M107 ; disable fan
M104 S0 ; turn off temperature
G28 X0 ; home X axis
M84   ; disable motors
; filament used = 1124.6mm (2.6cm3)

; avoid_crossing_perimeters = 0
; bed_size = 140,110
; bed_temperature = 0
; bottom_solid_layers = 3
; bridge_acceleration = 0
; bridge_fan_speed = 100
; bridge_flow_ratio = 1
; bridge_speed = 60
; brim_width = 0
; complete_objects = 0
; cooling = 1
; default_acceleration = 0
; disable_fan_first_layers = 1
; duplicate = 1
; duplicate_distance = 6
; duplicate_grid = 1,1
; end_gcode = M104 S0 ; turn off temperature\nG28 X0 ; home X axis\nM84   ; disable motors
; external_perimeter_speed = 70%
; external_perimeters_first = 0
; extra_perimeters = 1
; extruder_clearance_height = 20
; extruder_clearance_radius = 20
; extruder_offset = 0x0
; extrusion_axis = E
; extrusion_multiplier = 1
; extrusion_width = 0
; fan_always_on = 0
; fan_below_layer_time = 60
; filament_diameter = 1.70
; fill_angle = 45
; fill_density = 0.3
; fill_pattern = rectilinear
; first_layer_bed_temperature = 5
; first_layer_extrusion_width = 200%
; first_layer_height = 0.35
; first_layer_speed = 30%
; first_layer_temperature = 195
; g0 = 0
; gap_fill_speed = 20
; gcode_arcs = 0
; gcode_comments = 1
; gcode_flavor = reprap
; infill_acceleration = 0

; infill_every_layers = 1
; infill_extruder = 1
; infill_extrusion_width = 0
; infill_first = 0
; infill_only_where_needed = 0
; infill_speed = 60
; layer_gcode =
; layer_height = 0.4
; max_fan_speed = 100
; min_fan_speed = 35
; min_print_speed = 10
; min_skirt_length = 0
; notes =
; nozzle_diameter = 0.4
; only_retract_when_crossing_perimeters = 1
; output_filename_format = [input_filename_base].gcode
; perimeter_acceleration = 0
; perimeter_extruder = 1
; perimeter_extrusion_width = 0
; perimeter_speed = 30
; perimeters = 3
; post_process =
; print_center = 70,55
; raft_layers = 0
; randomize_start = 0
; resolution = 0
; retract_before_travel = 2
; retract_layer_change = 1
; retract_length = 1
; retract_length_toolchange = 10
; retract_lift = 0
; retract_restart_extra = 0
; retract_restart_extra_toolchange = 0
; retract_speed = 30
; rotate = 0
; scale = 1
; skirt_distance = 6
; skirt_height = 1
; skirts = 1
; slowdown_below_layer_time = 30
; small_perimeter_speed = 30
; solid_fill_pattern = rectilinear
; solid_infill_below_area = 70
; solid_infill_every_layers = 0
; solid_infill_extrusion_width = 0
; solid_infill_speed = 60
; spiral_vase = 0
; start_gcode = G28 ; home all axes\nG1 Z5 F5000 ; lift nozzle
; support_material = 0

; support_material_angle = 0
; support_material_enforce_layers = 0
; support_material_extruder = 1
; support_material_extrusion_width = 0
; support_material_interface_layers = 0
; support_material_interface_spacing = 0
; support_material_pattern = rectilinear
; support_material_spacing = 2.5
; support_material_speed = 60
; support_material_threshold = 0
; temperature = 190
; threads = 2
; toolchange_gcode =
; top_infill_extrusion_width = 0
; top_solid_infill_speed = 50
; top_solid_layers = 3
; travel_speed = 130
; use_relative_e_distances = 0
; vibration_limit = 0
; wipe = 0
; z_offset = 0